



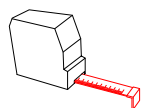
BLYWEERT PALLAS
ROOF SYSTEM

TECHNICAL MANUAL

» MANUAL REVISION

07.06.2018	Added P-10-A219 / P-10-A220 RINGBALK / POUTRE D'ANNEAU / RINGBEAM	p. 1.5.9
23.03.2017	Added Skylight	p. 3.2.3
25.01.2017	Added connections for cornice	p. 2.3.3
18.11.2016	Update complete manual	

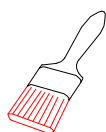
» LEGENDE / LÉGENDE / LEGEND



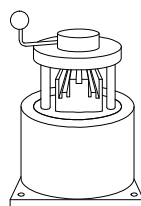
Lengte (mm)
Longueur (mm)
Length (mm)



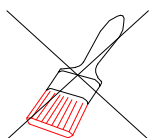
Toepassing
Application
Application



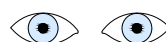
Kleur
Couleur
Color



Kapmatrijs
Poinçonneuse
Punch tool



Brut
Brut
Mill finish



Primaire zichtzijde
Surface primaire
Primary surface



Zwart
Noir
Black



Secundaire zichtzijde
Surface secondaire
Secondary surface



Wit
Blanc
White

AN

Geanodiseerd
Anodisé
Anodised



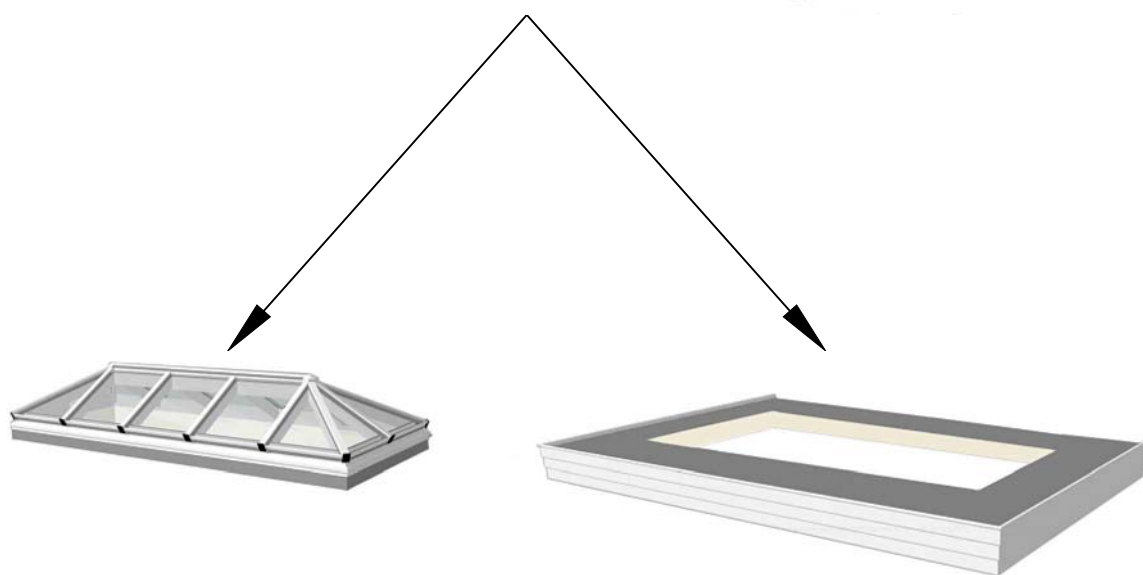
RAL
RAL
RAL

~~AN~~

Niet geanodiseerd
Pas d' anodisé
not anodised

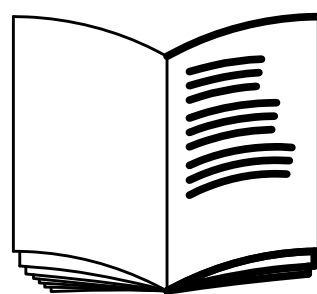
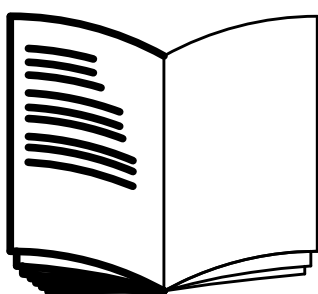


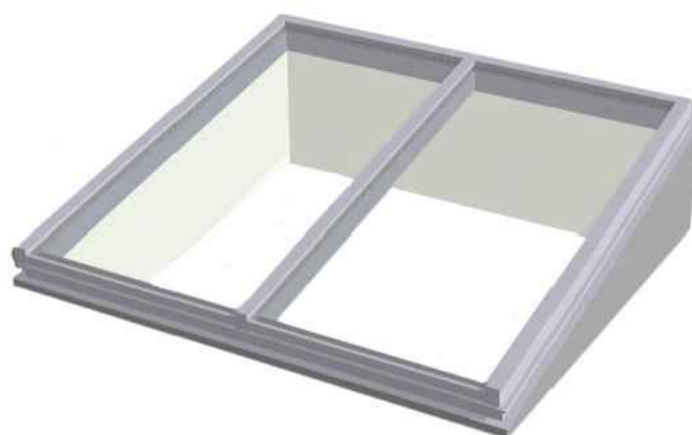
Pagina
Page
Page



Lichtkoepel
Puit de lumière
Atrium

Kroonlijst
Corniche
Cornice

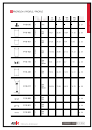
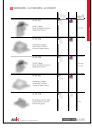
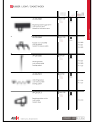
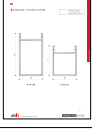
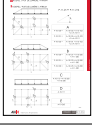
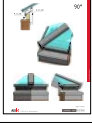
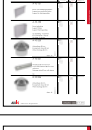
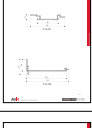
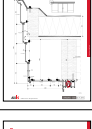




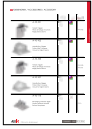
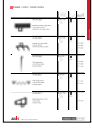
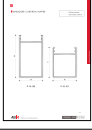
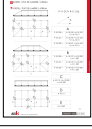
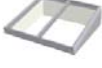
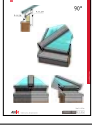
Lessenaarsdak
Verrière sur toiture plate
Skylight



➤ INHOUD / TABLE DES MATIÈRES / INDEX

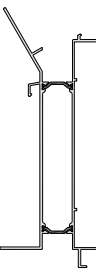
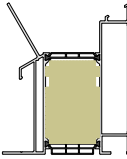
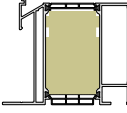
	Profieloverzicht Index profils Profile index	Lichtkoepel Puit de lumière Atrium	1.2.3	
	Toebehoren Accessoires Accessory index	Lichtkoepel Puit de lumière Atrium	1.3.3	
	Rubbers Joint Gasket index	Lichtkoepel Puit de lumière Atrium	1.4.3	
	Profielen Profils Profile section	Lichtkoepel Puit de lumière Atrium	1.5.3	
	Doorsneden Coupes Typical detail	Lichtkoepel Puit de lumière Atrium	1.6.3	
	Werktekeningen Construction Construction	Lichtkoepel Puit de lumière Atrium	1.9.3	
	Bestelformulieren Bons de commande Order form	Lichtkoepel Puit de lumière Atrium	1.11.3	
	Profieloverzicht Index profils Profile index	Kroonlijst Corniche Cornice	2.2.3	
	Toebehoren Accessoires Accessory index	Kroonlijst Corniche Cornice	2.3.3	
	Profielen Profils Profile section	Kroonlijst Corniche Cornice	2.5.3	
	Doorsneden Coupes Typical detail	Kroonlijst Corniche Cornice	2.6.3	
	Werktekeningen Construction Construction	Kroonlijst Corniche Cornice	2.9.3	
	Bestelformulieren Bons de commande Order form	Kroonlijst Corniche Cornice	2.11.3	



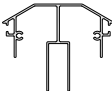
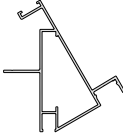
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	Toebehoren Accessoires Accessory index	Lichtkoepel Puit de lumière Atrium	3.3.3	
	Rubbers Joint Gasket index	Lichtkoepel Puit de lumière Atrium	3.4.3	
	Profielen Profils Profile section	Lichtkoepel Puit de lumière Atrium	3.5.3	
	Doorsneden Coupes Typical detail	Lichtkoepel Puit de lumière Atrium	3.6.3	
	Werktekeningen Construction Construction	Lichtkoepel Puit de lumière Atrium	3.9.3	



2 PROFILE INDEX

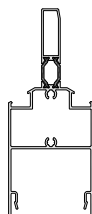
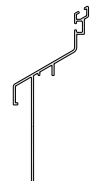
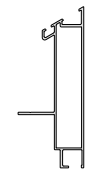
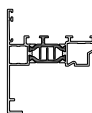
				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-10-010	7	PVC	-	-	-	-	p. 1.5.7
	P-10-100	3 4 7	Brut Ral	70,21	32,26	13,84	11,52	p. 1.5.3
	P-10-101	7	Brut Ral	27,39	24,33	7,44	8,69	p. 1.5.3
	P-10-102	3 4 7	Brut Ral	137,53	39,85	21,12	14,23	p. 1.5.4
	P-10-115	7	Brut Ral Bicolor	5,63	27,57	2,7	7,91	p. 1.5.5
	P-10-120	7	Brut Ral	79,74	34,18	14,73	12,21	p. 1.5.6
	P-10-217	7	Brut Ral Bicolor	540,04	79,98	48,10	14,79	p. 1.5.8
	P-10-A219	6,5	Ral Bicolor	151,72	128,84	21,69	21,59	p. 1.5.9
	P-10-A220	6,5	Ral Bicolor	72,42	97,58	15,96	16,87	p. 1.5.10

► PROFIELEN / PROFILS / PROFILE

				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-10-300	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-301	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-302	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-303	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-304	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-305	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-306	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-310	7	Brut Ral	-	-	-	-	p. 1.5.11
	P-10-367	7 4,6 2,3	Brut Ral	-	-	-	-	p. 1.5.12
	P-10-480	7 4,6 2,3	Brut Ral	58,87	34,54	9,82	6,37	p. 1.5.13
	P-10-503	7	Brut Ral	-	-	-	-	p. 1.5.14
	P-10-515	7	Brut Ral	-	-	-	-	p. 1.5.14
	P-10-516	7	Brut Ral	-	-	-	-	p. 1.5.14



► PROFIELEN / PROFILS / PROFILE

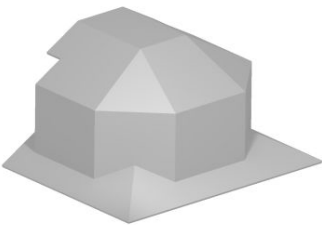
				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-10-580	7	Brut Ral	-	-	-	-	p. 1.5.13
	P-10-619	2,3 4,6 7	Brut Ral Bicolor	198,36	58,49	21,14	16,7	p. 1.5.15
	P-10-620	2,3 4,6 7	Brut Ral	-	-	-	-	p. 1.5.16
	P-10-621	7	Brut Ral	-	-	-	-	p. 1.5.16
	P-11-216	7	Brut Ral	-	-	-	-	p. 1.5.17
	P-11-217	7	Brut Ral	59,47	11,11	14,18	2,8	p. 1.5.17
	P-11-218	7	Brut Ral	-	-	-	-	p. 1.5.17
	P-11-A219	7	Brut Ral	18,22	32,20	3,91	6,91	p. 1.5.18
	P-00-902	6	Brut Ral	-	-	-	-	p. 1.5.19
	P-00-904	6	Brut Ral	-	-	-	-	p. 1.5.19

➤ PROFIELEN / PROFILS / PROFILE

				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-00-907	6	Brut Ral	-	-	-	-	p. 1.5.19
	P-00-911	6	Brut Ral	-	-	-	-	p. 1.5.19

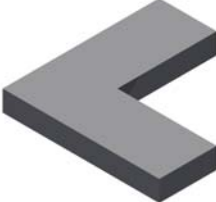


3
ACCESSORIE INDEX

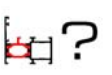
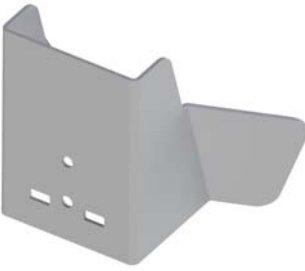
				
	A-10-101 Nokpot 3 liggers Pièce de faitage 3 traverses Ridge plate 3 beams	-ST 1 		P-10-102
	A-10-102 Nokafsluiting 3 liggers Finition faite 3 traverses Closure for ridge 3 beams	-ST 1 		
	A-10-105 Nokpot 3 liggers Pièce de faitage 3 traverses Ridge plate 3 beams	-ST 1 		P-10-100 P-10-101
	A-10-107 Nokafsluiting 3 liggers Finition faite 3 traverses Closure for ridge 3 beams	-ST 1 		
	A-10-110 Bevestiging onderaan ligger Fixation inférieure traverse Bottom fixing beam	-ST 1 		P-10-...

				
	A-10-111 Bevestiging bovenaan ligger Fixation supérieure traverse Top fixing beam	-ST 1 		P-10-...
	A-10-114 Steun tussenligger Support traverse intermédiaire Support intermediate beam	-ST 1 		P-10-...
	A-10-120 Schroefhoek Clame à visser Screw corner cleat	-ST 1 		P-10-217
	A-10-123 Hoekstuk 90° Pièce d'angle 90° Corner piece 90°	-ST 1 		P-10-101
	A-10-125 Hoekstuk 90° Pièce d'angle 90° Corner piece 90°	-ST 1 		P-10-102



				
	A-10-127 Hoekstuk 90° Pièce d'angle 90° Corner piece 90°	-ST 1 		P-10-100
	A-10-129 Afdichtingsstuk verstek ringbalk 90° Serrage d'angle poutre d'anneau 90° Sealing piece mitre joint ringbeam 90°	-ST 4 		P-10-217
	A-10-140 Verbinding voor ligger Fixation pour chevron Fixation for rafter	-ST 10 		P-10-1..
	A-10-219 Versteksluiting ringbalk Fermeture poutre d'anneau Corner fitting ringbeam	-ST 4 		P-10-A219 P-10-A220
	A-10-226 Schroefhoek 90° Clame à visser 90° Screw corner cleat 90°	-ST 4 		P-10-A219

► TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
	A-10-227 Lijmhoek Clame à coller Corner cleat for glue	-ST 4 		P-10-A219 P-10-A220
	A-10-229 Eindstuk voor ringbalk 90° Fermeture poutre d'anneau 90° End piece for ringbeam 90°	-ST 1 		P-10-A219
	A-10-231 Schroefhoek 90° Clame à visser 90° Screw corner cleat 90°	-ST 4 		P-10-A220
	A-10-263 Eindplaat voor P-10-367 Plaque pour P-10-367 End piece for P-10-367	-ST 1 		P-10-367
	A-10-303 Eindplaat voor P-10-303 Plaque pour P-10-303 End piece for P-10-303	-ST 1 		P-10-303 P-10-217 P-10-A219



➤ TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
	A-10-304 Eindplaat voor P-10-303 Plaque pour P-10-303 End piece for P-10-303	-ST 1 		P-10-303 P-10-217
	A-10-310 Eindplaat voor P-10-3010 Plaque pour P-10-310 End piece for P-10-310	-ST 1 		P-10-310 P-10-217
	A-10-311 Eindplaat voor P-10-310 Plaque pour P-10-310 End piece for P-10-310	-ST 1 		P-10-310 P-10-217
	A-10-320 Glassteun Basic Support de vitrage Basic Glazing support Basic	-ST 10 	  black White	
	A-10-325 Glassteun Classic Support de vitrage Classic Glazing support Classic	-ST 10 	  black White	

► TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
	A-10-330 Houder voor A-10-320/325 Support pour A-10-320/325 Support for A-10-320/325	-ST 1 	  black White	
	A-10-360 Alu-afdichtingstape 55mm Ruban adhésif d'étanchéité 55mm Sealing tape 55mm	-LM 10 		
	A-10-361 Neopreen ring E16 inox Rondelle neoprene E16 inoxydable Neoprene washer E16 stainless steel	-ST 50 		
	A-10-550 Eindstuk vogelkam Finition pour crête victorienne Victorian finial H : 315 mm	-ST 1 		
	A-10-555 Vogelkam Crête victorienne Roof Crest L : 600 mm	-ST 1 		



				
 A-10-560 Blokjesprofiel Profil à blocs victorien Dentil moulding L : 500 mm	-ST 1 			
 A-10-750 Koppeling voor P-10-100 Raccord pour P-10-100 Connection for P-10-100 Op bestelling - maatwerk Sur commande - mesure On order - fit to size	-ST 1 			
 A-10-751 Koppeling voor P-10-101 Raccord pour P-10-101 Connection for P-10-101 Op bestelling - maatwerk Sur commande - mesure On order - fit to size	-ST 1 			
 A-10-752 Koppeling voor P-10-1002 Raccord pour P-10-102 Connection for P-10-102 Op bestelling - maatwerk Sur commande - mesure On order - fit to size	-ST 1 			
 A-10-820 Set klemblokken voor bekledingsprofielen Blocs de serrage pour profils de finition Clamping blocks for finishing profiles	-ST 1 		P-10-723 P-10-724 P-10-725	

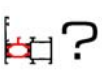
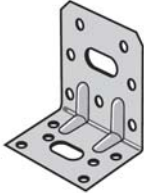
► TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
 A-10-860 Boormal voor dakligger Gabarit de perçage pour chevron Drilling jig for rafter	-ST 1 		P-10-100 P-10-101 P-10-102	
 A-10-861 Boormal voor ringbalk 90° Gabarit de perçage pour poutre d'anneau 90° Drilling jig for ringbeam 90°	-ST 1 		P-11-217 A-10-123 A-10-127	
 A-10-863 Boormal voor eindplaat Gabarit de perçage pour plaque Drilling jig for end piece	-ST 1 		P-11-217 A-10-303 A-10-304 A-10-310 A-10-311	
 A-11-100 Verbinding onderaan voor paal Fixation en bas pour poteau Fixation at the bottom for post	-ST 10 			
 A-11-103 Versteksluiting voor P-11-216 Fermeture d'angle pour P-11-216 Corner fitting for P-11-216	-ST 4 		P-11-216	



				
 A-11-104 Verbinding T-profiel met nokprofiel Raccord traverse avec faitier Connector transom with ridge profile	-ST 1 			
 A-11-120 Schroefhoek 90° Clame à visser 90° Screw corner cleat 90°	-ST 4 			
 A-11-330 Houder voor A-10-320/325 Support pour A-10-320/325 Support for A-10-320/325	-ST 1 	  black White		
 A-00-B4850 DIN 7981 - 4.8 x 50mm inox A2	-ST 200 			
 A-00-B4860 DIN 7981 - 4.8 x 60mm inox A2	-ST 100 			

► TOEBEHOREN / ACCESSOIRES / ACCESSORY

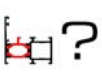
				
 A-00-B4870 DIN 7981 - 4.8 x 70mm inox A2		-ST 100 		
 A-1W-E5 Hoekanker Equerre renforcée Angle Bracket Not included: 13 x  A-1W-N37532		-ST 1 		



4
GASKET INDEX

				
	A-GS-502 Beglazingsrubber Ligger 3mm Joint chevron 3mm Gasket for roof beam 3mm	-LM 100 	 black	
	A-GS-504 Rubber voor schroeflijst Joint de serreur Gasket for pressure plate	-LM 100 	 black	P-10-300 P-10-301 P-10-302
	A-GS-505 Dichtingsrubber Joint d'étanchéité Sealing gasket	-LM 50 	 black	P-10-367 P-10-580 P-11-216
	A-GS-510 Afdichtingsrubber Joint d'étanchéité Sealing gasket	-LM 50 	 black	P-11-216 P-11-217
	A-GS-513 Beglazingsrubber schuin Joint incliné Gasket steep	-LM 100 	 black	P-10-010

➤ RUBBER / JOINT / GASKET INDEX

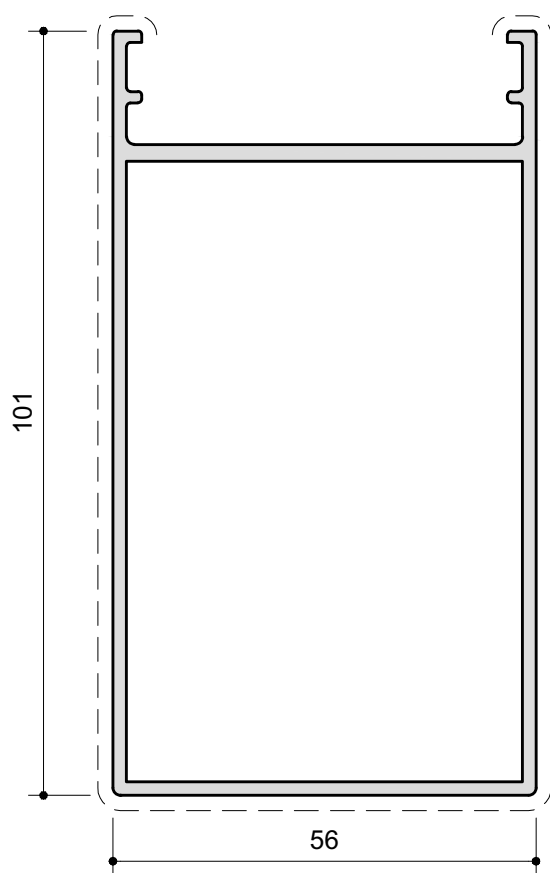
				
	A-GS-700 Koppelrubber Joint de jonction Connection gasket	-LM 100 	 black	P-10-115



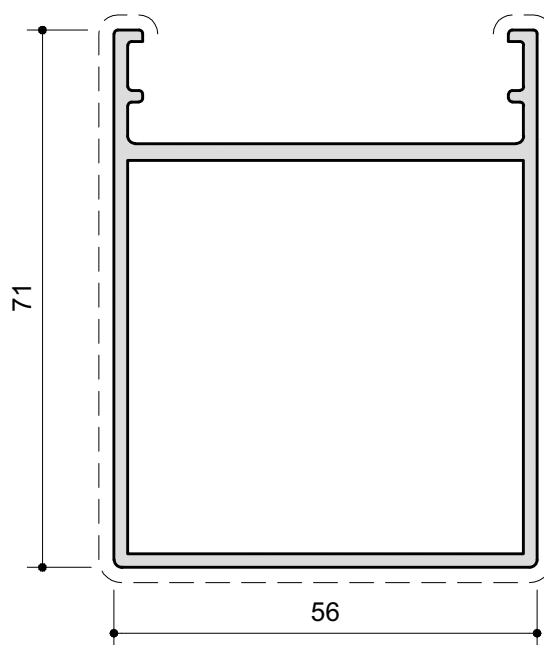
5
PROFILE SECTION

► DAKLIGGER / CHEVRON / RAFTER

— — — — Primary surface
- . - . - . Secondary surface



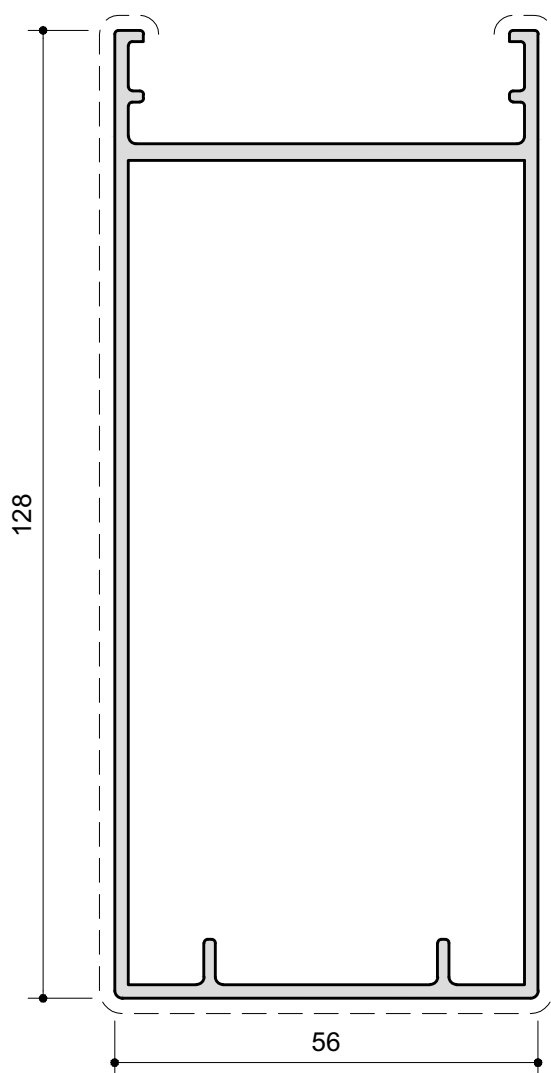
P-10-100



P-10-101



— — — — Primary surface
— · — · — Secondary surface

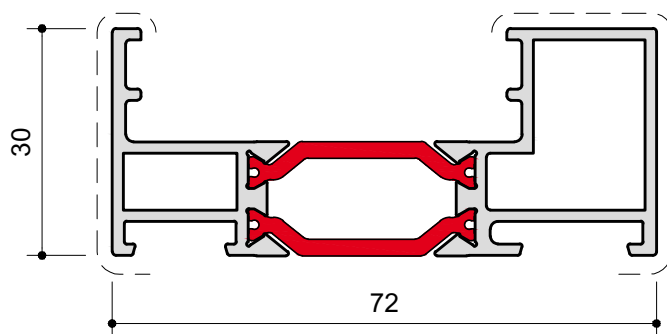


P-10-102



➤ ZIJLIGGER / CHEVRON LATERALE / ROOF BEAM

— — — —	Primary surface
— · — · —	Secondary surface

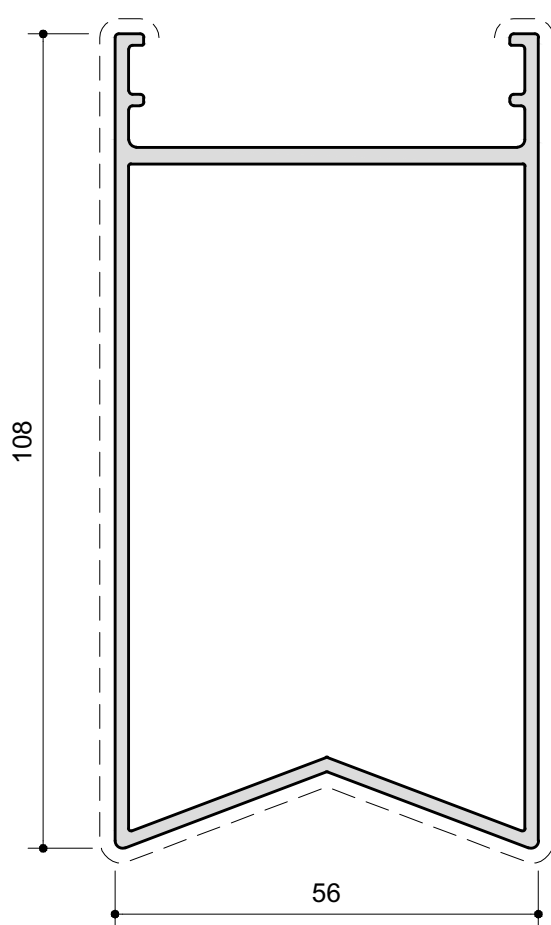


P-10-115

PROFILE SECTION



— — — — Primary surface
— · — · — Secondary surface

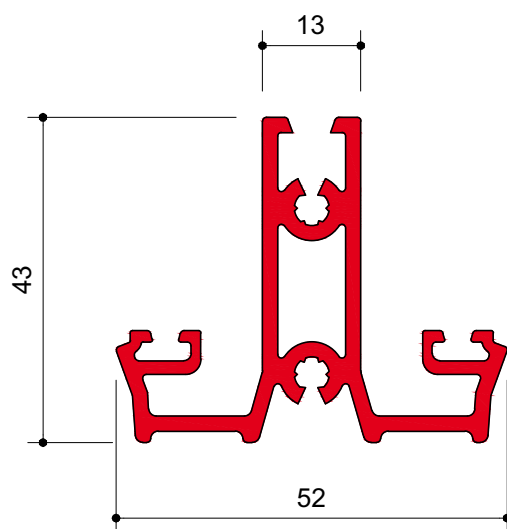


P-10-120

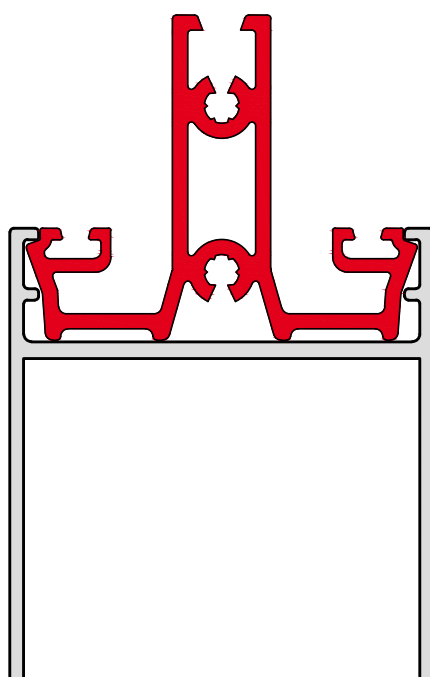


➤ PVC PROFIEL VOOR LIGGERS / CLIPS EN PVC
POUR CHEVRON / PVC PROFILE FOR RAFTER

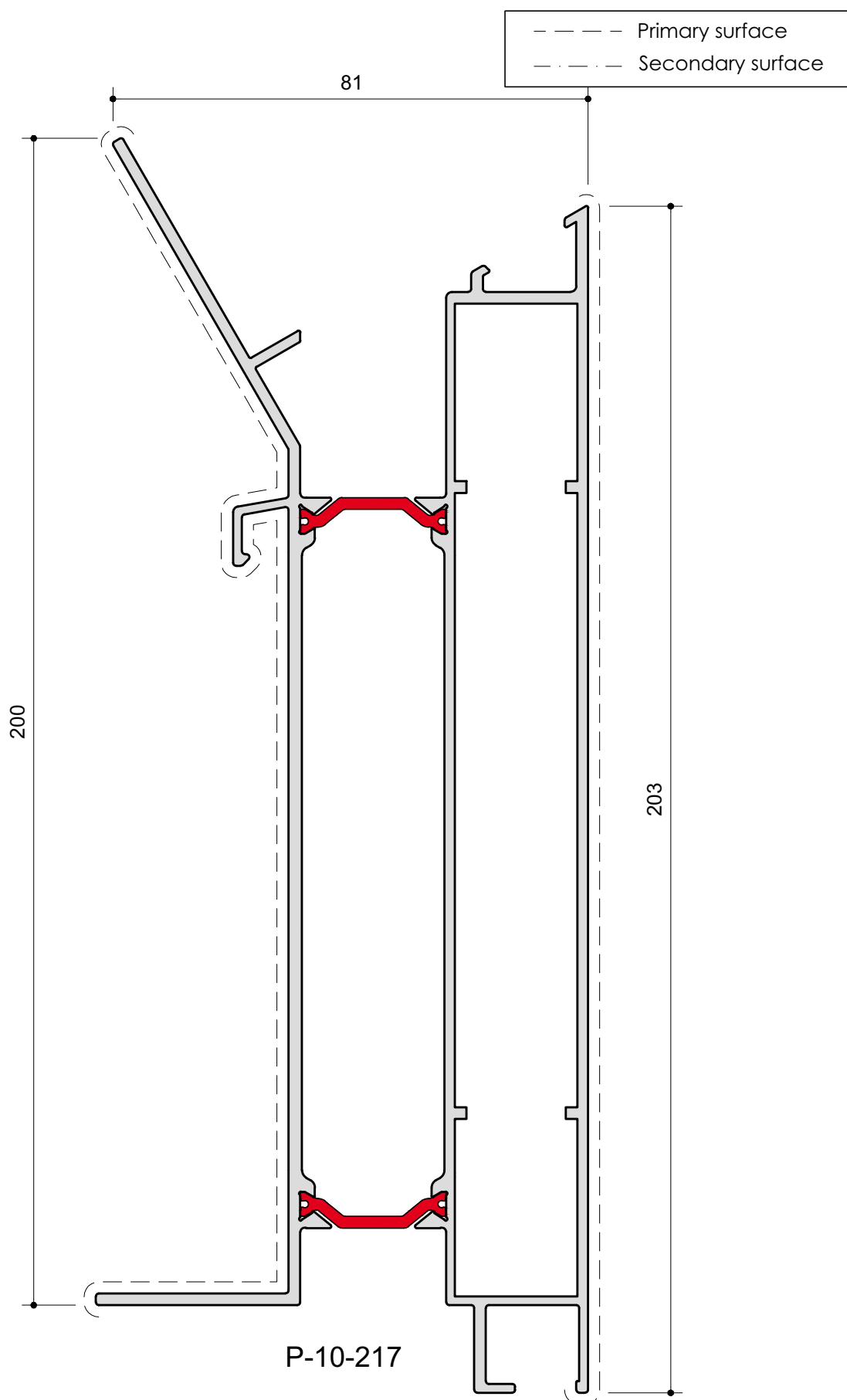
— — — — Primary surface
- - - - - Secondary surface



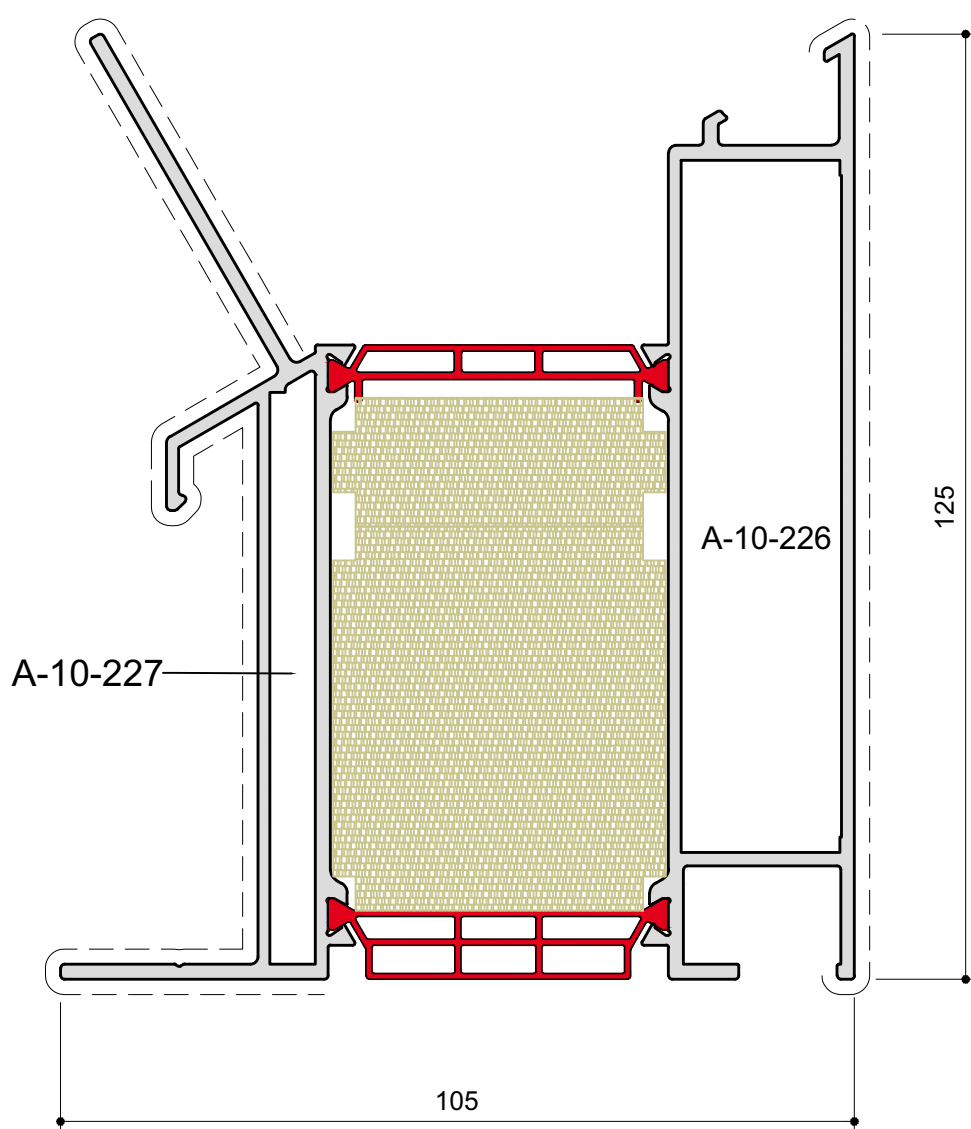
P-10-010



p-10



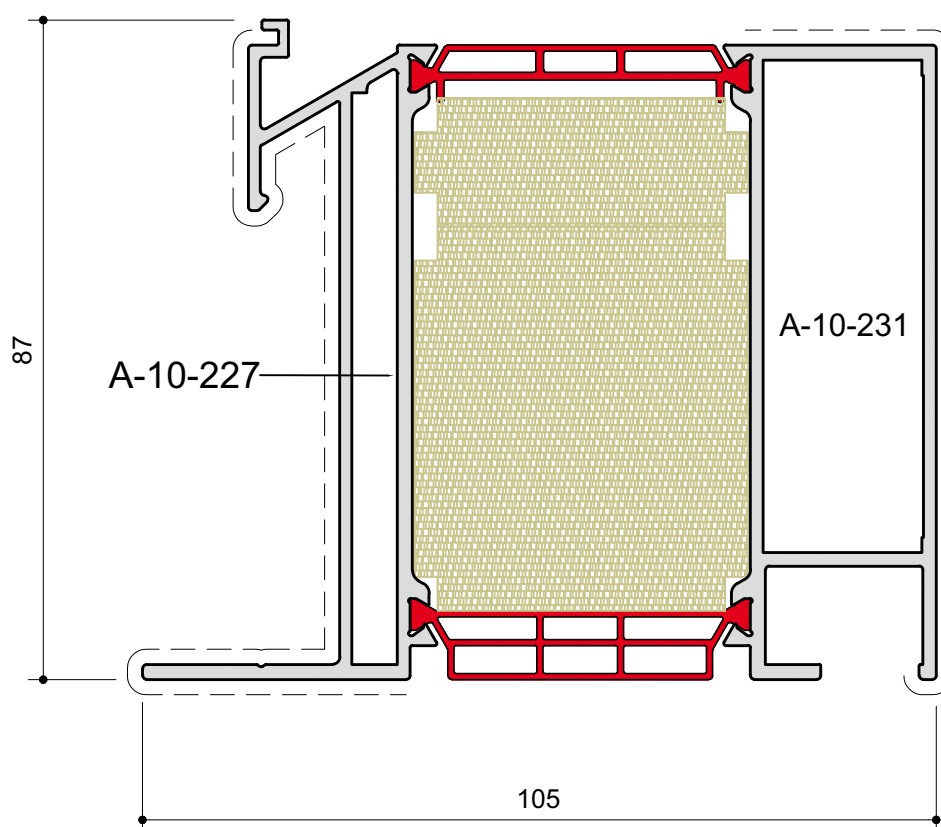
— — — —	Primary surface
- - - - -	Secondary surface



P-10-A219



— — — — Primary surface
 - Secondary surface

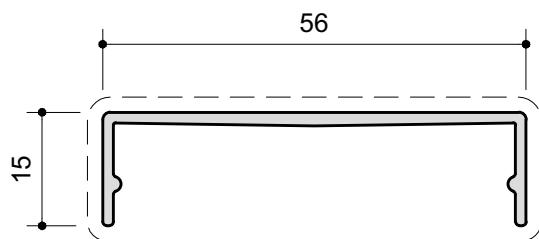


P-10-A220

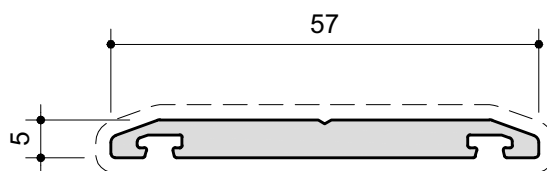


➤ KLEMPROFIEL / PROFIL DE SERRAGE / PRESSURE-
PLATE

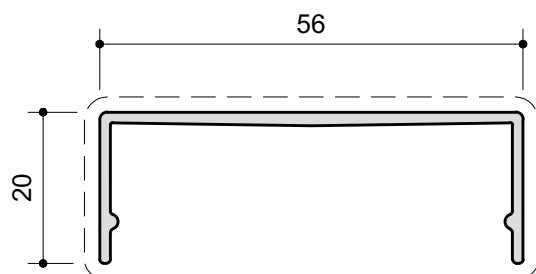
----- Primary surface
----- Secondary surface



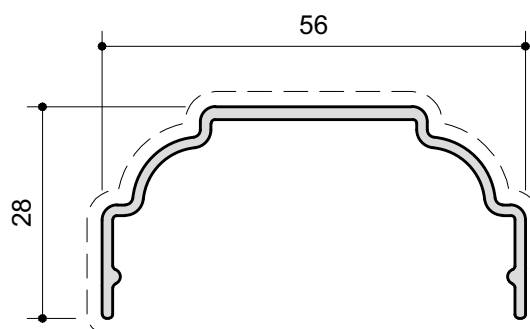
P-10-303



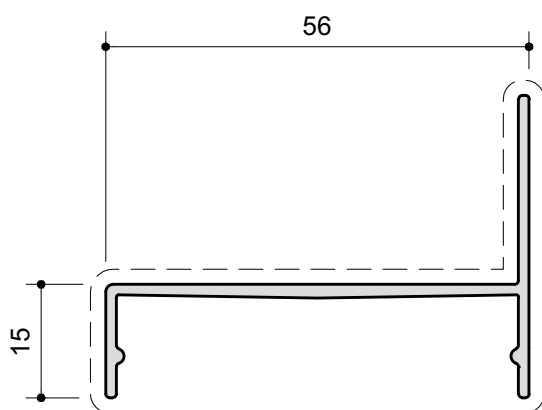
P-10-302



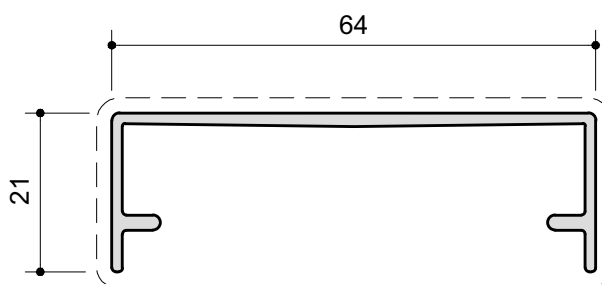
P-10-304



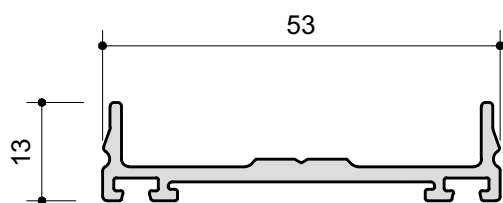
P-10-310



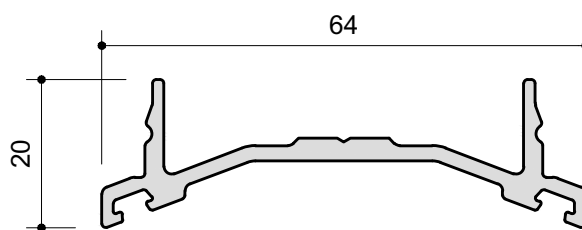
P-10-305



P-10-306

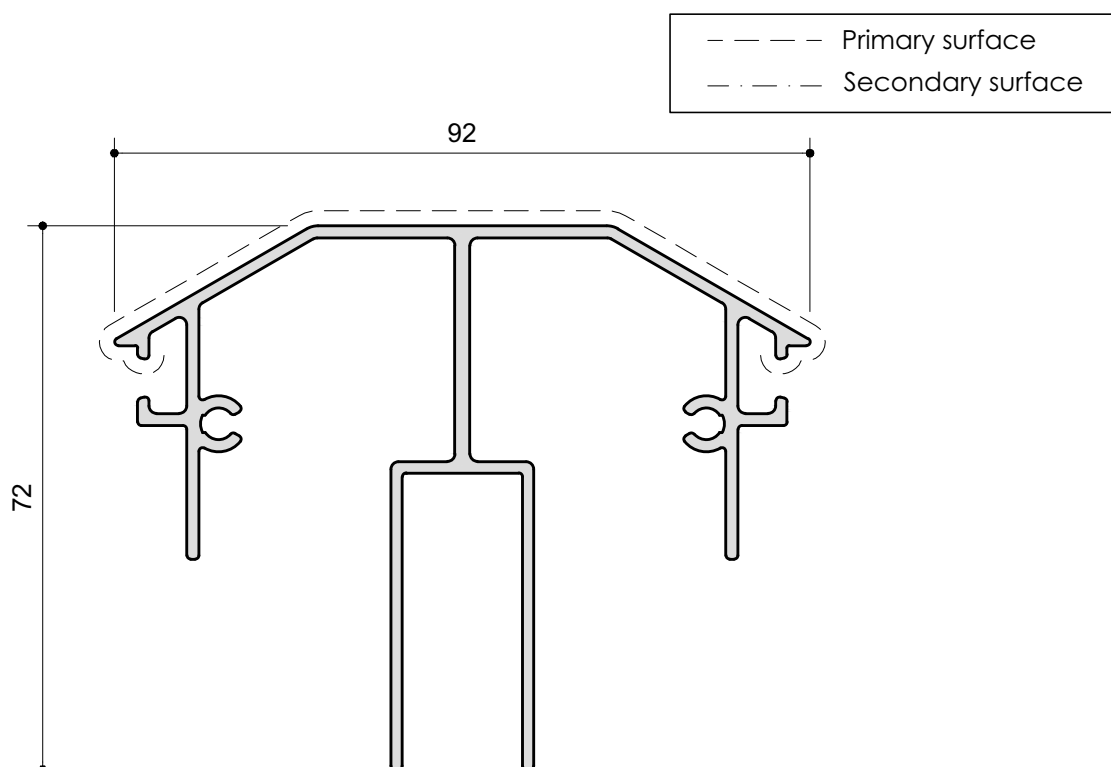


P-10-300

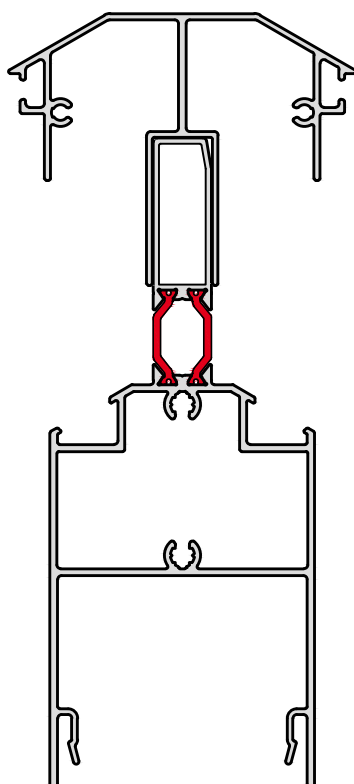


P-10-301

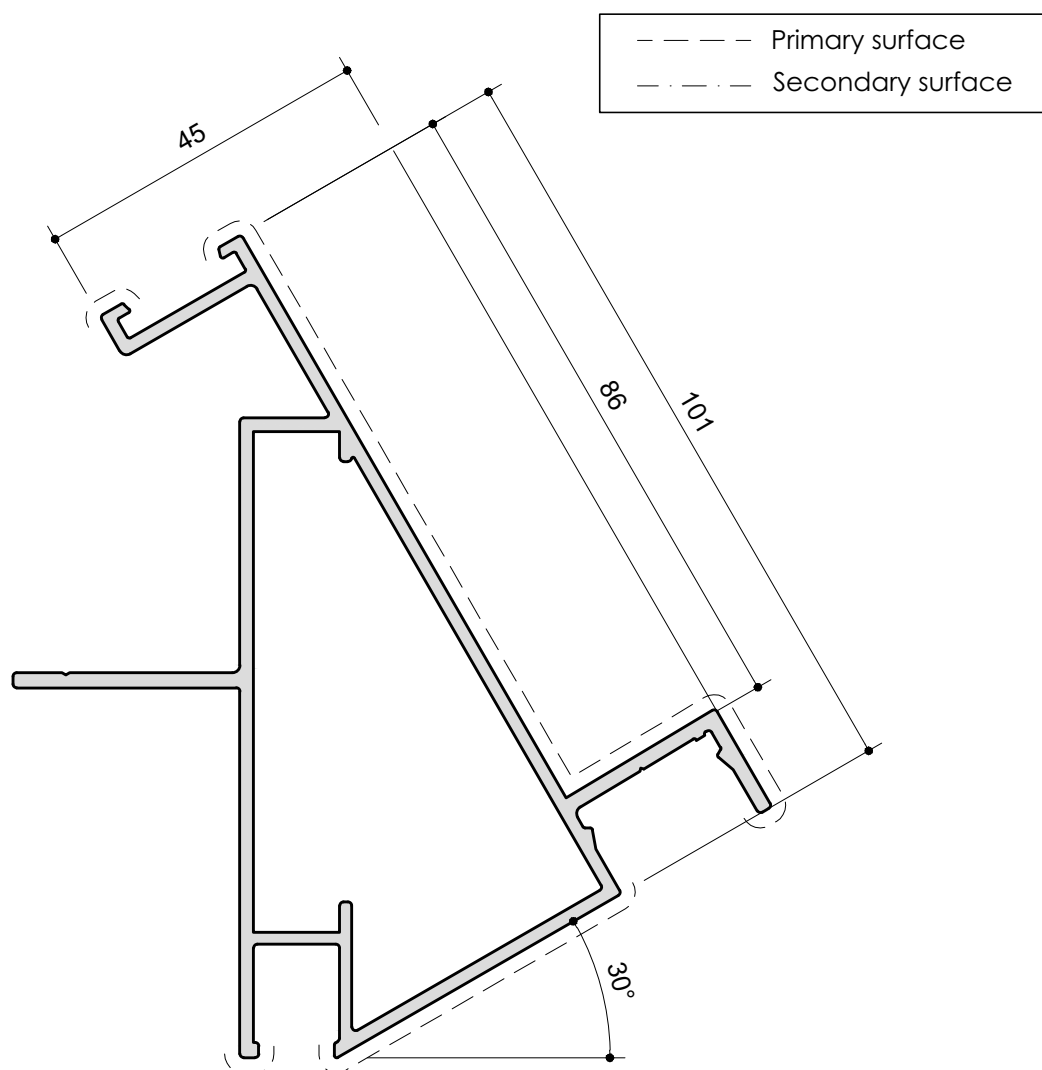
► BUITENDEEL NOKPROFIEL / PROFIL EXTÉRIEUR
FAITIER / RIDGE PROFILE OUTSIDE



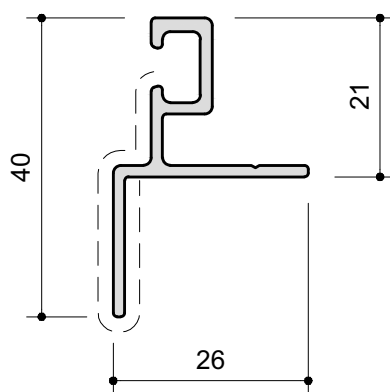
P-10-367



➤ BASISPROFIEL 30° / PROFIL DE BASE 30° / BASE
PROFILE 30°



P-10-480

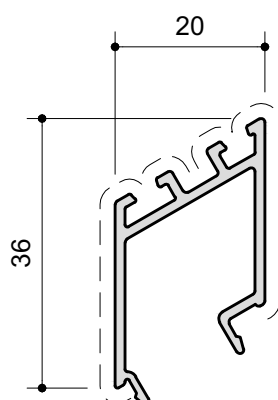


P-10-580

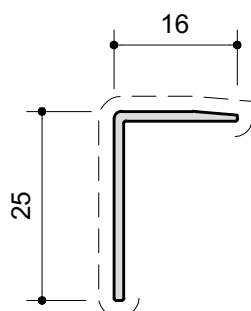


➤ VERHOOGPROFIEL / PROFIL DE RÉHAUSSEMENT /
RAISE PROFILE

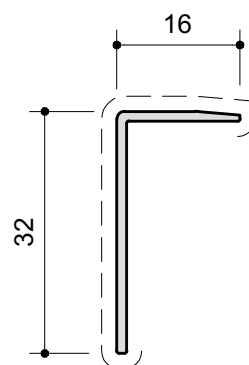
— — — — Primary surface
— · — · — Secondary surface



P-10-503



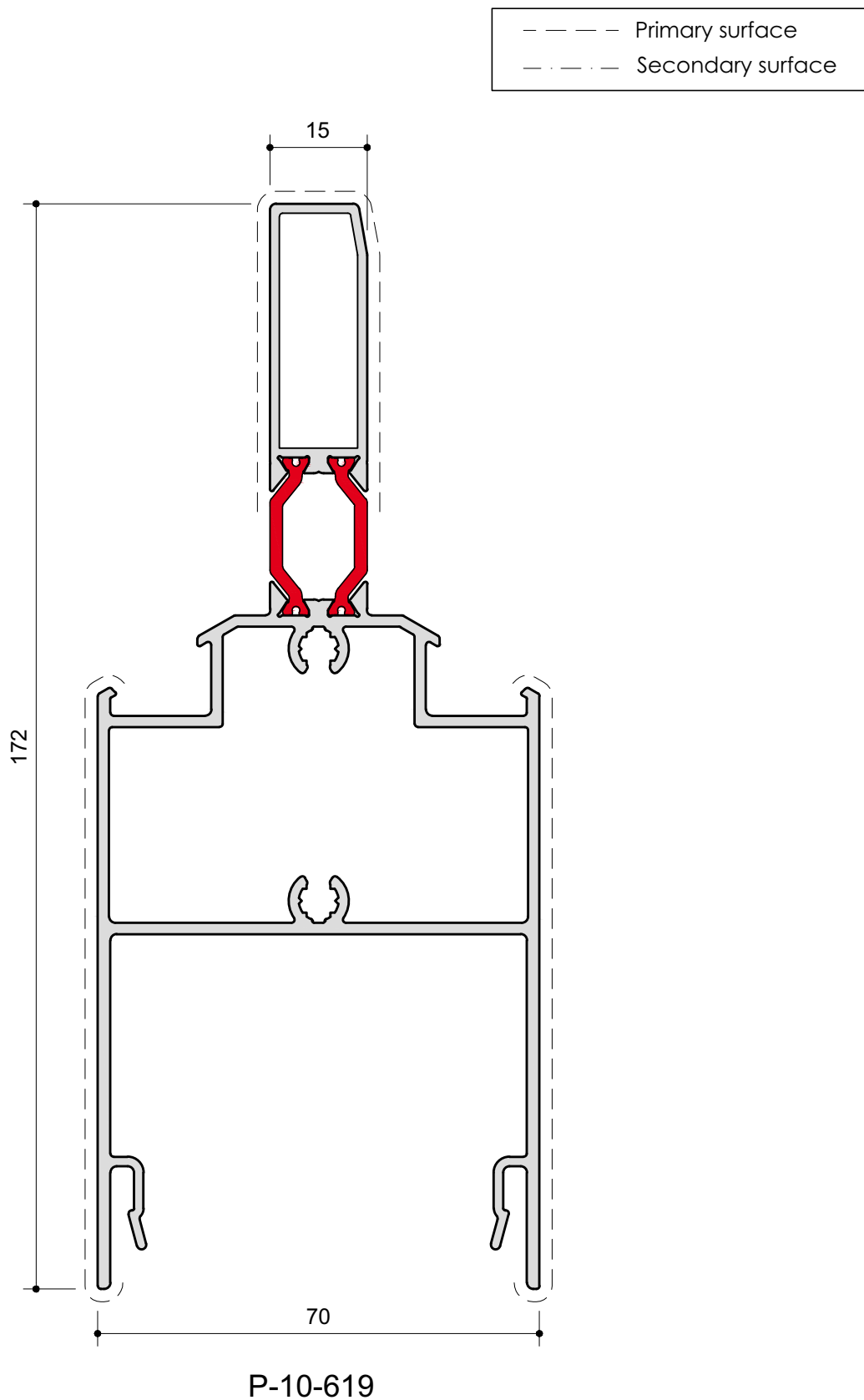
P-10-515



P-10-516

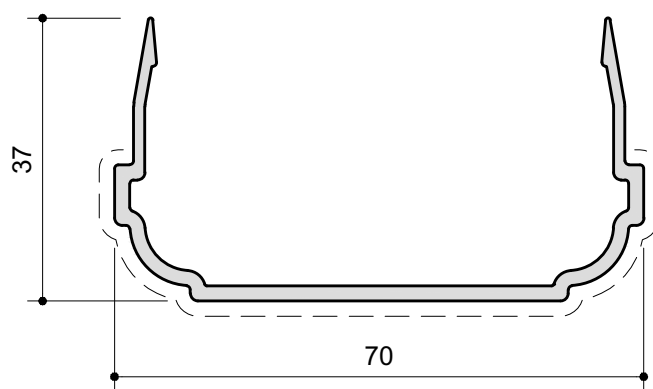
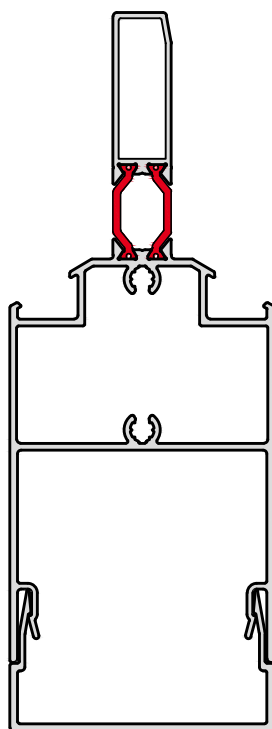


➤ NOKPROFIEL / FAITIER / RIDGE PROFILE

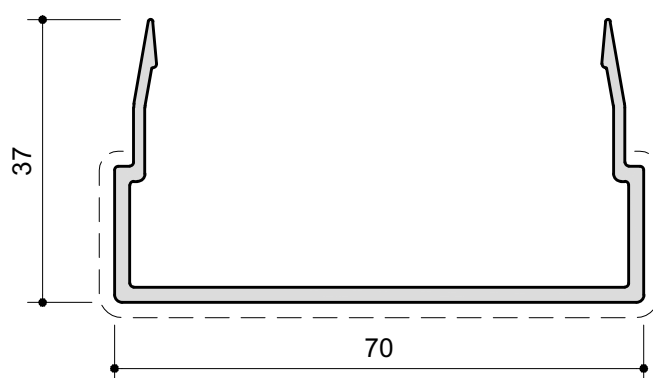


➤ AFDEKPROFIEL / PROFIL COUVERTURE / COVER-
PROFILE

— — — — Primary surface
- · - · - Secondary surface



P-10-620

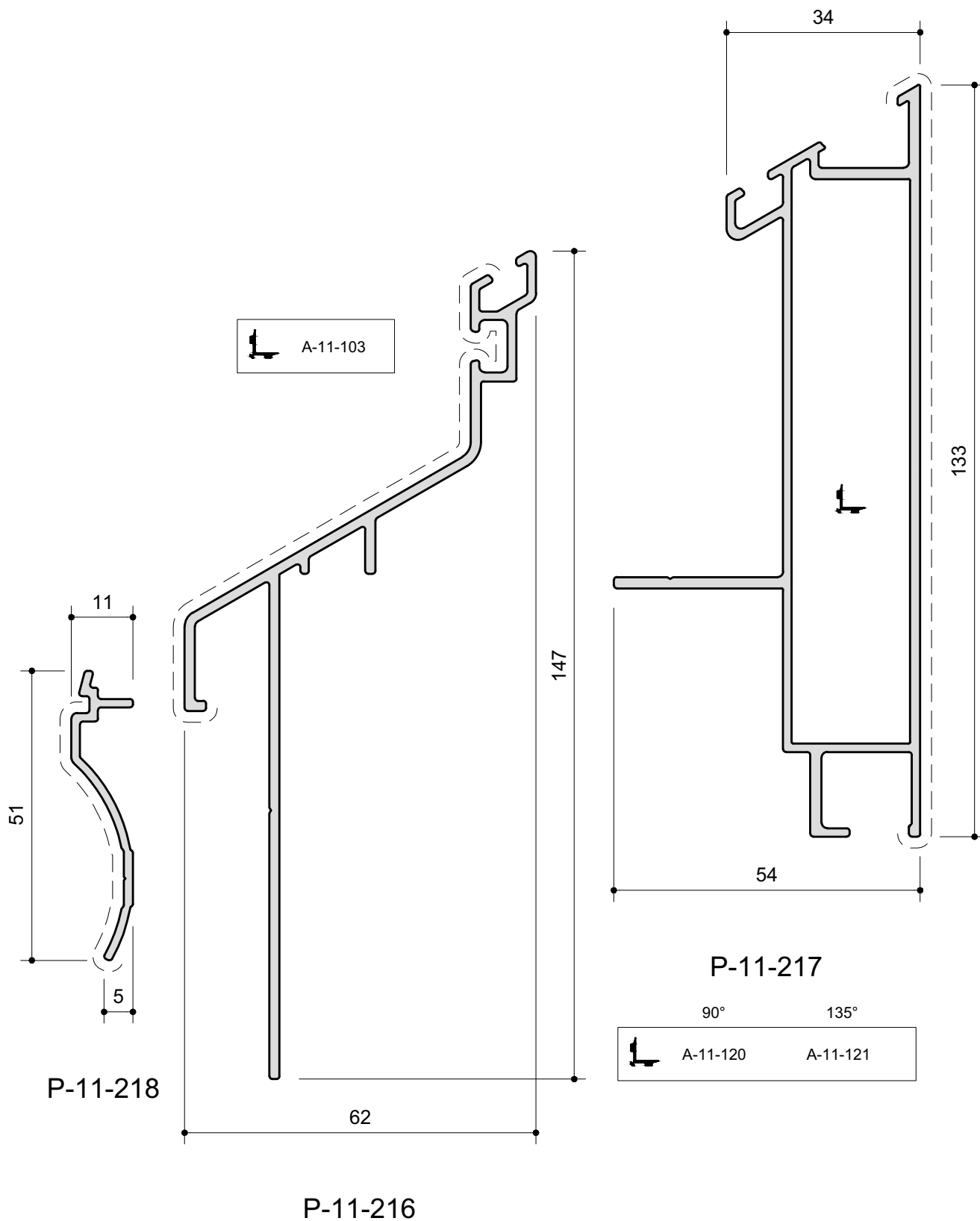


P-10-621

p-10

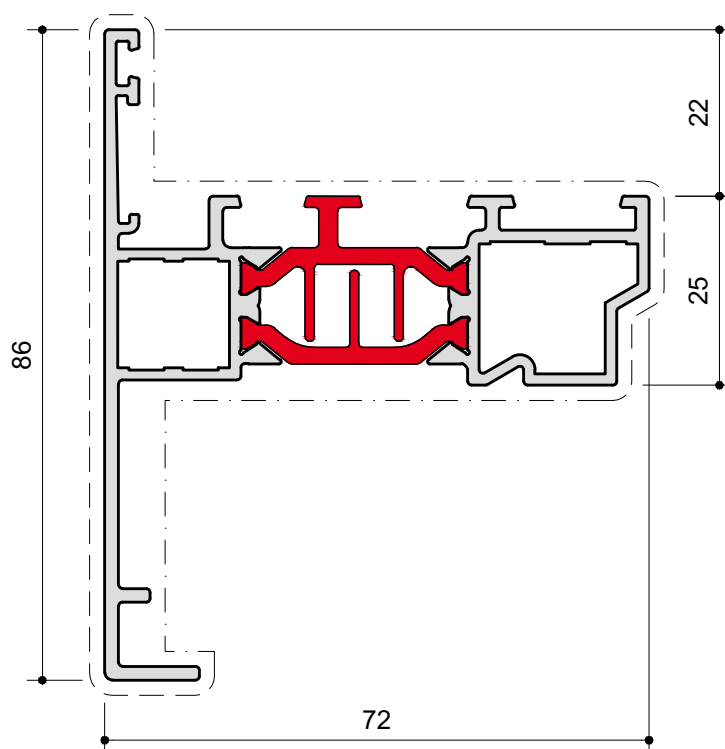


— — — —	Primary surface
- - - - -	Secondary surface



➤ BUITENKADER / DORMANT / FIXED FRAME

--- Primary surface
- - - Secondary surface

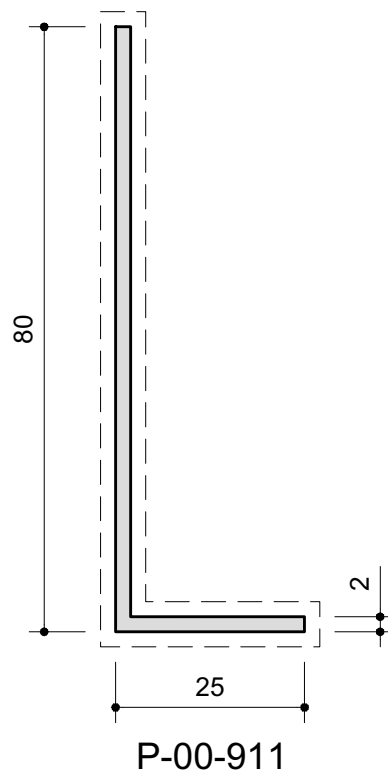
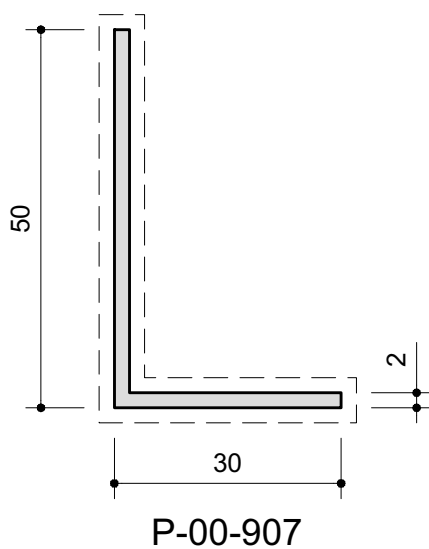
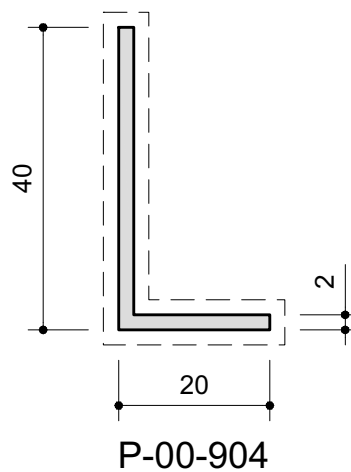
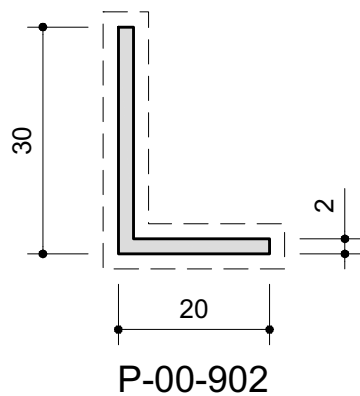


P-11-A219



► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

--- Primary surface
--- Secondary surface

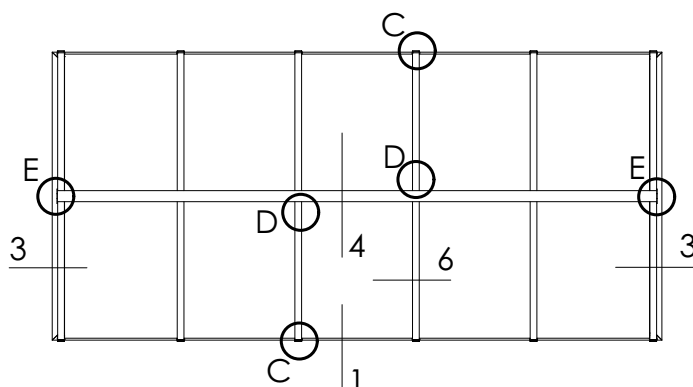
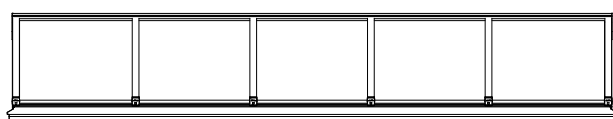
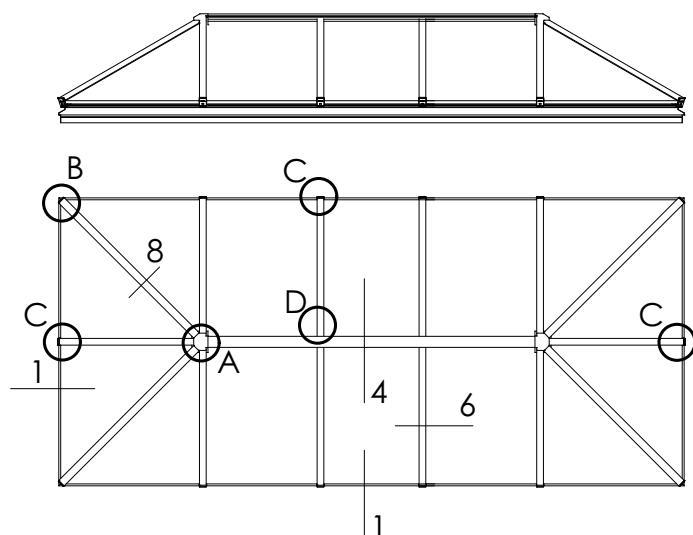
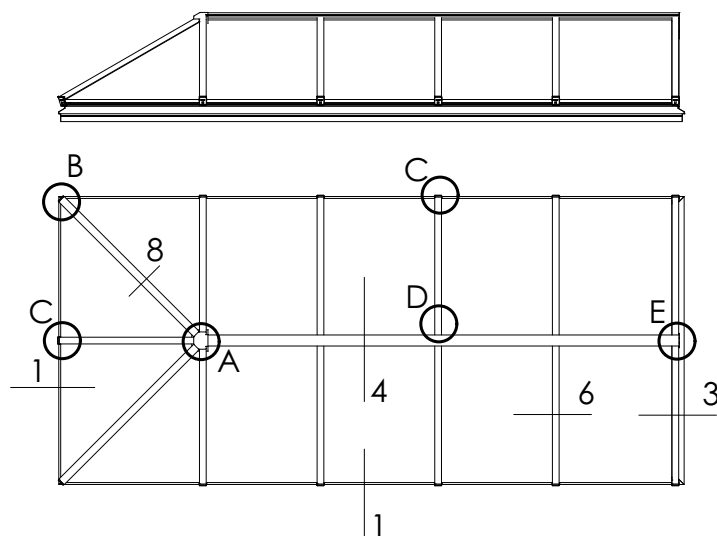


p-00

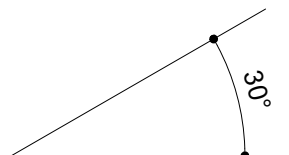


6
TYPICAL DETAIL

► KOEPEL / PUIT DE LUMIÈRE / ATRIUM



P-11-217+ P-11-216



A	
P-10-100 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-101 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-102 =	A-10-101 + A-10-102 + 2 x A-10-111

B	
P-10-100 =	A-10-127 + A-10-320 + A-11-330
P-10-101 =	A-10-123 + A-10-320 + A-11-330
P-10-102 =	A-10-125 + A-10-320 + A-11-330

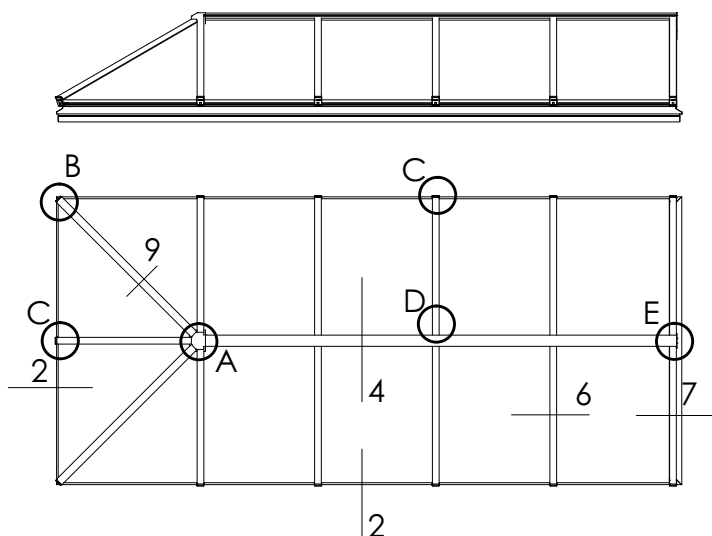
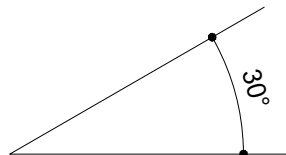
C
A-10-110 + A-10-320 + A-10-330

D
A-10-111

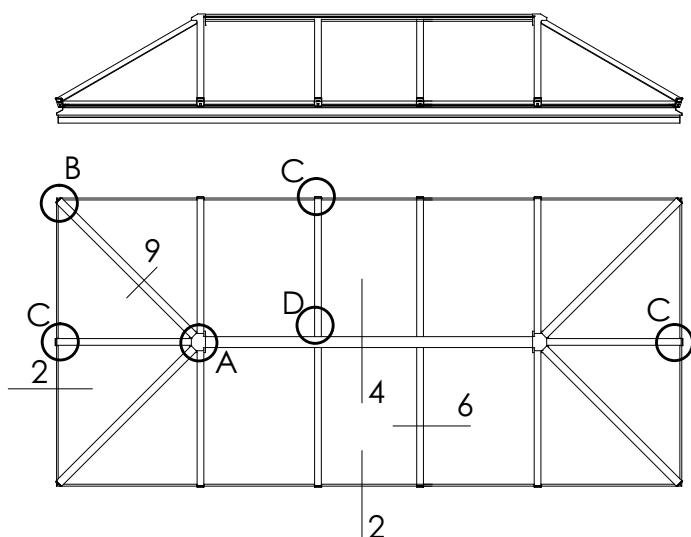
E
A-10-263

atrium

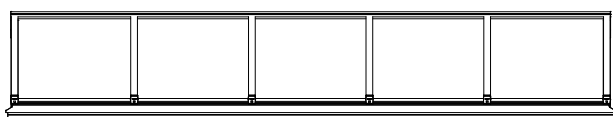
P-10-480 + P-10-580



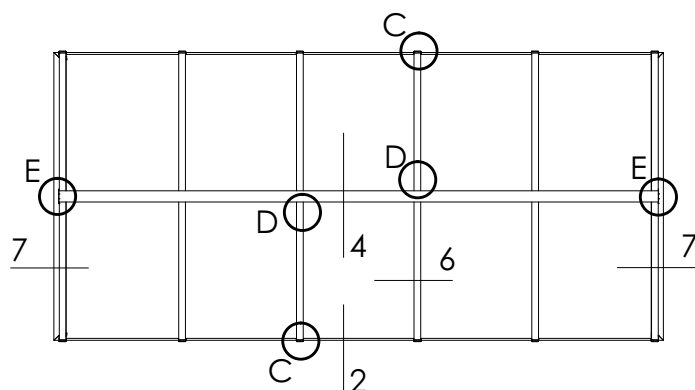
A	
P-10-100 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-101 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-102 =	



B	
P-10-120 =	A-10-320 + A-11-330



C
A-10-320 + A-10-330



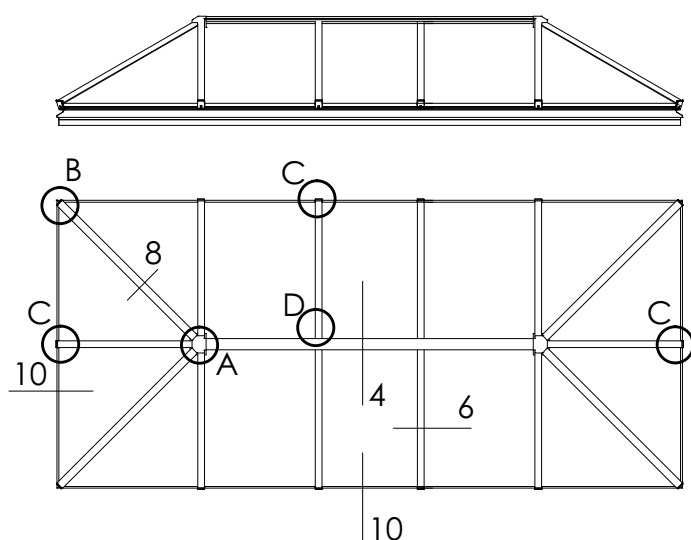
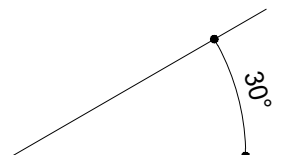
D
A-10-111

E
A-10-263

atrium



P-10-217



A

P-10-100 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-101 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-102 =	A-10-101 + A-10-102 + 2 x A-10-111

B

P-10-100 =	A-10-127 + A-10-320 + A-11-330
P-10-101 =	A-10-123 + A-10-320 + A-11-330
P-10-102 =	A-10-125 + A-10-320 + A-11-330

C

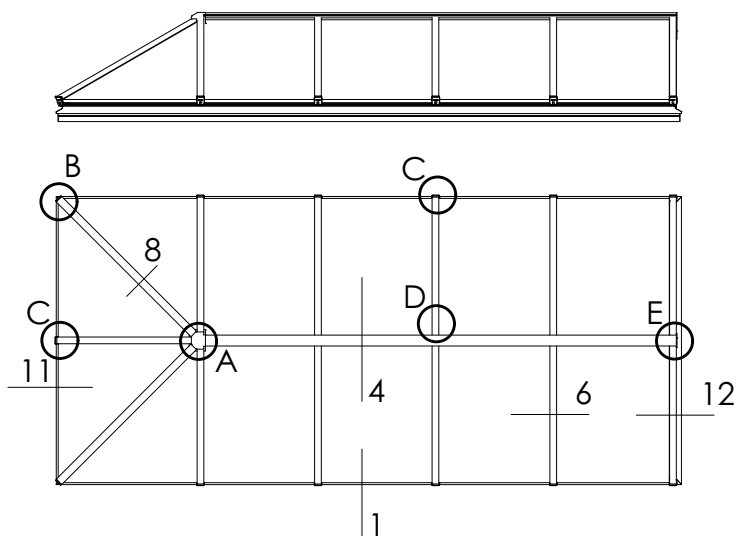
A-10-320

D

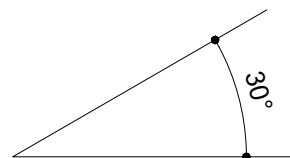
A-10-111

atrium

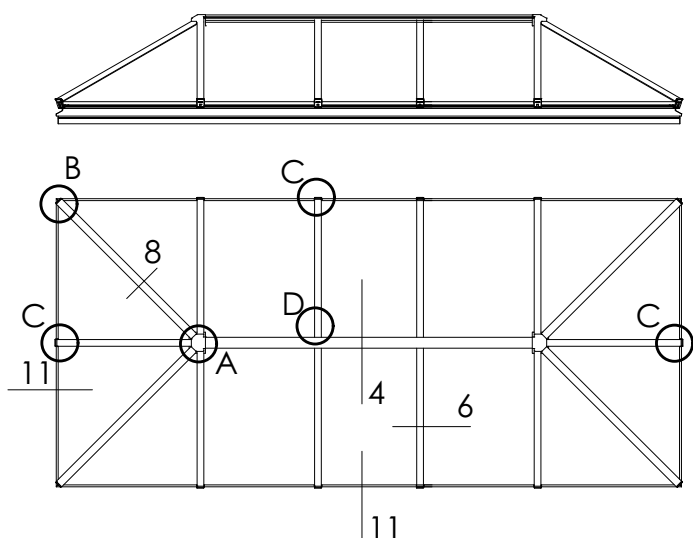




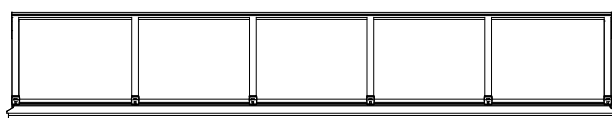
P-10-A219



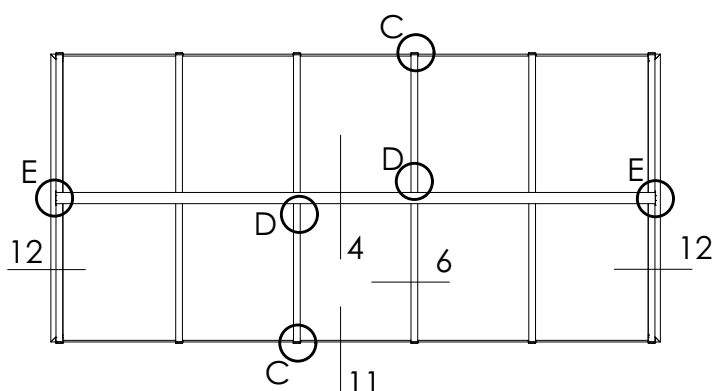
A	
P-10-100 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-101 =	A-10-105 + A-10-102 + 2 x A-10-111
P-10-102 =	



B	
P-10-100 =	A-10-127 + A-10-229
P-10-101 =	A-10-123 + A-10-229
P-10-102 =	



C
A-10-110 + A-10-303

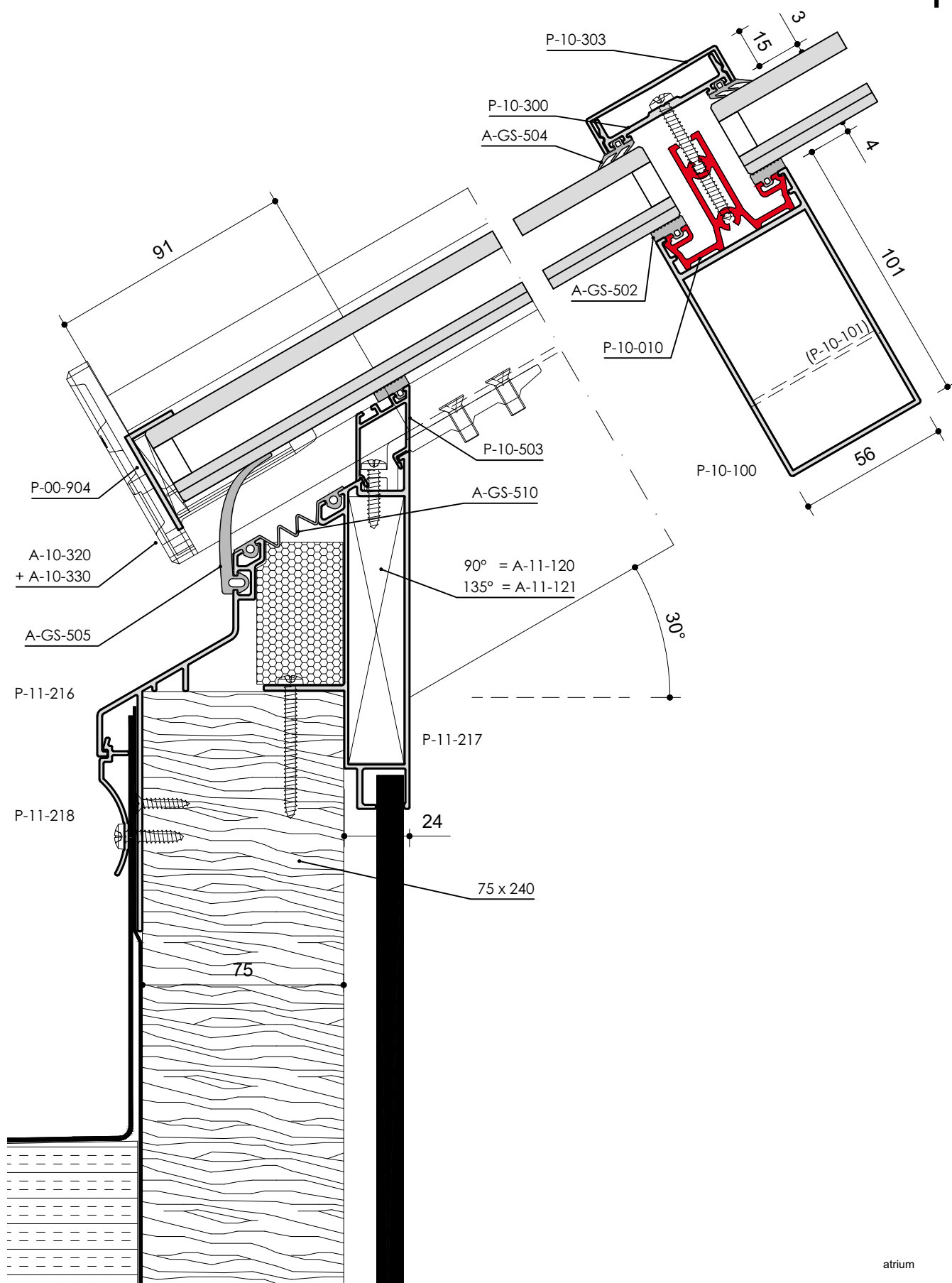


D
A-10-111

E
A-10-263

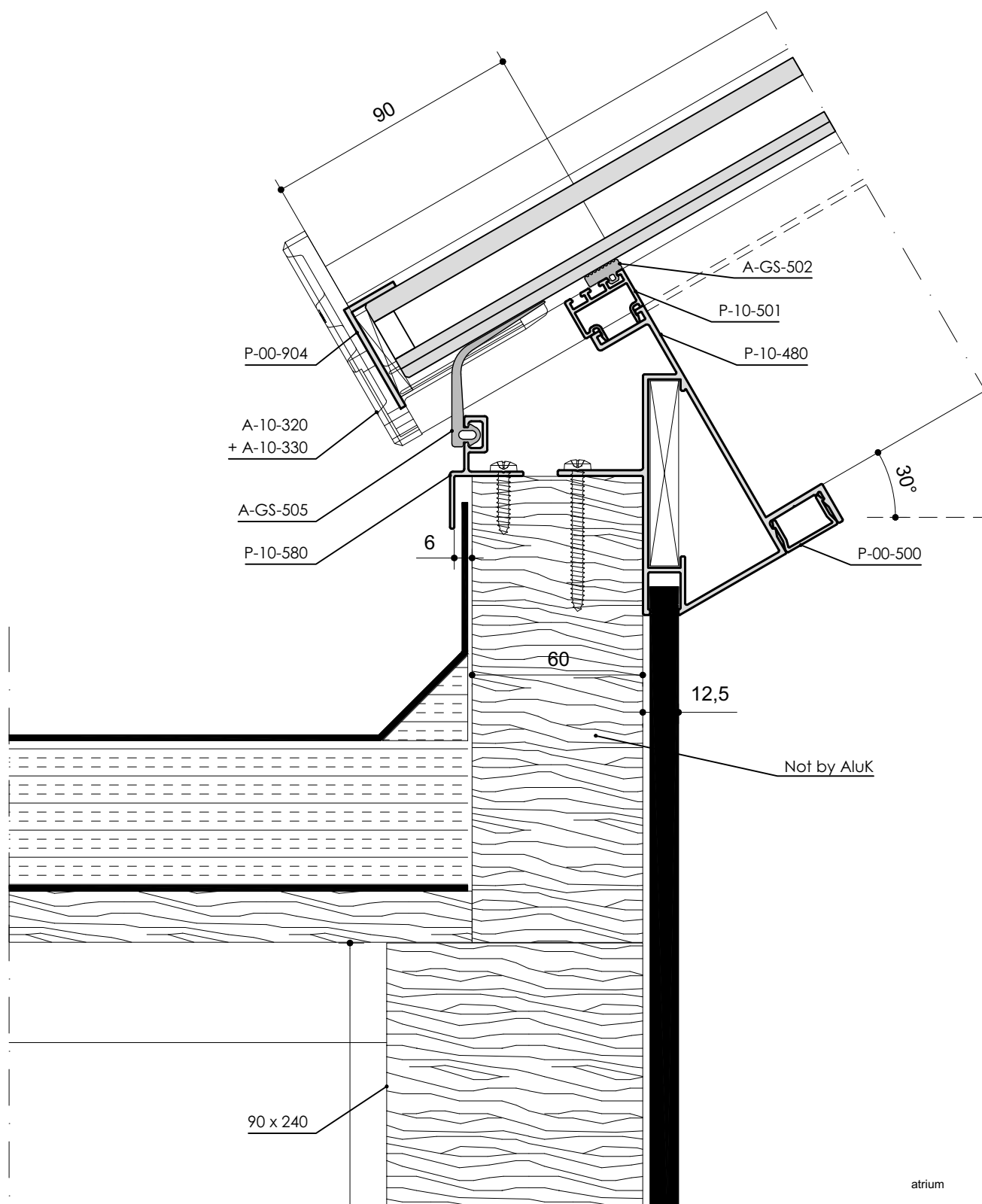
pallas





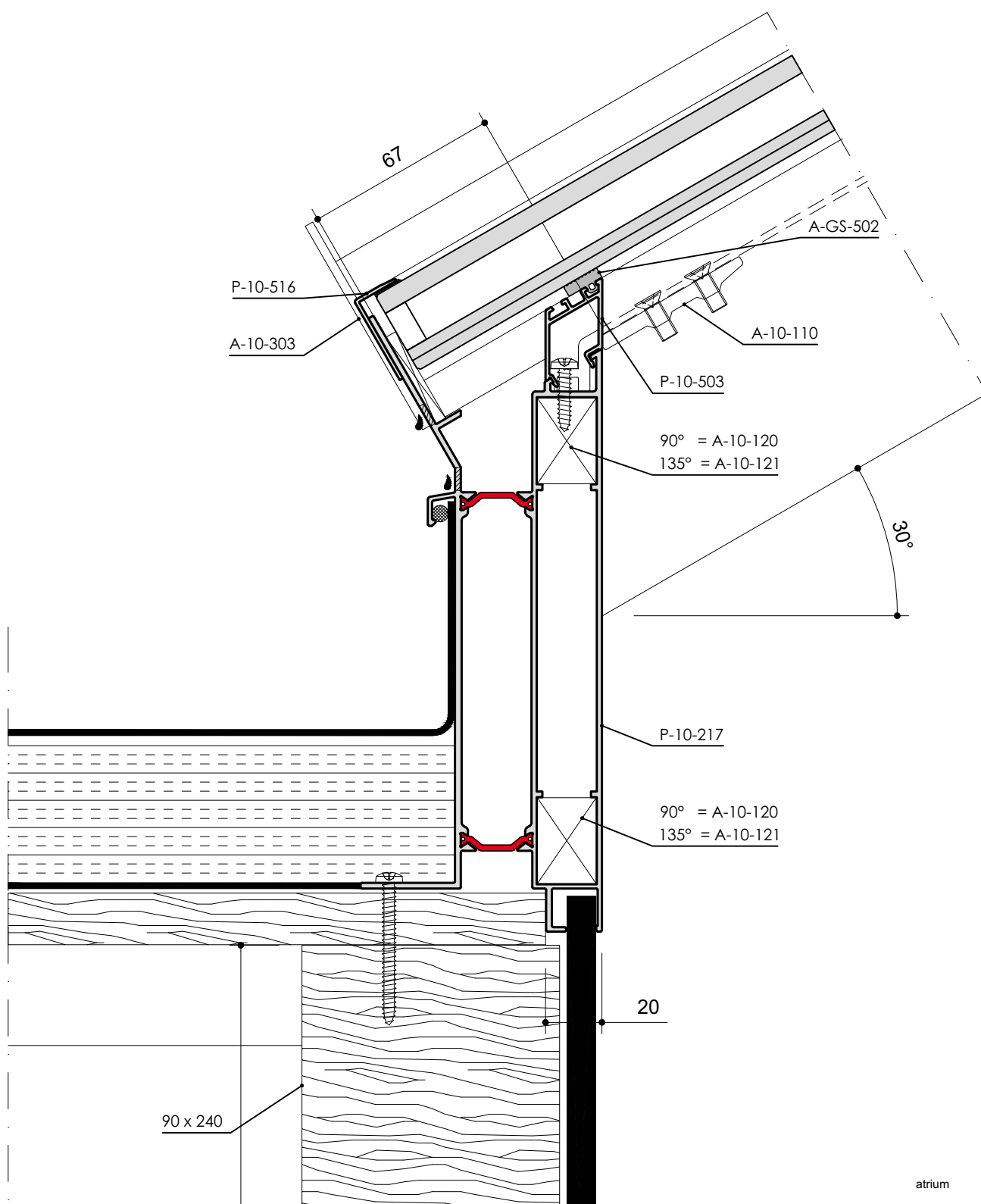
atrium

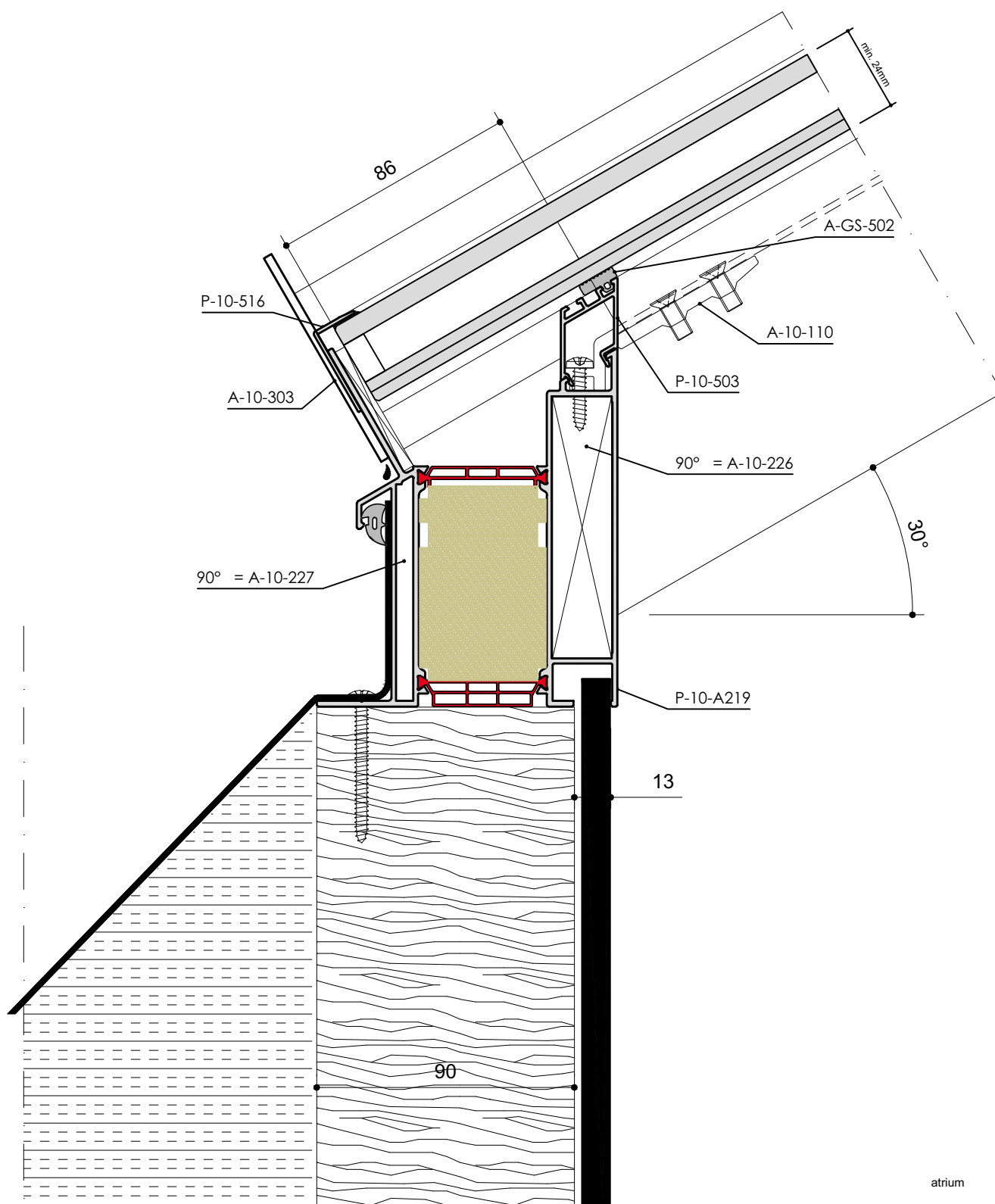


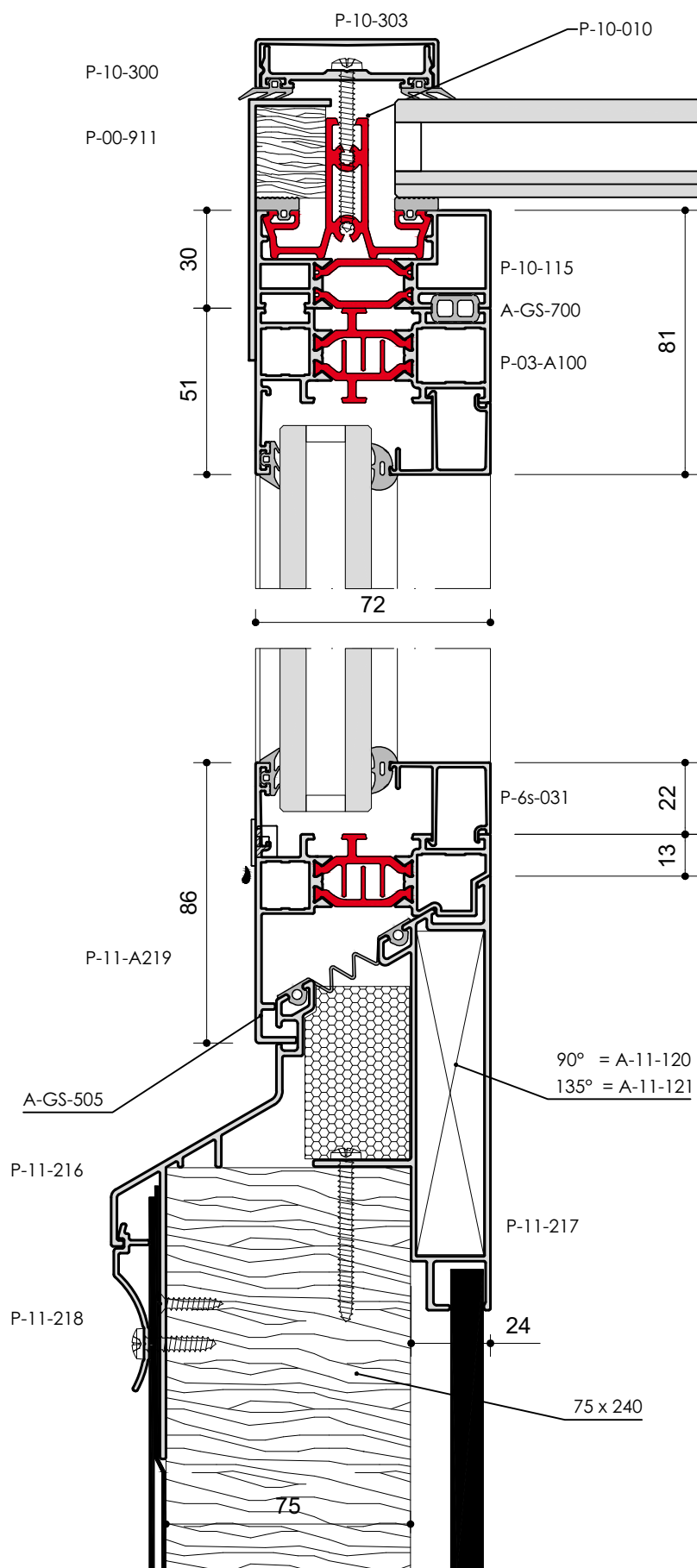


atrium

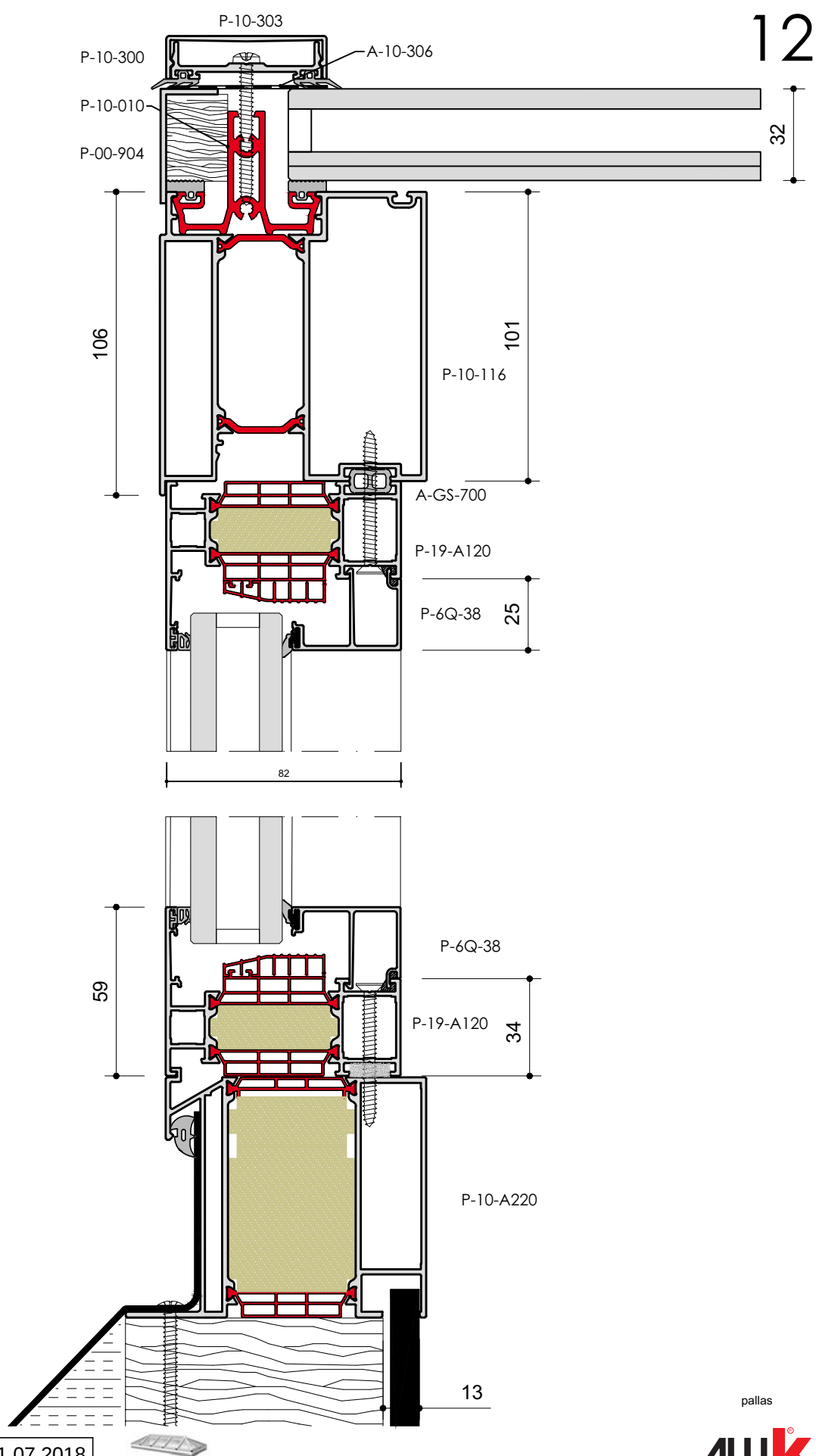


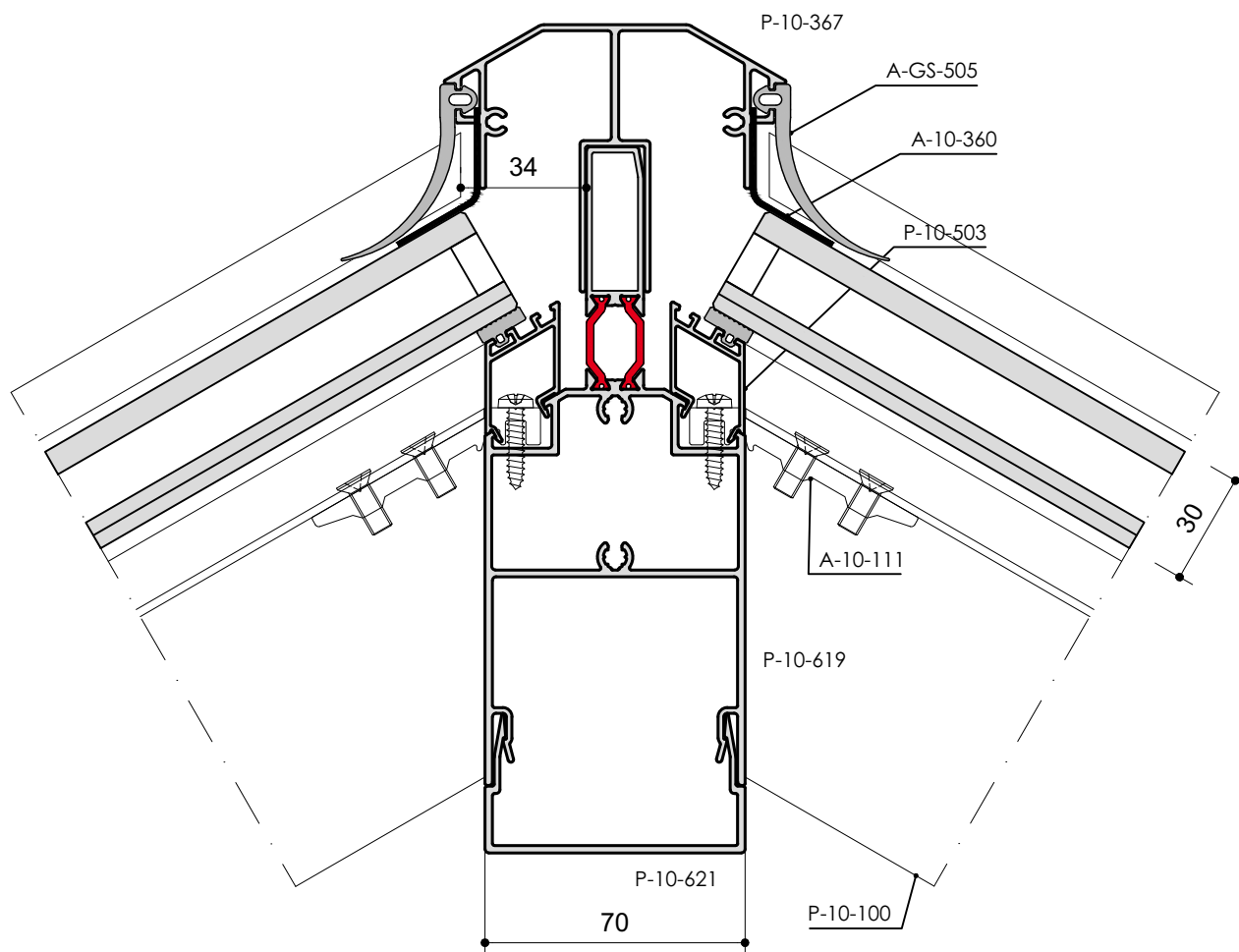






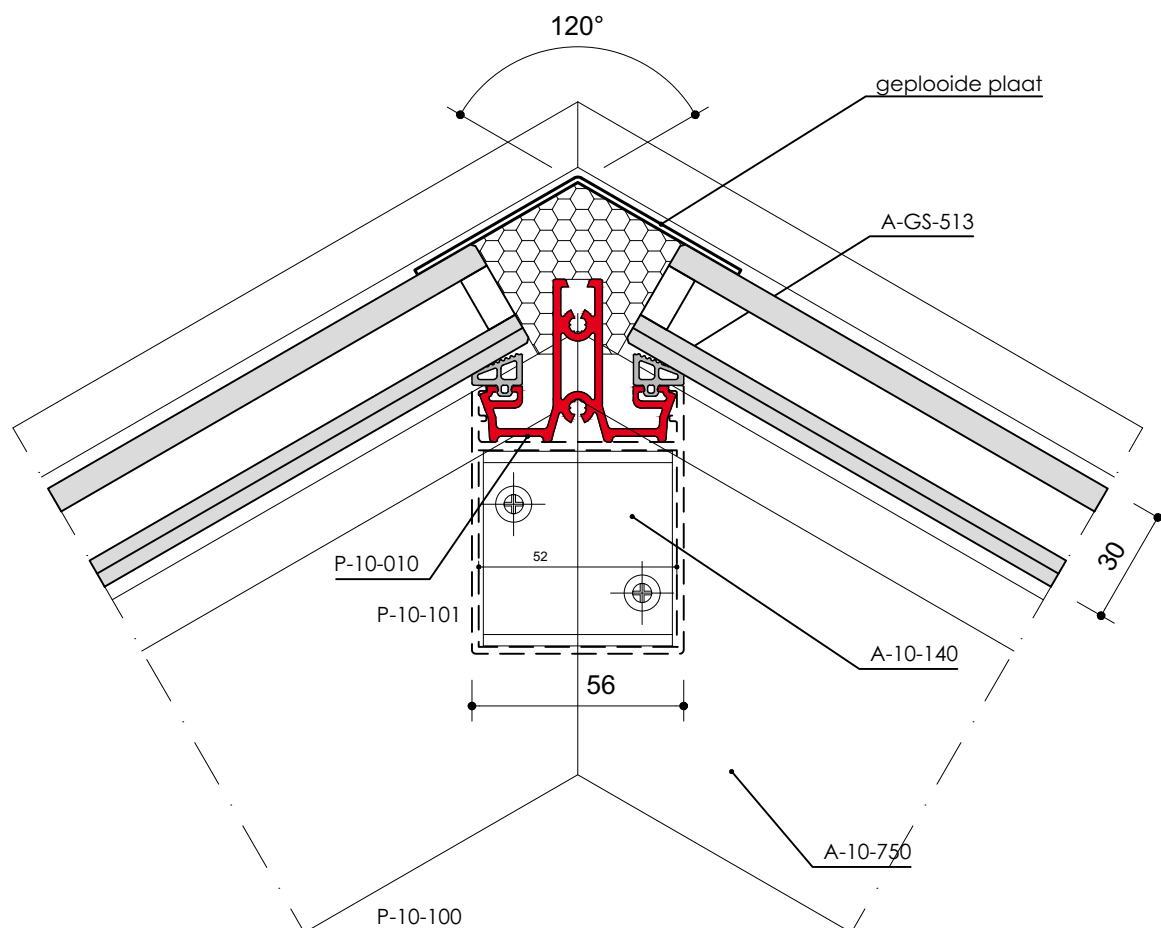
atrium

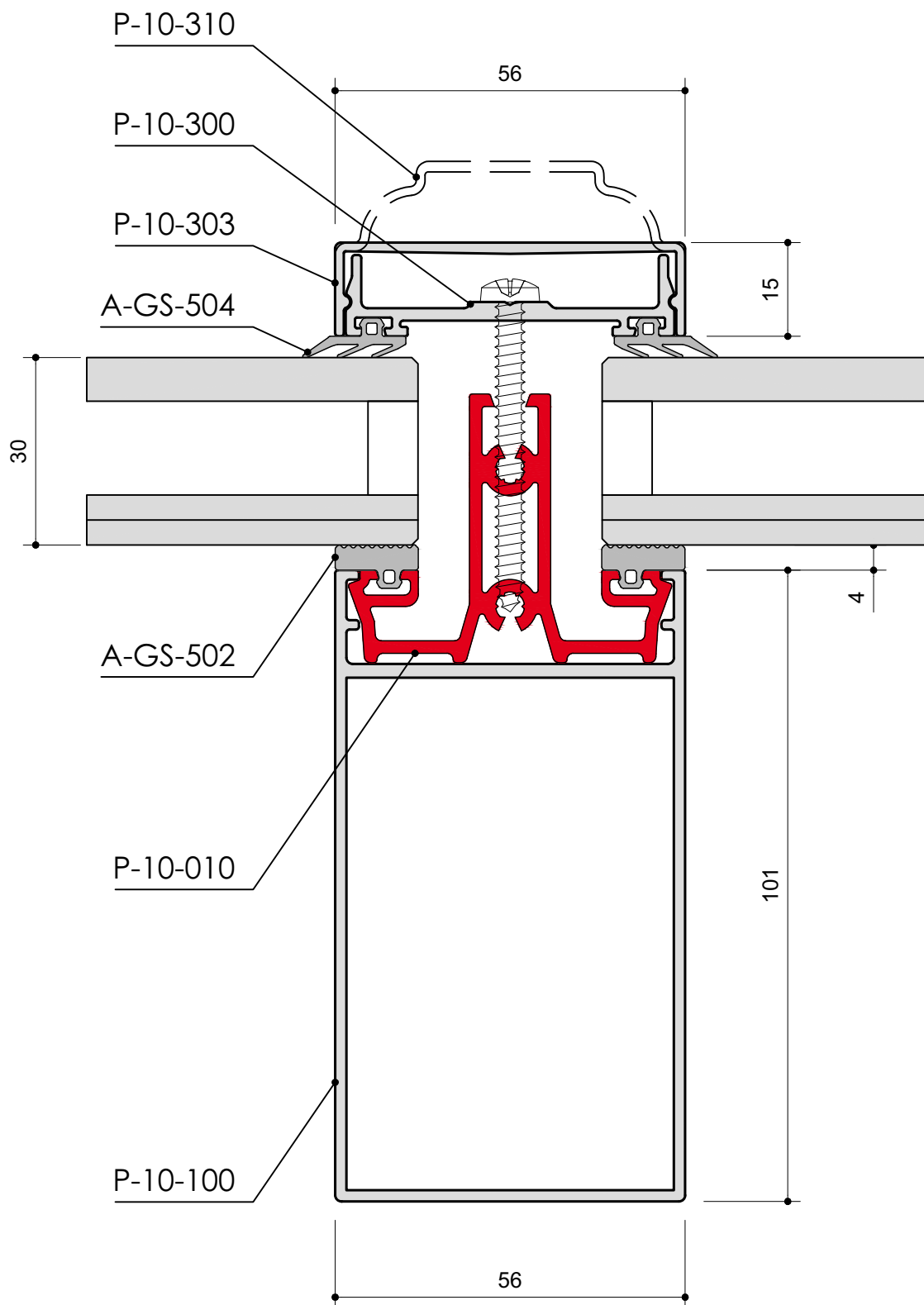


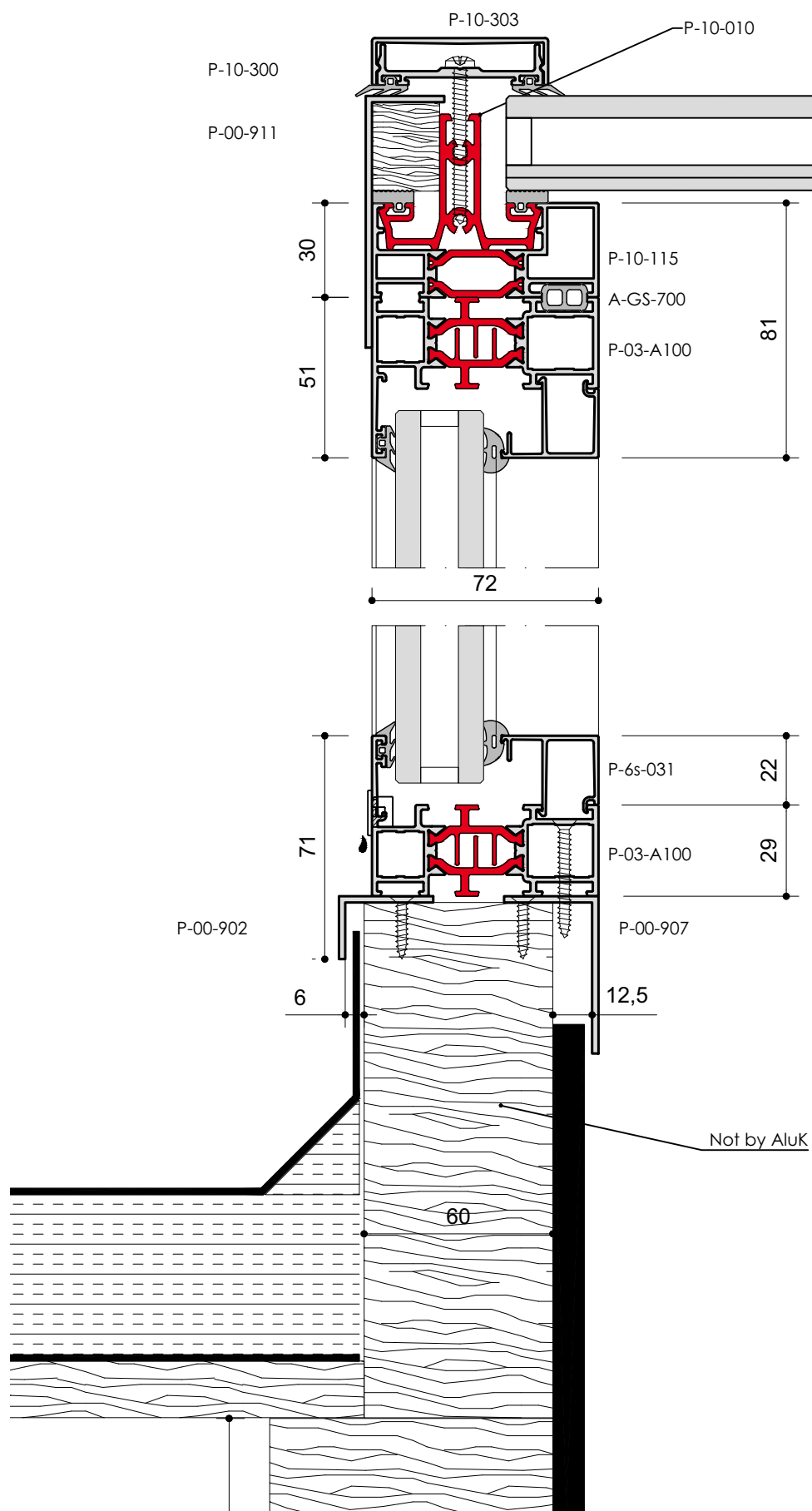


atrium



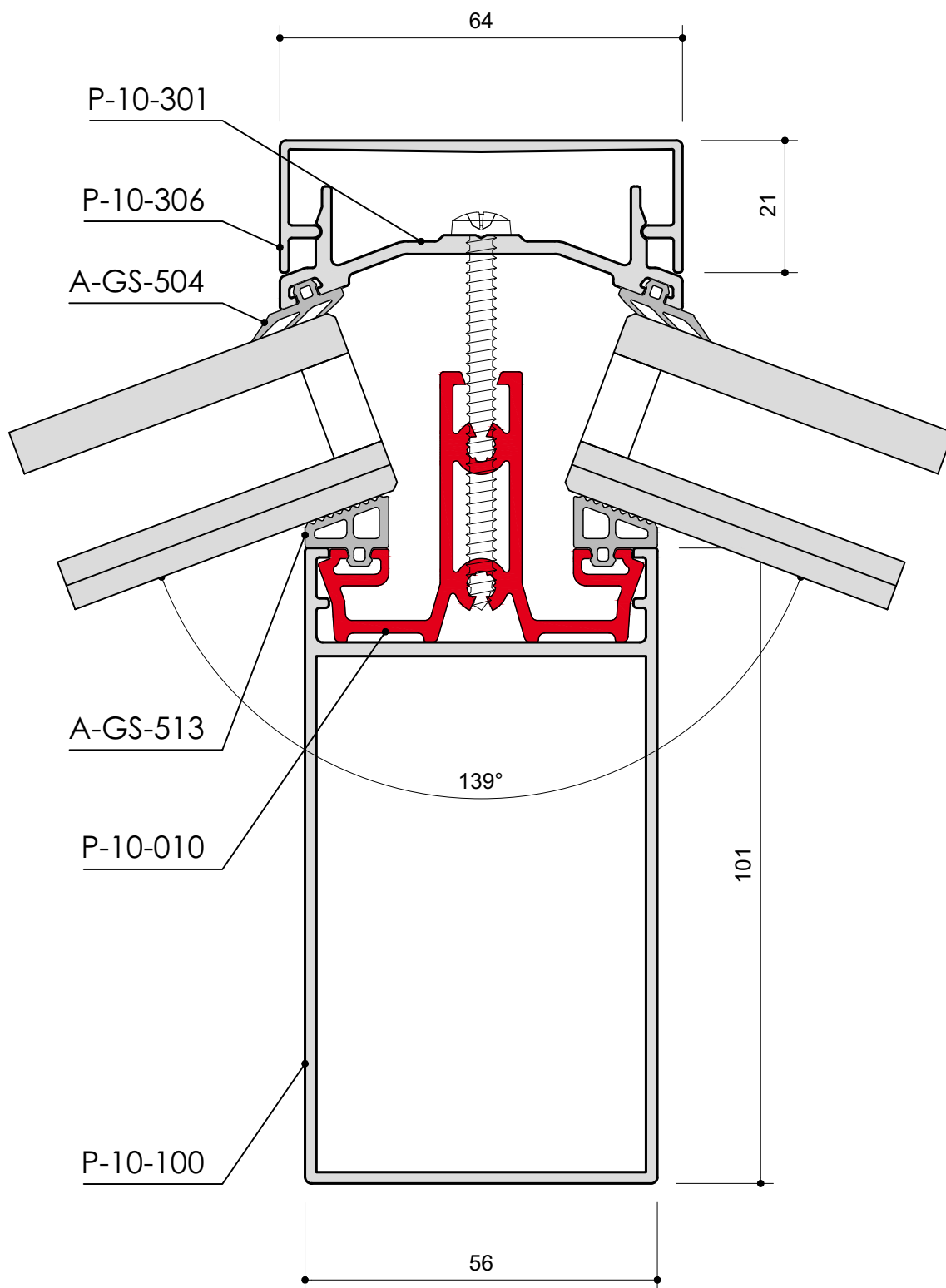




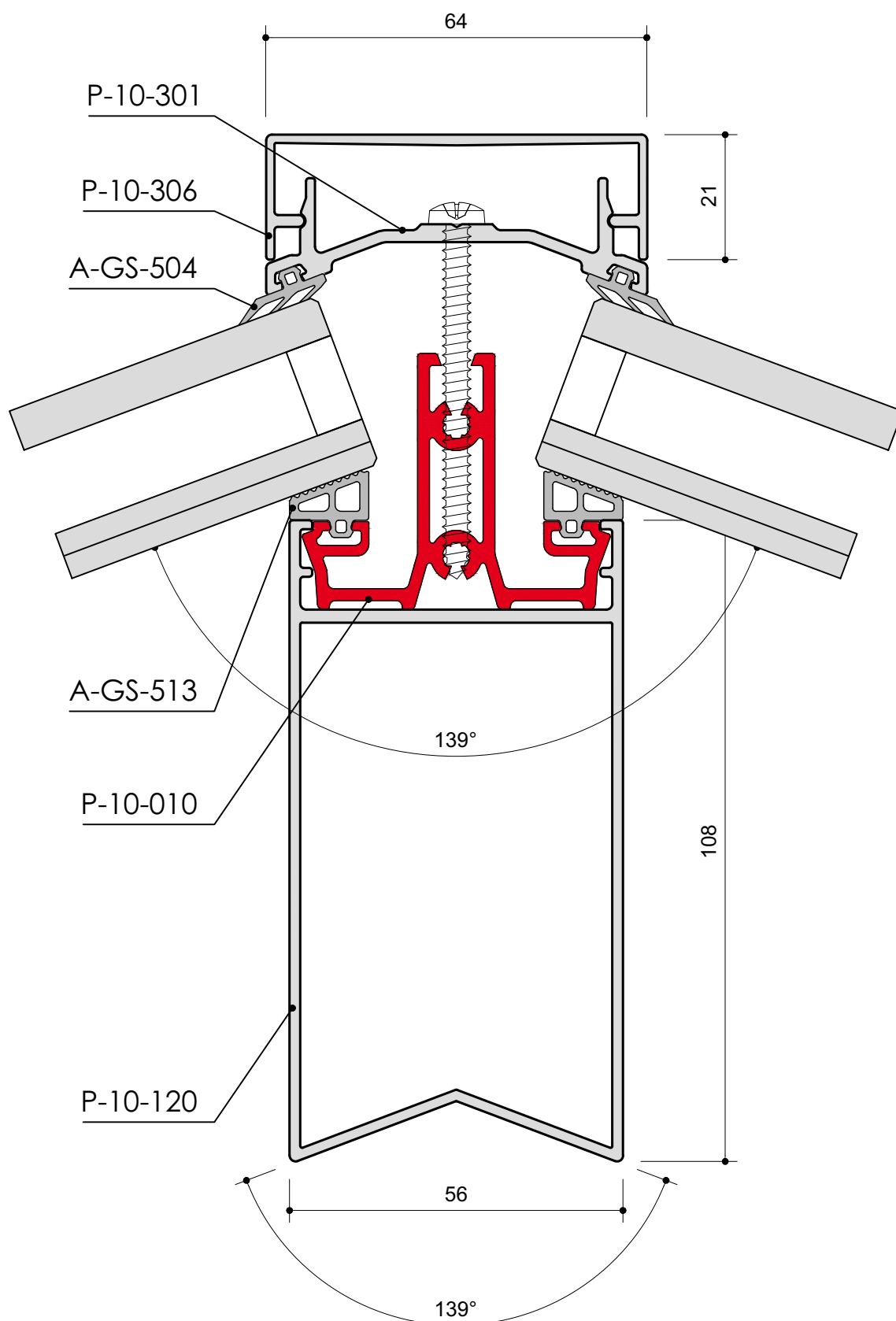


atrium





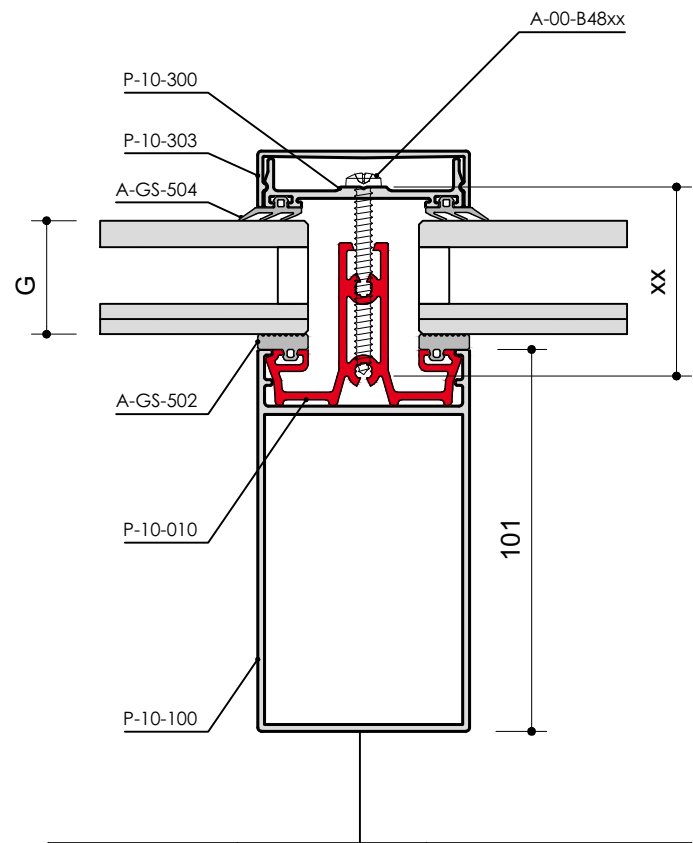
atrium



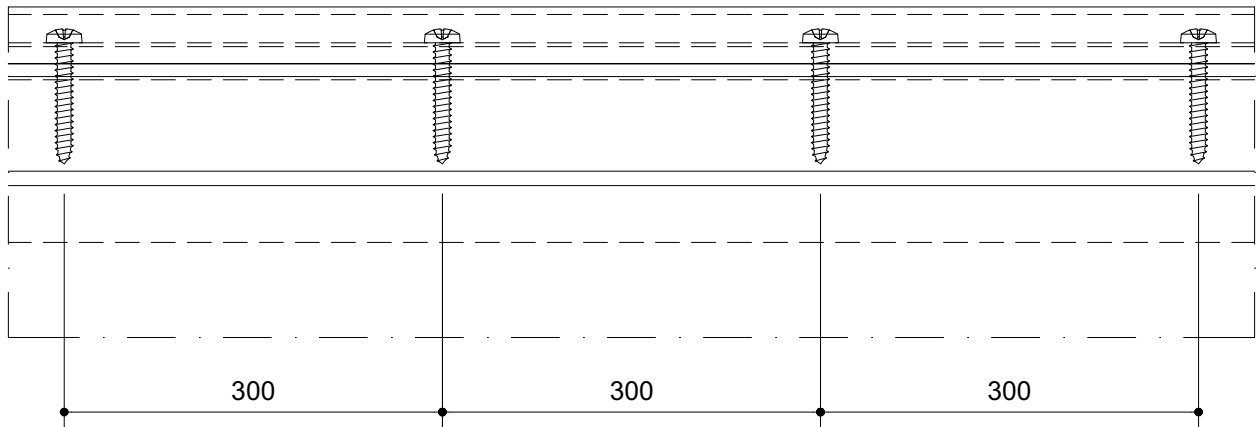
atrium



➤ KOEPEL / PUIT DE LUMIÈRE / ATRIUM



G (mm)	xx (mm)	Blyweert-nr.
24 - 31	50	A-00-B4850
32 - 41	60	A-00-B4860
42 - 43	70	A-00-B4870



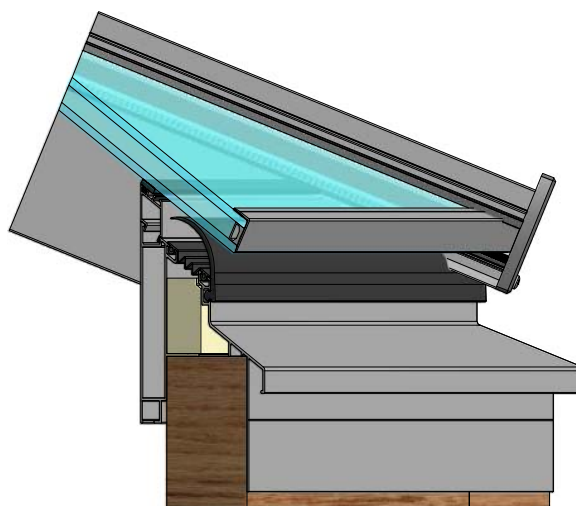
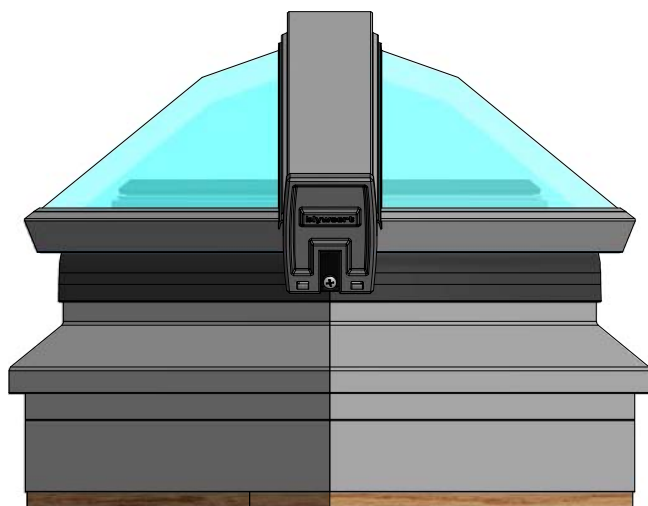
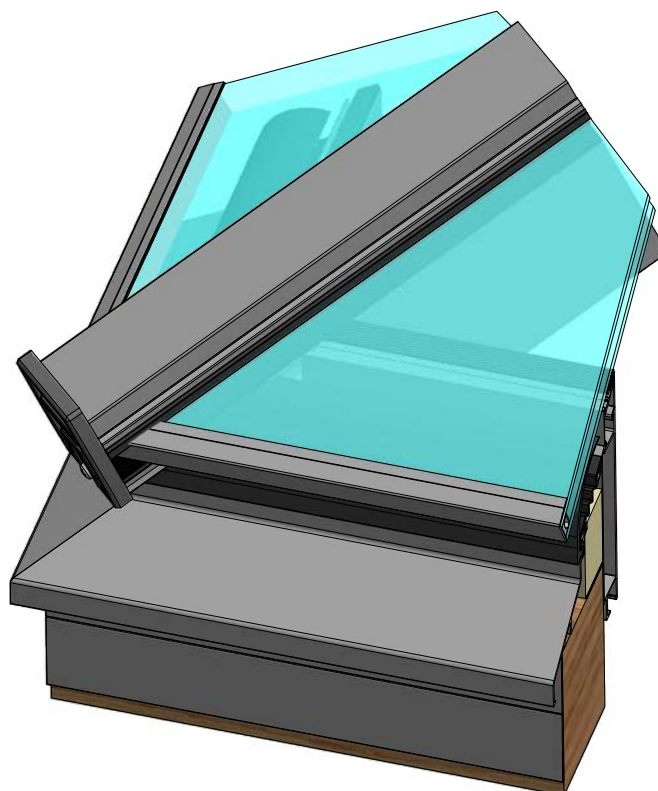
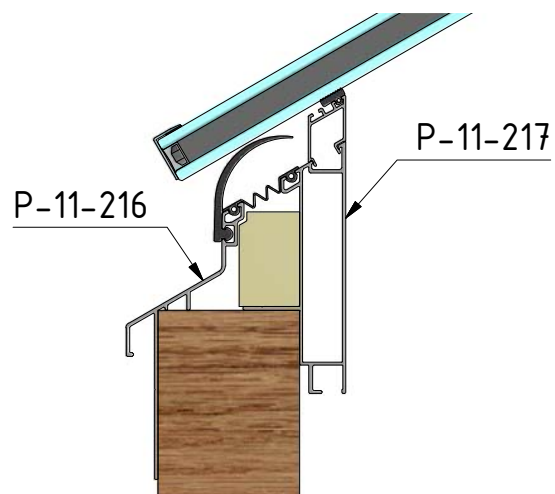
atrium





9 CONSTRUCTION

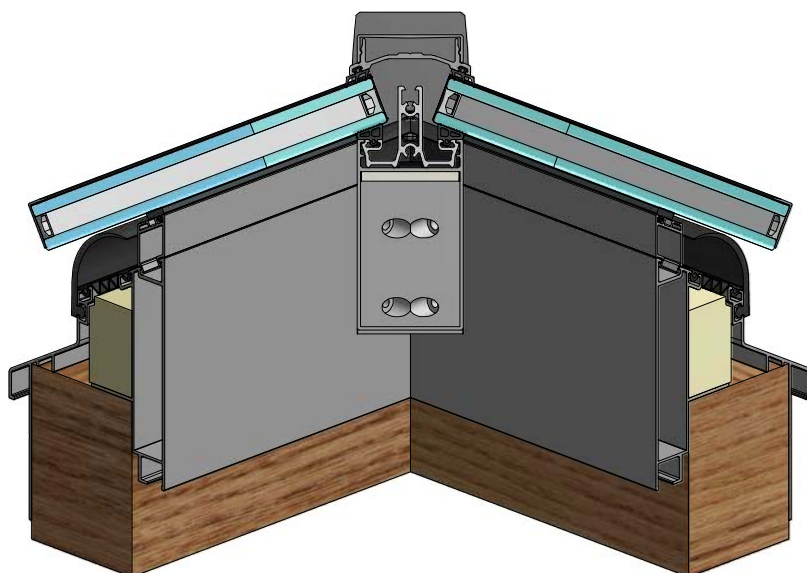
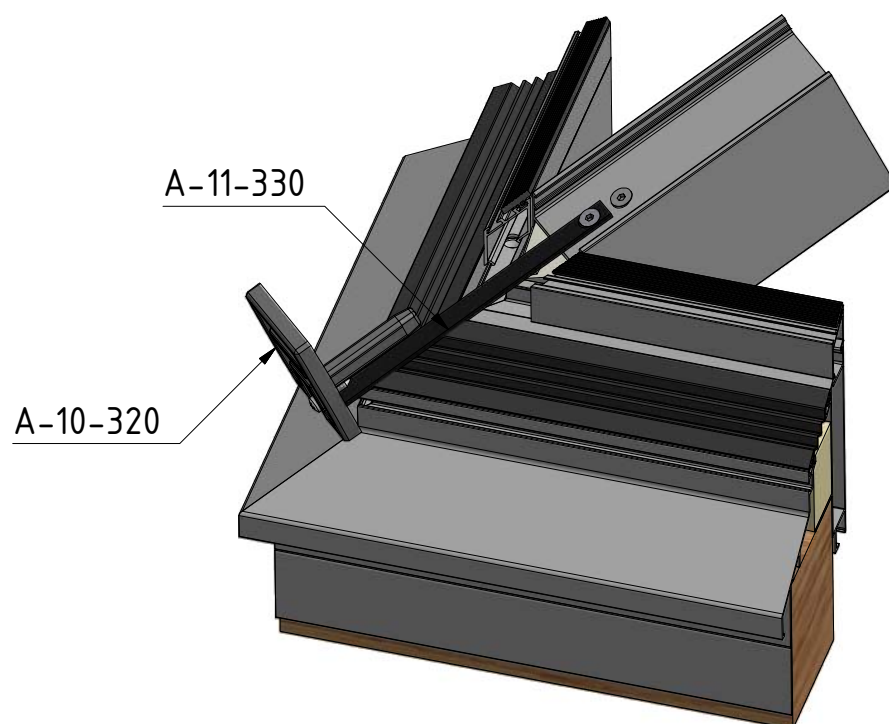
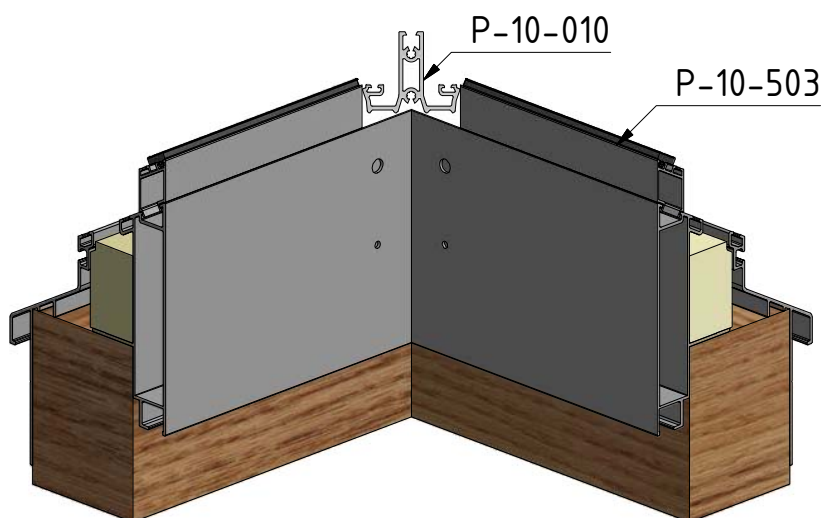
90°



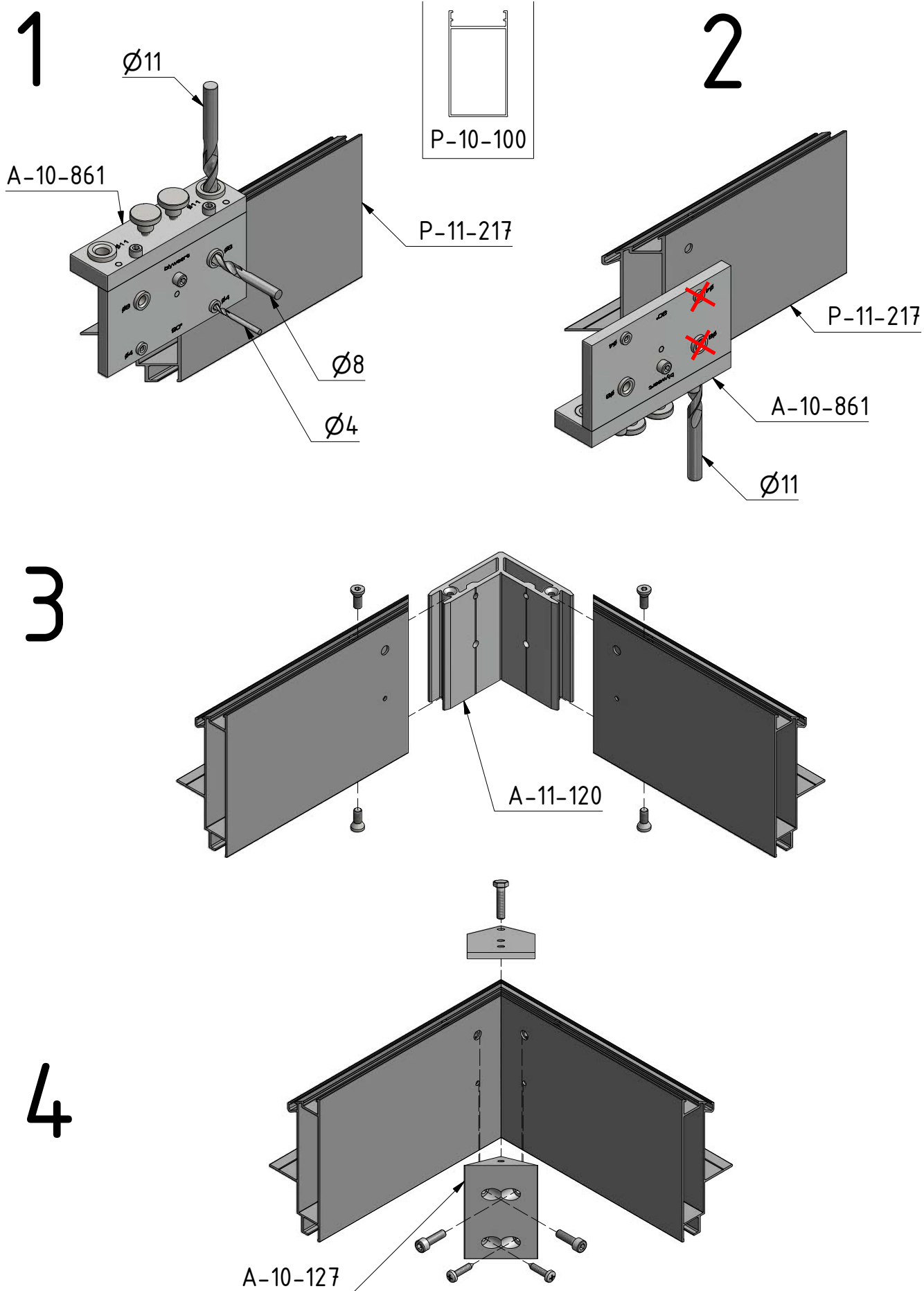
Ring P-11-217.idw



➤ P-11-216 - P-11-217

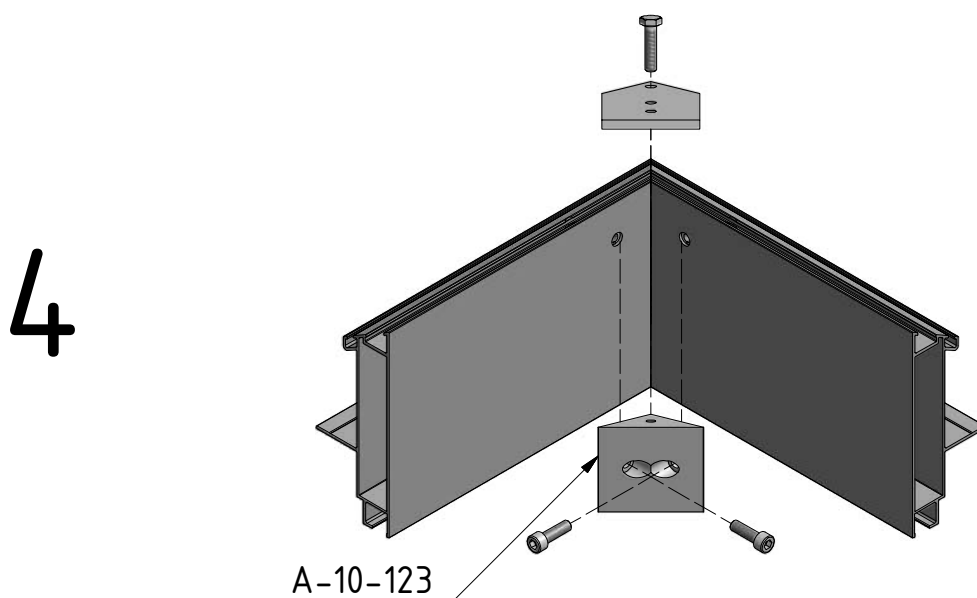
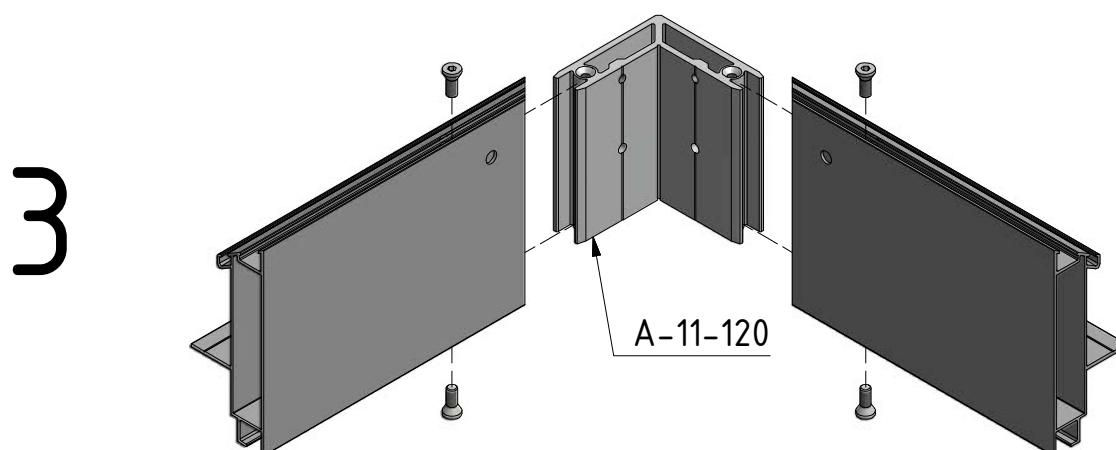
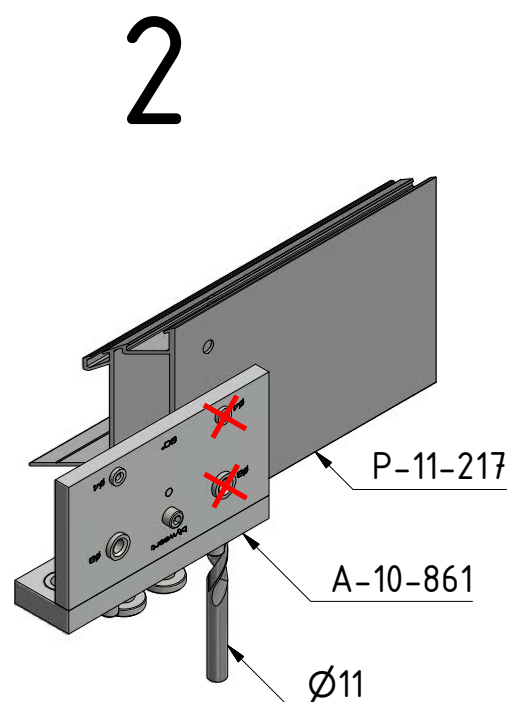
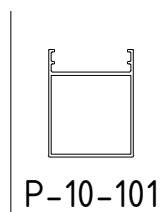
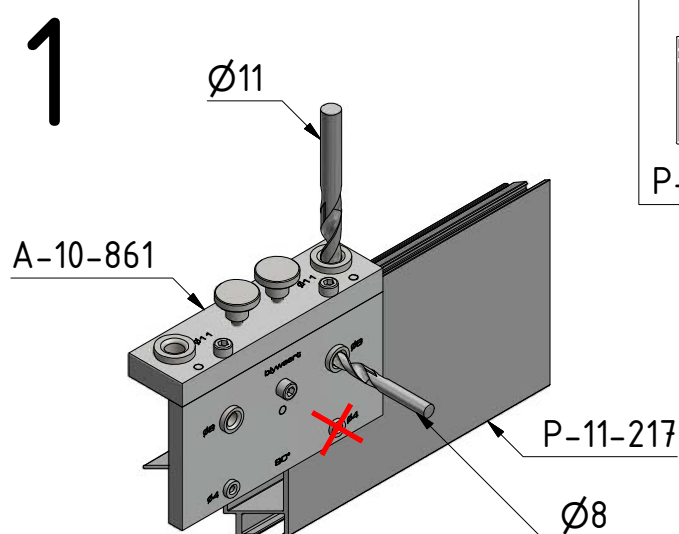


Ring P-11-217.idw



Ring P-11-217 verb.idw

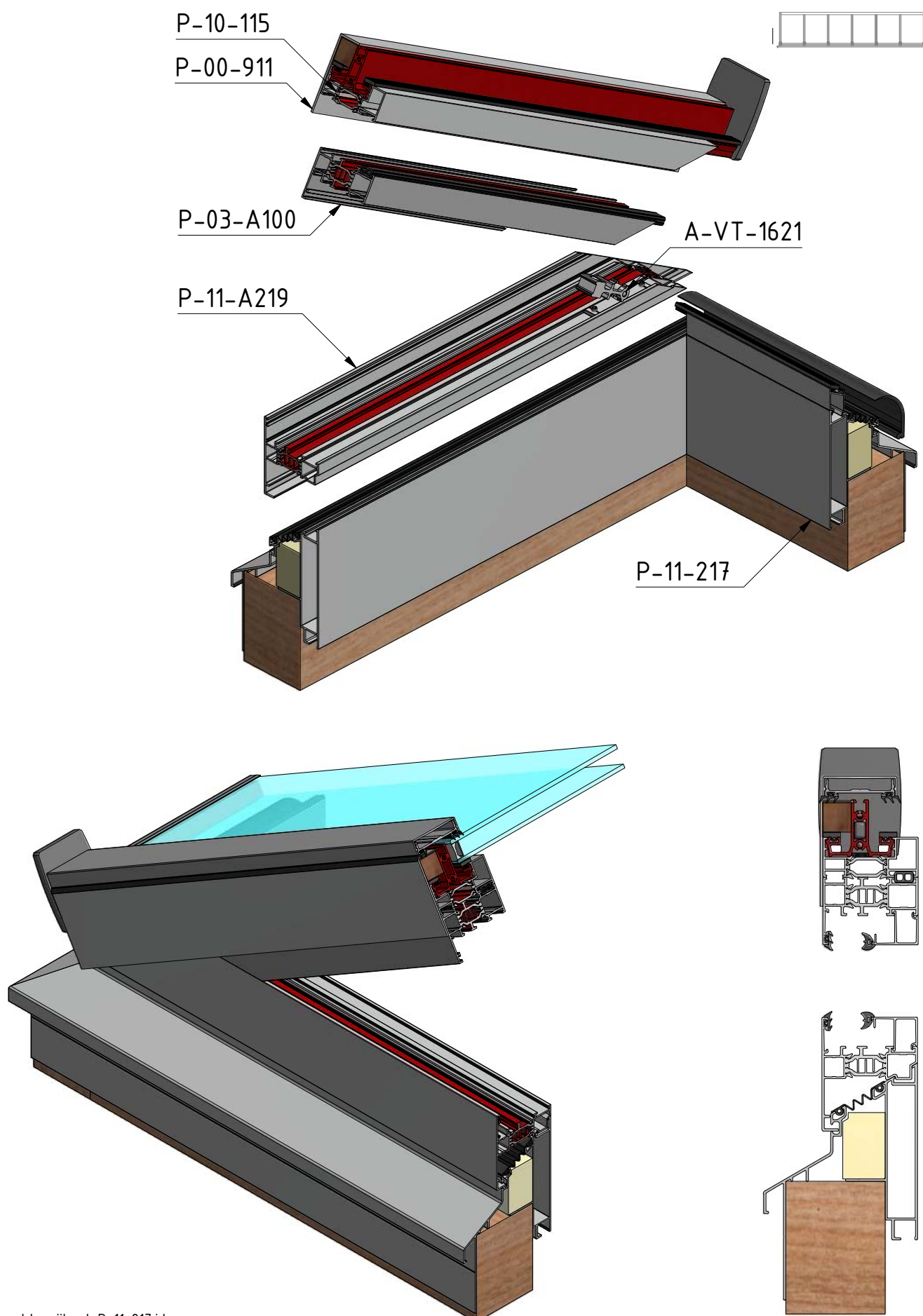




Ring P-11-217 verb small.idw



➤ P-11-216 - P-11-217



rechte zijkant P-11-217.idw

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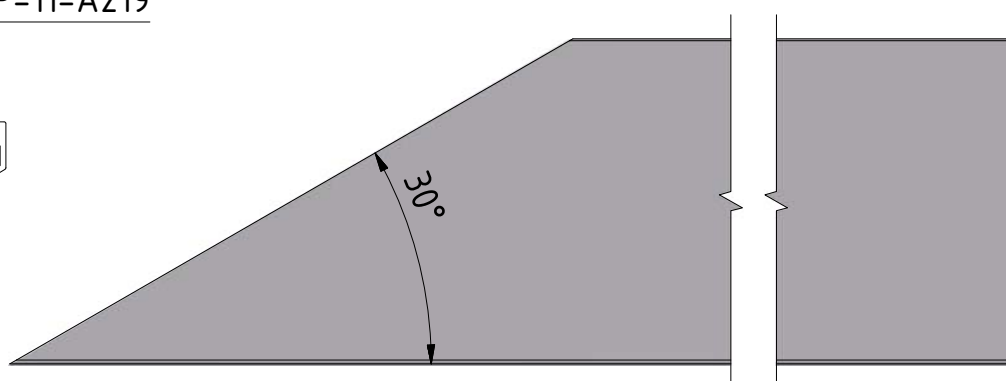
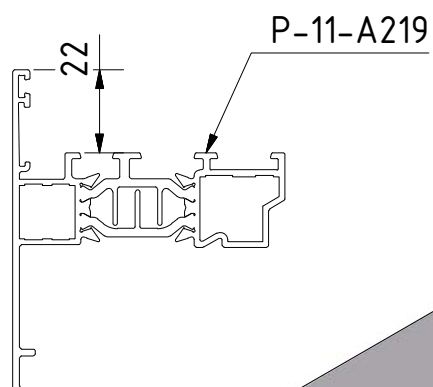
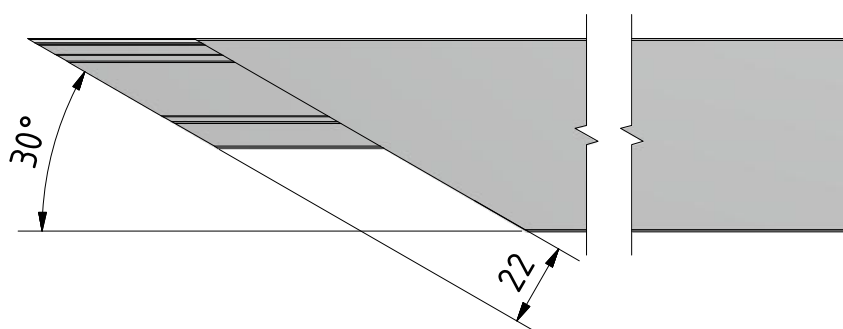
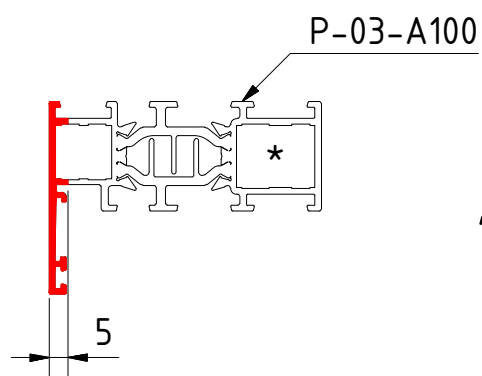
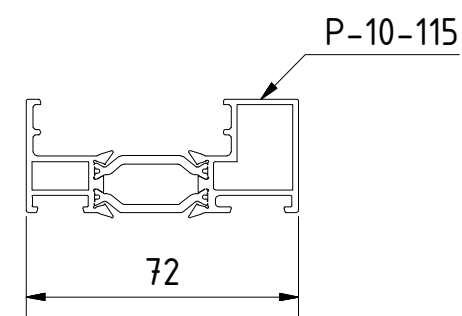
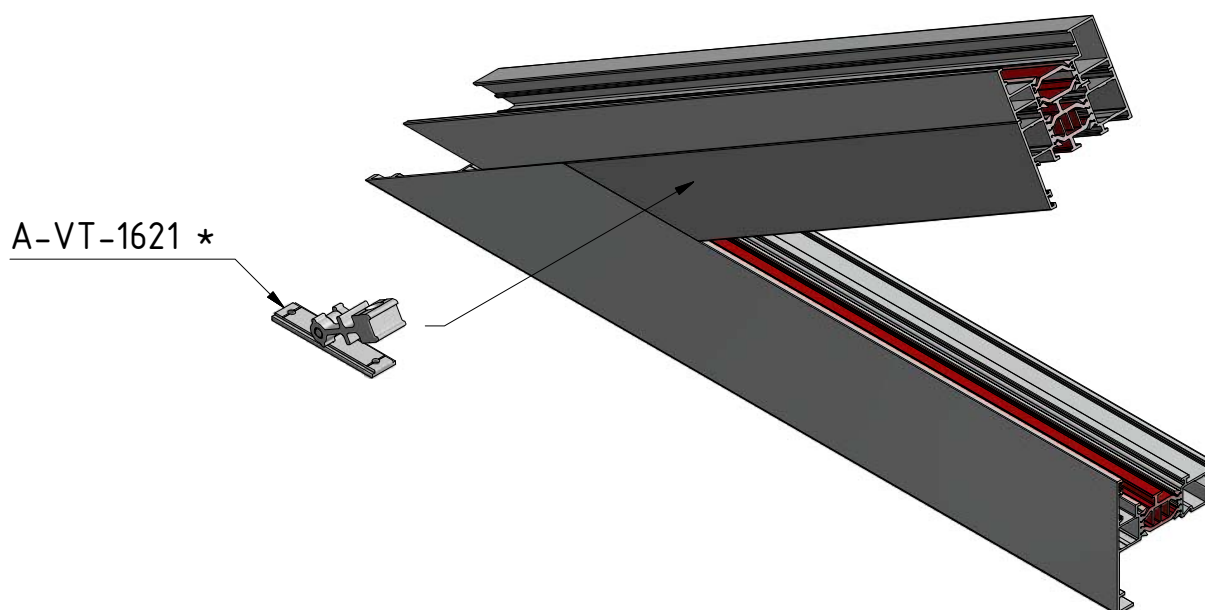


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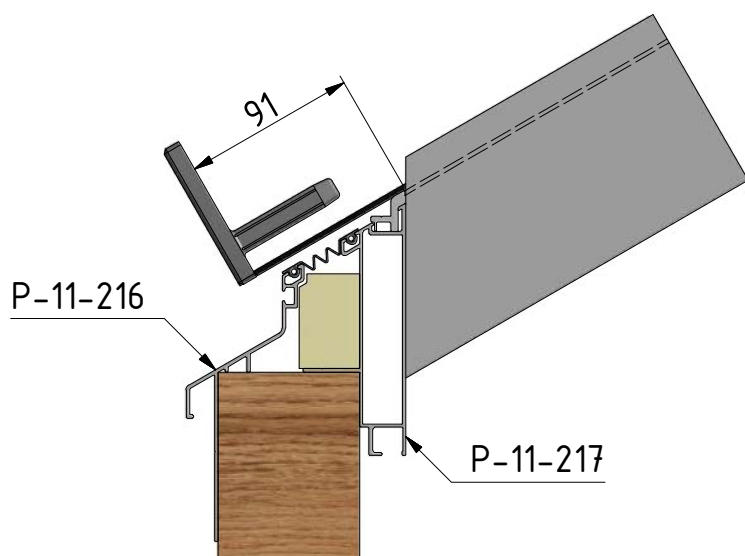
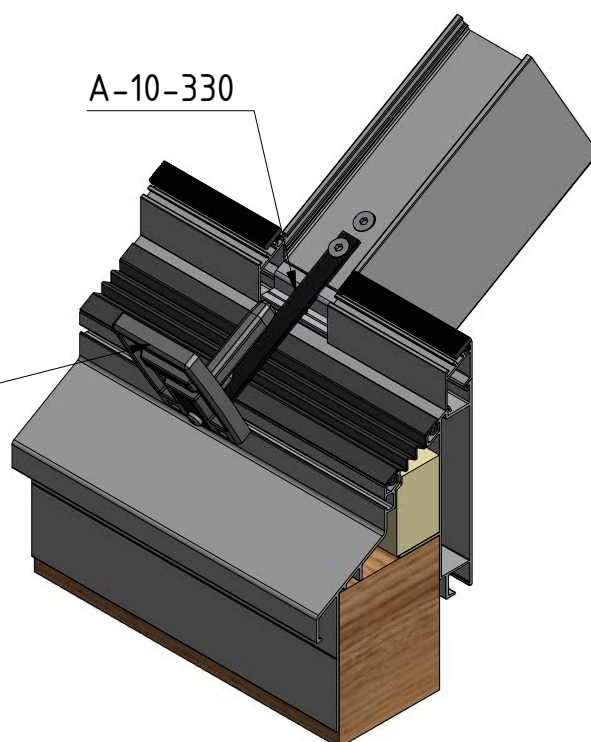
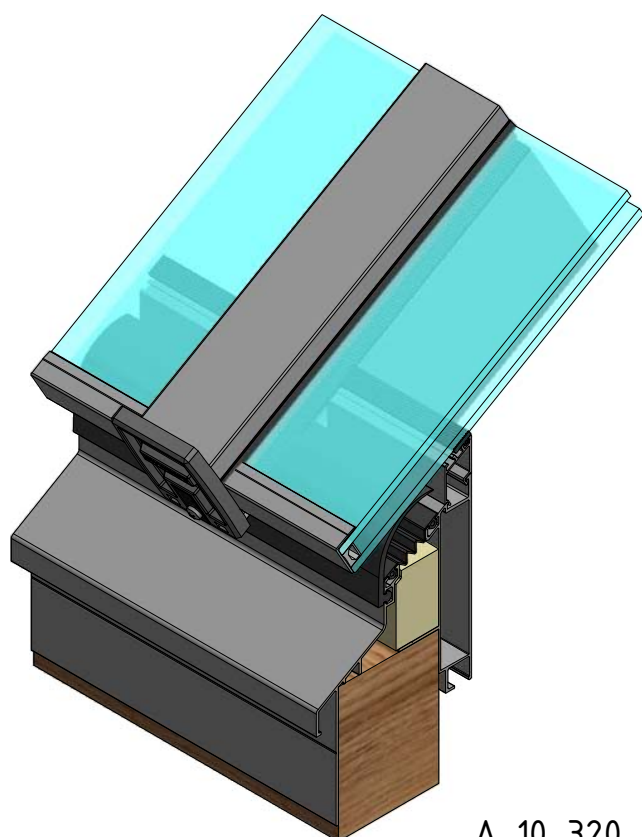
➤ P-11-216 - P-11-217



rechte zijkant P-11-217.idw



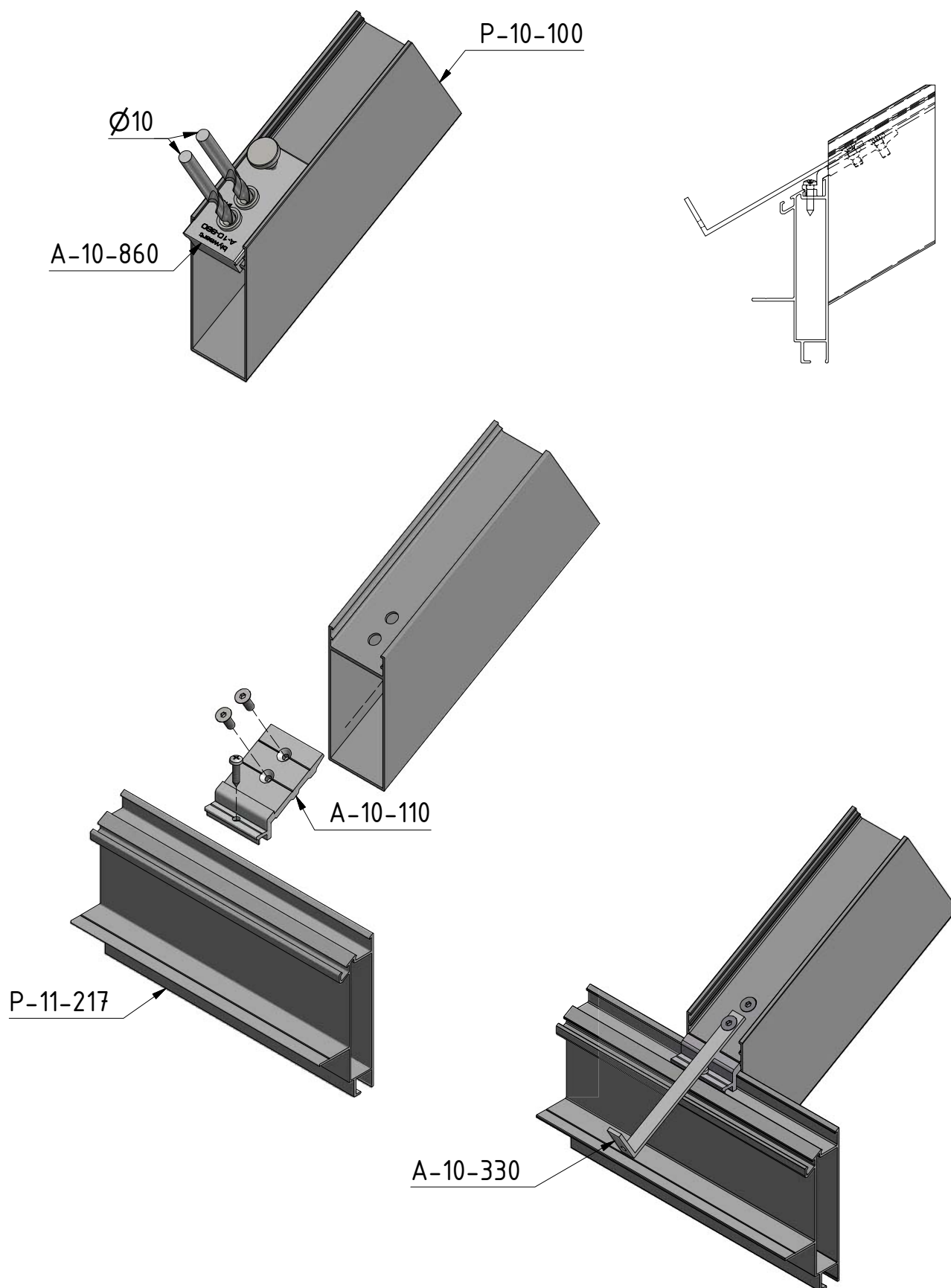
➤ P-11-216 - P-11-217



Ring lifter P-11-217.idw



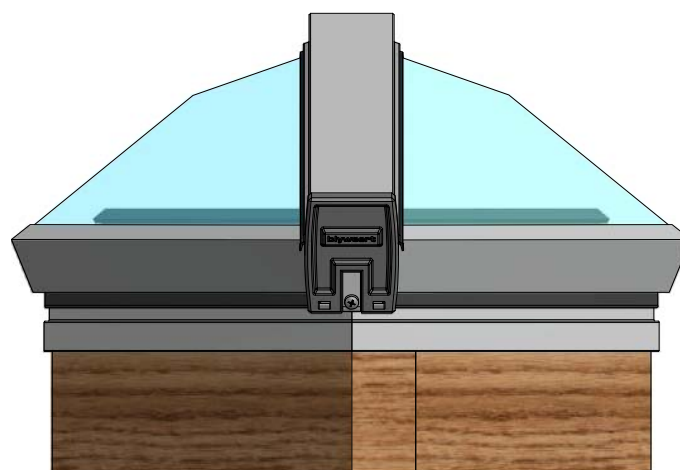
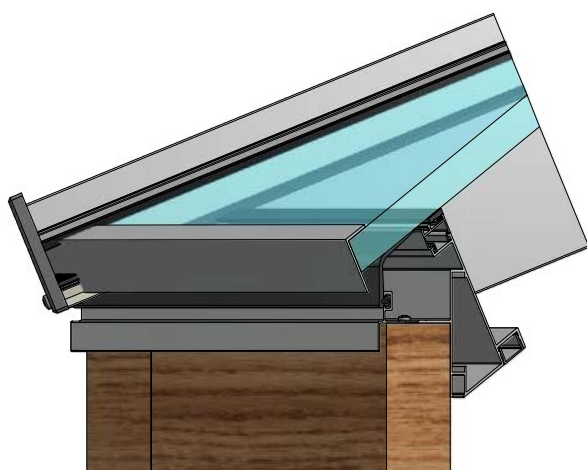
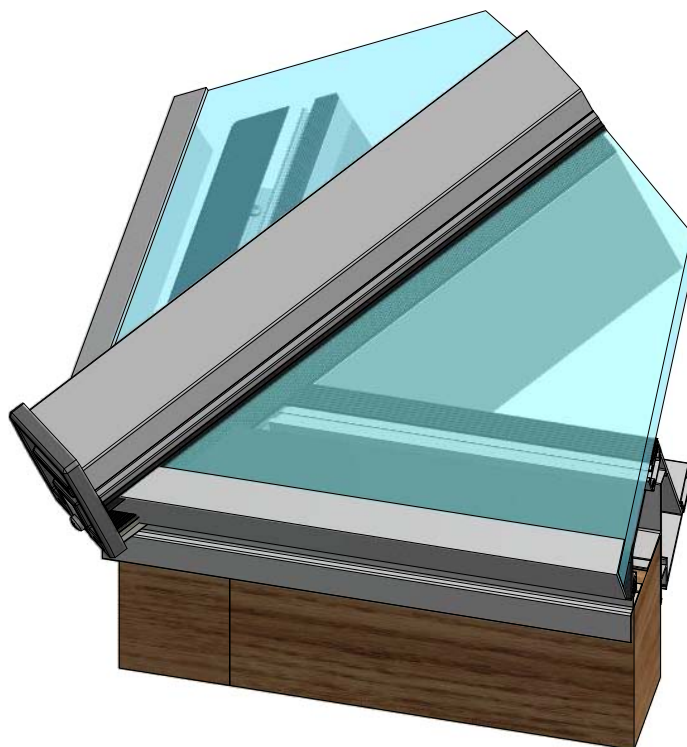
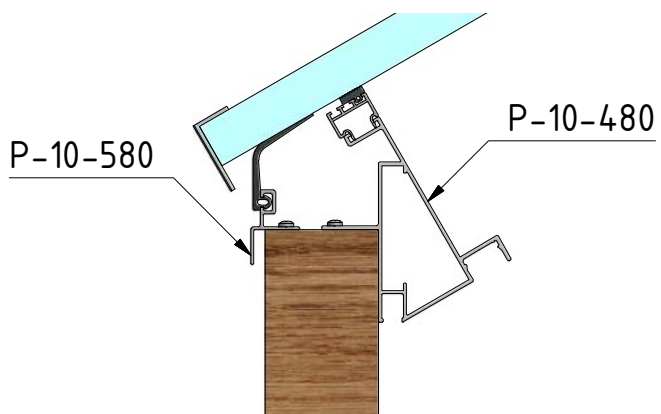
➤ P-11-216 - P-11-217



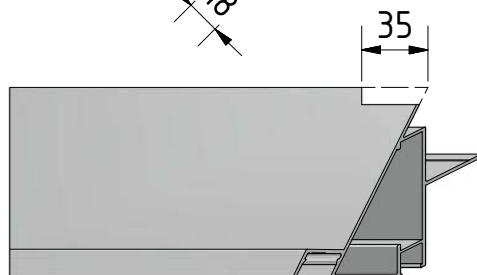
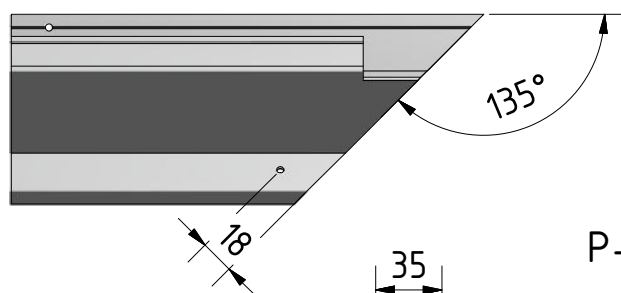
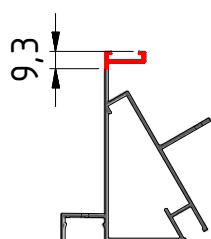
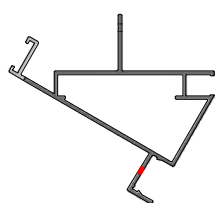
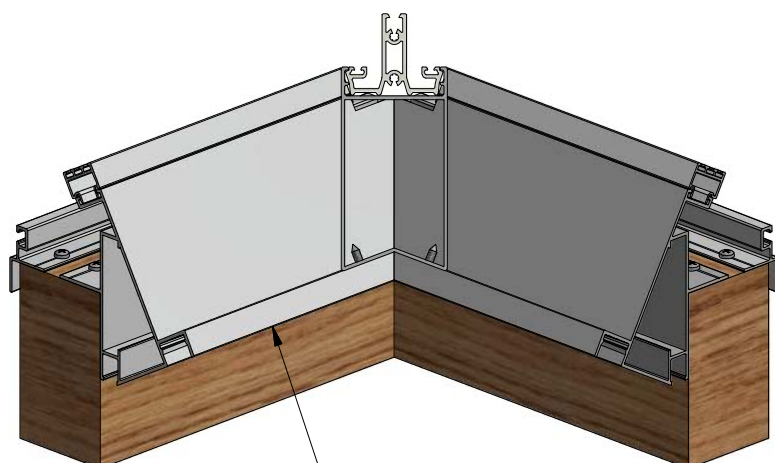
Ring ligger P-11-217.idw



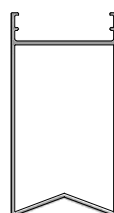
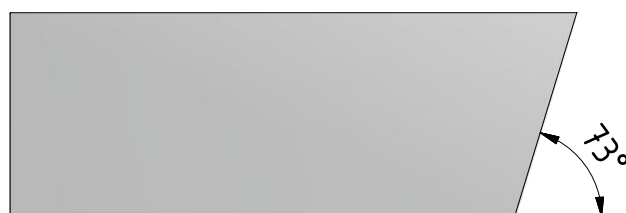
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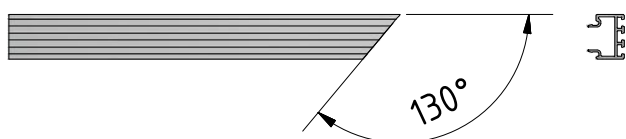
➤ P-10-480 - P-10-580



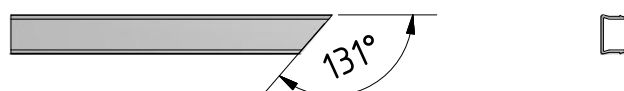
P-10-480



P-10-120



P-10-501

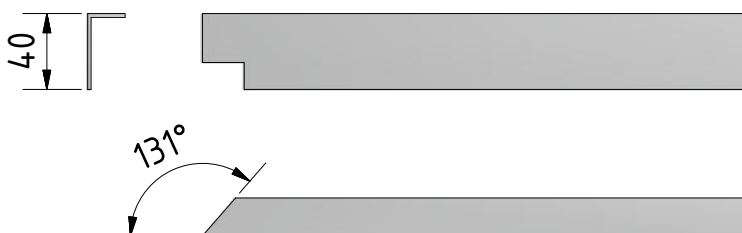
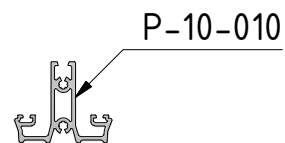
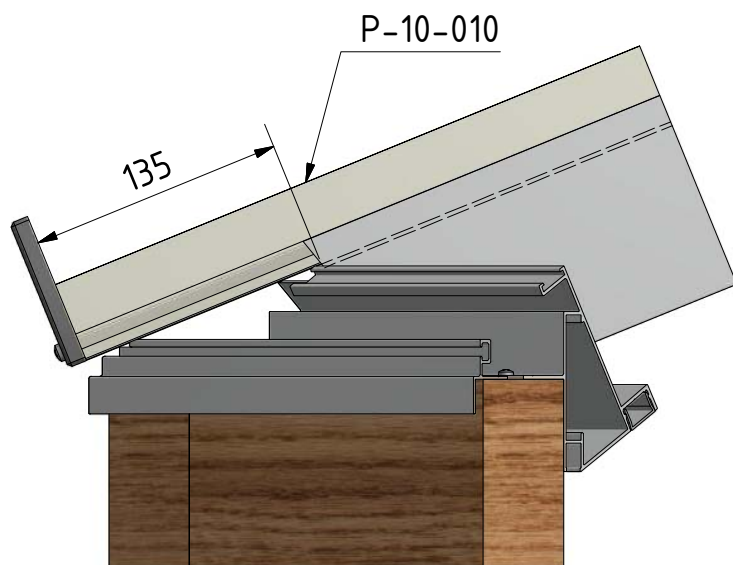


P-00-500

Ring P-10-480.idw



➤ P-10-480 - P-10-580

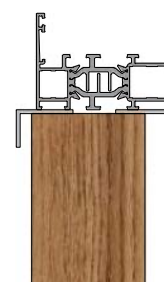
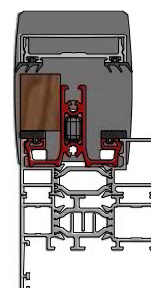
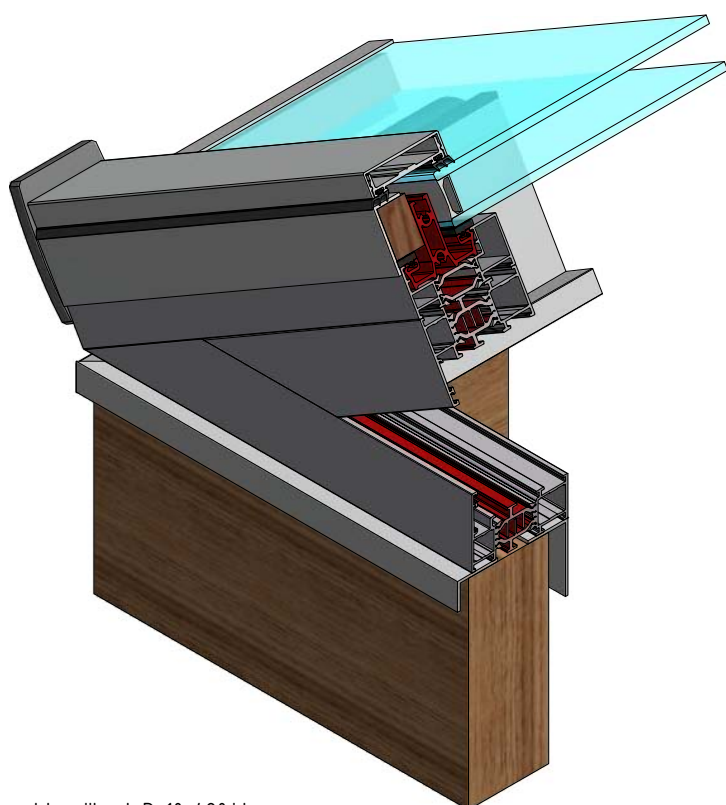
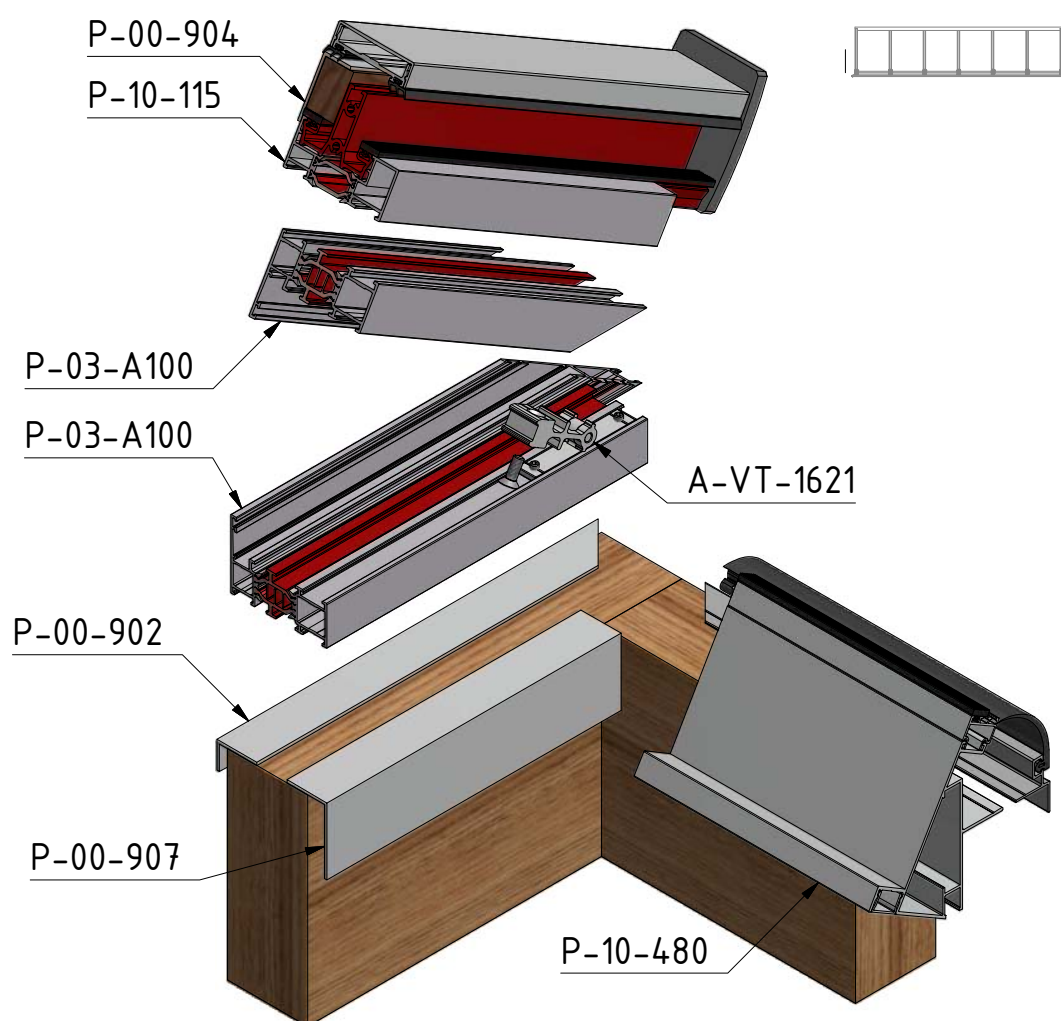


P-00-904

Ring P-10-480.idw

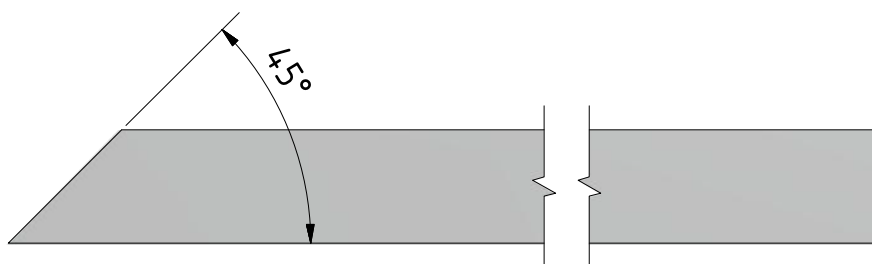
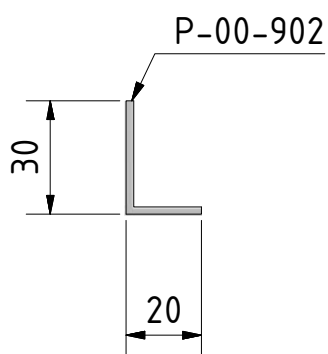
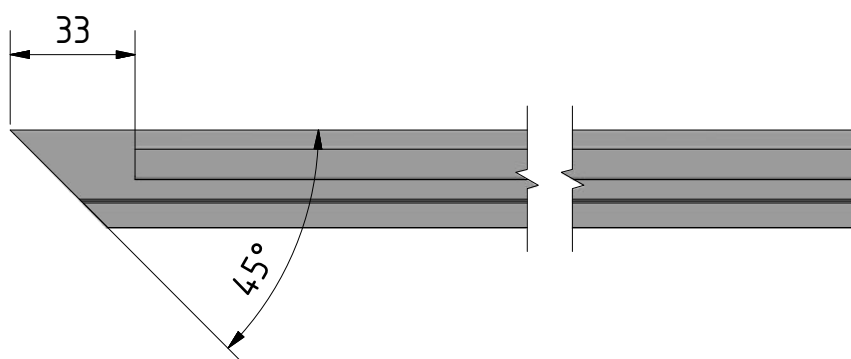
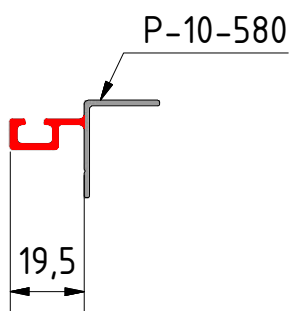
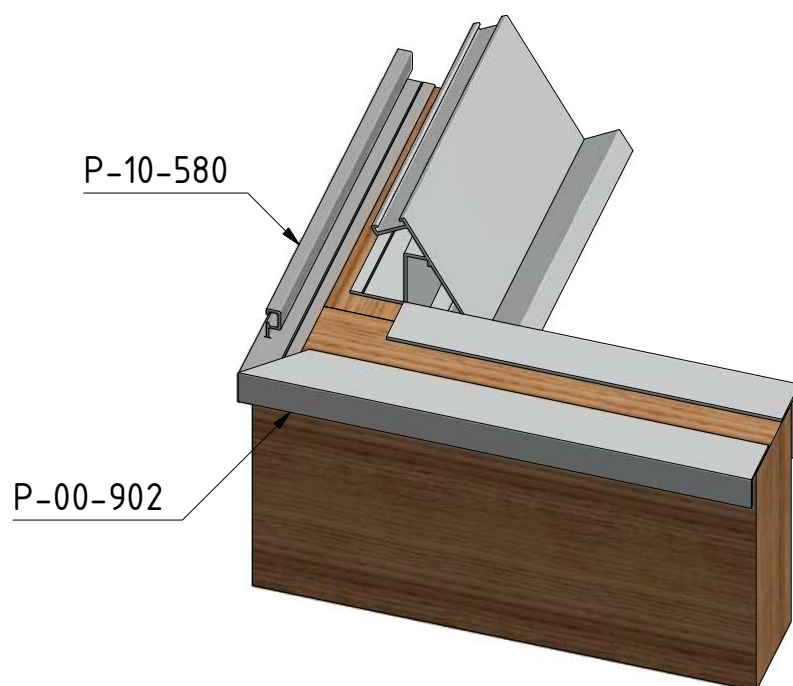


➤ P-10-480 - P-10-580



rechte zijkant P-10-480.idw

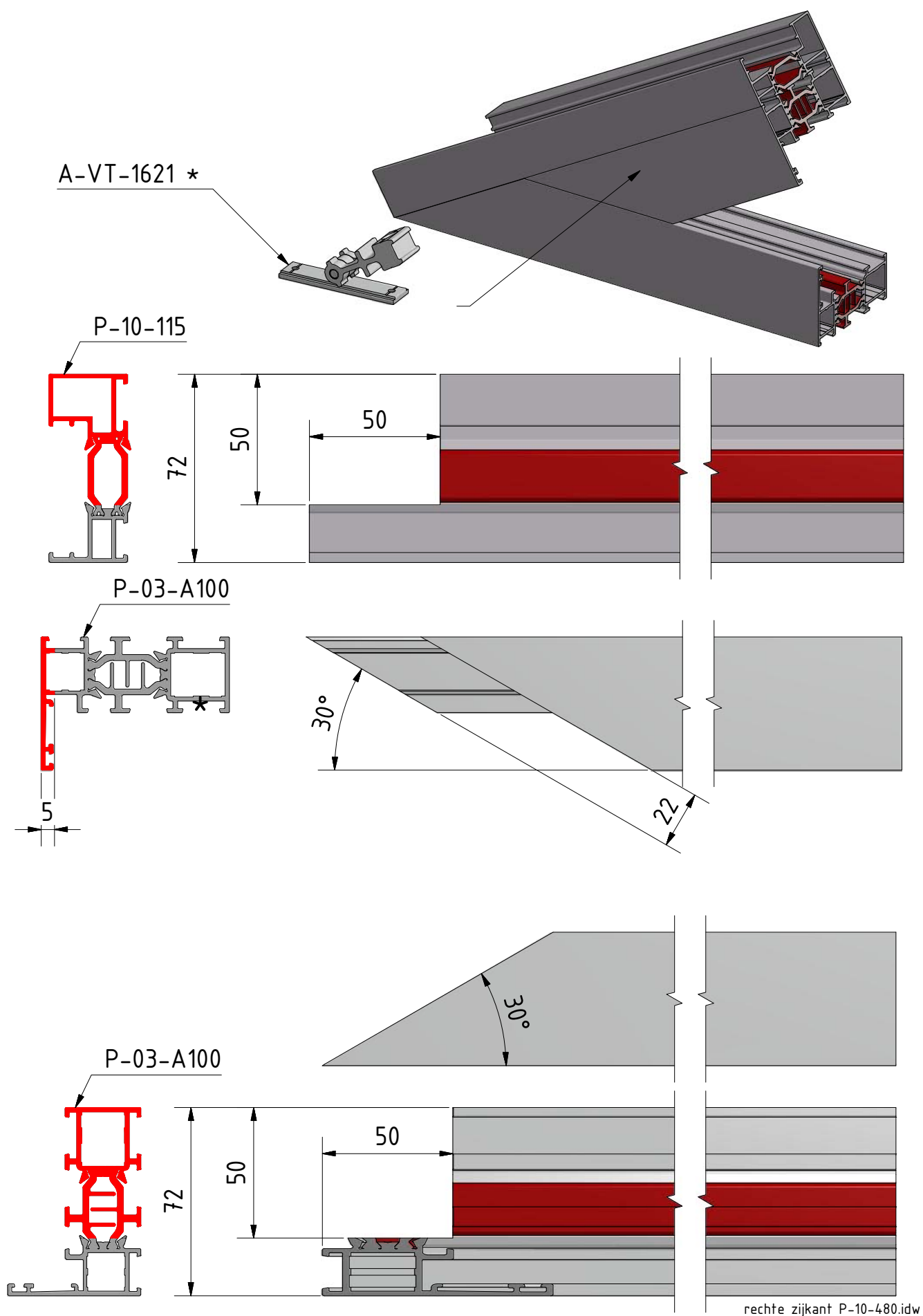
➤ P-10-480 - P-10-580



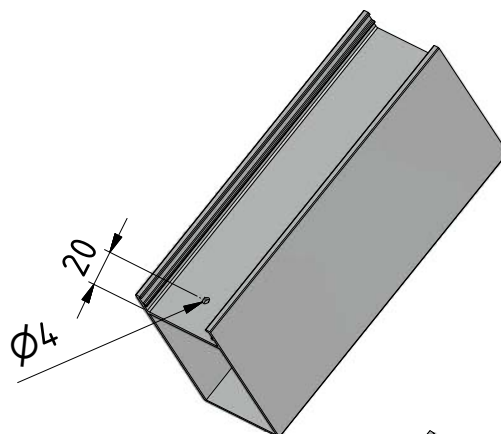
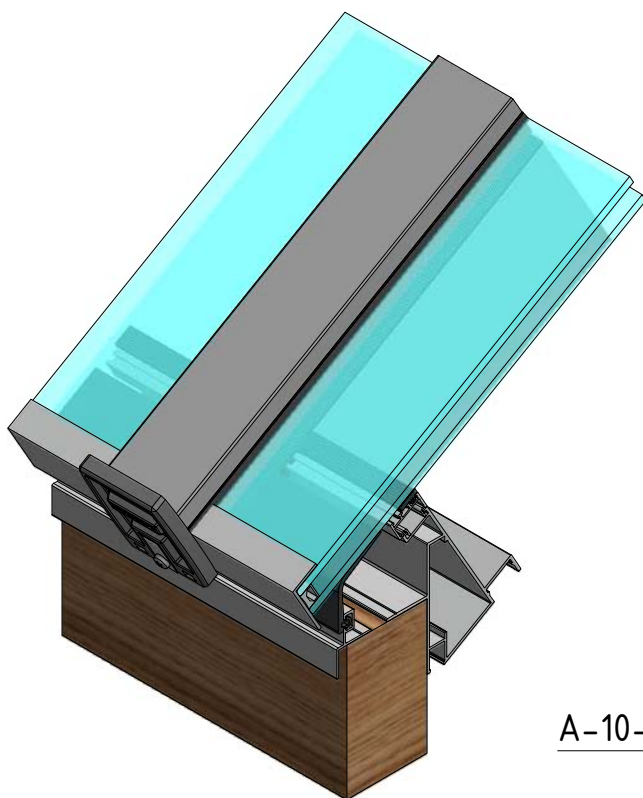
rechte zijkant P-10-480.idw



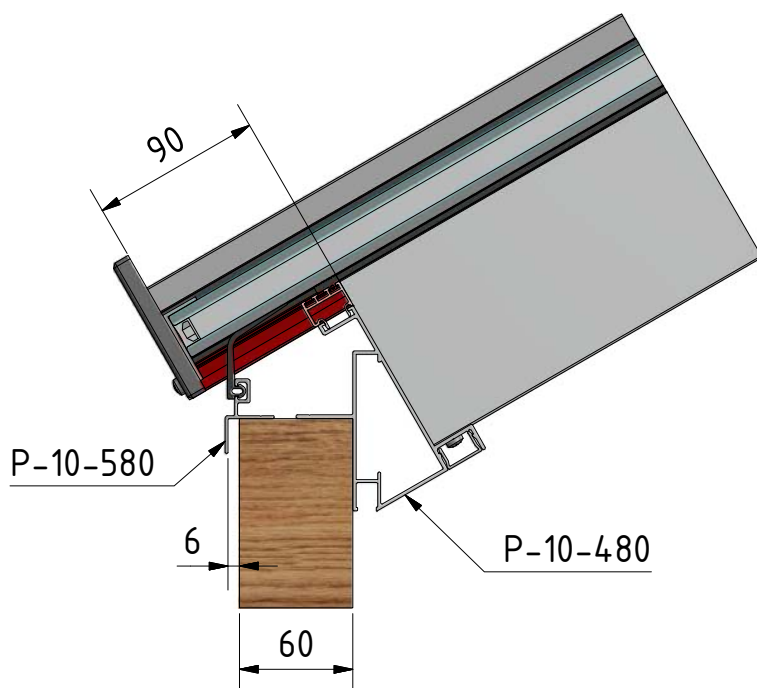
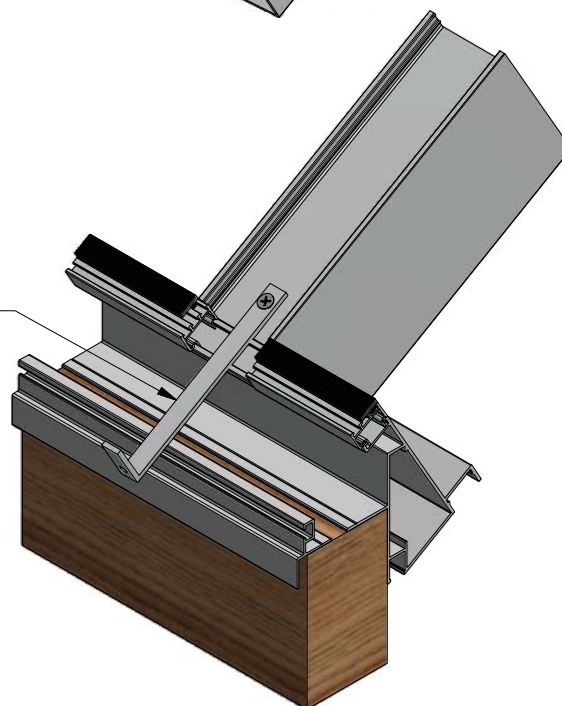
➤ P-10-480 - P-10-580



➤ P-10-480 - P-10-580

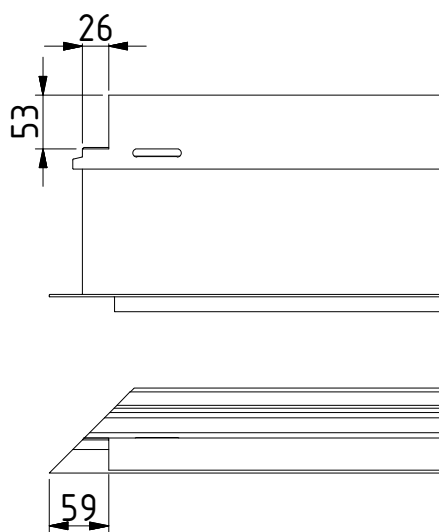
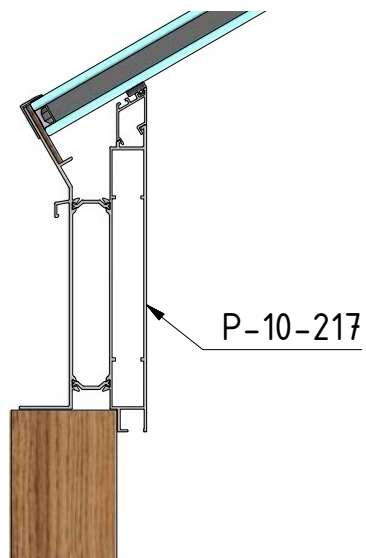


A-10-330

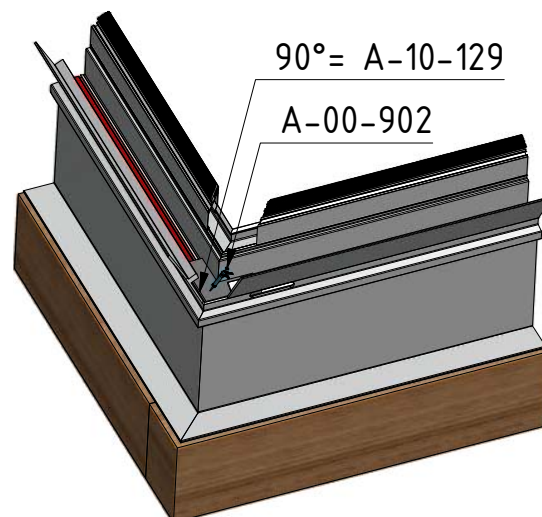
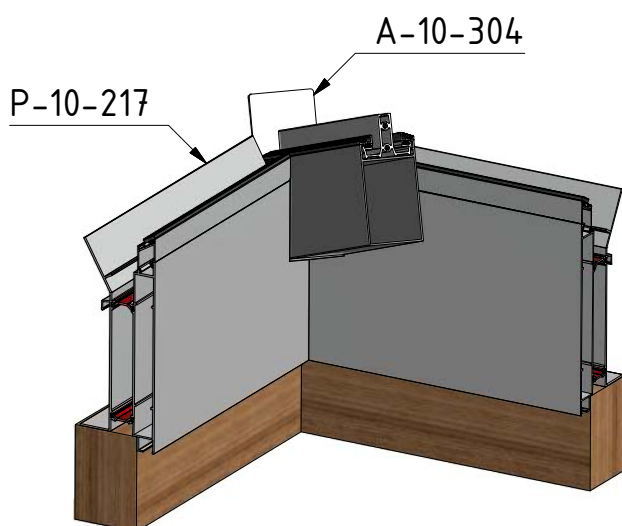
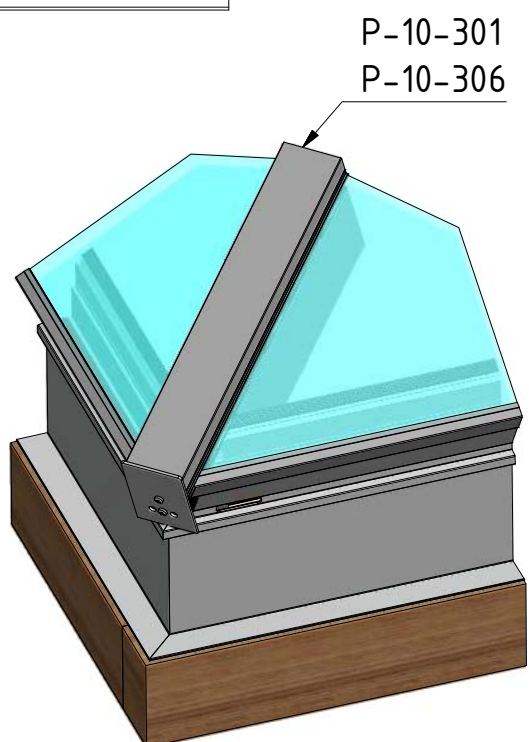
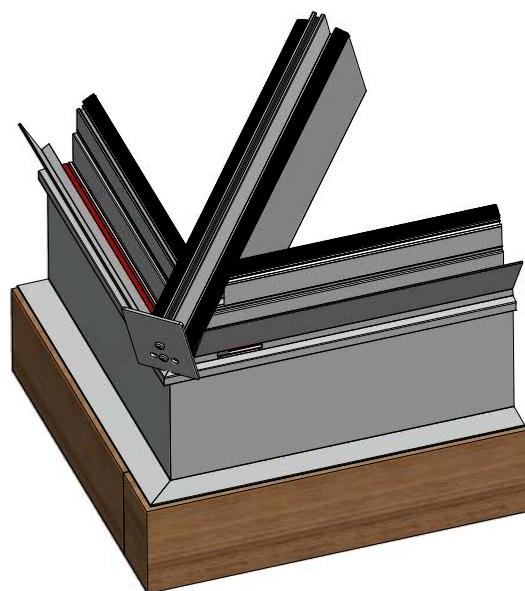
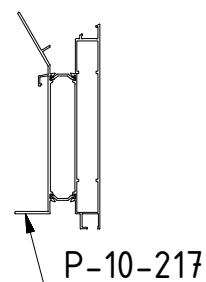


Ring ligger 10-480.idw

➤ P-10-217

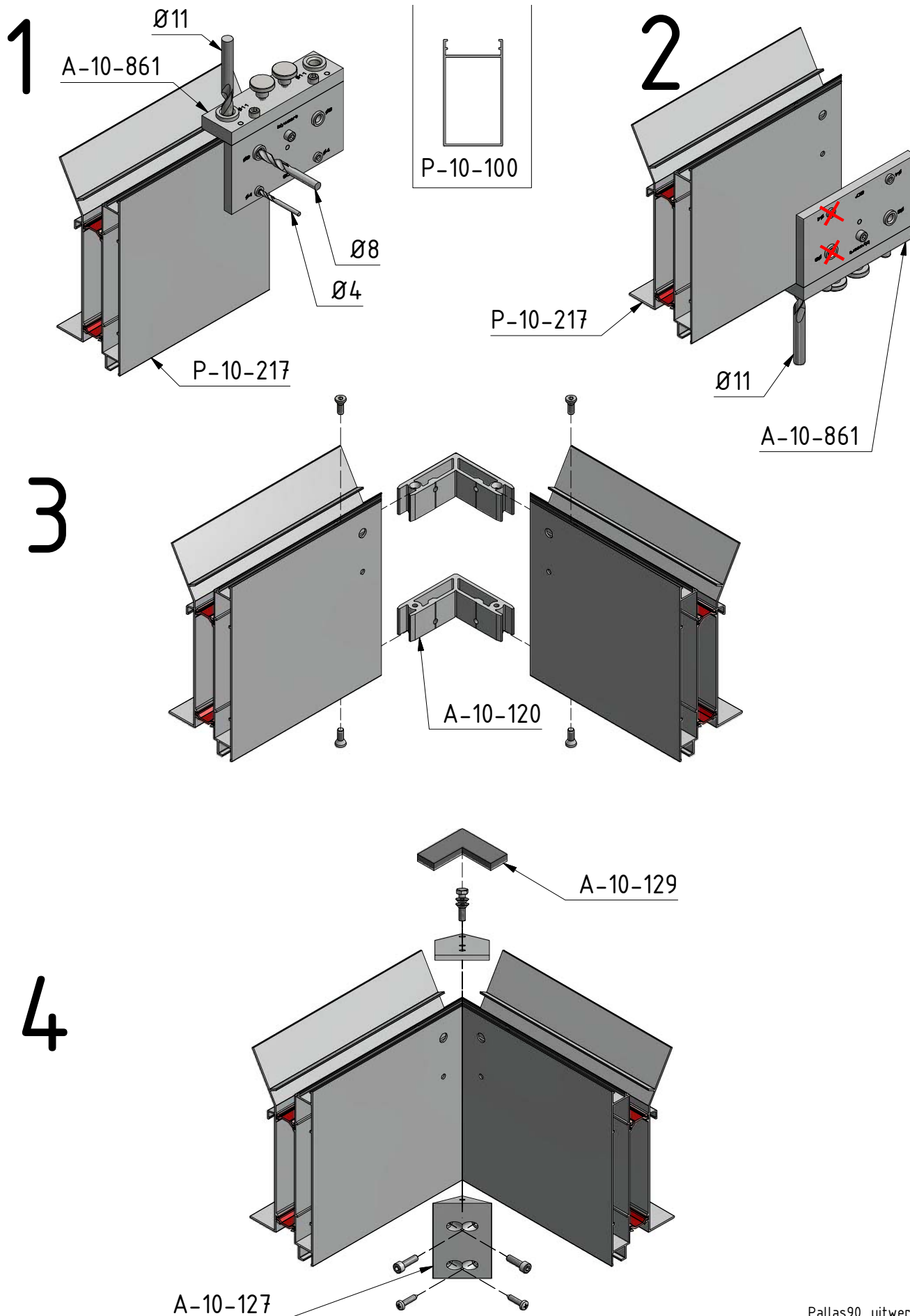


90°

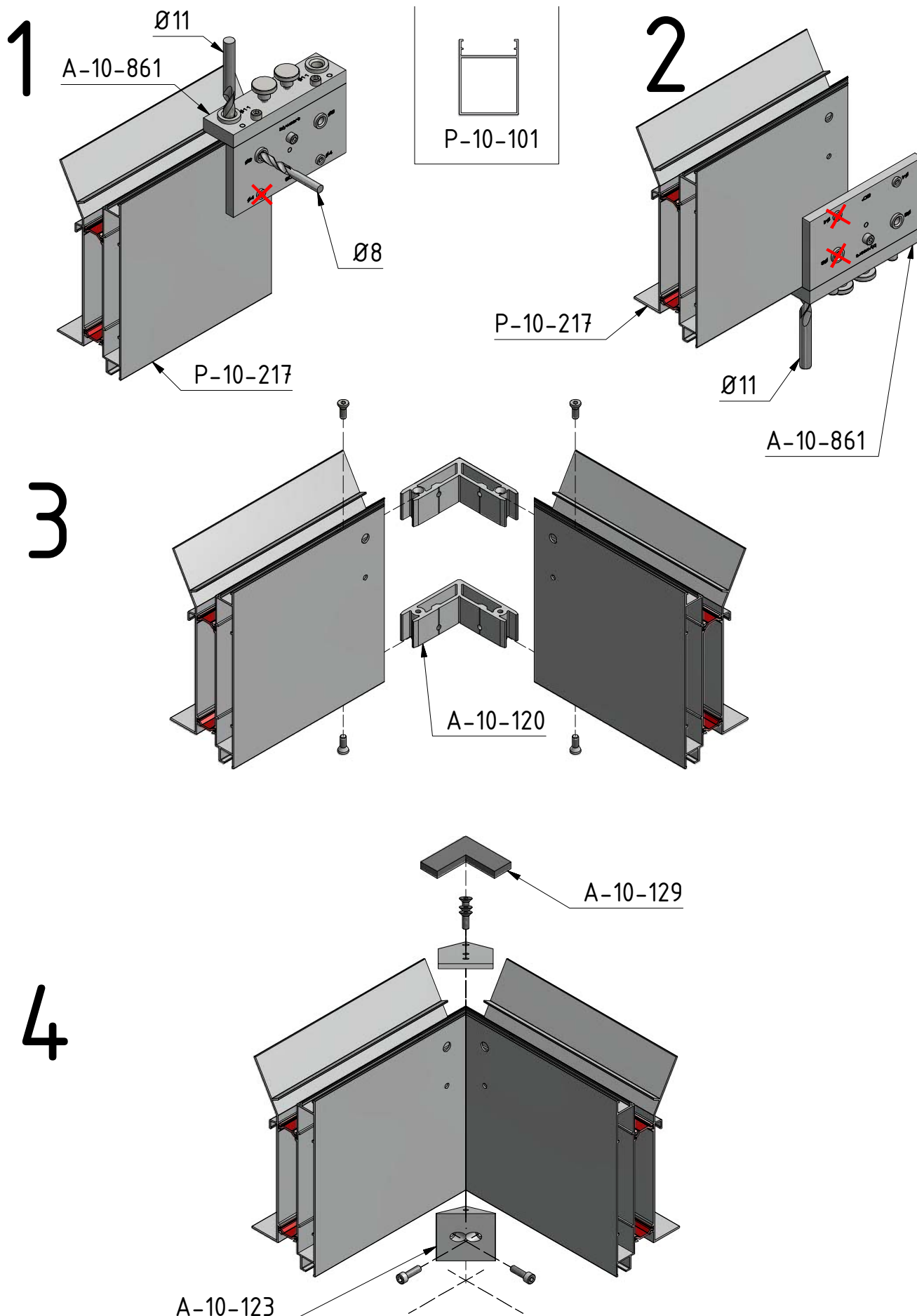


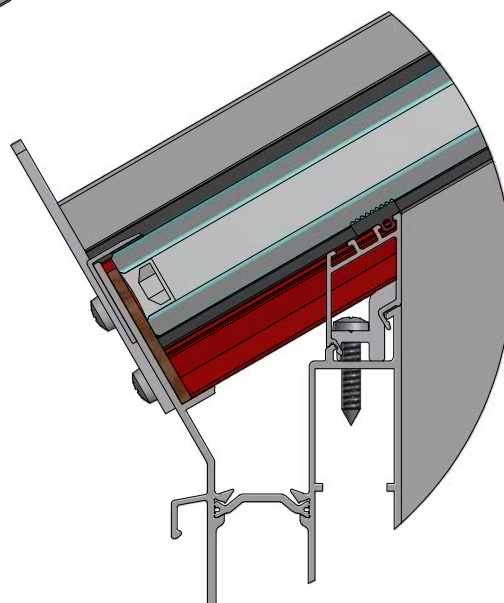
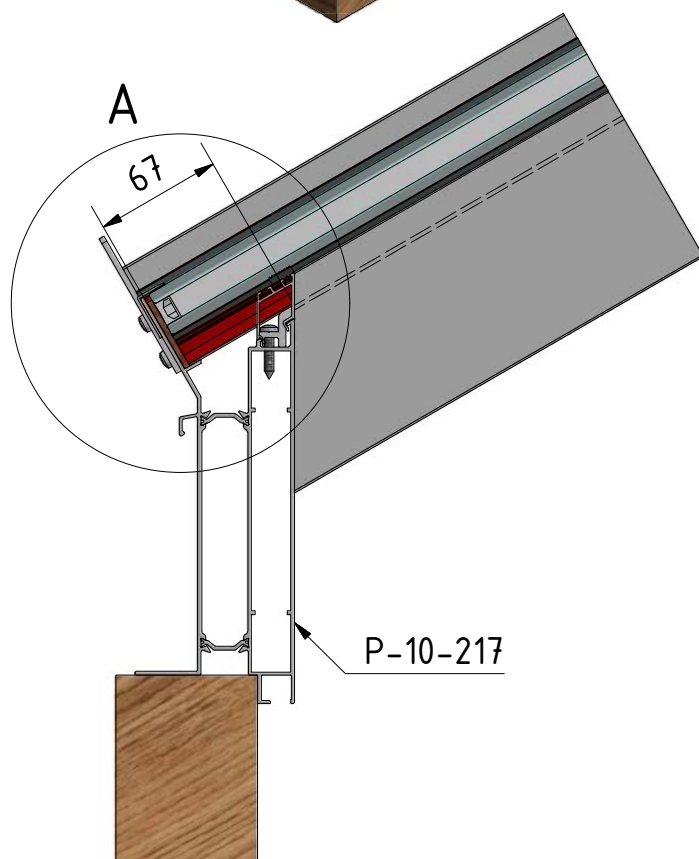
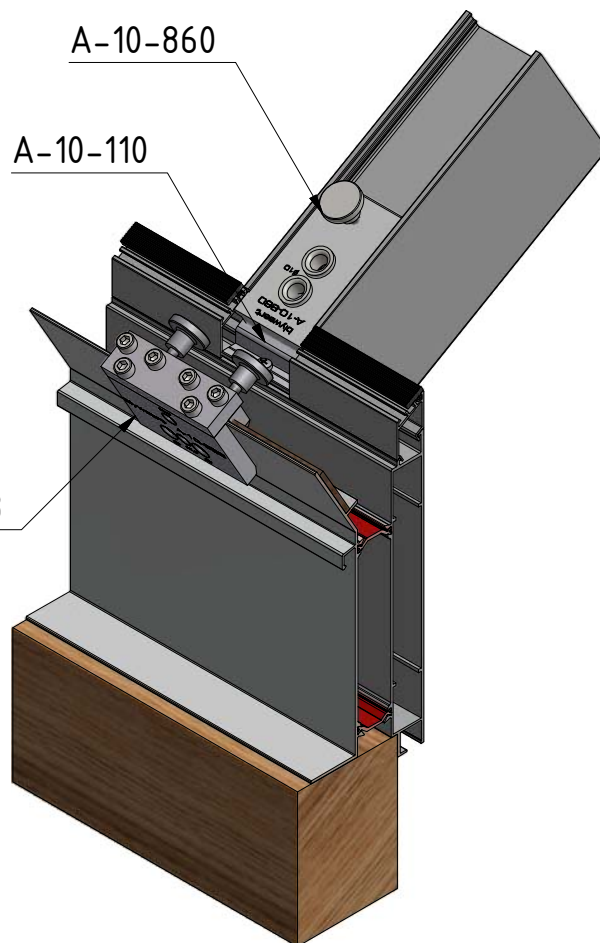
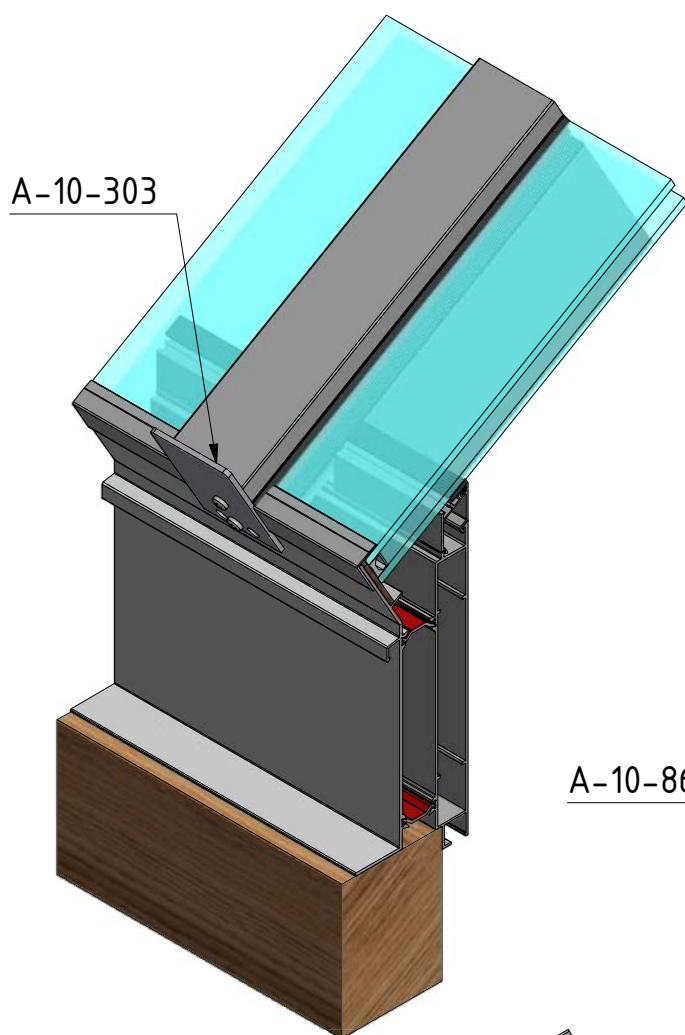
Pallas90_uitwerk





Pallas90_uitwerk

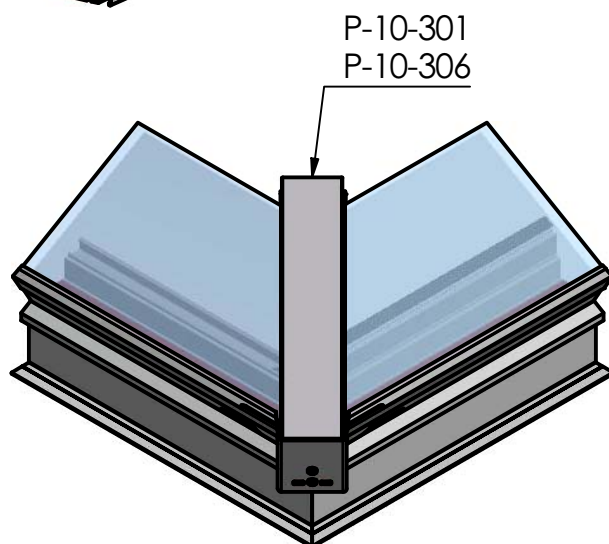
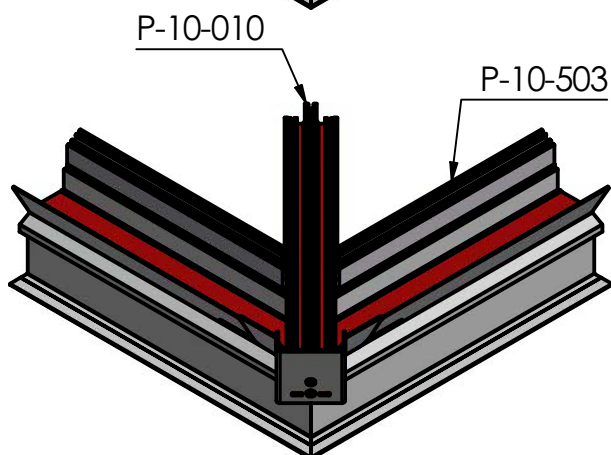
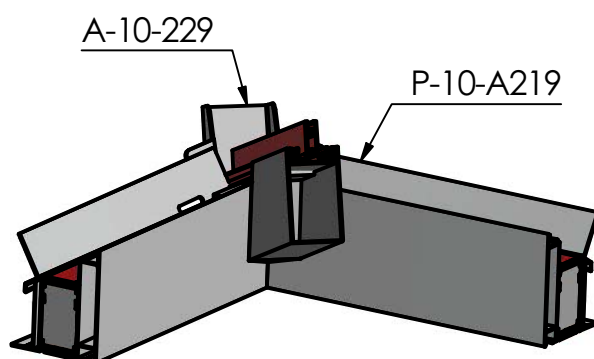
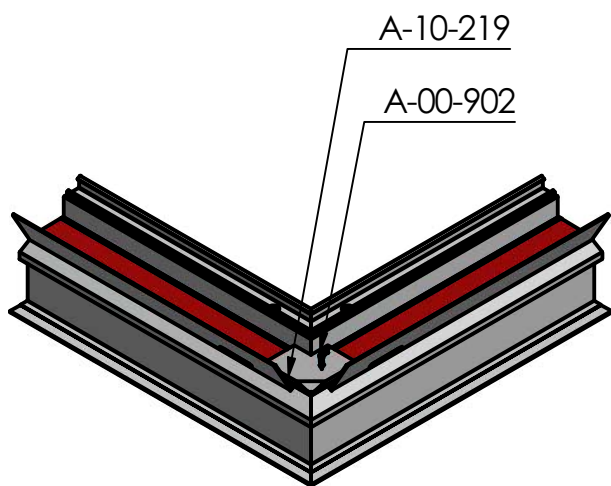
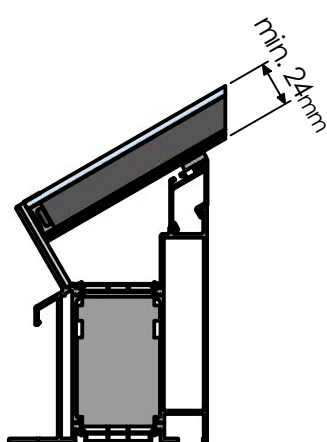
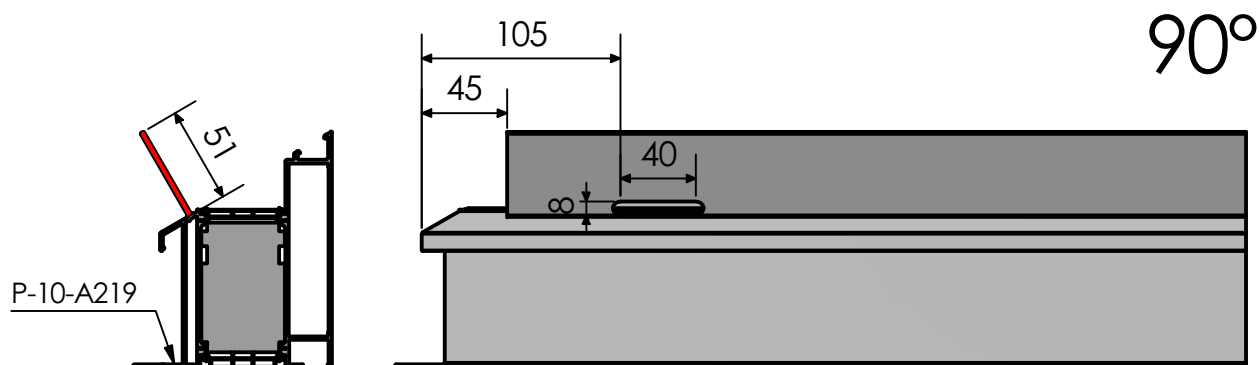




Ring ligger P-10-217.idw

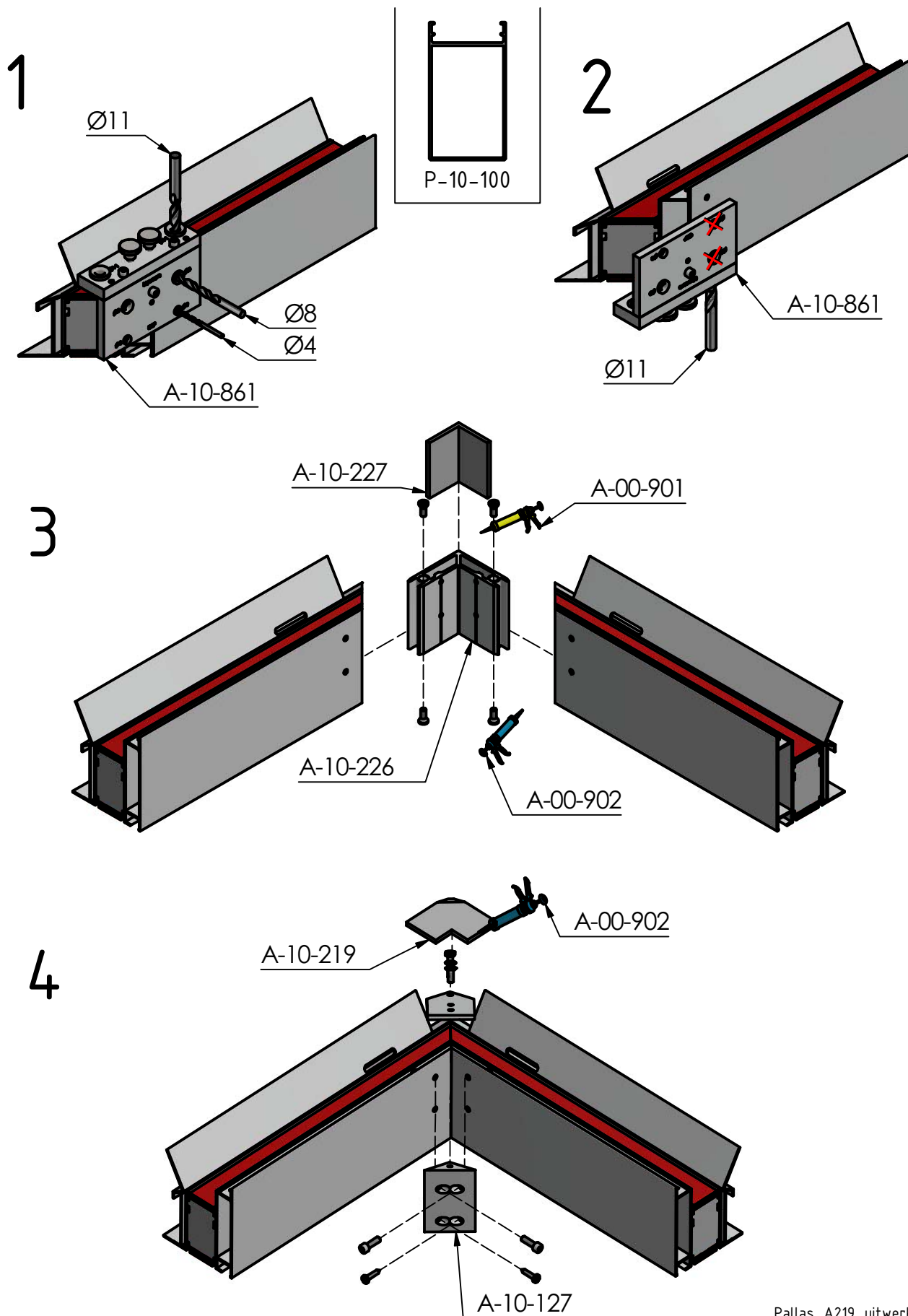


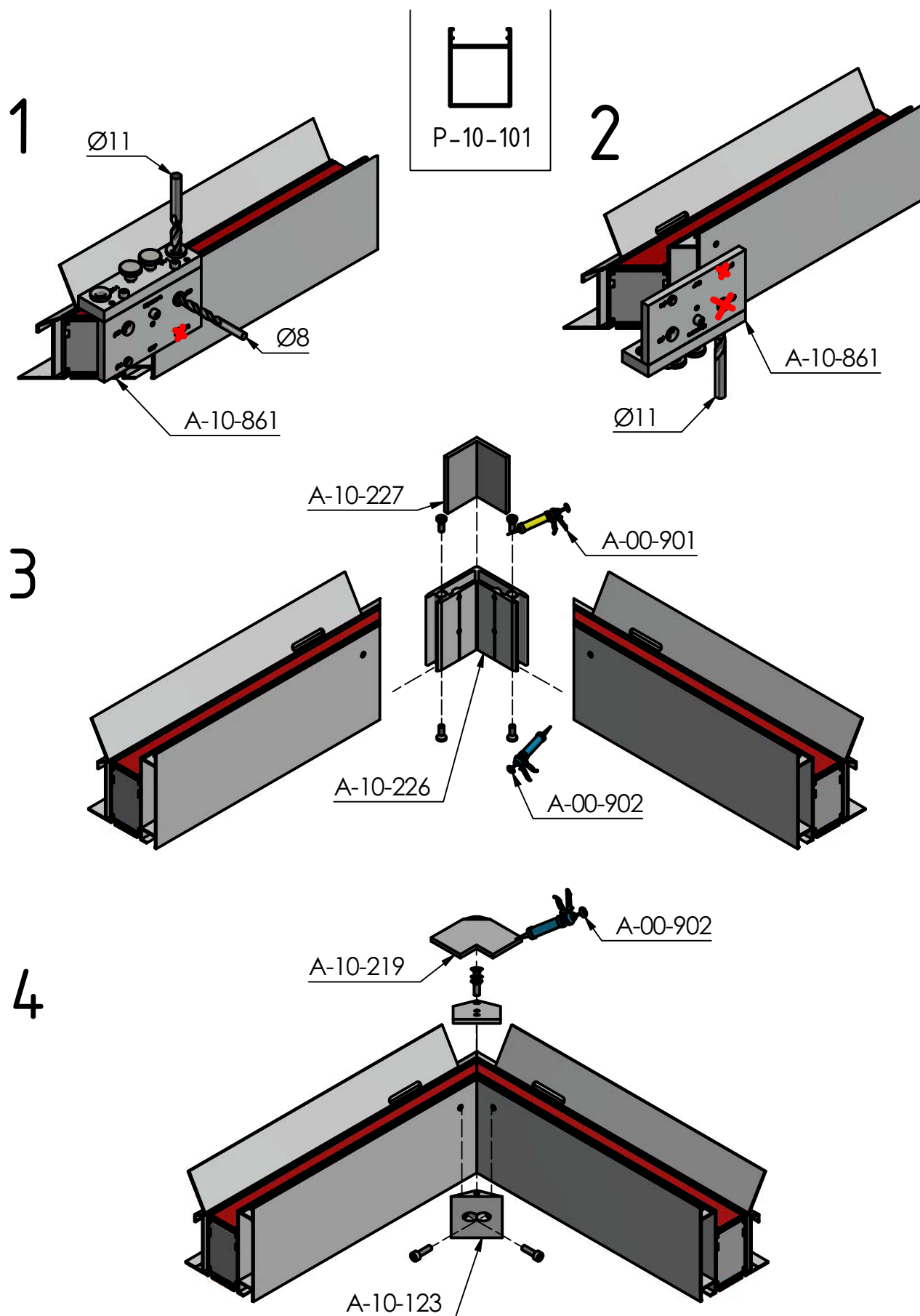
➤ P-10-A219



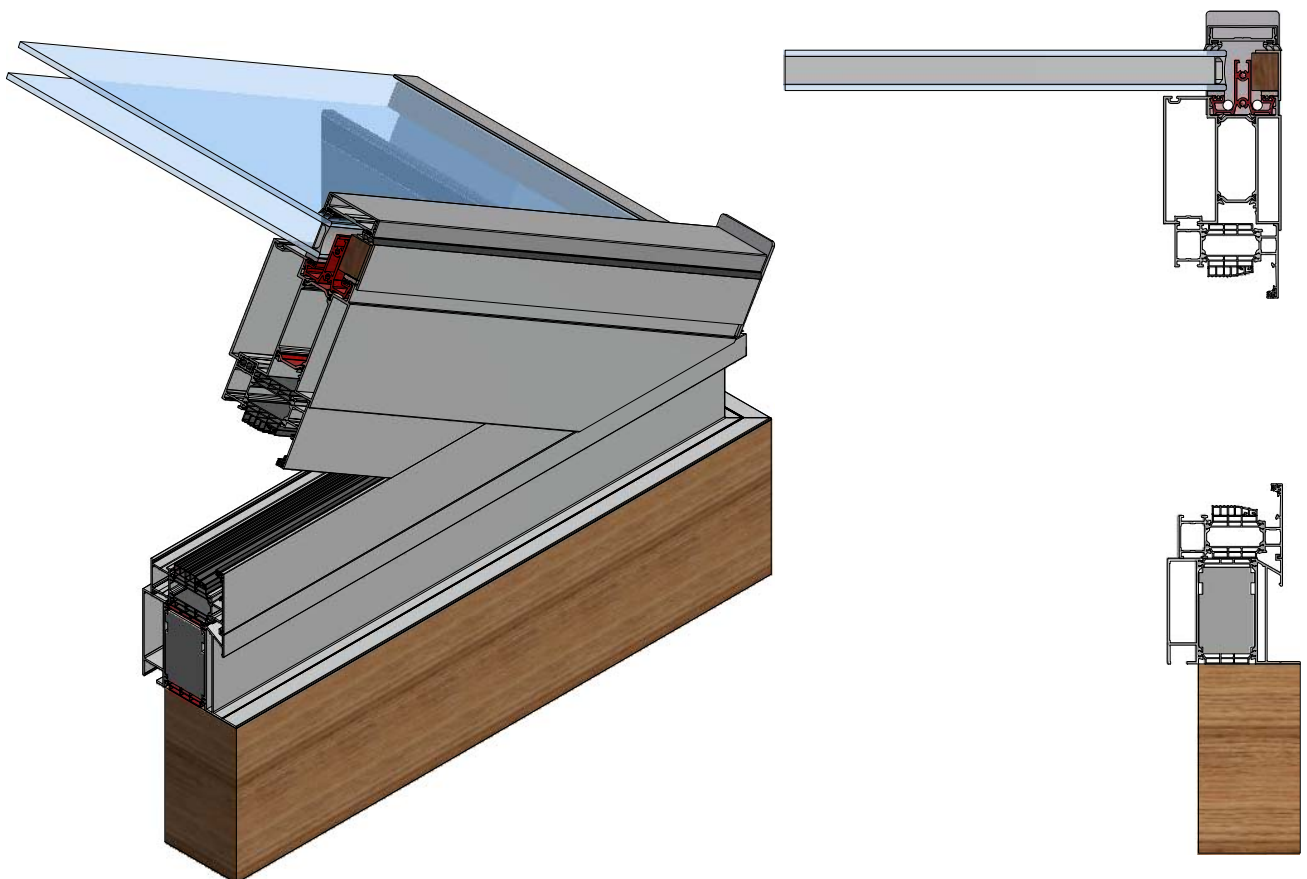
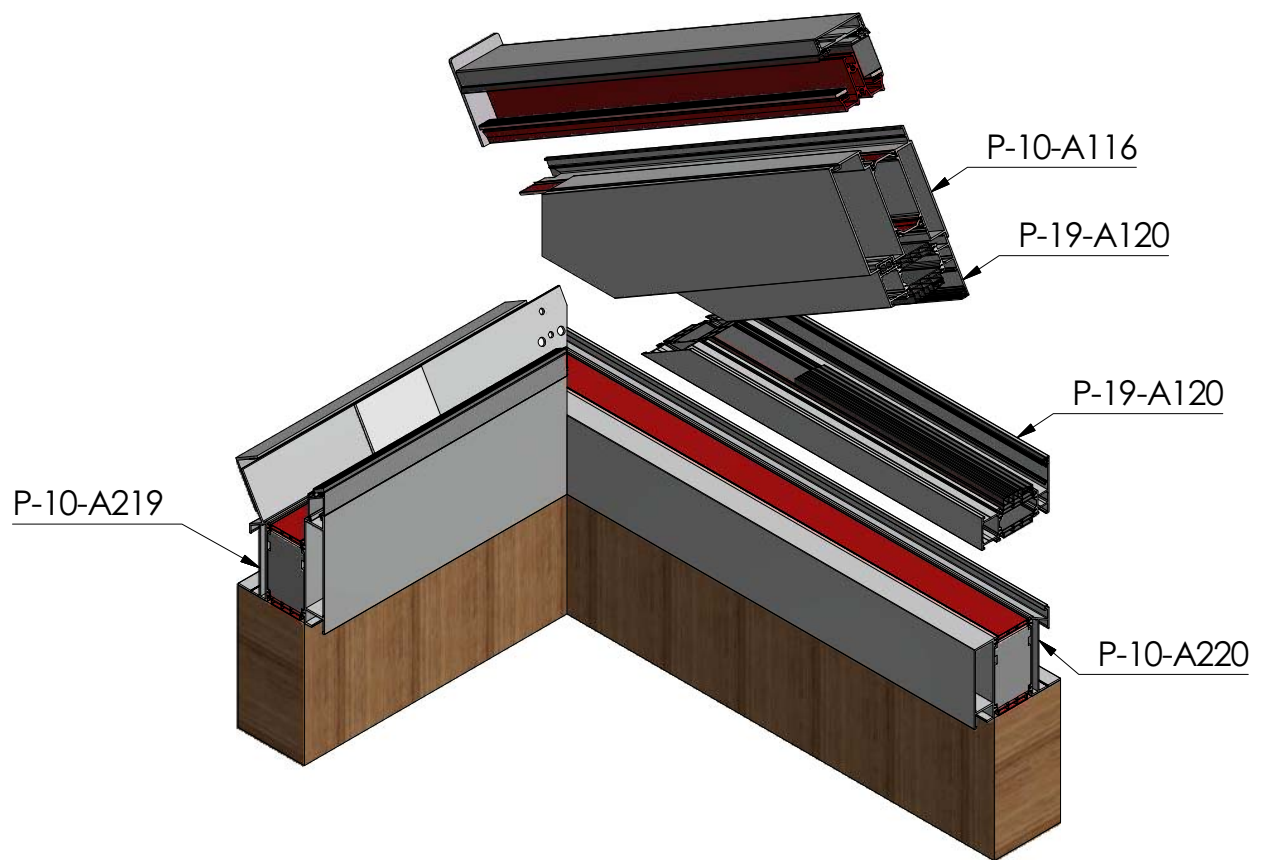
Pallas_A219_uitwerk_1





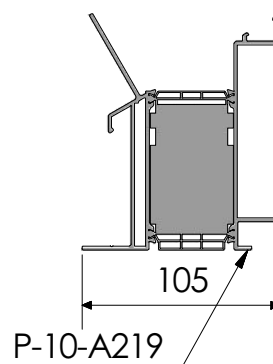
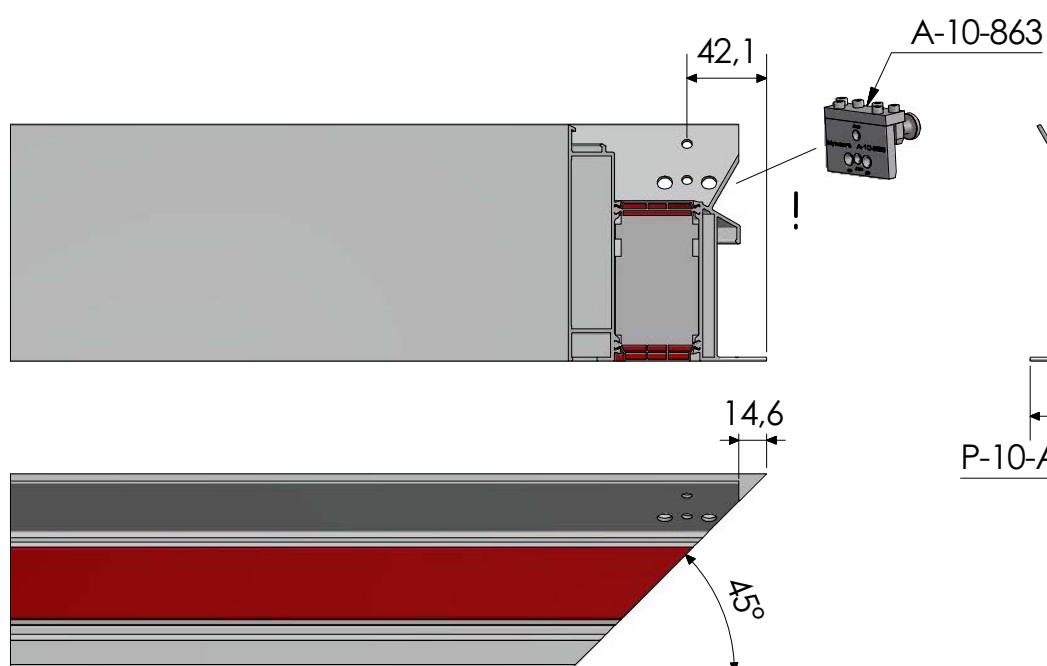
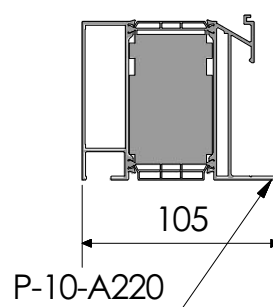
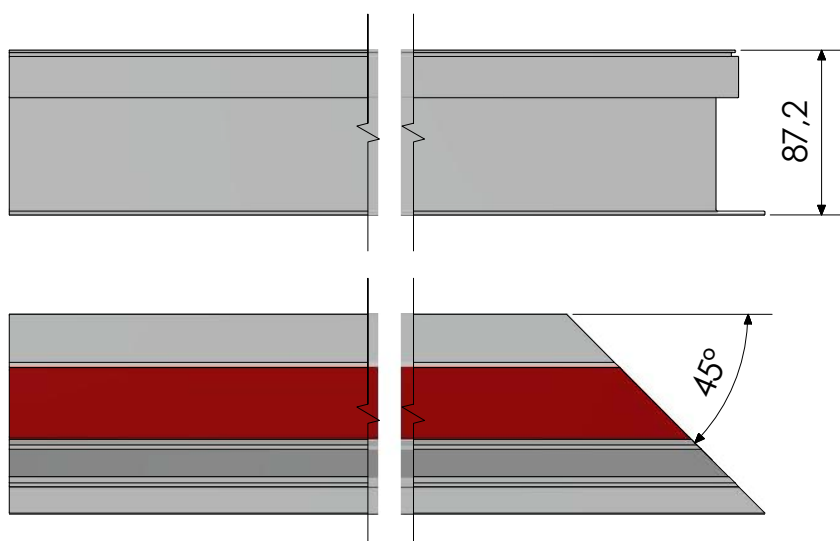
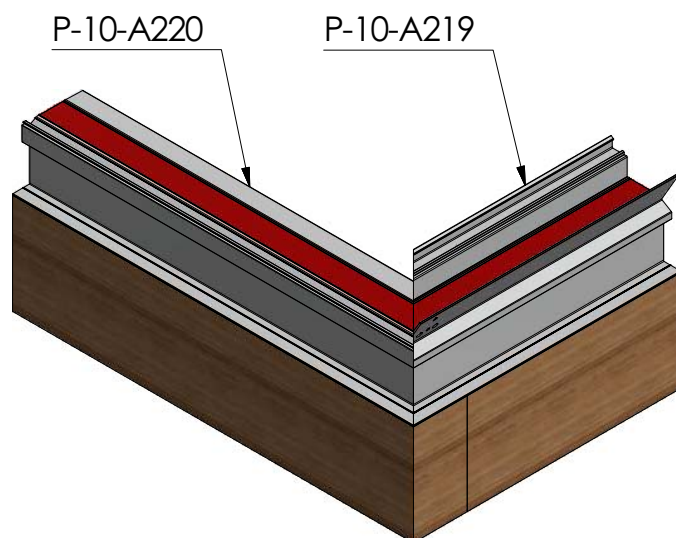


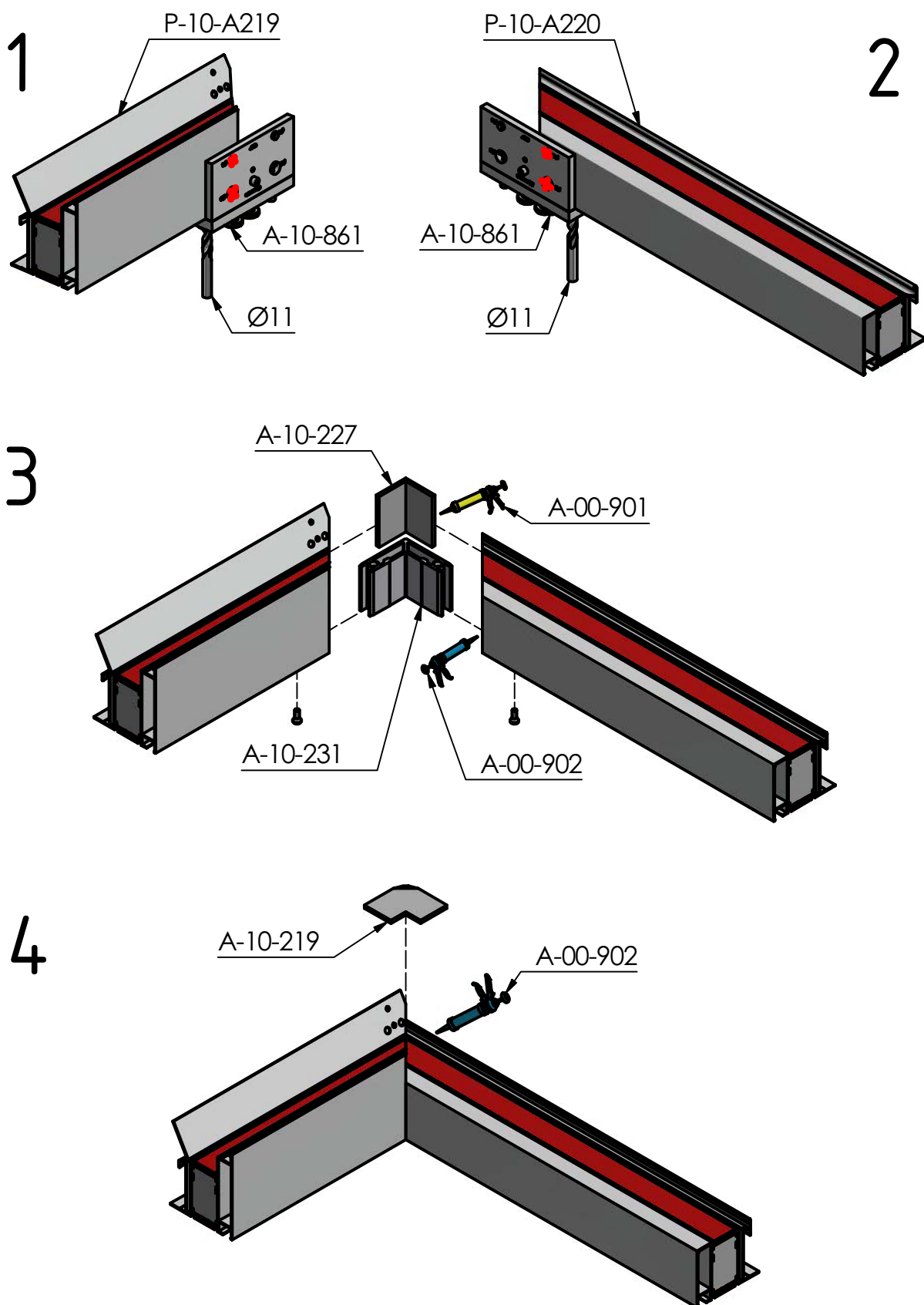
➤ P-10-A219



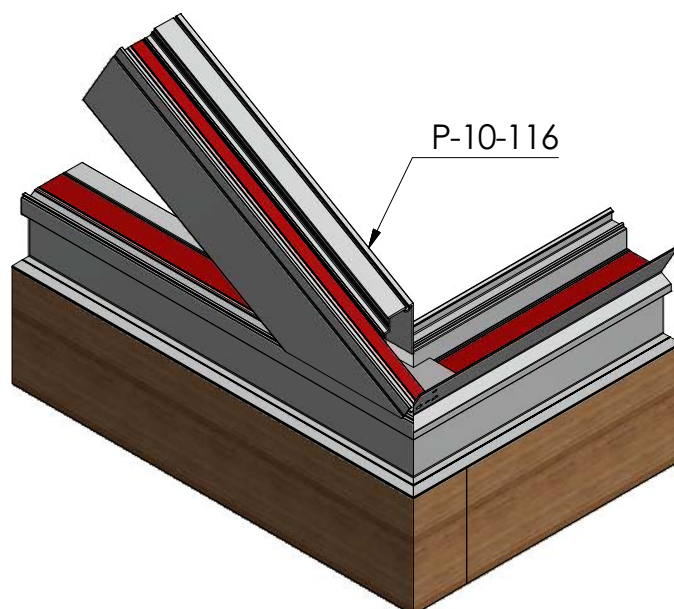
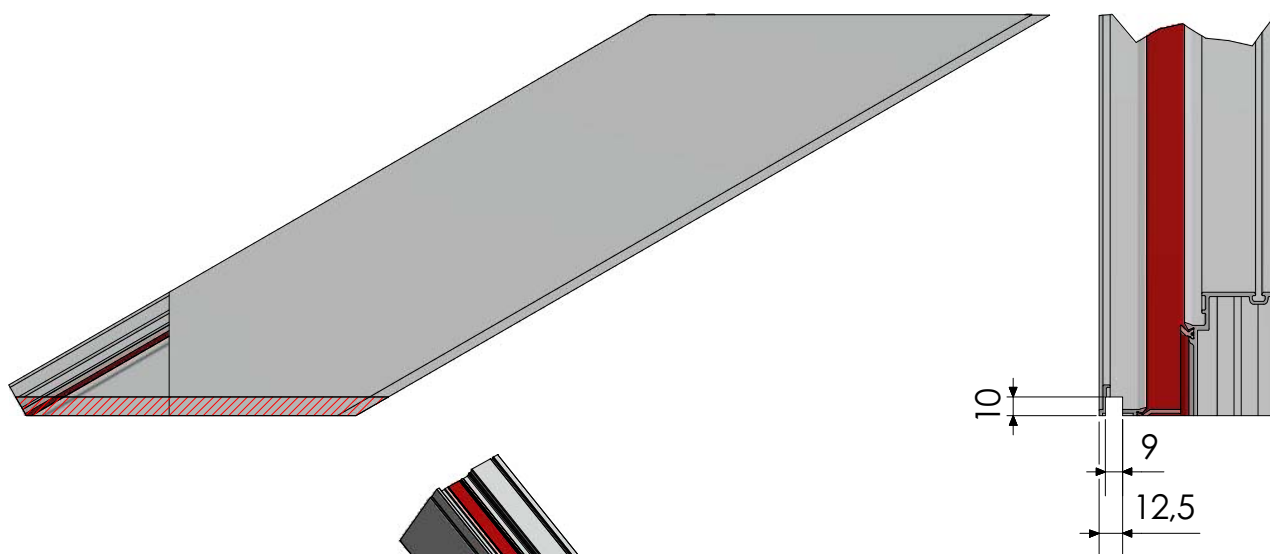
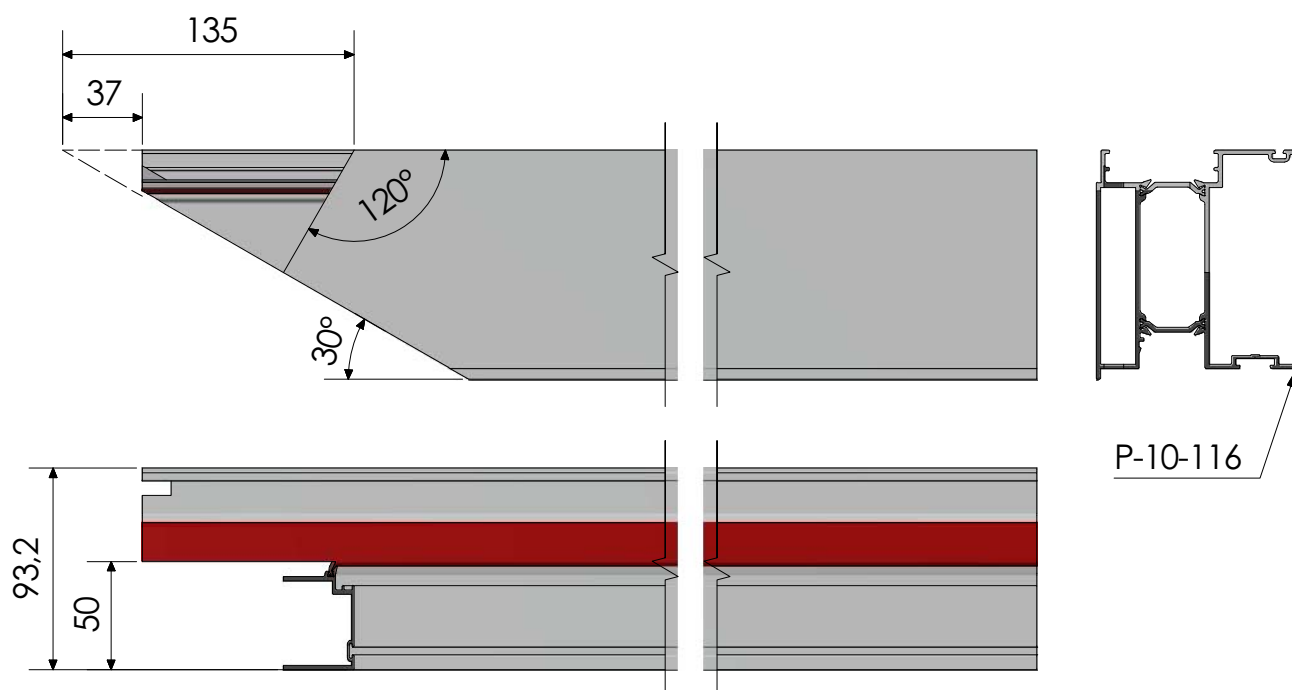
rechte zijkant P-10-A219.idw





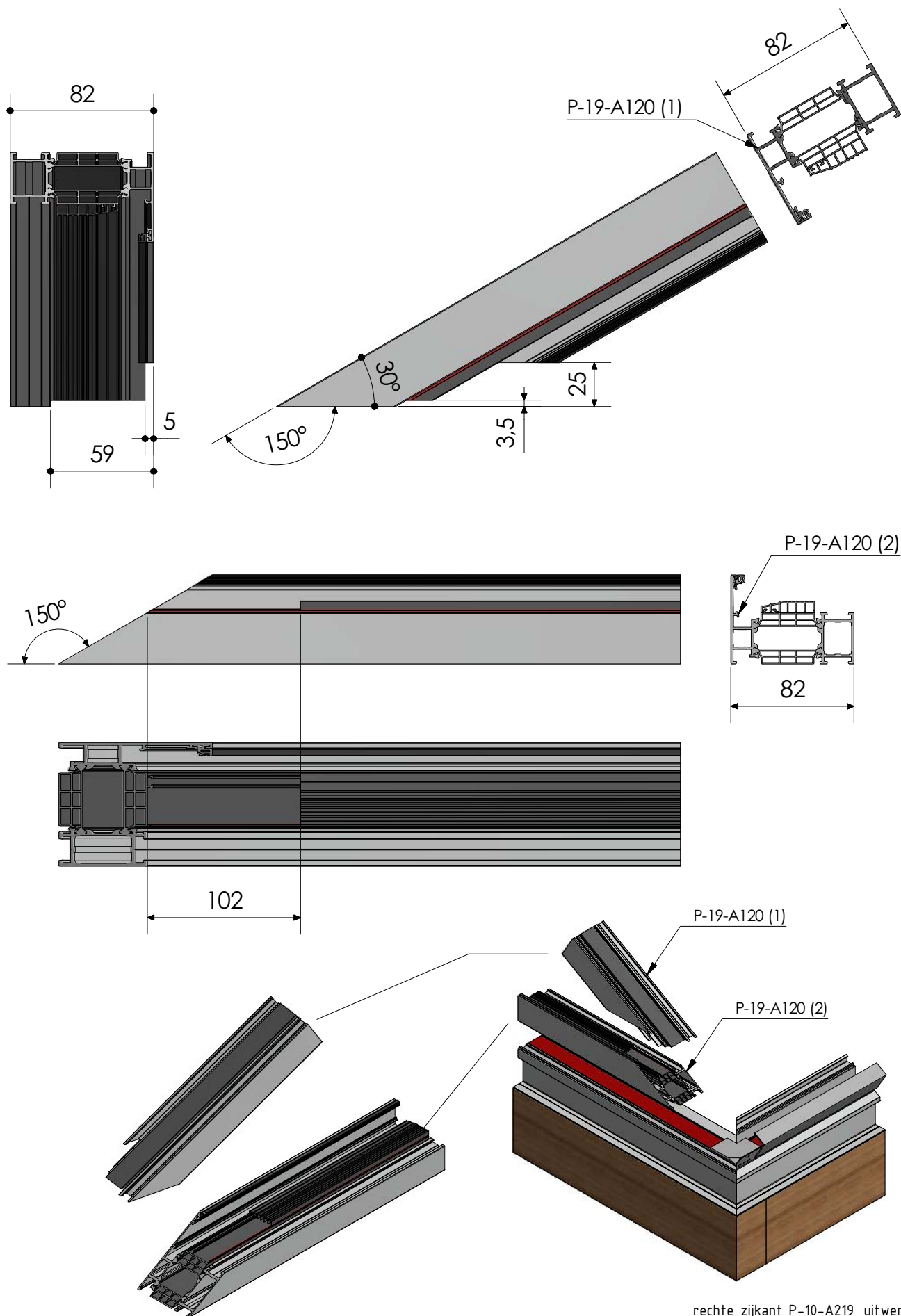


➤ P-10-A219

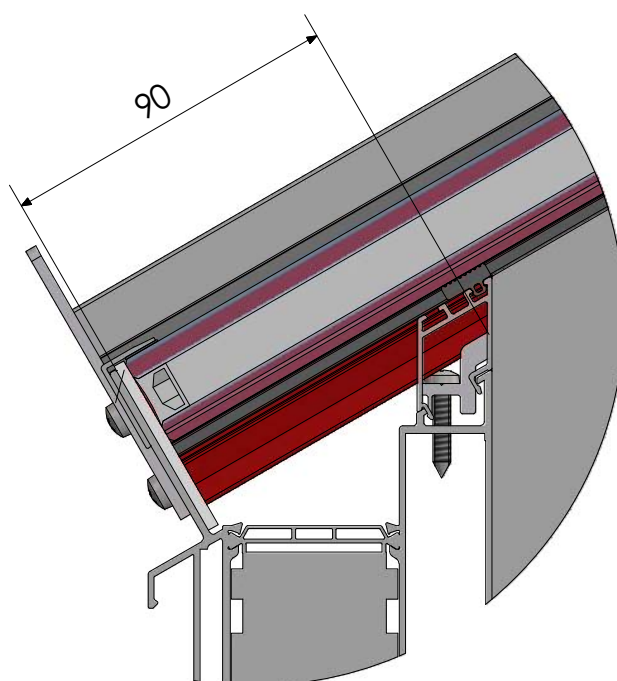
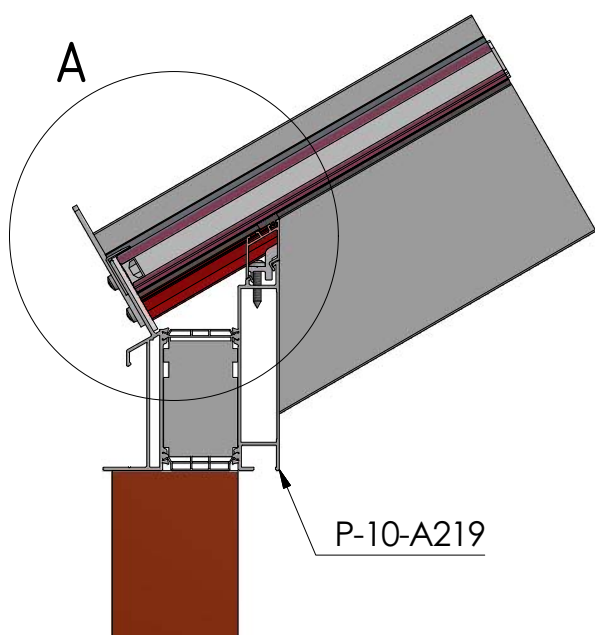
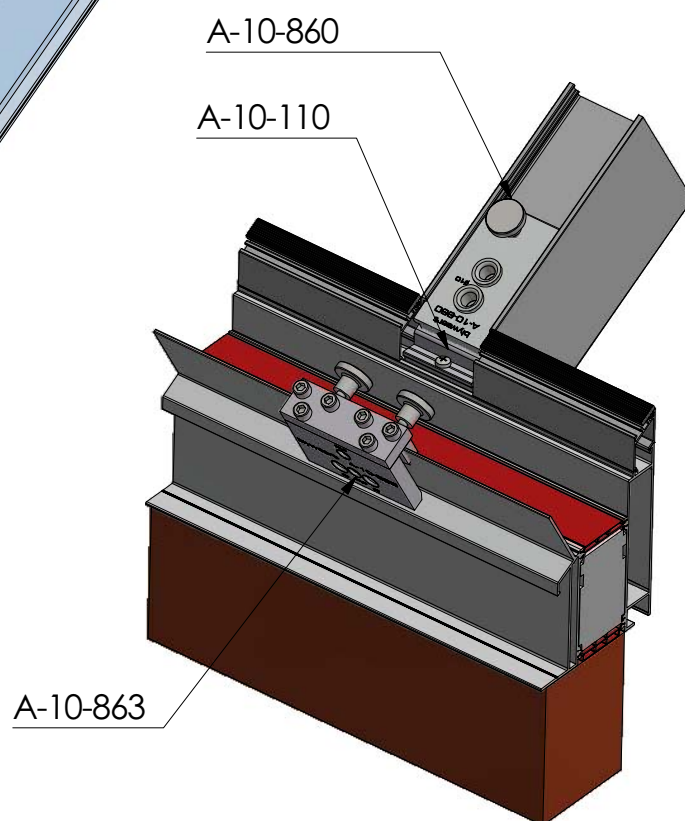
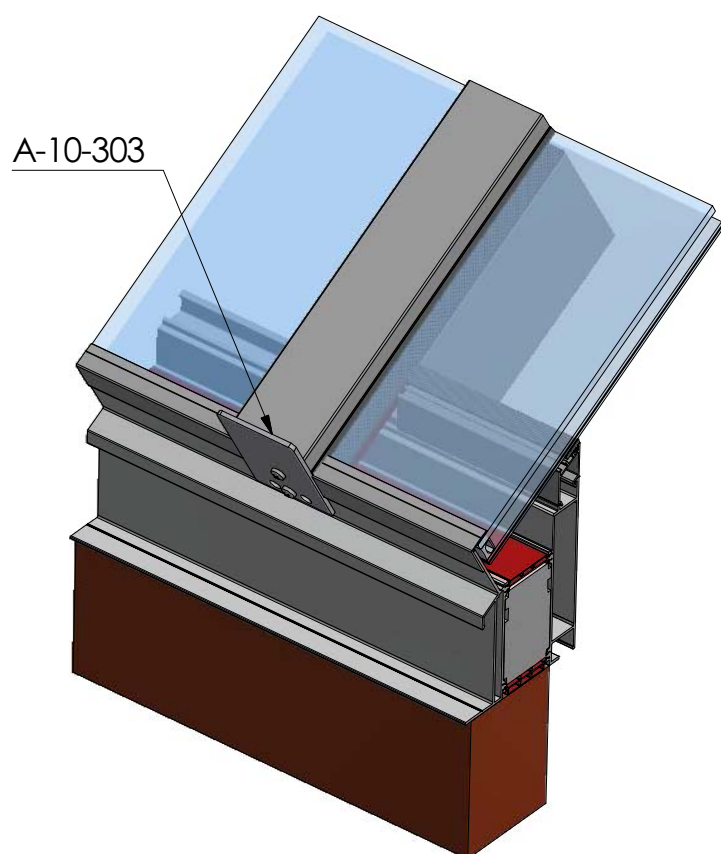


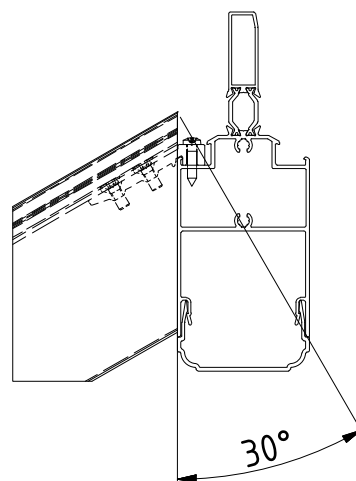
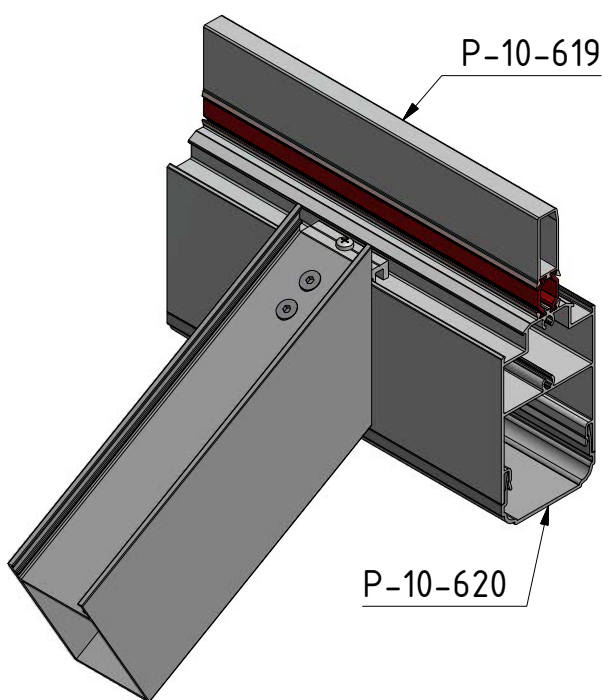
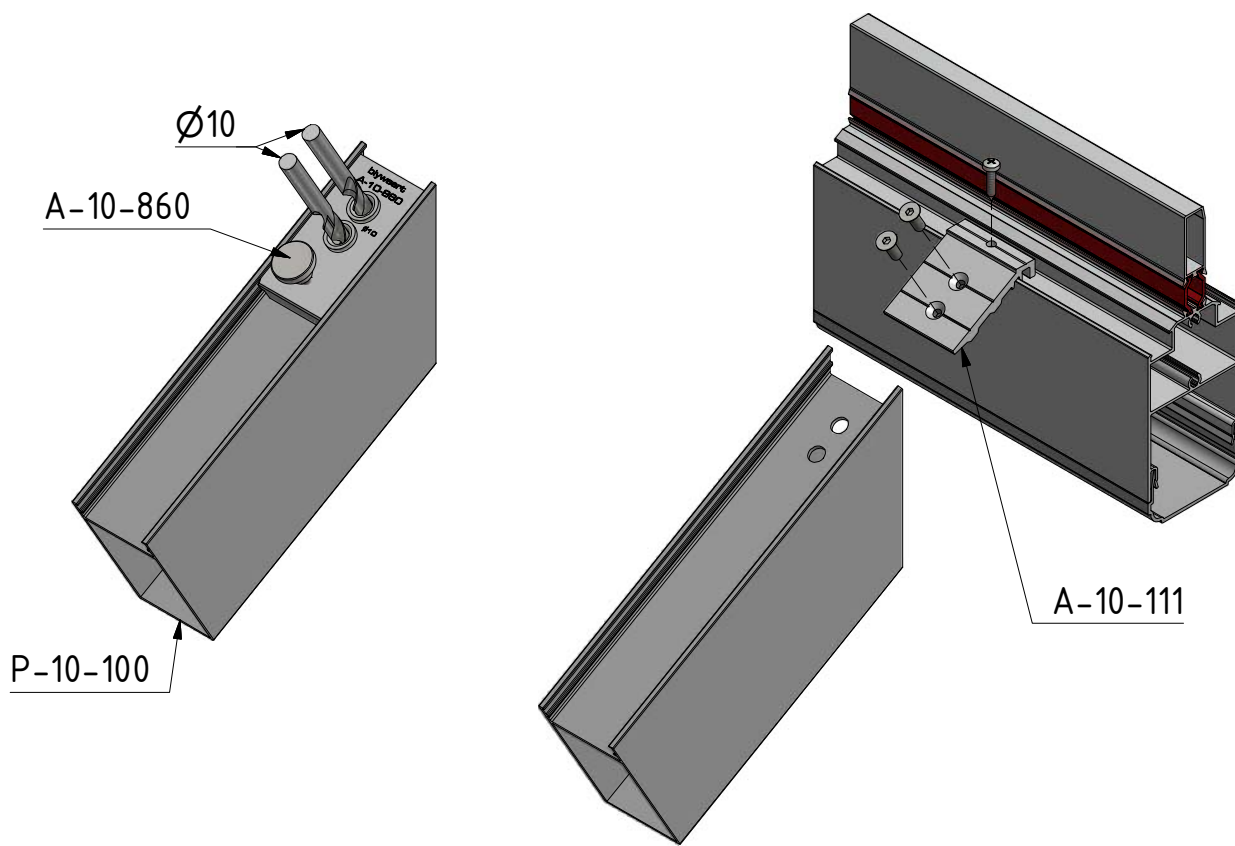
rechte zijkant P-10-A219.idw





rechte zijkant P-10-A219_uitwerk

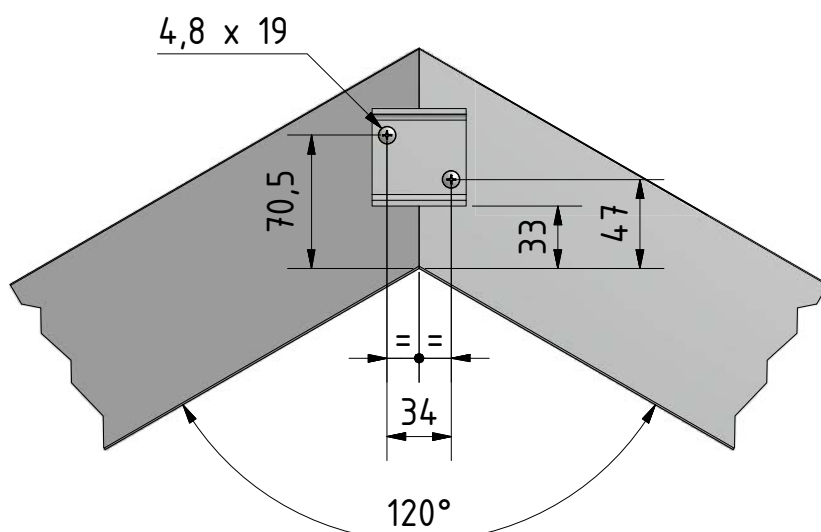
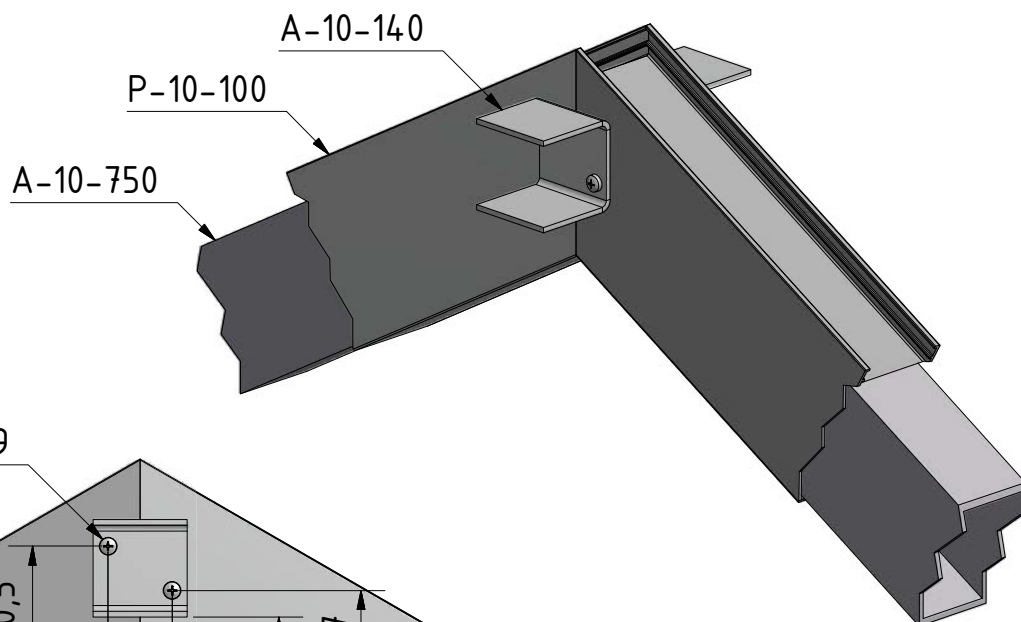
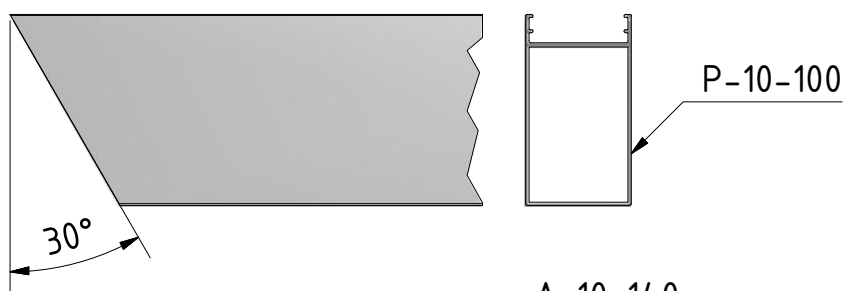
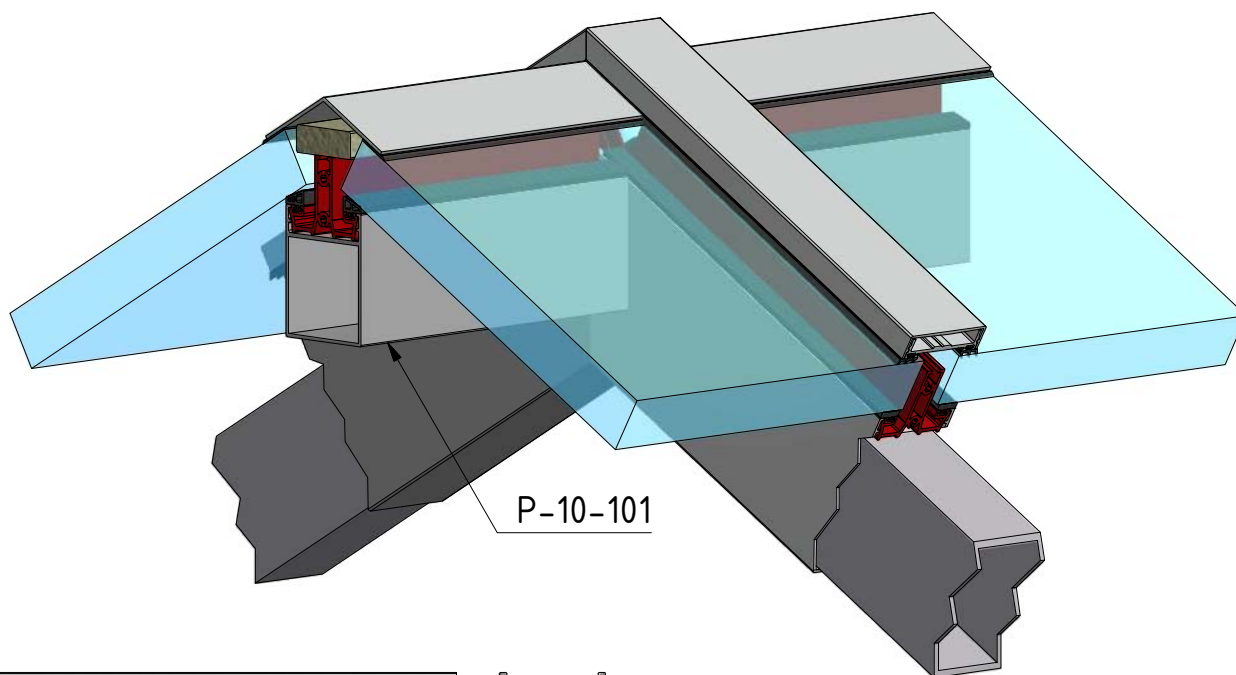




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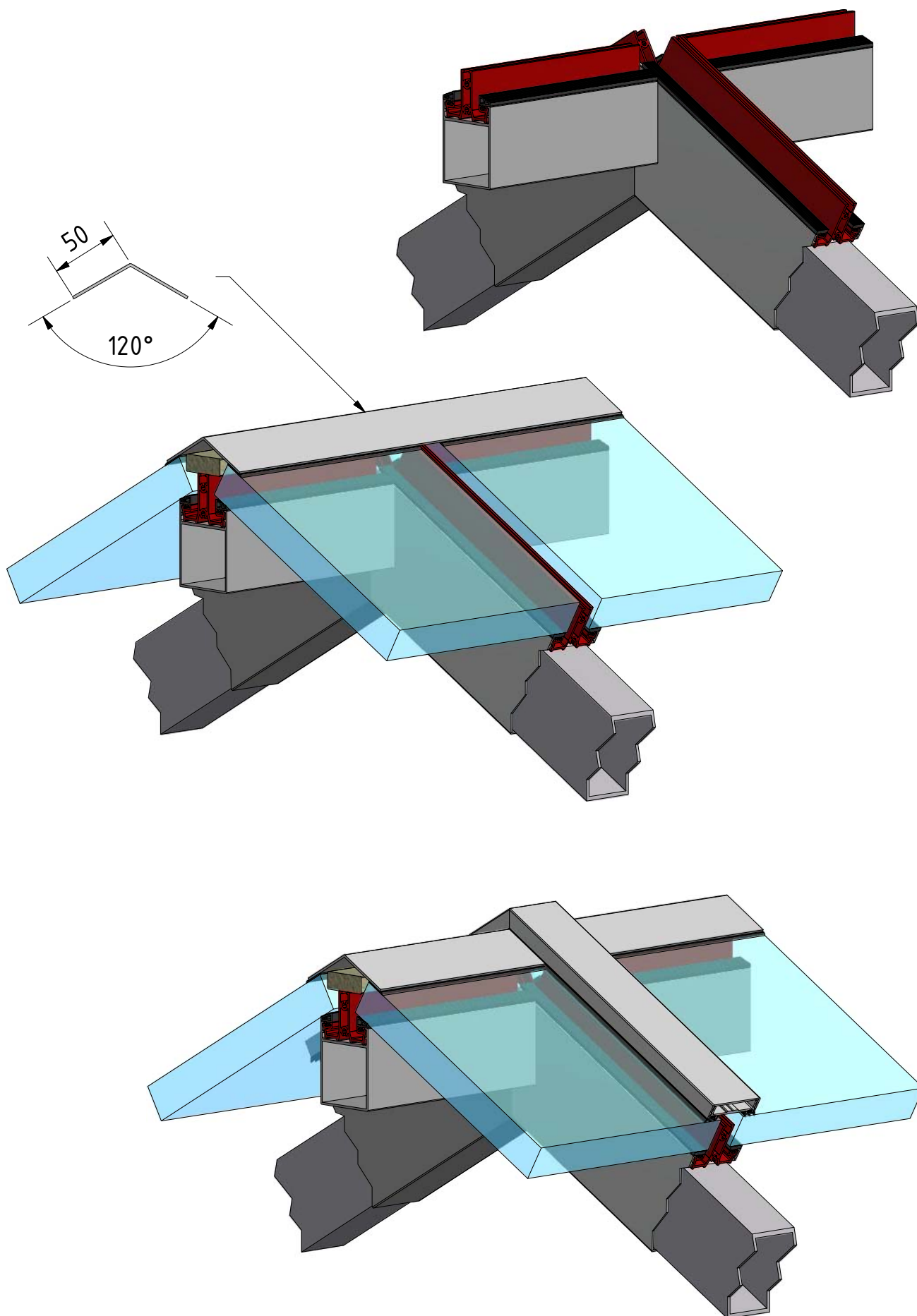


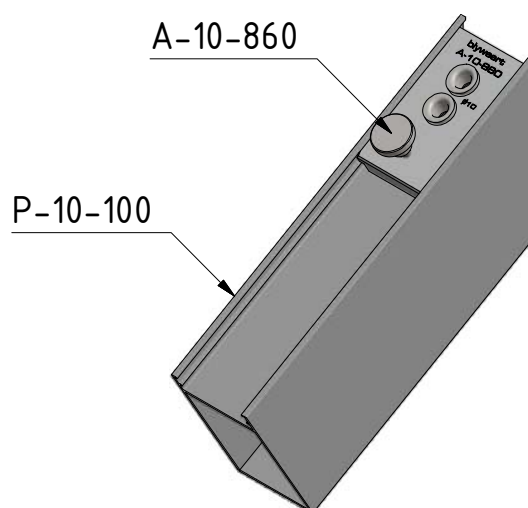
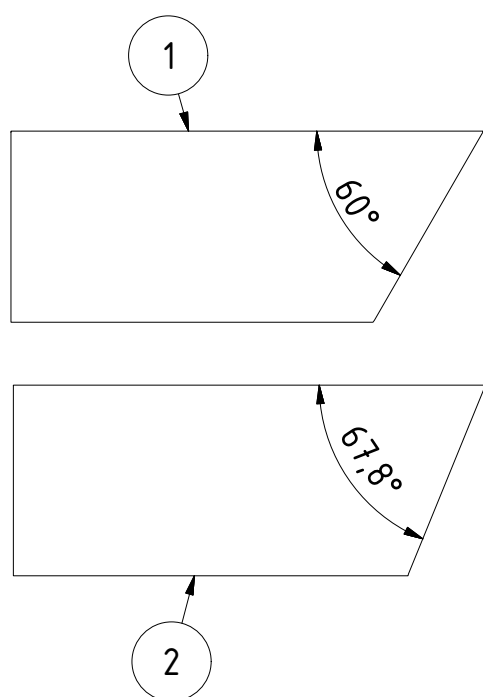
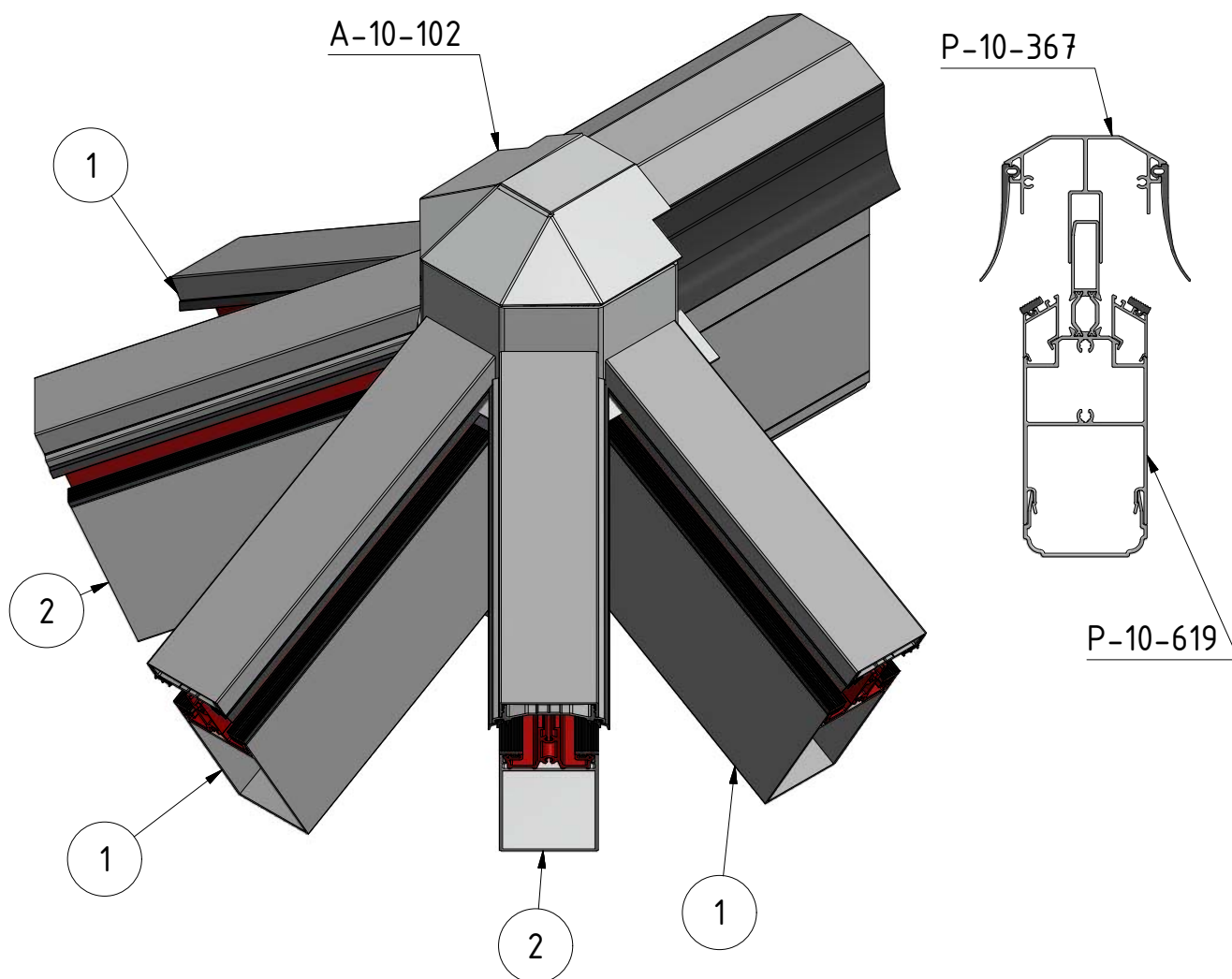
➤ P-10-101

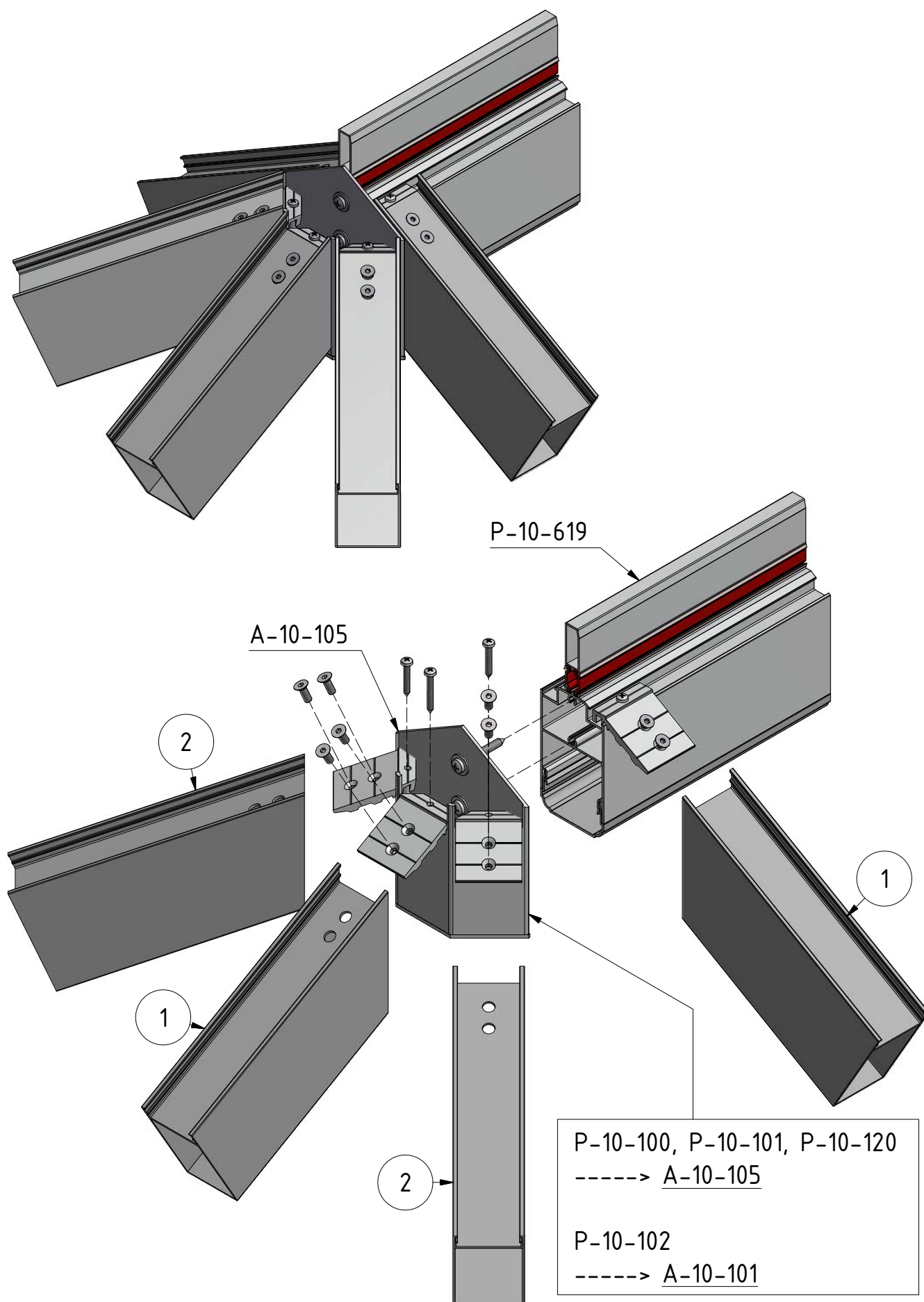


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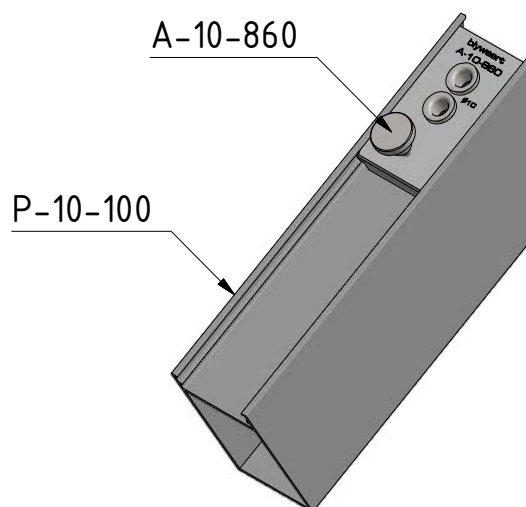
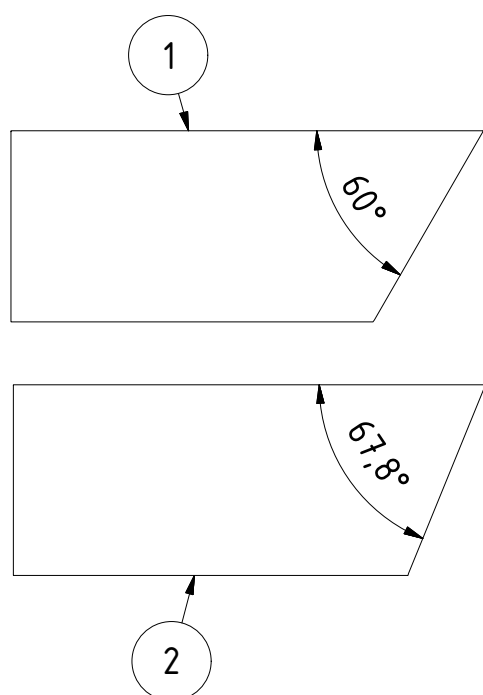
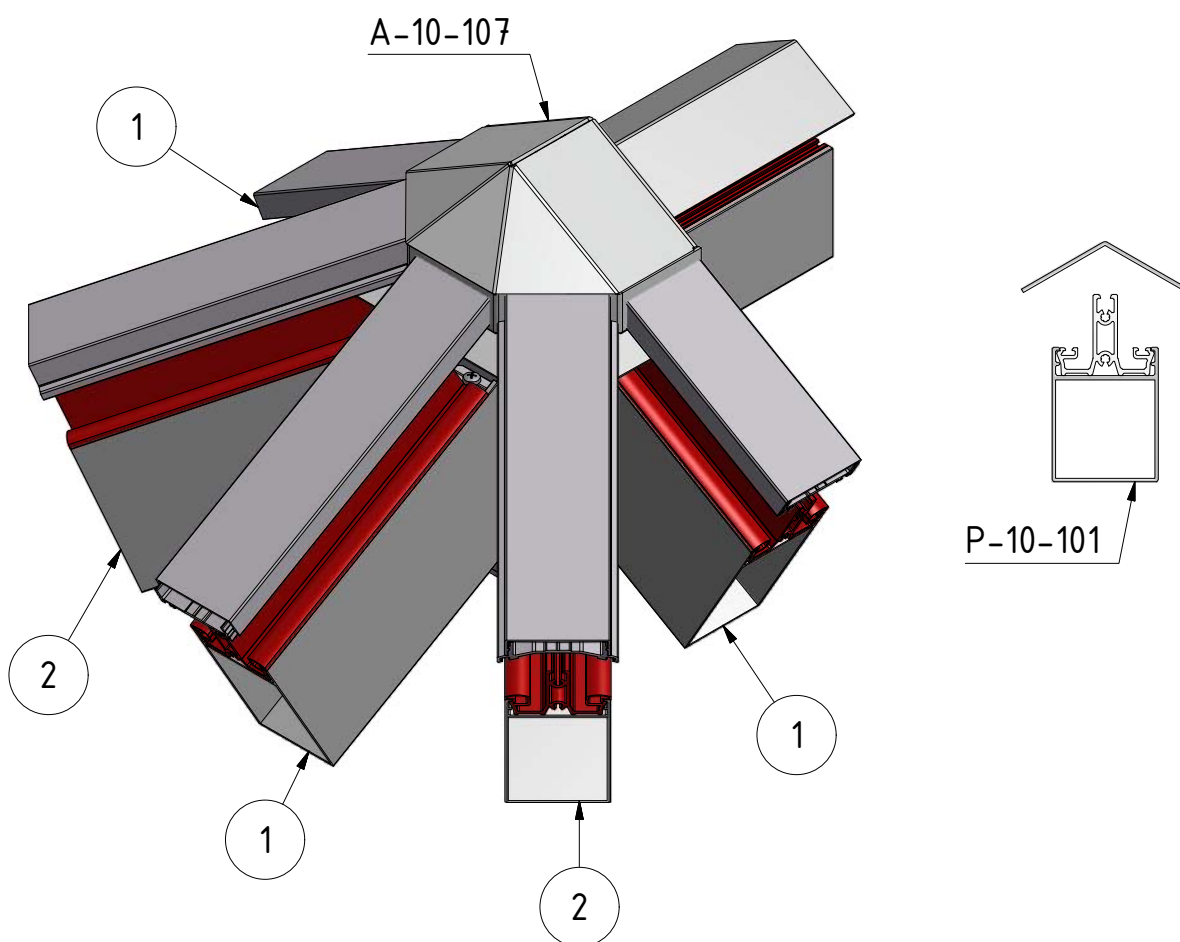






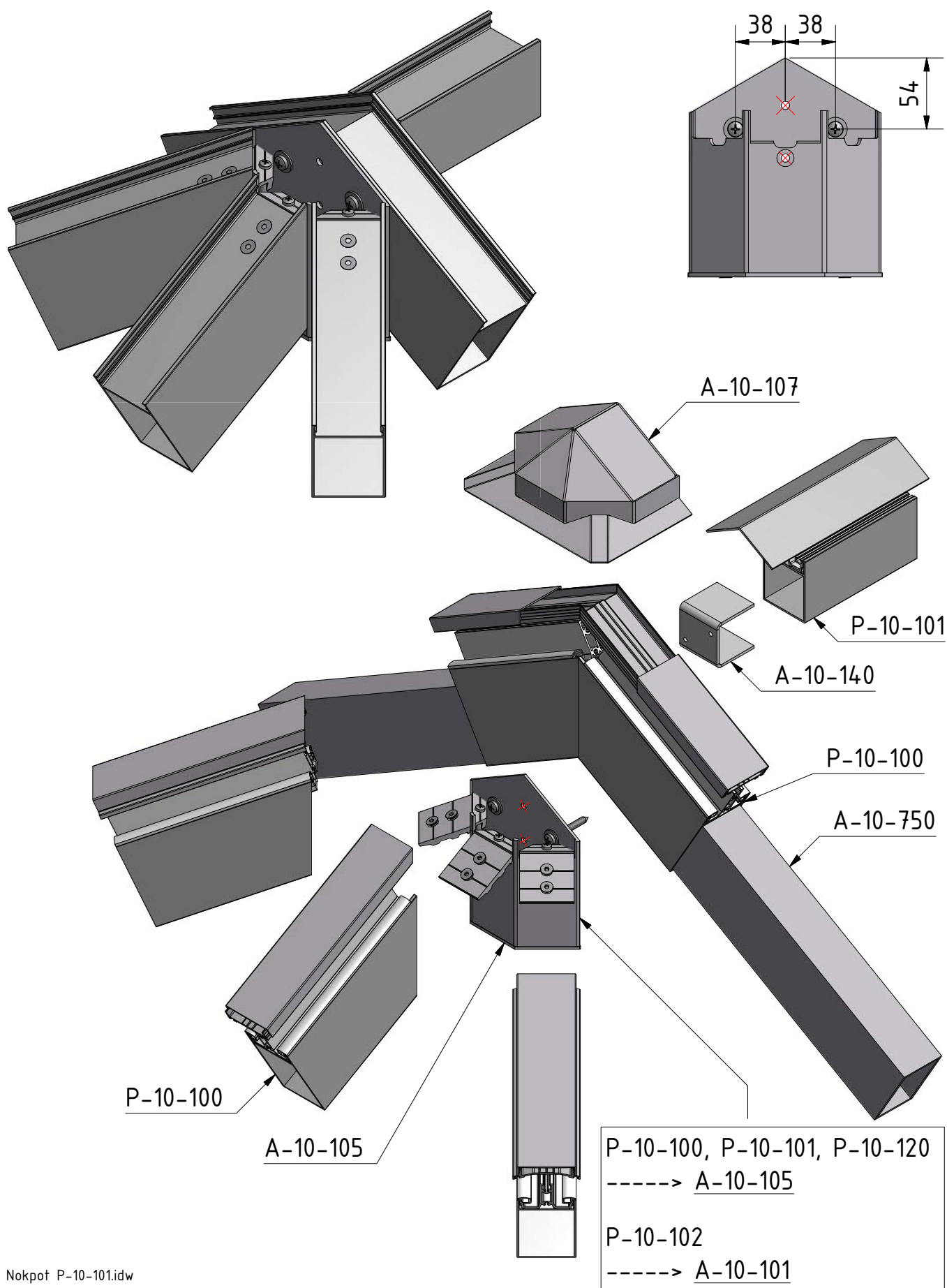
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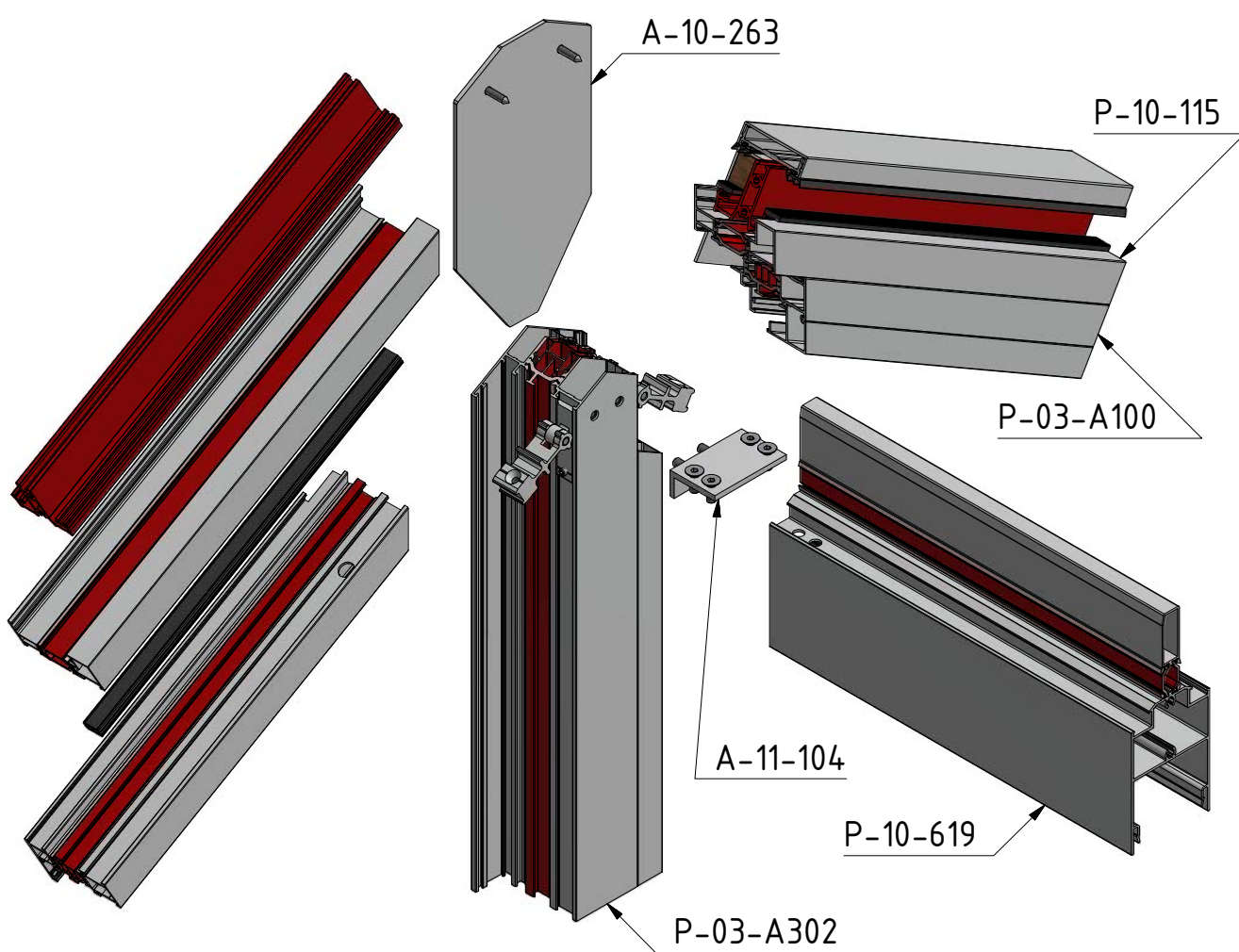
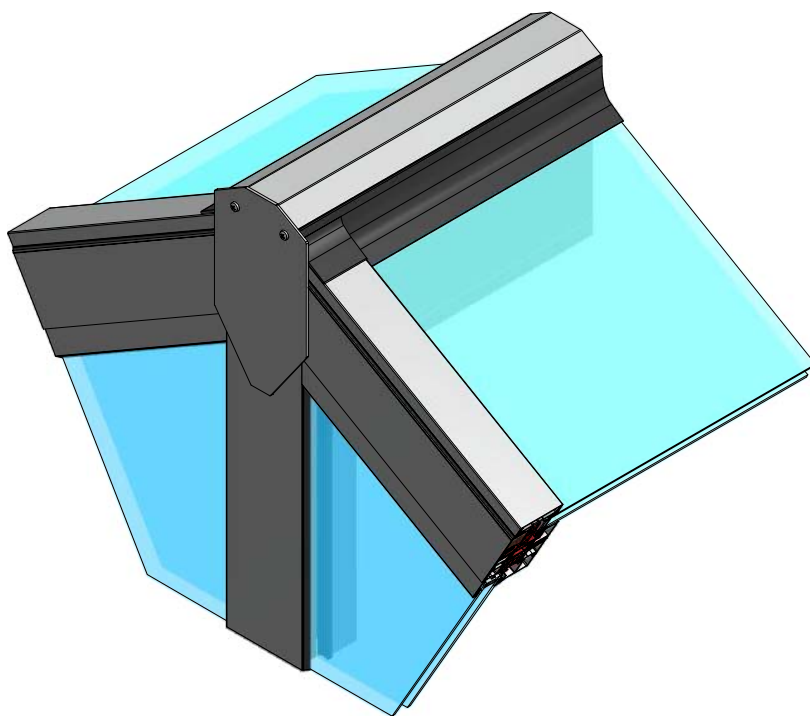


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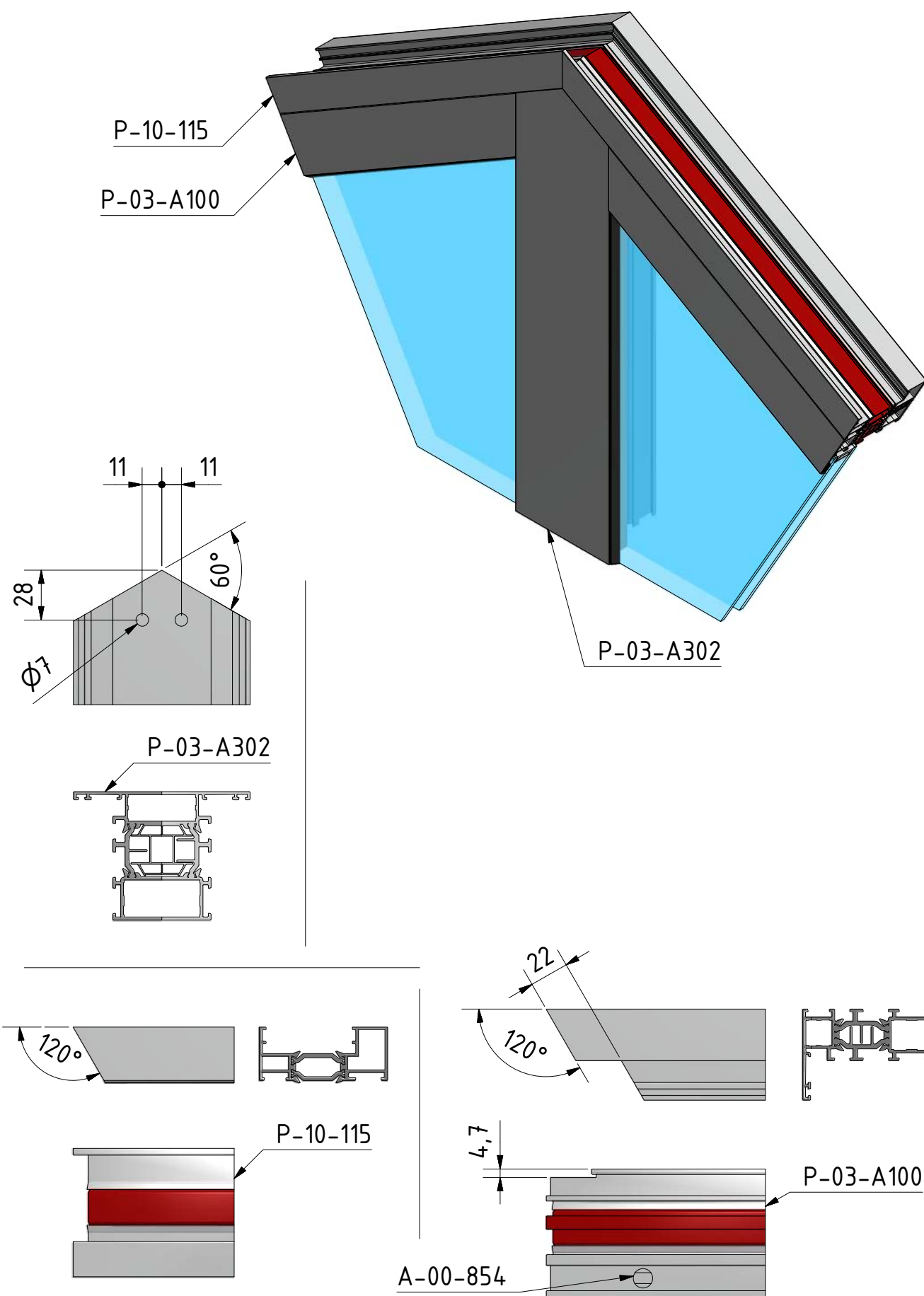


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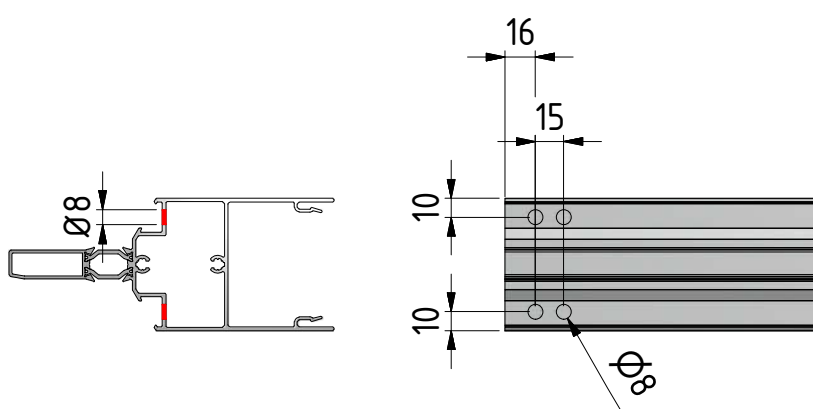
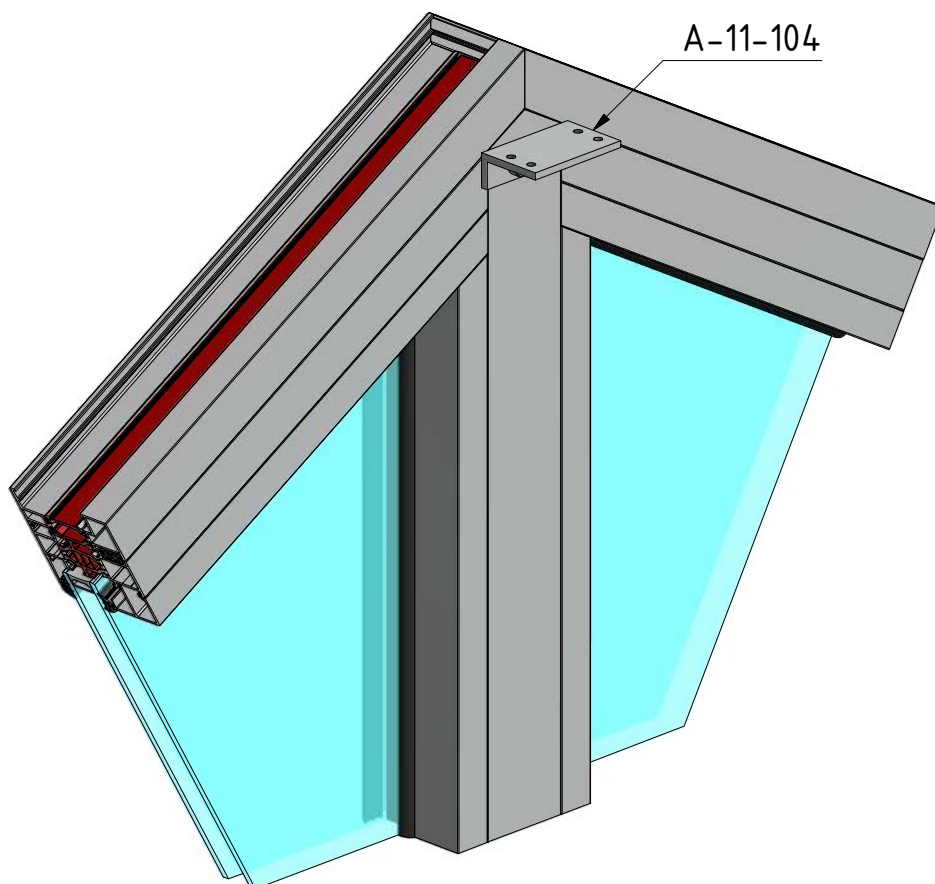
Nok rechte zijkant.idw

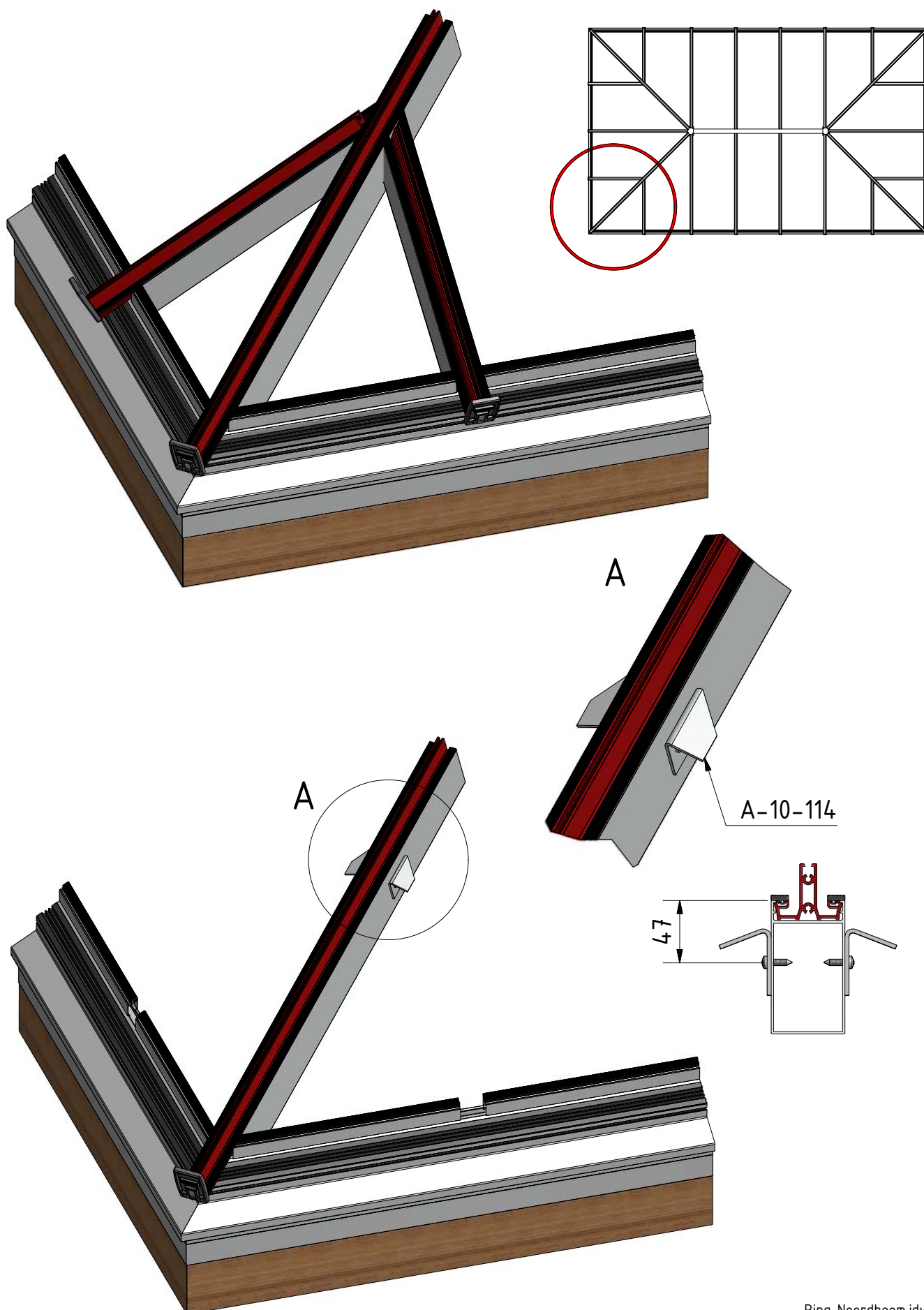


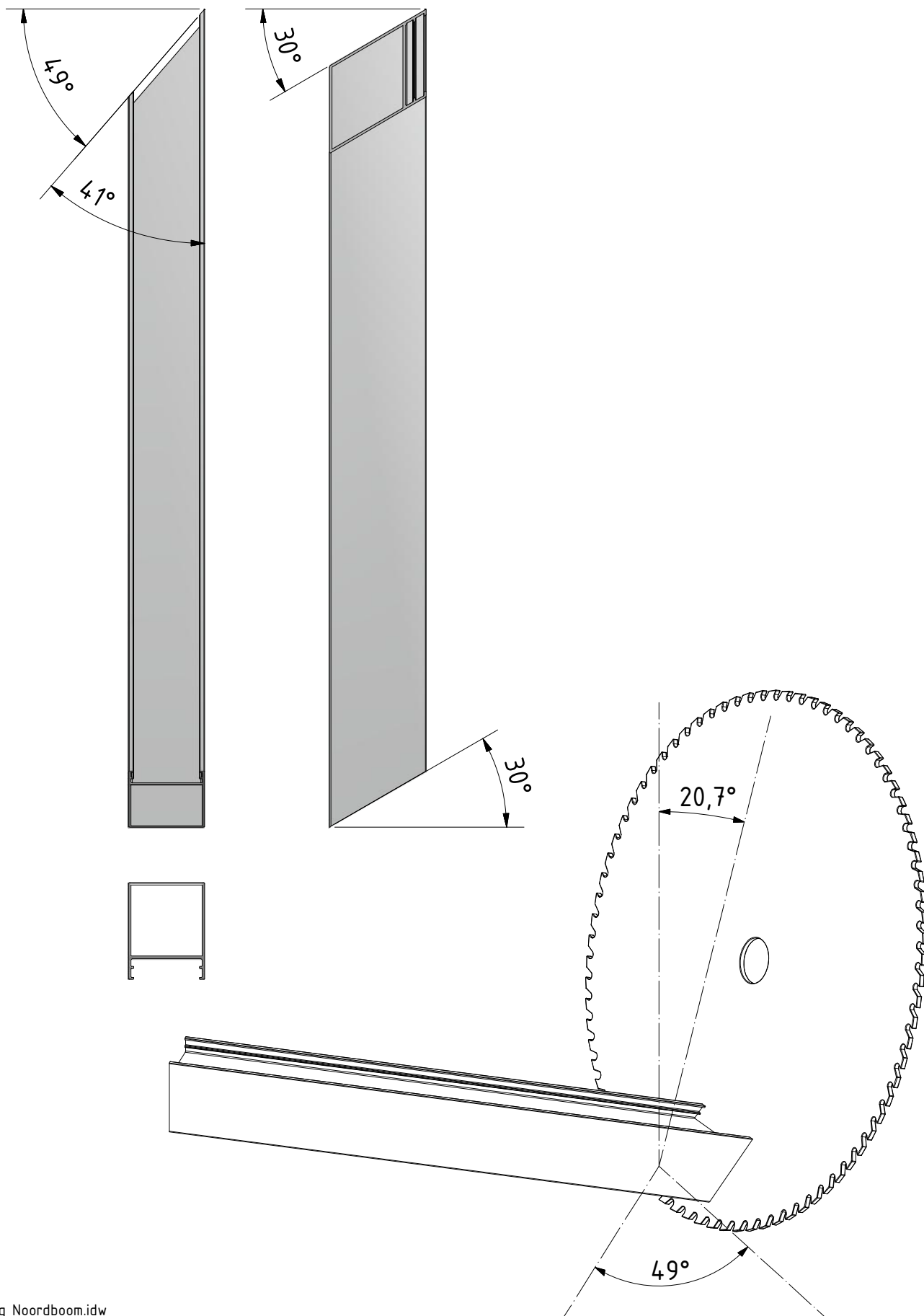


Nok rechte zijkant.idw









11
ORDER FORM

BESTELFORMULIER / BON DE COMMANDE ORDER FORM / BESTELLFORMULAR

A-10-750

ALUK INTERN

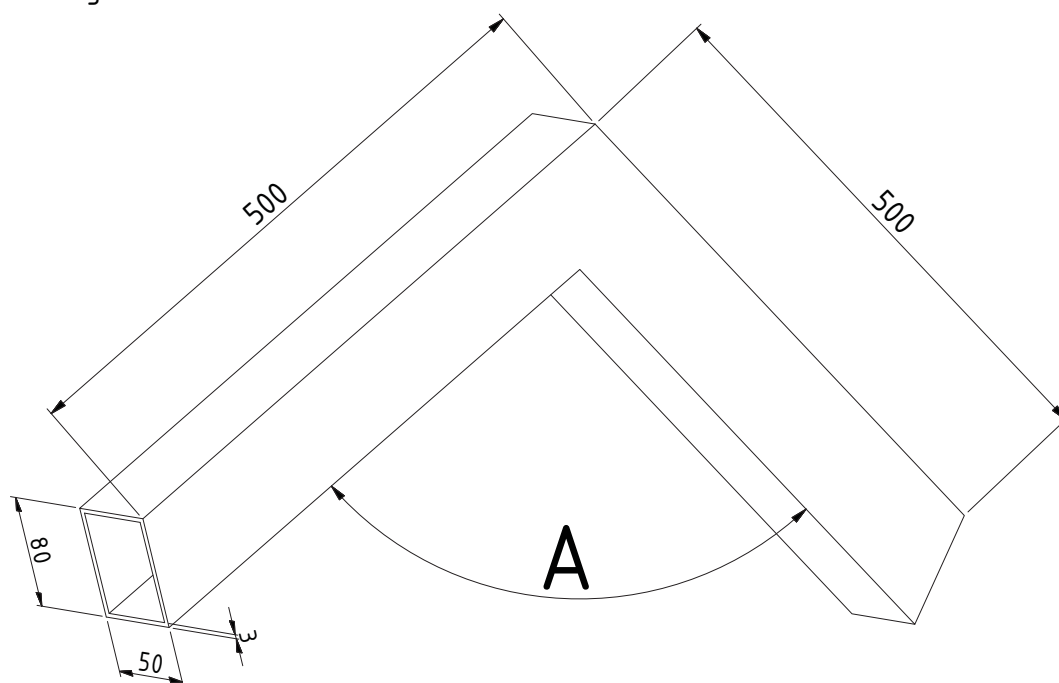
Order :

Koppeling voor P-10-100

Raccord pour P-10-100

Connection for P-10-100

Verbindung für P-10-100



A =°

AANTAL - NOMBRE - NUMBER - ANZAHL :

KLANT / CLIENT / CUSTOMER / KUNDE :

REF :

DATUM / DATE / DATE / DATUM :

fax : (0032) (0)52 48 48 16

ALUK[®]

BESTELFORMULIER / BON DE COMMANDE
ORDER FORM / BESTELLFORMULAR

A-10-751

ALUK INTERN

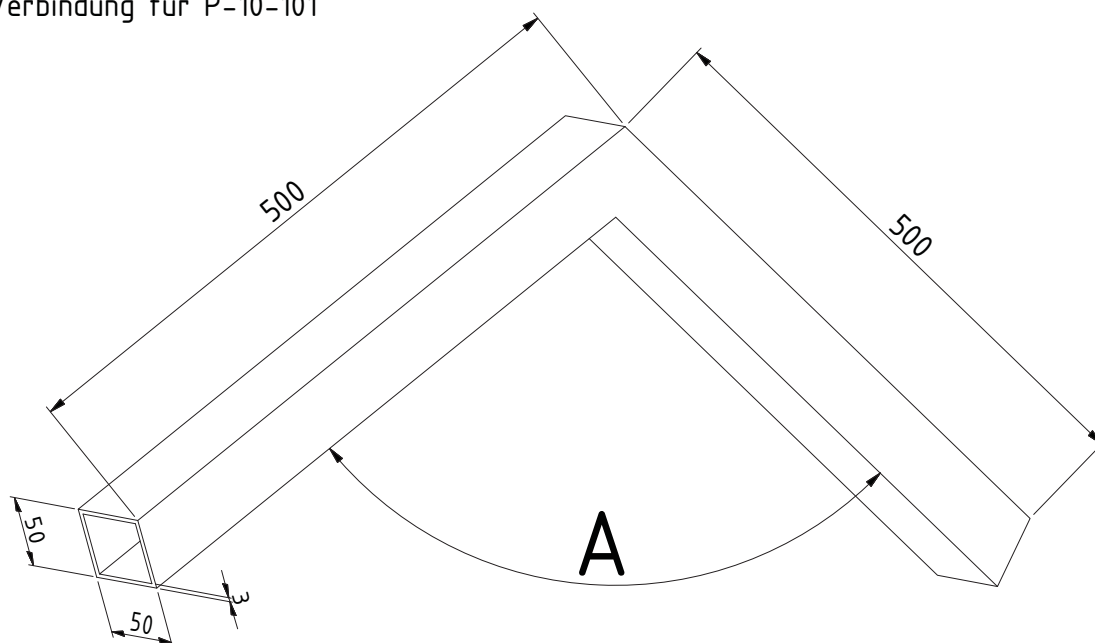
Order :

Koppeling voor P-10-101

Raccord pour P-10-101

Connection for P-10-101

Verbindung für P-10-101



A =°

AANTAL - NOMBRE - NUMBER - ANZAHL :

KLANT / CLIENT / CUSTOMER / KUNDE :

REF :

DATUM / DATE / DATE / DATUM :

fax : (0032) (0)52 48 48 16

ALUK[®]



BESTELFORMULIER / BON DE COMMANDE ORDER FORM / BESTELLFORMULAR

A-10-752

ALUK INTERN

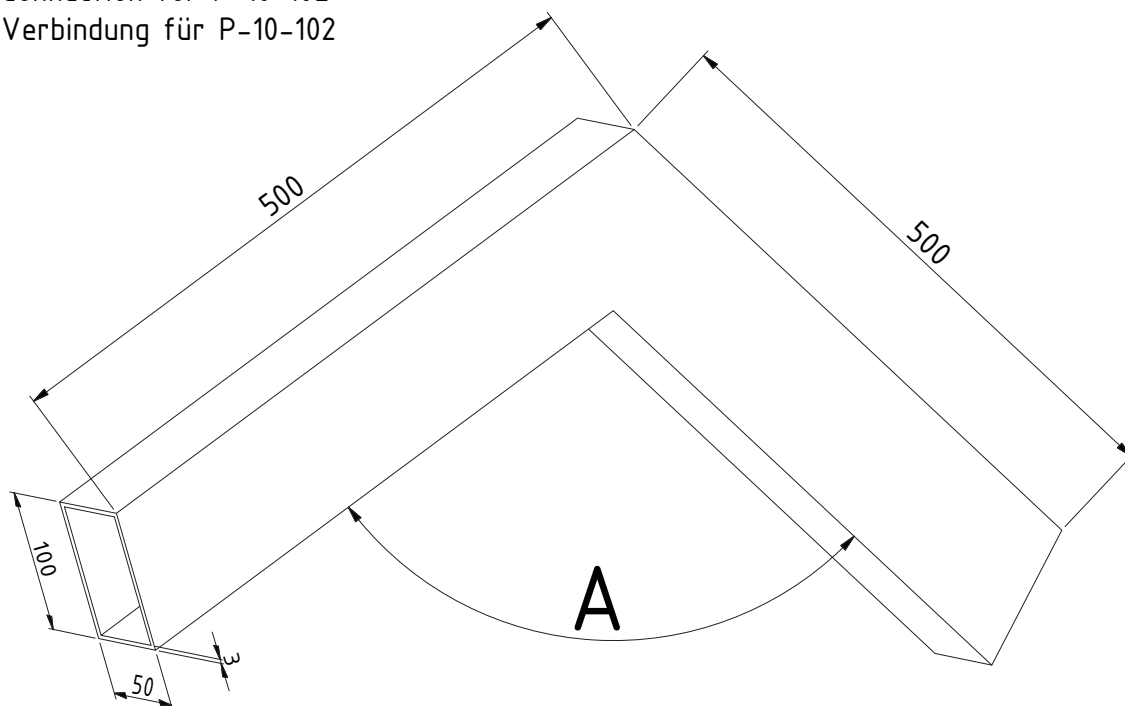
Order :

Koppeling voor P-10-102

Raccord pour P-10-102

Connection for P-10-102

Verbindung für P-10-102



A =°

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KLANT / CLIENT / CUSTOMER / KUNDE :

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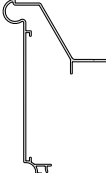
DATUM / DATE / DATE / DATUM :

fax : (0032) (0)52 48 48 16

ALUK[®]



2 PROFILE INDEX

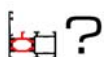
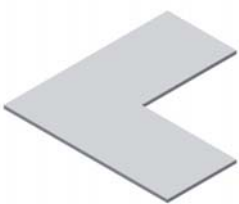
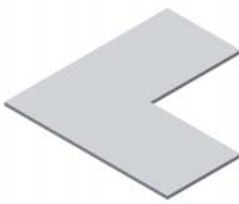
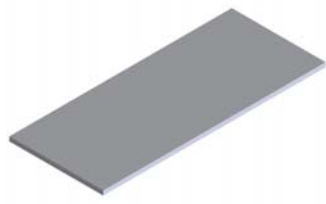
				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-10-721	7	Brut Ral	-	-	-	-	p. 2.5.3
	P-10-722	7	Brut Ral	-	-	-	-	p. 2.5.3
	P-10-723	7	Brut Ral	-	-	-	-	p. 2.5.4
	P-10-724	7	Brut Ral	-	-	-	-	p. 2.5.4
	P-10-725	7	Brut Ral	-	-	-	-	p. 2.5.4
	P-10-726	7	Brut Ral	-	-	-	-	p. 2.5.4
	P-11-210	7	Brut Ral	-	-	-	-	p. 2.5.5
	P-11-214	7	Brut Ral	-	-	-	-	p. 2.5.6

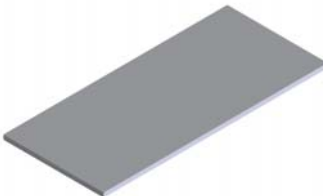
► PROFIELEN / PROFILS / PROFILE

				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-11-250	7	Brut Ral	-	-	-	-	p. 2.5.7
	P-00-800	7	Brut Ral	-	-	-	-	p. 2.5.8
	P-00-801	7	Brut Ral	-	-	-	-	p. 2.5.8
	P-00-805	7	Brut Ral	-	-	-	-	p. 2.5.9
	P-00-806	7	Brut Ral	-	-	-	-	p. 2.5.9
	P-00-807	7	Brut Ral	-	-	-	-	p. 2.5.9
	P-00-810	7	Brut Ral	-	-	-	-	p. 2.5.10
	P-00-811	7	Brut Ral	-	-	-	-	p. 2.5.10
	P-00-812	7	Brut Ral	-	-	-	-	p. 2.5.10
	P-00-905	6	Brut Ral	-	-	-	-	p. 2.5.11
	P-00-910	6	Brut Ral	-	-	-	-	p. 2.5.11
	P-00-918	6	Brut Ral	-	-	-	-	p. 2.5.11



3
ACCESSORIE INDEX

				
	A-00-770 Hoekverbinding voor P-00-800 Raccord d'angle pour P-00-800 Corner connection for P-00-800	-ST 10 		P-00-800
	A-00-771 Hoekverbinding voor P-00-801 Raccord d'angle pour P-00-801 Corner connection for P-00-801	-ST 10 		P-00-801
	A-00-772 Hoekverbinding voor P-00-800 Raccord d'angle pour P-00-800 Corner connection for P-00-800	-ST 10 		P-00-800
	A-00-773 Hoekverbinding voor P-00-801 Raccord d'angle pour P-00-801 Corner connection for P-00-801	-ST 10 		P-00-801
	A-00-774 Koppelstuk voor P-00-800 Raccord pour P-00-800 Connection for P-00-800	-ST 10 		P-00-800

				
 A-00-775 Koppelstuk voor P-00-801 Raccord pour P-00-801 Connection for P-00-801	-ST 10 			P-00-801
 A-10-131 Steun voor bekledingsprofielen Support pour profils de finition Support for finishing profiles	-ST 1 			
 A-10-132 Steun voor bekledingsprofielen Support pour profils de finition Support for finishing profiles Op bestelling - maatwerk Sur commande - mesure On order - fit to size	-ST 1 			
 A-10-220 Waterafloop 80 mm Ecoulement d'eau 80 mm Water drainage 80 mm  diam. 75	-ST 1 			
 A-10-221 Afvoerbuis 80 mm met mof Tuyau d'écoulement 80 mm avec manchon Drainage tube 80 mm with sleeve 3000 mm	-ST 1 			



► TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
 A-10-224 Waterafloop 50 mm Ecoulement d'eau 50 mm Water drainage 50 mm  diam. 45	-ST 1 			
 A-10-225 Afvoerbuis 50 mm met mof Tuyau d'écoulement 50 mm avec manchon Drainage tube 50 mm with sleeve 4000 mm	-ST 1 			
 A-10-230 Nooduitloop Trop-plein Water Overflow  diam. 35	-ST 4 			
 A-10-770 Hoekverbinding voor P-10-723/724/725 Raccord d'angle pour P-10-723/724/725 Corner connection for P-10-723/724/725	-ST 10 		P-10-723 P-10-724 P-10-725	
 A-10-771 Hoekverbinding voor P-10-722 Raccord d'angle pour P-10-722 Corner connection for P-10-722	-ST 10 		P-10-722	



				
	A-10-772 Koppelstuk voor P-10-723/724/725 Raccord pour P-10-723/724/725 Connection for P-10-723/724/725	-ST 10 		P-10-723 P-10-724 P-10-725
	A-10-773 Koppelstuk voor P-10-722 Raccord pour P-10-722 Connection for P-10-722	-ST 10 		P-10-722
	A-11-210L Eindstuk goot links Ferm. lat. goutière gauche Gutter sideplate left	-ST 1 		P-11-210
	A-11-210R Eindstuk goot rechts Ferm. lat. goutière droite Gutter sideplate right	-ST 1 		P-11-210
	A-11-212L Eindstuk goot links Ferm. lat. goutière gauche Gutter sideplate left	-ST 1 		P-11-210 P-11-250



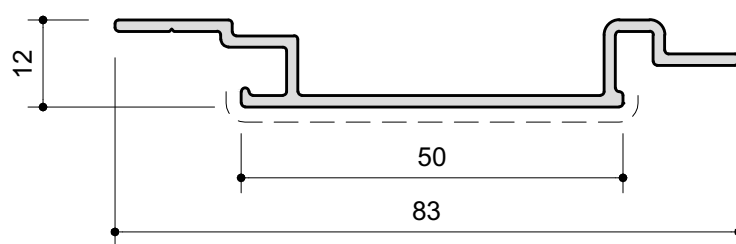
				
	A-11-212R Eindstuk goot rechts Ferm. lat. gouttière droite Gutter sideplate right	-ST 1 		P-11-210 P-11-250
	A-11-720 Verstekhoekje goot Equerre de jonction gouttière Connection square gutter	-ST 1 		P-11-210
	A-11-721 Koppeling voor P-11-210 Raccord pour P-11-210 Connection for P-11-210	-ST 1 		P-11-210
	A-11-722 Koppeling voor P-11-210 Raccord pour P-11-210 Connection for P-11-210 Op bestelling - maatwerk Sur commande - mesure On order - fit to size	-ST 1 		P-11-210



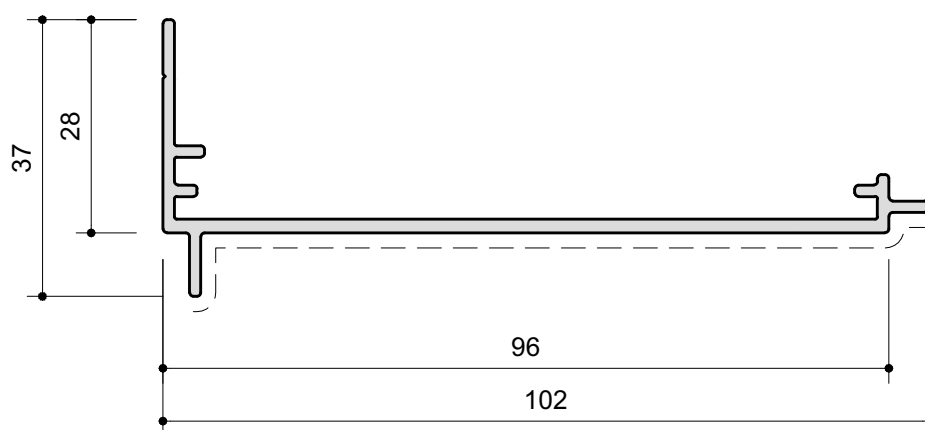
5
PROFILE SECTION

► BEKLEDINGSPROFIEL / PROFIL DE FINITION /
FINISHING PROFILE

— — — — Primary surface
- - - - - Secondary surface



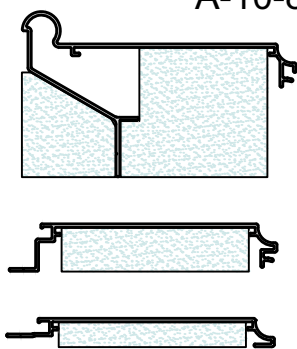
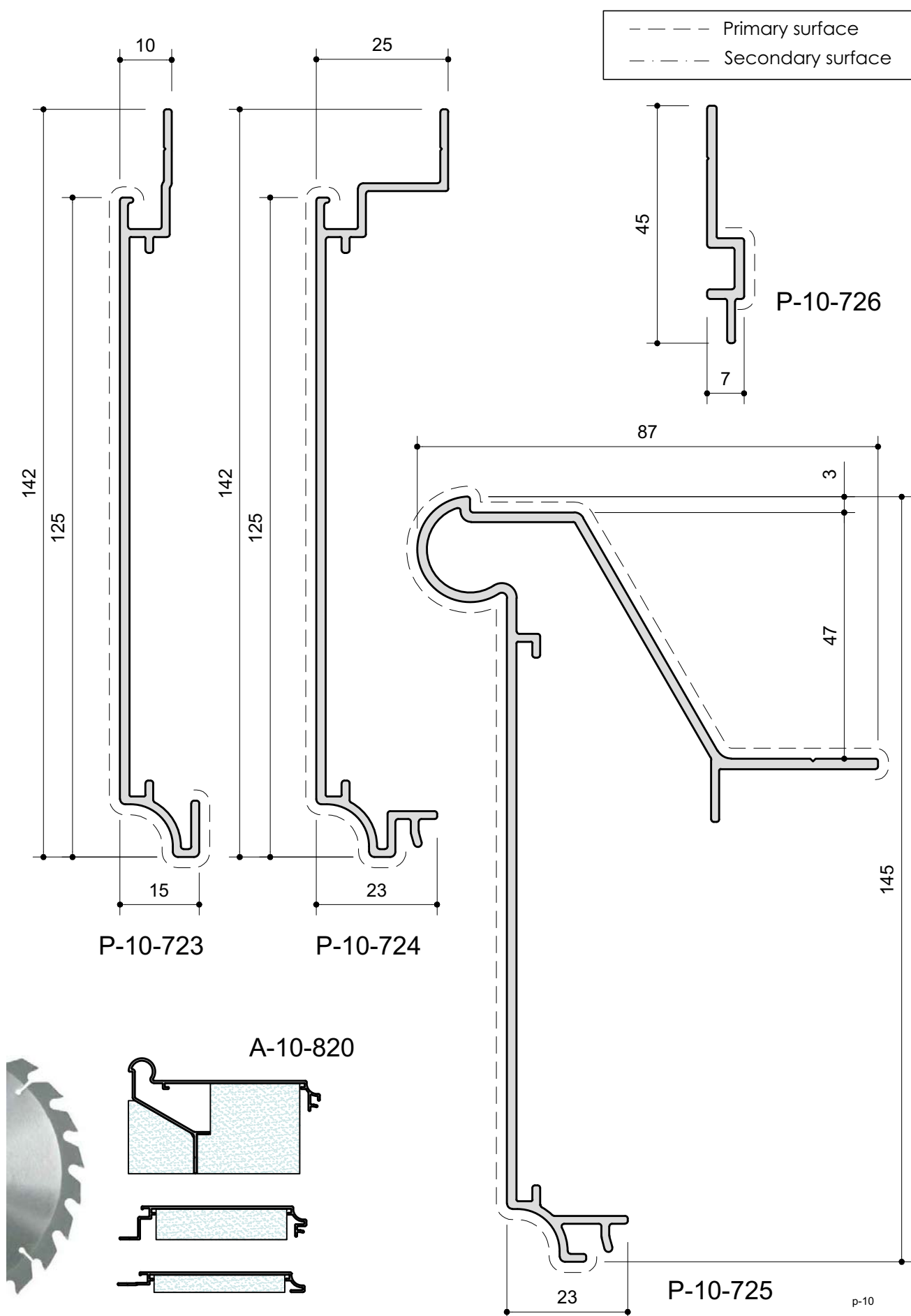
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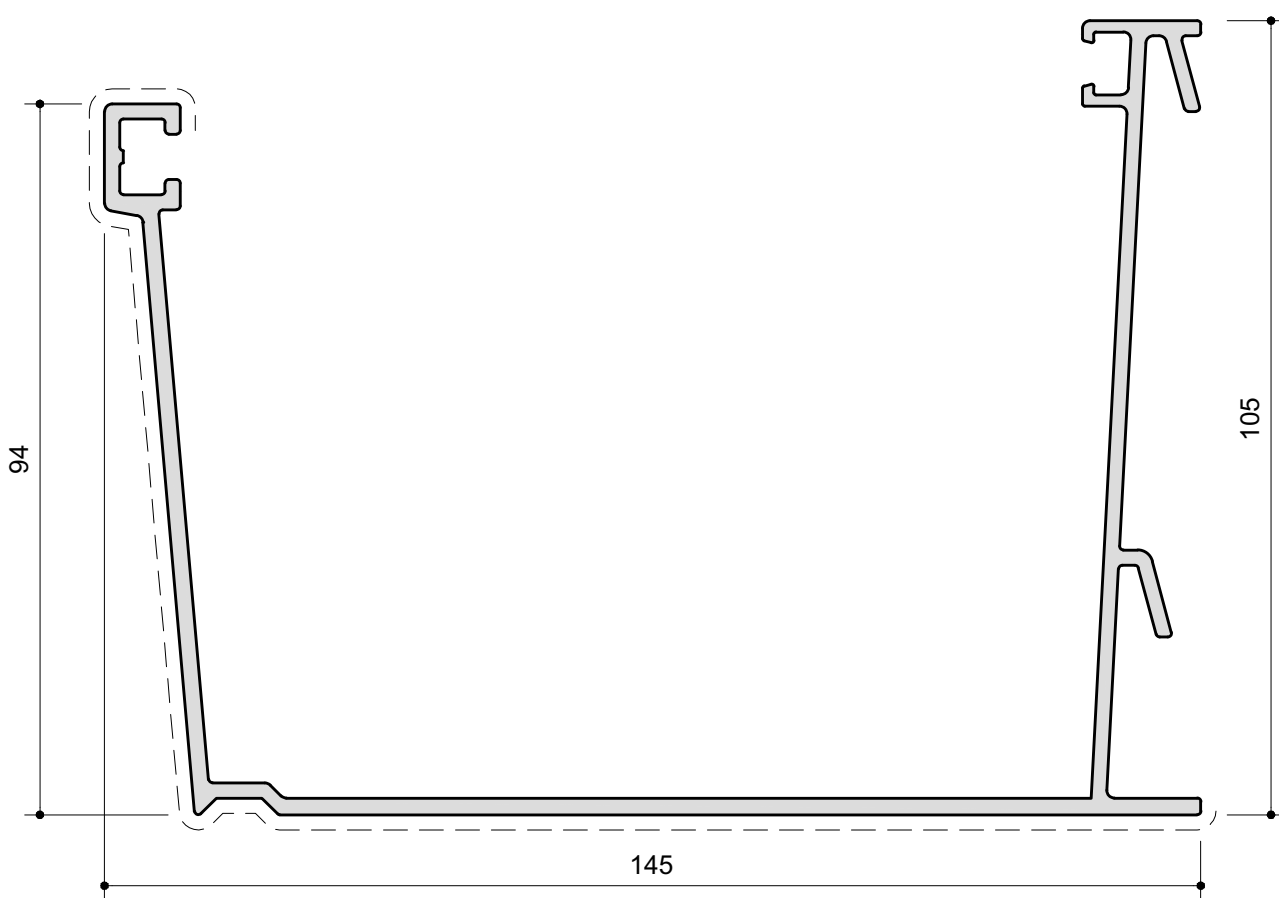
P-10-722



► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE



— — — — Primary surface
 - . - . - . Secondary surface

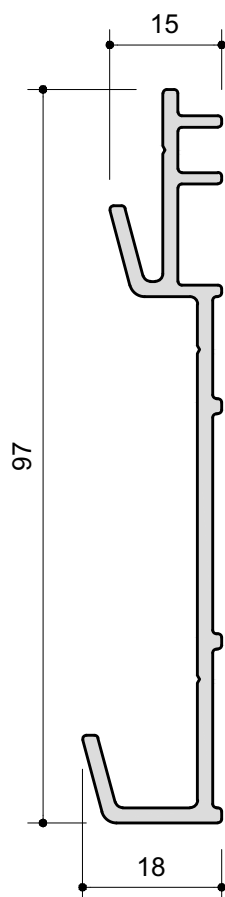


P-11-210

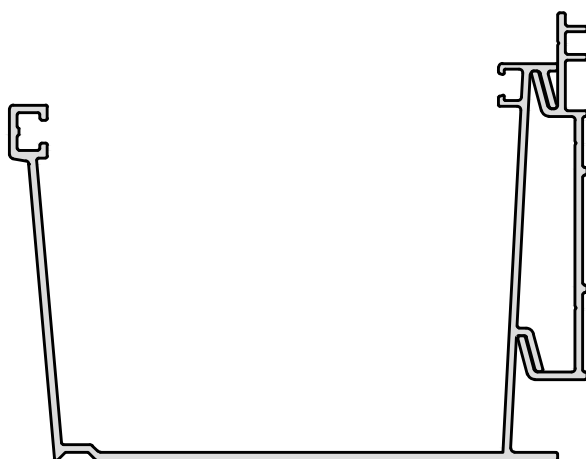


➤ HAAKPROFIEL VOOR GOOT / PROFIL DE FIXATION
GOUTTIÈRE / BRACKETPROFILE GUTTER

— — — — Primary surface
— · — · — Secondary surface



P-11-214

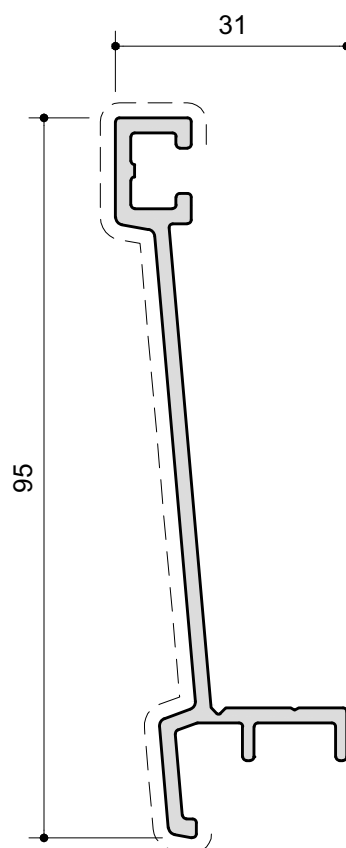


p-11

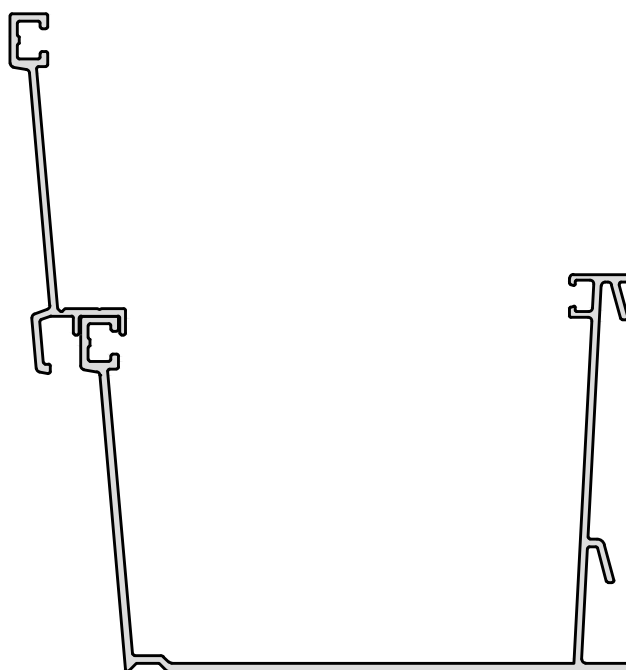


➤ VERHOOGPROFIEL / PROFIL RÉHAUSSE / RAISING
PROFILE

— — — — Primary surface
- - - - Secondary surface



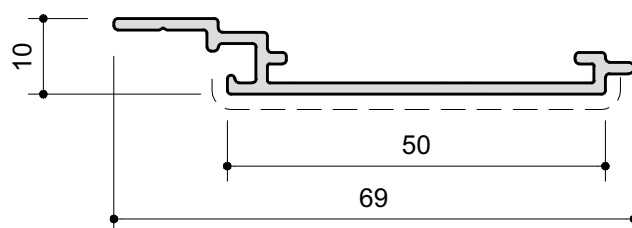
P-11-250



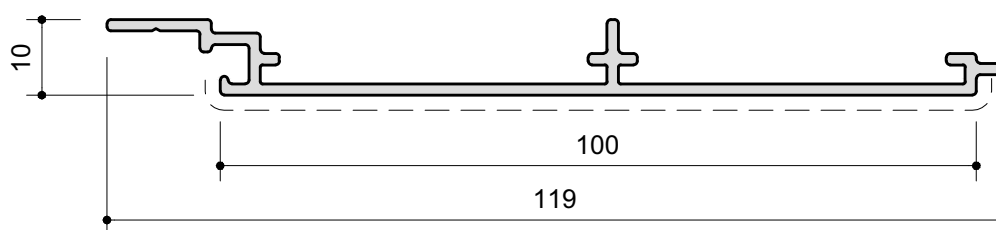
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► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

— — — — Primary surface
— · — · — Secondary surface



P-00-800

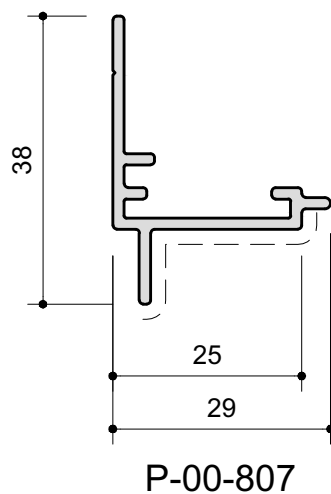
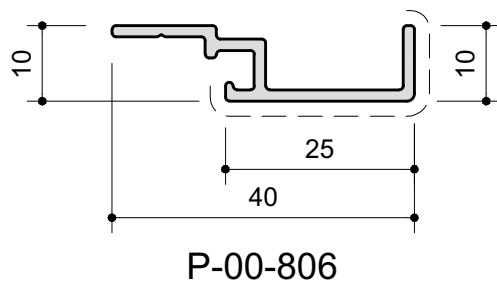
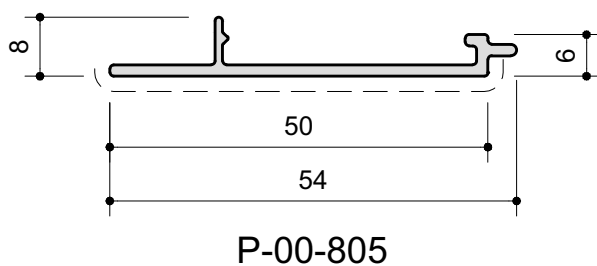


P-00-801



► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

— — — — Primary surface
- - - - - Secondary surface

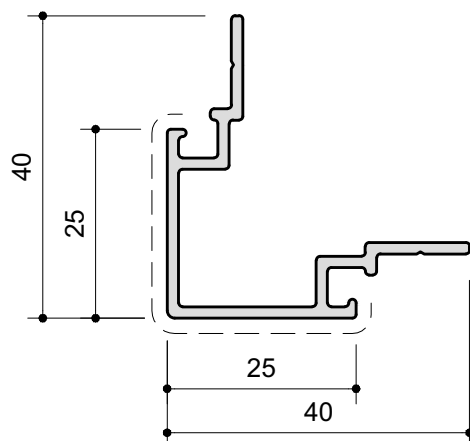


p-00

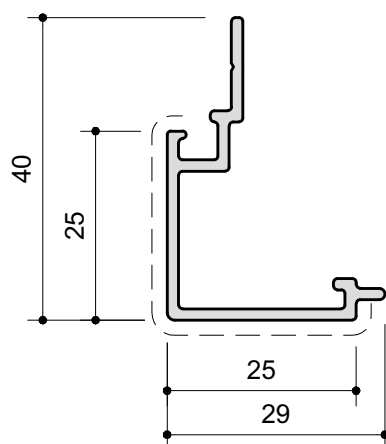


► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

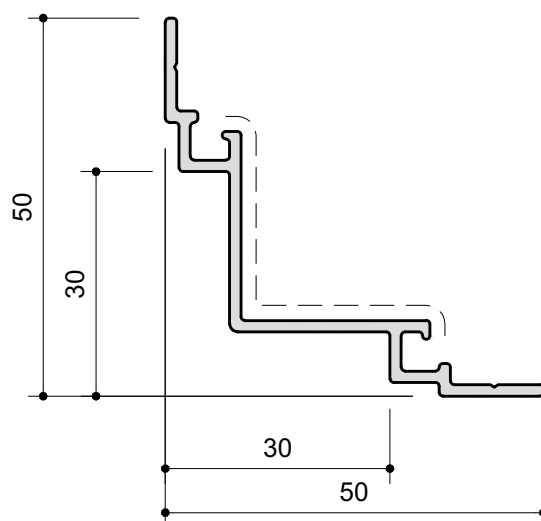
--- Primary surface
- - - Secondary surface



P-00-810



P-00-811



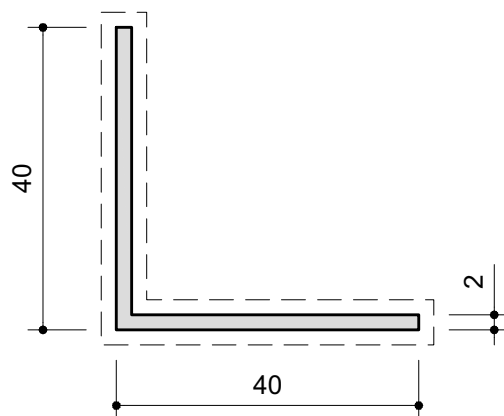
P-00-812

p-00

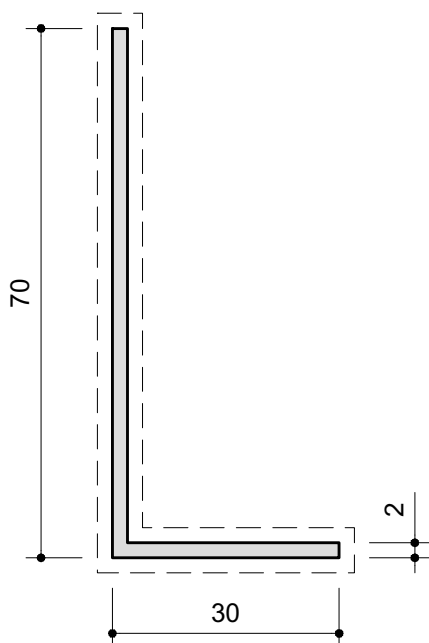


► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

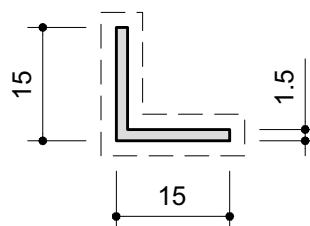
--- Primary surface
--- Secondary surface



P-00-905



P-00-910

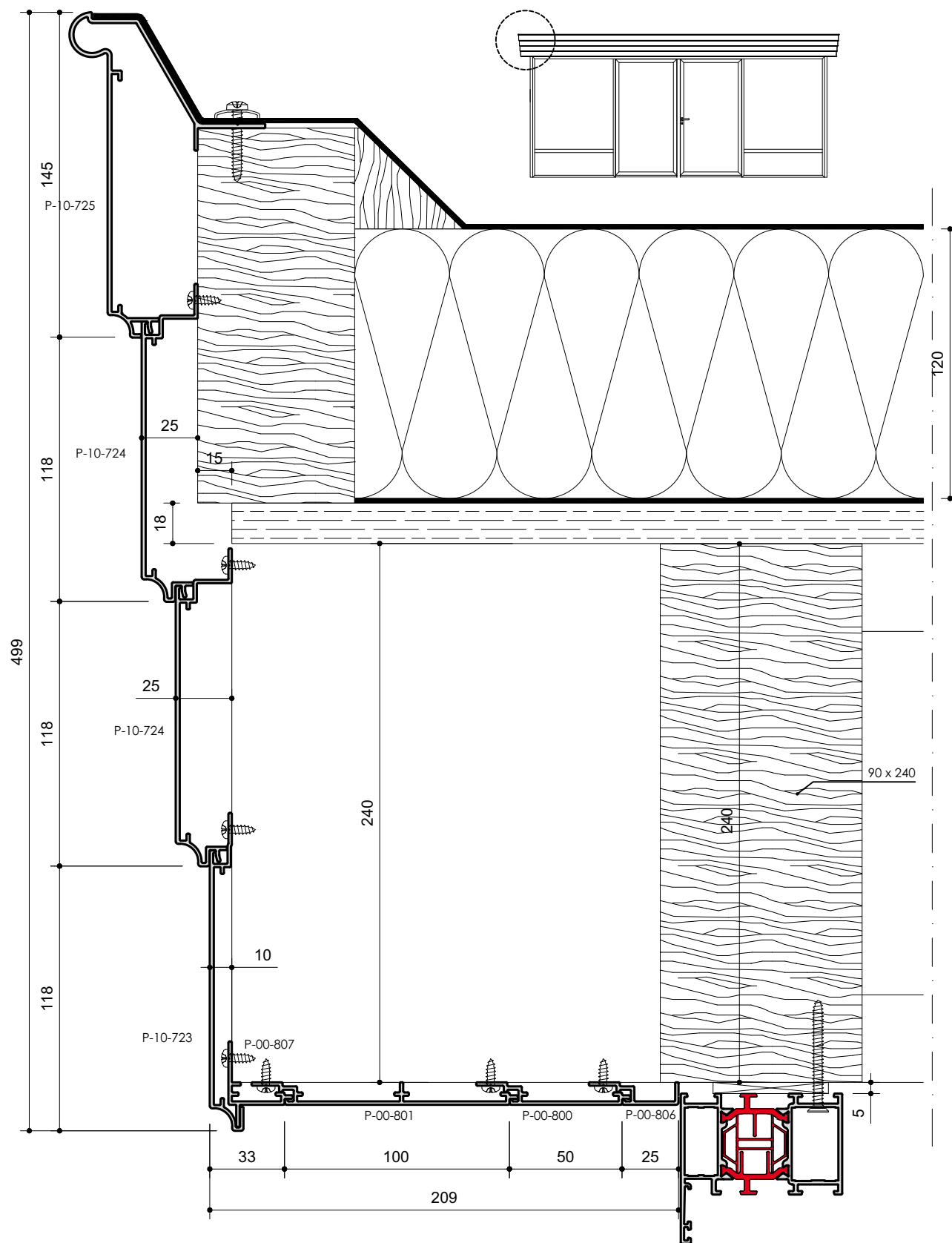


P-00-918

p-00

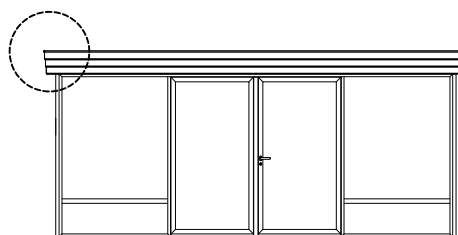
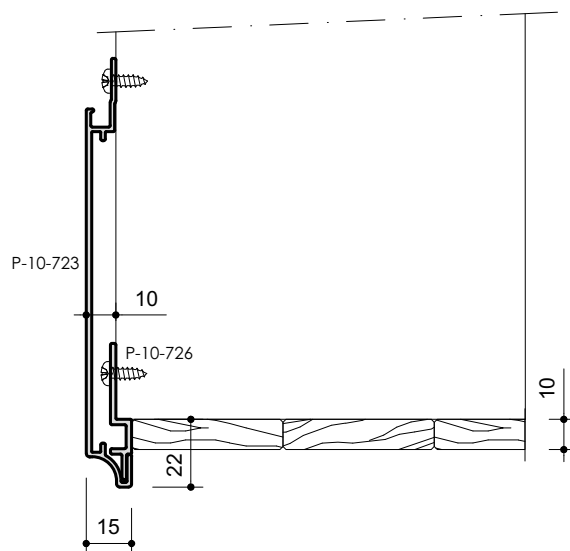
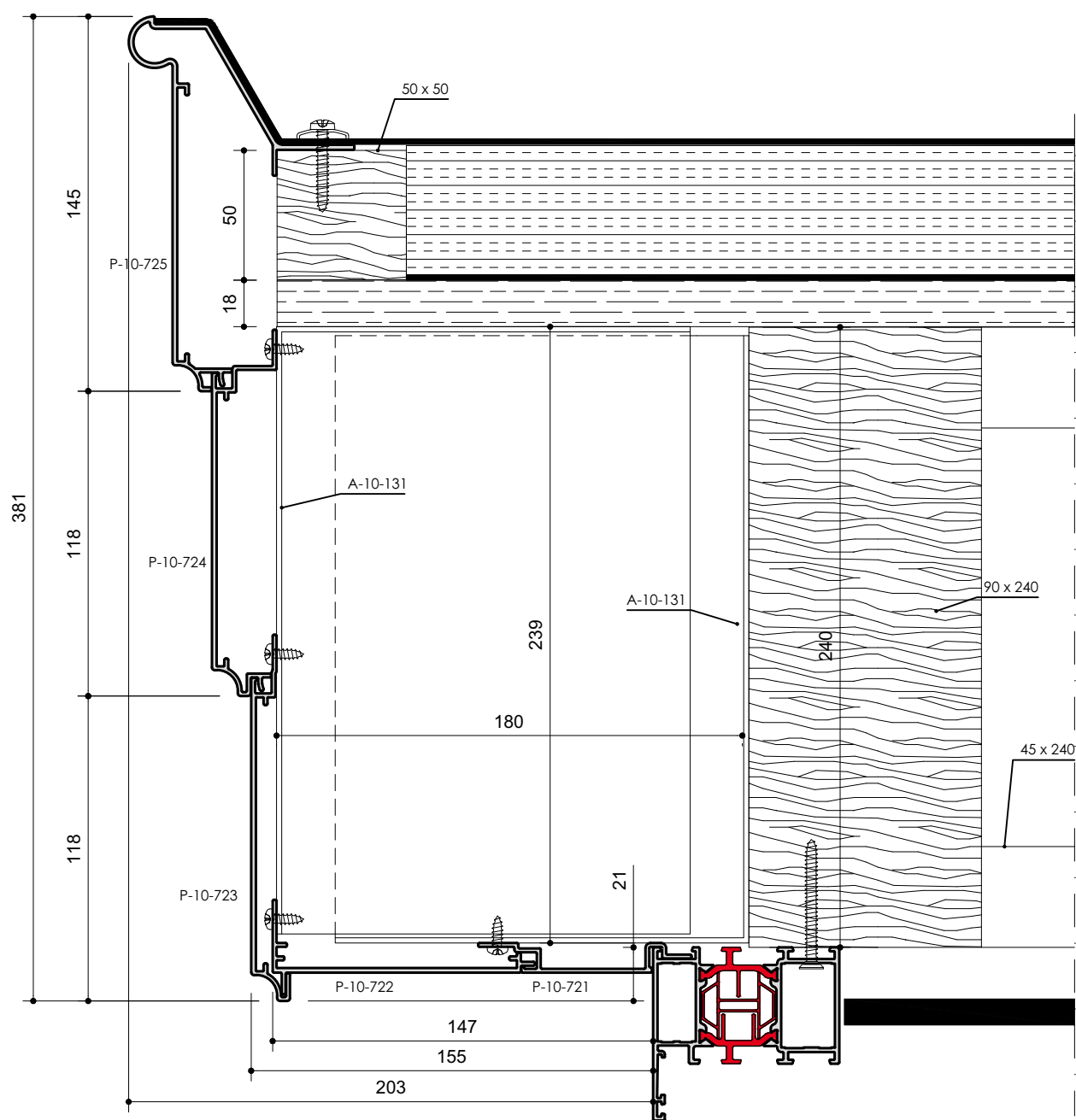
6
TYPICAL DETAIL

► KROONLIJST / CORNICHE / CORNICE



cornice

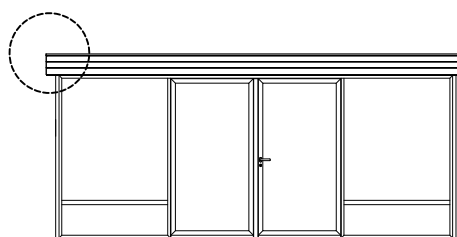
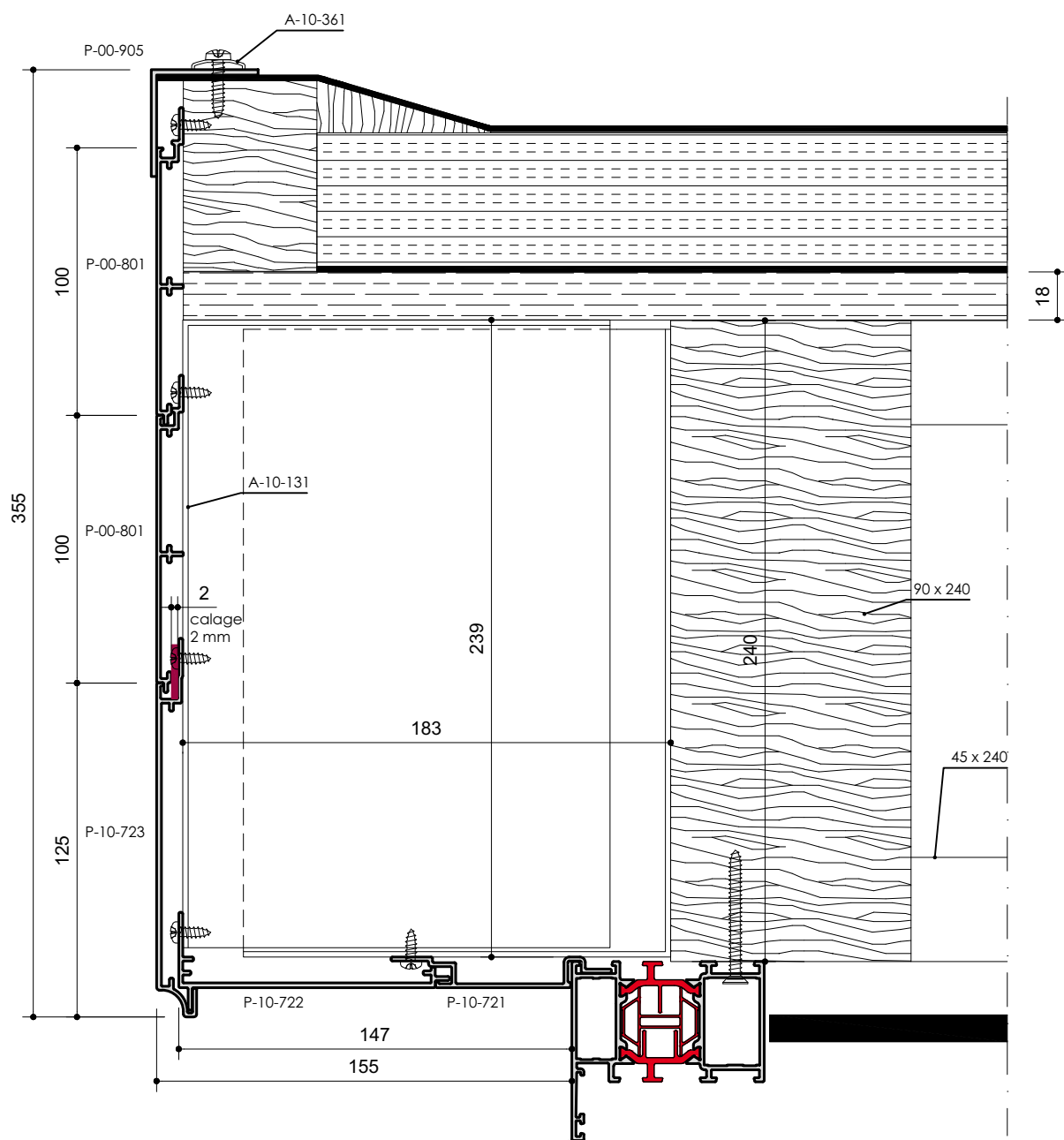
➤ KROONLIJST / CORNICHE / CORNICE



cornice

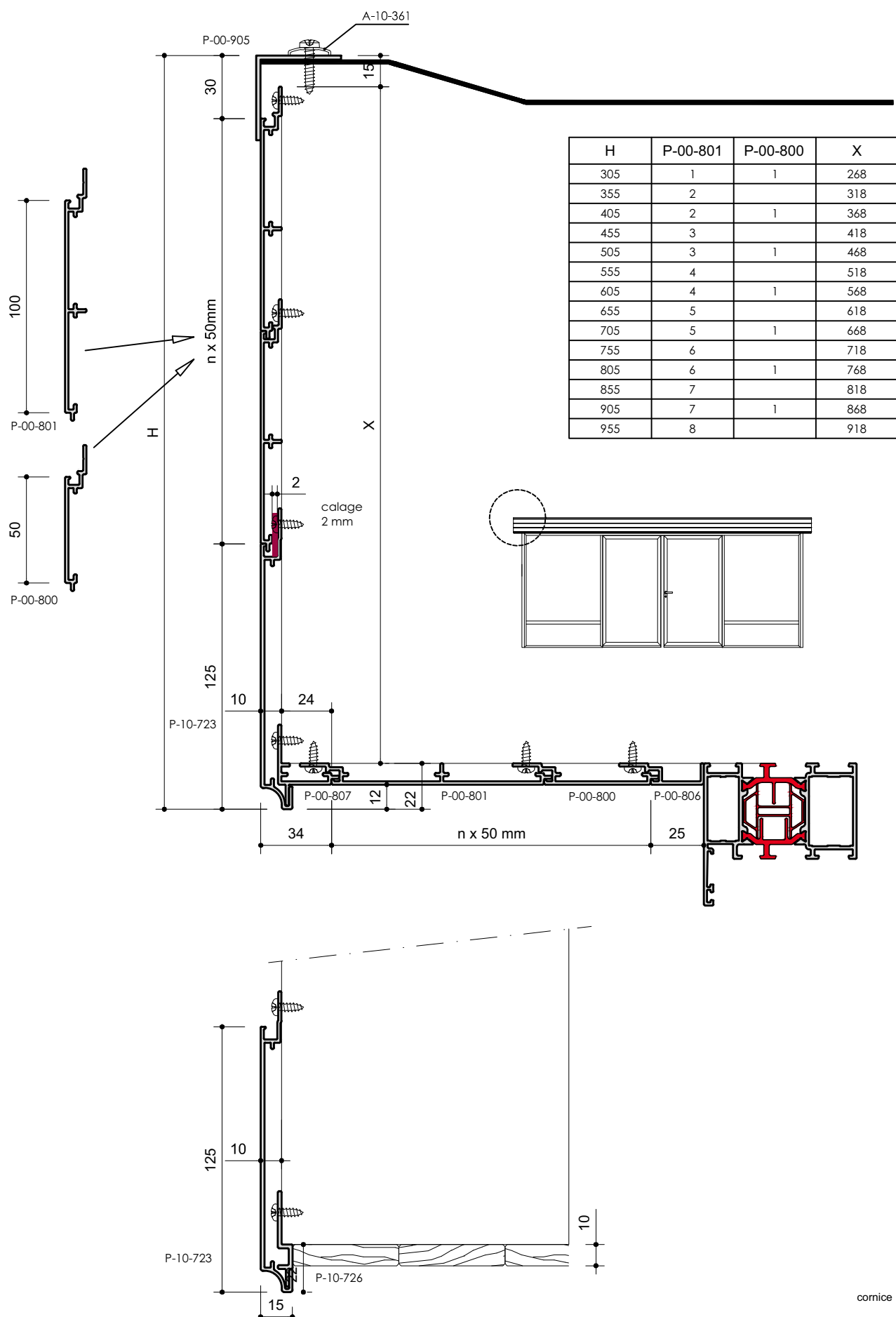


➤ KROONLIJST / CORNICHE / CORNICE



cornice

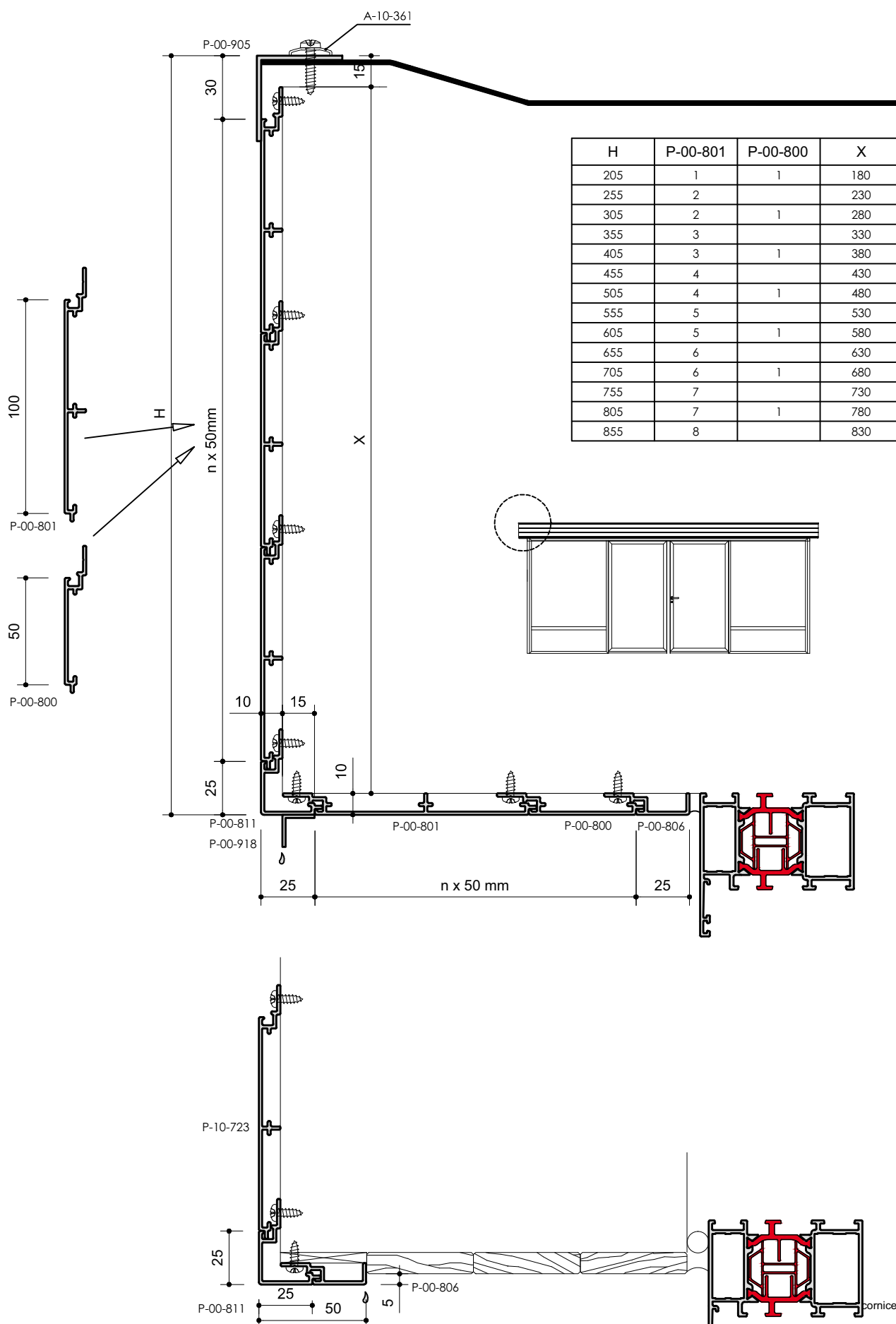
KROONLIJST / CORNICHE / CORNICE



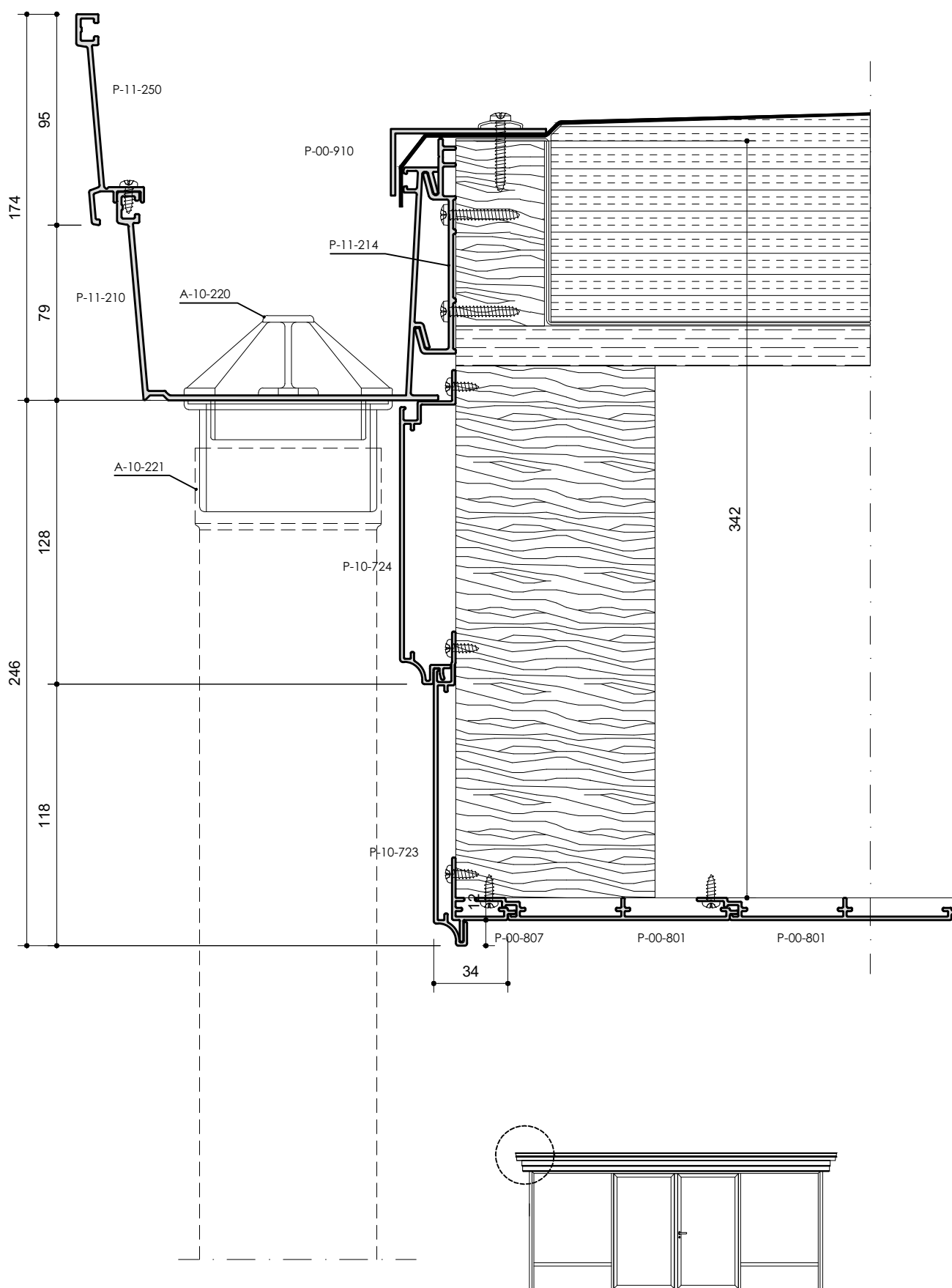
cornice



➤ KROONLIJST / CORNICHE / CORNICE



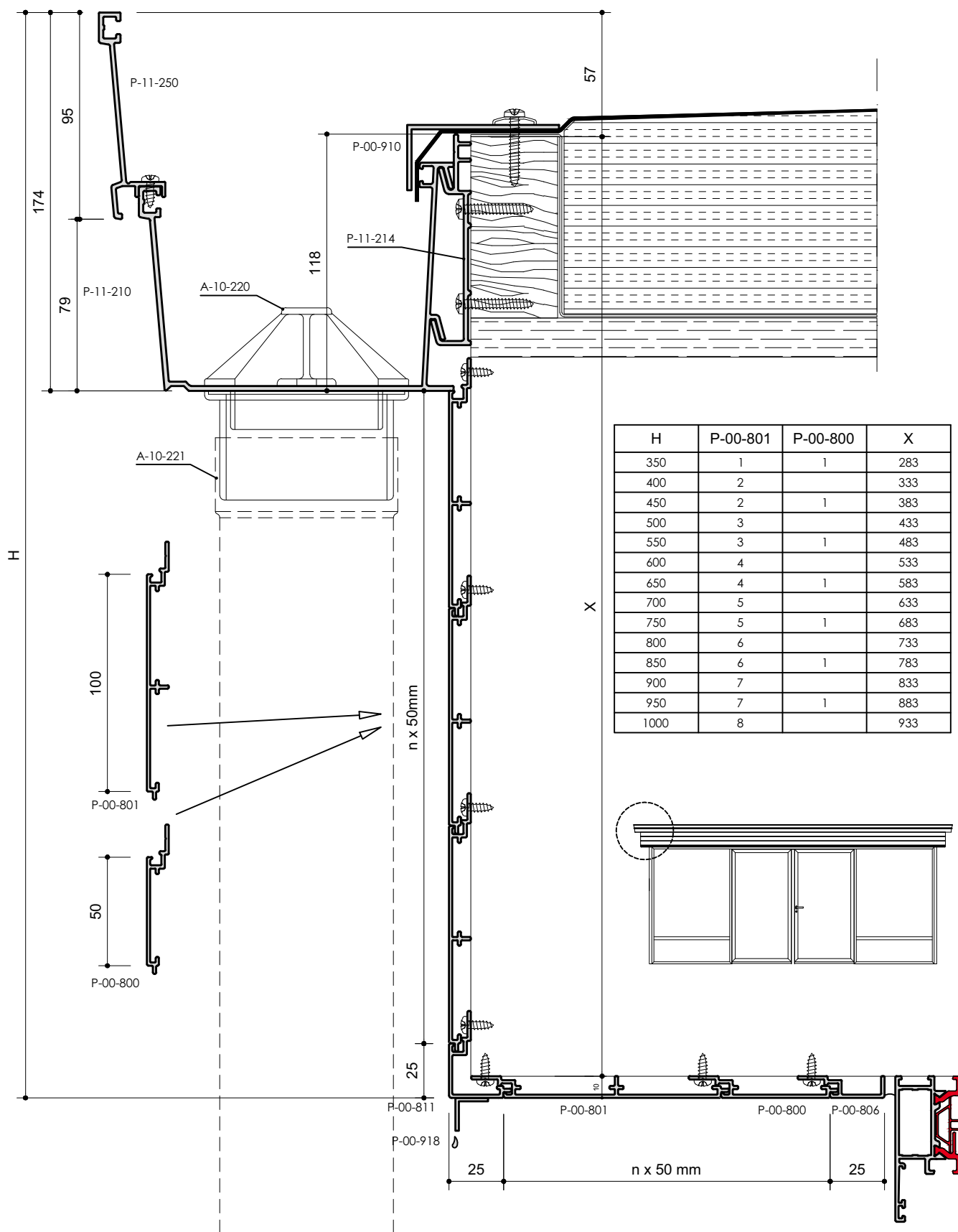
► KROONLIJST / CORNICHE / CORNICE



cornice



➤ KROONLIJST / CORNICHE / CORNICE

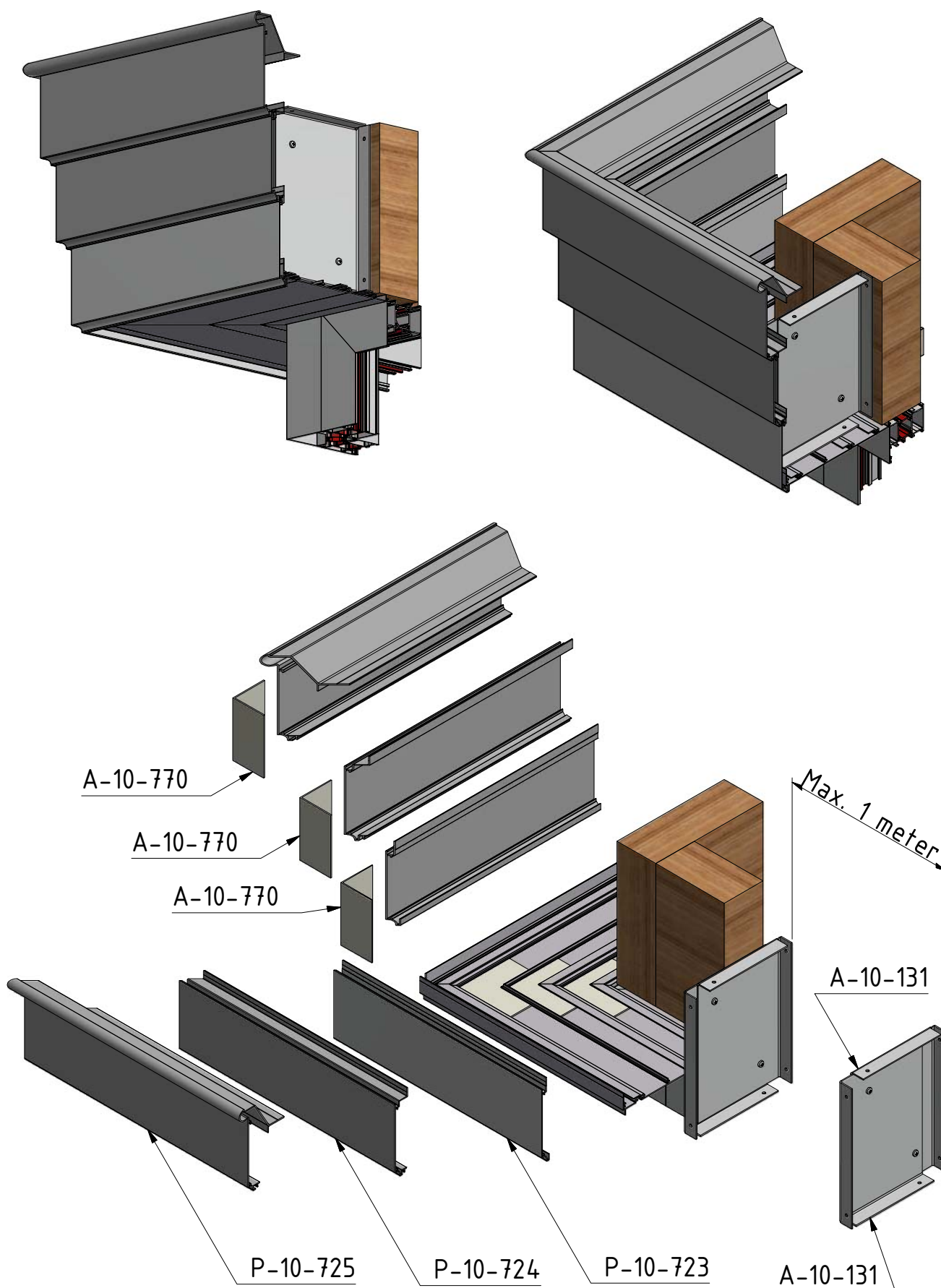


cornice



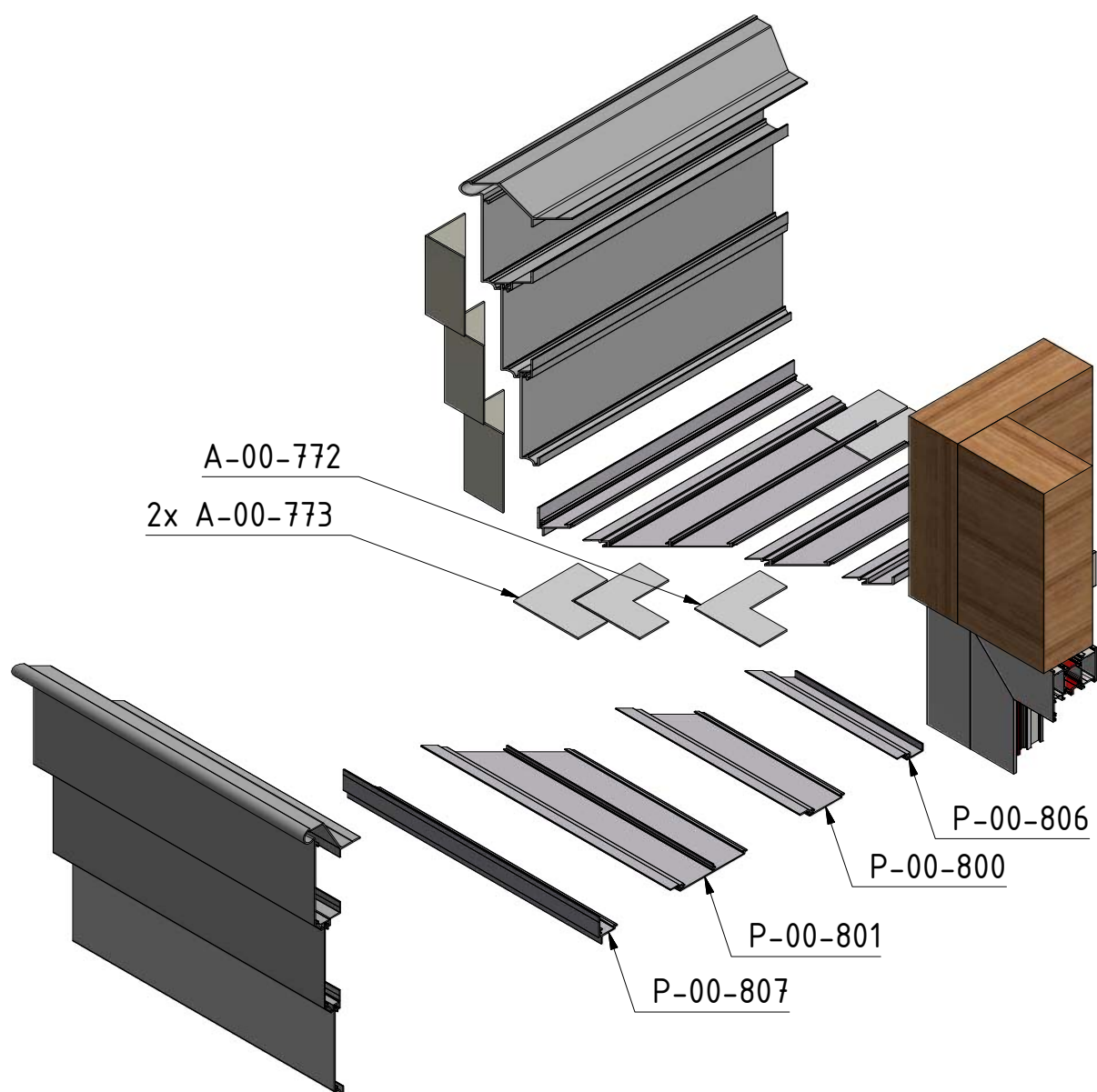


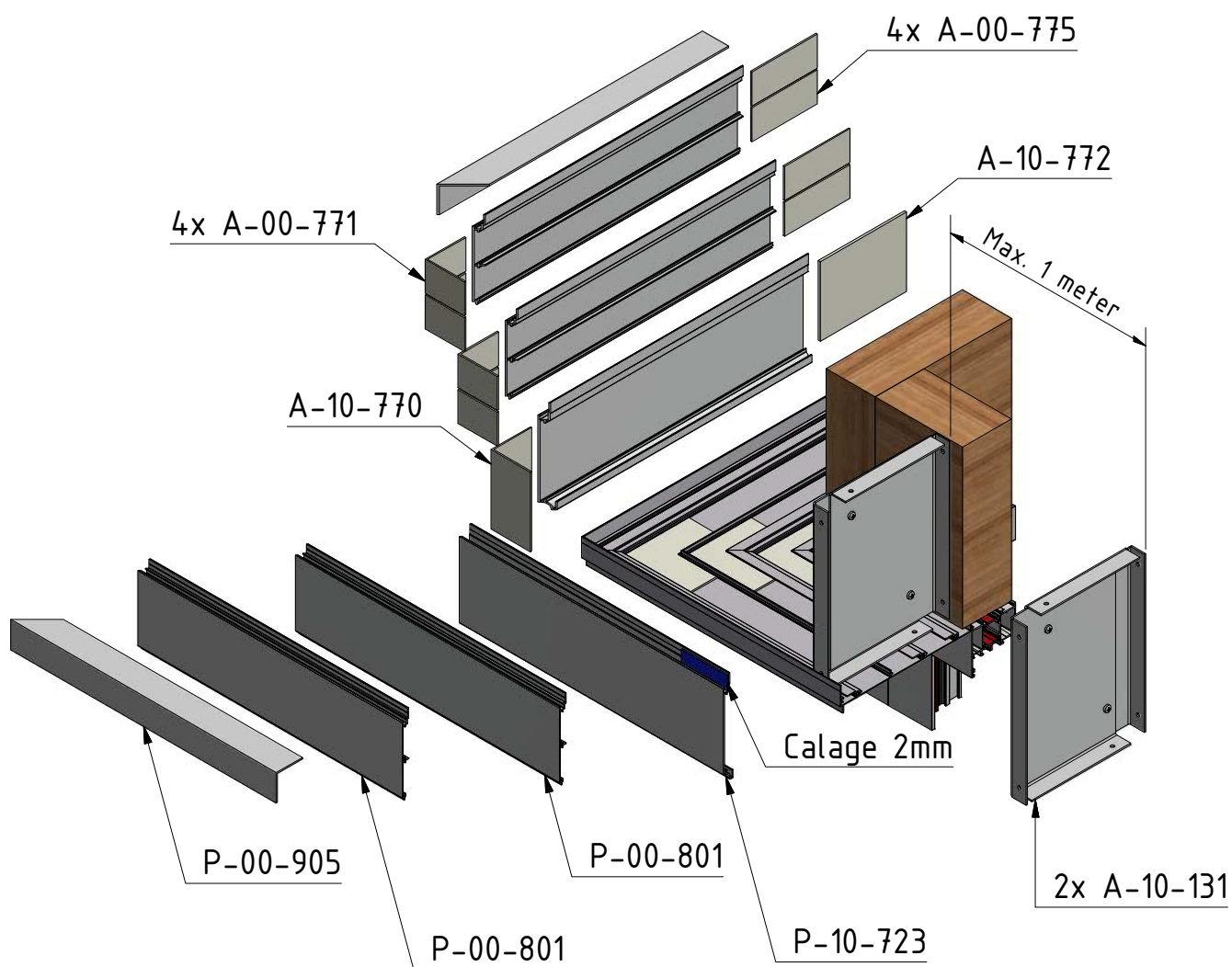
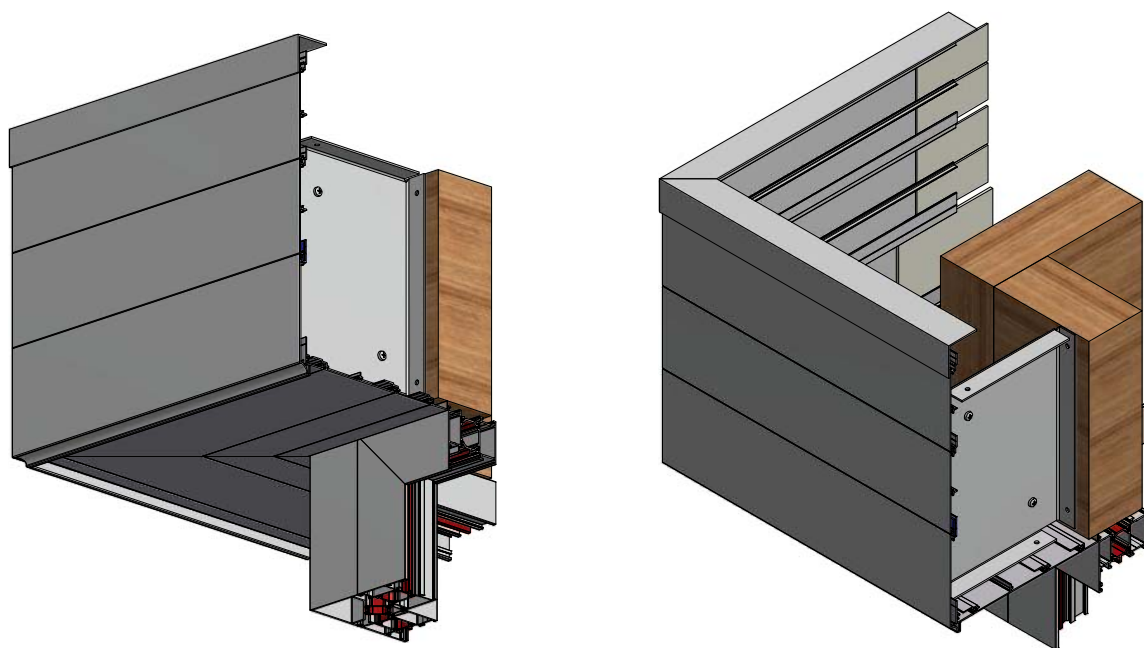
9 CONSTRUCTION

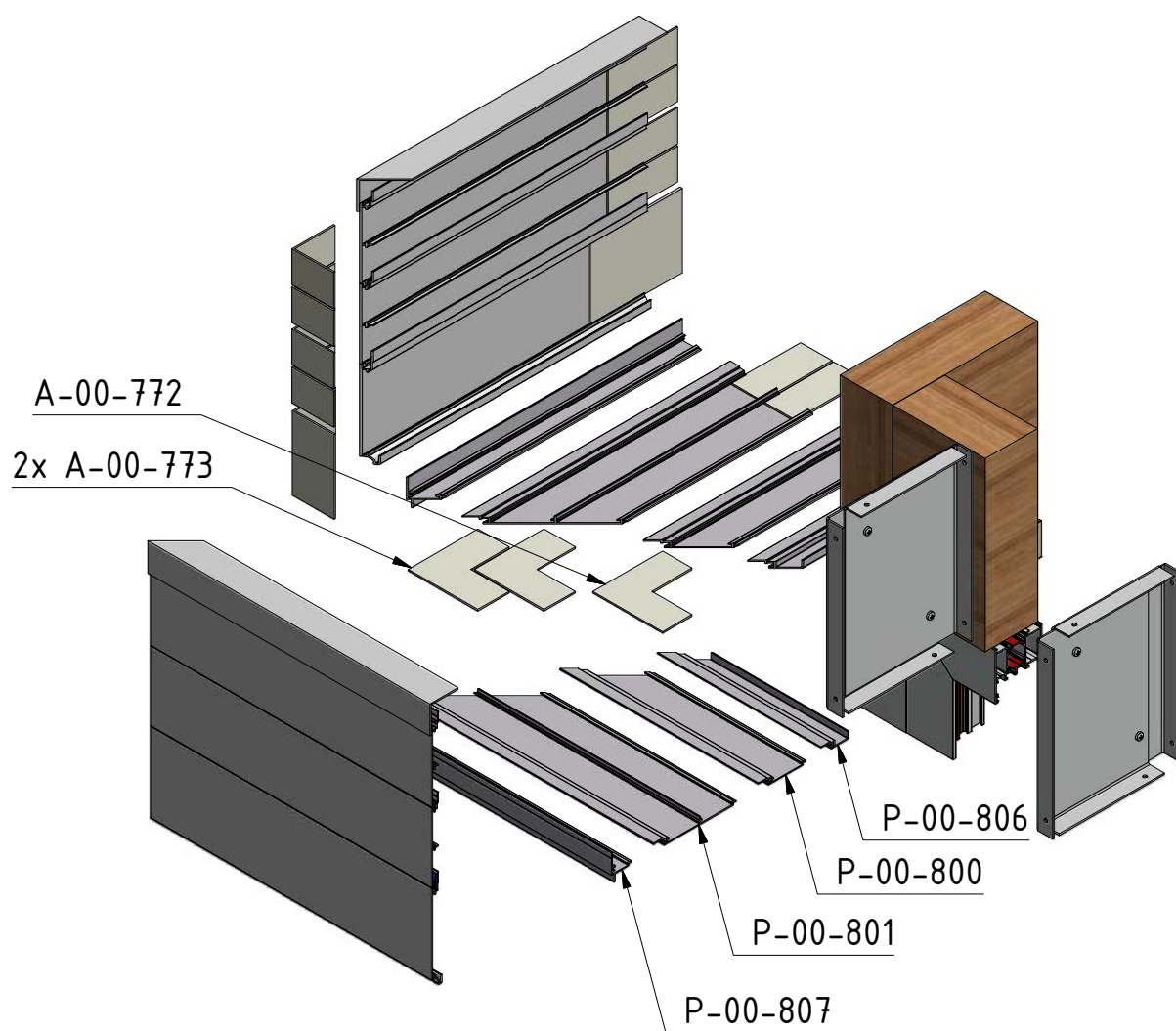


Kroonlijst P-10.idw

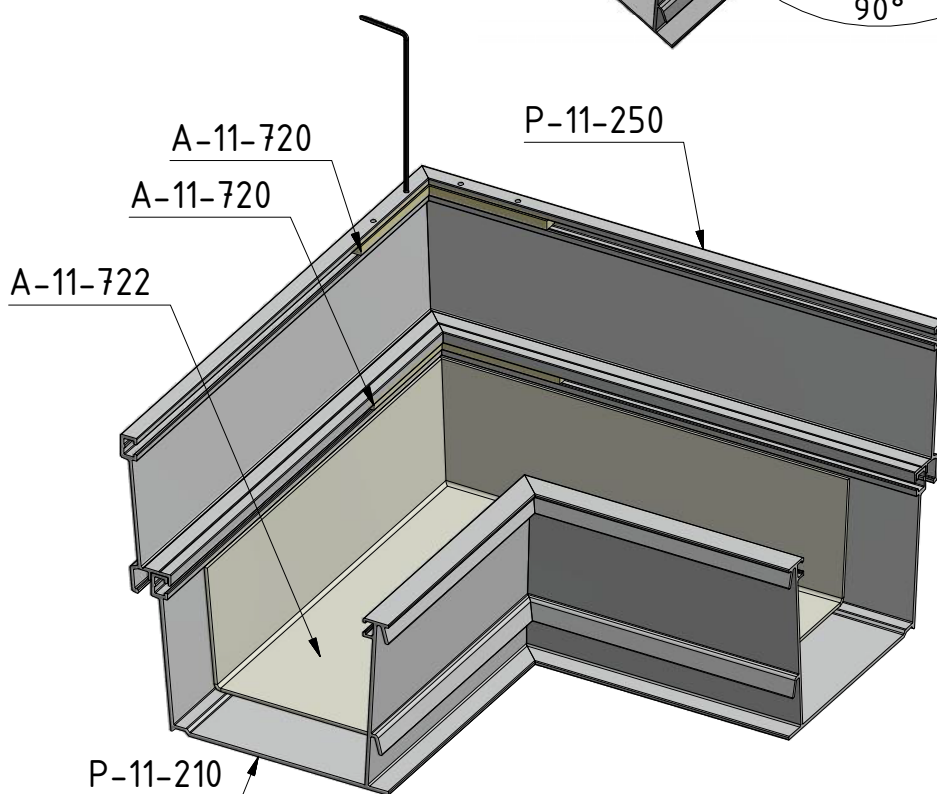
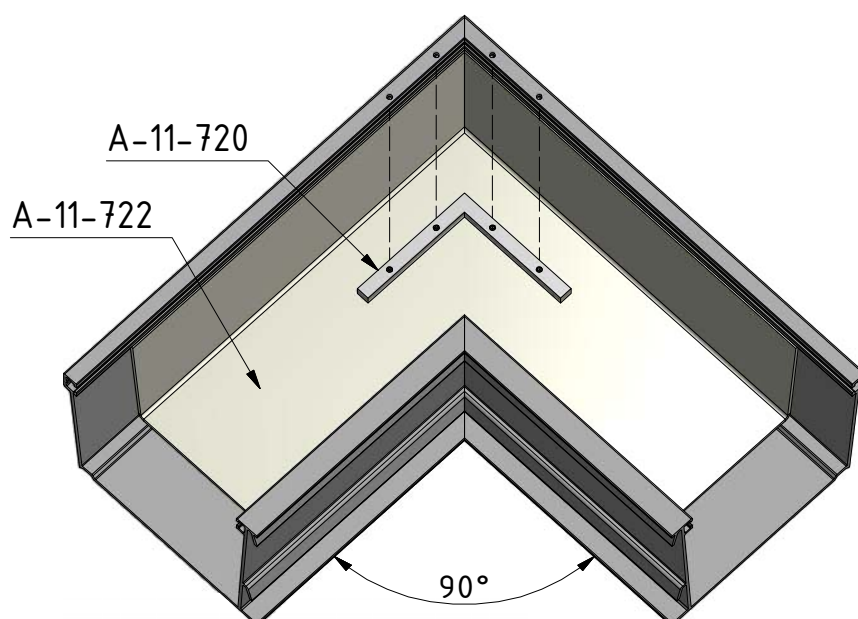
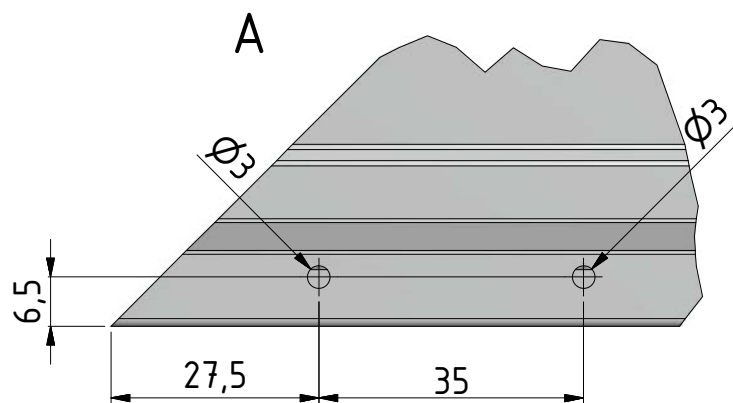
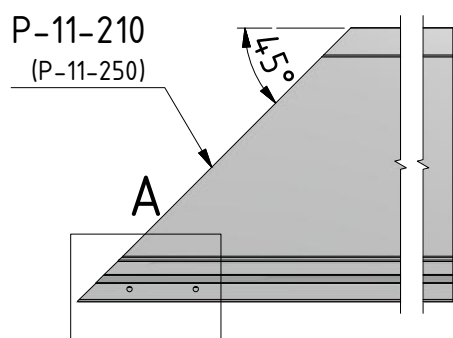
➤ Cornice P-10







➤ P-11-210 - P-11-250



Verstekhoekje goot.idw





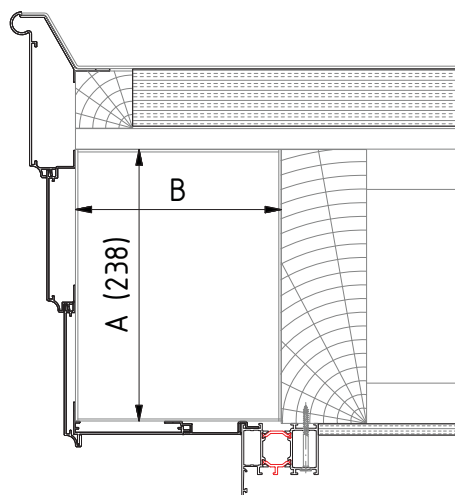
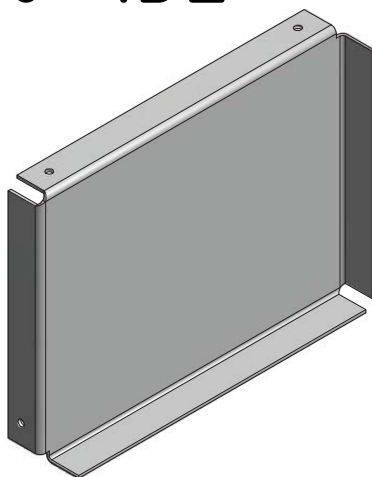
11
ORDER FORM

BESTELFORMULIER / BON DE COMMANDE ORDER FORM / BESTELLFORMULAR

A-10-132

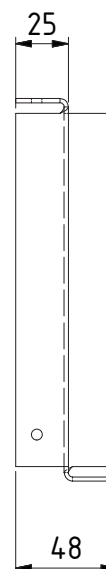
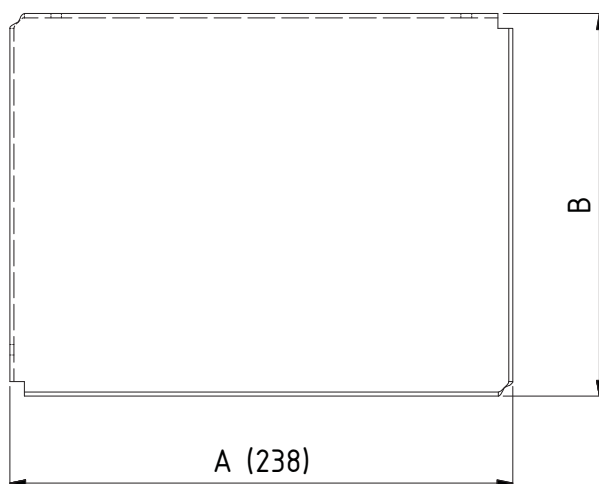
ALUK INTERN

Order :



A = (238) mm

B = mm



KLANT / CLIENT / CUSTOMER / KUNDE :

REF :

DATUM / DATE / DATE / DATUM :

fax : (0032) (0)52 48 48 16

ALUK[®]



BESTELFORMULIER / BON DE COMMANDE ORDER FORM / BESTELLFORMULAR

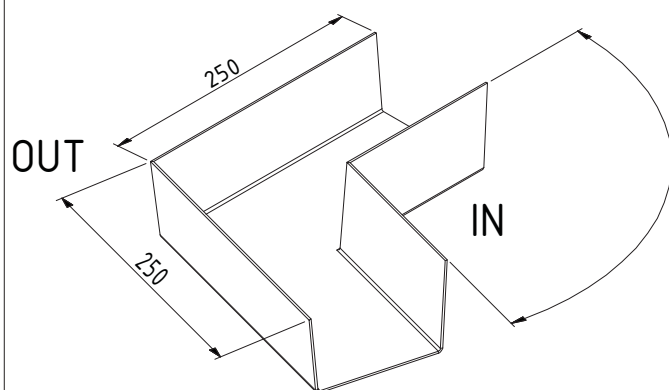
A-11-722

Koppeling voor P-11-210 (hoek)
Raccord pour P-11-210 (angle)
Connection for P-11-210 (angle)
Verbindung für P-11-210 (Ecke)

ALUK INTERN

Order :

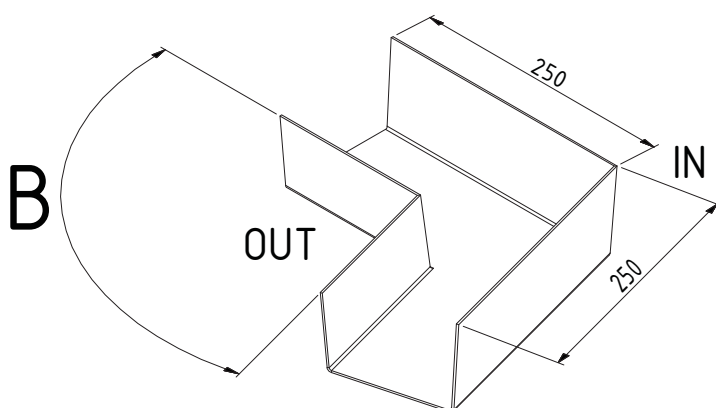
Pallas HI



A A =°

AANTAL - NOMBRE - NUMBER - ANZAHL :

B =°



AANTAL - NOMBRE - NUMBER - ANZAHL :

KLANT / CLIENT / CUSTOMER / KUNDE :

REF :

DATUM / DATE / DATE / DATUM :

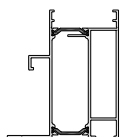
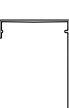
fax : (0032) (0)52 48 48 16

ALUK[®]





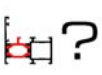
2 PROFILE INDEX

				I_x cm ⁴	I_y cm ⁴	W_x cm ³	W_y cm ³	
	P-10-010	7	PVC	-	-	-	-	p. 3.5.5
	P-10-014	7	PVC	-	-	-	-	p. 3.5.5
	P-10-100	3 4 7	Brut Ral	70,21	32,26	13,84	11,52	p. 3.5.3
	P-10-101	7	Brut Ral	27,39	24,33	7,44	8,69	p. 3.5.3
	P-10-117	7	Brut Ral Bicolor	101,04	62,18	17,44	10,65	p. 3.5.4
	P-10-300	7	Brut Ral	-	-	-	-	p. 3.5.6
	P-10-303	7	Brut Ral	-	-	-	-	p. 3.5.6
	P-10-307	7	Brut Ral	-	-	-	-	p. 3.5.6
	P-00-904	6	Brut Ral	-	-	-	-	p. 3.5.7

3
ACCESSORIE INDEX

				
	A-10-117 Schroefhoek Clame à visser Screw corner cleat	-ST 1 		P-10-117
	A-10-140 Verbinding voor ligger Fixation pour chevron Fixation for rafter	-ST 10 		P-10-1..
	A-10-320 Glassteun Basic Support de vitrage Basic Glazing support Basic	-ST 10 	  black White	
	A-10-330 Houder voor A-10-320 Support pour A-10-320 Support for A-10-320	-ST 1 	  black White	
	A-10-360 Alu-afdichtingstape 55mm Ruban adhésif d'étanchéité 55mm Sealing tape 55mm	-LM 10 		

► TOEBEHOREN / ACCESSOIRES / ACCESSORY

				
	A-00-B4850 DIN 7981 - 4.8 x 50mm inox A2	-ST 200 		
	A-00-B4860 DIN 7981 - 4.8 x 60mm inox A2	-ST 100 		
	A-00-B4870 DIN 7981 - 4.8 x 70mm inox A2	-ST 100 		



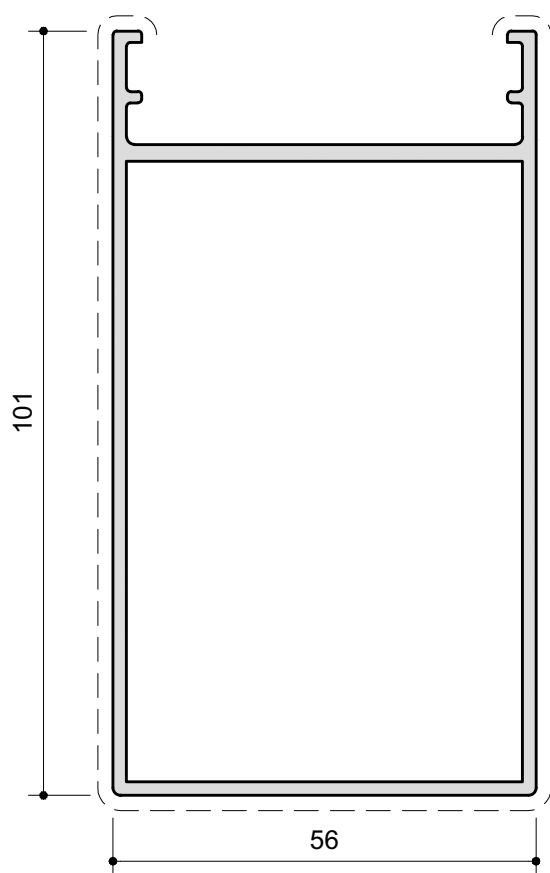
4
GASKET INDEX

				
	A-GS-502 Beglazingsrubber Ligger 3mm Joint chevron 3mm Gasket for roof beam 3mm	-LM 100 	 black	
	A-GS-504 Rubber voor schroeflijst Joint de serreur Gasket for pressure plate	-LM 100 	 black	P-10-300 P-10-301 P-10-302

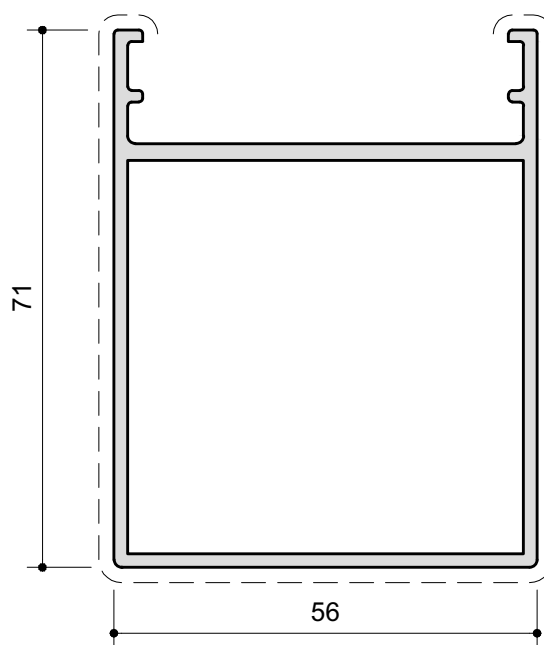
5
PROFILE SECTION

► DAKLIGGER / CHEVRON / RAFTER

— — — — Primary surface
- . - . - . Secondary surface



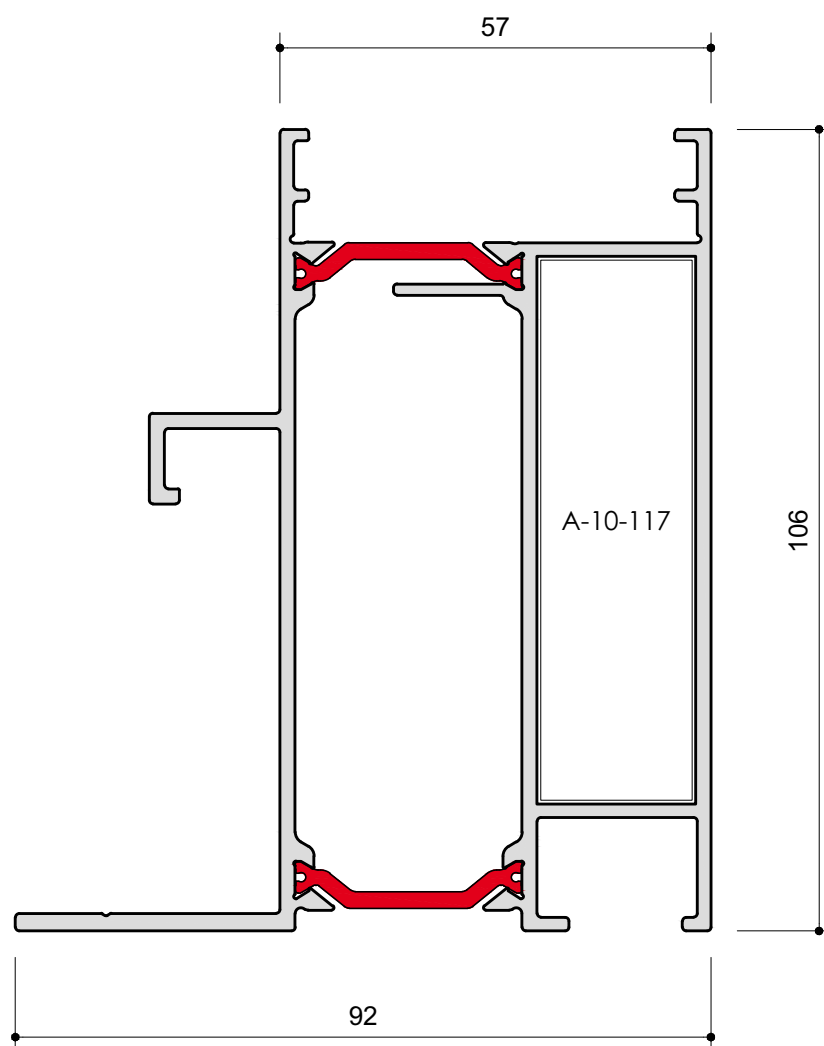
P-10-100



P-10-101



— — — — Primary surface
 - - - - Secondary surface

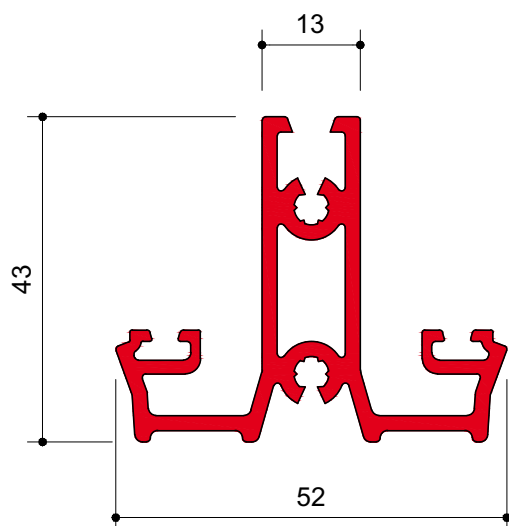


P-10-117

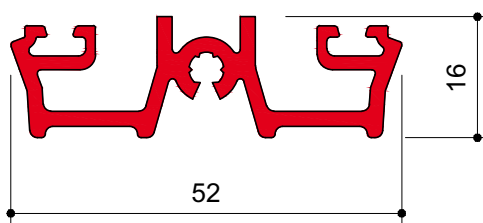


➤ PVC PROFIEL VOOR LIGGERS / CLIPS EN PVC
POUR CHEVRON / PVC PROFILE FOR RAFTER

— — — — Primary surface
- . - . - . Secondary surface



P-10-010

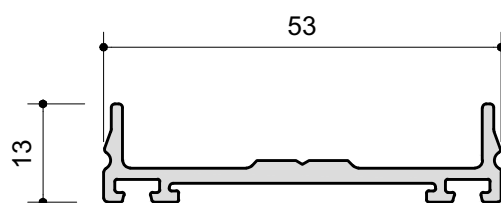
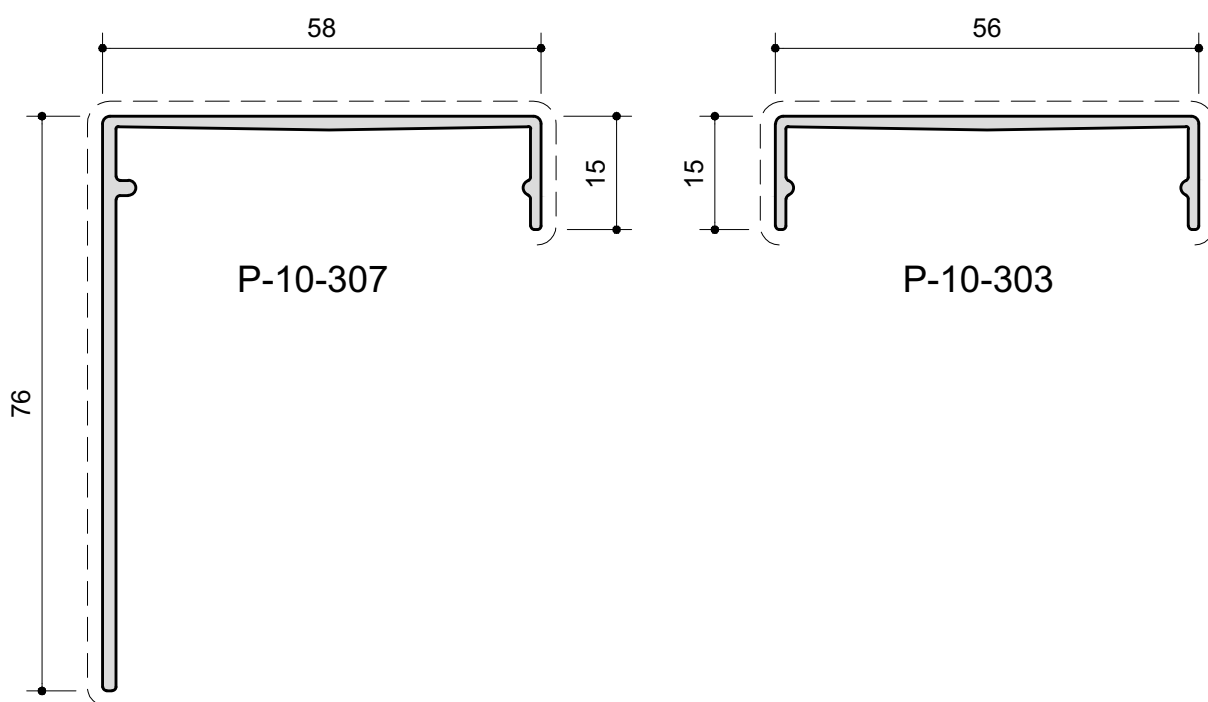


P-10-014



► KLEMPROFIEL / PROFIL DE SERRAGE / PRESSURE-
PLATE

— — — — Primary surface
- - - - - Secondary surface

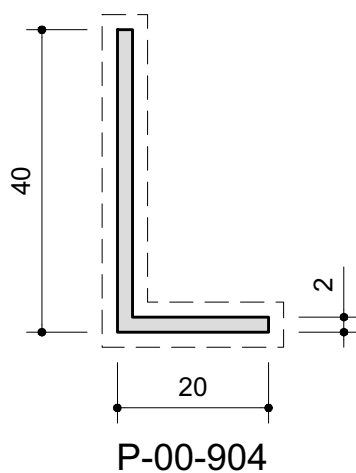


P-10-300



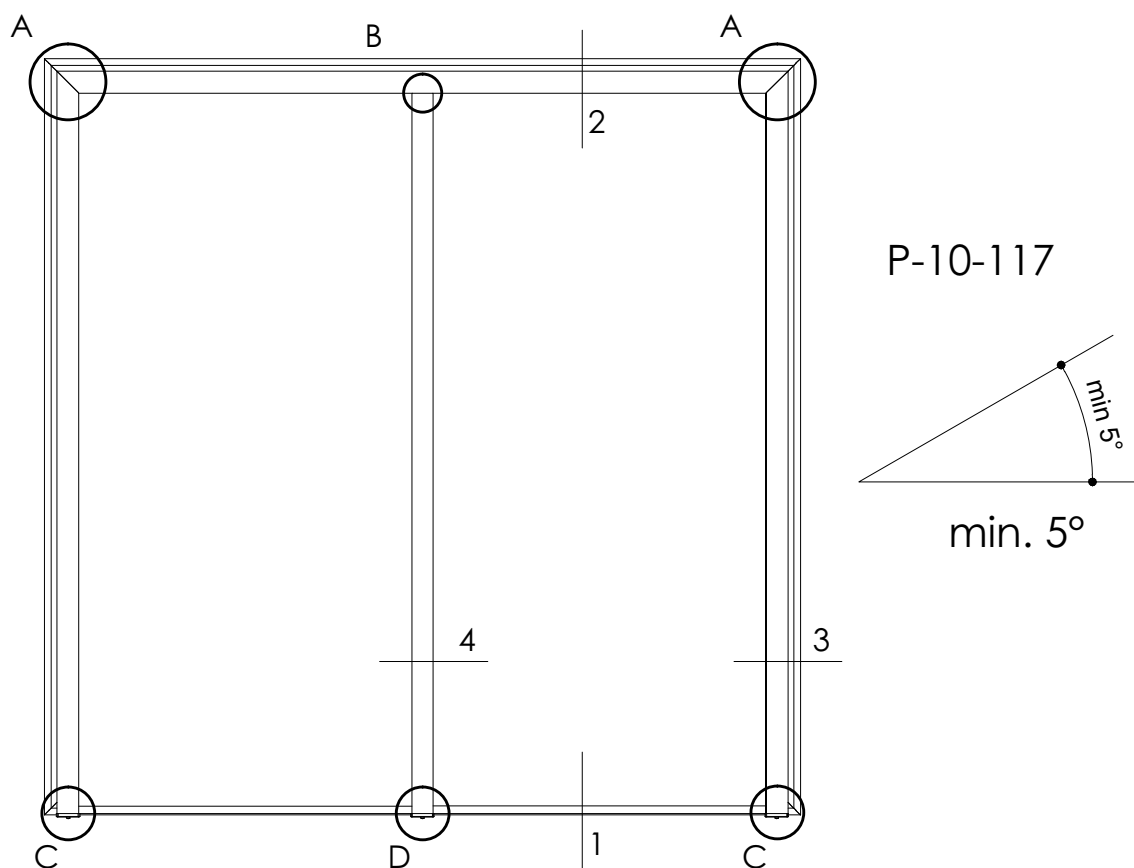
► BEKLEDINGSPROFIEL / PROFIL DE FINITION / FINISHING PROFILE

— — — — Primary surface
- . - . - . Secondary surface



6
TYPICAL DETAIL

➤ LESSENAARSDAK / VERRIÈRE SUR TOITURE PLATE / SKYLIGHT



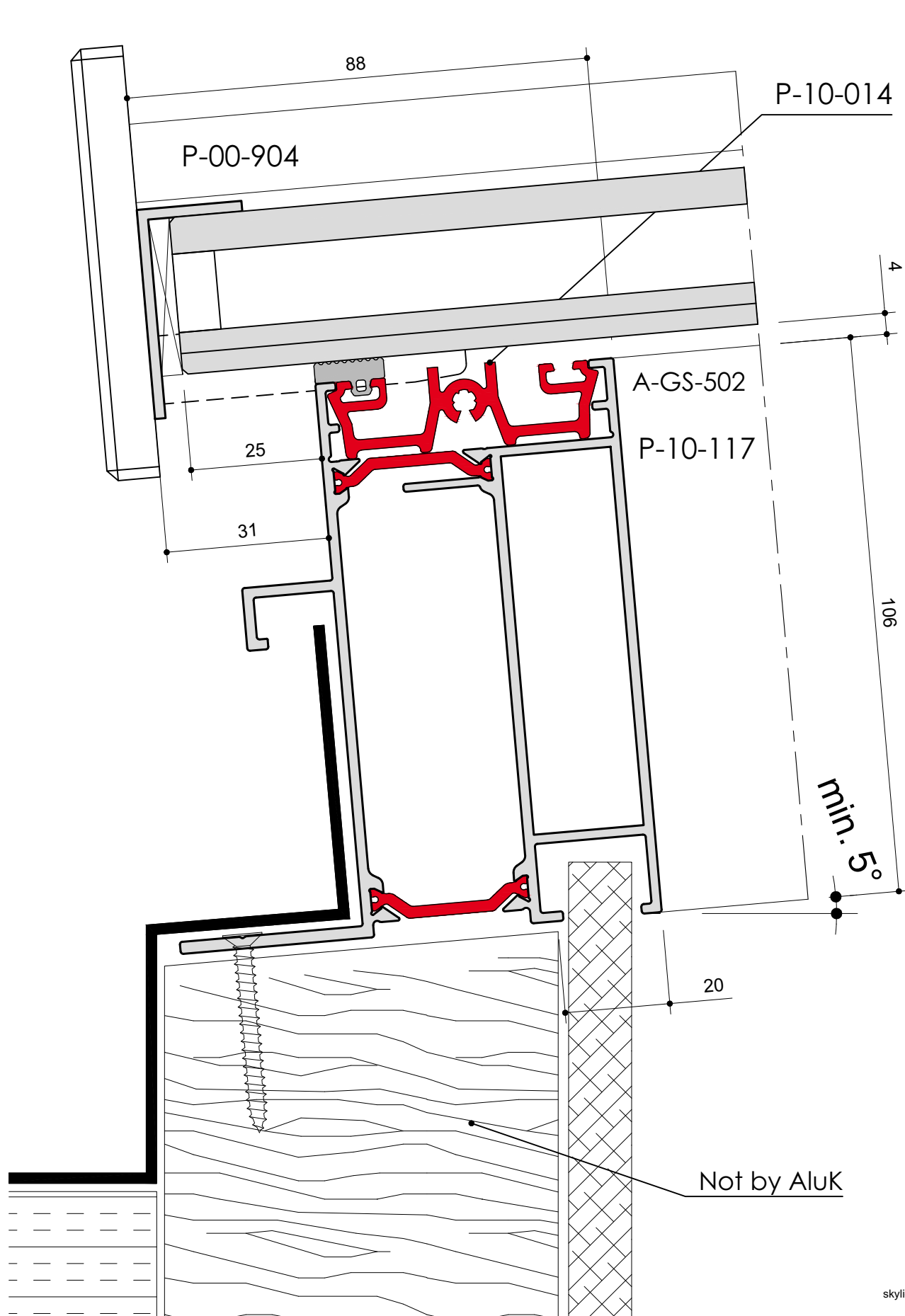
A
A-10-117

B	
P-10-100 =	A-10-140
P-10-101 =	A-10-140

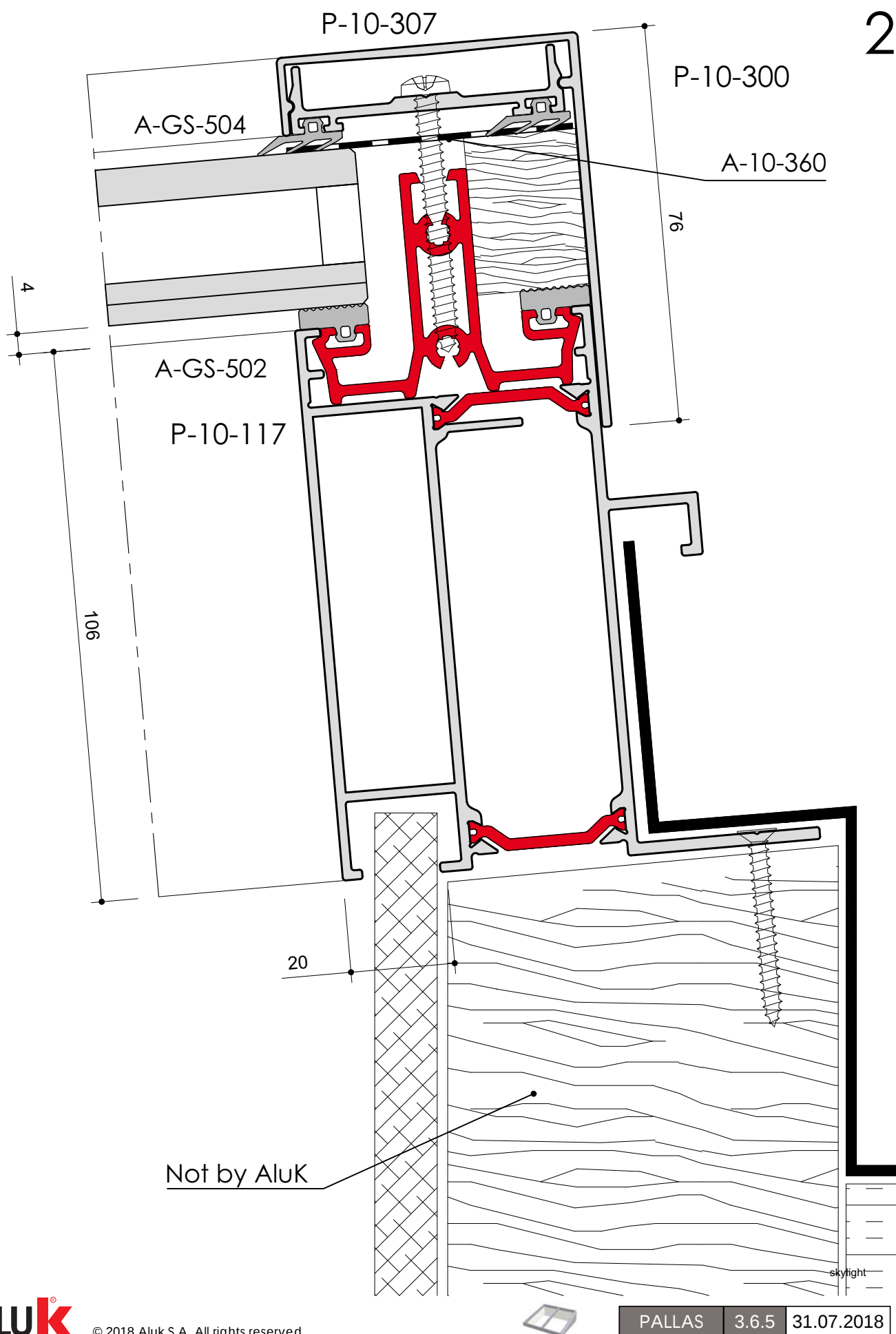
C
A-10-117 + A-10-320 + A-10-330

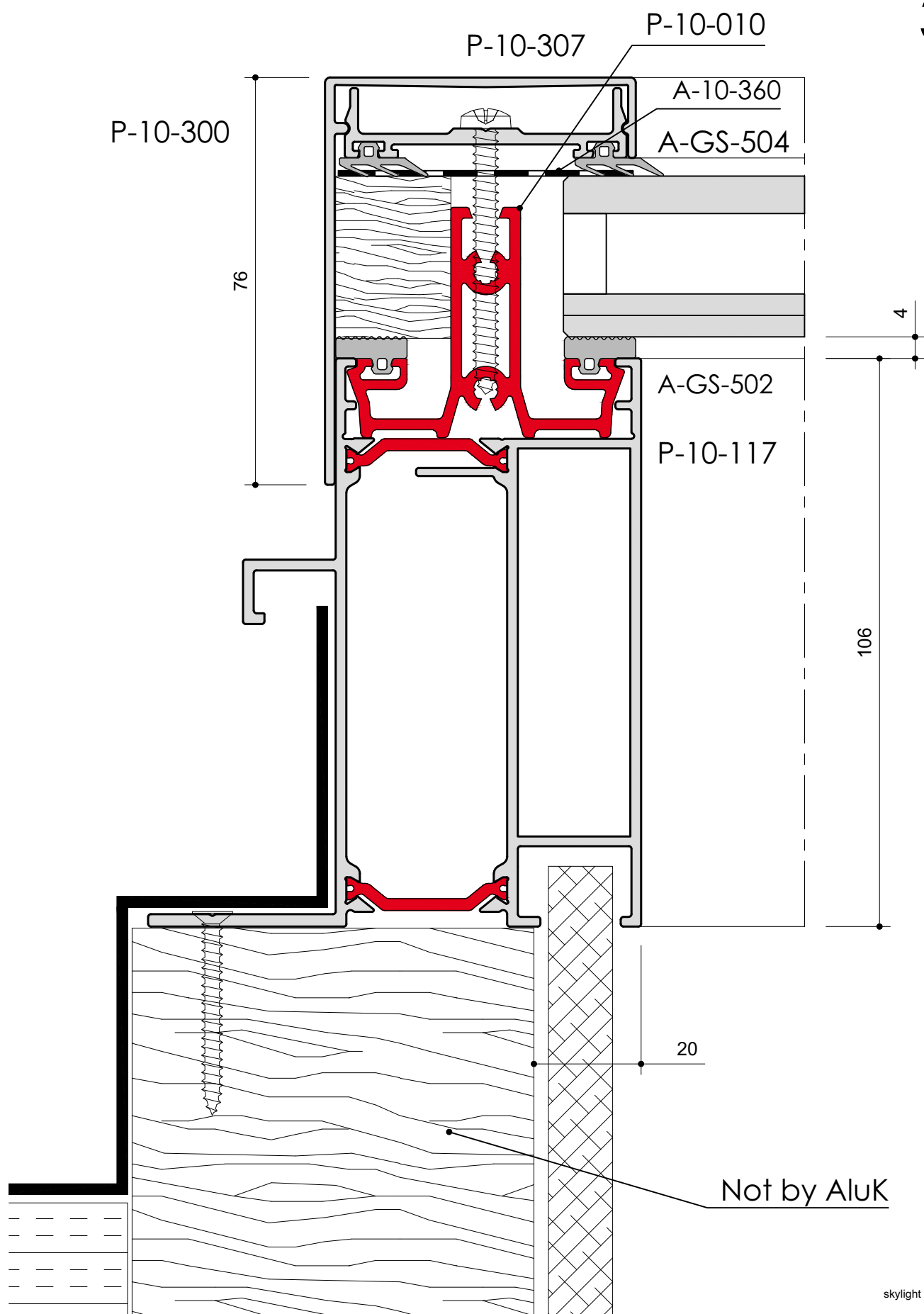
D	
P-10-100 =	A-10-140 + A-10-320 + A-10-330
P-10-101 =	A-10-140 + A-10-320 + A-10-330

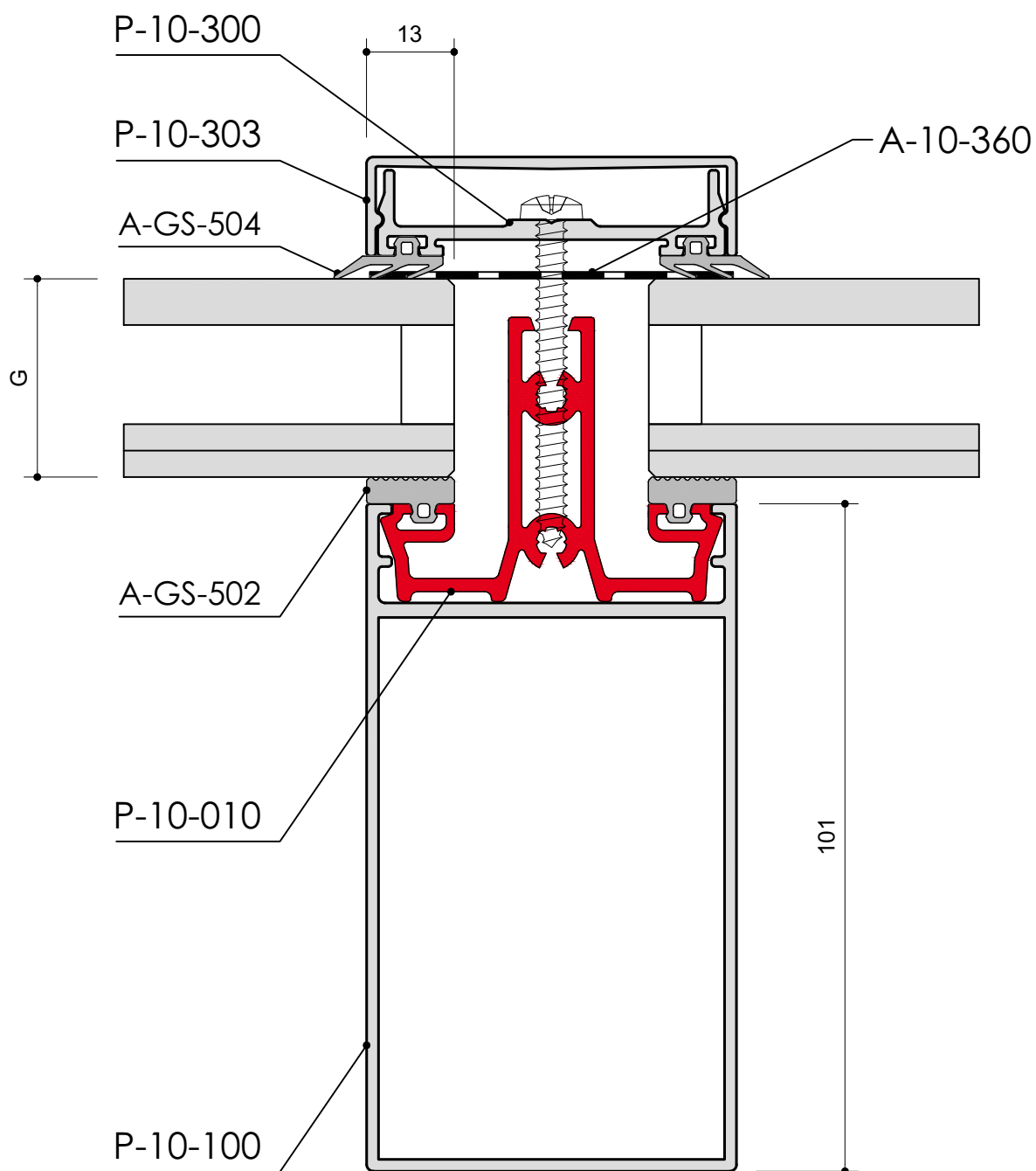
skylight



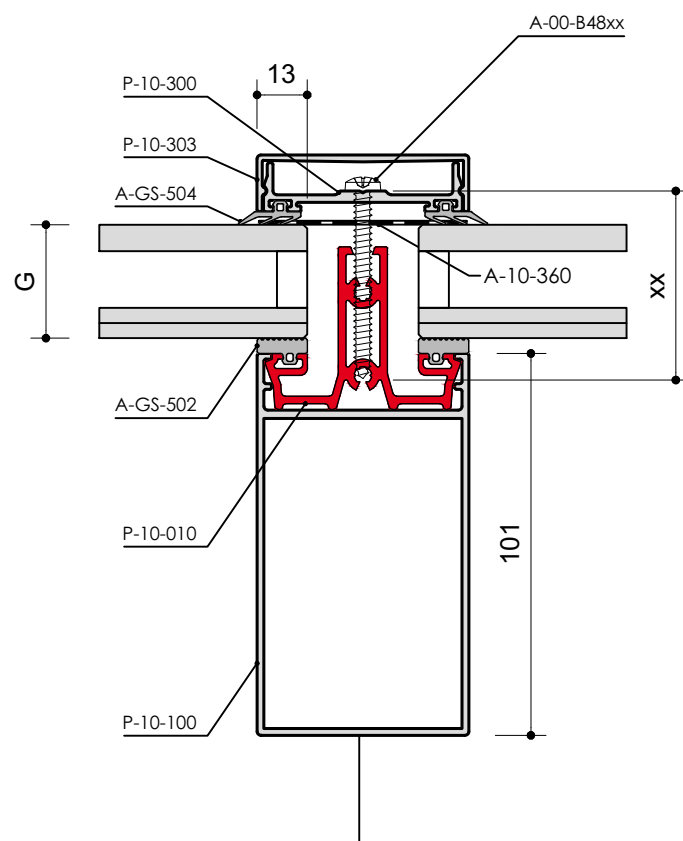
skylight



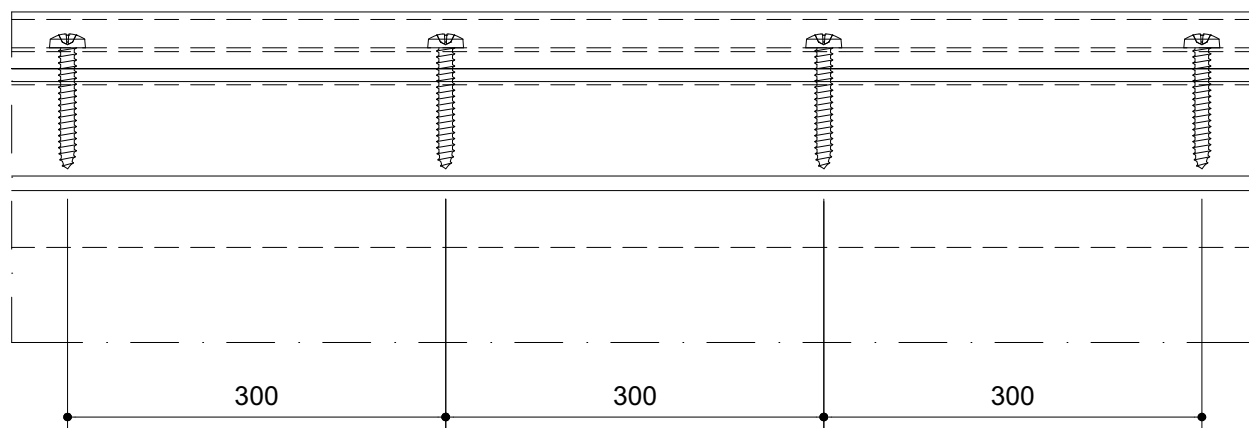




➤ LESSENAARSDAK / VERRIÈRE SUR TOITURE PLATE / SKYLIGHT



G (mm)	xx (mm)	AluK-nr.
24 - 31	50	A-00-B4850
32 - 41	60	A-00-B4860
42 - 43	70	A-00-B4870

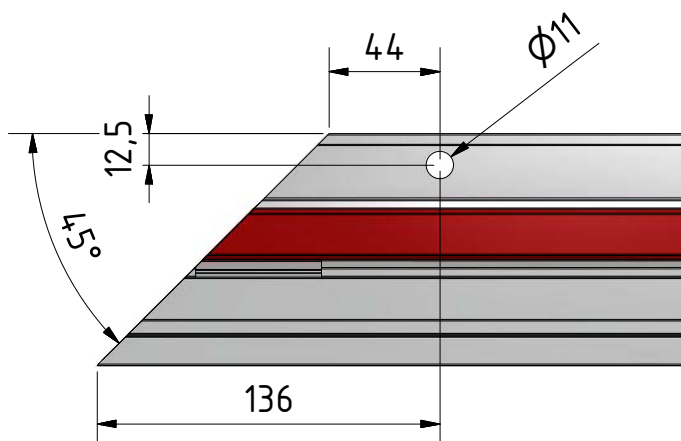
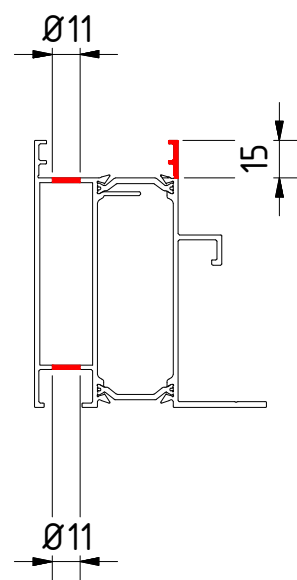
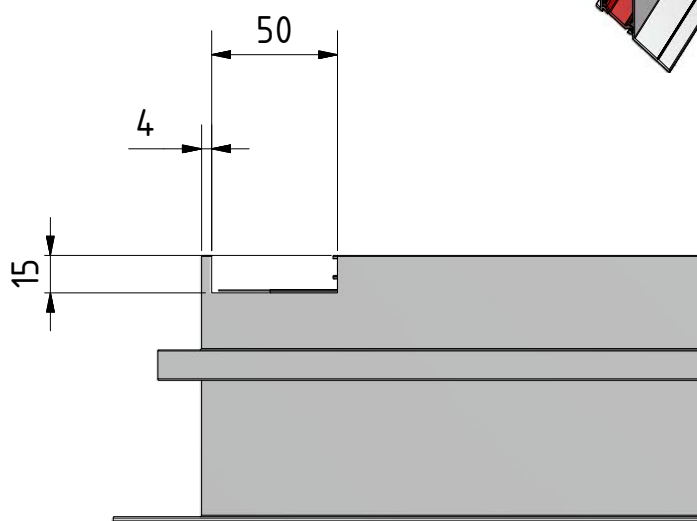
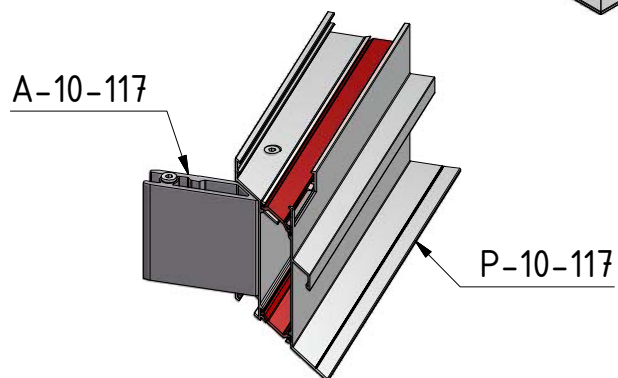
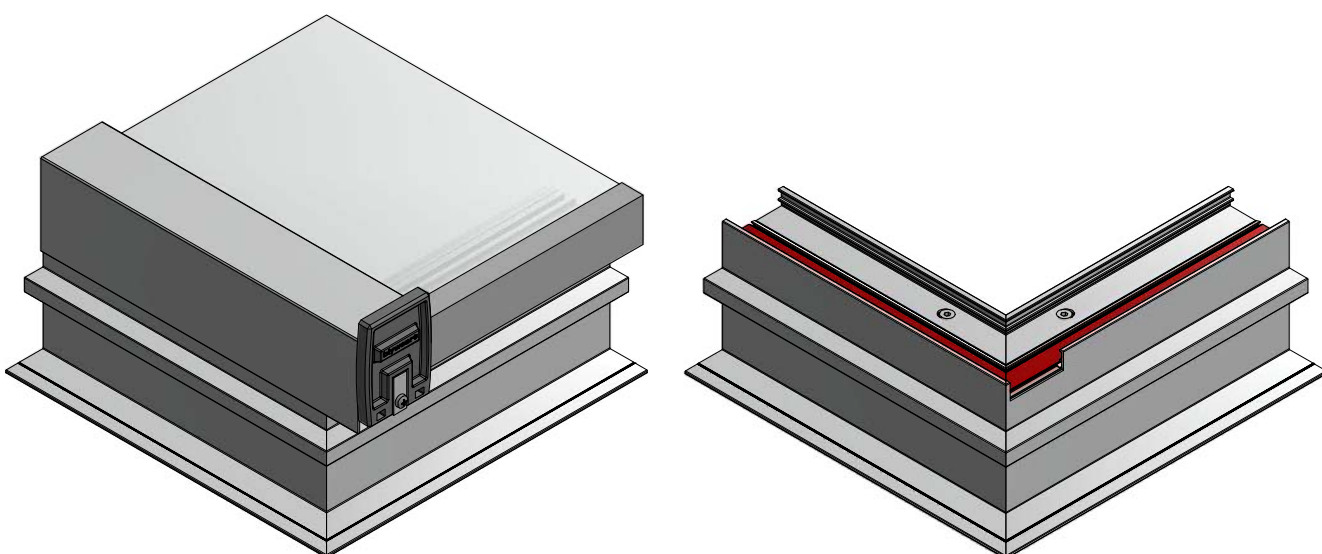


skylight



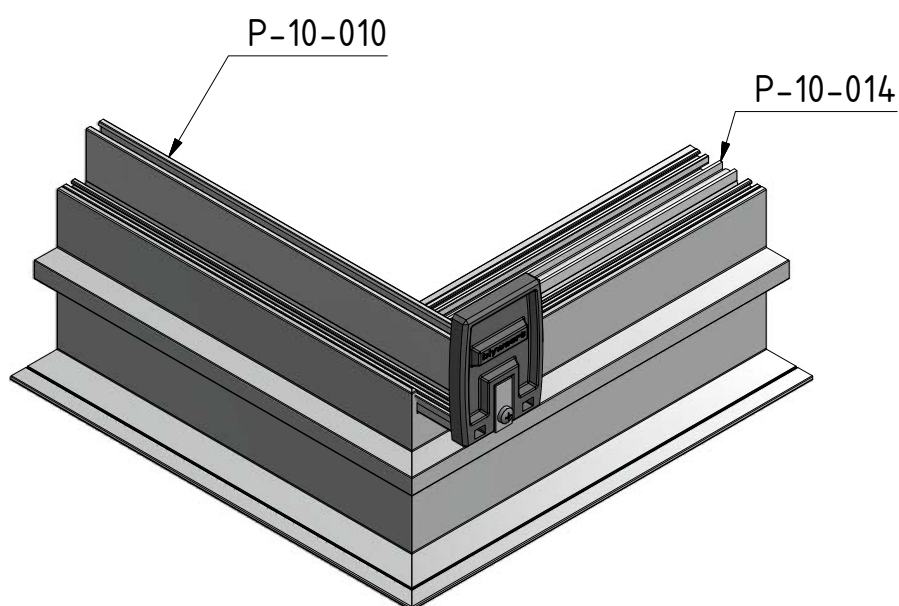
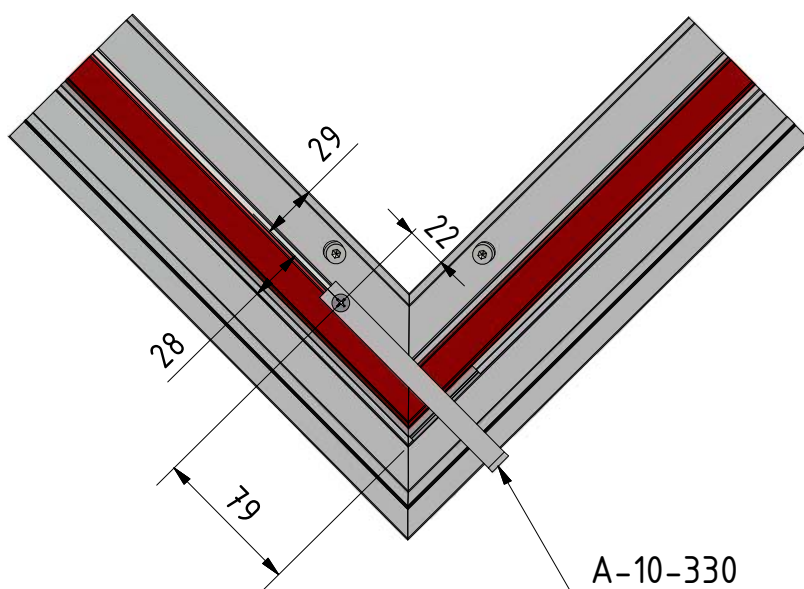
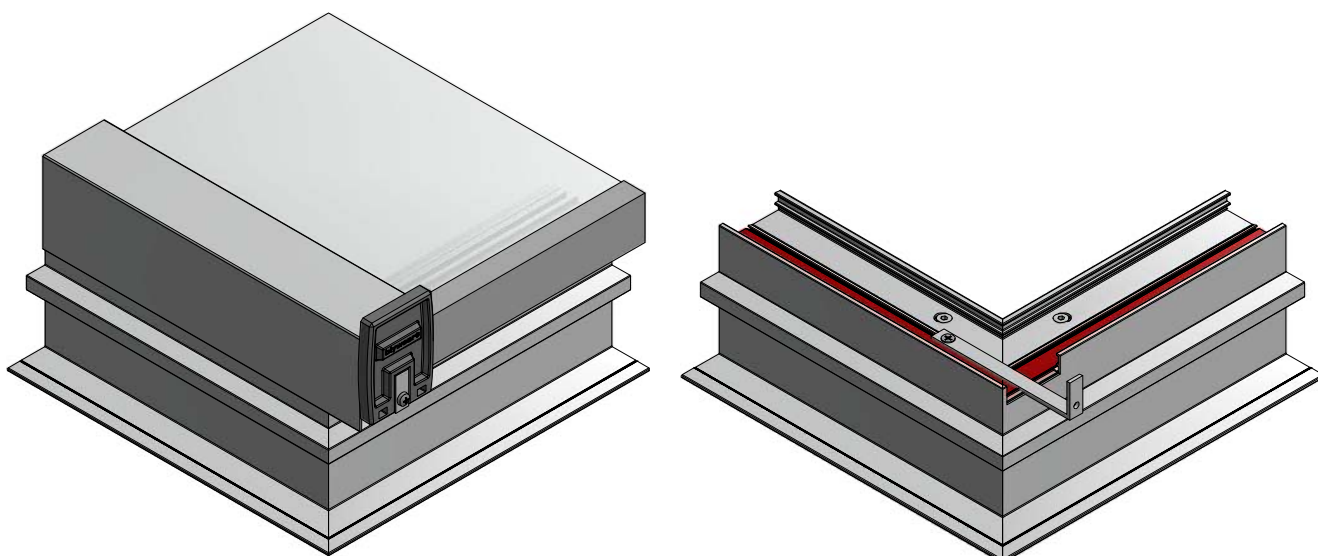


9 CONSTRUCTION



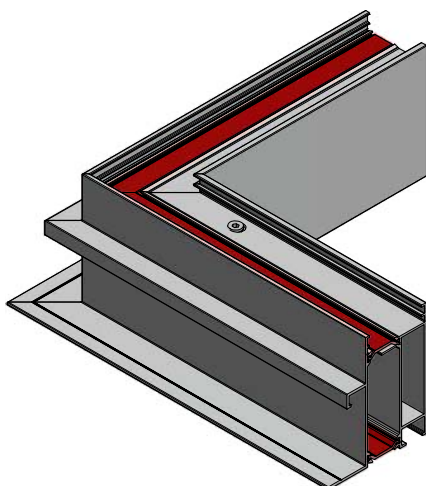
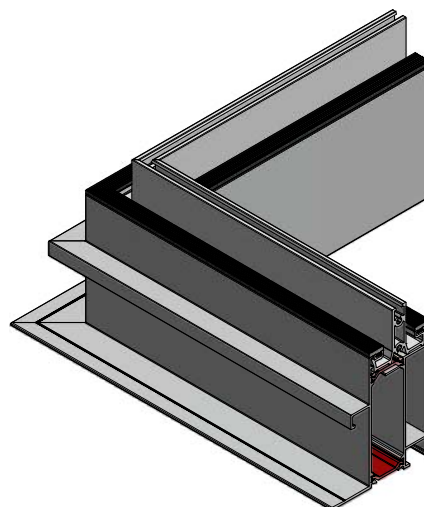
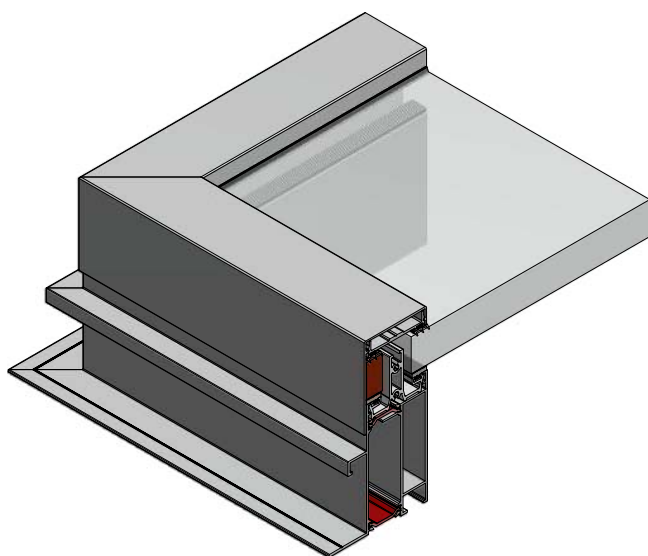
Sky_corner_bottom.idw



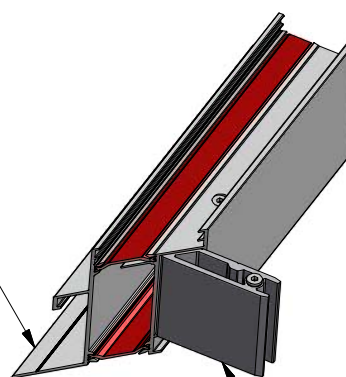


Sky_corner_bottom.idw

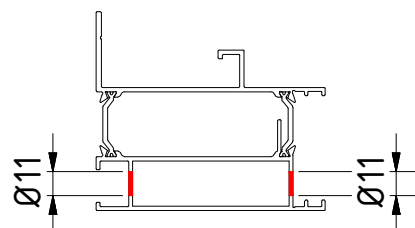
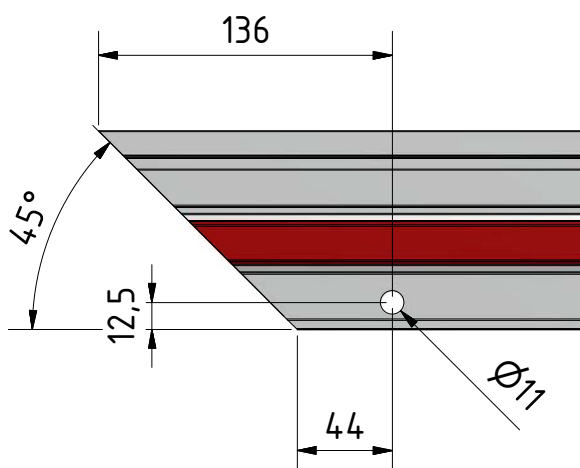




P-10-117

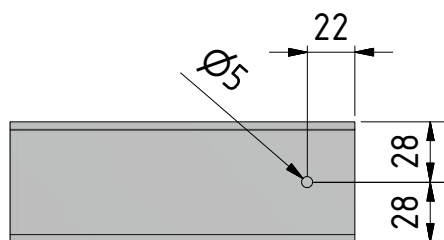
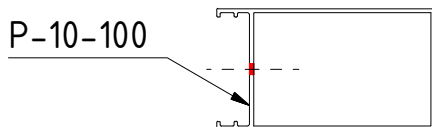
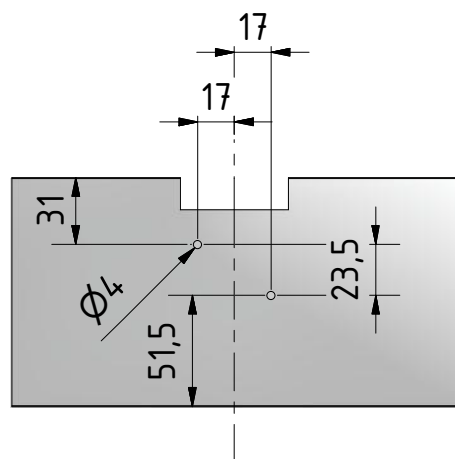
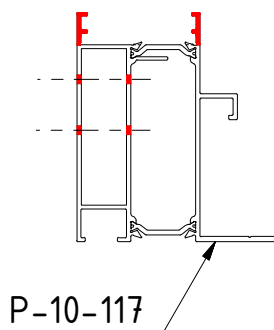
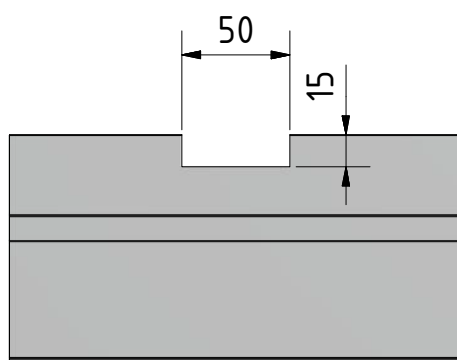
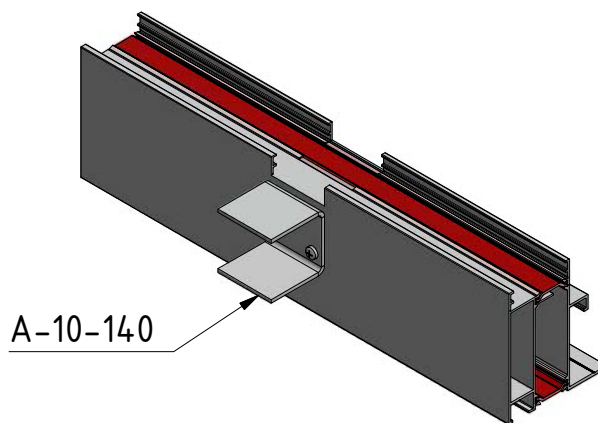
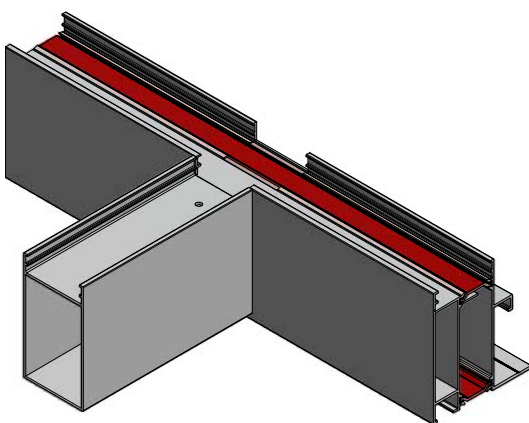
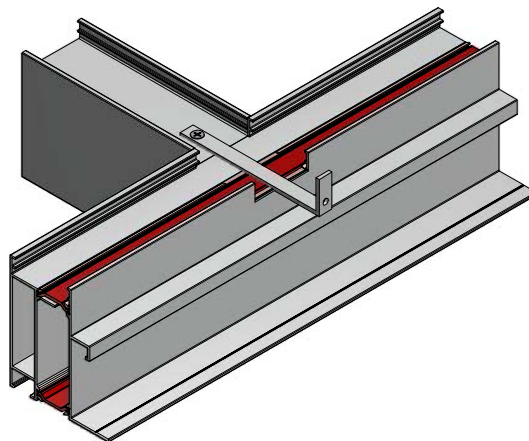
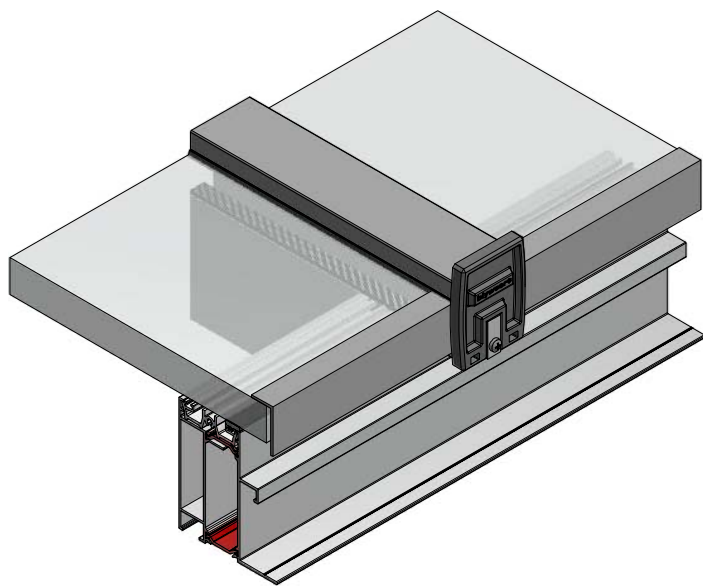


A-10-117



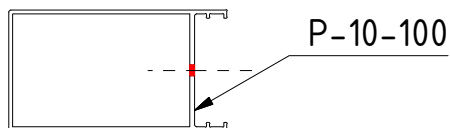
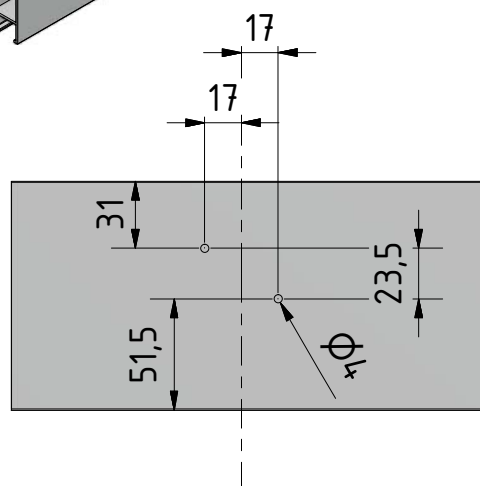
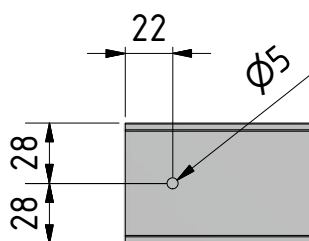
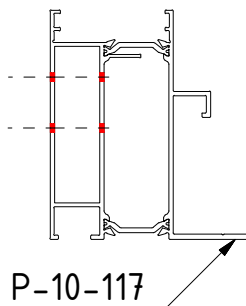
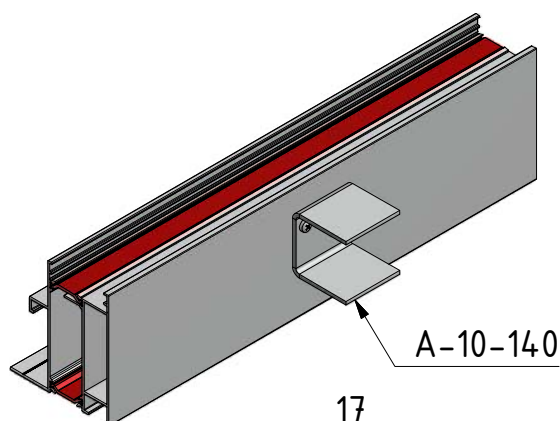
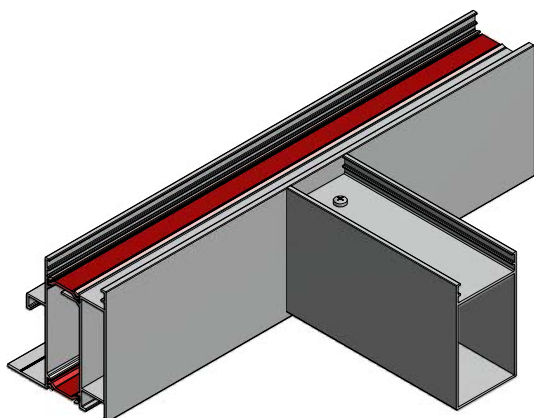
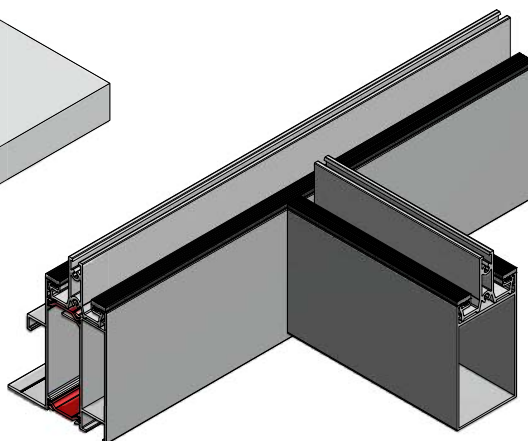
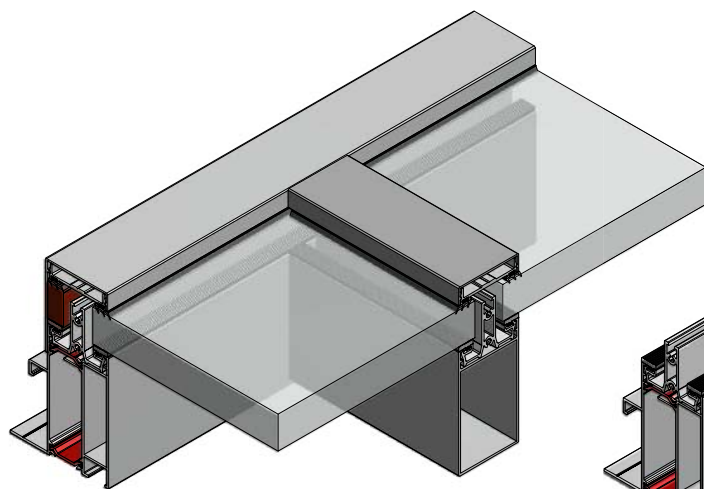
Sky_corner_top.idw





Sky_center_bottom.idw







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