



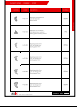
S141
SLIDING SYSTEM

TECHNICAL MANUAL

MANUAL REVISION

REVISION	DESCRIPTION	PAGE
01.02.2019	Update P-35-129	5.6
01.02.2019	Update P-35-101	5.4
01.02.2019	Sash added P-35-210	5.8
21.12.2018	Z-profile added P-00-520	5.17
21.12.2018	Reinforced middle post P-35-451	5.13
12.04.2018	Sill member / onderdorpel P-35-720	5.15
22.03.2018	S141 - Burglary proof RC2	10.14
22.03.2018	Update BT-Lock machining	9.40
08.01.2018	Lift & slide, hefschuif	
08.01.2018	4 panels for slide and lift & slide, vierslag voor schuif en hefschuif	5.13
08.01.2018	Base gasket, basisrubber : A-GS-714	
08.01.2018	Mono rail NL P-35-129	5.6
08.01.2018	Punching tool, kapmatrijs : A-KM-5429	

» INDEX / INHOUD / TABLE DES MATIÈRES

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1 SPECIFICATION

GENERAL REMARKS

Dimensions and thickness of aluminium profiles shown in this manual are theoretical and may vary according to tolerance provided for in EN 12020-2 standards.

Cutting lists shown in this manual do not take into account these possible variations. We therefore recommend carefully checking aluminum profile dimensions, as well as, the cutting accuracy of all machinery.

The system described in this manual has been designed and tested as a whole. The use of AluK brand is permitted only when original AluK components are used (sections, accessories and gaskets) and only when the technical specifications given in this manual are complied with.

In the event that any component of the system is not an original AluK component, the use of the AluK brand is not authorized.

The product shall be used in accordance with the specifications, regulations and laws in force in the country where the product itself is used. AluK waives all responsibility resulting from non-compliance with the above listed instructions.

Any details provided in this manual representing frames back to the structure are merely shown as an indication to assist designers and manufacturers.

► TECHNICAL DESCRIPTION

The S141 system consists of a range of thermally broken profiles and accessories incorporating sliding hardware designed to meet current building regulations with an improved thermal performance.

SECTIONS

The extruded aluminium profiles are made from homogenised billets, with limited composition tolerances, suitable for anodising or painting.

All extruded aluminium sections are supplied at physical state 6060 alloy T66.

Dimension tolerances are in compliance with EN 12020-2.

GASKETS

Gaskets are made of EPDM (ethylene + propylene elastomer).

ACCESSORIES

Patented AluK accessories of the highest quality are expressly designed by AluK to offer the utmost reliability and safety.

GLAZING

The choice of glazing is purely the responsibility of the fabricator/installer through compliance with legislation and glass manufactures recommendations.

SYSTEM DESIGN TOLERANCES

To ensure all products are manufactured in accordance with the fabrication manual, please follow guidelines laid out below:

- a. Manufacturing tolerances shall be within +/- 1.5 (cutting tolerance of +/- 0.5mm and assembly tolerance of +/-1.0mm).
- b. Installation Tolerance to be +/-2mm i.e. the difference between the diagonals of the assembled frame shall be not greater than above.

» SURFACE TREATMENTS

ANODISING

The anodising process is performed in compliance with Technical Directives of European quality mark QUALANOD.

The minimum compulsory oxide layer thickness is 15 microns for external architectural use, can be increased to major classes (20 or 25 microns), according to customer's requirements and/or national laws in the place of destination.

PAINTING

Painting is done with powders and colour can be chosen from the RAL range of colours, from our colour palette and/or based on customer's requirement.

The minimum compulsory paint layer thickness shall be at least 60 micron for external architectural use.

The whole sections painting cycle is carried in full compliance of quality standard QUALICOAT.

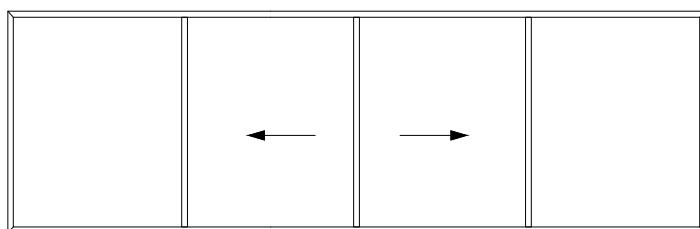
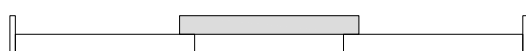
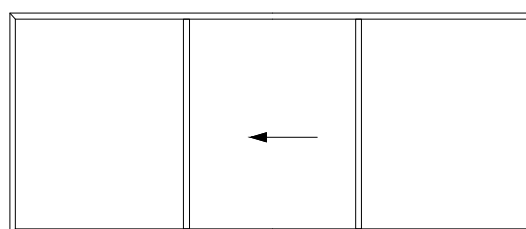
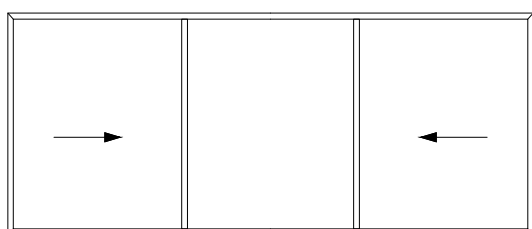
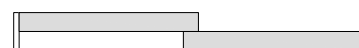
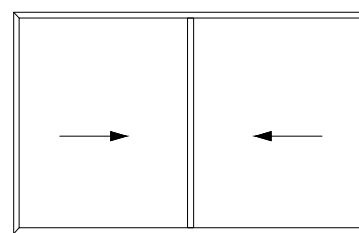
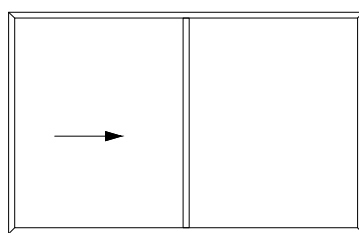
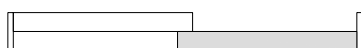
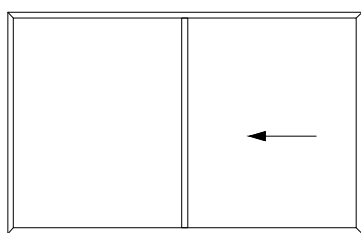
SUBLIMATION

The sublimation process allows the reproduction of the wood effect on aluminium profiles with the transfer of a special ink applying pressure and heat.

➤ CONFIGURATION

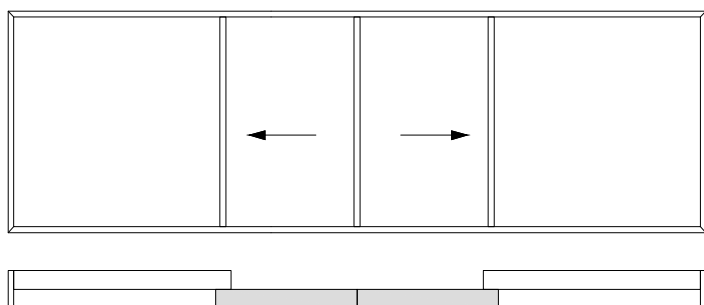
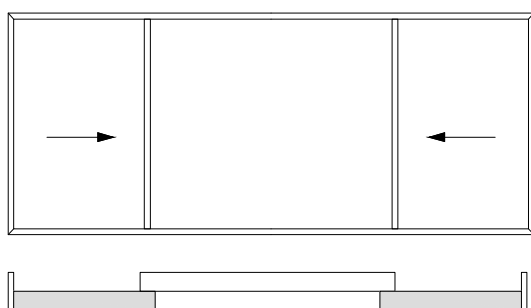
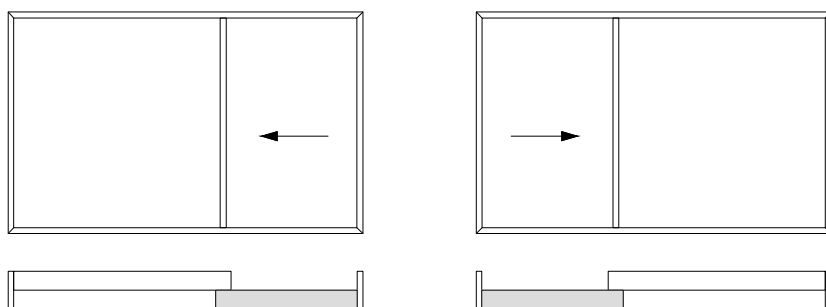
Duo rail

Slide - Lift & slide

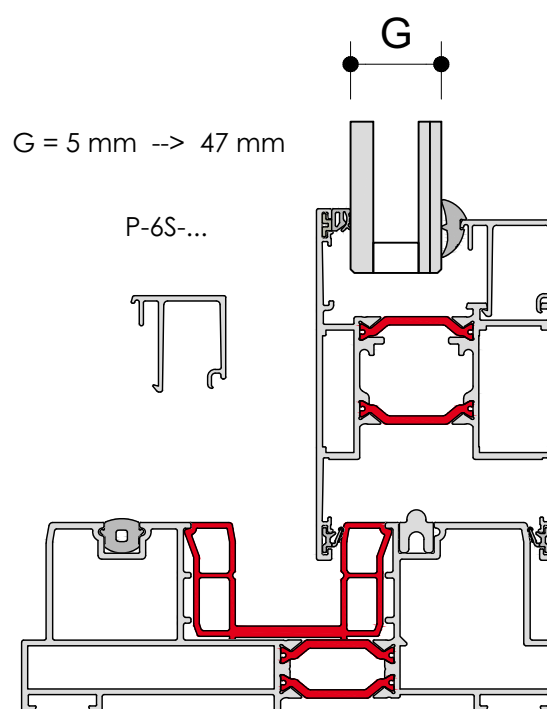
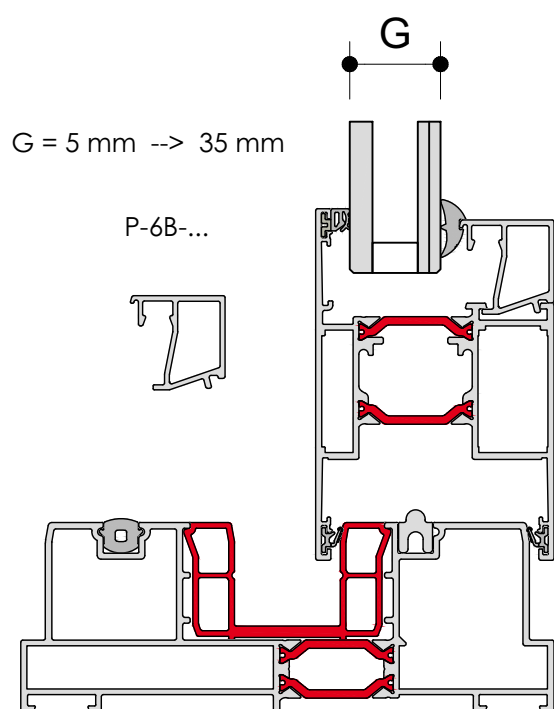
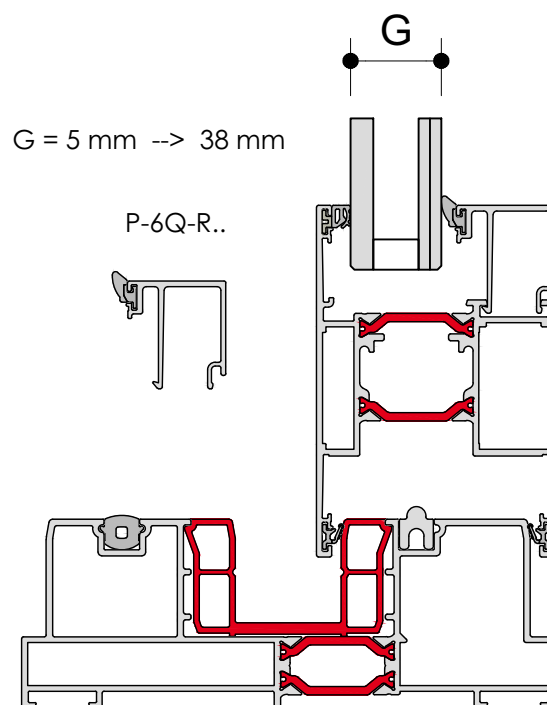
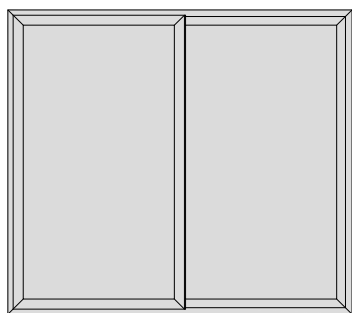


› CONFIGURATION

Mono rail Slide - Lift & slide

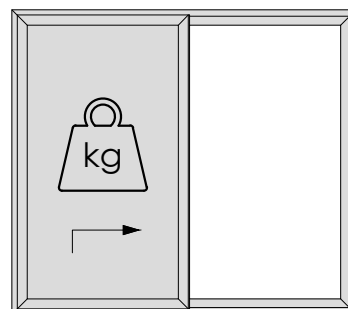
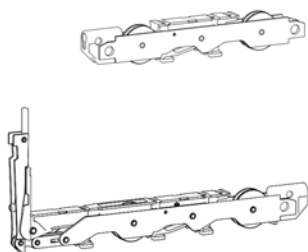


▶ GLAZING THICKNESS RANGE

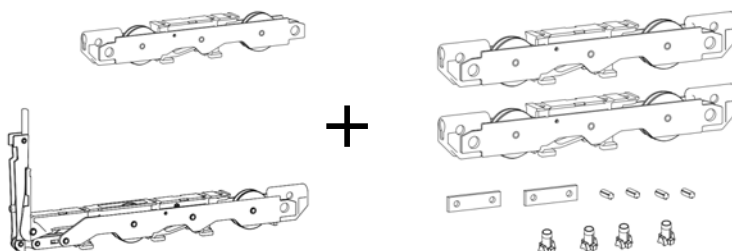


specifications

➤ WEIGHT LIMITS LIFT AND SLIDE



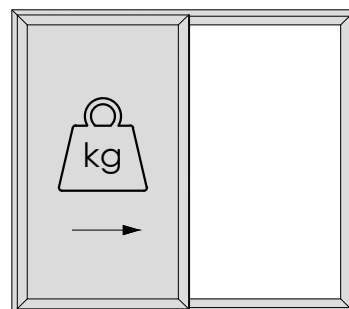
1 X A-BH-100
max. 300kg



1 X A-BH-100
+
1 X A-BH-102
max. 400kg

specifications

➤ WEIGHT LIMITS SLIDE



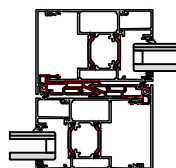
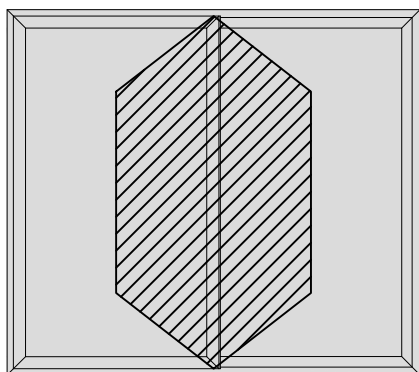
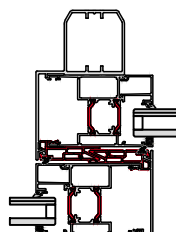
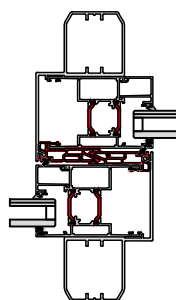
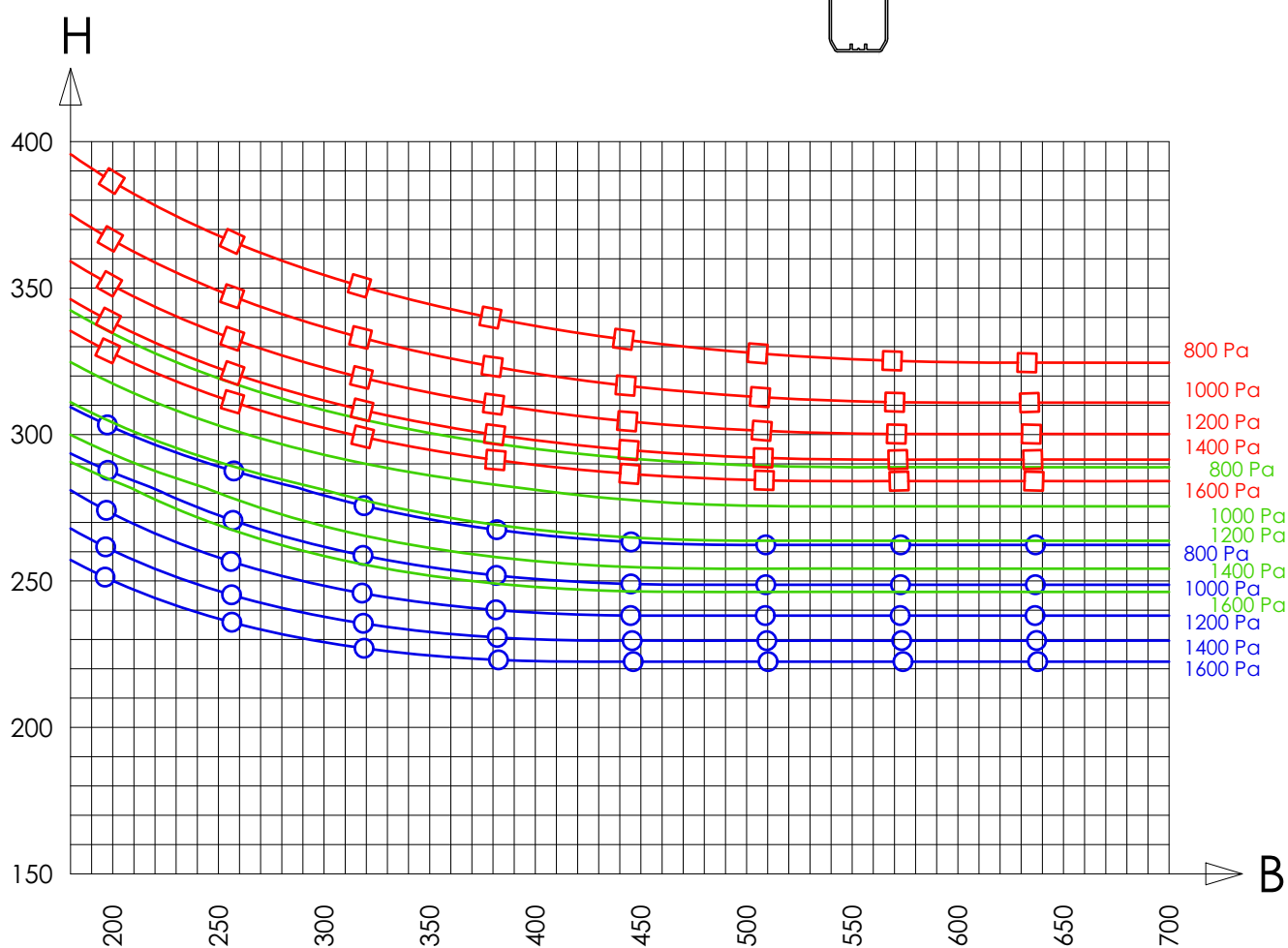
1 X A-35-110 / A-35-111
max. 200kg



2 X A-35-110 / A-35-111
max. 400kg

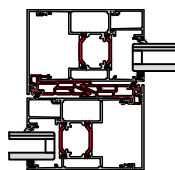
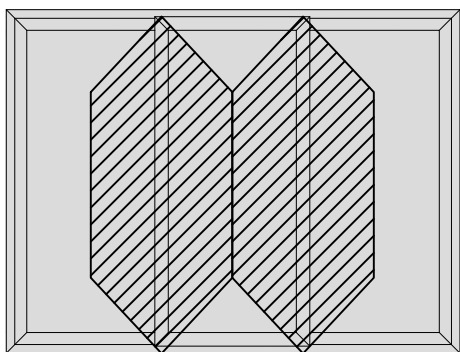
specifications

WIND LOAD

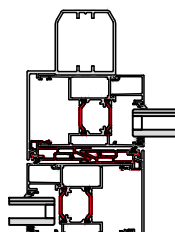

 $I_{xx} = 84,09 \text{ cm}^4$

 $I_{xx} = 129,05 \text{ cm}^4$

 $I_{xx} = 236,59 \text{ cm}^4$


specifications

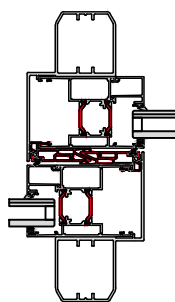
WIND LOAD



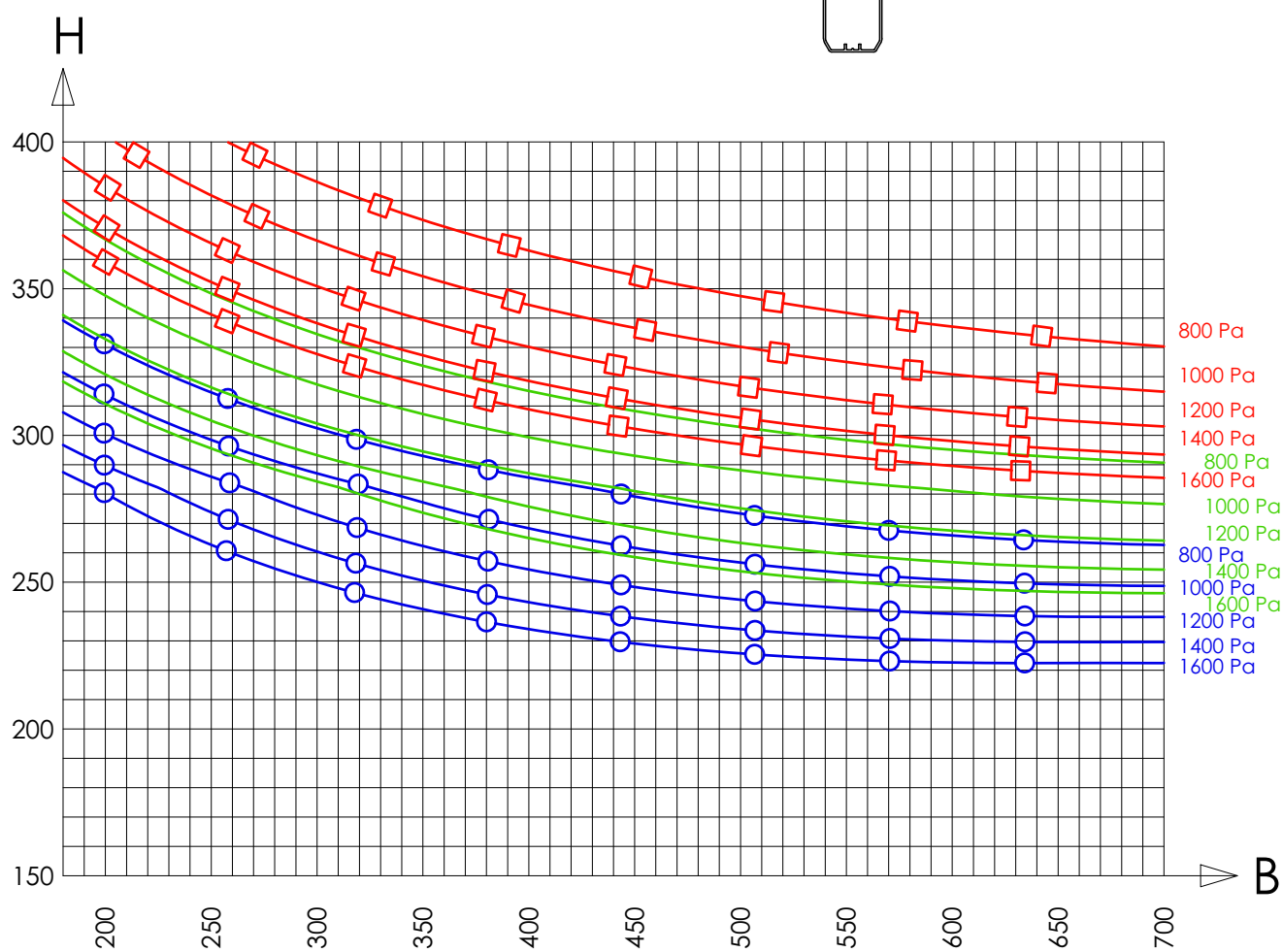
$I_{xx} = 84,09 \text{ cm}^4$



$I_{xx} = 129,05 \text{ cm}^4$

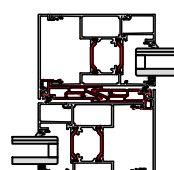
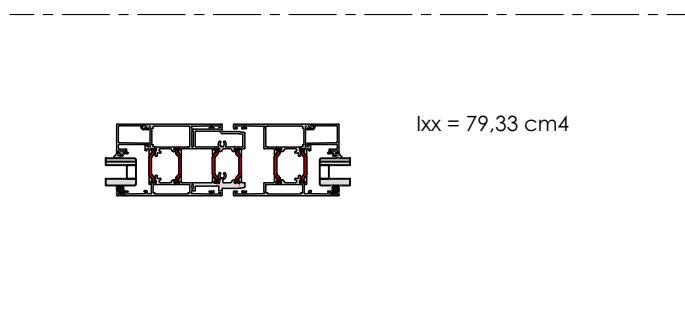
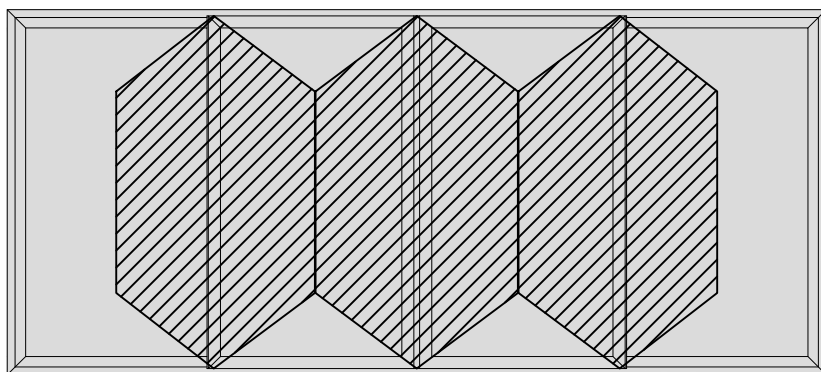


$I_{xx} = 236,59 \text{ cm}^4$

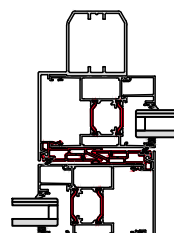


specifications

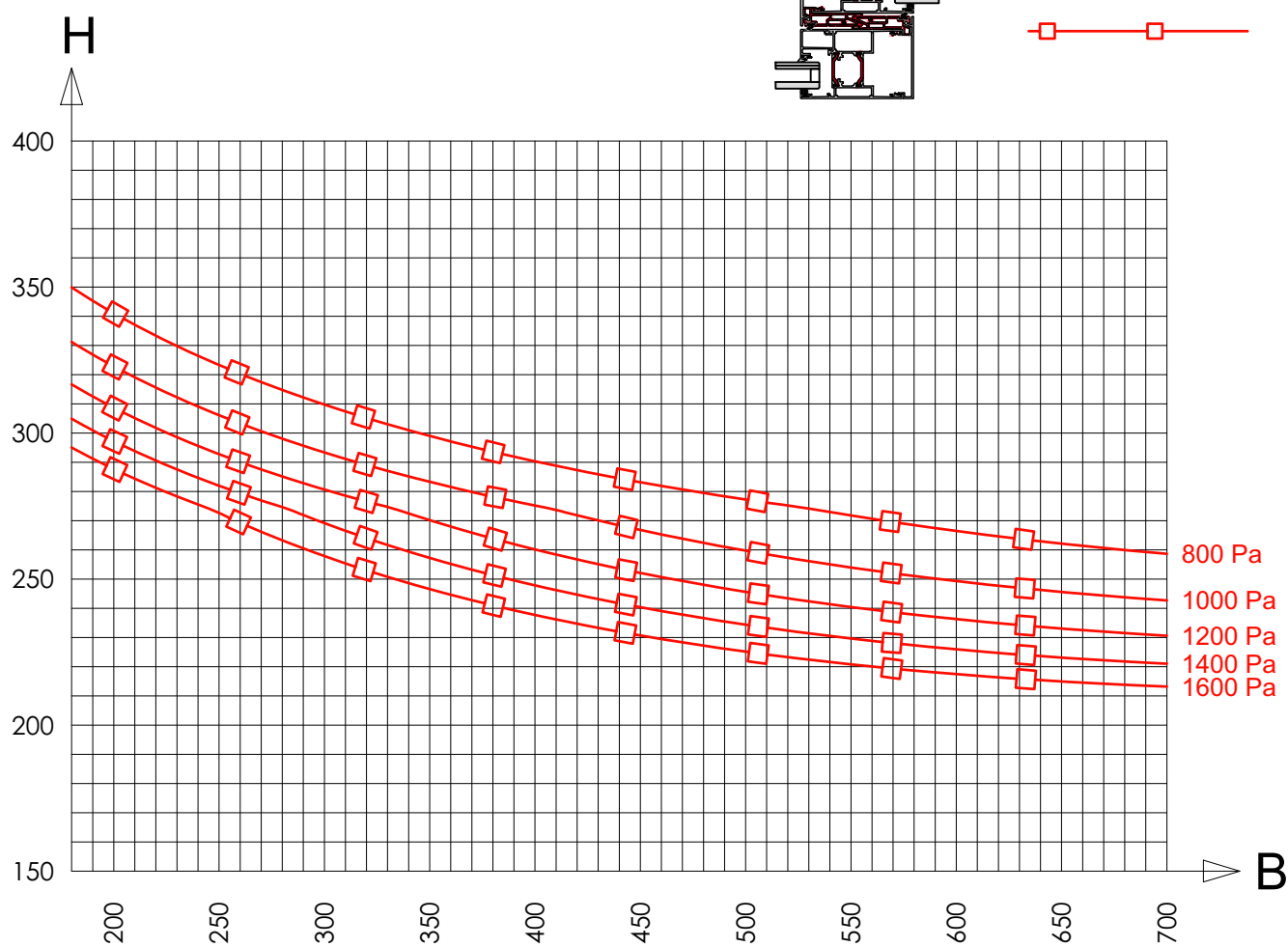
WIND LOAD



$I_{xx} = 84,09 \text{ cm}^4$

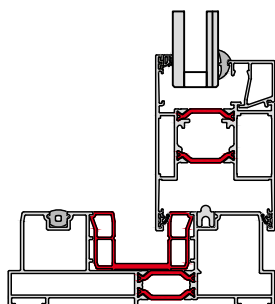


$I_{xx} = 129,05 \text{ cm}^4$



specifications

PERFORMANCES



		2511mm x 2325mm	
AIR PERMEABILITY EN 12207		Class 4	-
WATER TIGHTNESS EN 12208		8A	-
WIND RESISTANCE EN 12211		C3	-
OPERATION FORCE EN 13115 EN 12046-1		Class 1	-
WRONG USE EN 13115		-	-
IMPACT EN 13049		-	-
REPORT		CAR 17146 23/06/2017	-
ACOUSTIC PERFORMANCE EN ISO 140-3 EN ISO 717-1		-	-
REPORT		-	-
BURGLARY PROOF NEN 5096/A1 ENV 1627		-	-
REPORT		-	-

specifications

» WARRANTIES & LEGAL RESTRICTION

WARRANTIES

AluK S.A. (hereinafter "AluK") warrants that its systems meet the required technical characteristics.

Additional warranties may apply under certain conditions.

LEGAL RESTRICTION

All drawings and information in this technical manual are indicative and cannot engage our responsibility.

The AluK policy of continuous improvement determines the right to make the modifications without prior warning.

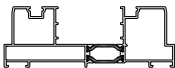
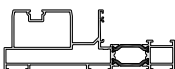
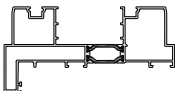
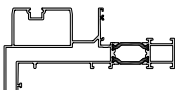
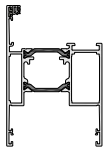
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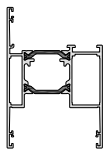
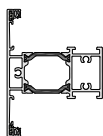
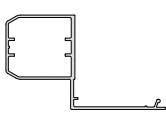
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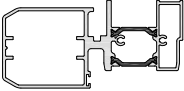
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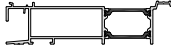


2 PROFILE INDEX

	CODE	DESCRIPTION
 5.3	P-35-100	Outer frame Buitenkader Dormant
 5.4	P-35-101	Outer frame monorail Buitenkader monorail Dormant monorail
 5.5	P-35-109	Outer frame Buitenkader Dormant
 5.6	P-35-129	Outer frame monorail Buitenkader monorail Dormant monorail
 5.7	P-35-200	Sash Vleugelprofiel Ouvrant

	CODE	DESCRIPTION
 5.8	P-35-210	Sash Vleugelprofiel Ouvrant
 5.9	P-35-230	Transom T-profiel Traverse
 5.10	P-35-300	Finishing profile Afdekprofiel Profil de cloture
 5.10	P-35-301	Finishing profile reinforced Afdekprofiel versterkt Profil de cloture renforcé
 5.11	P-35-350	Profile for 3-parts Aanslagprofiel 3-delig Profil butée 3-parts

	CODE	DESCRIPTION
 5.12	P-35-400	Sil monorail Drempelprofiel monorail Profil de seuil monorail
 5.12	P-35-403	Sil flat Drempelprofiel vlak Profil de seuil plat
 5.13	P-35-450	Middle post Tussenstijl Mauclair
 5.13	P-35-451	Reinforced middle post Versterkte tussenstijl Mauclair réinforcé
 5.14	P-35-500	PVC thermal break profile PVC isolatieprofiel Profil d'isolation

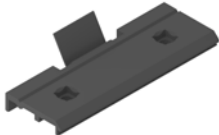
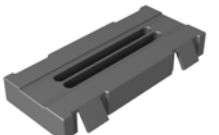
	CODE	DESCRIPTION
 5.15	P-35-720	Sill member Onderdorpel Seuil
 5.14	P-15-503	PVC chicane PVC haakprofiel Chicane PVC
 5.14	P-05-505	PVC monorail PVC monorail PVC monorail
 5.16	P-05-800	Anodized rail Geanodiseerde rail Rail anodisé
 5.16	P-05-801	Stainless steel rail RVS rail Inox rail

	CODE	DESCRIPTION
 5.16	P-25-800	Anodized rail Lift and slide Geanodiseerde rail Hefschuif Rail anodisé Levant coulissant
 5.17	P-35-520	Z-profile Z-profiel Profilé en Z
 5.18	P-6Q-R14 P-6Q-R17 P-6Q-R20 P-6Q-R23 P-6Q-R26 P-6Q-R29 P-6Q-R32 P-6Q-R35 P-6Q-R38 P-6Q-R41 P-6Q-R44 P-6Q-R47	Glazing bead B-Quick Glaslat B-Quick Parclose B-Quick
 5.20	P-6S-003 P-6S-007 P-6S-011 P-6S-015 P-6S-019 P-6S-021 P-6S-023 P-6S-025 P-6S-027 P-6S-029 P-6S-031 P-6S-033 P-6S-035 P-6S-037 P-6S-039 P-6S-041 P-6S-043 P-6S-045	Glazing bead Glaslat Parclose

	CODE	DESCRIPTION
 5.23	P-6B-015 P-6B-019 P-6B-021 P-6B-023 P-6B-025 P-6B-027 P-6B-029 P-6B-031 P-6B-033 P-6B-035 P-6B-037 P-6B-039 P-6B-042 P-6B-043 P-6B-045	Glazing bead burglary proof Glaslat inbraakwerend Parclose anti effraction



3 ACCESSORIE INDEX

IMAGE	CODE	DESCRIPTION	FINISH
	A-35-100	Glazing support Glassteun Support cale de vitrage	Black
	A-35-101	Glazing support lift & slide Glassteun hefschuif Support cale de vitrage levant-coulissant	Black
	A-35-110	Double pulley Dubbel wiel Chariot double	Black
	A-35-111	Double pulley with stainless steel wheels Dubbel wiel met RVS wielen Chariot double avec galets en inox	Black
	A-35-200	Cap sliding Sluitstuk raildoorgang schuif Closoir passage rail coulissant	Black / White
	A-35-400	Sash support Vleugelsteun Support de vantail	Black

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

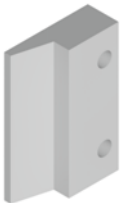
IMAGE	CODE	DESCRIPTION	FINISH
	A-35-450	End piece for P-35-450 slide Eindstuk voor P-35-450 schuif Embout pour P-35-450 coulissant	Black
	A-35-451	End piece for P-35-450 lift & slide Eindstuk voor P-35-450 hefschuif Embout pour P-35-450 levant-coulissant	Black
	A-35-600	Hook for chicane Haak voor chicane Crochet pour chicane Inbraakwerend Anti-effraction Burglary proof	-
	A-00-104	Drain hole cover Afdekkapje waterafvoer Capuchon écoulement	Black
	A-00-105	Framing square Verstekhoekje Equerre de jonction	Black
	A-00-220	Doorstop Stootbuffer Butée de fermeture	Black / White

IMAGE	CODE	DESCRIPTION	FINISH
	A-00-225	Security valve Stormventiel Clapet anti refoulement	Black
	A-00-721	Sealing threshold Afsluiting dorpel Embout pour seuil	Black
	A-05-303	End piece for P-35-301 Eindstuk voor P-35-301 Embout pour P-35-301	Black
	A-05-500	Central sealing slide Centrale dichting schuif Etanchéité centrale coulissant	Black
	A-05-501	Central sealing Monorail slide Centrale dichting Monorail schuif Etanchéité centrale Moorail coulissant	Black
	A-15-504	Central sealing lift & slide Centrale dichting hefschuif Etanchéité centrale levant coulissant	Black

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

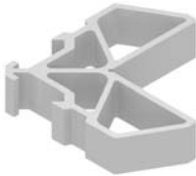
IMAGE	CODE	DESCRIPTION	FINISH
	A-15-505	Central sealing Monorail lift & slide Centrale dichting Monorail hefschuif Etanchéité centrale Moorail levant coulissant	Black
	A-15-601	Tegenstuk voor A-35-600 Partie opposé pour A-35-600 Opposite part for A-35-600 Inbraakwerend Anti-effraction Burglary proof	
	A-15-602	Anti uithefstuk Pièce anti dégon dage Anti lift-up piece Inbraakwerend Anti-effraction Burglary proof	
	A-25-508	Dilatatiestuk Pièce de dilatation Dilatation item	Black
	A-00-CE30	Half cylinder Halve cilinder Demi cylindre 30	-
	A-00-CE3040	Double cylinder Dubbelcilinder Cylindre double 30/40	-

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

IMAGE	CODE	DESCRIPTION	FINISH
	A-00-CE3055	Double cylinder Dubbelcilinder Cylindre double 30/55	-
	A-00-CE40	Half cylinder Halve cilinder Demi cylindre 40	-
	A-00-CE4045	Double cylinder Dubbelcilinder Cylindre double 40/45	-
	A-00-CE45	Half cylinder Halve cilinder Demi cylindre 45	-
	A-00-CE4555	Double cylinder Dubbelcilinder Cylindre double 45/55	-
	A-00-M6060	Screw Schroef Vis Din 965 M6 x 60	-

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

IMAGE	CODE	DESCRIPTION	FINISH
	A-00-M6080	Screw Schroef Vis Din 965 M6 x 80	-
	A-00-M6095	Screw Schroef Vis Din 965 M6 x 95	-
	A-00-V4890	Screw Schroef Vis Din 7982 4.8 x 90	-
	A-HM-105	Framing square Verstekhoek Equerre d'alignement	-
	A-HM-3208	Crimping cleat corner Pers - schroefhoek Clame à sertir / visser	-
	A-GM-005	Screw for A-HM-3208 Schroef voor A-HM-3208 Vis pour A-HM-3208	-

IMAGE	CODE	DESCRIPTION	FINISH
	A-PH-1139	Crimp corner cleats Pershoek Clame à presser	-
	A-PH-1165	Crimp corner cleats Pershoek Clame à presser	-
	A-PH-1186	Crimp corner cleats Pershoek Clame à presser	-
	A-PH-1318	Crimp corner cleats Pershoek Clame à presser	-
	A-PH-3208	Crimp corner cleats Pershoek Clame à presser	-
	A-PH-3218	Crimp corner cleats Pershoek Clame à presser	-

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

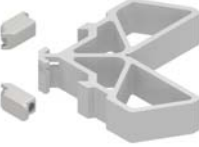
IMAGE	CODE	DESCRIPTION	FINISH
	A-SH-1139	Screw corner cleats Schroefhoek Equerre à visser	-
	A-SH-1165	Screw corner cleats Schroefhoek Equerre à visser	-
	A-SH-1186	Screw corner cleats Schroefhoek Equerre à visser	-
	A-SH-1318	Screw corner cleats Schroefhoek Equerre à visser	-
	A-SH-3218	Screw corner cleats Schroefhoek Equerre à visser	-
	A-TV-103	T-verbinding Attacher traverse Connecting component for transom	-

IMAGE	CODE	DESCRIPTION	FINISH
	A-BH-010	Center punch Puntslag voor nokken Pontil pour point de verrouillage	-
	A-BH-018	Lock lift-sliding door Hefschuifdeurslot Serrure levant- coulissant VH = 1200 - 1800	-
	A-BH-021	Lock lift-sliding door Hefschuifdeurslot Serrure levant- coulissant VH = 1801 - 2100	-
	A-BH-024	Lock lift-sliding door Hefschuifdeurslot Serrure levant- coulissant VH = 2101 - 2400	-
	A-BH-027	Lock lift-sliding door Hefschuifdeurslot Serrure levant- coulissant VH = 2401 - 2700	-
	A-BH-033	Extension lock Verlenging slot Extension serrure +600 mm	-

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

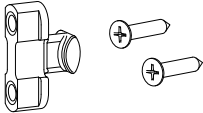
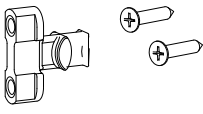
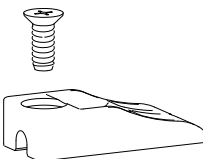
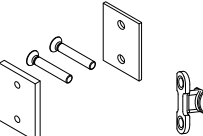
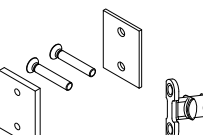
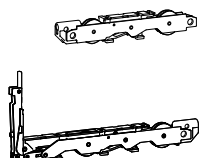
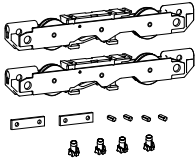
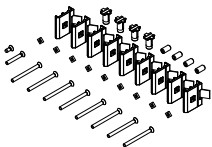
IMAGE	CODE	DESCRIPTION	FINISH
	A-BH-035	Locking bolt Sluitnok Point de verrouillage	-
	A-BH-036	Locking bolt night vent Sluitnok kierstand Point de verrouillage position d'entrebaîllement	-
	A-BH-040	Position bolt 4 panel Positienok vierslag Point de verrouillage position 4 vantaux	-
	A-BH-067	Locking bolt 4 panel Sluitnok vierslag Point de verrouillage position 4 vantaux	-
	A-BH-068	Locking bolt night vent 4 panel Sluitnok kierstand vierslag Point de verrouillage position d'entrebaîllement 4 vantaux	-
	A-BH-100	Bogie kit Set loopwagen Set chariots	-

IMAGE	CODE	DESCRIPTION	FINISH
	A-BH-102	Tandem bogie kit Set tandem loopwagen Set chariots tandem	-
	A-BH-204	Screws kit Bevestigingsmateriaal Set de vis	-
	A-BH-215	Connection rod Verbindingstang Tige de raccord VB = 720 - 1500	-
	A-BH-220	Connection rod Verbindingstang Tige de raccord VB = 1501 - 2000	-
	A-BH-225	Connection rod Verbindingstang Tige de raccord VB = 2001 - 2500	-
	A-BH-232	Connection rod Verbindingstang Tige de raccord VB = 2501 - 3235	-

➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

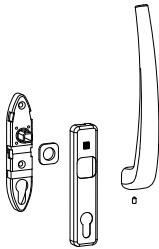
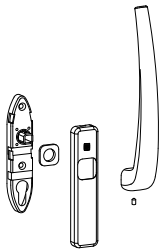
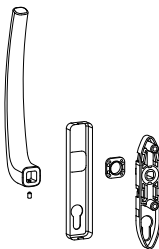
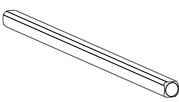
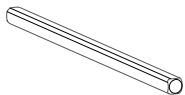
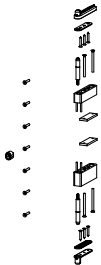
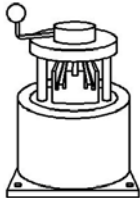
IMAGE	CODE	DESCRIPTION	FINISH
	A-BH-300	Handle inside with cylinder Handgreep binnen met cilindergat Béquille intérieure avec trou de cylindre	
	A-BH-301	Handle inside without cylinder Handgreep binnen zonder cilindergat Béquille intérieure sans trou de cylindre	
	A-BH-303	Handle outside with cylinder Handgreep buiten met cilindergat Béquille extérieure avec trou de cylindre	
	A-BH-305	Finger grip 6,5mm Kongreep 6,5mm Cuvette 6,5mm	
	A-BH-306	Finger grip 9,5mm Kongreep 9,5mm Cuvette 9,5mm	
	A-BH-310	Steel squared Vierkant staaf Axe carré 10 X 85 mm	-

IMAGE	CODE	DESCRIPTION	FINISH
	A-BH-311	Steel squared Vierkant staaf Axe carré 10 X 150 mm	-
	A-BS-500	Lock sliding door Schuifdeurslot Serrure coulissant 2300mm	-
	A-BS-501	Lock sliding door Schuifdeurslot Serrure coulissant 2700mm	-
	A-BS-502	Lock sliding door Schuifdeurslot Serrure coulissant 3100mm	-
	A-BS-504	Fastening kit Bevestigingskit Kit de fixation	-
	A-BS-505	Build-in grip outside cylinder Komgreep inbouw buiten cilinder Cuvette encastrée ext. cylindre	

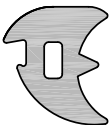
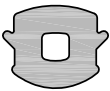
➤ ACCESSORY / TOEBEHOREN / ACCESSOIRES

IMAGE	CODE	DESCRIPTION	FINISH
	A-BS-506	Build-in grip outside Komgreep inbouw buiten Cuvette encastrée ext.	
	A-BS-507	Build-in grip inside cylinder Komgreep inbouw binnen cilinder Cuvette encastrée int. cylindre	
	A-BS-508	surface grip outside cylinder Komgreep opbouw buiten cilinder Cuvette en appliquet ext. cylindre	
	A-BS-509	surface grip outside Komgreep opbouw buiten Cuvette en appliquet ext.	
	A-BS-510	surface grip inside cylinder Komgreep opbouw binnen cilinder Cuvette en appliquet int. cylindre	
	A-KM-5429	Punching tool Kapmatrijs Outillages de poinçonnage	-

4
GASKET INDEX

SECTION	CODE	DESCRIPTION	MATERIAL
	A-00-120	Brush Borstel Brosse H= 7 mm	
	A-GS-114	Repair gasket Reparatie aanslagdichting Joint de réparation	EPDM
	A-GS-120	Gliding gasket for sliding window Glijrubber voor schuifraam Joint glissant pour coulissant	TPE
	A-GS-303	Sealing gasket 3mm Beglazingsrubber 3mm Joint de vitrage 3mm	EPDM
	A-GS-304	Sealing gasket 4mm Beglazingsrubber 4mm Joint de vitrage 4mm	EPDM
	A-GS-305	Sealing gasket 5mm Beglazingsrubber 5mm Joint de vitrage 5mm	EPDM

➤ GASKET INDEX / RUBBER / JOINT

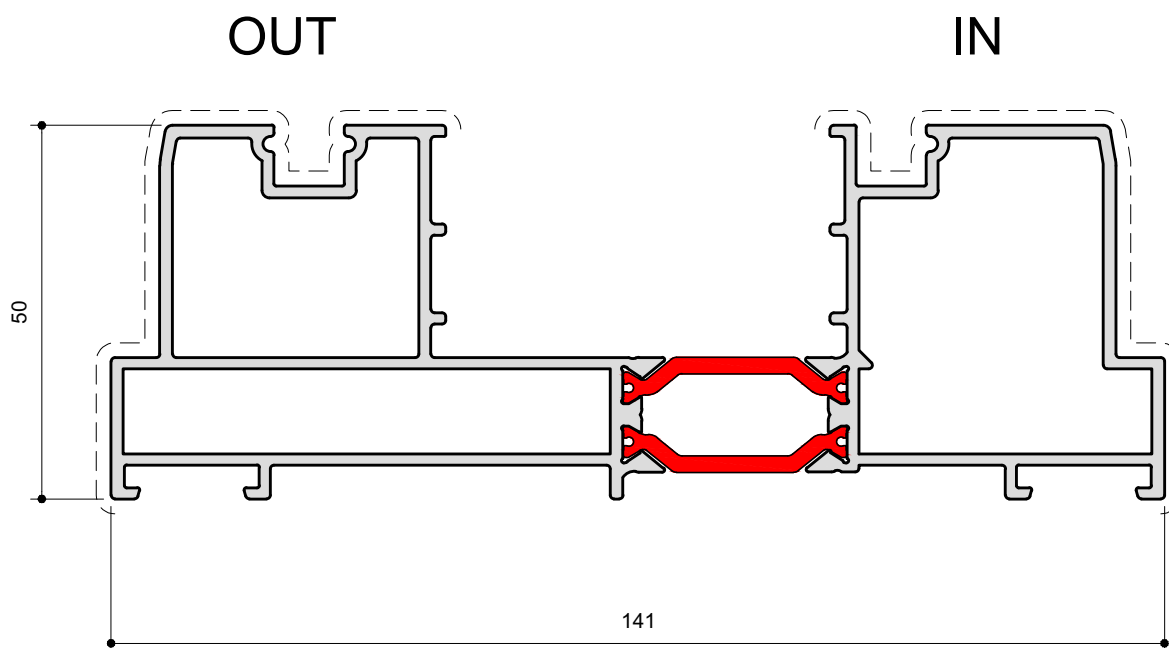
SECTION	CODE	DESCRIPTION	MATERIAL
	A-GS-306	Sealing gasket 6mm Beglazingsrubber 6mm Joint de vitrage 6mm	EPDM
	A-GS-308	Sealing gasket 8mm Beglazingsrubber 8mm Joint de vitrage 8mm	EPDM
	A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	EPDM
	A-GS-501	Finishing gasket Afwerkingsrubber Joint de finition	EPDM
	A-GS-714	Base gasket Basisrubber Joint de base	EPDM

5
PROFILE SECTION

➤ OUTER FRAME / BUITENKADER / DORMANT

— — — — Primary surface
- - - - - Secondary surface

	OUT	IN
 P	A-PH-1165	A-PH-1139
 S	A-SH-1165	A-SH-1139



P-35-100

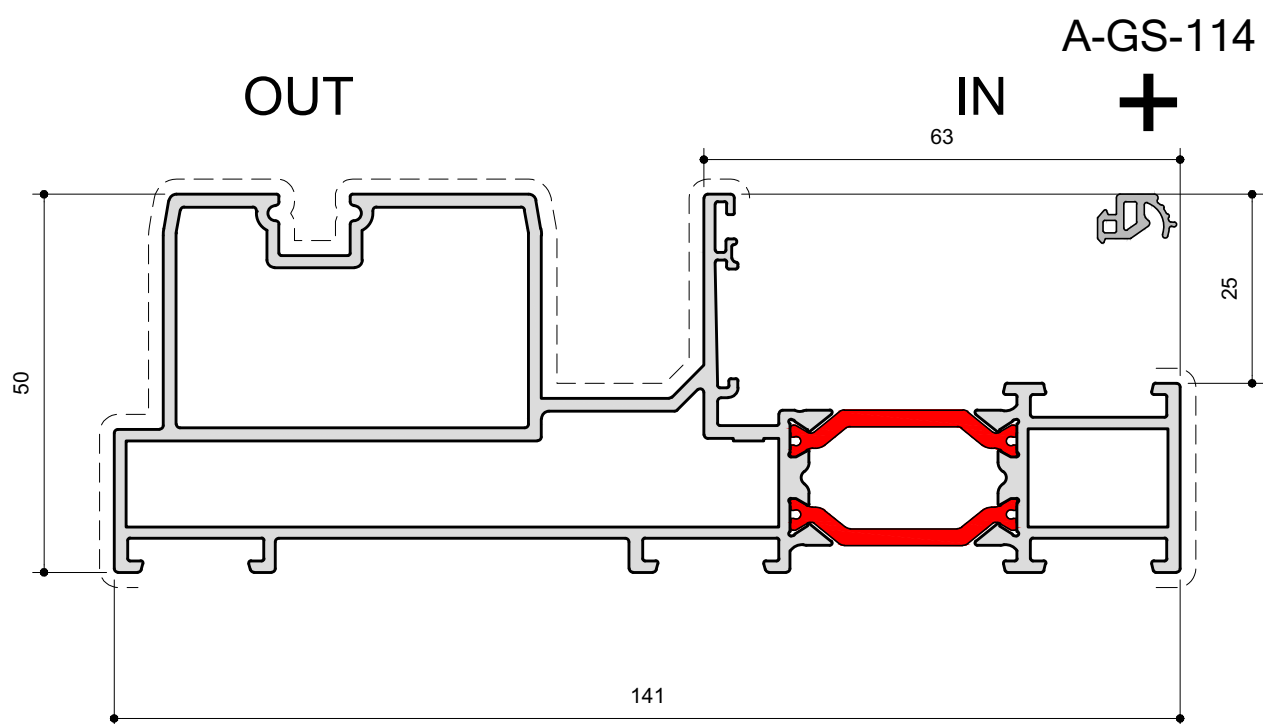
	296	mm		544	mm
I _x	175,85	cm ⁴	W _x	23,88	cm ³
I _y	22,75	cm ⁴	W _y	8,4	cm ³

L [m] 5 / 7

➤ OUTER FRAME / BUITENKADER / DORMANT

- - - - Primary surface
 - - - - Secondary surface

	OUT	IN
	A-PH-1186	A-PH-1318
	A-SH-1186	A-SH-1318



P-35-101

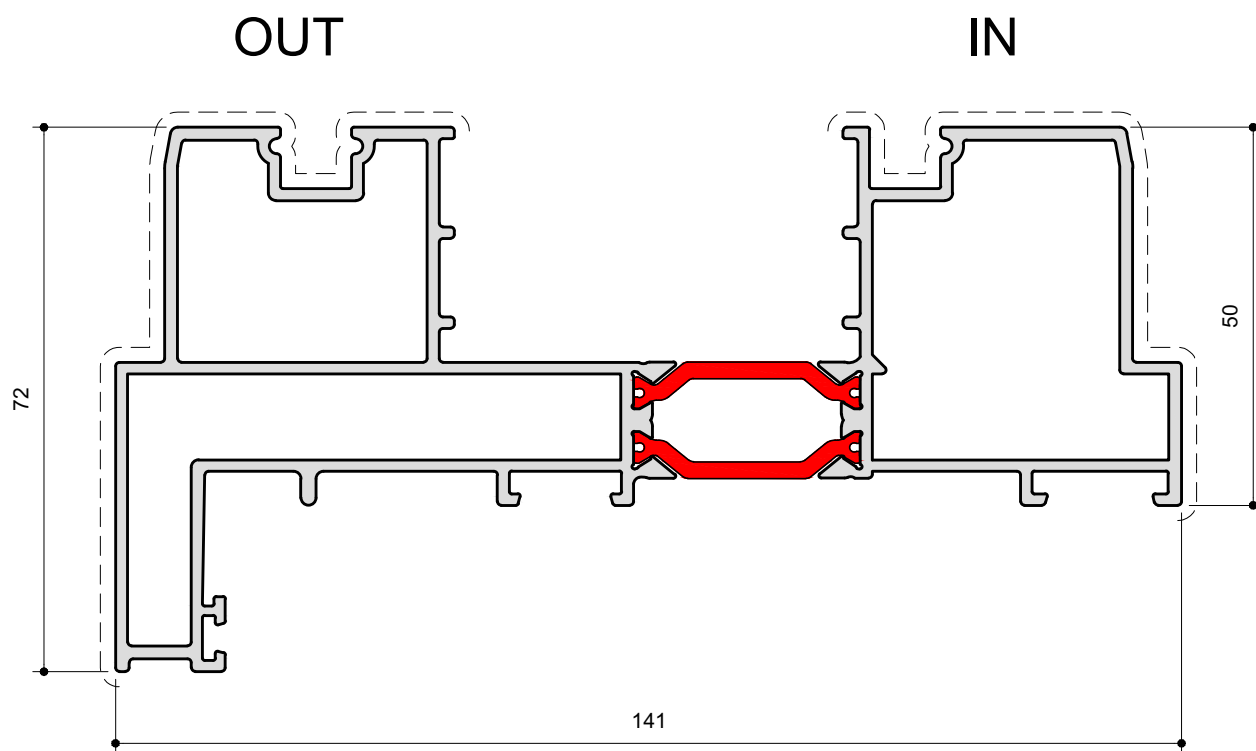
	225	mm		567	mm
I _x	156,23	cm ⁴	W _x	20,31	cm ³
I _y	19,56	cm ⁴	W _y	6,64	cm ³

L [m] 6,5

➤ OUTER FRAME / BUITENKADER / DORMANT

— — — —	Primary surface
- - - - -	Secondary surface

	OUT	IN
 P	A-PH-1165	A-PH-1139
 S	A-SH-1165	A-SH-1139



P-35-109

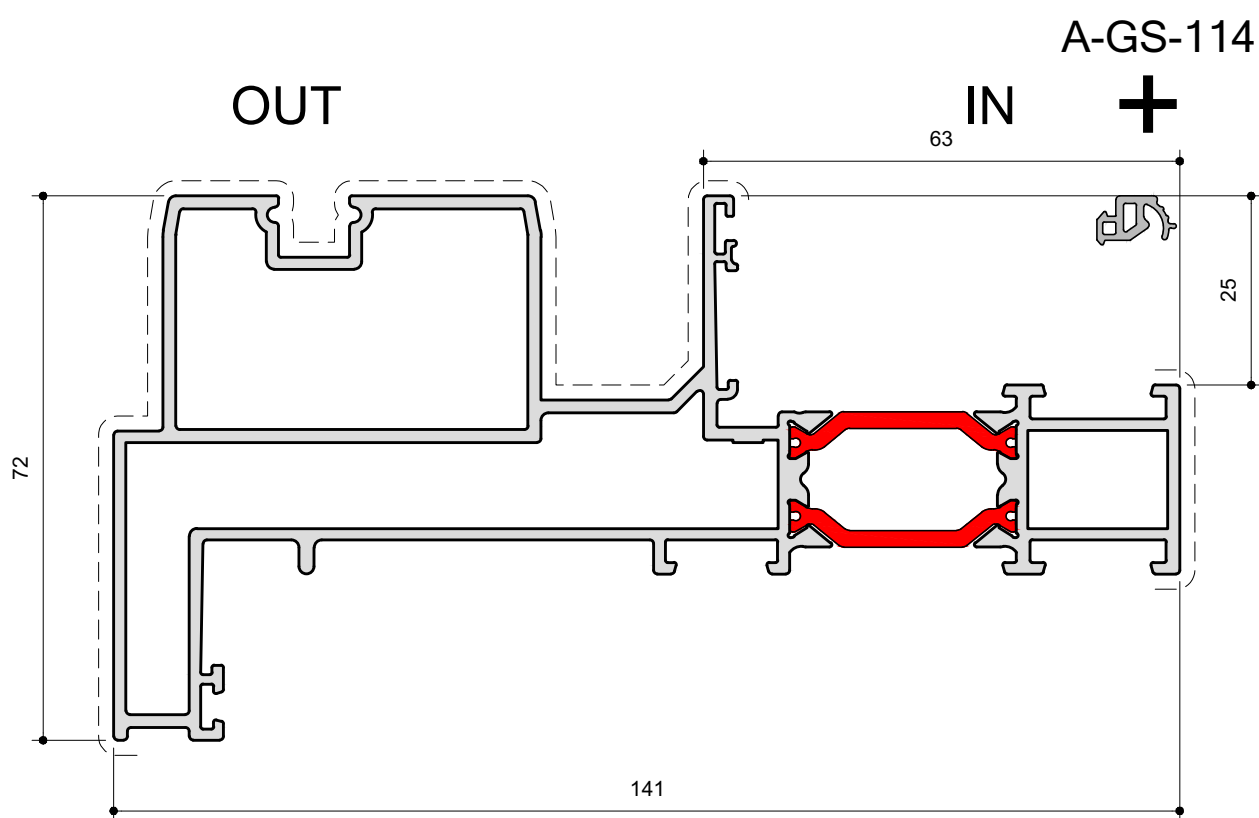
	333	mm		612	mm
I_x	204,61	cm ⁴	W_x	25,77	cm ³
I_y	34,56	cm ⁴	W_y	8,4	cm ³

L [m] 5 / 7

➤ OUTER FRAME / BUITENKADER / DORMANT

- - - - Primary surface
 - Secondary surface

	OUT	IN
	A-PH-1186	A-PH-1318
	A-SH-1186	A-SH-1318



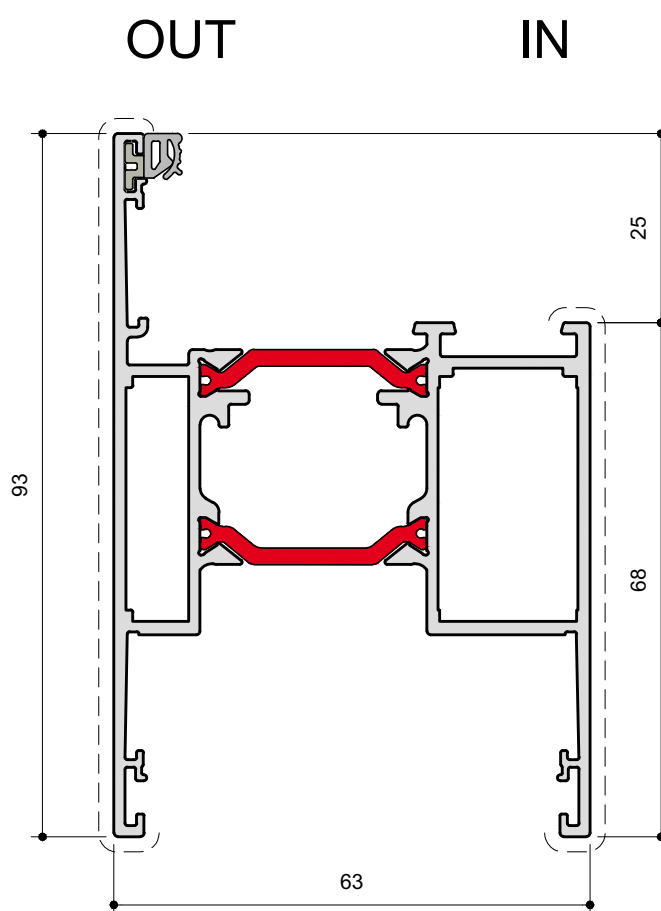
P-35-129

	247	mm		620	mm
I _x	181,94	cm ⁴	W _x	22,15	cm ³
I _y	29,63	cm ⁴	W _y	7,54	cm ³

L [m] 6,5

— — — — Primary surface
- - - - - Secondary surface

	OUT	IN
	A-PH-3208	A-PH-3218
	A-HM-3208	A-SH-3218



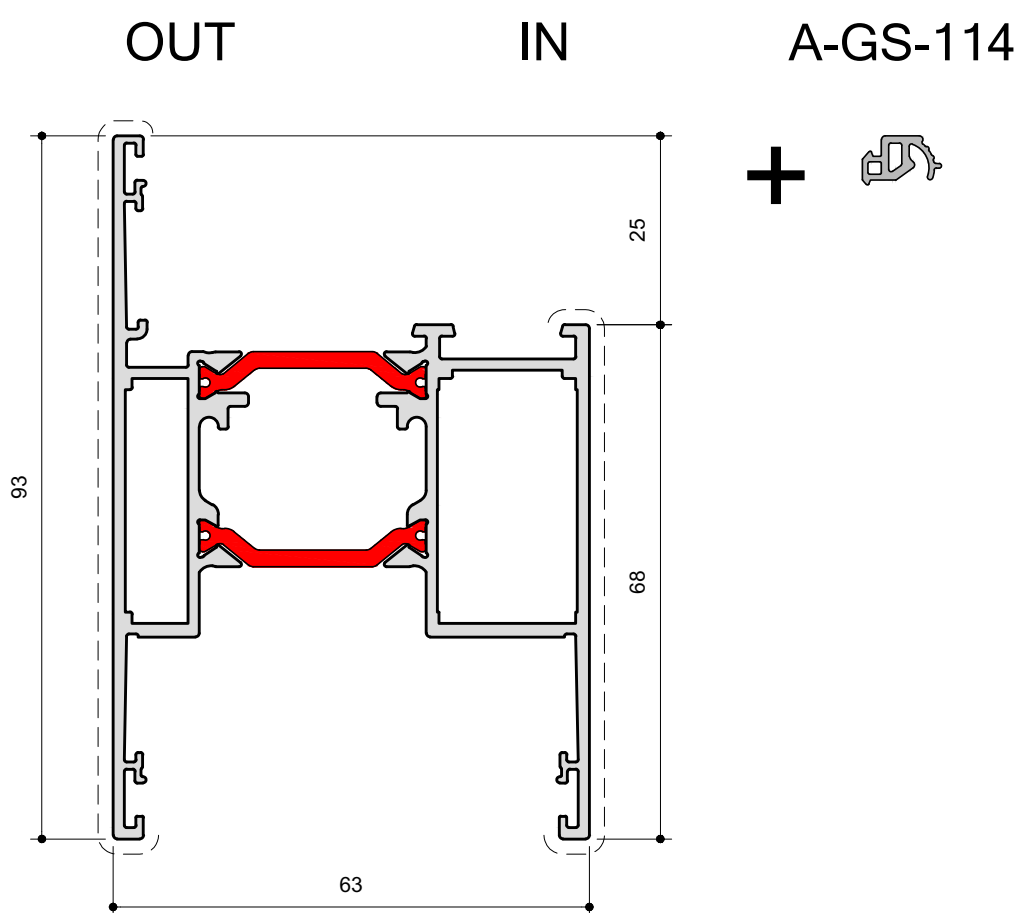
P-35-200

	182	mm		471	mm
I_x	36,81	cm ⁴	W_x	10,65	cm ³
I_y	27,48	cm ⁴	W_y	5,67	cm ³

L [m] 6,5

— — — — Primary surface
 - - - - Secondary surface

	OUT	IN
 P	A-PH-3208	A-PH-3218
 S	A-HM-3208	A-SH-3218



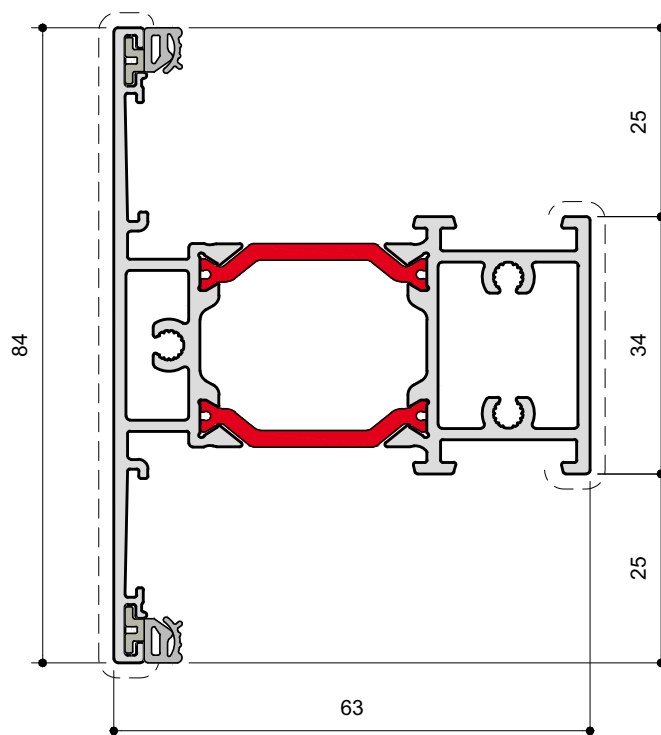
P-35-210

	182	mm		471	mm
I _x	36,81	cm ⁴	W _x	10,65	cm ³
I _y	27,48	cm ⁴	W _y	5,67	cm ³

L [m] 6,5

— — — — Primary surface
- - - - - Secondary surface

OUT IN



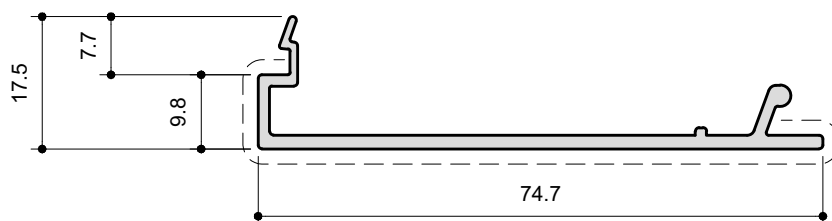
P-35-230

	126	mm		400	mm
I_x	29,54	cm ⁴	W_x	7,98	cm ³
I_y	14,4	cm ⁴	W_y	3,42	cm ³

L [m] 6,5

► FINISHING PROFILE / AFDEKPROFIEL / PROFIL DE CLOTURE

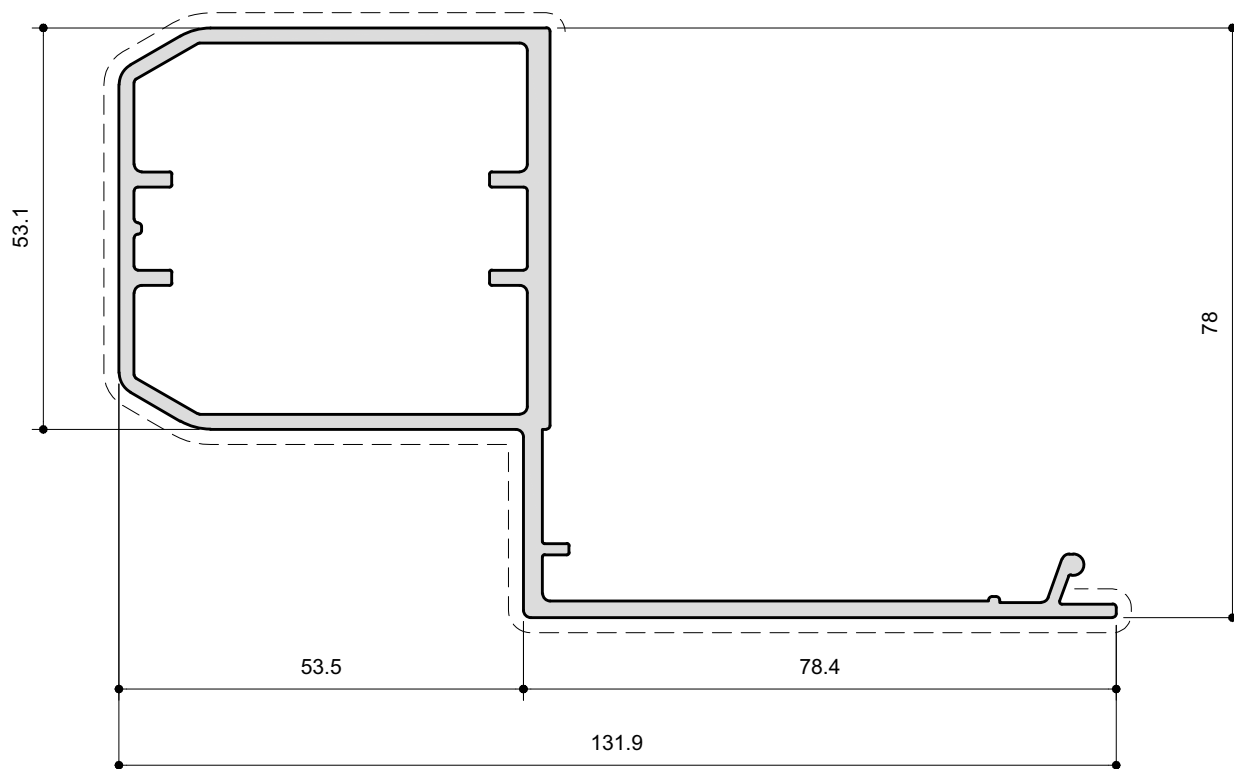
— — — — Primary surface
- - - - - Secondary surface



P-35-300

	85	mm		208	mm
I _x	10,75	cm ⁴	W _x	2,69	cm ³
I _y	0,21	cm ⁴	W _y	0,14	cm ³

L [m] 3,5 / 7



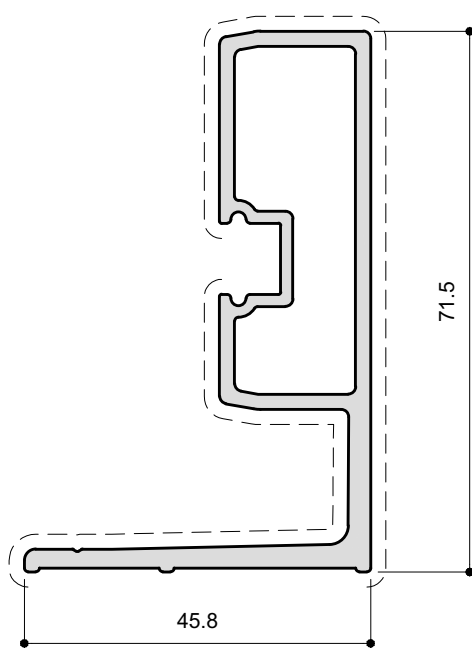
P-35-301

	258	mm		432	mm
I _x	87	cm ⁴	W _x	10,52	cm ³
I _y	55,89	cm ⁴	W _y	13,29	cm ³

L [m] 3,5 / 7

➤ PROFILE FOR 3-PARTS / AANSLAGPROFIEL 3-DELI
/ PROFIL BUTÉE 3-PARTS

— — — — Primary surface
- - - - - Secondary surface



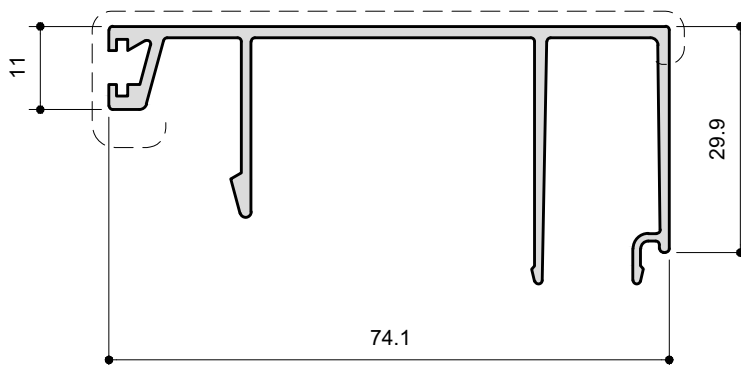
P-35-350

	237	mm		283	mm
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L [m] 7

► SIL FLAT / DREMPELPROFIEL VLAK / PROFIL DE SEUIL PLAT

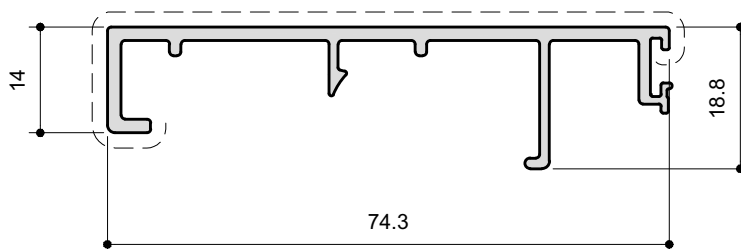
— — — — Primary surface
- - - - - Secondary surface



P-35-400



L [m] 6,5



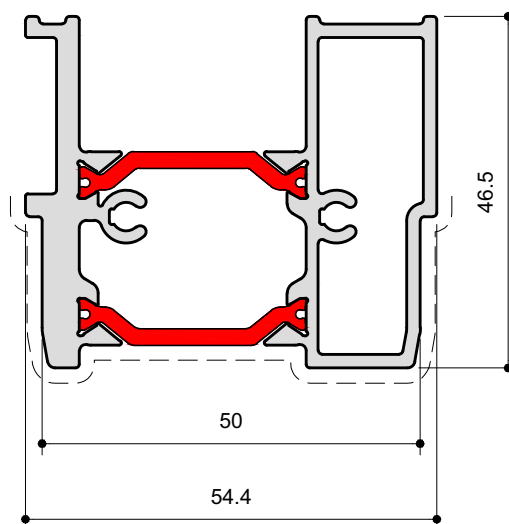
P-35-403



L [m] 7

➤ MIDDLE POST / TUSSENSTIJL / MAUCLAIR

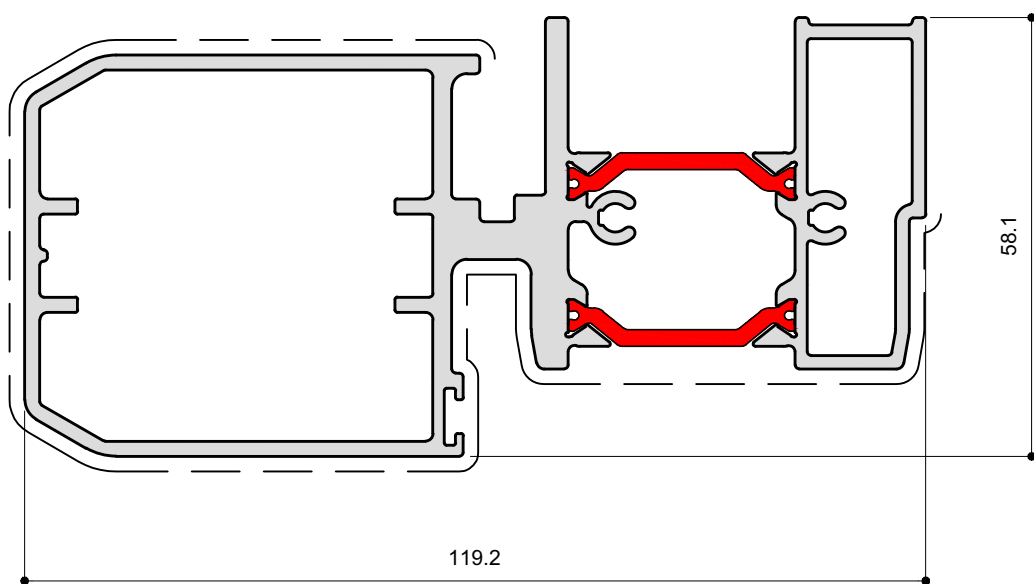
- - - - Primary surface
 - - - - Secondary surface



P-35-450

	103	mm		248	mm
I_x	19,71	cm ⁴	W_x	6,74	cm ³
I_y	9,47	cm ⁴	W_y	3,8	cm ³

L [m] 3,5 / 7



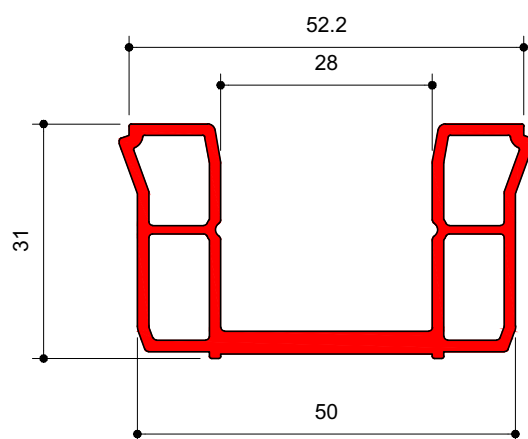
P-35-451

	294	mm		272	mm
I_x	129,15	cm ⁴	W_x	21,08	cm ³
I_y	28,54	cm ⁴	W_y	9,54	cm ³

L [m] 3,5 / 7

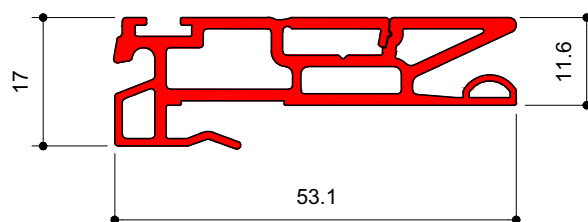
p35

— — — — Primary surface
 - - - - - Secondary surface



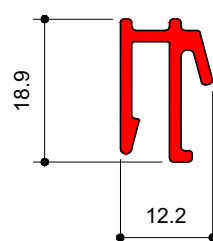
P-35-500

L [m] 5 / 7



P-15-503

L [m] 7

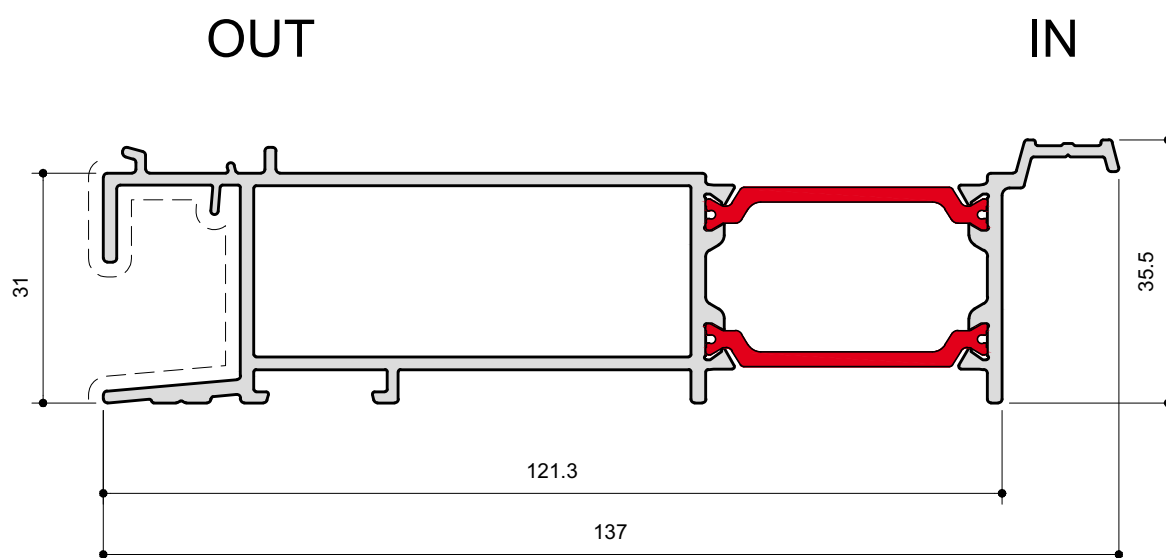


P-05-505

L [m] 6,5

➤ SILL MEMBER / ONDERDORPEL / SEUIL

- - - - Primary surface
 - . - - Secondary surface

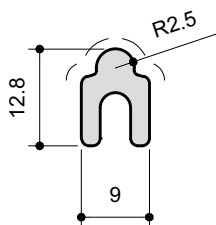
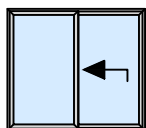


P-35-720

	86	mm		462	mm
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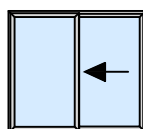
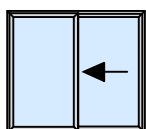
L [m] 6,5

— — — — Primary surface
 - · - · - Secondary surface

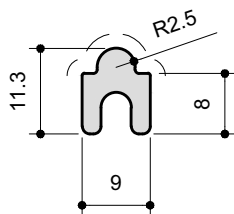


P-25-800

L [m] 7

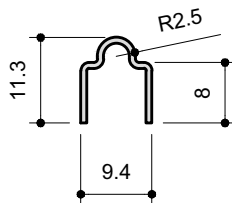


Stainless steel



P-05-800

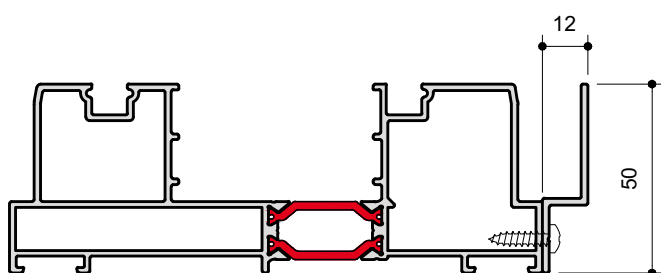
L [m] 7



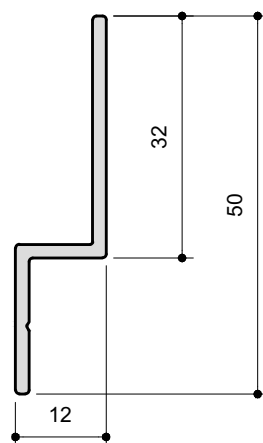
P-05-801

L [m] 7

----- Primary surface
 - - - - - Secondary surface

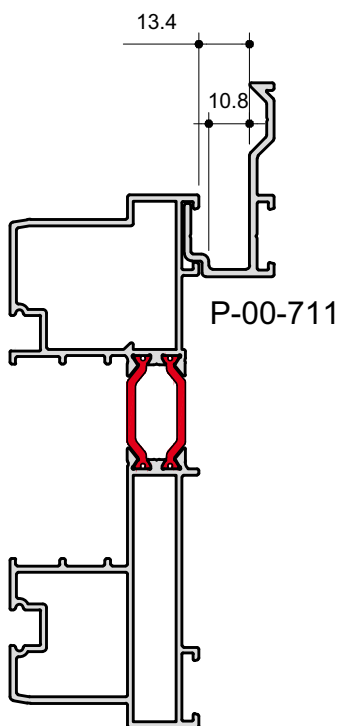


P-00-520

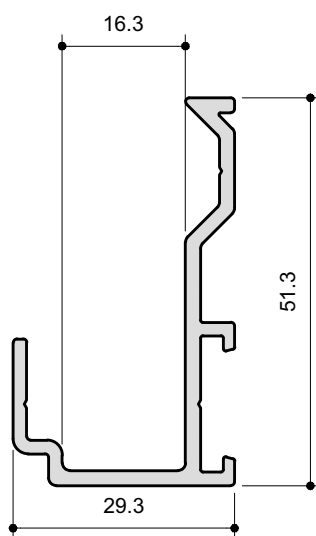


P-00-520

L [m] 6,5

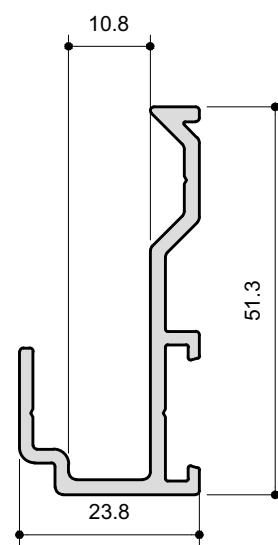


P-00-711



P-00-710

L [m] 6,5

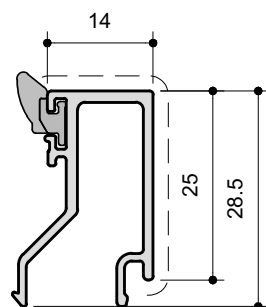


P-00-711

L [m] 6,5

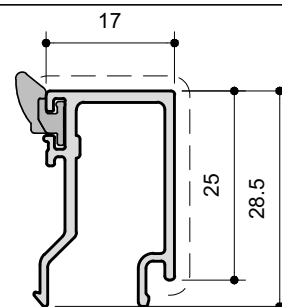
➤ GLAZING BEAD / GLASLAT / PARCLOSE

- - - - Primary surface
 - - - - Secondary surface



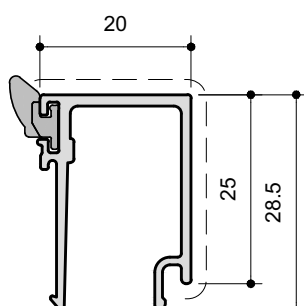
P-6Q-R14

L [m] 6,5



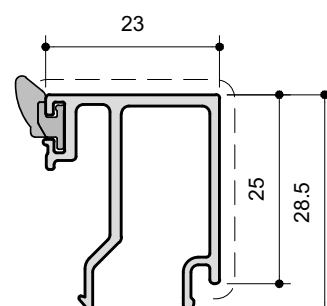
P-6Q-R17

L [m] 6,5



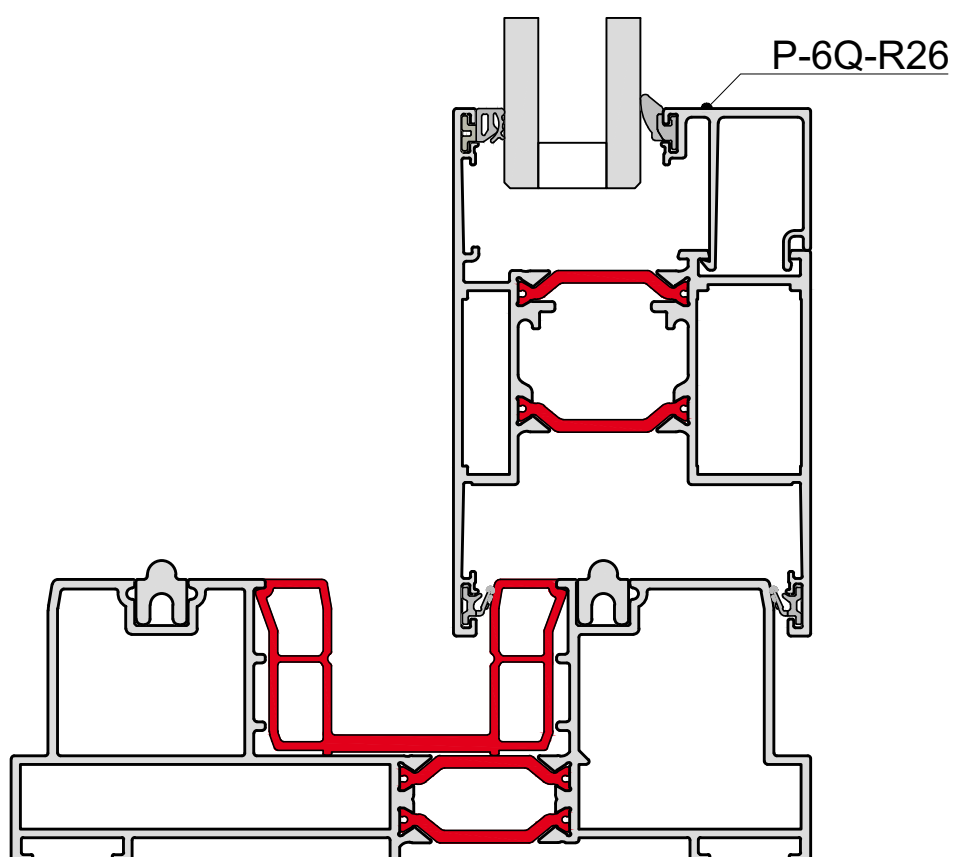
P-6Q-R20

L [m] 6,5



P-6Q-R23

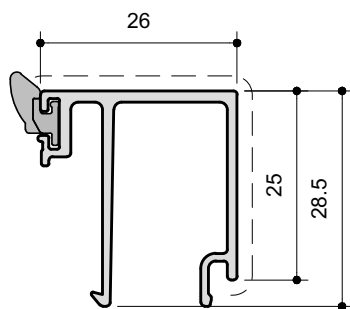
L [m] 6,5



p35

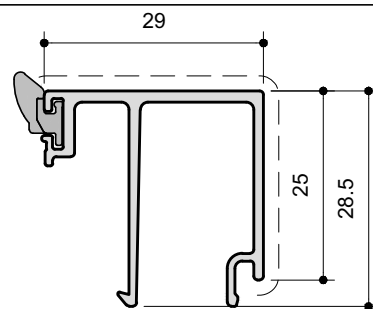
➤ GLAZING BEAD / GLASLAT / PARCLOUSE

- - - - Primary surface
 - - - - Secondary surface



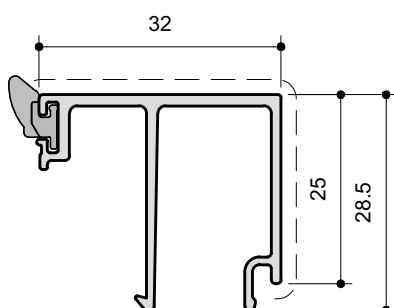
P-6Q-R26

L [m] 6,5



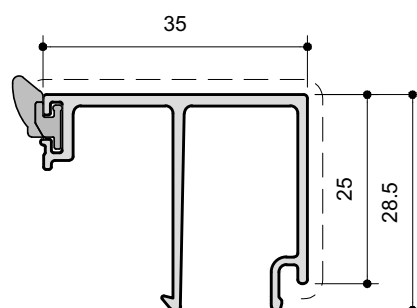
P-6Q-R29

L [m] 6,5



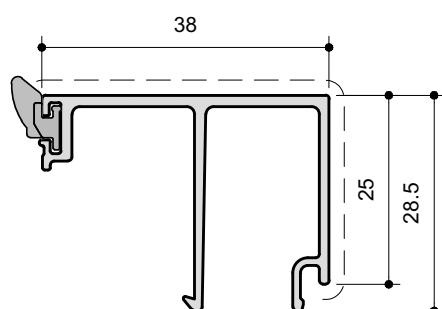
P-6Q-R32

L [m] 6,5



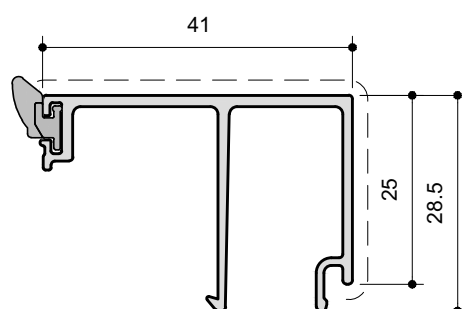
P-6Q-R35

L [m] 6,5



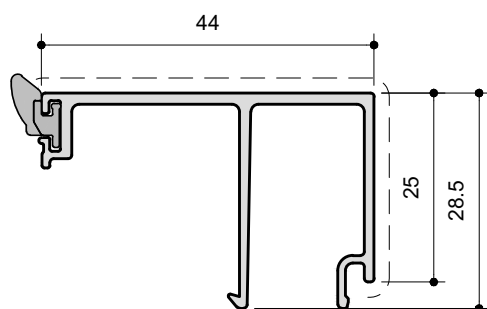
P-6Q-R38

L [m] 6,5



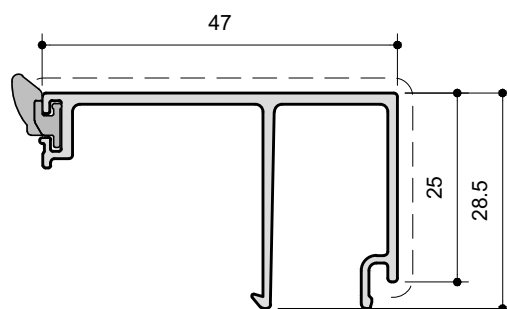
P-6Q-R41

L [m] 6,5



P-6Q-R44

L [m] 6,5



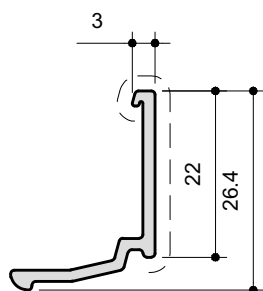
P-6Q-R47

L [m] 6,5

p35

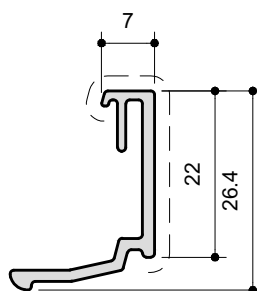
➤ GLAZING BEAD / GLASLAT / PARCLOSE

- - - - - Primary surface
 - . - . - Secondary surface



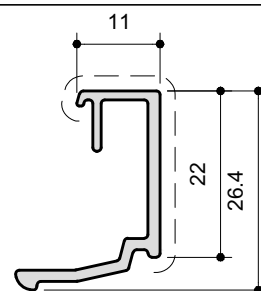
P-6S-003

L [m] 6,5



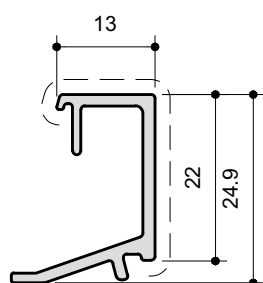
P-6S-007

L [m] 6,5



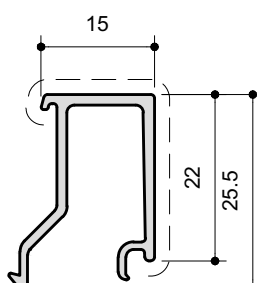
P-6S-011

L [m] 6,5



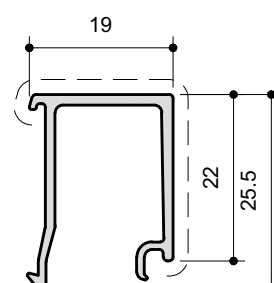
P-6S-013

L [m] 6,5



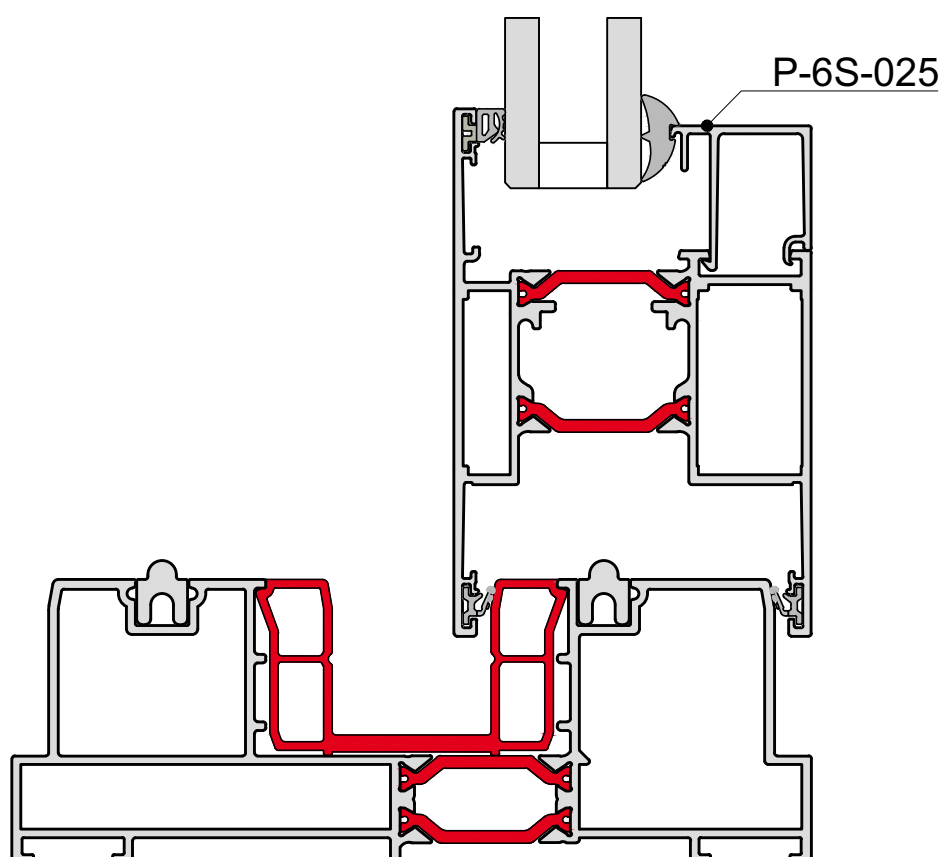
P-6S-015

L [m] 6,5



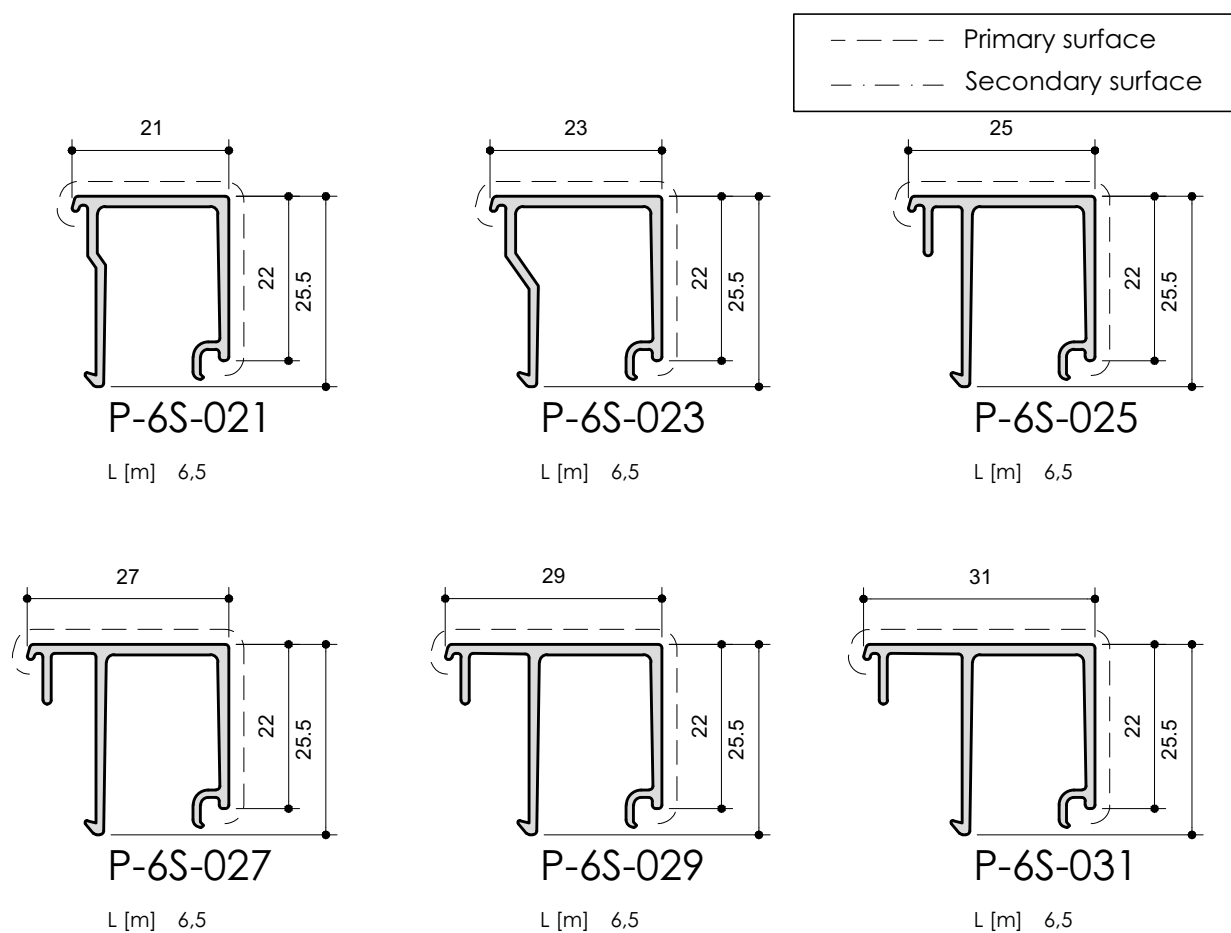
P-6S-019

L [m] 6,5

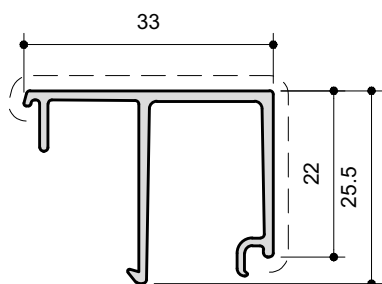


p35

➤ GLAZING BEAD / GLASLAT / PARCLOUSE

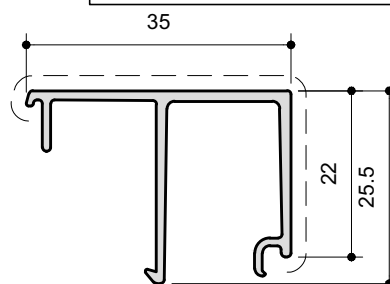


— — — — Primary surface
 - - - - Secondary surface



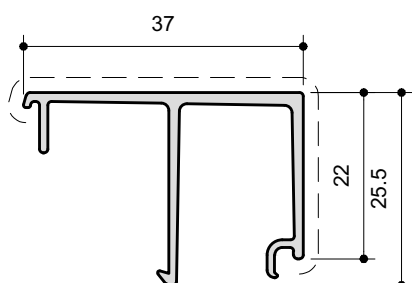
P-6S-033

L [m] 6,5



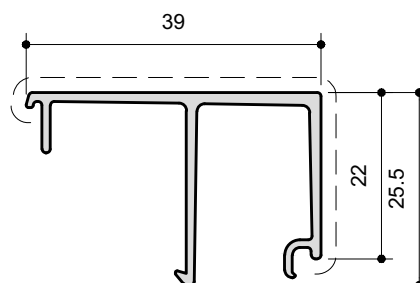
P-6S-035

L [m] 6,5



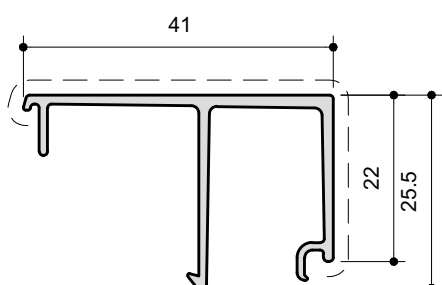
P-6S-037

L [m] 6,5



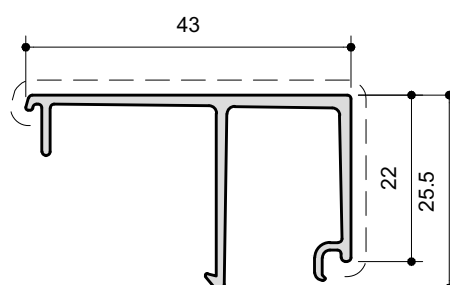
P-6S-039

L [m] 6,5



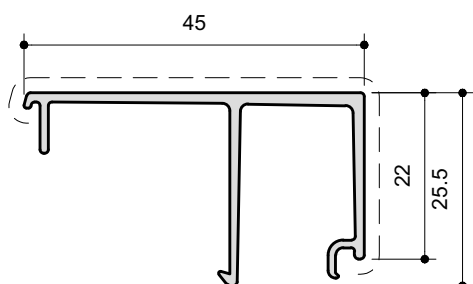
P-6S-041

L [m] 6,5



P-6S-043

L [m] 6,5

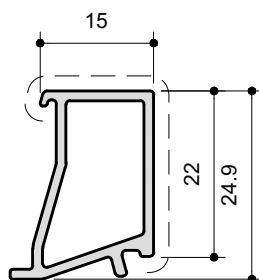


P-6S-045

L [m] 6,5

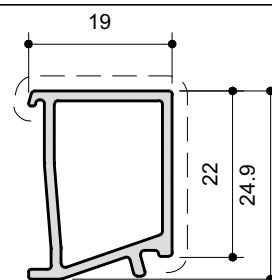
➤ GLAZING BEAD / GLASLAT / PARCLOUSE

- - - - Primary surface
 - - - - Secondary surface



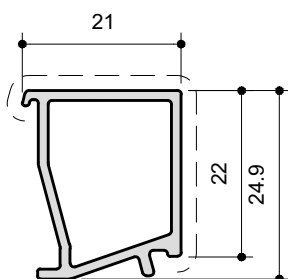
P-6B-015

L [m] 6,5



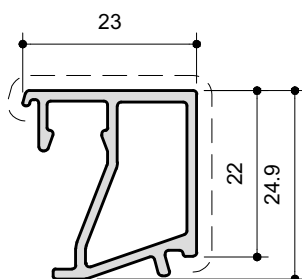
P-6B-019

L [m] 6,5



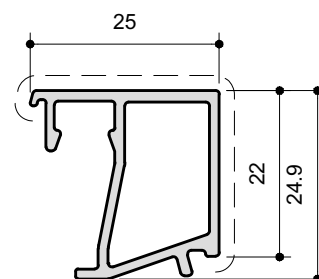
P-6B-021

L [m] 6,5



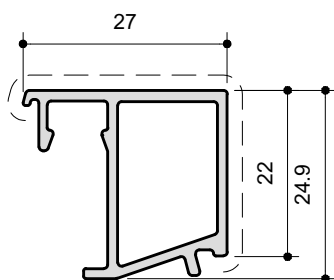
P-6B-023

L [m] 6,5



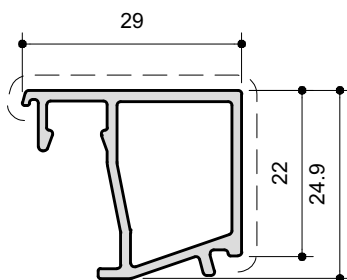
P-6B-025

L [m] 6,5



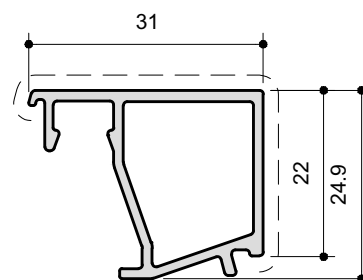
P-6B-027

L [m] 6,5



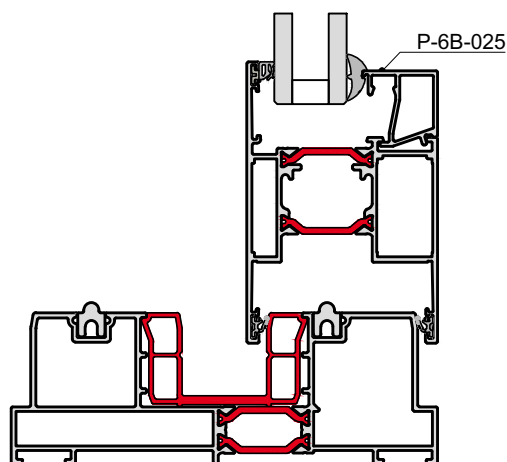
P-6B-029

L [m] 6,5



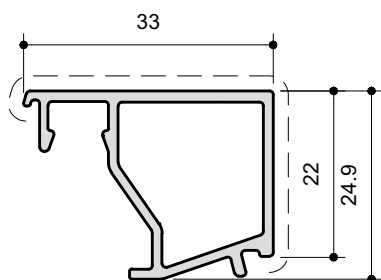
P-6B-031

L [m] 6,5



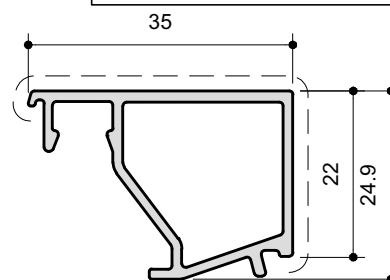
➤ GLAZING BEAD / GLASLAT / PARCLOSE

- - - - Primary surface
 - - - - Secondary surface



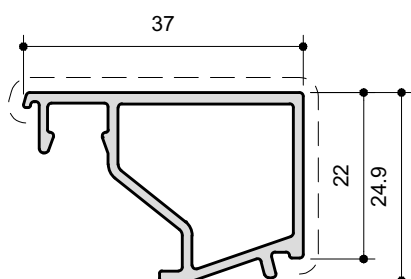
P-6B-033

L [m] 6,5



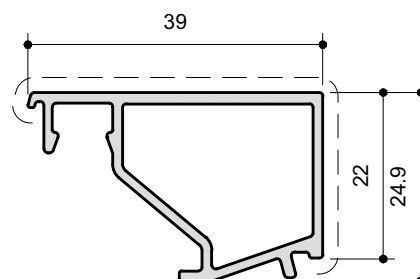
P-6B-035

L [m] 6,5



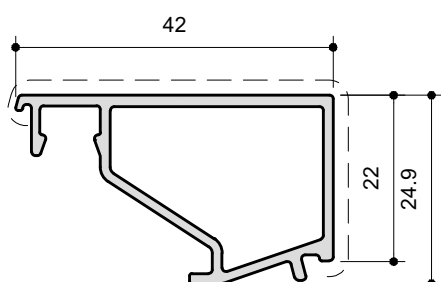
P-6B-037

L [m] 6,5



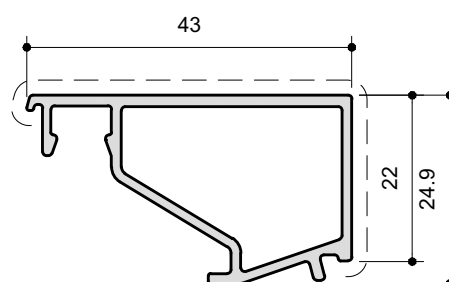
P-6B-039

L [m] 6,5



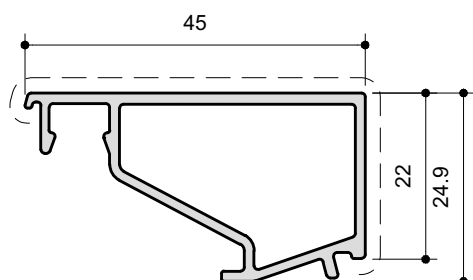
P-6B-042

L [m] 6,5



P-6B-043

L [m] 6,5



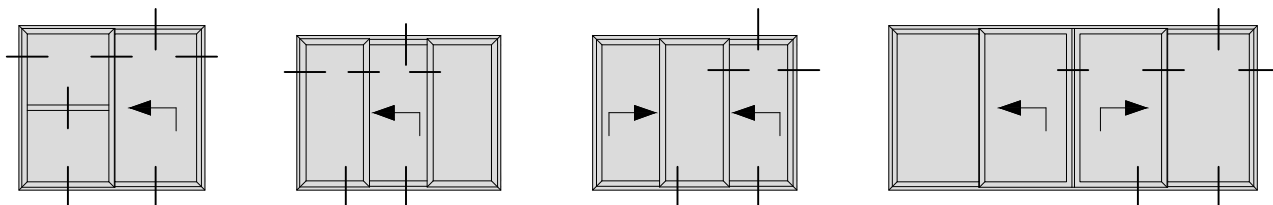
P-6B-045

L [m] 6,5

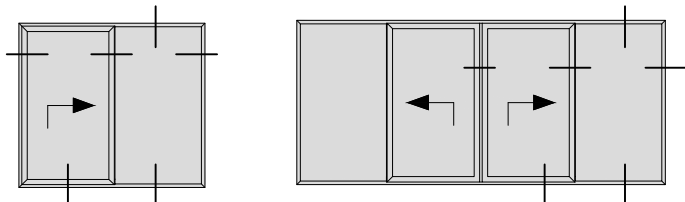
6
TYPICAL DETAIL

Lift and slide / Hefschuif / Levant coulissant

DUO

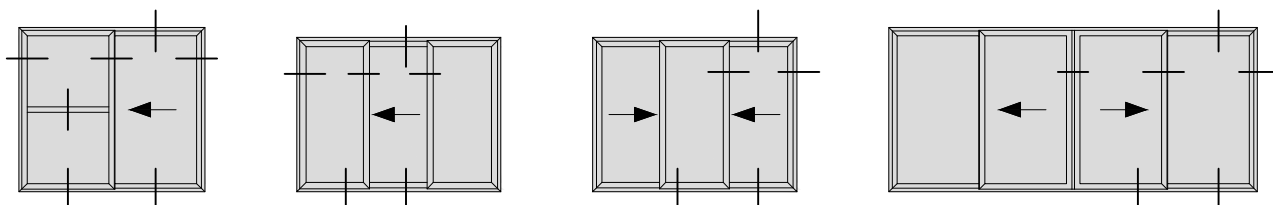


MONO

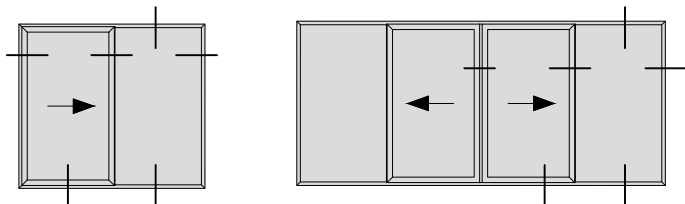


Slide / Schuif / Coulissant

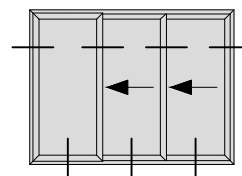
DUO



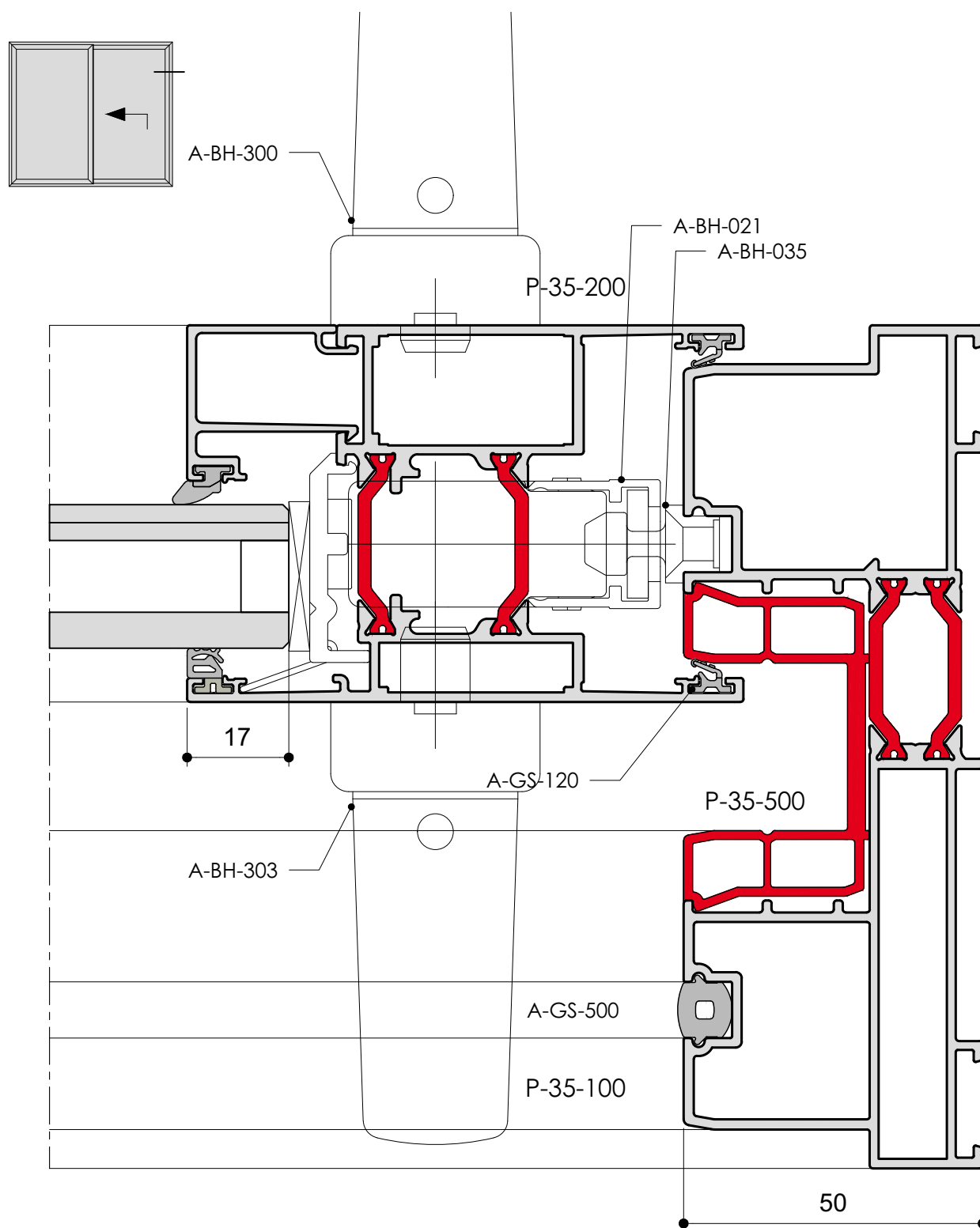
MONO



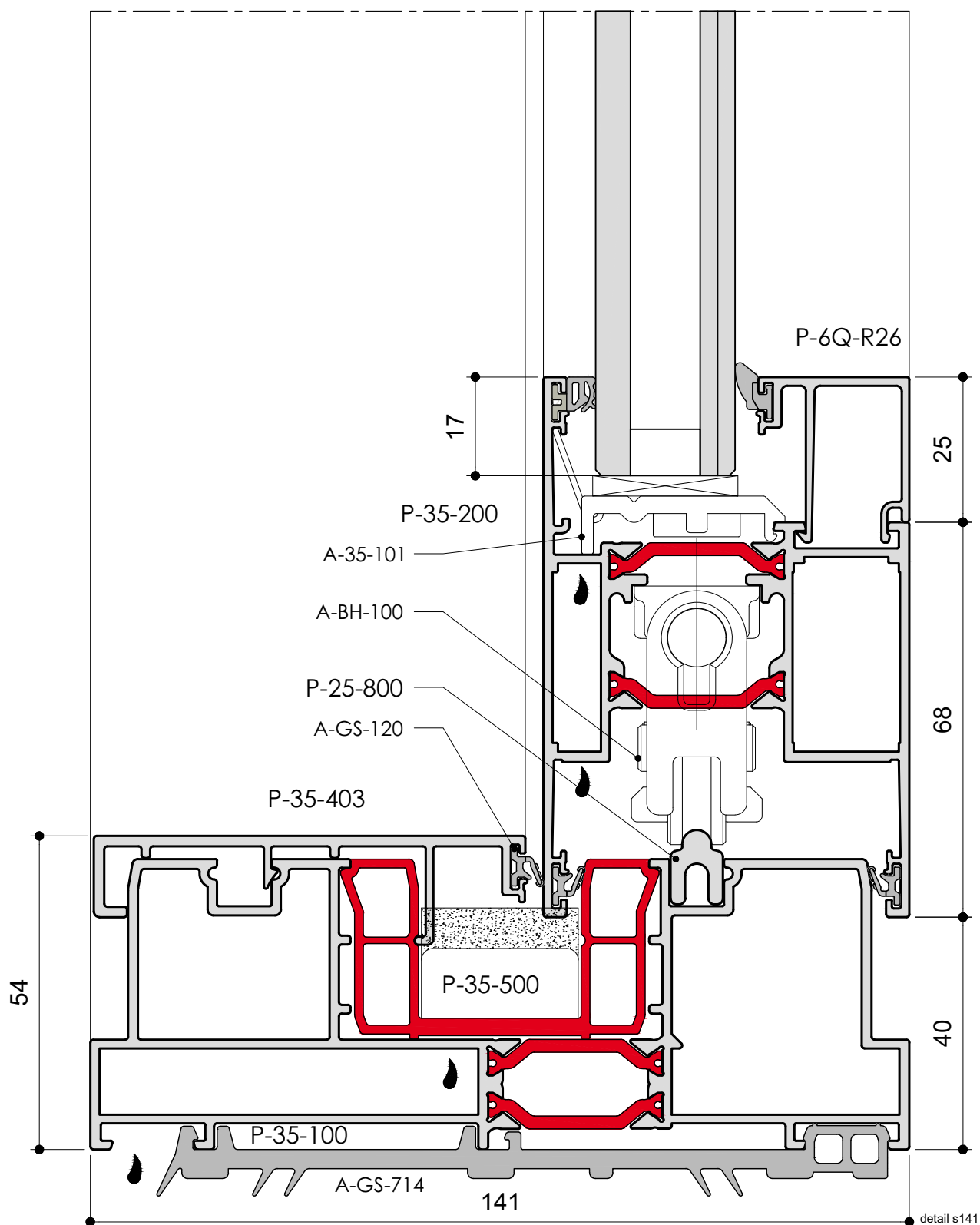
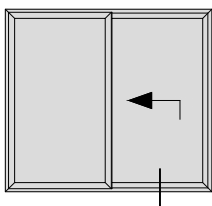
TRI-RAIL



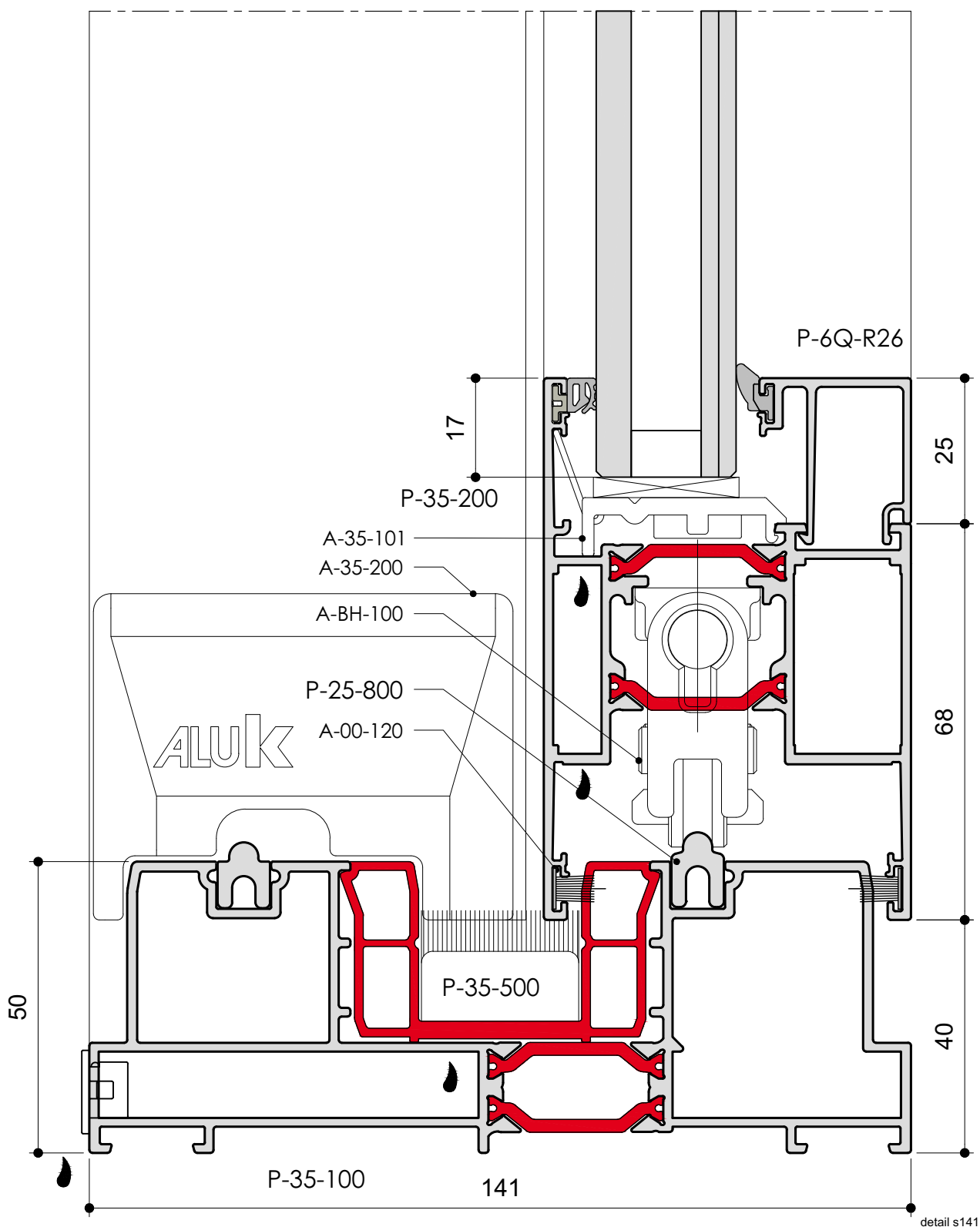
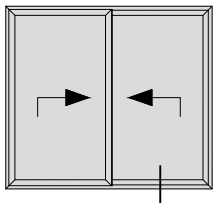
detail s141



➤ TYPICAL DETAIL / DOORSNEDEN / COUPES

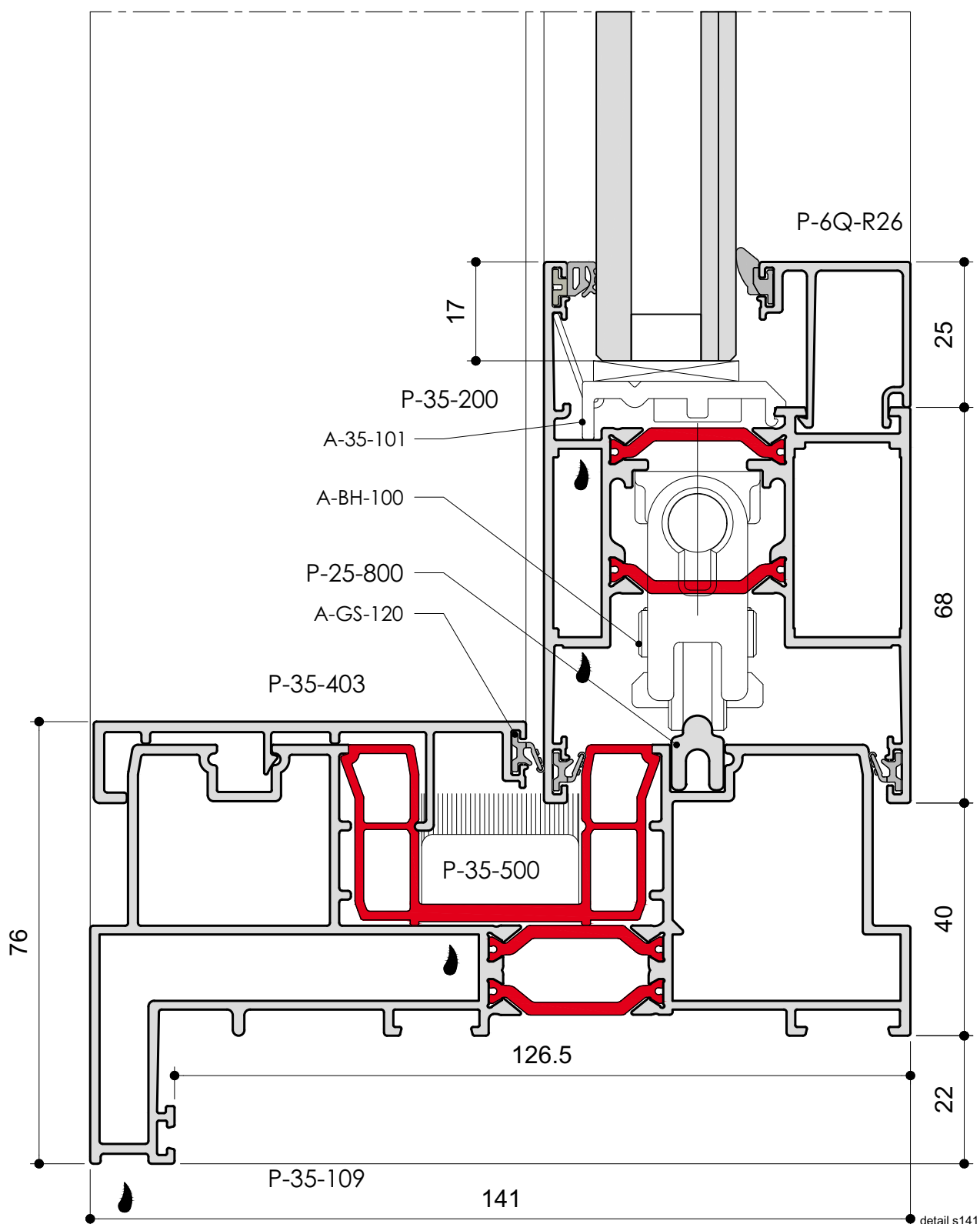
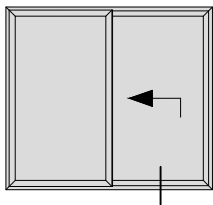


▶ TYPICAL DETAIL / DOORSNEDEN / COUPES

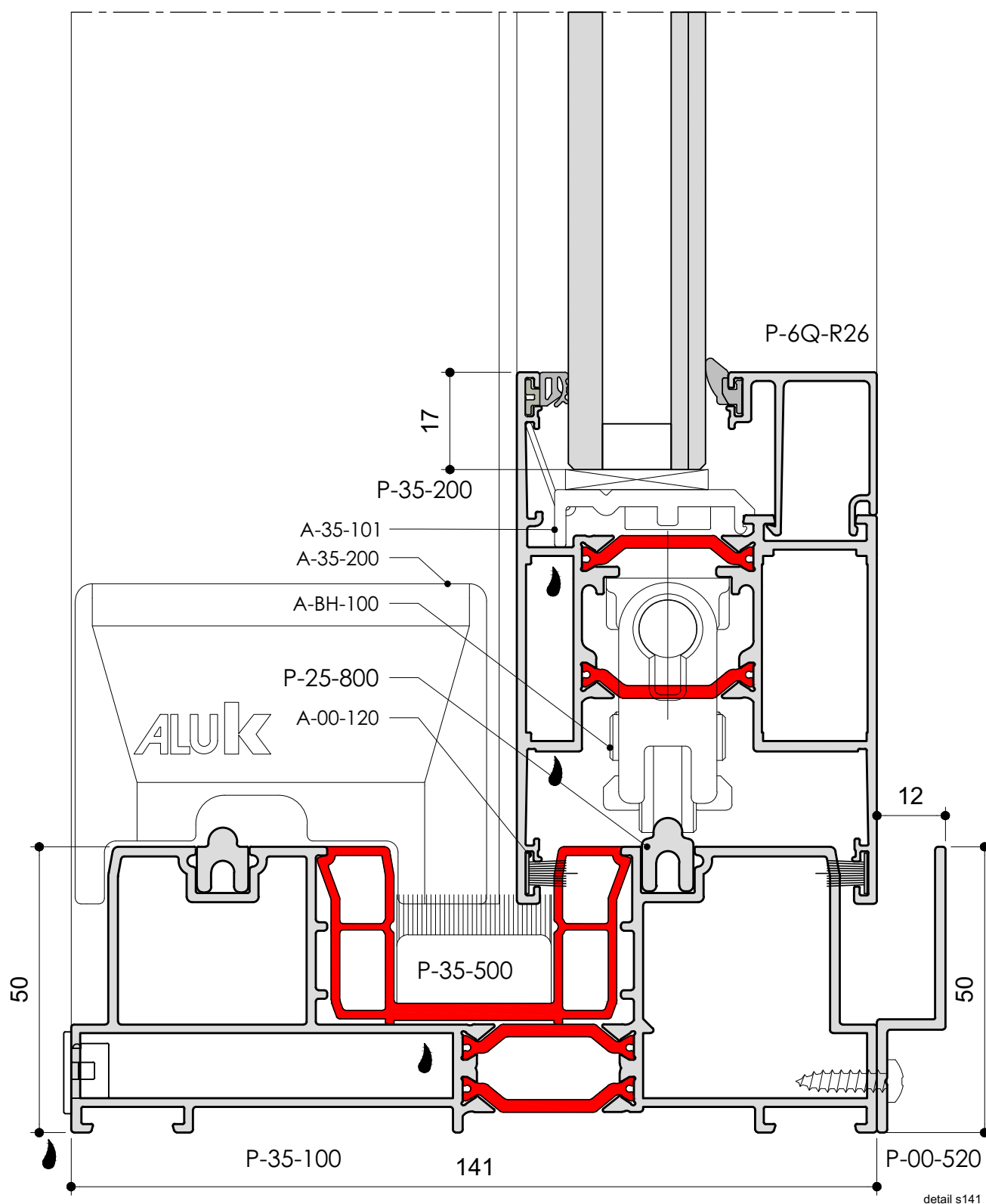
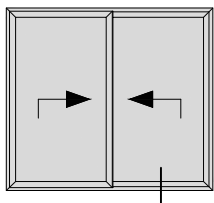


TYPICAL DETAIL

► TYPICAL DETAIL / DOORSNEDEN / COUPES

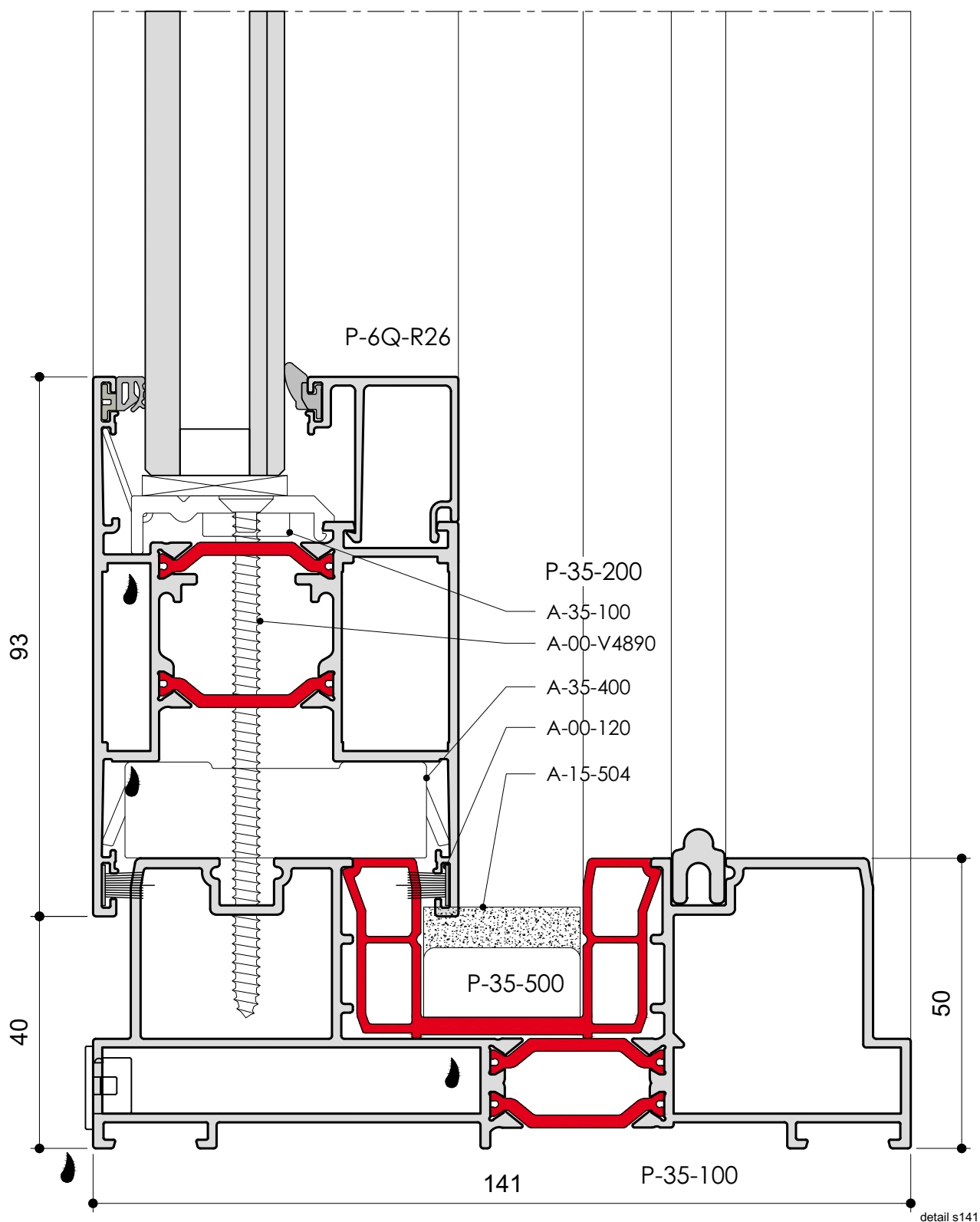
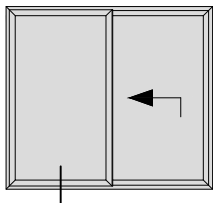


▶ TYPICAL DETAIL / DOORSNEDEN / COUPES

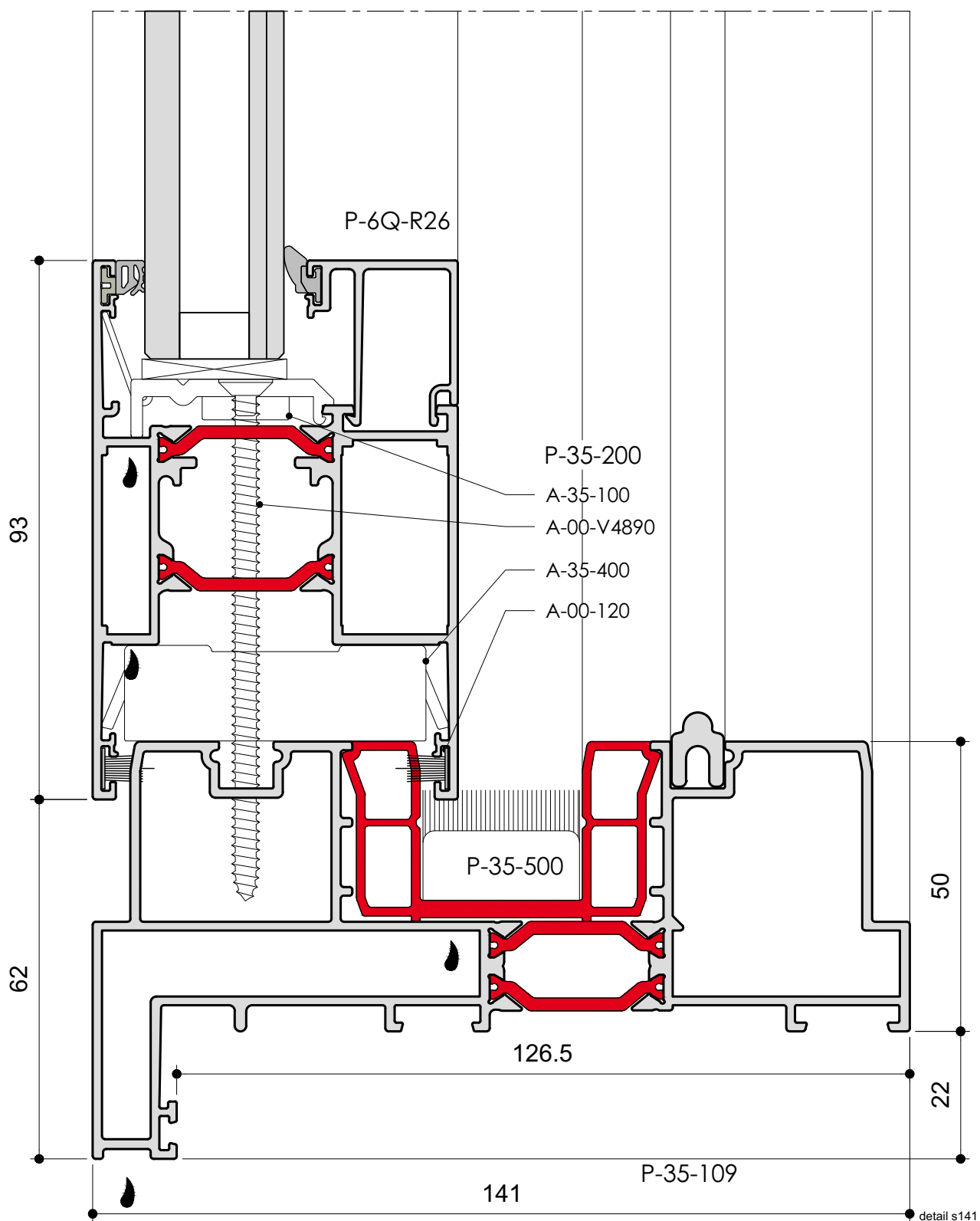
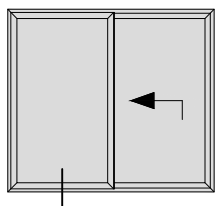


detail s141

▶ TYPICAL DETAIL / DOORSNEDEN / COUPES

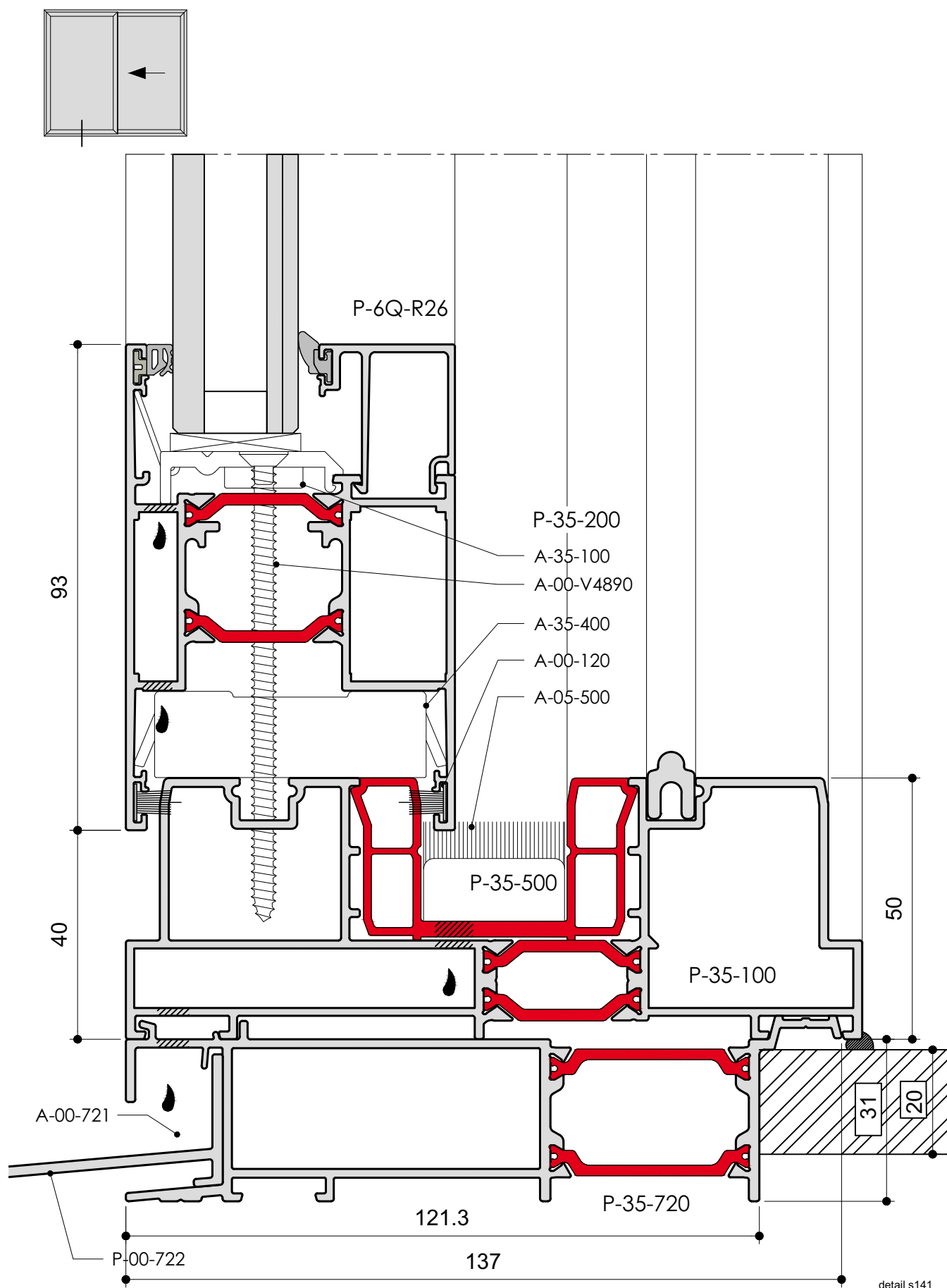


▶ TYPICAL DETAIL / DOORSNEDEN / COUPES



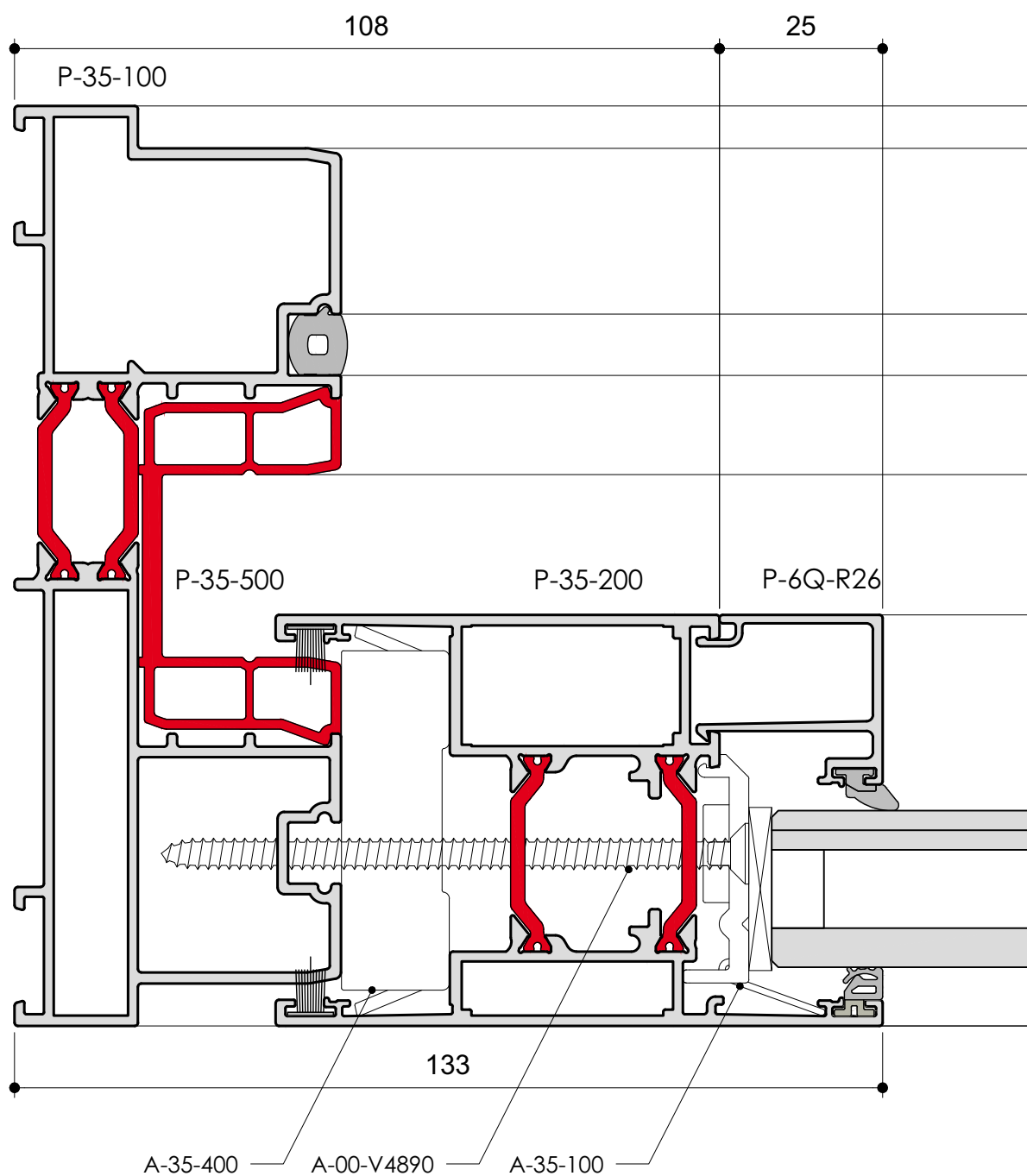
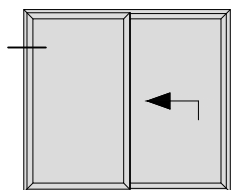
TYPICAL DETAIL

► TYPICAL DETAIL / DOORSNEDEN / COUPES



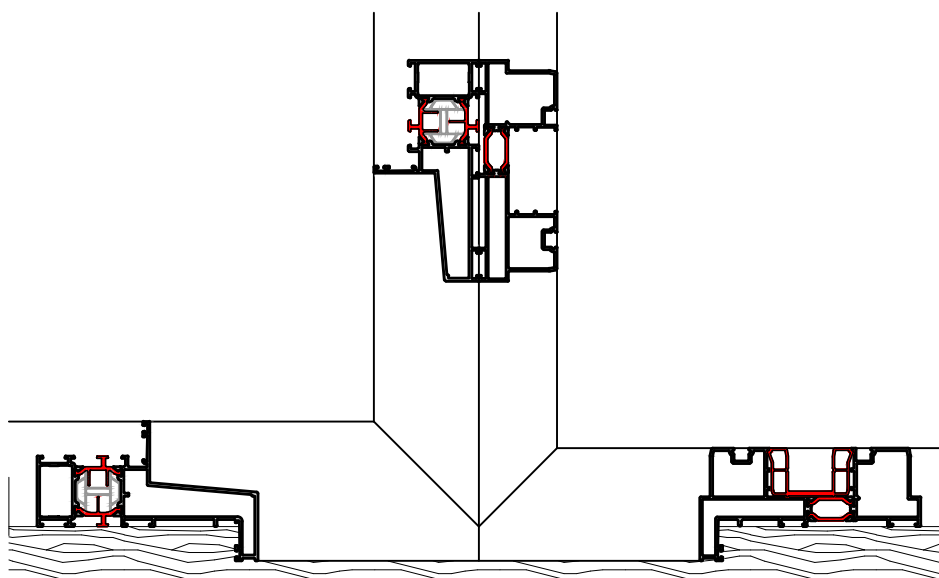
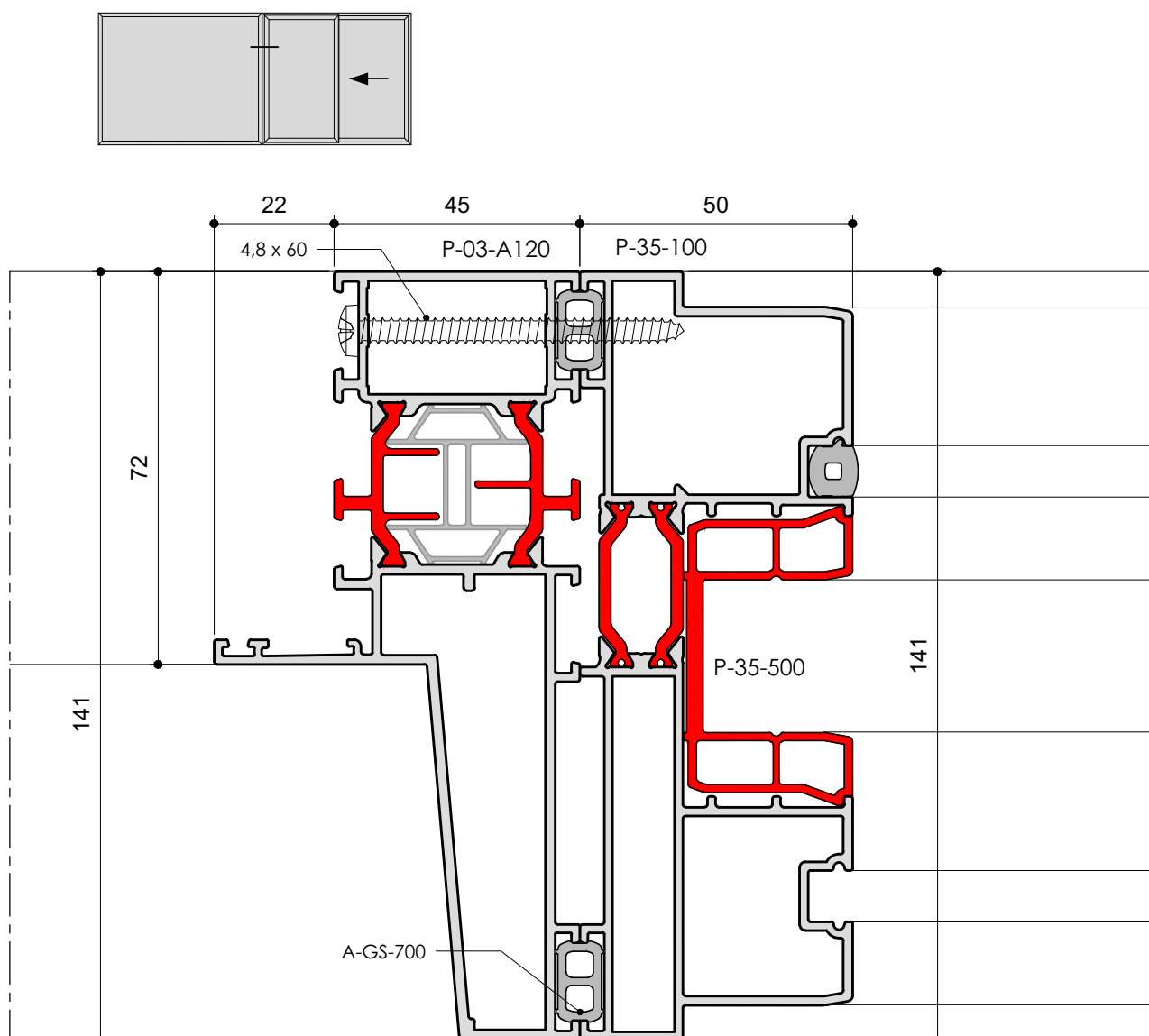
detail s141

➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



detail s141

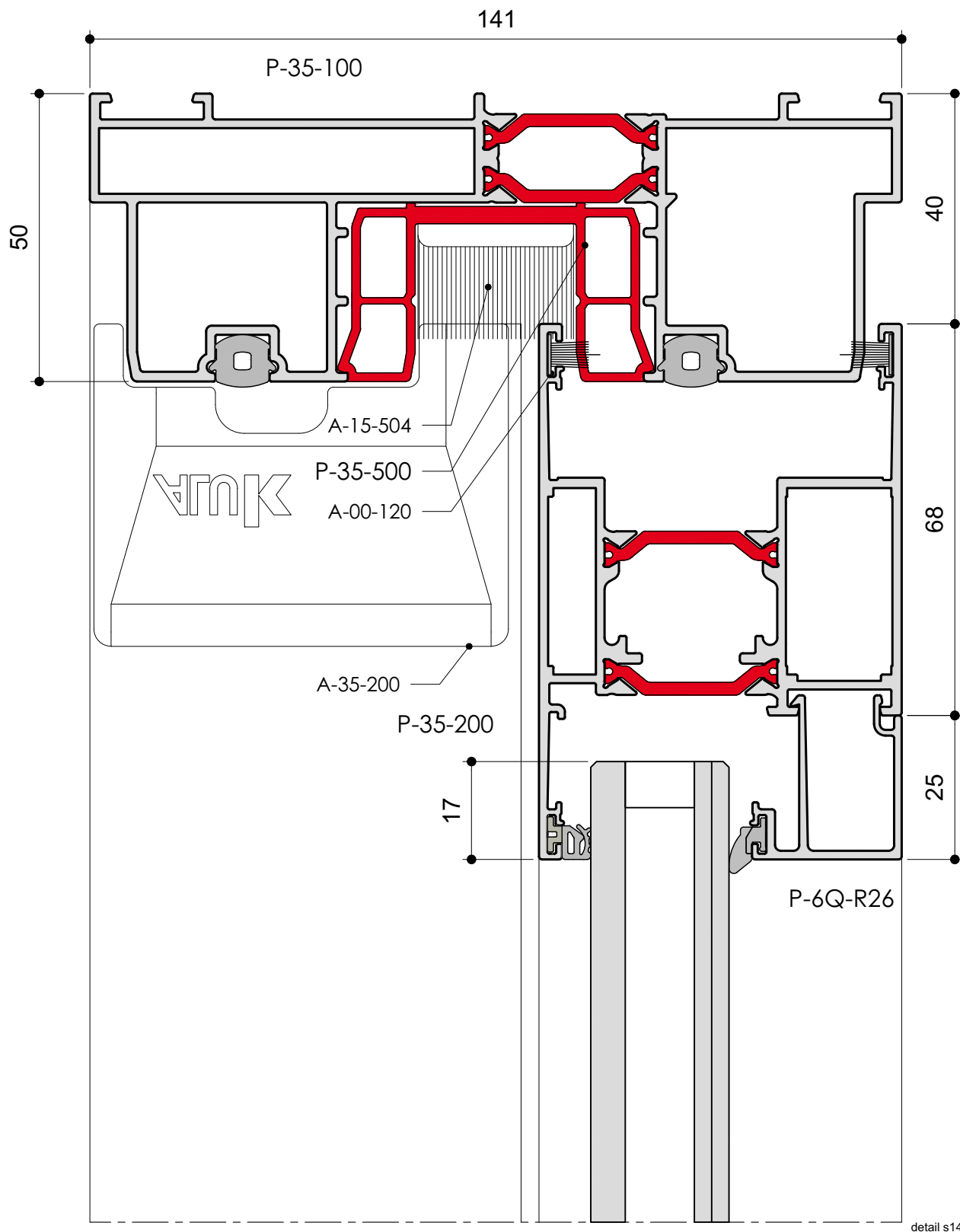
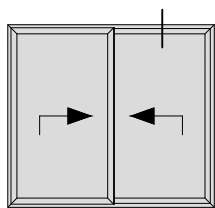
➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



1:1.20

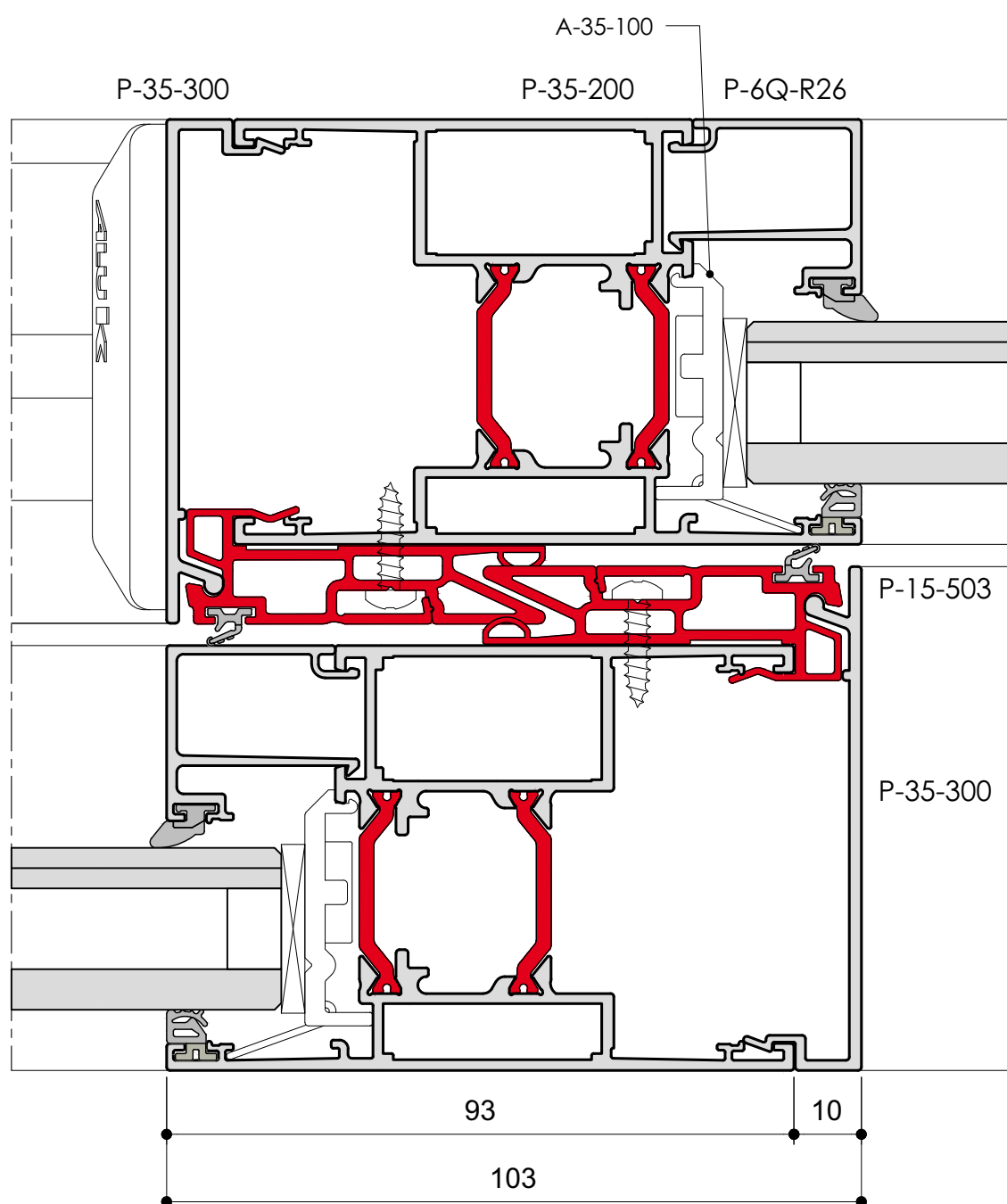
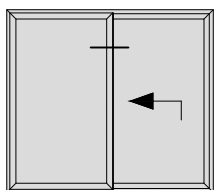
detail s141

➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



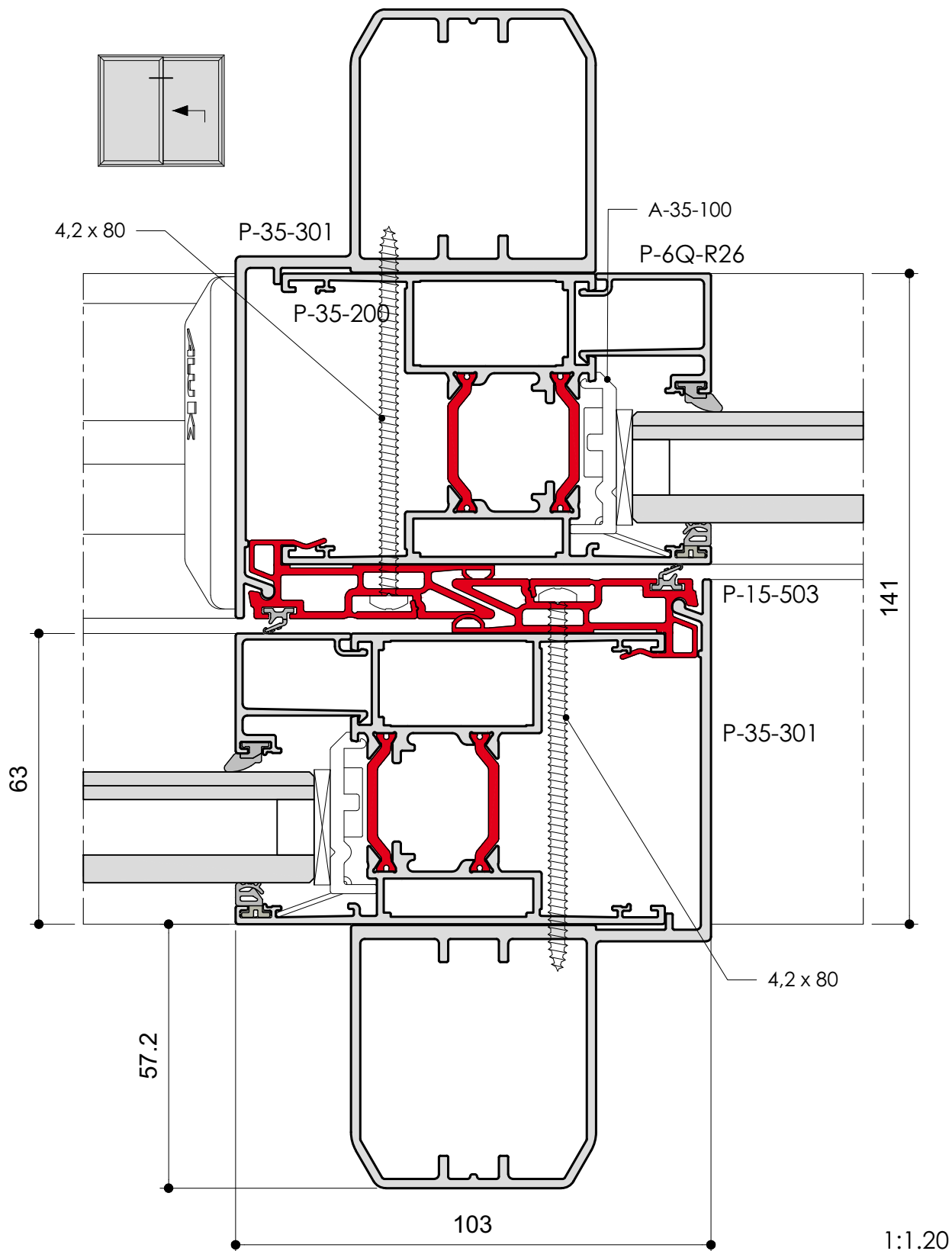
TYPICAL DETAIL

➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



detail s141

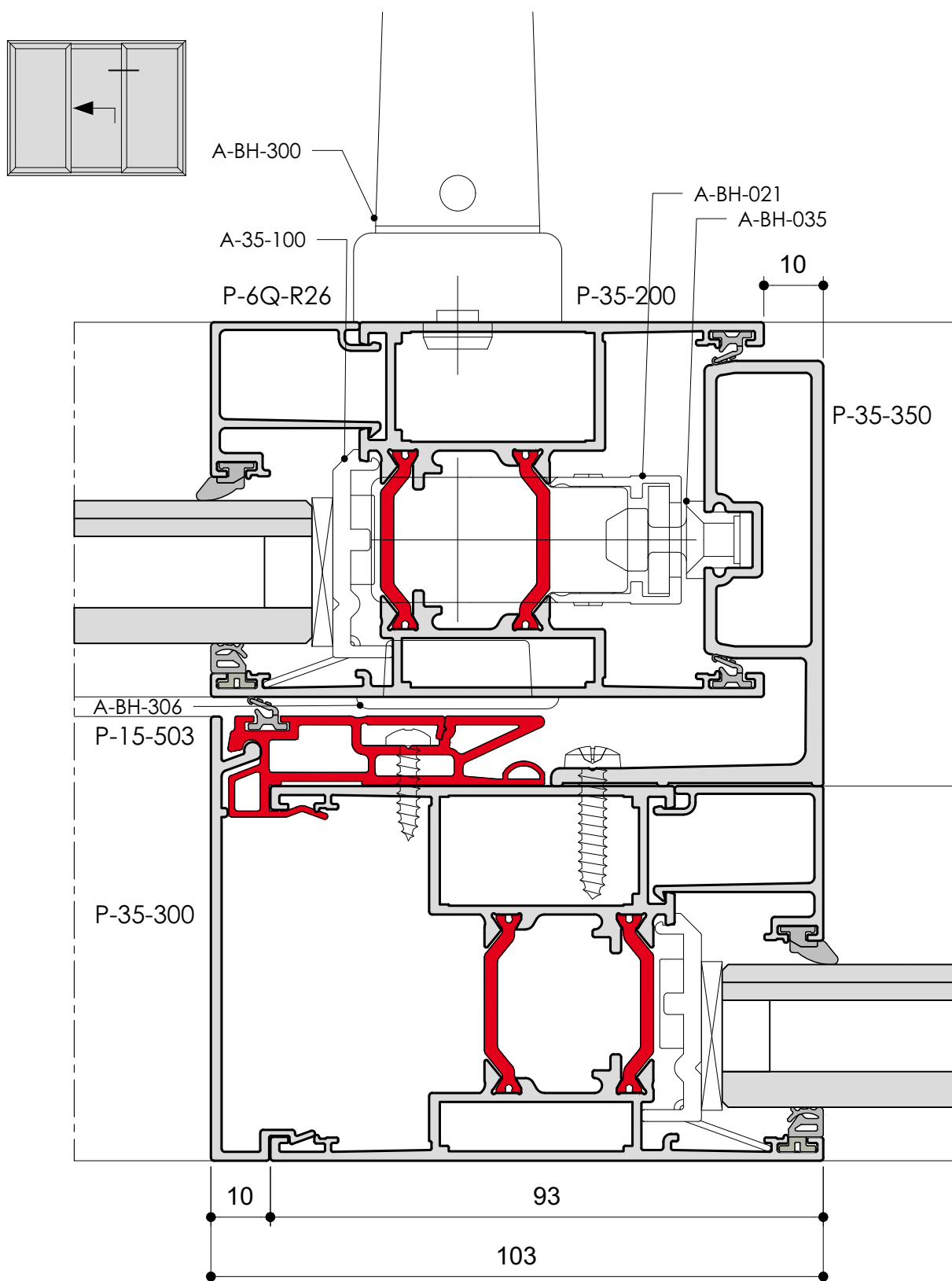
► TYPICAL DETAIL / DOORSNEDEN / COUPES



TYPICAL DETAIL

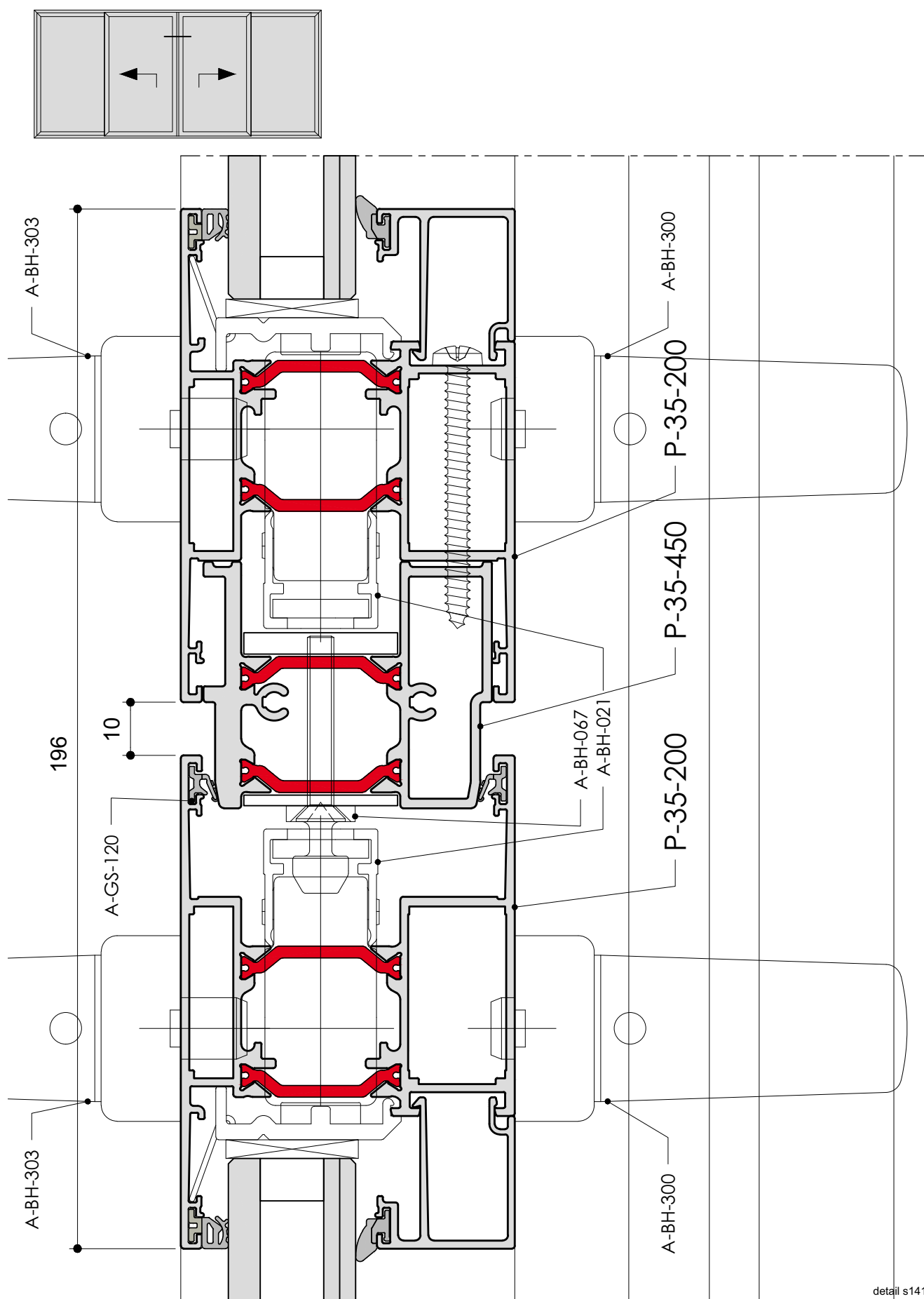
detail s141

➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



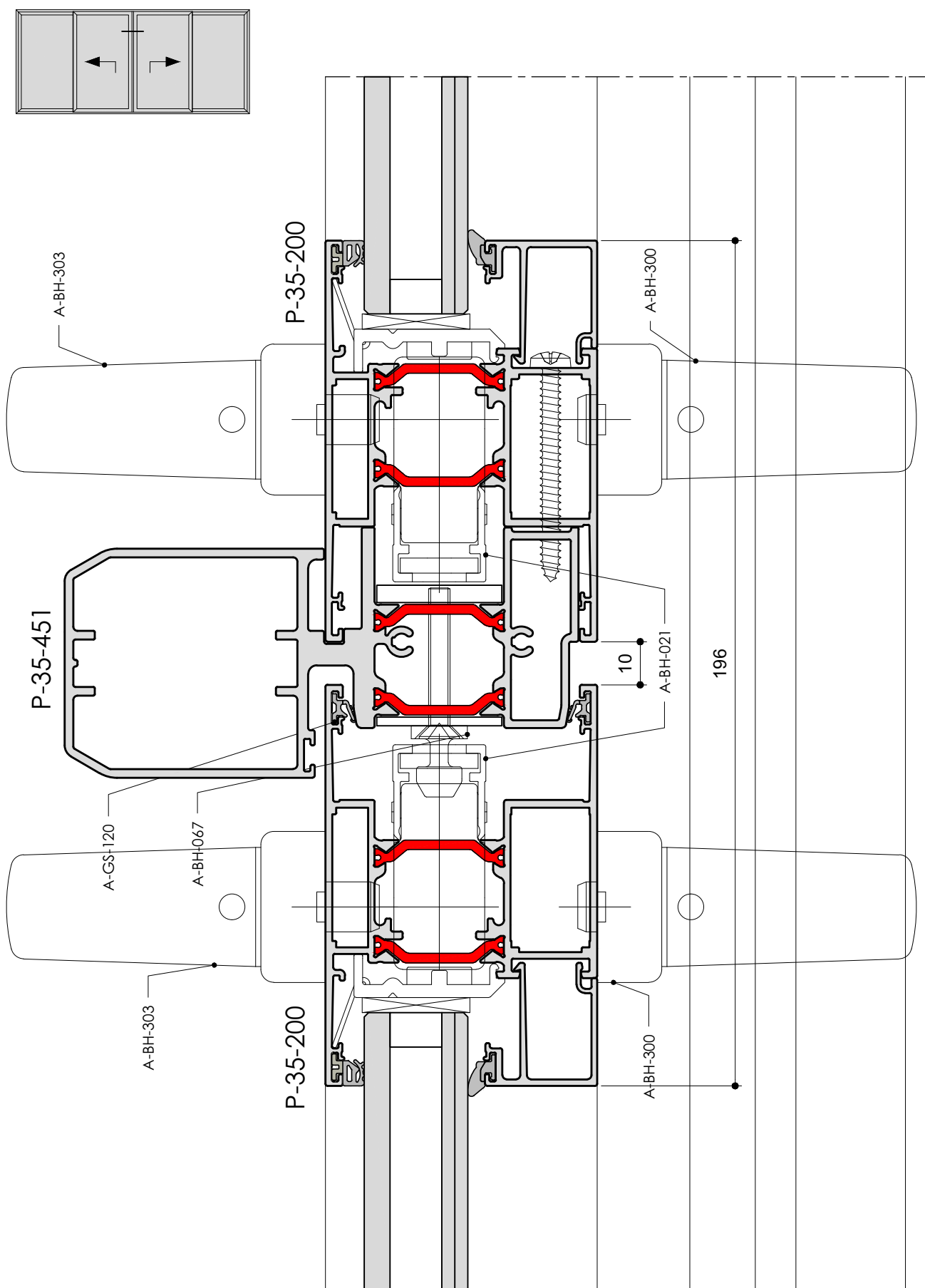
detail s141

▶ TYPICAL DETAIL / DOORSNEDEN / COUPES



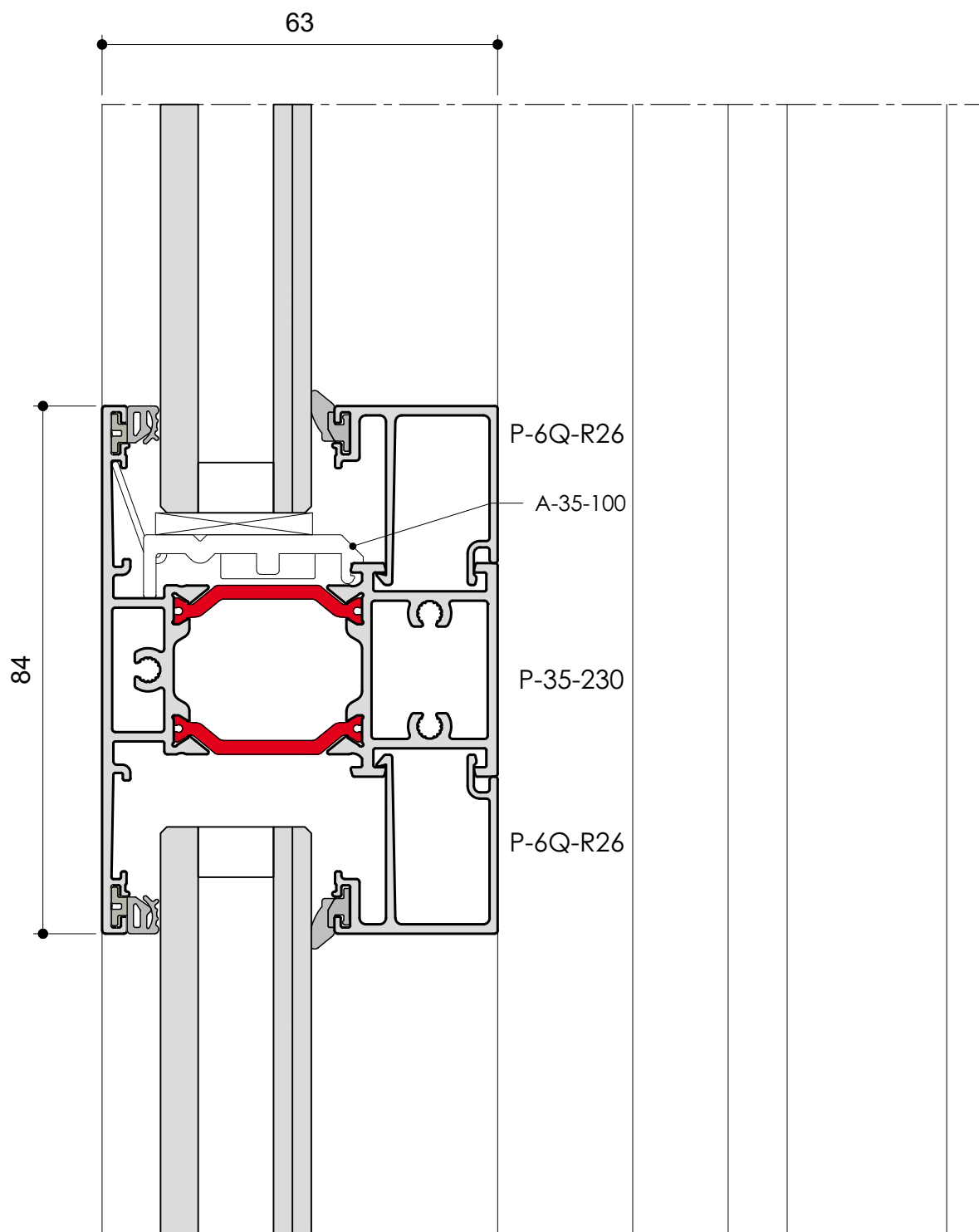
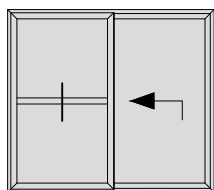
detail s141

► TYPICAL DETAIL / DOORSNEDEN / COUPES



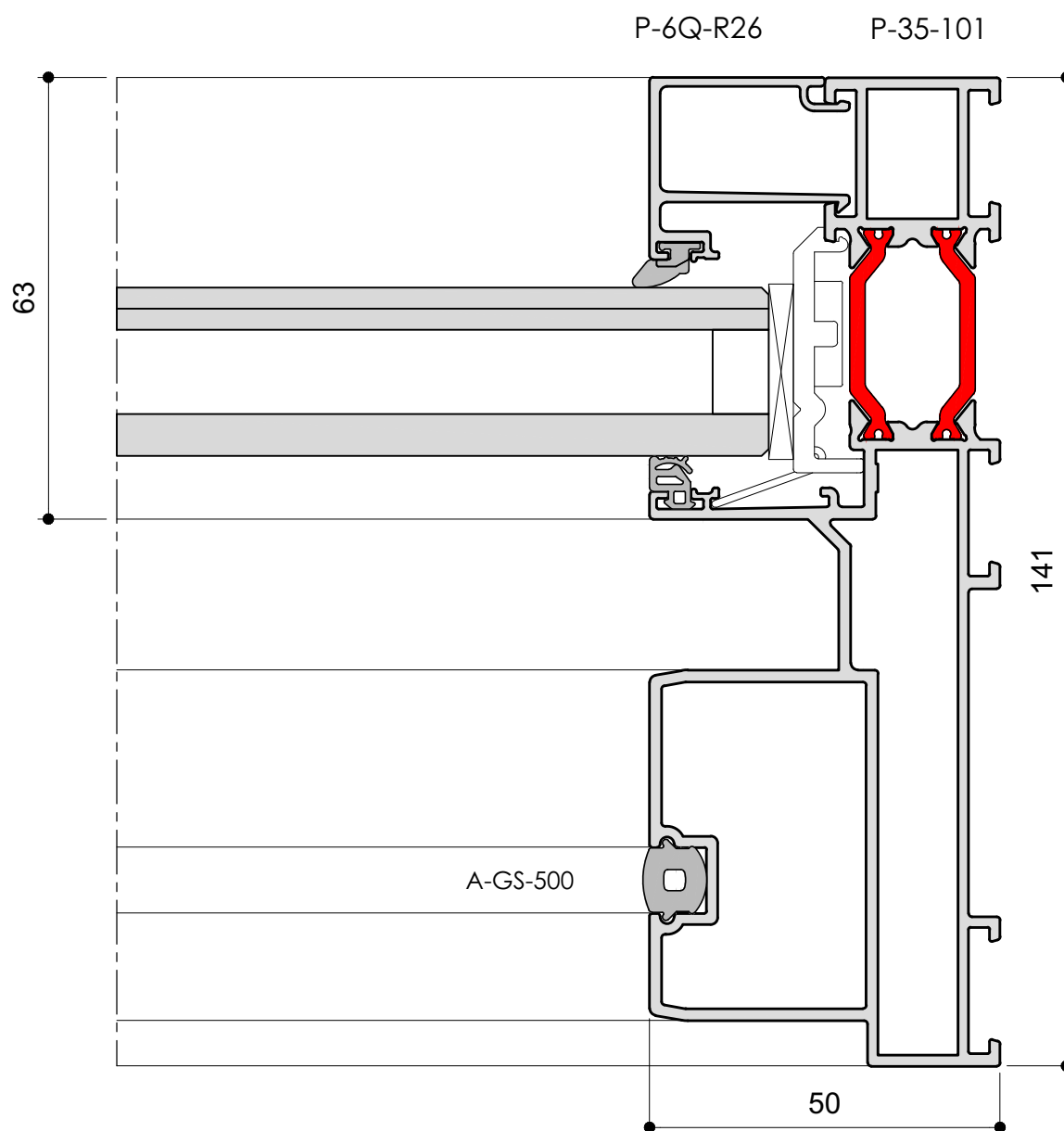
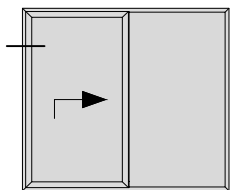
detail s141

▶ TYPICAL DETAIL / DOORSNEDEN / COUPES



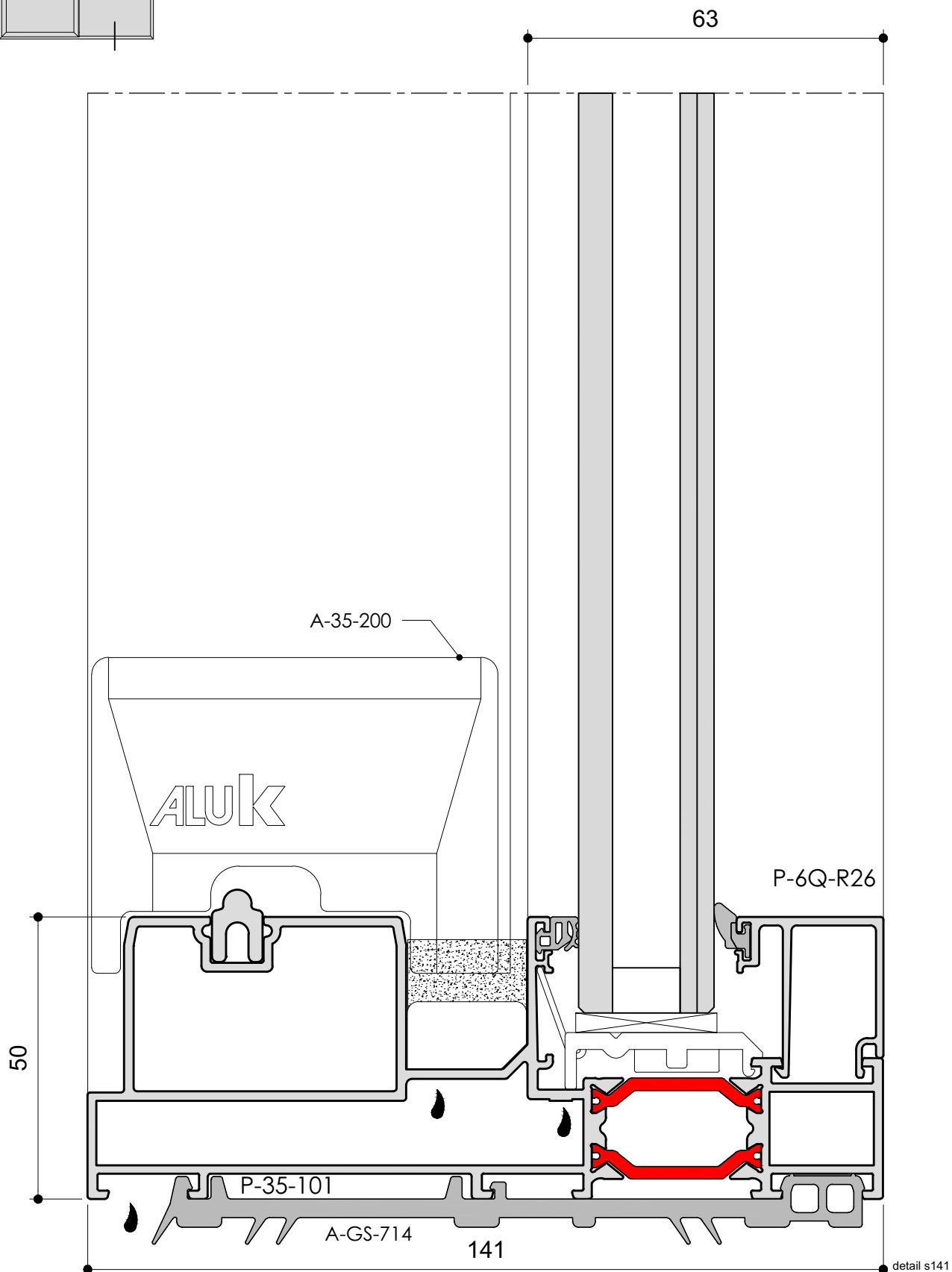
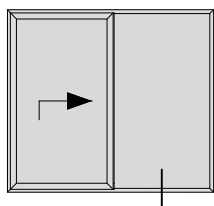
detail s141

► TYPICAL DETAIL / DOORSNEDEN / COUPES



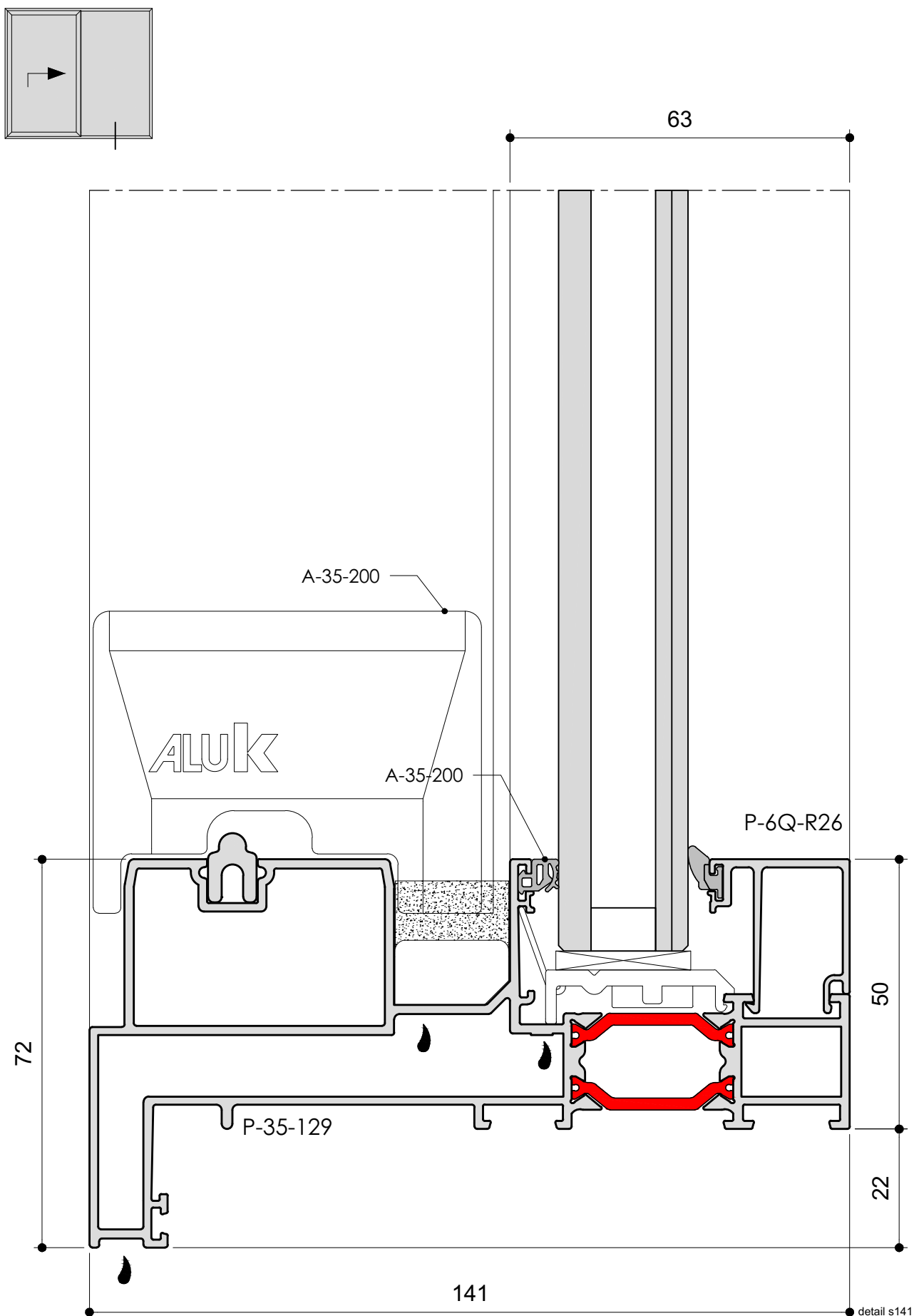
detail s141

➤ TYPICAL DETAIL / DOORSNEDEN / COUPES

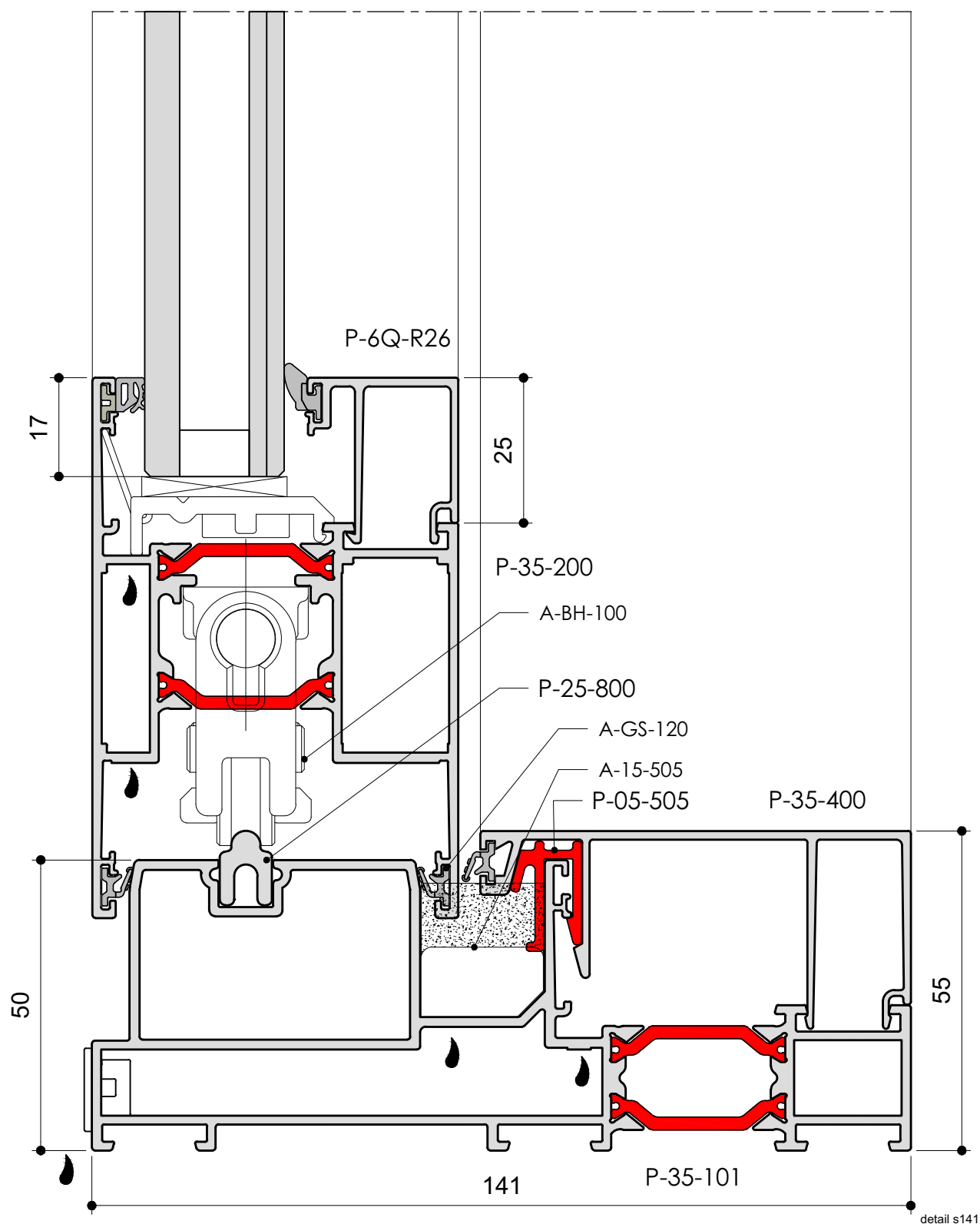
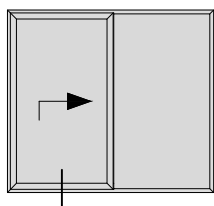


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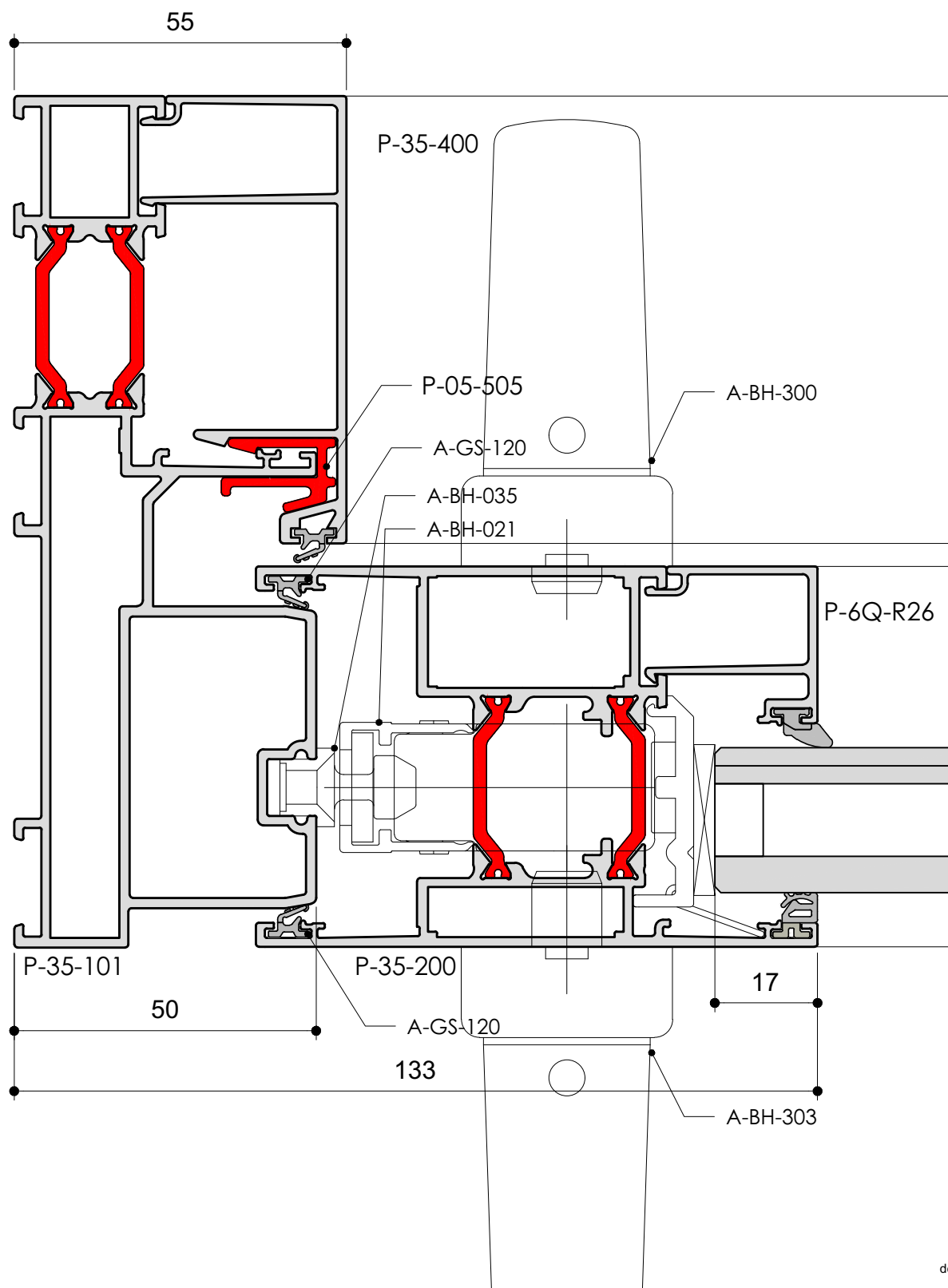
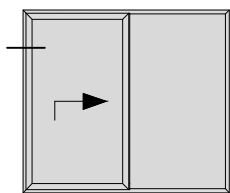
► TYPICAL DETAIL / DOORSNEDEN / COUPES



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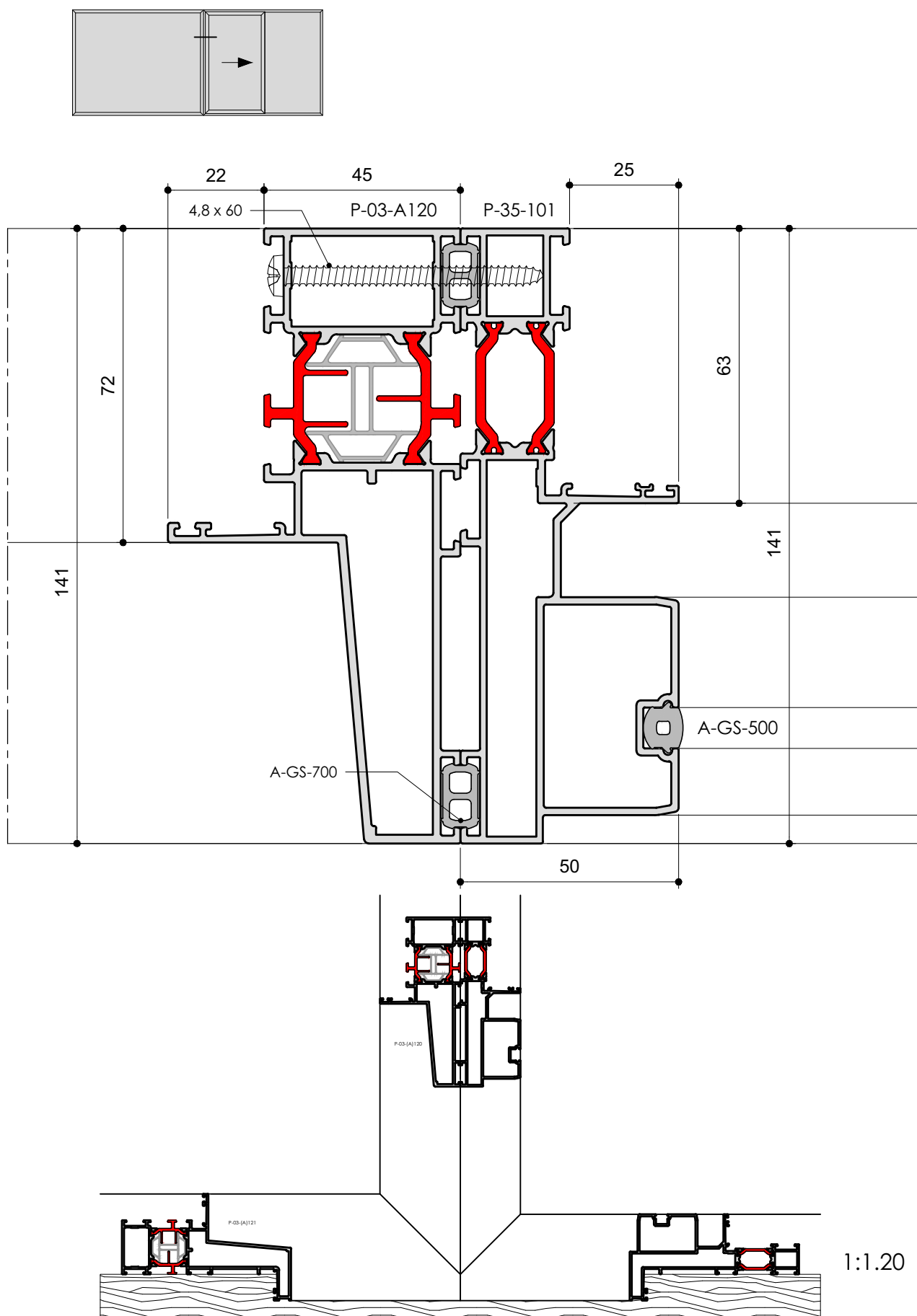


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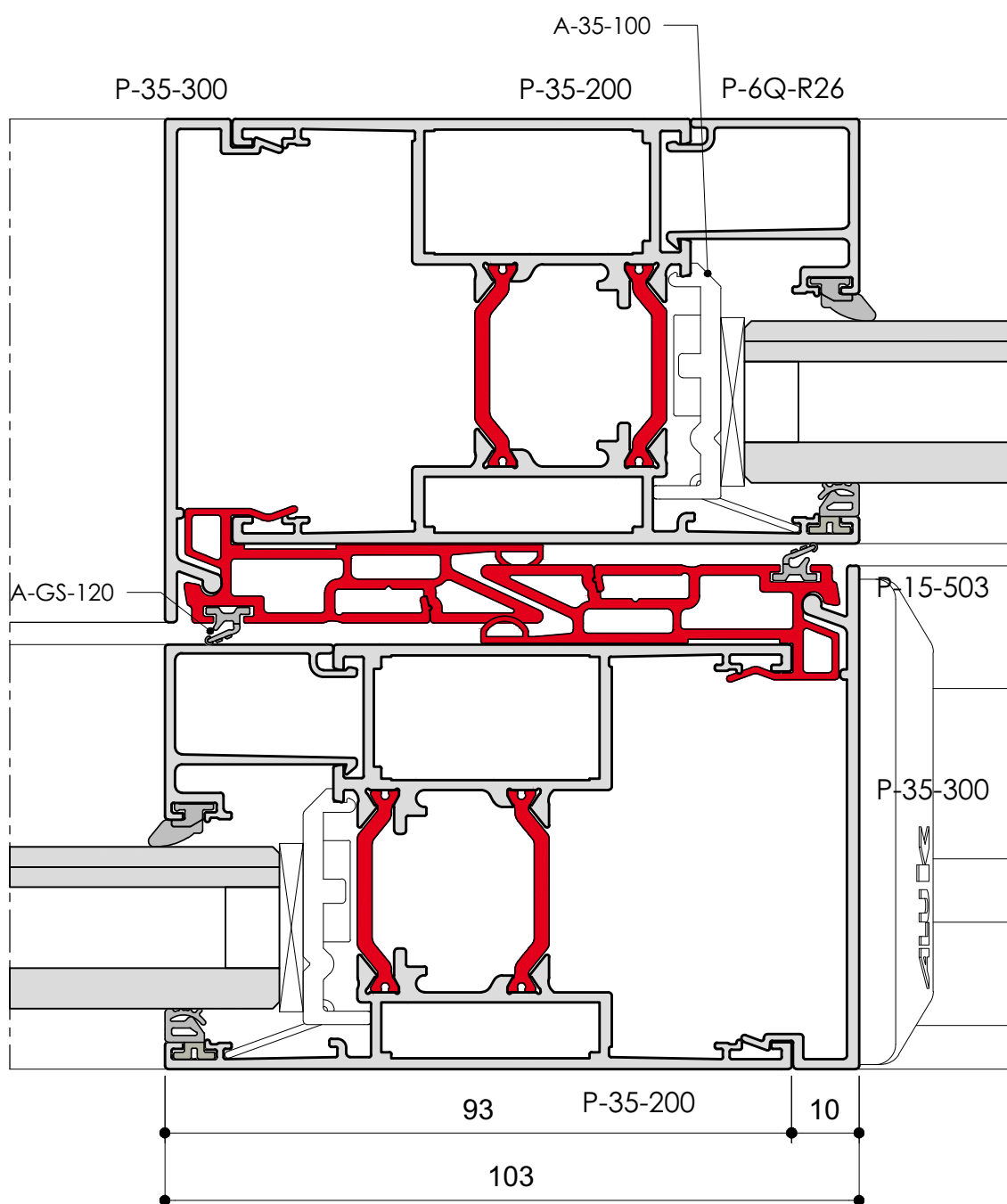
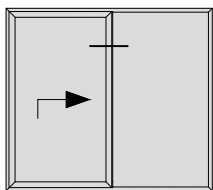
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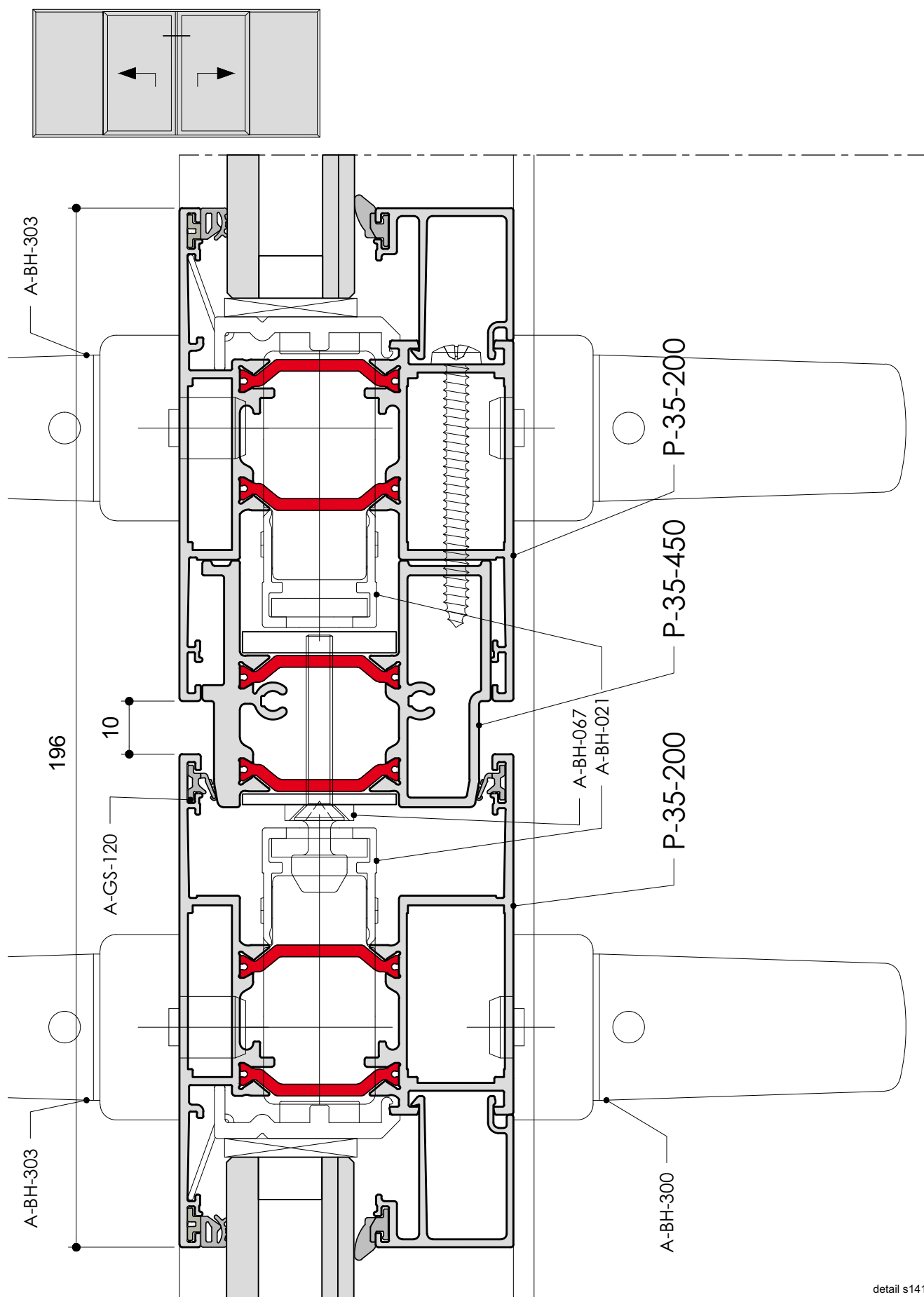
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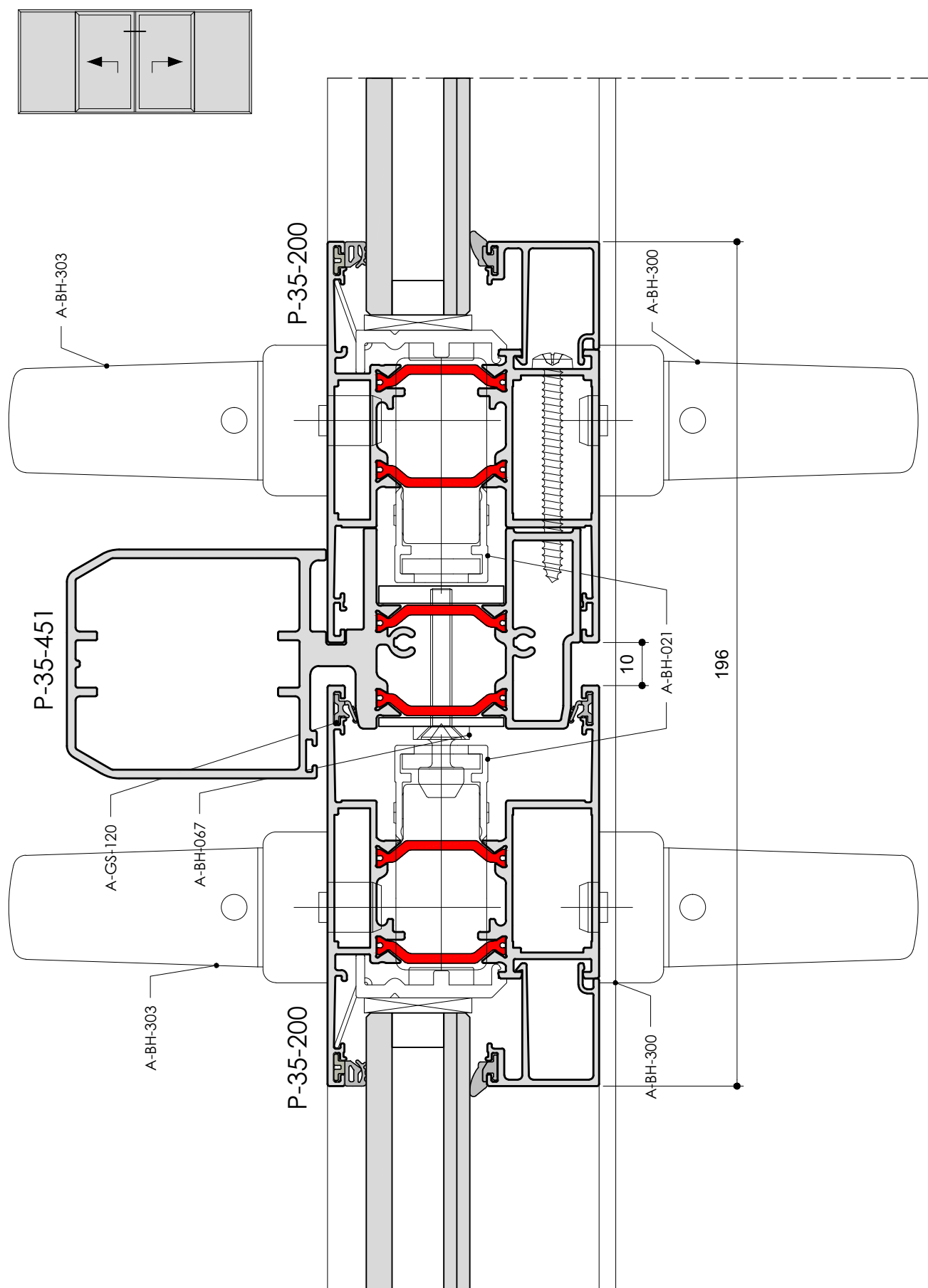
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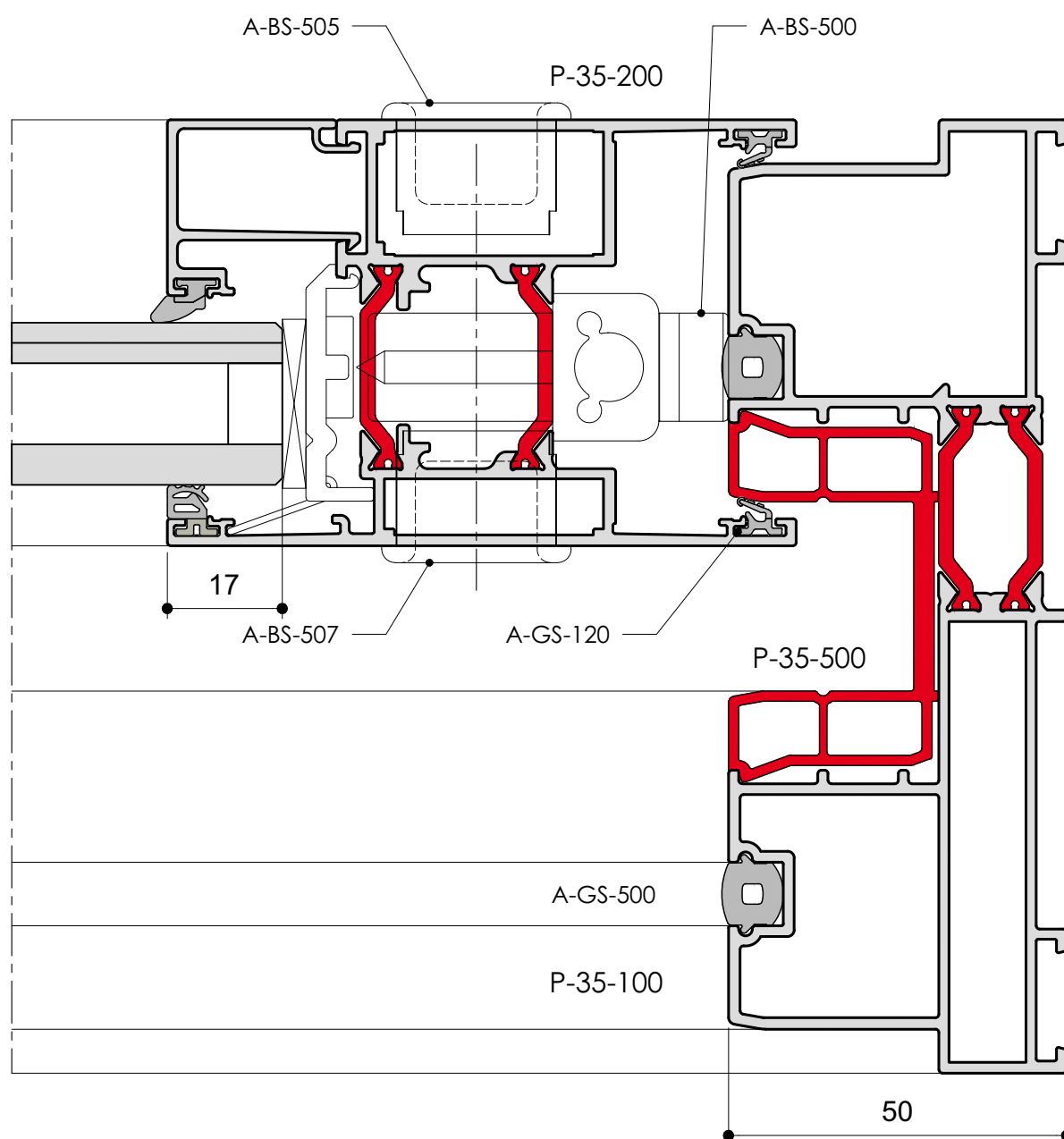
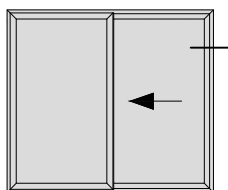
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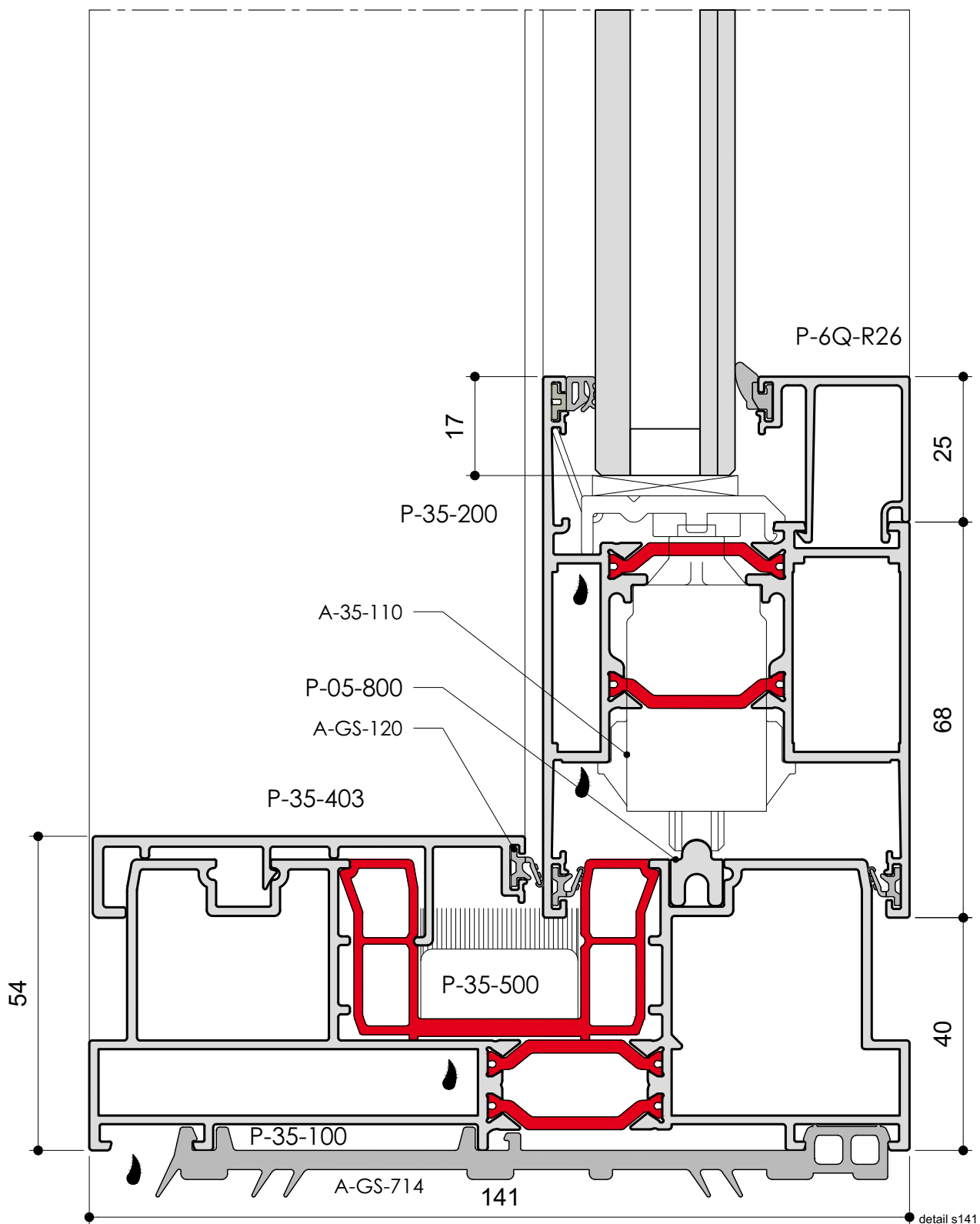
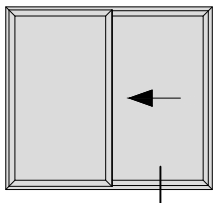
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➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



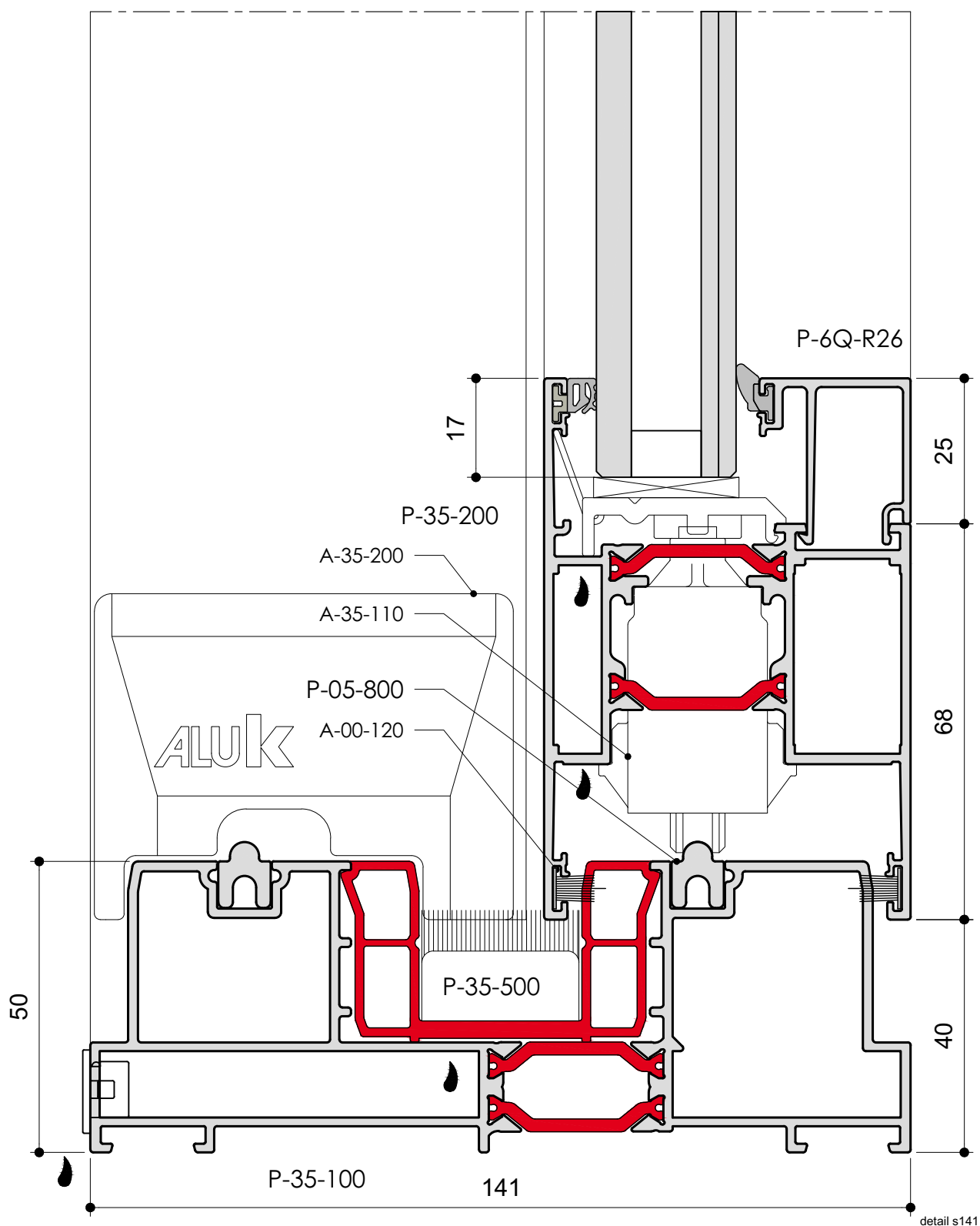
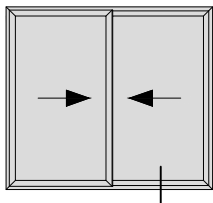
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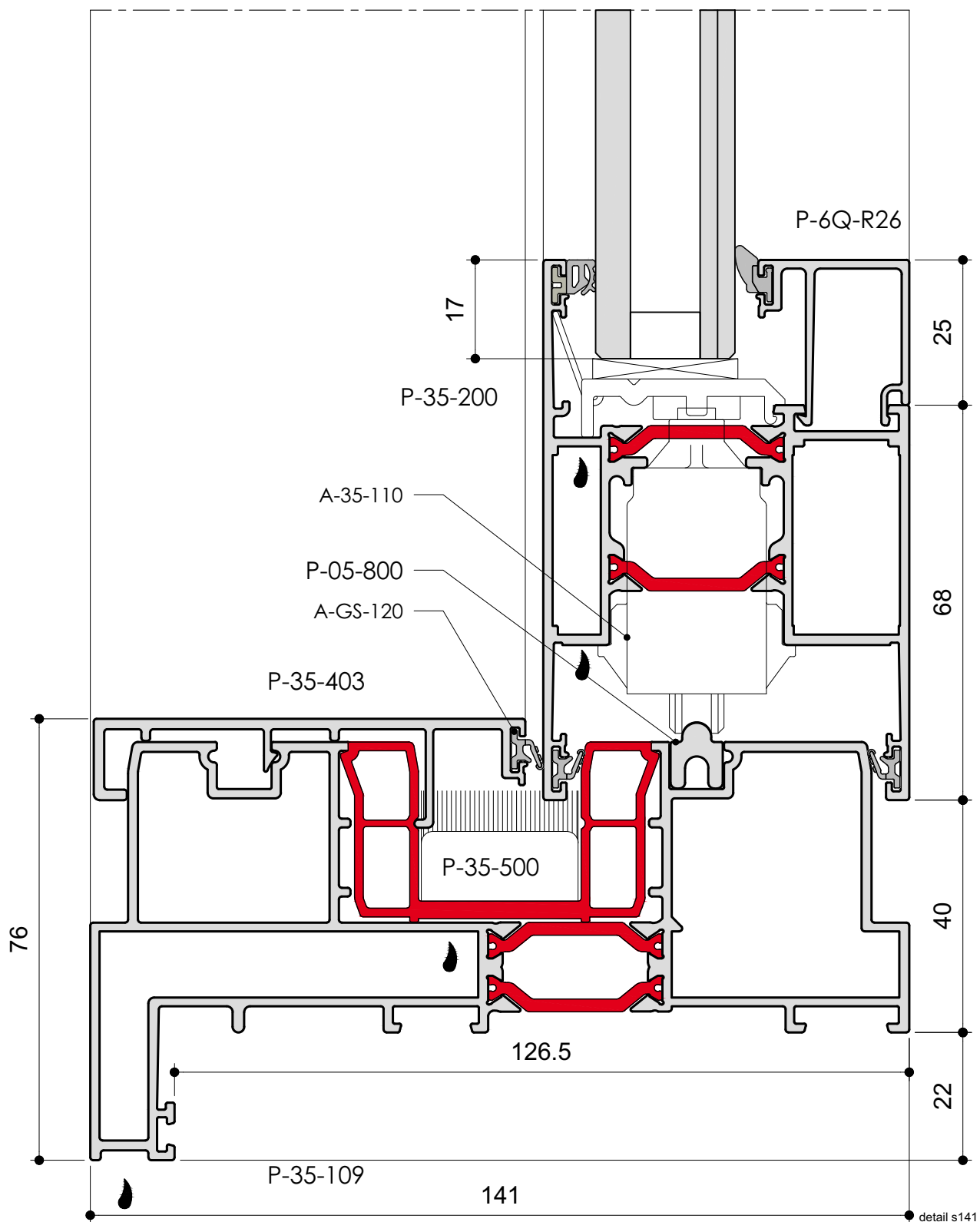
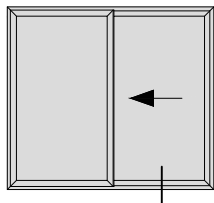


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▶ TYPICAL DETAIL / DOORSNEDEN / COUPES

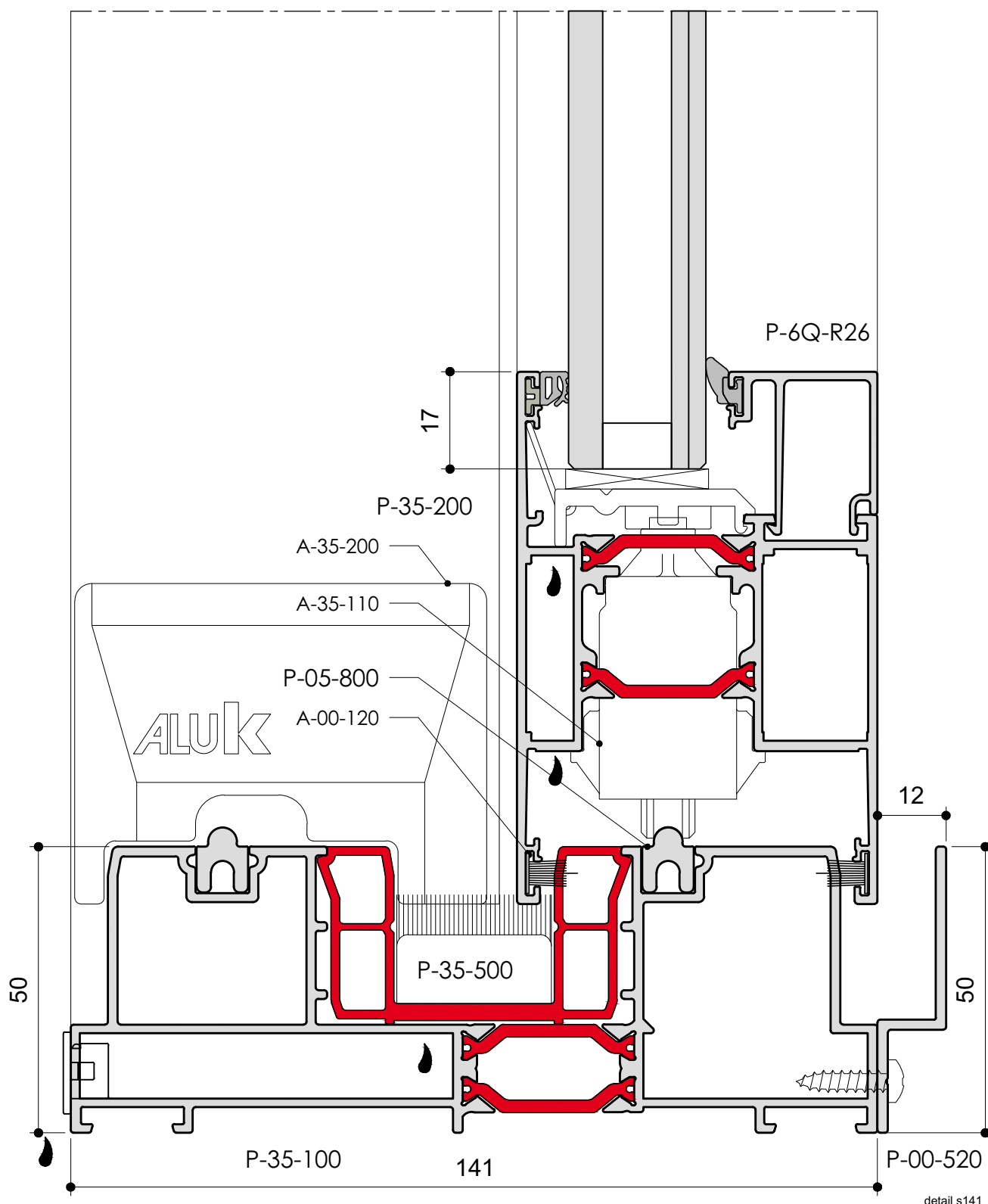
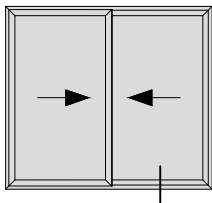


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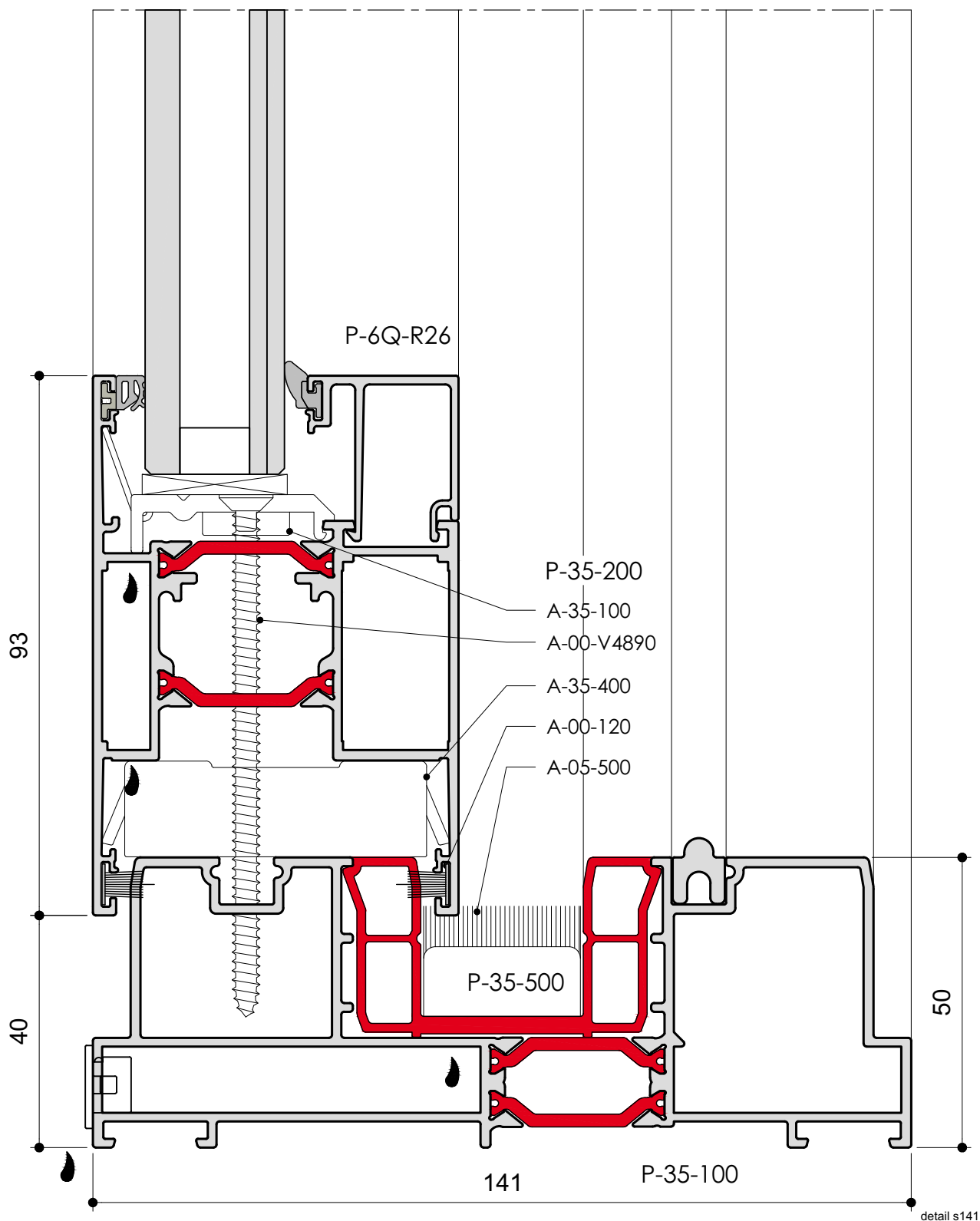
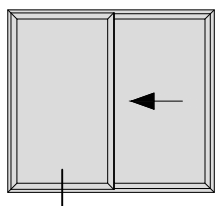


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▶ TYPICAL DETAIL / DOORSNEDEN / COUPES

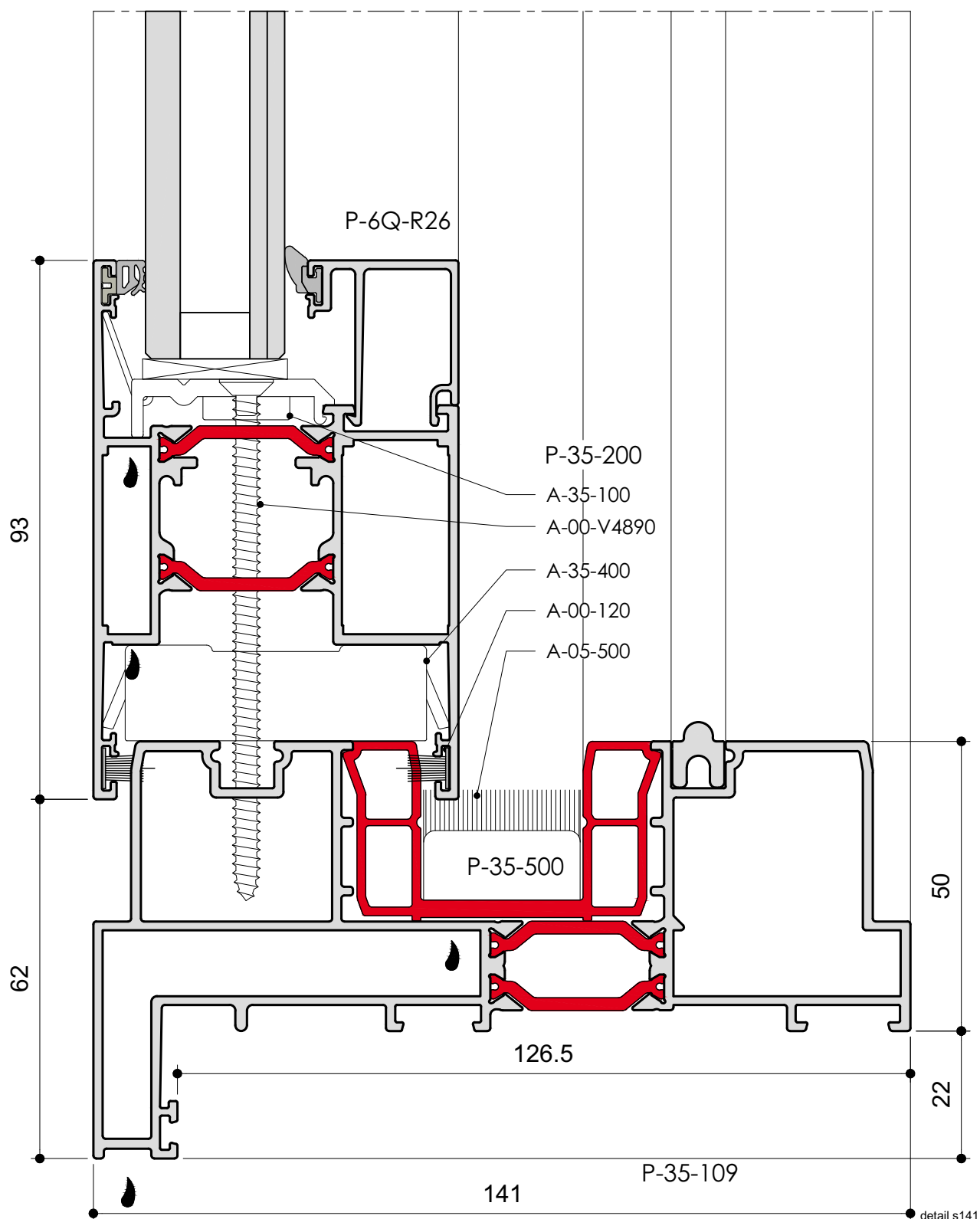
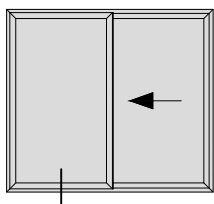


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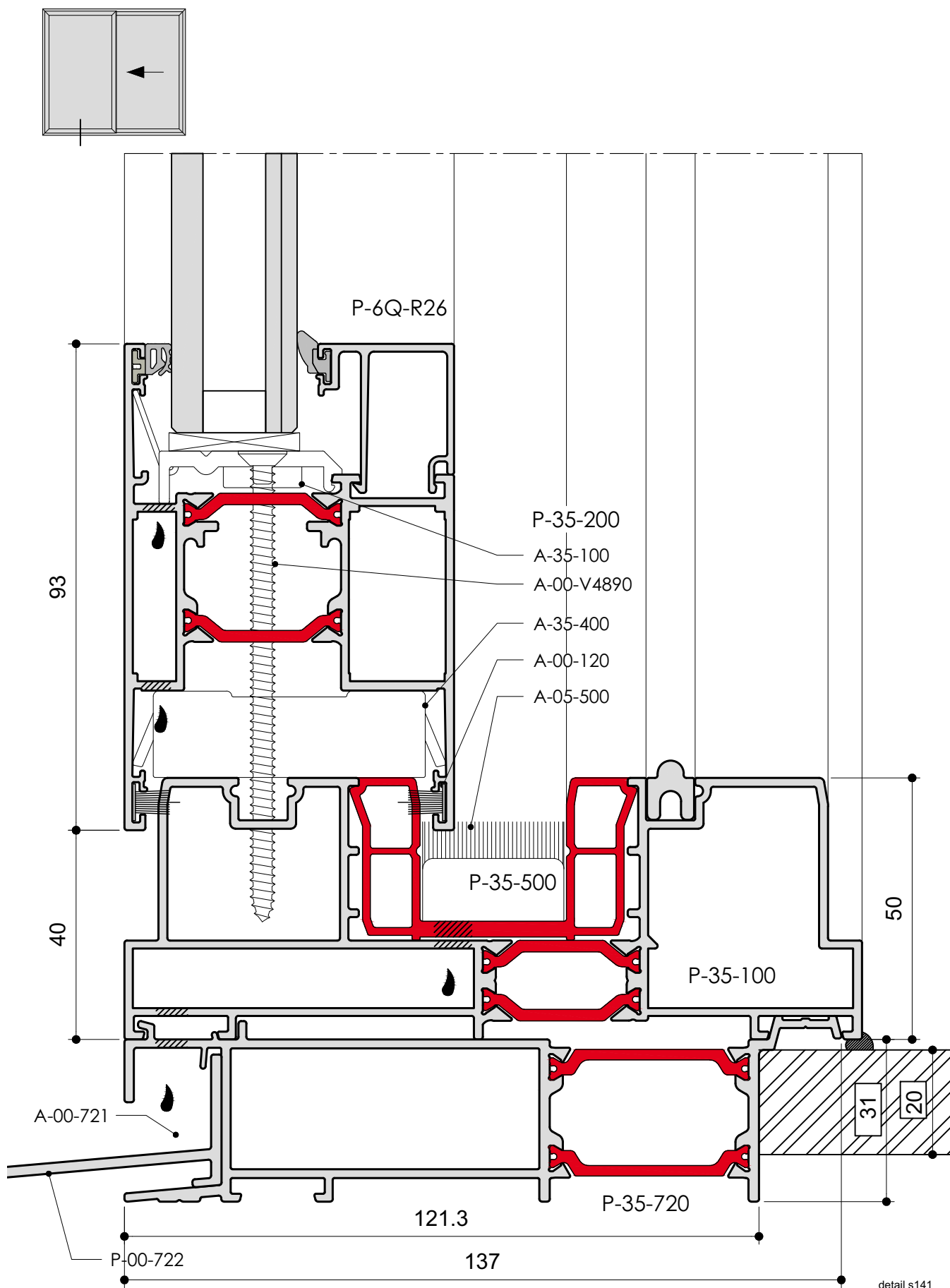


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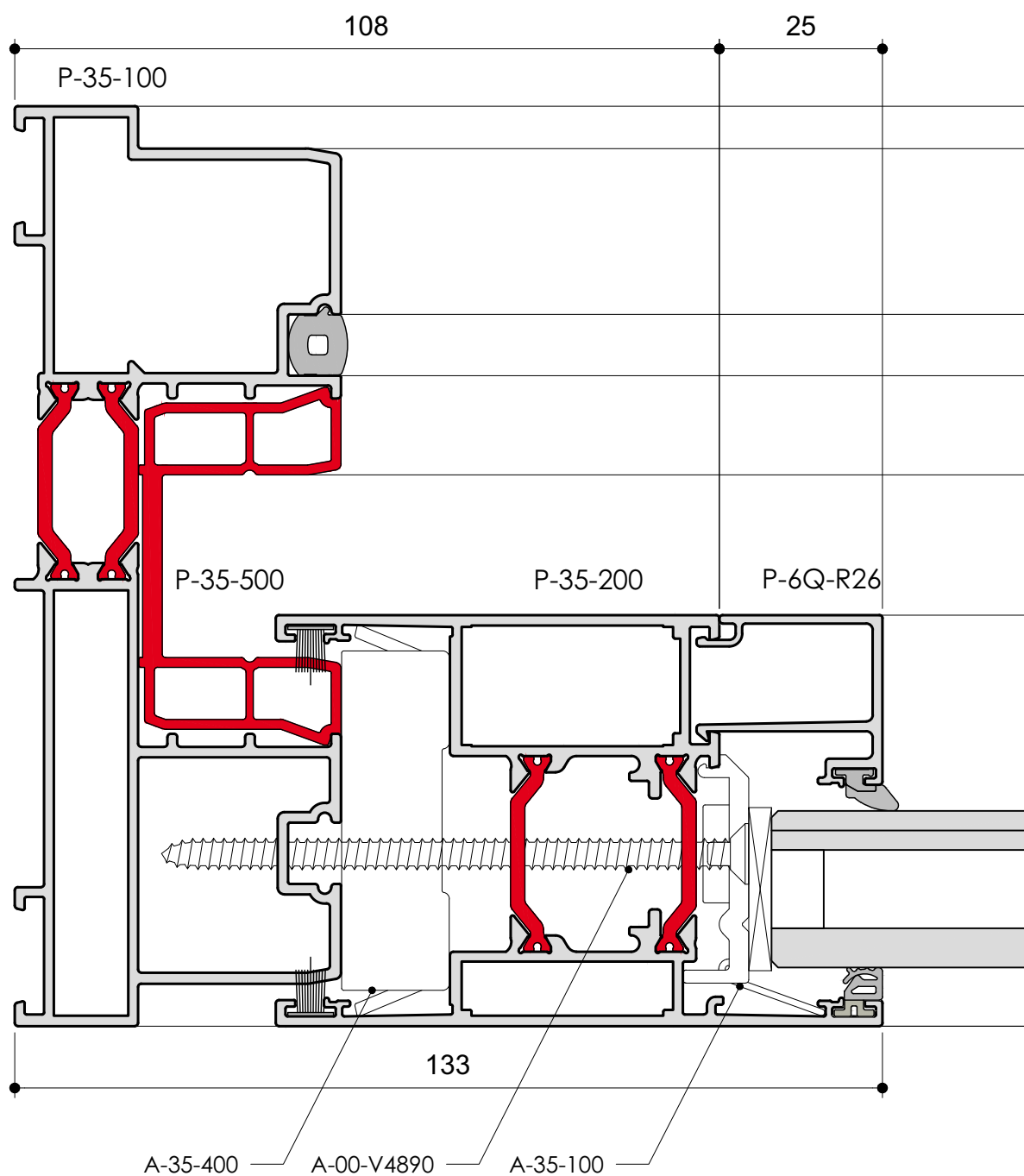
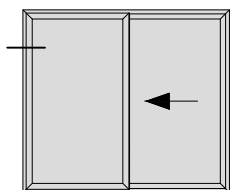


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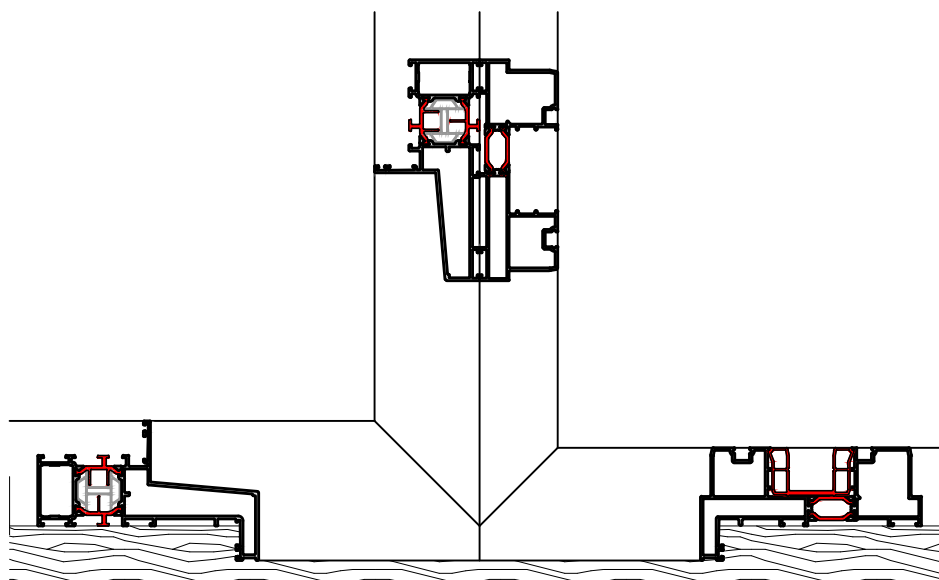
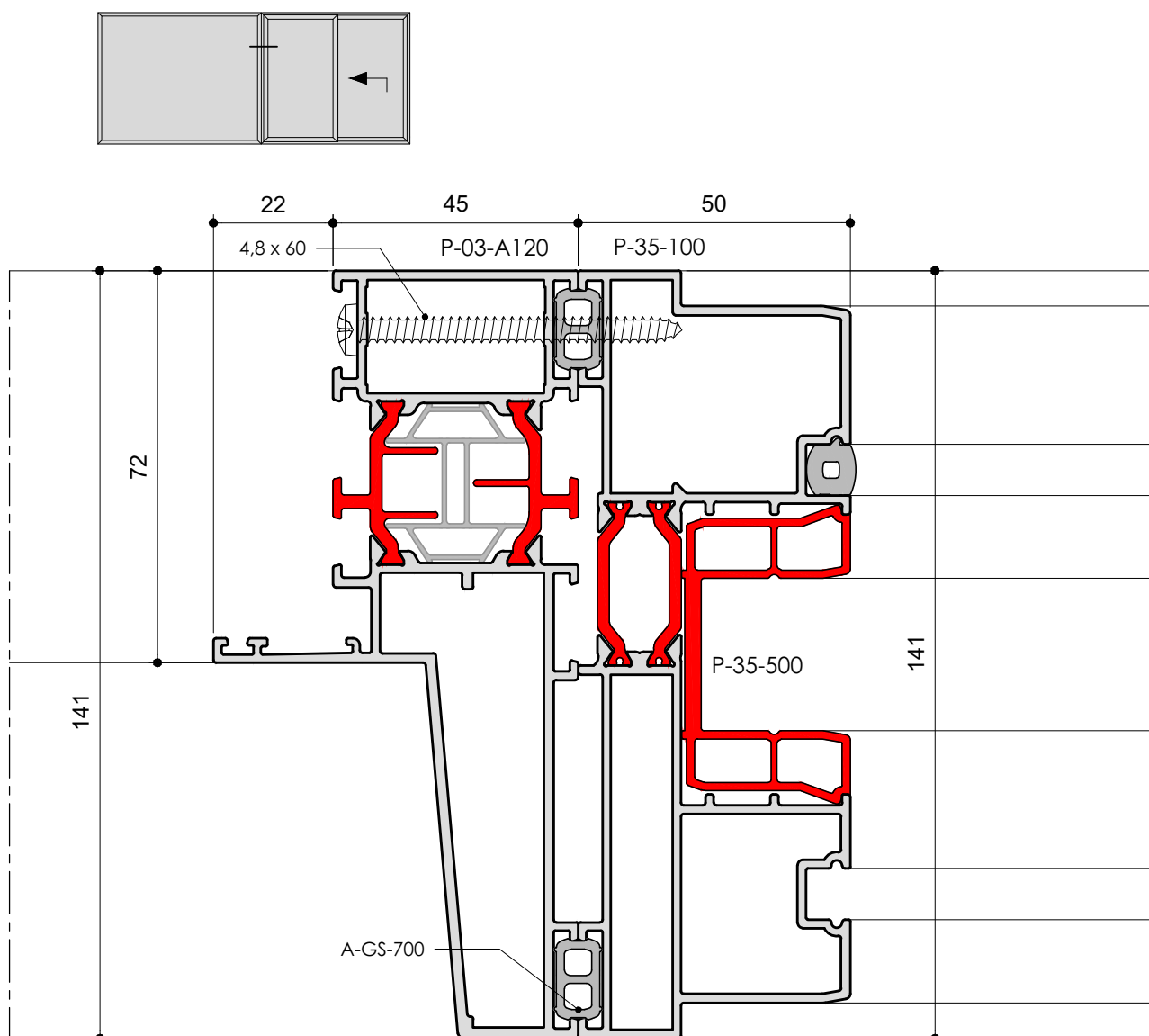
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➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



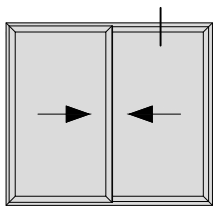
detail s141

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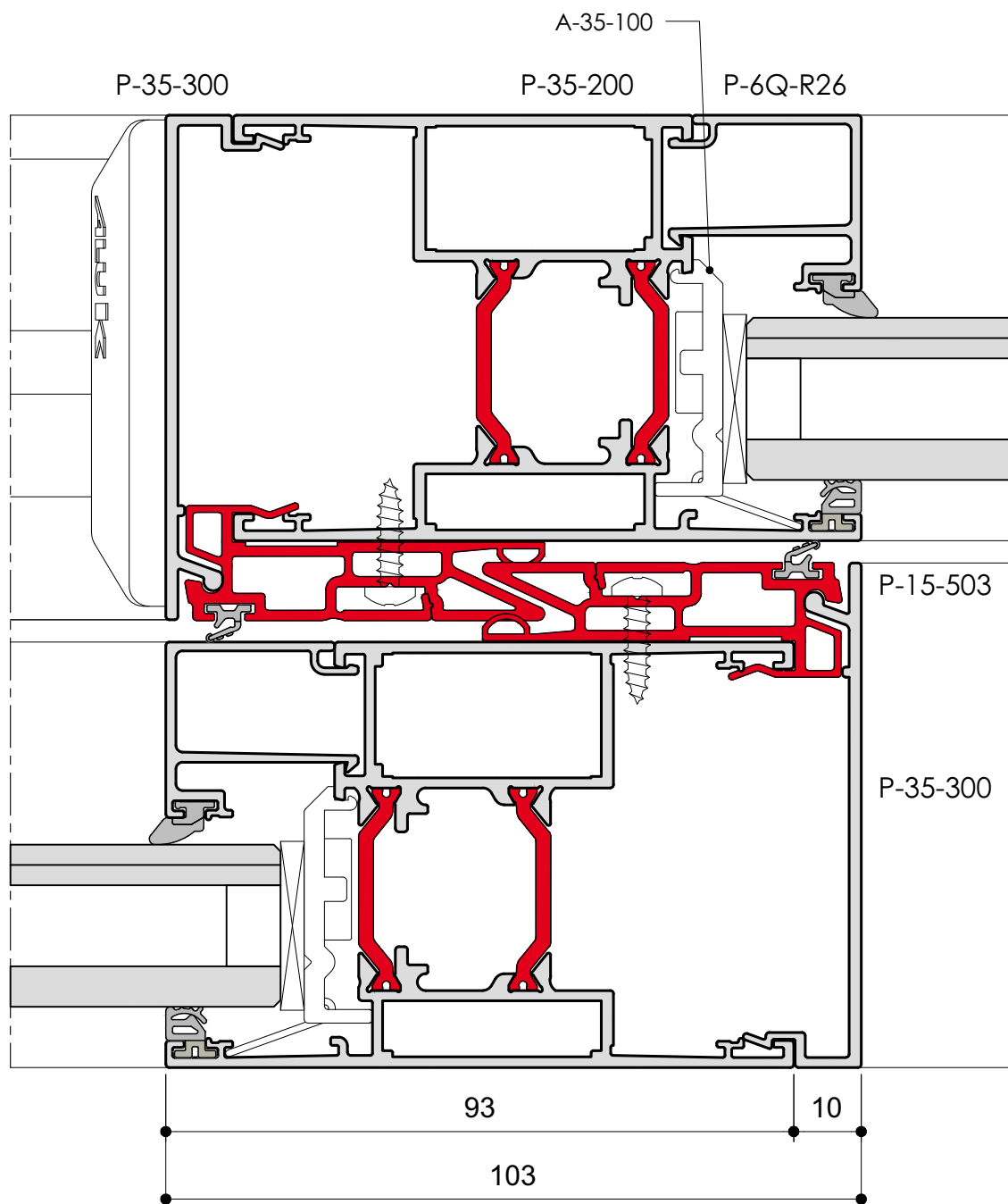
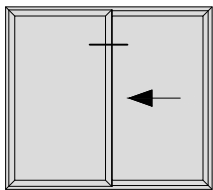


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detail s141



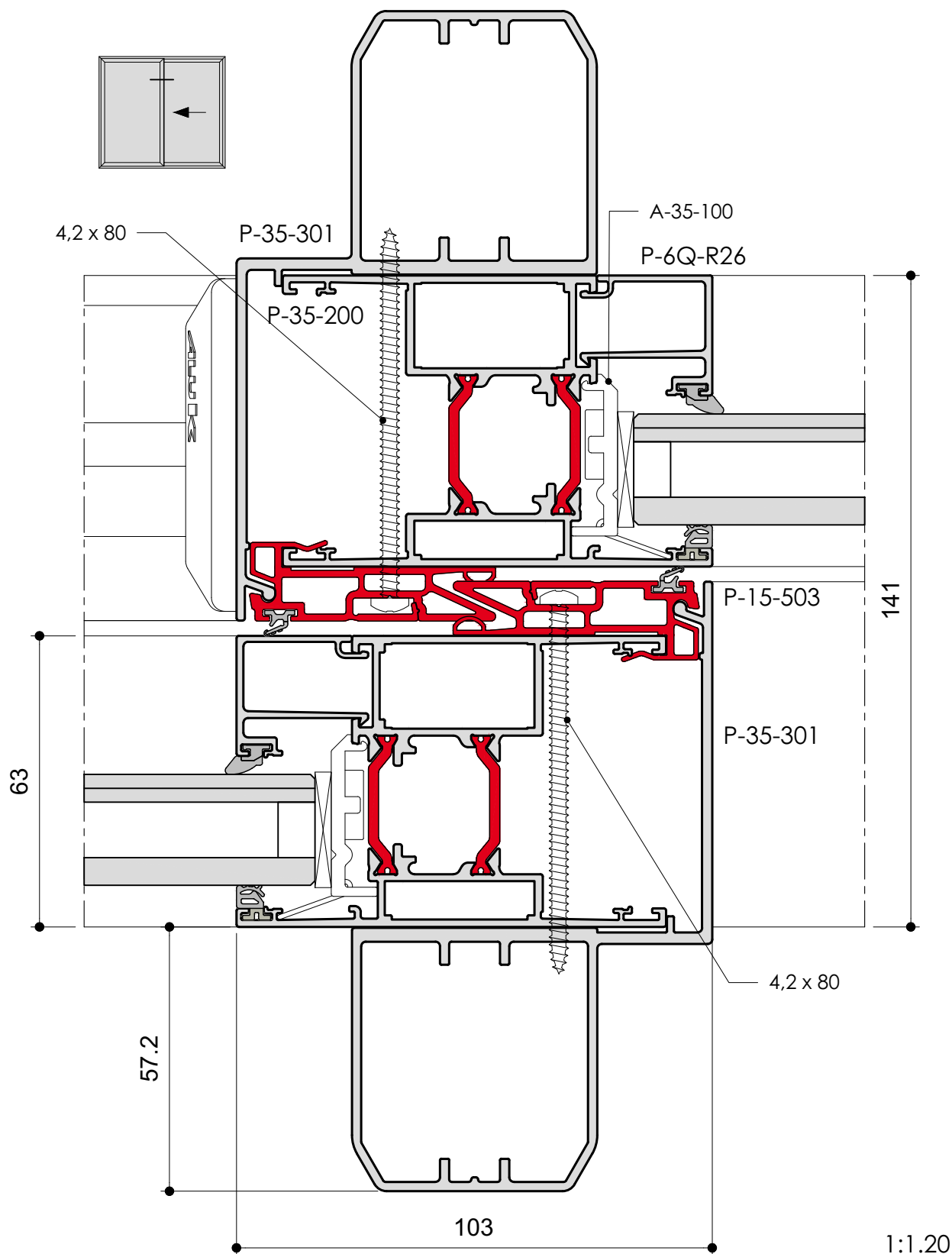
▶ TYPICAL DETAIL / DOORSNEDEN / COUPES



TYPICAL DETAIL

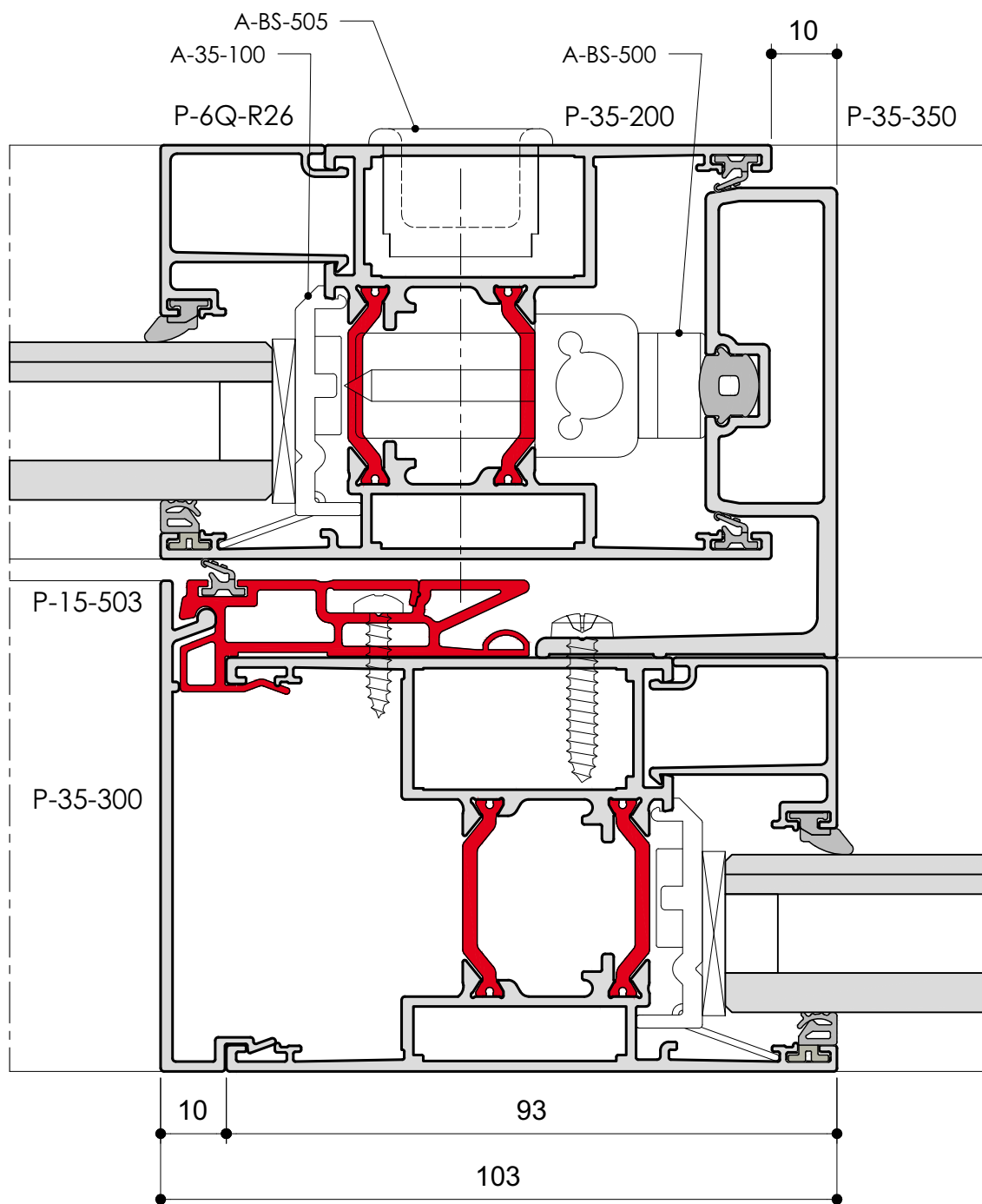
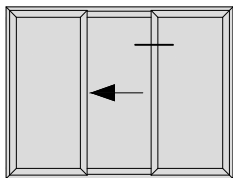
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► TYPICAL DETAIL / DOORSNEDEN / COUPES



detail s141

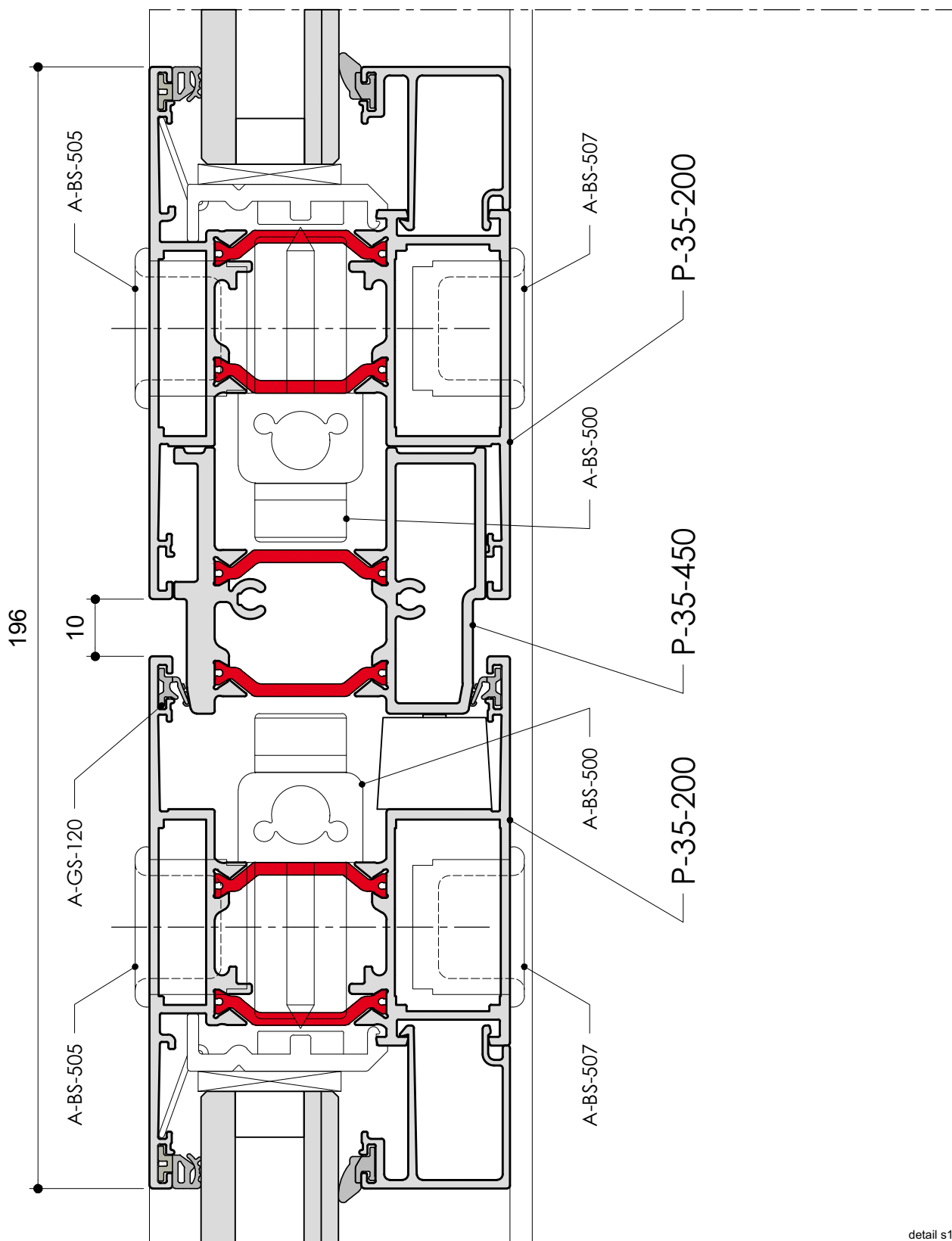
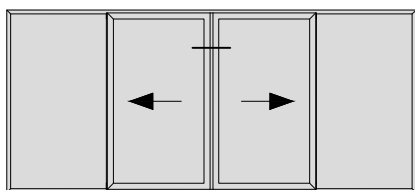
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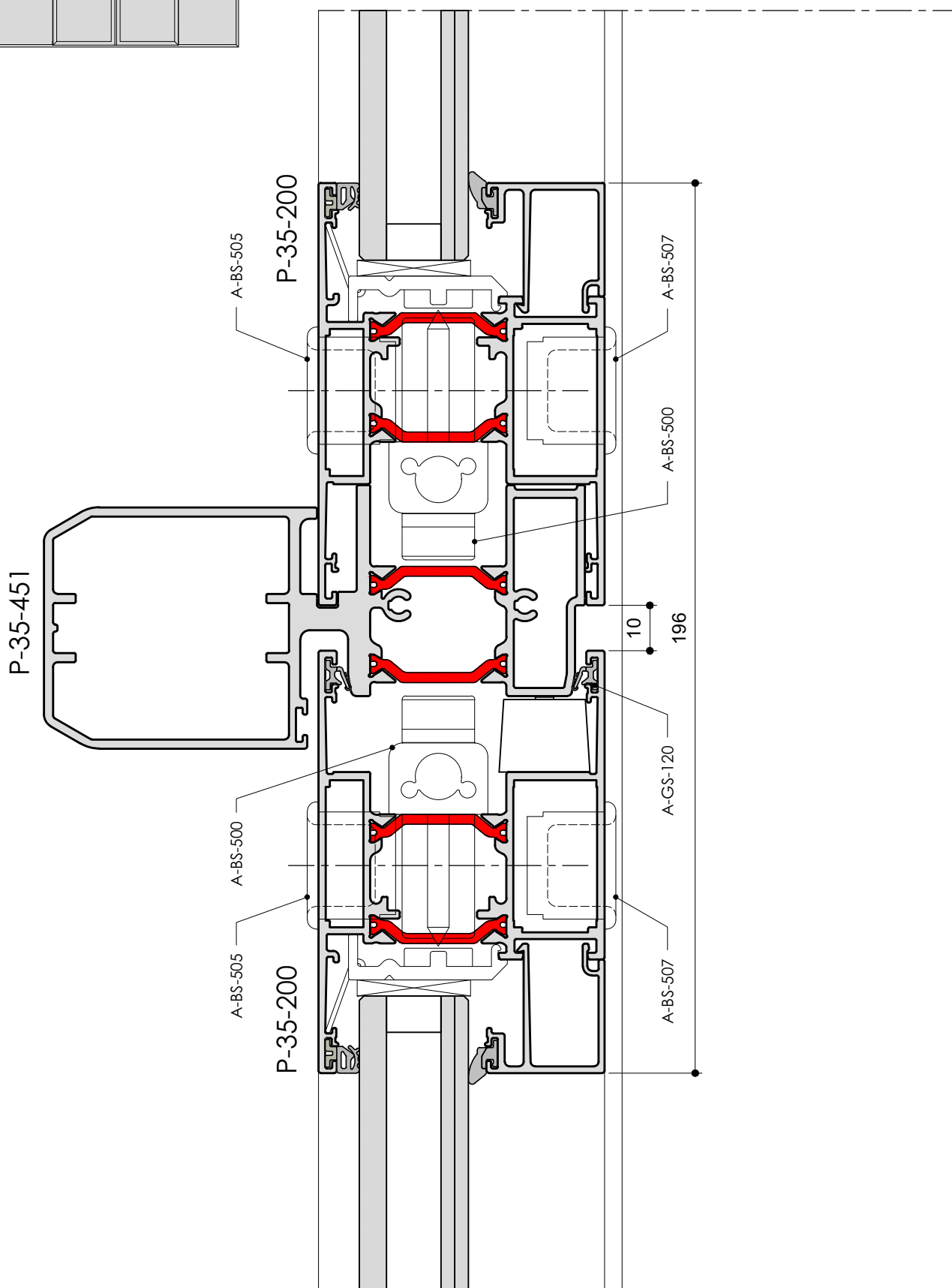
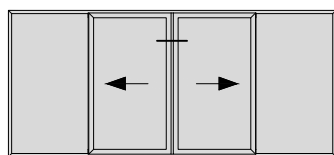
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► TYPICAL DETAIL / DOORSNEDEN / COUPES



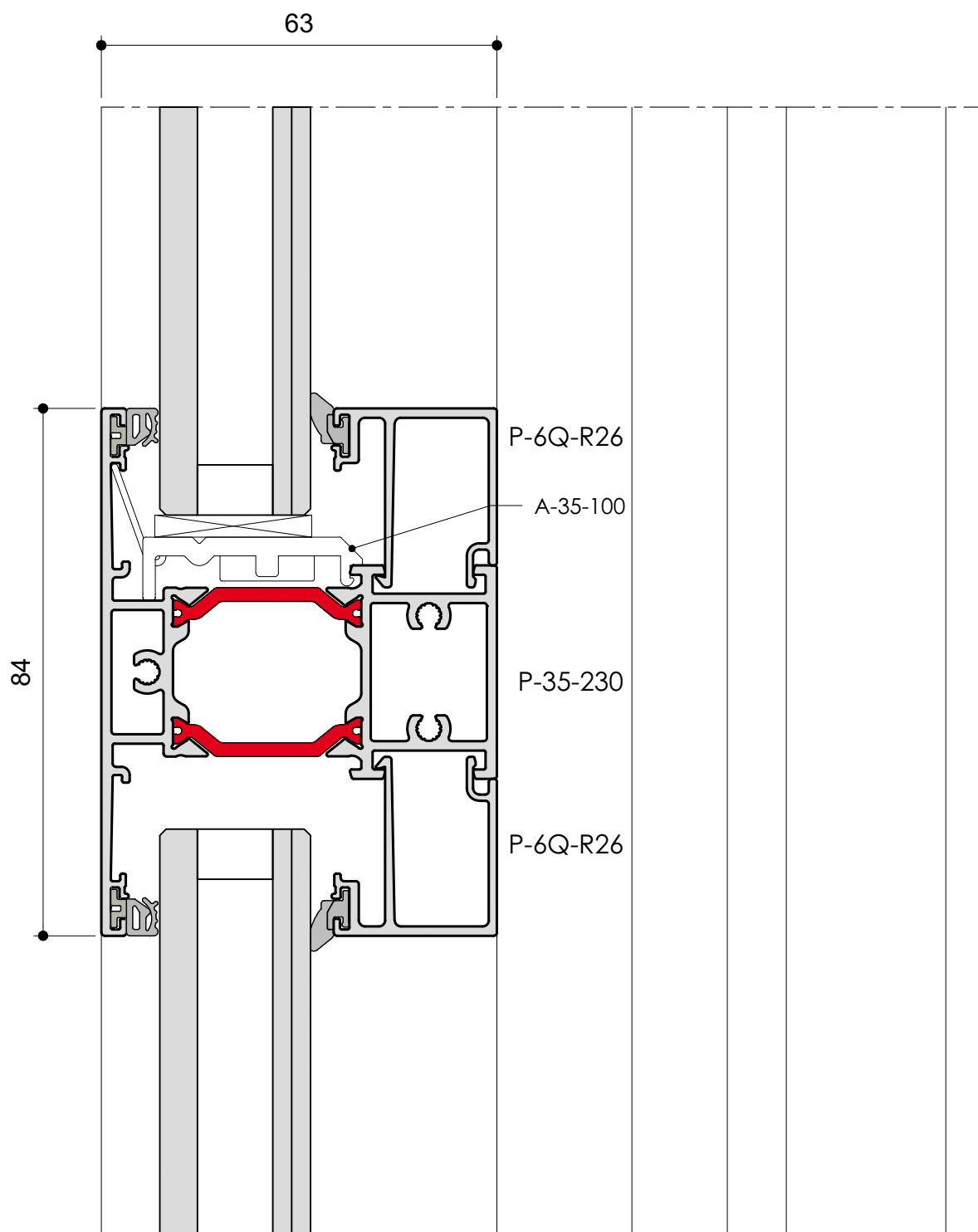
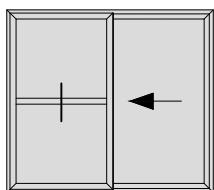
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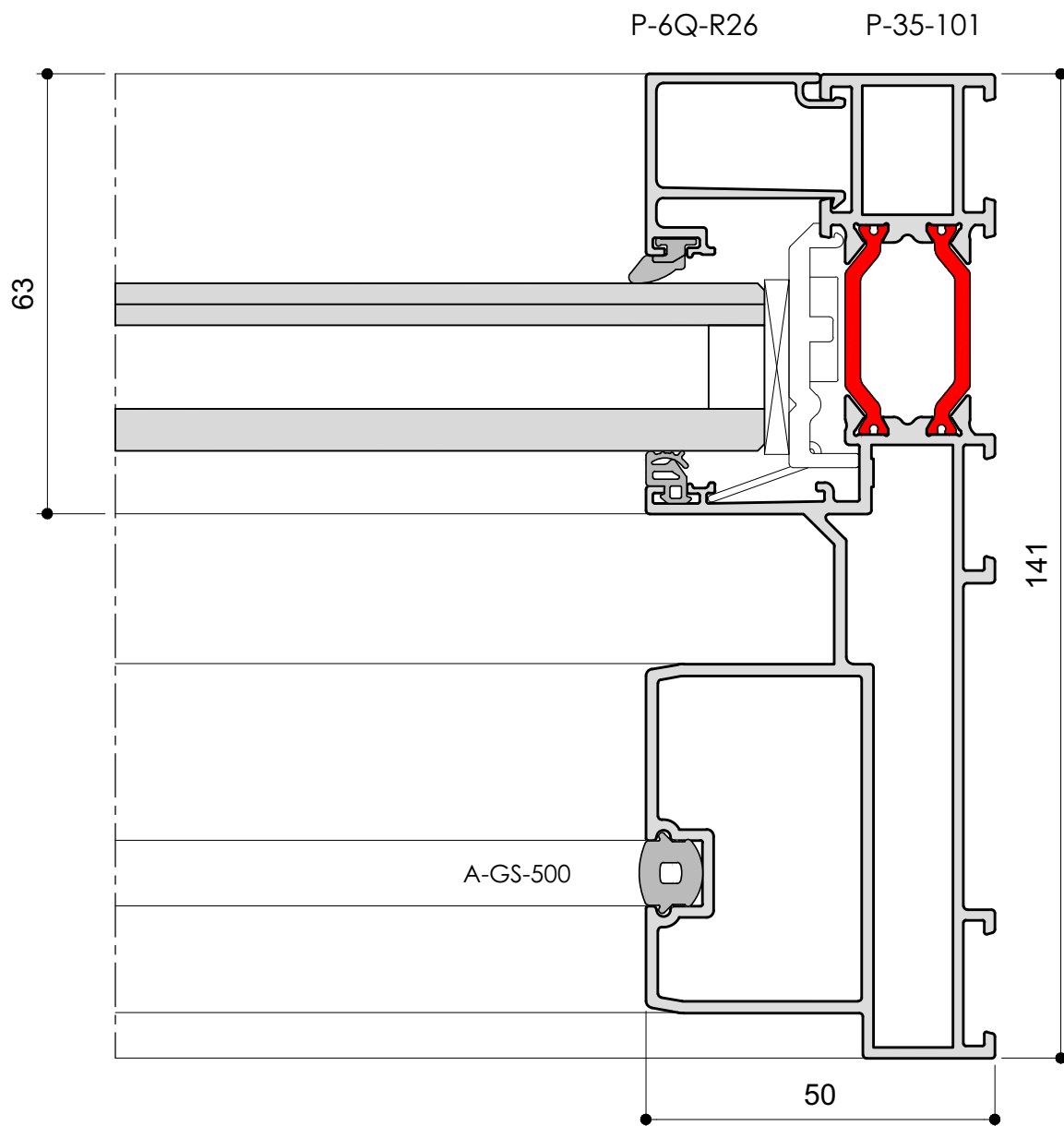
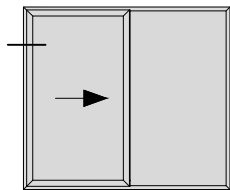
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➤ TYPICAL DETAIL / DOORSNEDEN / COUPES



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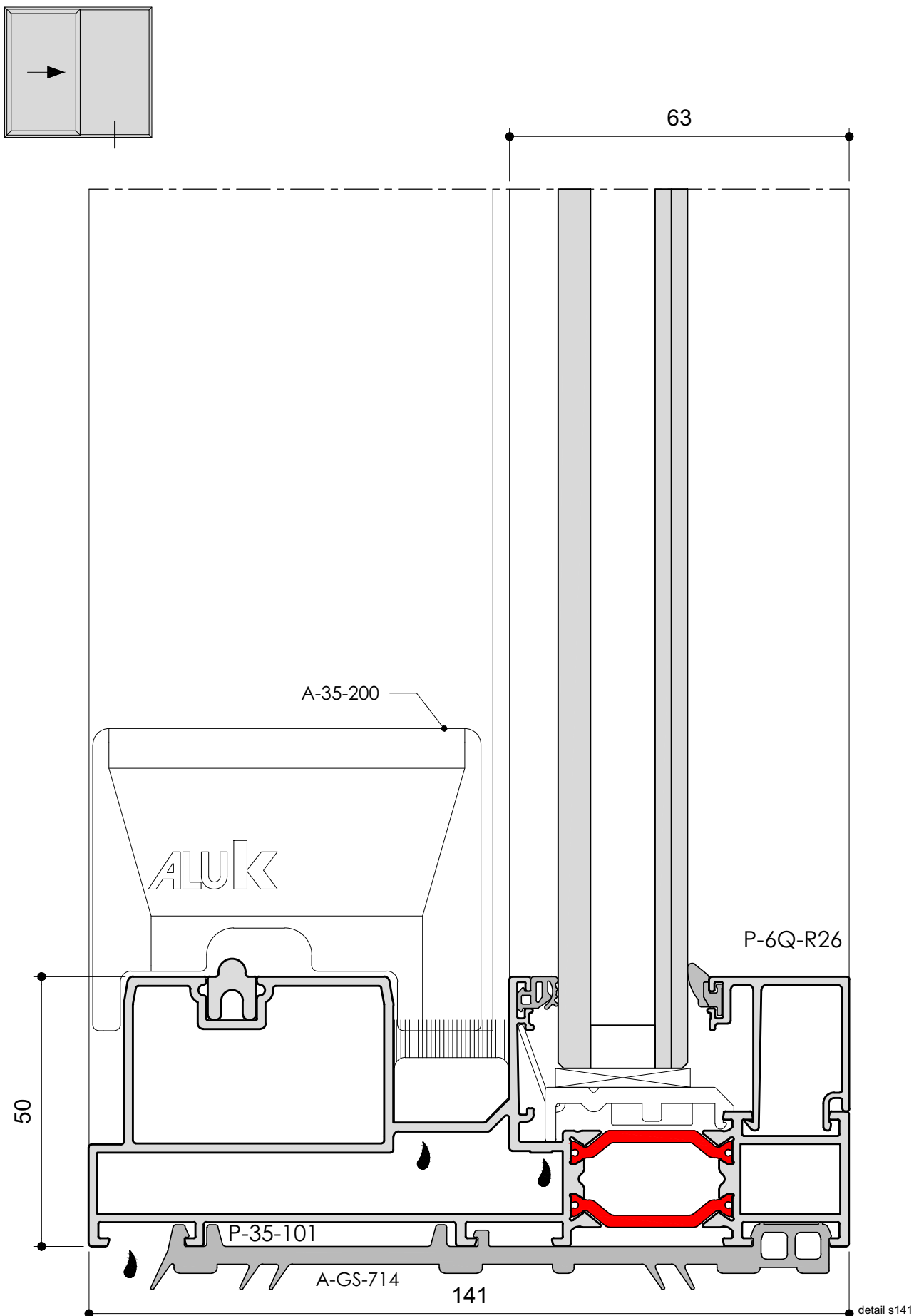
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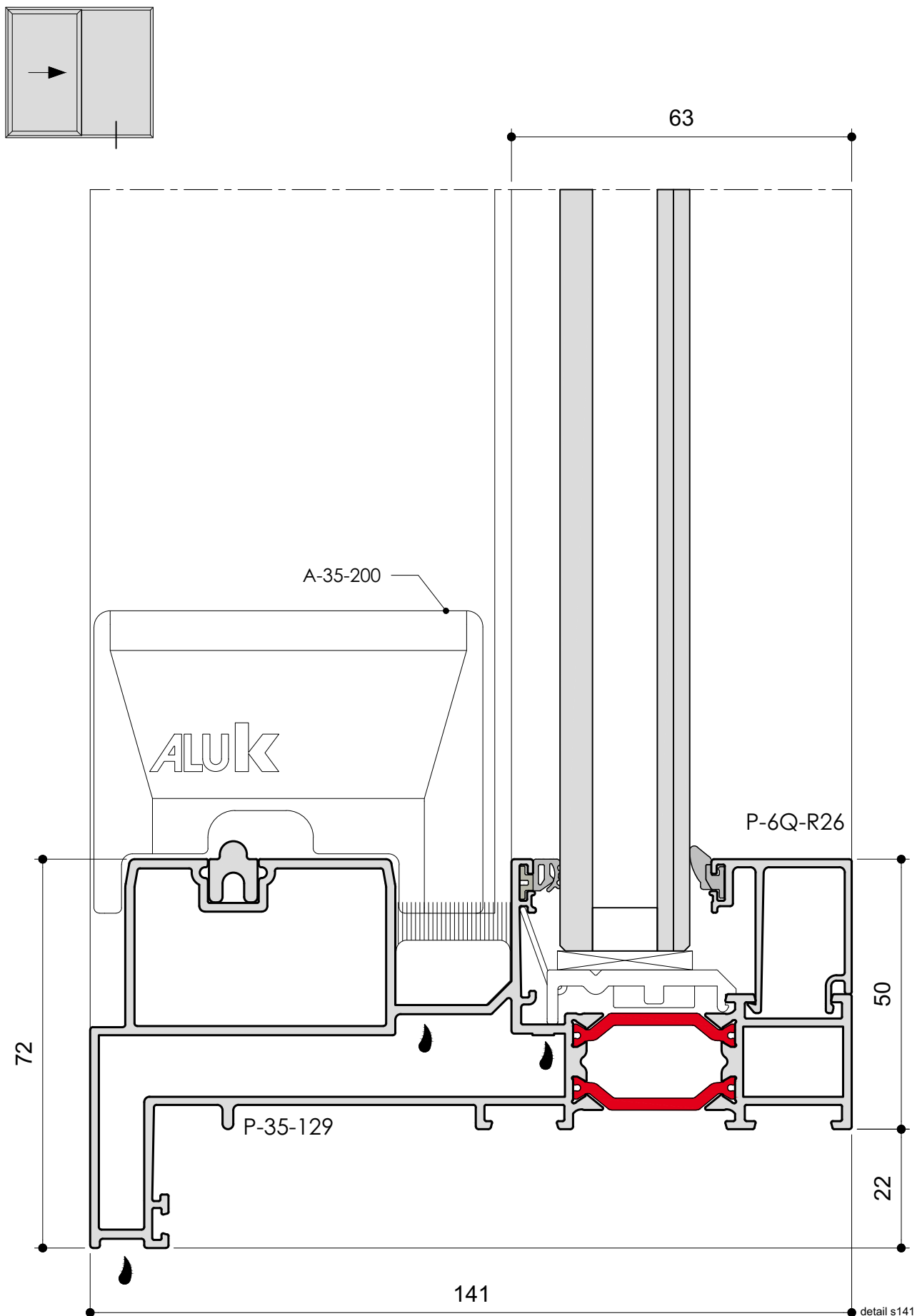
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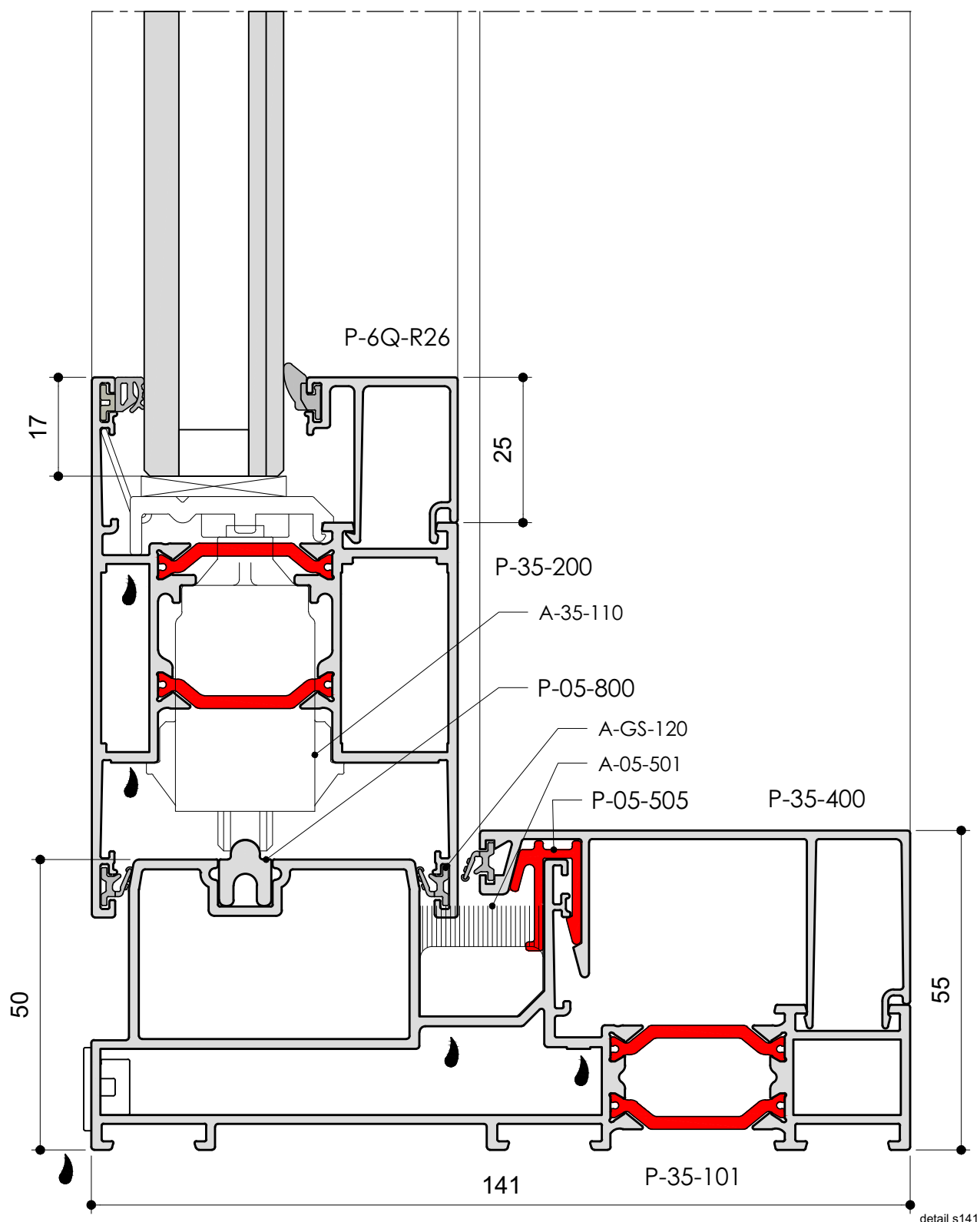
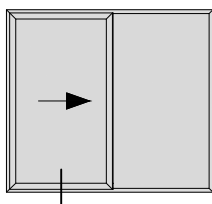
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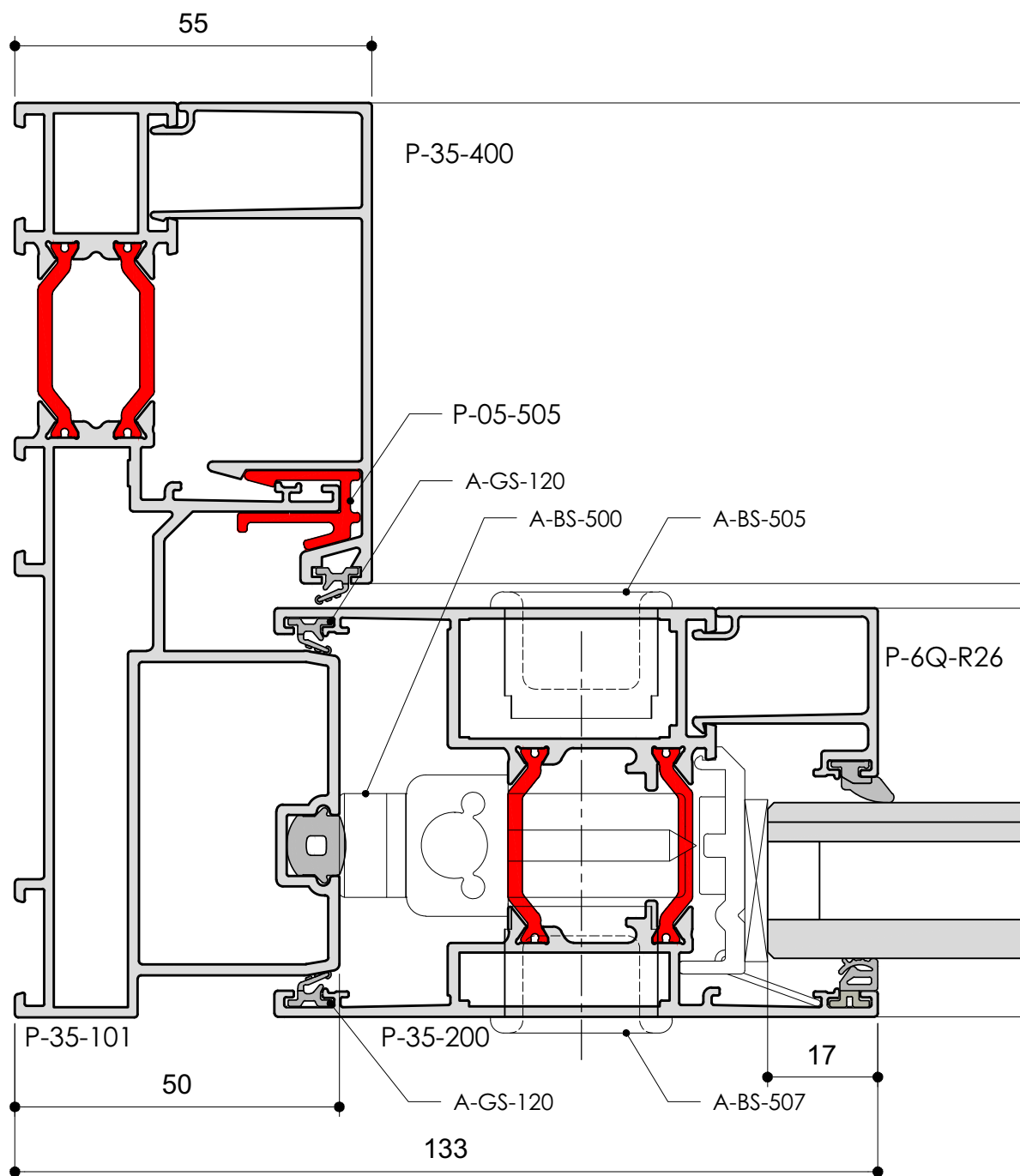
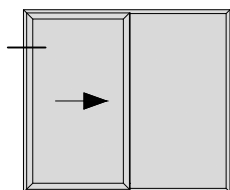


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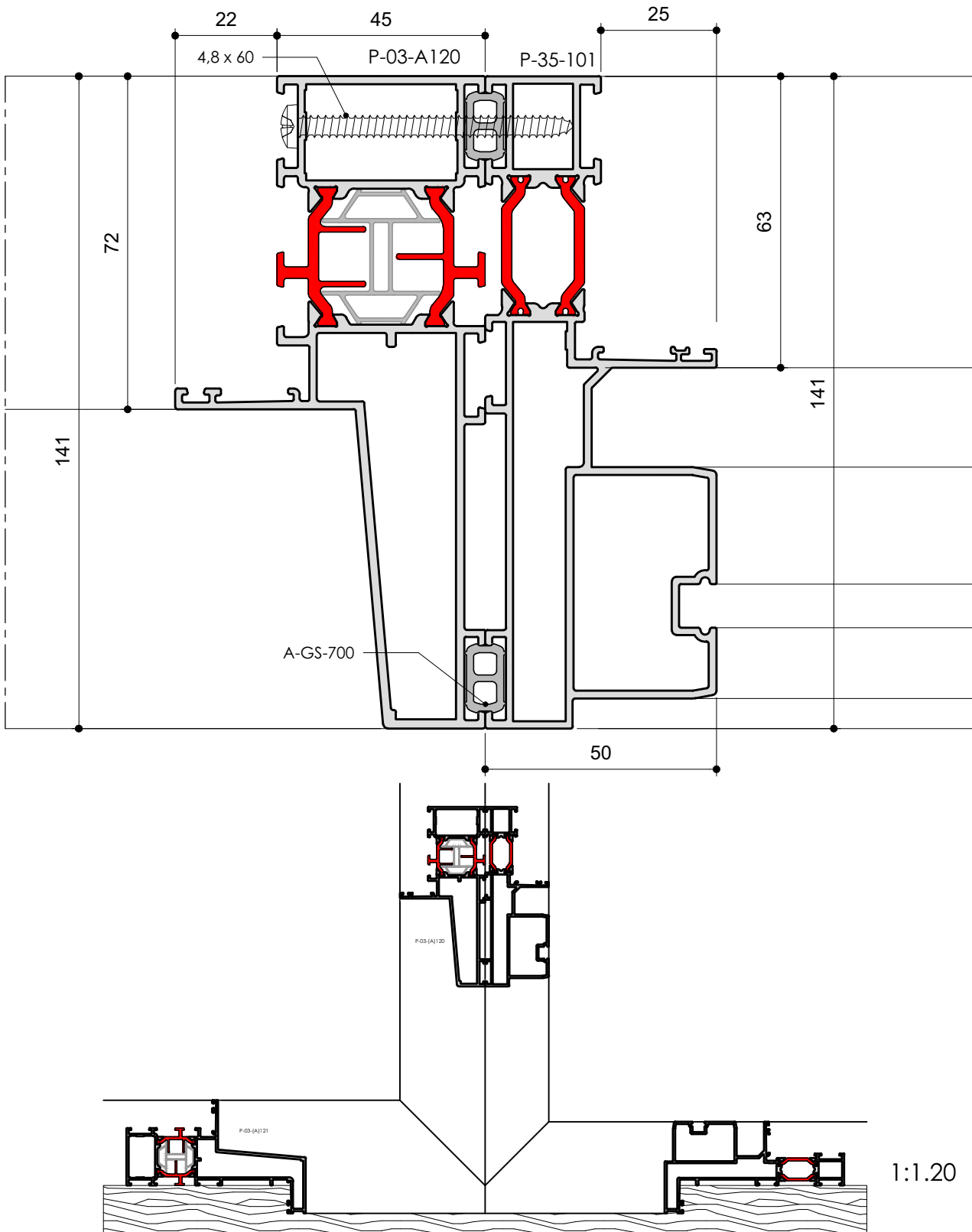
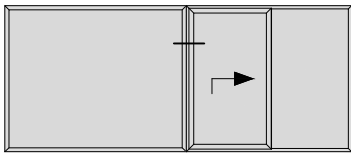


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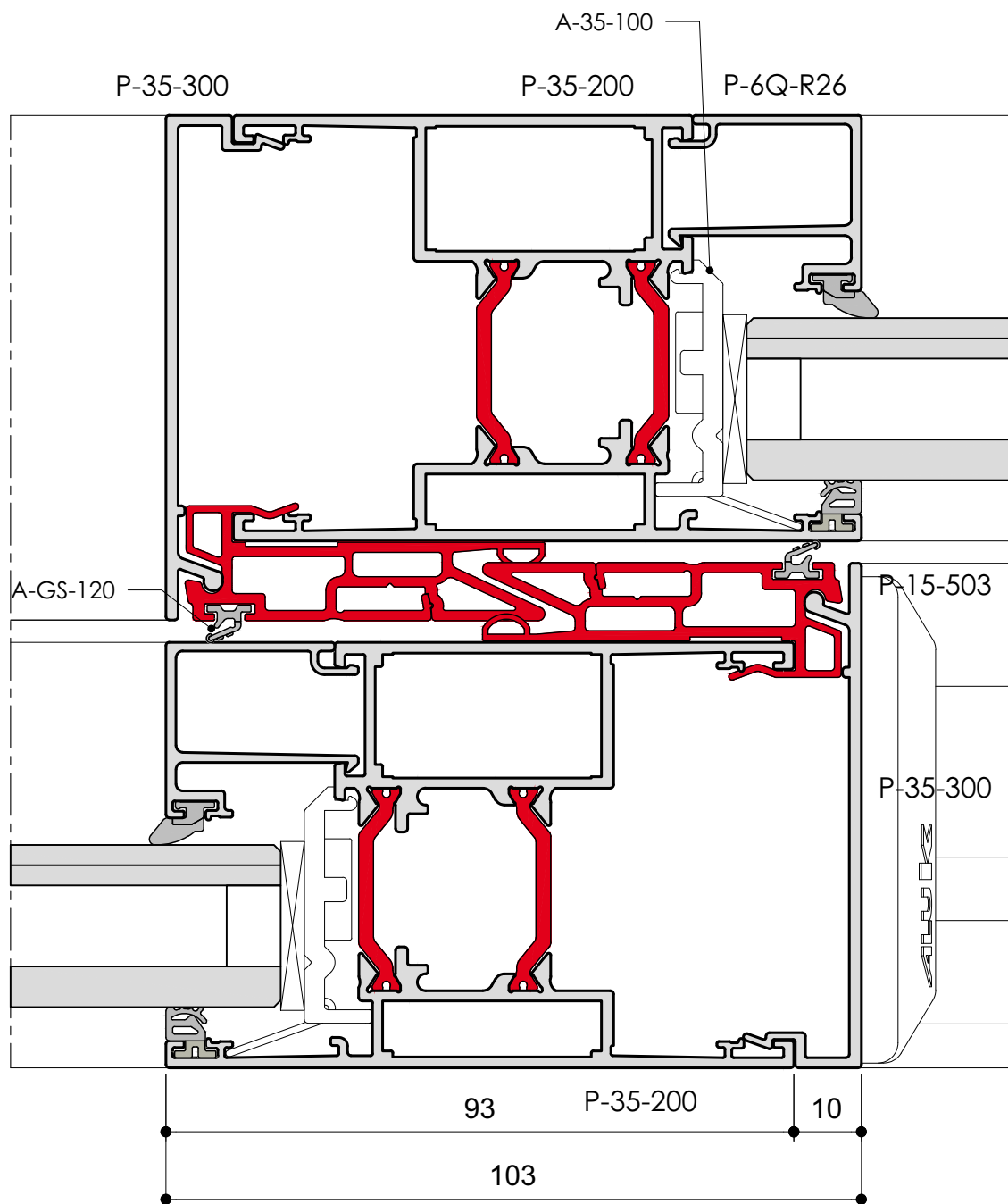
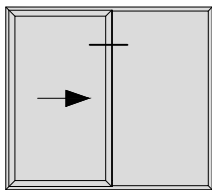
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detail s141

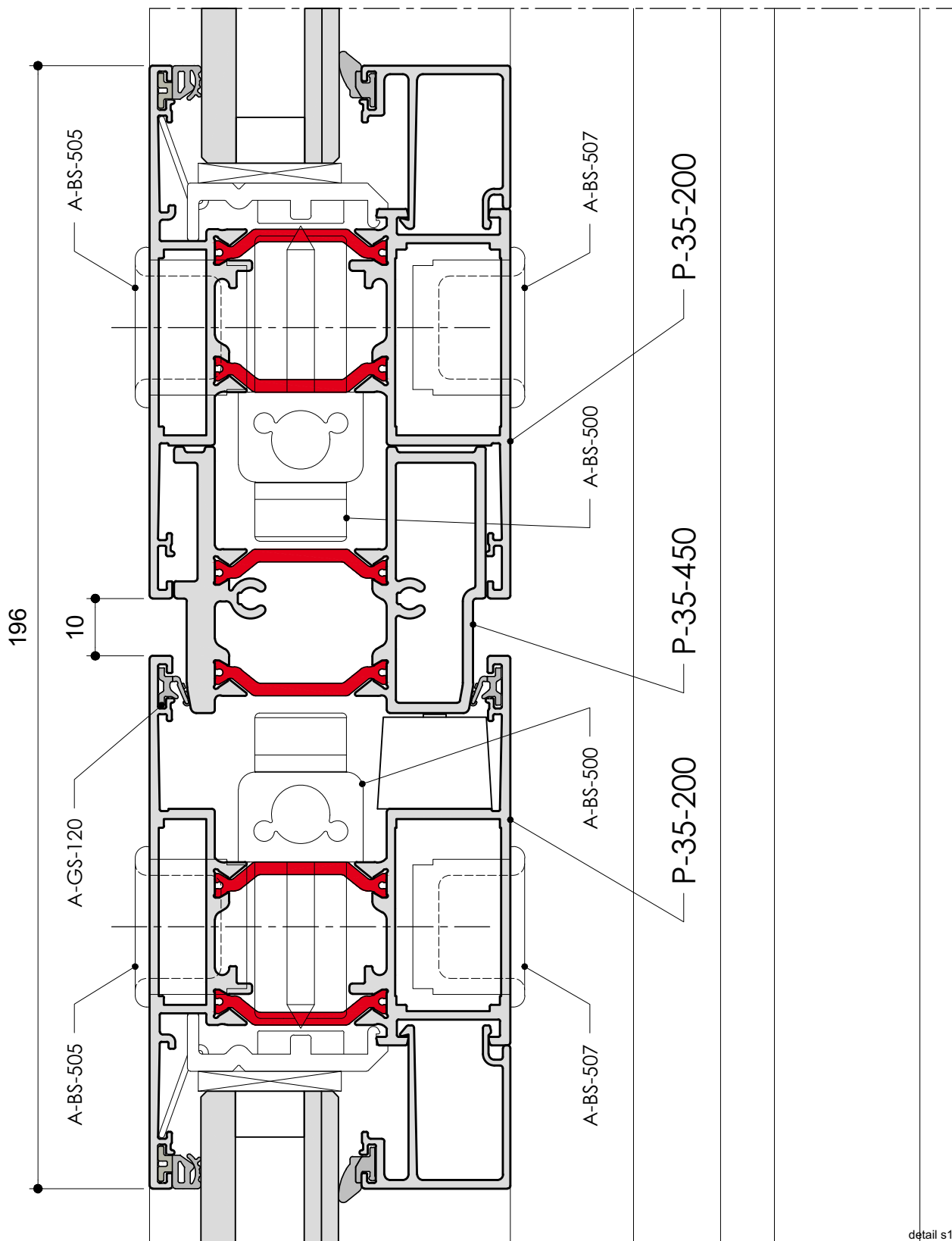
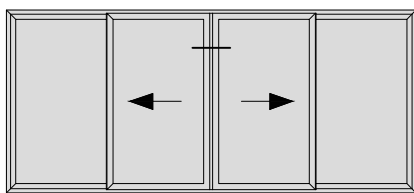
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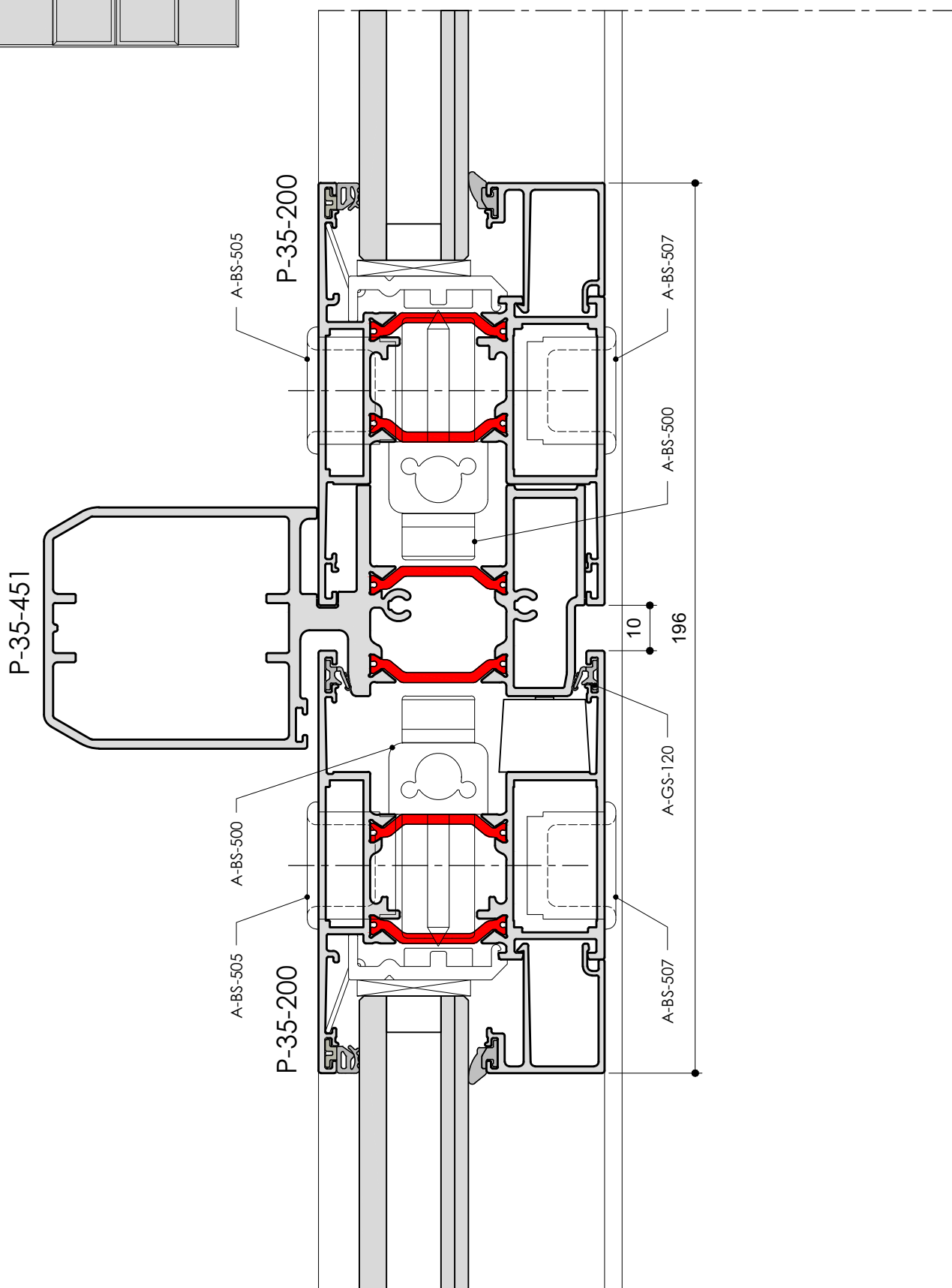
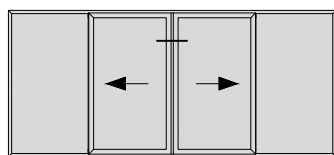
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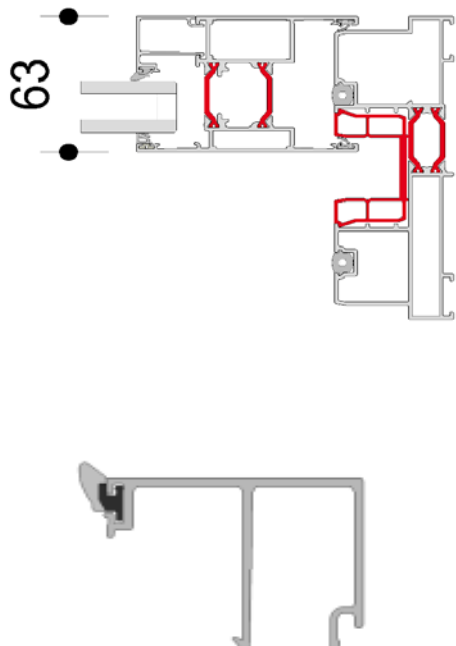
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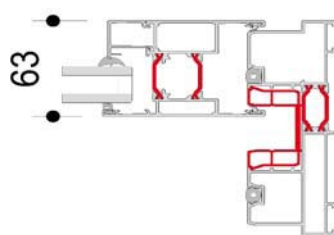
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7 GLAZING DETAIL



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6		P-6Q-R44
7		P-6Q-R44
8		P-6Q-R44
9		P-6Q-R41
10		P-6Q-R41
11		P-6Q-R41
12		P-6Q-R38
13		P-6Q-R38
14		P-6Q-R38
15		P-6Q-R35
16		P-6Q-R35
17		P-6Q-R35
18		P-6Q-R32
19		P-6Q-R32
20		P-6Q-R32
21		P-6Q-R29
22		P-6Q-R29
23		P-6Q-R29
24		P-6Q-R26
25		P-6Q-R26
26		P-6Q-R26
27		P-6Q-R23
28		P-6Q-R23
29		P-6Q-R23
30		P-6Q-R20
31		P-6Q-R20
32		P-6Q-R20
33		P-6Q-R17
34		P-6Q-R17
35		P-6Q-R17
36		P-6Q-R14
37		P-6Q-R14
38		P-6Q-R14



		of / ou / or 	
5	P-6s-045	P-6b-045	A-GS-304
6	P-6s-043	P-6b-043	A-GS-305
7	P-6s-043	P-6b-043	A-GS-304
8	P-6s-041		A-GS-305
		P-6b-039	A-GS-308
9	P-6s-041		A-GS-304
	P-6s-039	P-6b-039	A-GS-306
10	P-6s-039	P-6b-039	A-GS-305
11	P-6s-039	P-6b-039	A-GS-304
12	P-6s-037	P-6b-037	A-GS-305
13	P-6s-037	P-6b-037	A-GS-304
14	P-6s-035	P-6b-035	A-GS-305
15	P-6s-035	P-6b-035	A-GS-304
16	P-6s-033	P-6b-033	A-GS-305
17	P-6s-033	P-6b-033	A-GS-304
18	P-6s-031	P-6b-031	A-GS-305
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21	P-6s-029	P-6b-029	A-GS-304
22	P-6s-027	P-6b-027	A-GS-305
23	P-6s-027	P-6b-027	A-GS-304
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26	P-6s-023	P-6b-023	A-GS-305
27	P-6s-023	P-6b-023	A-GS-304
28	P-6s-021	P-6b-021	A-GS-305
29	P-6s-021	P-6b-021	A-GS-304
30	P-6s-019	P-6b-019	A-GS-305
31	P-6s-019	P-6b-019	A-GS-304
32	P-6s-015	P-6b-015	A-GS-308
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34	P-6s-015	P-6b-015	A-GS-305
35	P-6s-015	P-6b-015	A-GS-304
36	P-6s-013		A-GS-305
37	P-6s-011		A-GS-306
38	P-6s-011		A-GS-305
39	P-6s-011		A-GS-304
40	P-6s-007		A-GS-308
41	P-6s-007		A-GS-306
42	P-6s-007		A-GS-305
43	P-6s-007		A-GS-304
44	P-6s-003		A-GS-308
45	P-6s-003		A-GS-306
46	P-6s-003		A-GS-305
47	P-6s-003		A-GS-304

8
CUTTING LIST

	duorail	2 pane sliding window with fixed 2 vleugelig schuifraam met vast Coulissant à 2 vantaux avec fixé	8.6
	duorail	2 pane sliding window 2 vleugelig schuifraam Coulissant à 2 vantaux	8.8
	duorail	3 pane sliding window with P-35-350 3 vleugelig schuifraam met P-35-350 Coulissant à 3 vantaux avec P-35-350	8.10
	duorail	4 pane sliding window 4 vleugelig schuifraam Coulissant à 4 vantaux	8.12
	monorail	2 pane sliding window 2 vleugelig schuifraam Coulissant à 2 vantaux	8.14
	monorail	4 pane sliding window 4 vleugelig schuifraam Coulissant à 4 vantaux	8.16
	duorail	2 pane sliding window with fixed 2 vleugelig schuifraam met vast Coulissant à 2 vantaux avec fixé	8.18
	duorail	2 pane sliding window 2 vleugelig schuifraam Coulissant à 2 vantaux	8.20
	duorail	3 pane sliding window with fixed 3 vleugelig schuifraam met vast Coulissant à 3 vantaux avec fixé	8.22
	duorail	3 pane sliding window with P-35-350 3 vleugelig schuifraam met P-35-350 Coulissant à 3 vantaux avec P-35-350	8.24
	duorail	4 pane sliding window 4 vleugelig schuifraam Coulissant à 4 vantaux	8.26
	monorail	2 pane sliding window 2 vleugelig schuifraam Coulissant à 2 vantaux	8.28

» CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

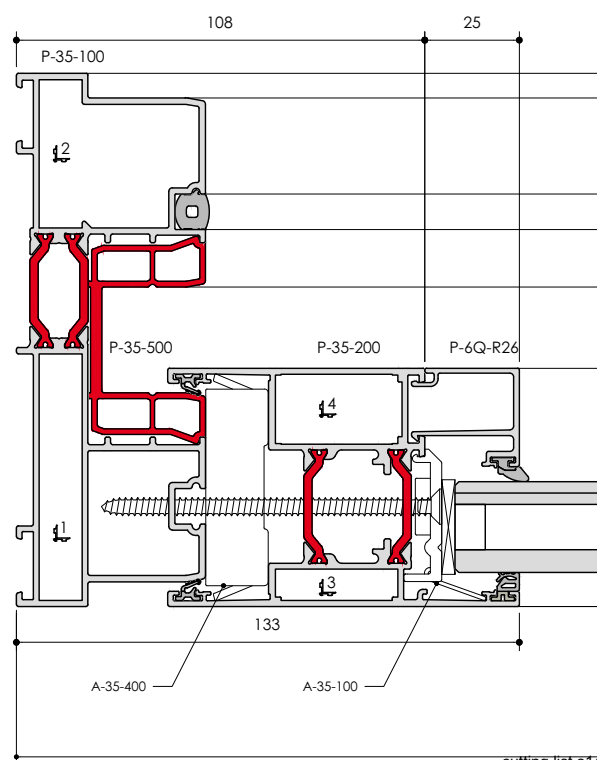
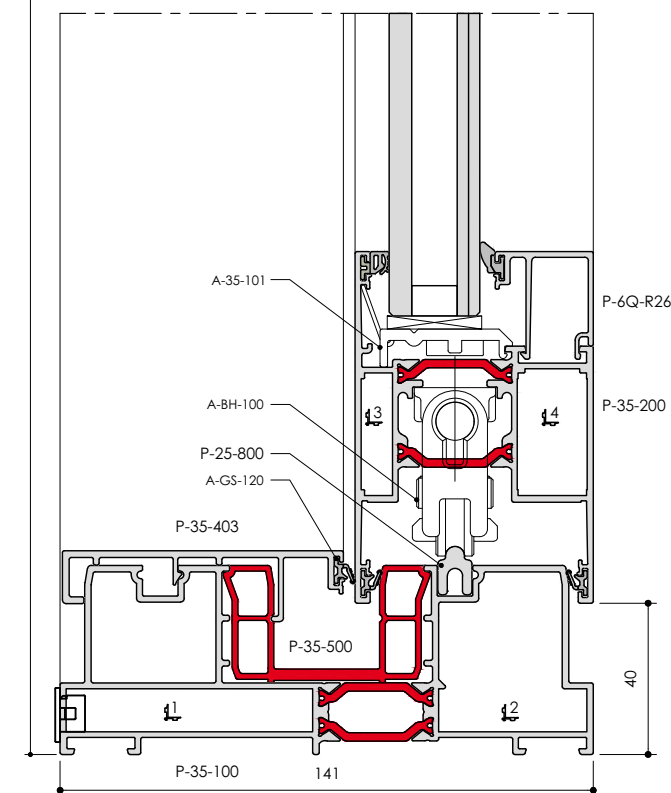
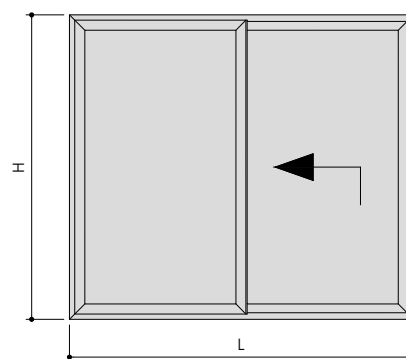
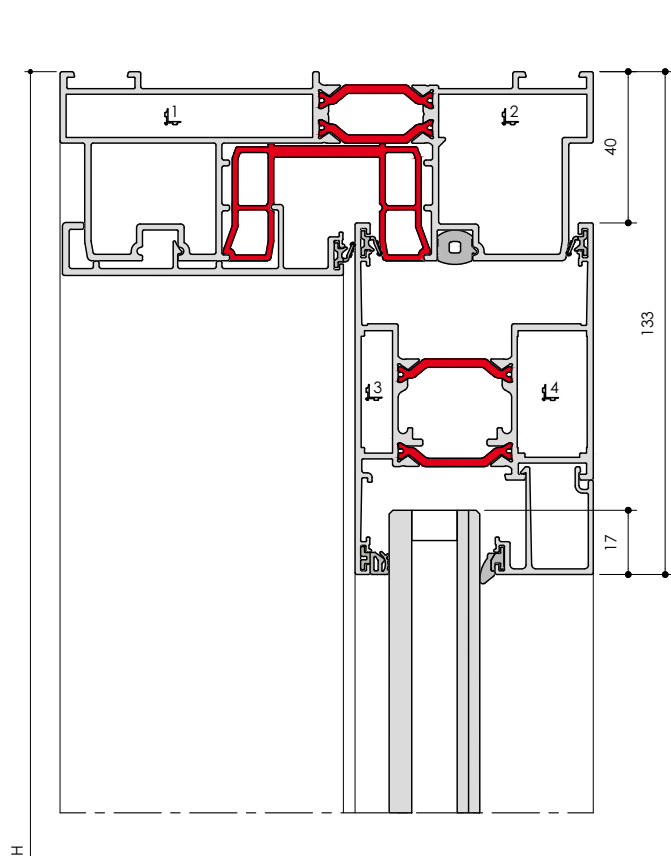


monorail

4 pane sliding window
4 vleugelig schuifraam
Coulissant à 4 vantaux

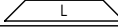
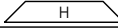
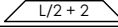
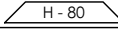
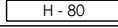
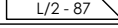
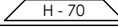
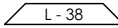
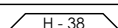
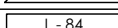
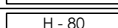
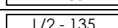
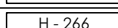
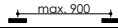
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➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

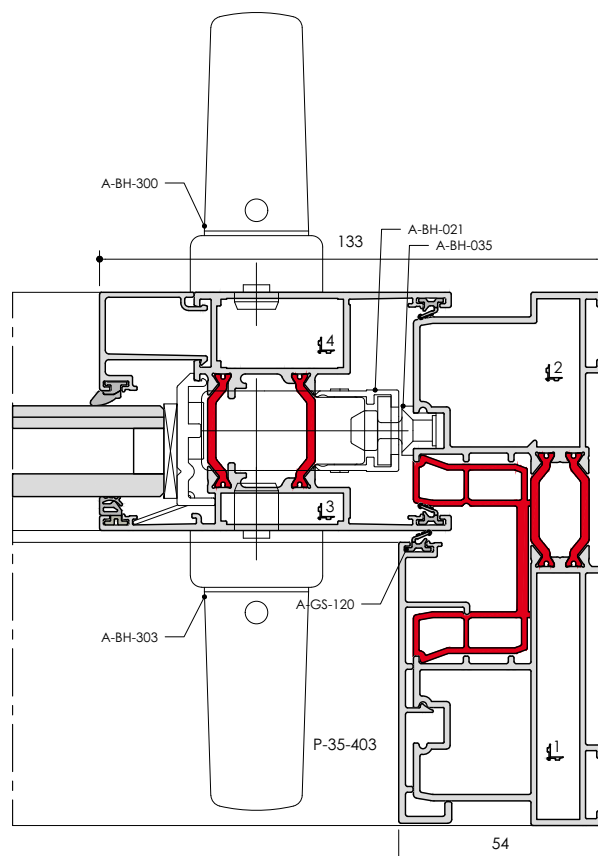
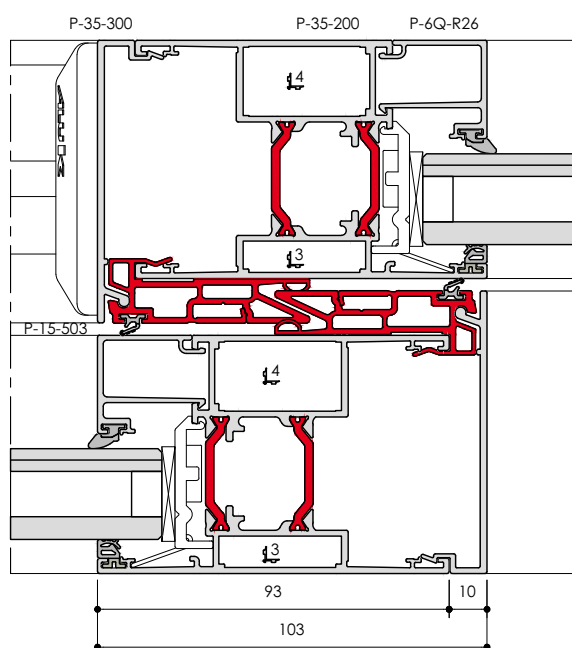


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CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	2	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	1	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-25-800	Alu rail Aluminium rail Rail alu	1	
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		
A-00-105	Framing square Verstekhoekje Equerre de jonction	24	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-15-504	Central sealing Centrale dichting Etanchéité centrale	1	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	12	
A-35-100	Glazing support Glassteun Support de cale	12	
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	2	
A-35-200	Cap sliding Sluitstuk raildoorgang Closoir passage rail	1	
A-35-400	Sash support Vleugelsteun Support de vantail	6	
Corner	PH	SH	NO.
	A-PH-1165	A-SH-1165	4
	A-PH-1139	A-SH-1139	4
	A-PH-3208	A-HM-3208 + A-GM-005	8
	A-PH-3218	A-SH-3218	8

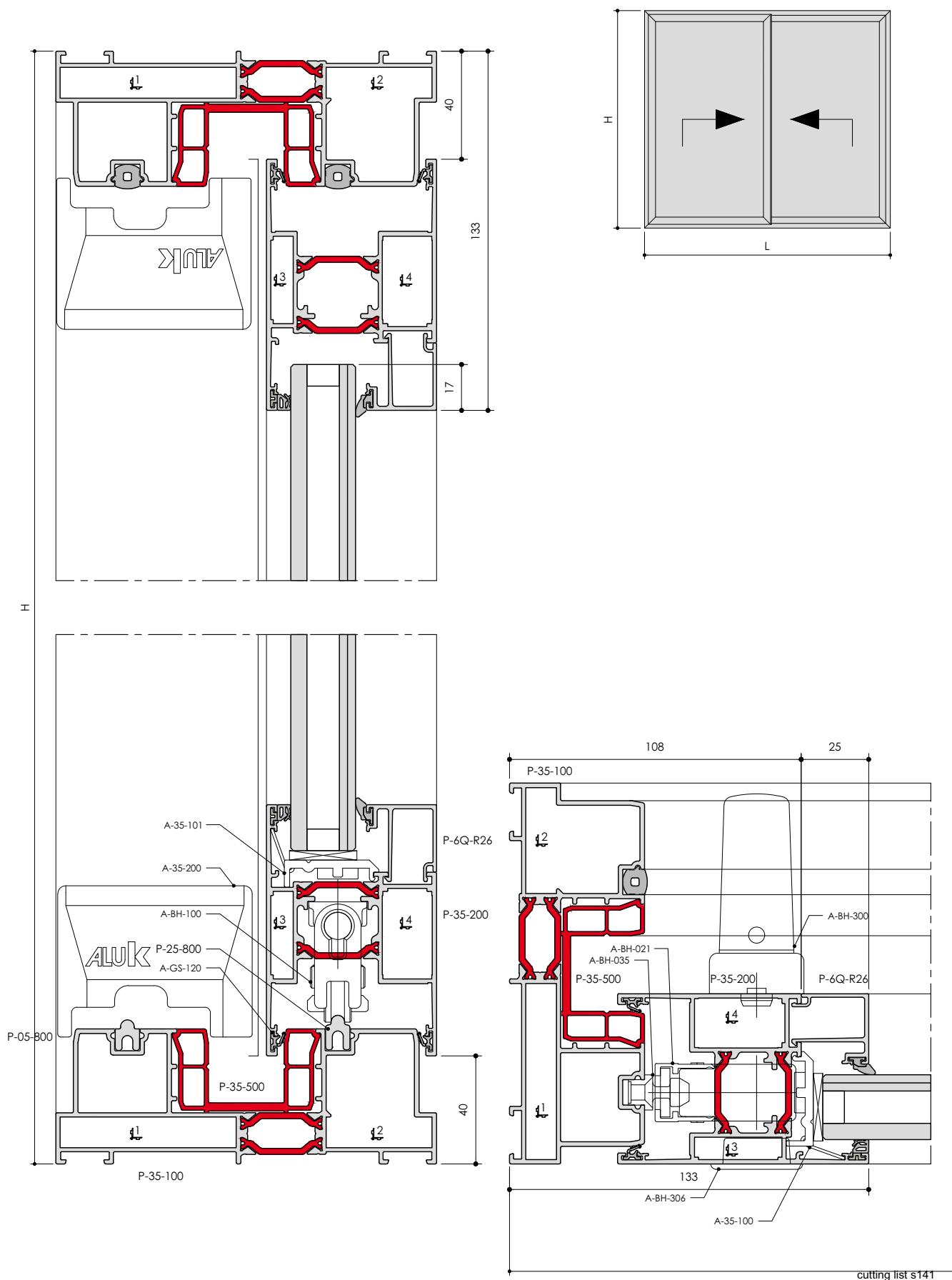
GASKET		NO.		
A-GS-120	Gliding gasket Glijrubber Joint glissant	5L + 7H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H		
HARDWARE		NO.		
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700	Espag Bediening Manoeuvre	1	
A-BH-035	Locking bolt Sluitnok Point de verrouillage	4		
A-BH-100	Bogie kit Set loopwagens Set chariots	1		
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	1		
A-BH-215 A-BH-220 - A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235	1		
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	1		
A-BH-303	Handle outside Handgreep buiten Béquille extérieure	1		
A-BH-311	Steel square 10x150 Vierkantstaaf Axe carré	1		
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55	1		
A-00-M5090	Screw M5 x 90 Schroef M5 x 90 Vis M5 x 90	2		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L/2 - 150	H - 232



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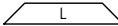
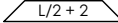
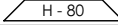
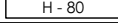
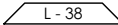
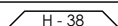
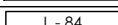
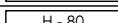
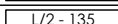
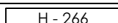
cutting list s141

➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

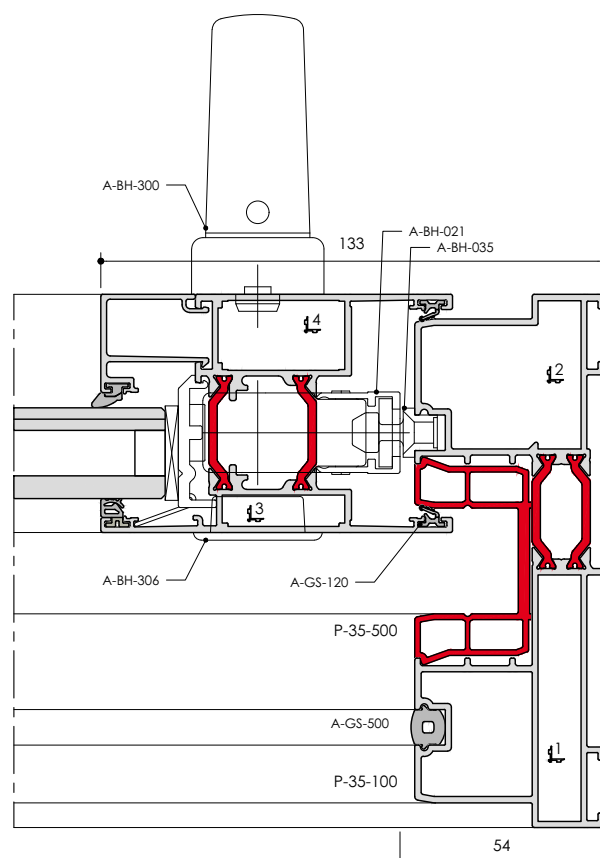
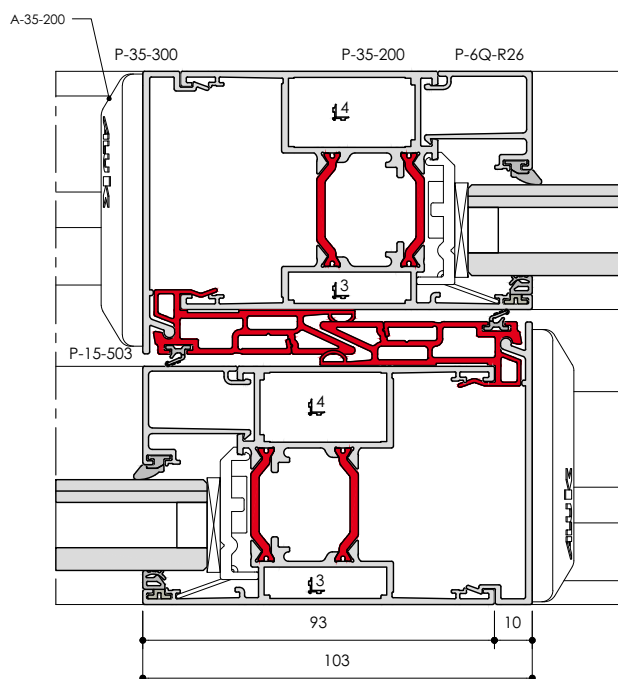


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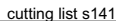
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-25-800	Alu rail Aluminium rail Rail alu	2	
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		
A-00-105	Framing square Verstekhoekje Equerre de jonction	24	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-15-504	Central sealing Centrale dichting Etanchéité centrale	1	
A-35-100	Glazing support Glassteun Support de cale	12	
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	4	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	2	
Corner	PH	SH	NO.
	A-PH-1165	A-SH-1165	4
	A-PH-1139	A-SH-1139	4
	A-PH-3208	A-HM-3208 + A-GM-005	8
	A-PH-3218	A-SH-3218	8

GASKET		NO.		
A-GS-120	Gliding Gasket Glijrubber Joint glissant	4L + 6H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	2L + 4H		
HARDWARE		NO.		
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700 Espag Bediening Manoeuvre	2		
A-BH-035	Locking bolt Sluithok Point de verrouillage	8		
A-BH-100	Bogie kit Set loopwagens Set chariots	2		
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	2		
A-BH-215 A-BH-220 - A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235	2		
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	2		
A-BH-306	Finger grip outside Komgreep buiten Cuvette extérieure	2		
A-BH-310	Steel square 10x85 Vierkantstaaf Axe carré	2		
A-00-CE55	Cylinder 55 Cilinder 55 Cylindre 55	2		
A-00-M5080	Screw M5 x 80 Schroef M5 x 80 Vis M5 x 80	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L/2 - 150	H - 232



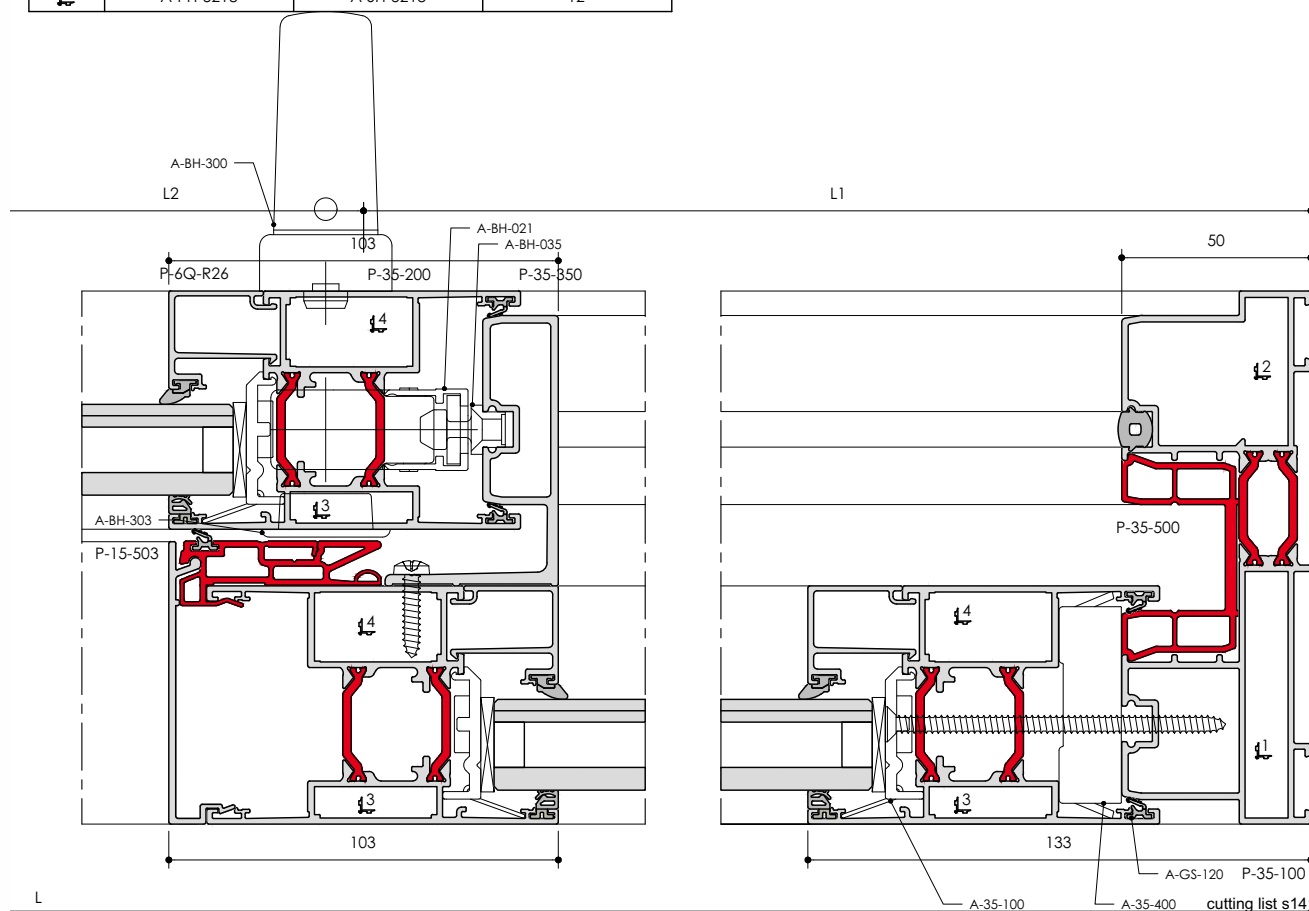
cutting list s141



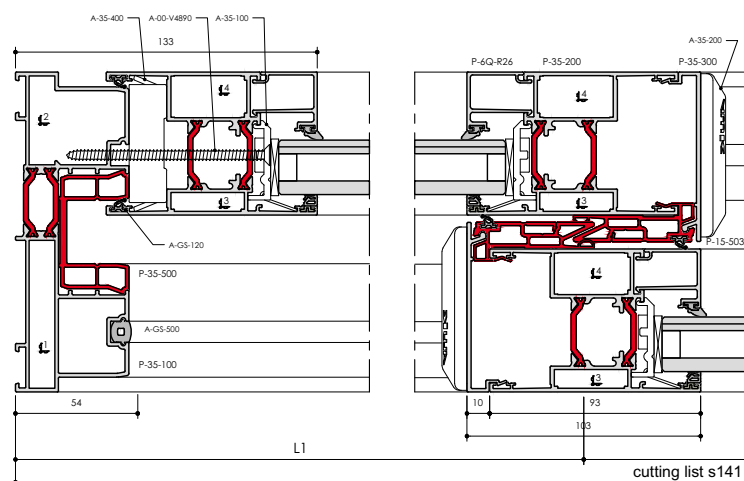
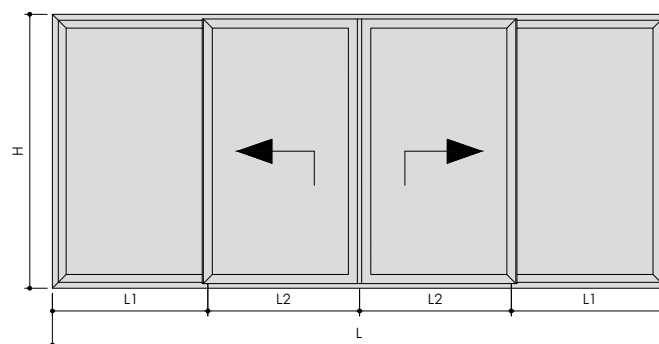
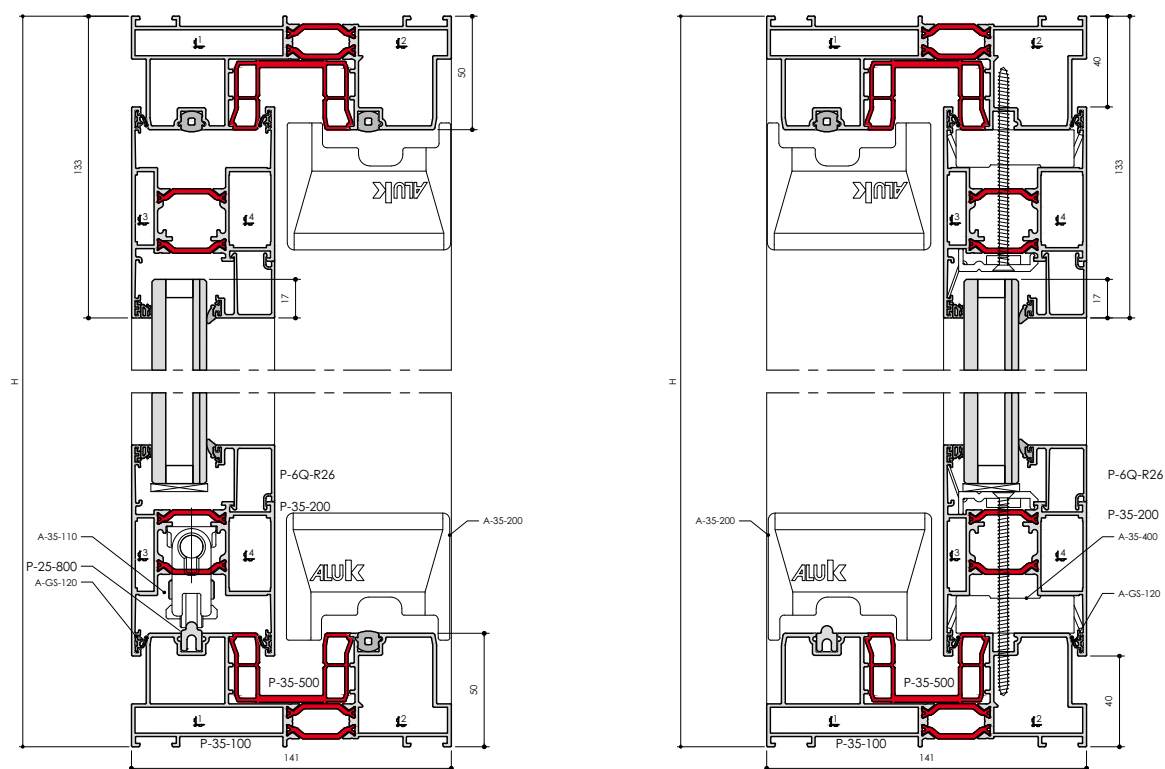
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	L
P-35-100	Outerframe Buitenkader Dormant	2	H
P-35-200	Sash Vleugel Ouvrant	4	L1 + 1,5
P-35-200	Sash Vleugel Ouvrant	2	L2 + 83
P-35-200	Sash Vleugel Ouvrant	6	H - 80
P-35-300	Finishing profile Afdekprofiel Profil de cloture	3	H - 80
P-35-350	3 part sliding profiel 3 delig Profil butée 3-parts	1	H - 80
P-35-403	Sill flat Drenpelprofiel Profil de seuil plat	2	L2 - 103
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	L - 38
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	H - 38
P-25-800	Alu rail Aluminium rail Rail alu	1	L - 84
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	3	H - 80
P-6Q-R26	Glazing bead Glaslat Parclose	4	L1 - 134,5
P-6Q-R26	Glazing bead Glaslat Parclose	2	L2 - 53
P-6Q-R26	Glazing bead Glaslat Parclose	6	H - 266
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		max. 900
A-00-105	Framing square Verstekhoekje Equerre de jonction	36	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	24	
A-15-504	Central sealing Centrale dichting Etanchéité centrale	2	
A-35-100	Glazing support Glassteun Support de cale	18	
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	2	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	1	
A-35-400	Sash support Vleugelsteun Support de vantail	12	
Corner	PH	SH	NO.
1	A-PH-1165	A-SH-1165	4
2	A-PH-1139	A-SH-1139	4
3	A-PH-3208	A-HM-3208 + A-GM-005	12
4	A-PH-3218	A-SH-3218	12

GASKET		NO.	
A-GS-120	Gliding Gasket Glijrubber Joint glissant	5L + 10H	
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H	
HARDWARE		NO.	
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700 Espag Bediening Manoeuvre	1	
A-BH-035	Locking bolt Sluutnok Point de verrouillage	4	
A-BH-100	Bogie kit Set loopwagens Set chariots	1	
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	1	
A-BH-215 A-BH-220 - A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235	1	
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	1	
A-BH-306	Finger grip Komgreep Cuvette	1	
A-BH-310	Steel square 10x85 Vierkantstaaf Axe carré	1	
A-00-CE55	Cylinder 55 Cilinder 55 Cylindre 55	1	
A-00-M5080	Screw M5 x 80 Schroef M5 x 80 Vis M5 x 80	2	
GLASS	NO.	WIDTH	HEIGHT
Glass unit	2	L1 - 150,5	H - 232
Glass unit	1	L2 - 69	H - 232



➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

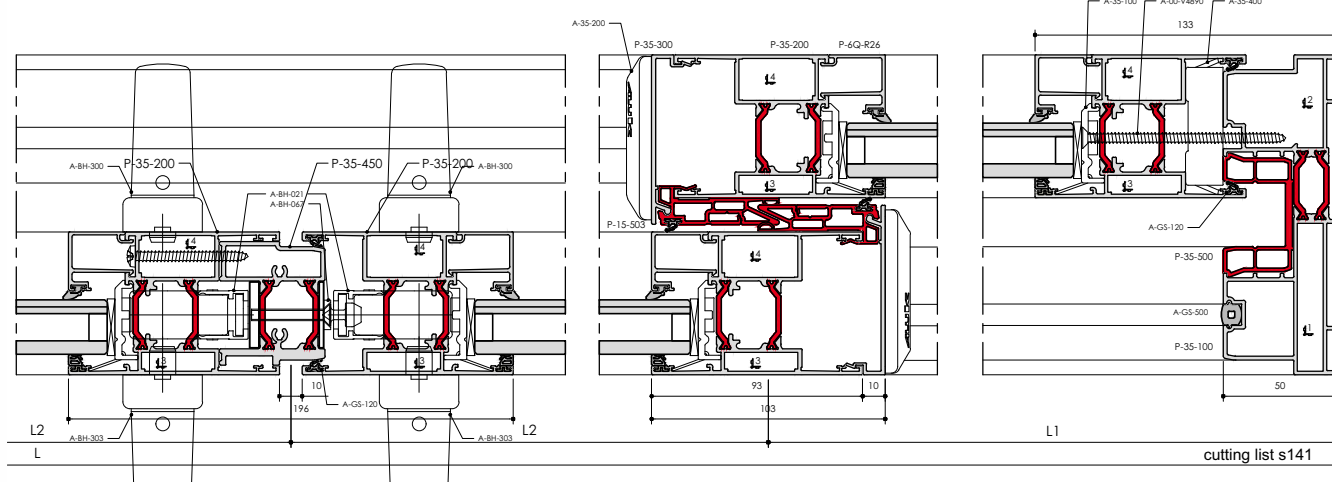
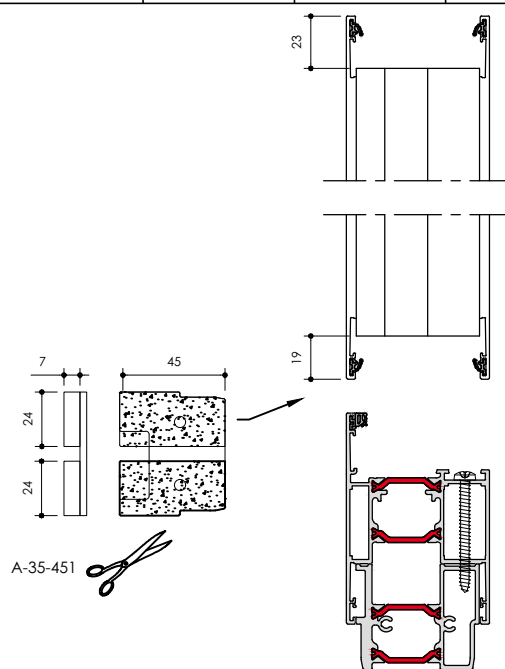


cutting list s141

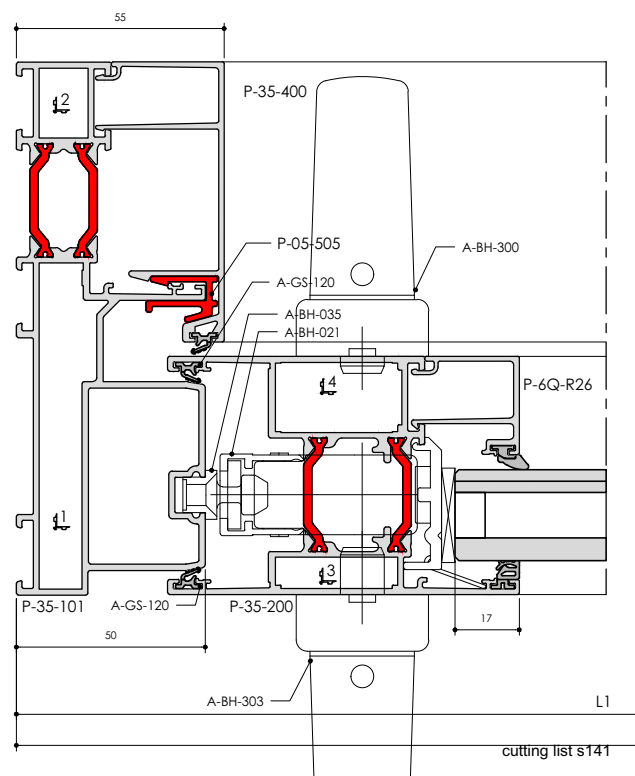
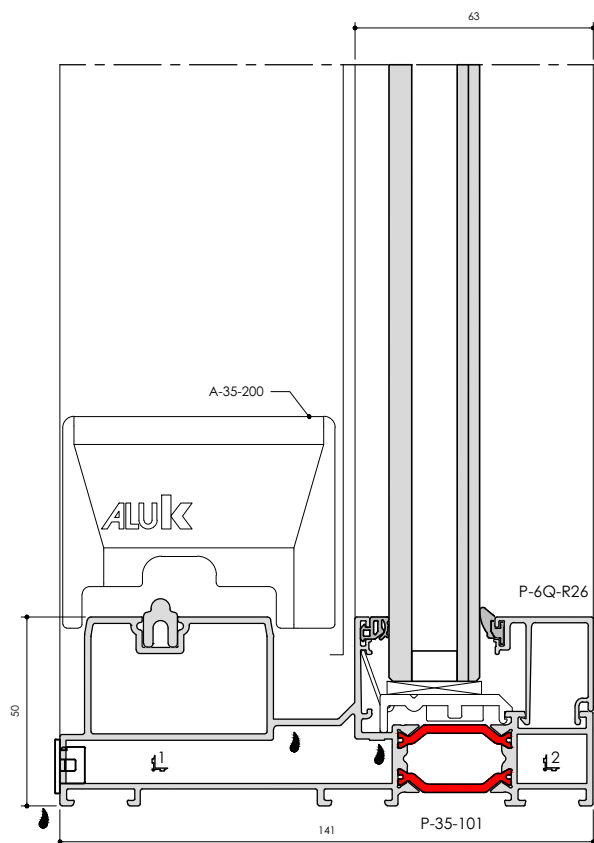
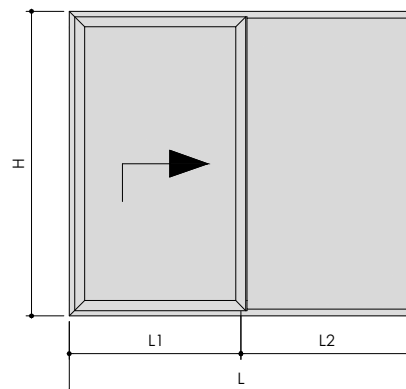
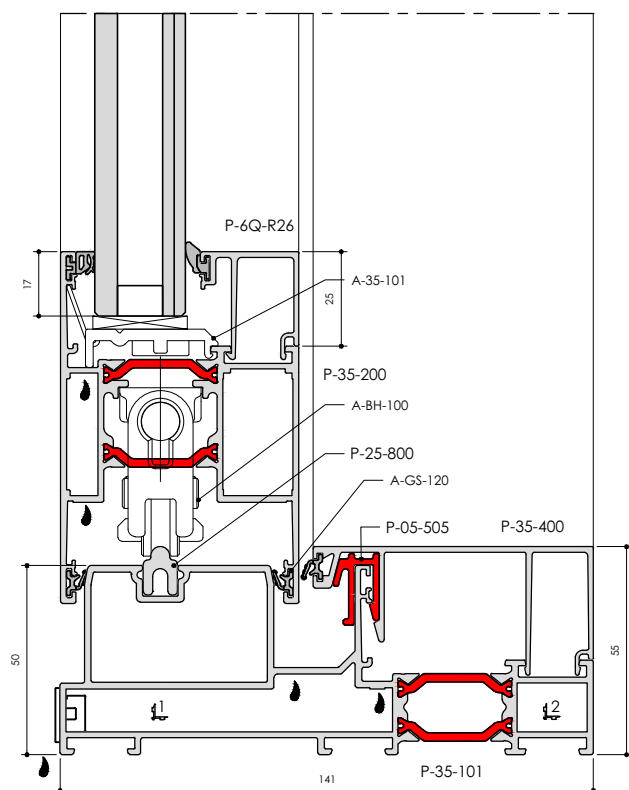
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	L
P-35-100	Outerframe Buitenkader Dormant	2	H
P-35-200	Sash Vleugel Ouvrant	4	L1 + 1
P-35-200	Sash Vleugel Ouvrant	4	L2 + 36
P-35-200	Sash Vleugel Ouvrant	8	H - 80
P-35-300	Finishing profile Afdekprofiel Profil de cloture	4	H - 80
P-35-450	Middle post Tussenstijl Mauculaire	1	H - 122
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	L - 38
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	H - 38
P-25-800	Alu rail Aluminium rail Rail alu	1	L - 84
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	4	H - 80
P-6Q-R26	Glazing bead Glaslat Parclose	4	L1 - 135
P-6Q-R26	Glazing bead Glaslat Parclose	4	L2 - 100
P-6Q-R26	Glazing bead Glaslat Parclose	8	H - 266
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		max. 500
A-00-105	Framing square Verstekhoekje Equerre de jonction	48	
A-00-220	Doorstop Stootbuffer Butée de fermeture	2	
A-15-504	Central sealing Centrale dichting Etanchéité centrale	2	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	24	
A-35-100	Glazing support Glassteun Support de cale	24	
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	4	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	4	
A-35-400	Sash support Vleugelsteun Support de vantail	12	
A-35-451	End piece Eindstuk 4-slag Embout	1	
Corner	PH	SH	NO.
1	A-PH-1165	A-SH-1165	4
2	A-PH-1139	A-SH-1139	4
3	A-PH-3208	A-HM-3208 + A-GM-005	16
4	A-PH-3218	A-SH-3218	16

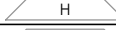
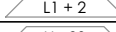
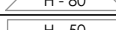
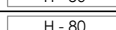
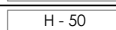
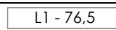
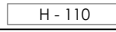
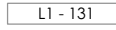
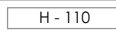
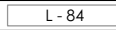
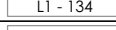
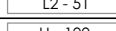
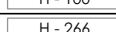
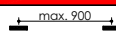
GASKET		NO.		
A-GS-120	Gliding gasket Glijrubber Joint glissant	4L + 10H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	3L + 2H		
HARDWARE		NO.		
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700 Espag Bediening Manoeuvre	2		
A-BH-040	Position bolt Positienok Point de verrouillage	1		
A-BH-067	Locking bolt Sluithok Point de verrouillage	4		
A-BH-100	Bogie kit Set loopwagens Set chariots	2		
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	2		
A-BH-215 A-BH-220 - A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235	2		
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	2		
A-BH-303	Handle outside Handgreep buiten Béquille extérieure	2		
A-BH-311	Steel square 10x150 Vierkantstaaf Axe carré	2		
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55	2		
A-00-M5090	Screw M5 x 90 Schroef M5 x 90 Vis M5 x 90	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L1 - 151	H - 232
Glass unit		2	L2 - 116	H - 232



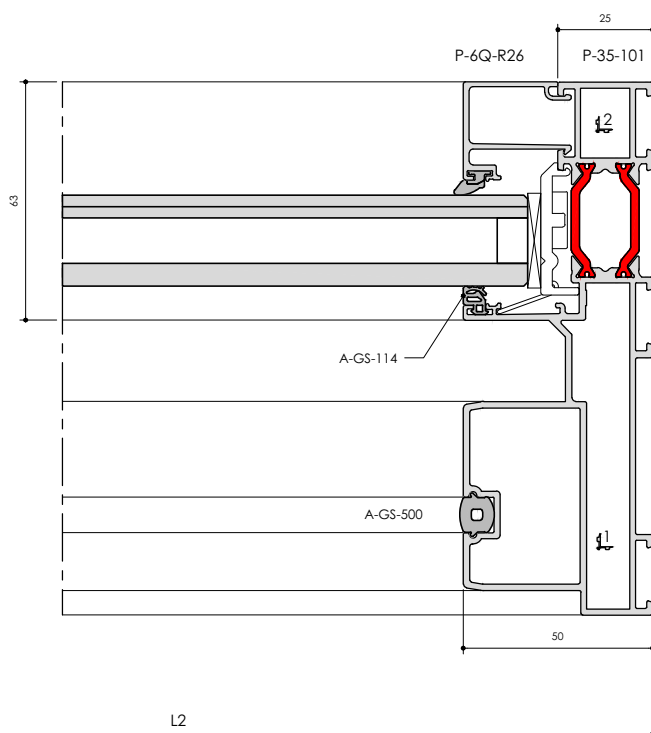
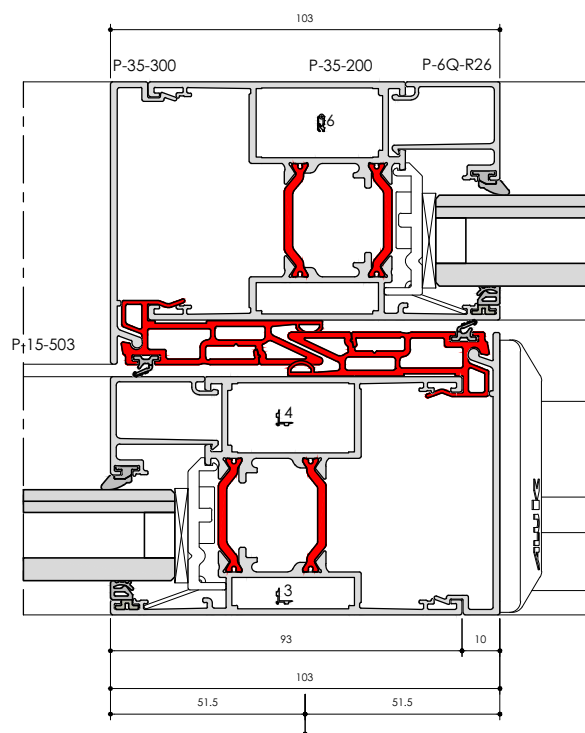
➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE



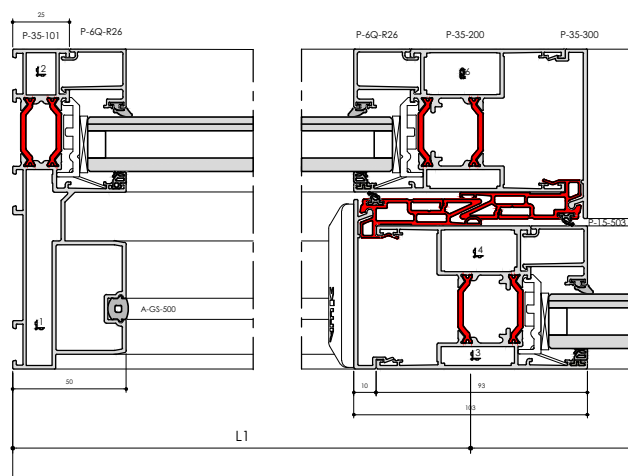
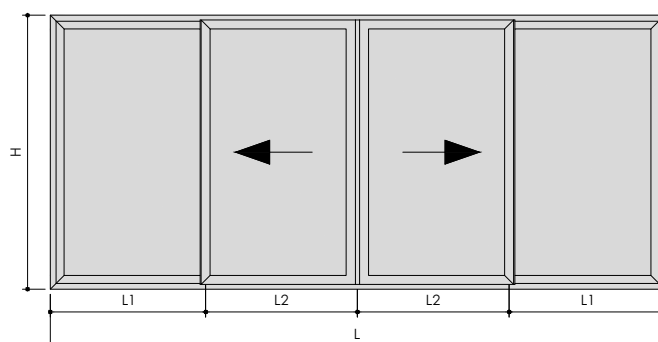
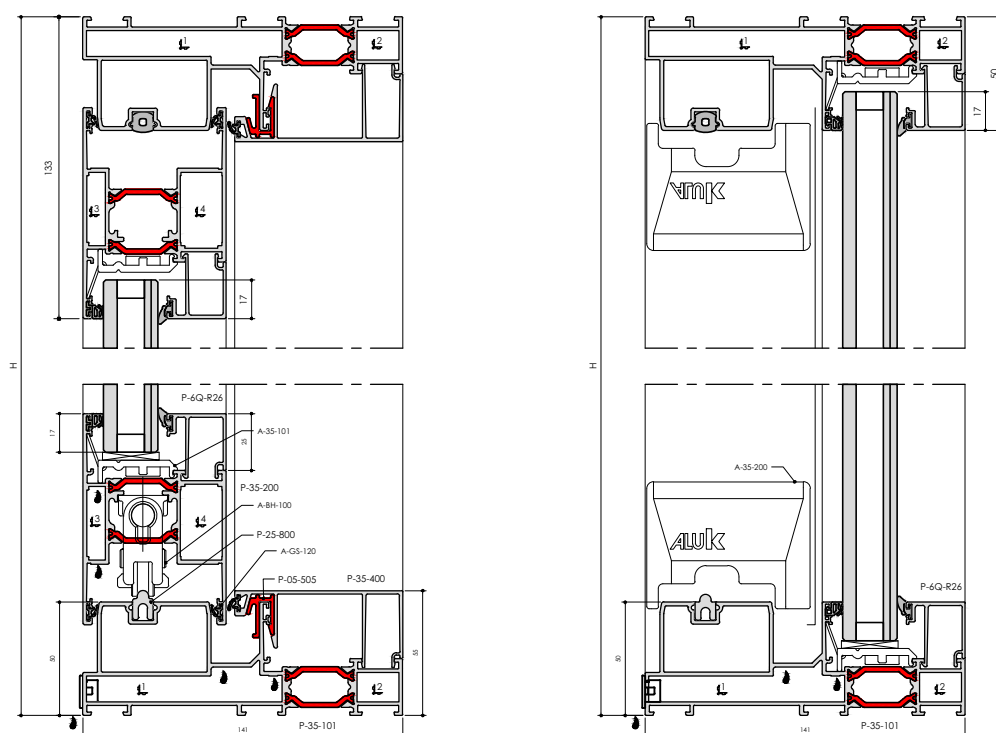
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE	
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-200	Sash Vleugel Ouvrant	2		
P-35-200	Sash Vleugel Ouvrant	2		
P-35-200	Sash Vleugel Ouvrant	1		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	1		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	1		
P-35-400	Sill flat Drempeprofiel Profil de seuil plat	2		
P-35-400	Sill flat Drempeprofiel Profil de seuil plat	1		
P-05-505	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2		
P-05-505	PVC Thermal break PVC isolatieprofiel Profil d'isolation	1		
P-25-800	Alu rail Aluminium rail Rail alu	1		
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
ACCESSORIES			NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau			
A-00-105	Framing square Verstekhoekje Equerre de jonction	16		
A-00-220	Doorstop Stootbuffer Butée de fermeture	1		
A-15-505	Central sealing Centrale dichting Etanchéité centrale	1		
A-35-100	Glazing support Glassteun Support de cale	10		
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	2		
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	1		
Corner	PH	SH	TV	NO.
	A-PH-1186	A-SH-1186	-	4
	A-PH-1318	A-SH-1318	-	4
	A-PH-3208	A-HM-3208 + A-GM-005	-	4
	A-PH-3218	A-SH-3218	-	4
	-	-	A-TV-103	2

GASKET		NO.		
A-GS-114	Gasket Aanslagrubber Joint à frappe		2L2 + 1H	
A-GS-120	Gliding gasket Glijrubber Joint glissant		4L1 + 2H	
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition		1L + 2H	
HARDWARE			NO.	
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700	Espag Bediening Manoeuvre	1	
A-BH-035	Locking bolt Sluitnok Point de verrouillage		4	
A-BH-100	Bogie kit Set loopwagens Set chariots		1	
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis		1	
A-BH-215 A-BH-220 - A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235		1	
A-BH-300	Handle inside Handgreep binnen Béquille intérieure		1	
A-BH-303	Handle outside Handgreep buiten Béquille extérieure		1	
A-BH-311	Steel square 10x150 Vierkantstaaf Axe carré		1	
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55		1	
A-00-M5090	Screw M5 x 90 Schroef M5 x 90 Vis M5 x 90		2	
GLASS		NO.	WIDTH	HEIGHT
Glass unit L1		1	L1 - 150	H - 232
Glass unit L2		1	L2 - 67	H - 66



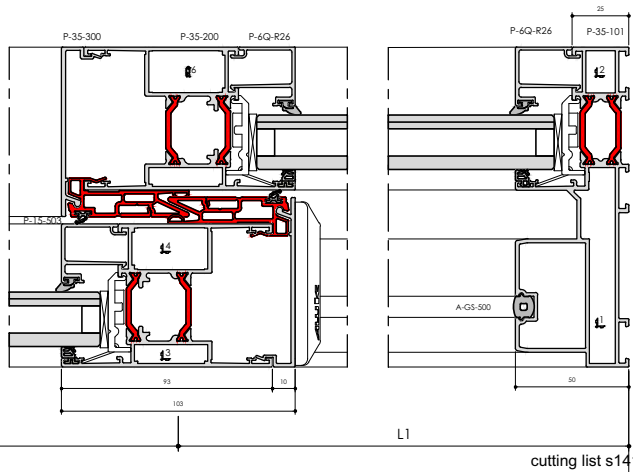
➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE



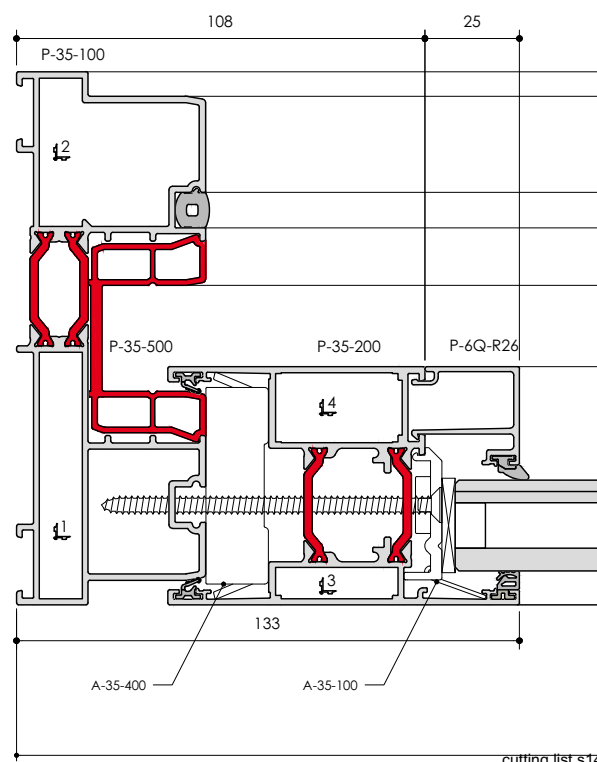
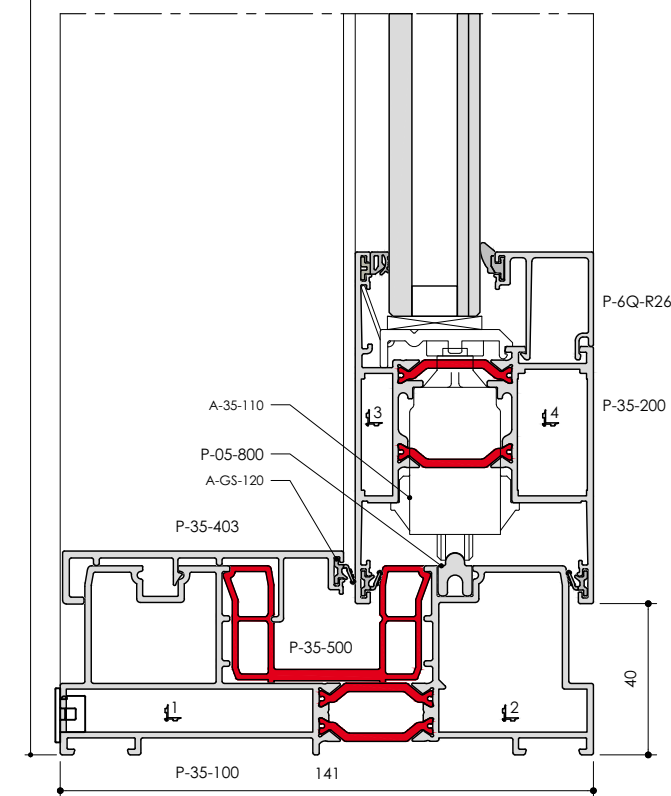
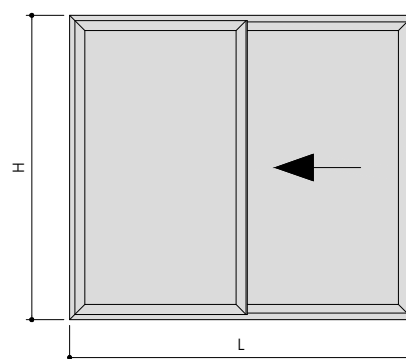
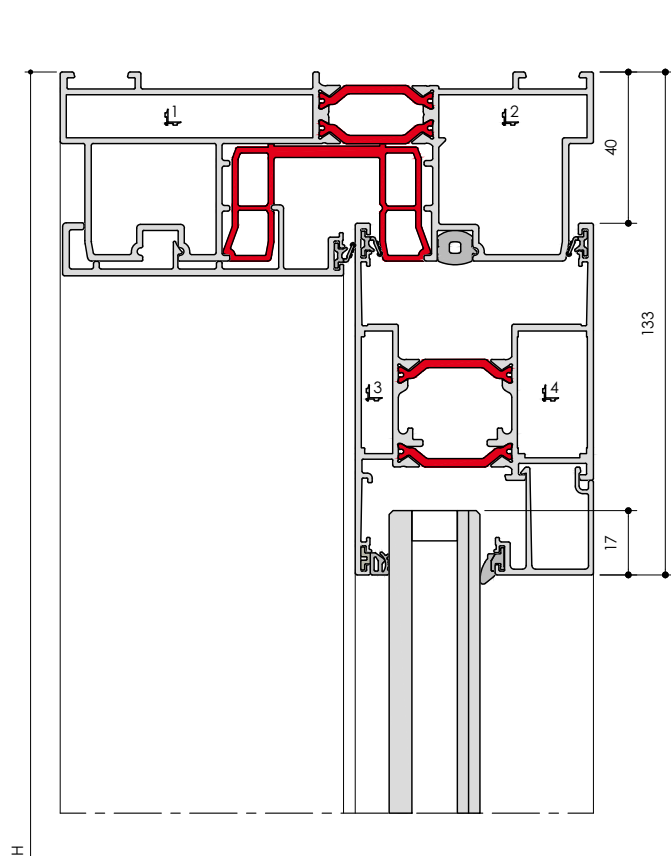
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CUTTING LIST

A detailed cross-section diagram of a double-pane window assembly. It shows two glass panes separated by a spacer bar. The entire unit is housed within a frame. Red lines indicate thermal breaks at the junctions of the glass, spacer, and frame. A central vertical section shows a screw mechanism for adjusting the pressure or seal of the panes.

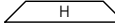
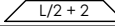
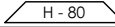
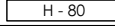
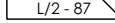
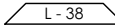
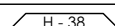
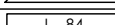
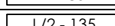
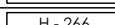


➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

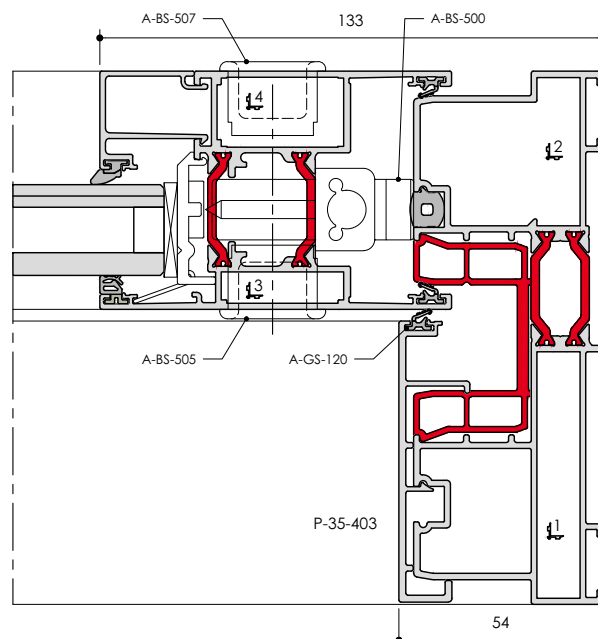
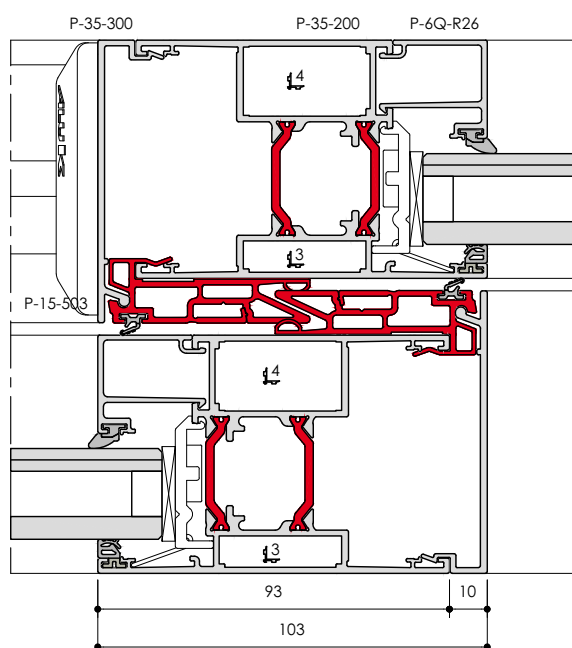


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CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	2	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	1	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-05-800	Alu rail Aluminium rail Rail alu	1	
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau	 max. 900 	
A-00-105	Framing square Verstekhoekje Equerre de jonction	24	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-05-500	Central sealing Centrale dichting Etanchéité centrale	1	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	12	
A-35-100	Glazing support Glassteun Support de cale	12	
A-35-110	Double pulley Dubbel wiel Chariot double	1	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	1	
A-35-400	Sash support Vleugelsteun Support de vantail	6	
Corner	PH	SH	NO.
	A-PH-1165	A-SH-1165	4
	A-PH-1139	A-SH-1139	4
	A-PH-3208	A-HM-3208 + A-GM-005	8
	A-PH-3218	A-SH-3218	8

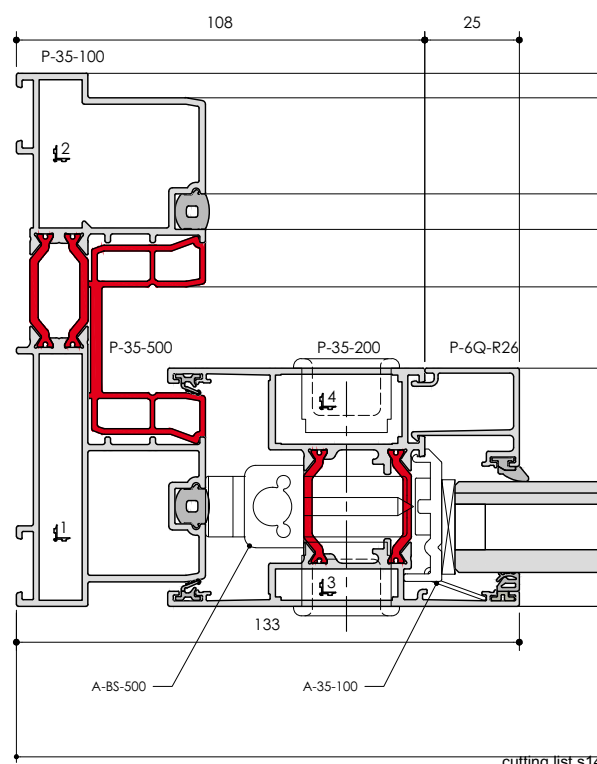
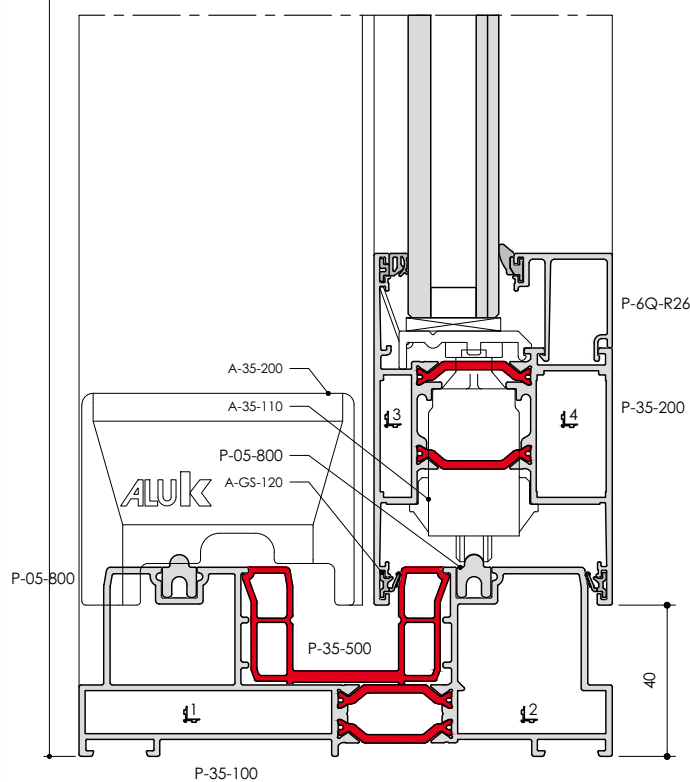
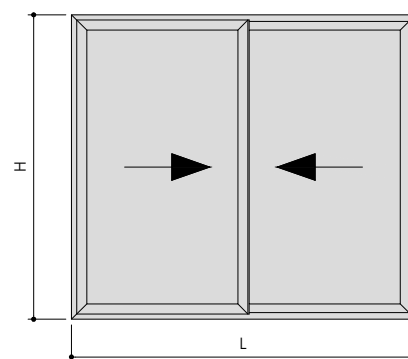
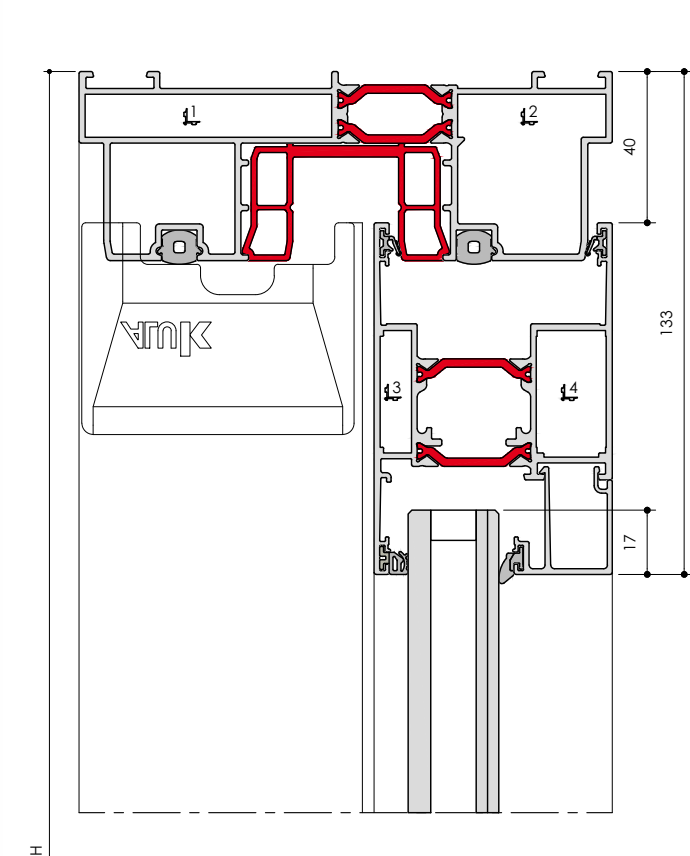
GASKET		NO.	
A-GS-120	Gliding gasket Glijrubber Joint glissant	5L + 7H	
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H	
HARDWARE		NO.	
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant	1	
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	1	
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext	1	
A-BS-507	Finger grip inside Komgreep binnen Cuvette int	1	
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40	1	
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60	2	
GLASS	NO.	WIDTH	HEIGHT
Glass unit	2	L/2 - 150	H - 232



L

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➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

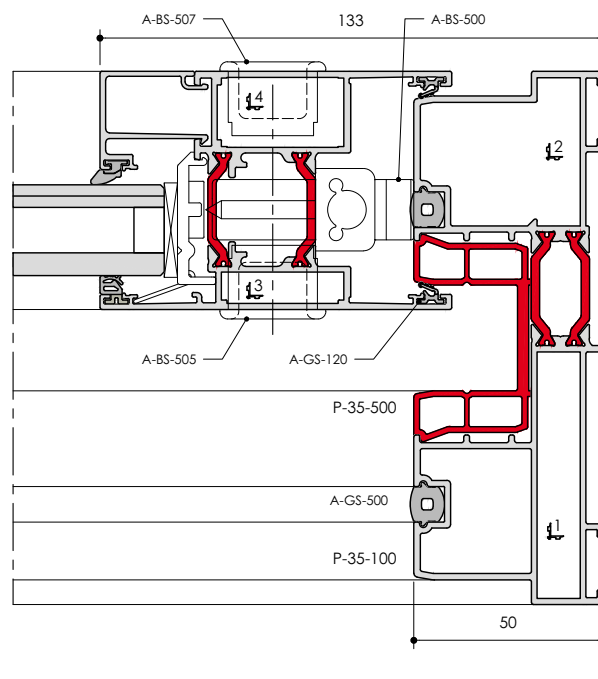
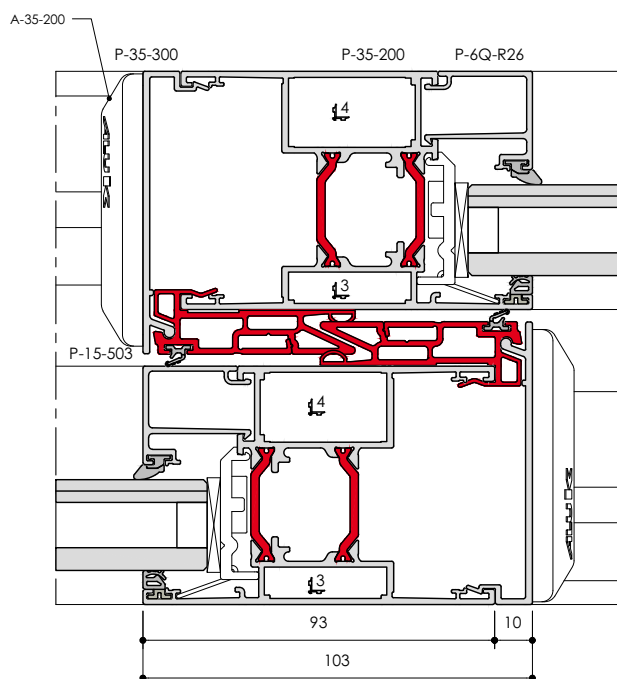


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CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	L
P-35-100	Outerframe Buitenkader Dormant	2	H
P-35-200	Sash Vleugel Ouvrant	4	L/2 + 2
P-35-200	Sash Vleugel Ouvrant	4	H - 80
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2	H - 80
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	L - 38
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	H - 38
P-05-800	Alu rail Aluminium rail Rail alu	2	L - 84
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2	H - 80
P-6Q-R26	Glazing bead Glaslat Parclose	4	L/2 - 135
P-6Q-R26	Glazing bead Glaslat Parclose	4	H - 266
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		max. 900
A-00-105	Framing square Verstekhoekje Equerre de jonction	24	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-05-500	Central sealing Centrale dichting Etanchéité centrale	1	
A-35-100	Glazing support Glassteun Support de cale	12	
A-35-110	Double pulley Dubbel wiel Chariot double	2	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	2	
Corner	PH	SH	NO.
1	A-PH-1165	A-SH-1165	4
2	A-PH-1139	A-SH-1139	4
3	A-PH-3208	A-HM-3208 + A-GM-005	8
4	A-PH-3218	A-SH-3218	8

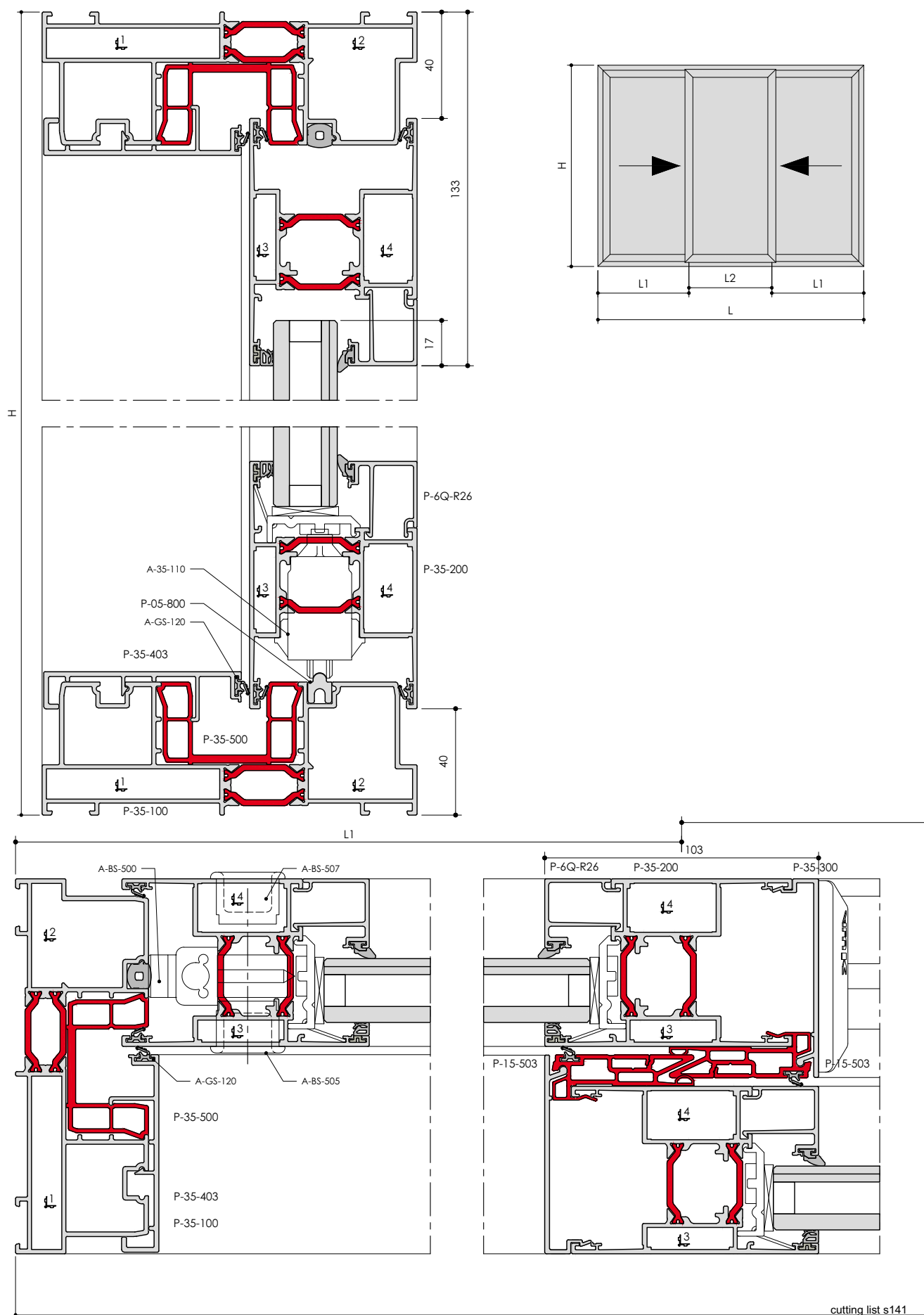
GASKET		NO.		
A-GS-120	Gliding Gasket Glijrubber Joint glissant	4L + 6H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	2L + 4H		
HARDWARE		NO.		
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant	2		
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	2		
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext	2		
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int	2		
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40	2		
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L/2 - 150	H - 232



L

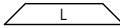
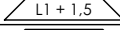
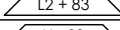
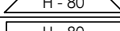
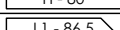
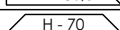
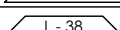
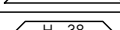
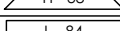
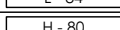
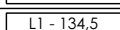
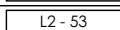
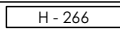
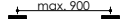
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➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

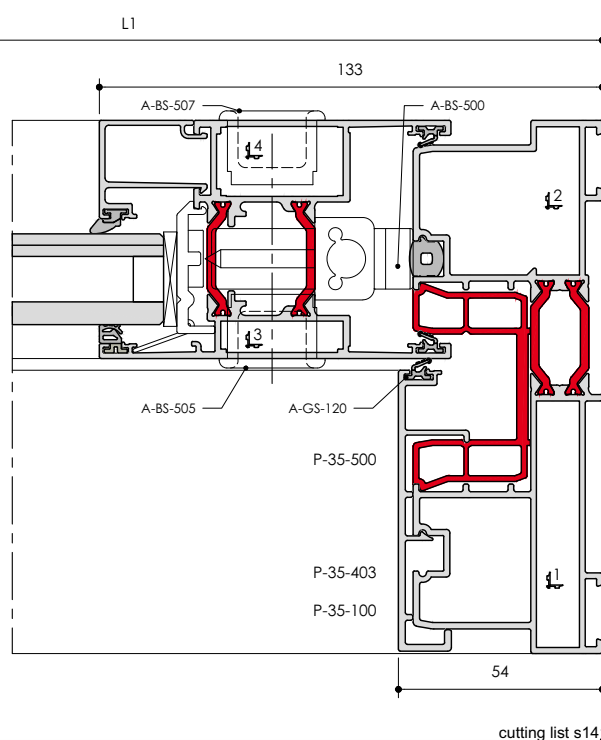
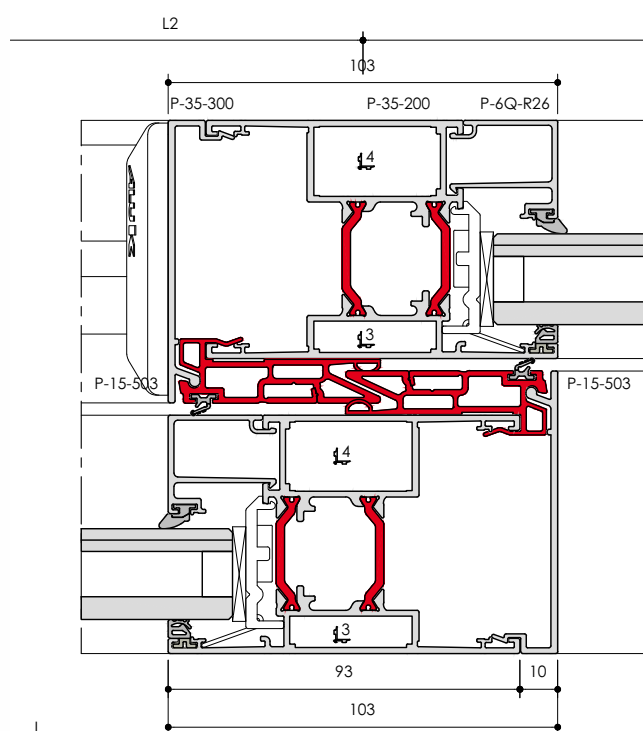


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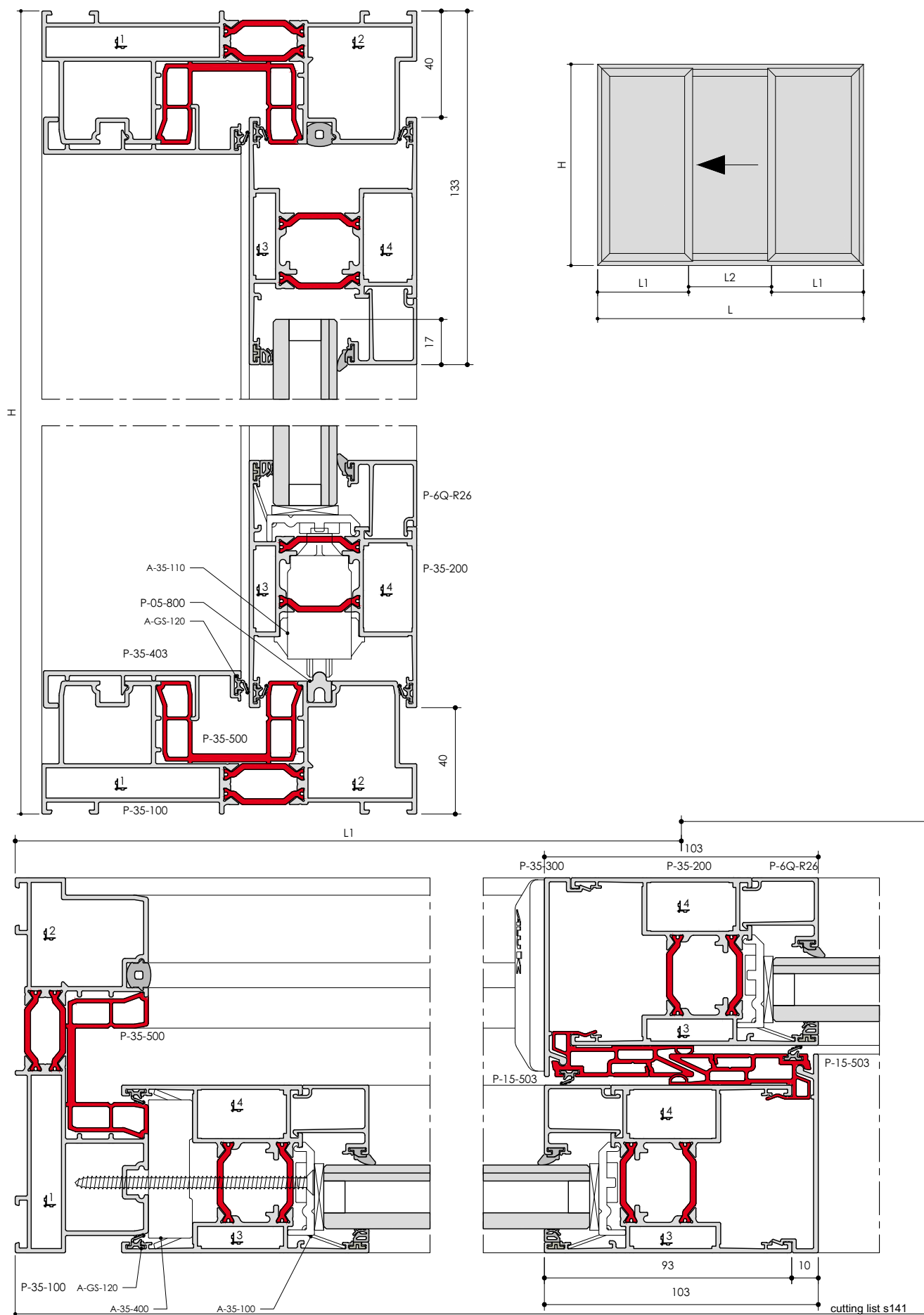
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-200	Sash Vleugel Ouvrant	2	
P-35-200	Sash Vleugel Ouvrant	6	
P-35-300	Finishing profile Afdekprofiel Profil de cloture	4	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	4	
P-35-403	Sill flat Drempelprofiel Profil de seuil plat	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-05-800	Alu rail Aluminium rail Rail alu	1	
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	4	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
P-6Q-R26	Glazing bead Glaslat Parclose	2	
P-6Q-R26	Glazing bead Glaslat Parclose	6	
ACCESSORIES			NO.
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		
A-00-105	Framing square Verstekhoekje Equerre de jonction	36	
A-00-220	Doorstop Stootbuffer Butée de fermeture	2	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	8	
A-05-500	Central sealing Centrale dichting Etanchéité centrale	2	
A-35-100	Glazing support Glassteun Support de cale	18	
A-35-110	Double pulley Dubbel wiel Chariot double	2	
A-35-200	Cap sliding Sluitstuk raildoorgang Closoir passage rail	2	
A-35-400	Sash support Vleugelsteun Support de vantail	4	
Corner	PH	SH	NO.
	A-PH-1165	A-SH-1165	4
	A-PH-1139	A-SH-1139	4
	A-PH-3208	A-HM-3208 + A-GM-005	12
	A-PH-3218	A-SH-3218	12

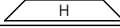
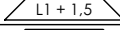
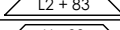
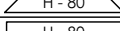
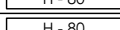
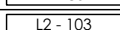
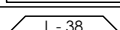
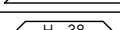
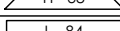
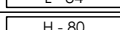
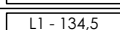
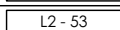
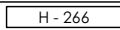
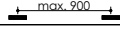
GASKET		NO.		
A-GS-120	Gliding Gasket Glijrubber Joint glissant	5L + 10H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H		
HARDWARE		NO.		
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant	2		
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	2		
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext	2		
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int	2		
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40	2		
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L1 - 150,5	H - 232
Glass unit		1	L2 - 69	H - 232



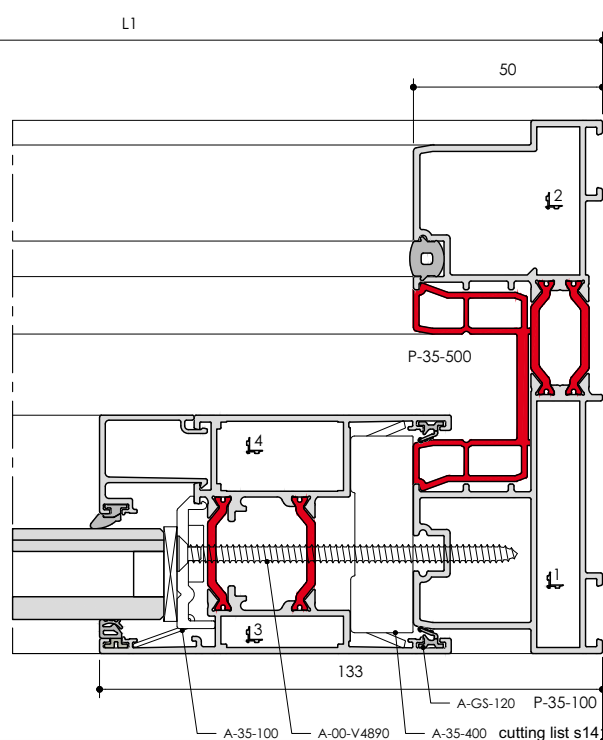
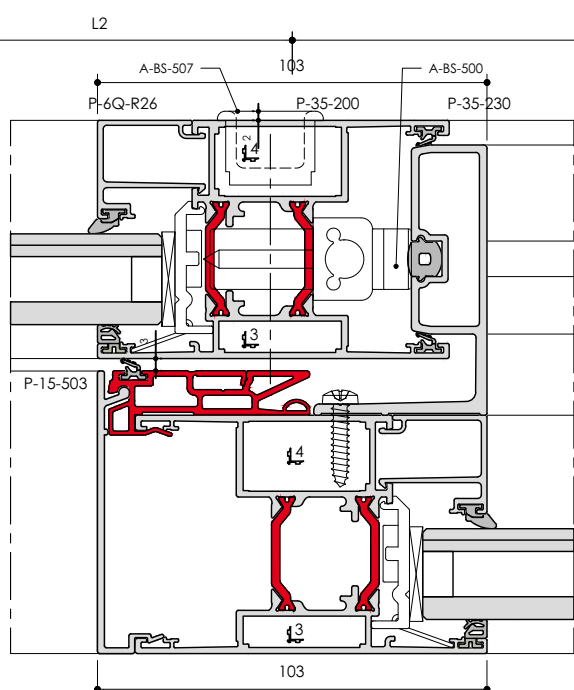
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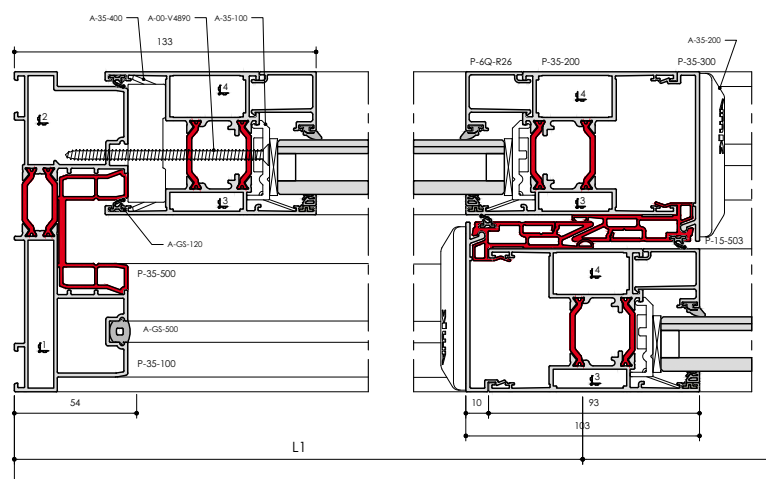
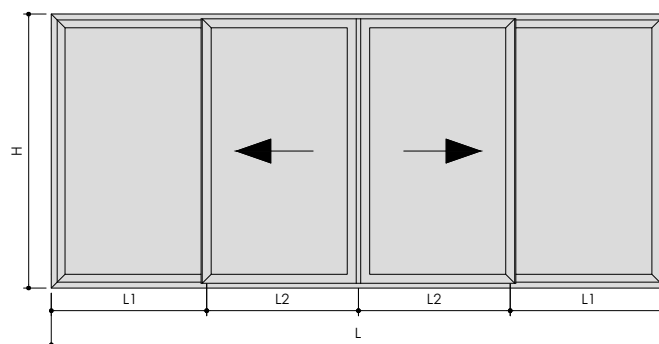
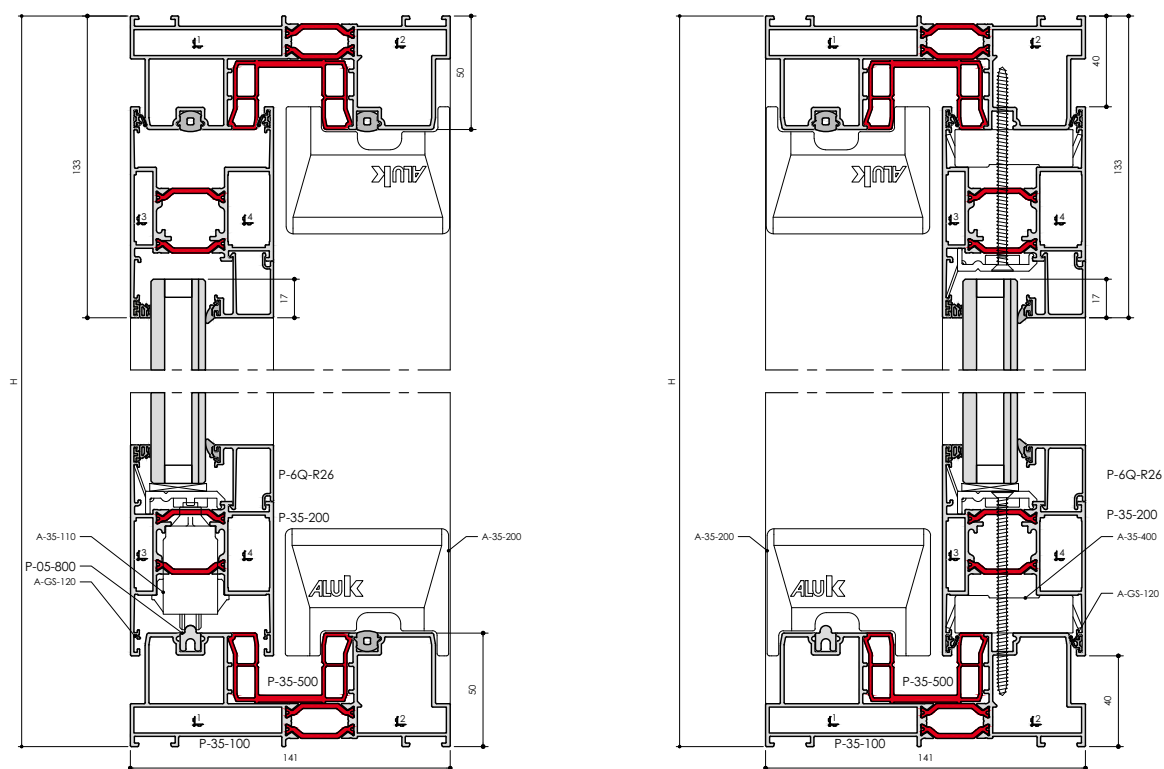
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-100	Outerframe Buitenkader Dormant	2	
P-35-200	Sash Vleugel Ouvrant	4	
P-35-200	Sash Vleugel Ouvrant	2	
P-35-200	Sash Vleugel Ouvrant	6	
P-35-300	Finishing profile Afdekprofiel Profil de cloture	3	
P-35-350	3 part sliding profiel 3 delig Profil butée 3-parts	1	
P-35-403	Sill flat Drenpelprofiel Profil de seuil plat	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	
P-05-800	Alu rail Aluminium rail Rail alu	1	
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	3	
P-6Q-R26	Glazing bead Glaslat Parclose	4	
P-6Q-R26	Glazing bead Glaslat Parclose	2	
P-6Q-R26	Glazing bead Glaslat Parclose	6	
ACCESSORIES			NO.
A-00-104	Drain cover Water afdekkapje Capuchon d'eau		
A-00-105	Framing square Verstekhoekje Equerre de jonction	36	
A-00-220	Doorstop Stootbuffer Butée de fermeture	1	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	24	
A-05-500	Central sealing Centrale dichting Etanchéité centrale	2	
A-35-100	Glazing support Glassteun Support de cale	18	
A-35-110	Double pulley Dubbel wiel Chariot double	1	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	1	
A-35-400	Sash support Vleugelsteun Support de vantail	12	
Corner	PH	SH	NO.
	A-PH-1165	A-SH-1165	4
	A-PH-1139	A-SH-1139	4
	A-PH-3208	A-HM-3208 + A-GM-005	12
	A-PH-3218	A-SH-3218	12

GASKET		NO.		
A-GS-120	Gliding Gasket Glijrubber Joint glissant	5L + 10H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 3H		
HARDWARE		NO.		
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant	1		
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	1		
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int	1		
A-00-CE40	Cylinder 40 Cilinder 40 Cylindre 40	1		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L1 - 150,5	H - 232
Glass unit		1	L2 - 69	H - 232



➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

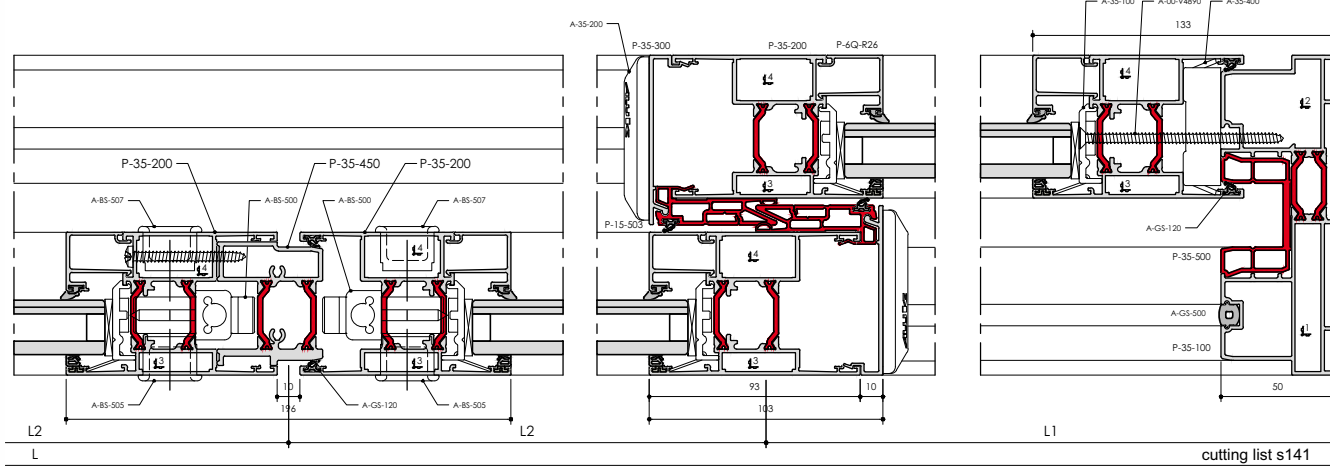
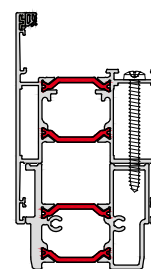
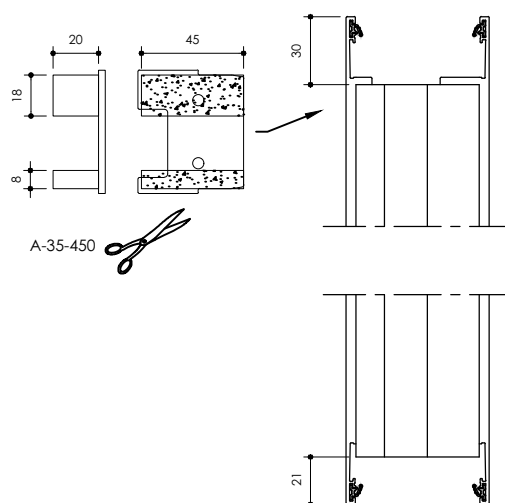


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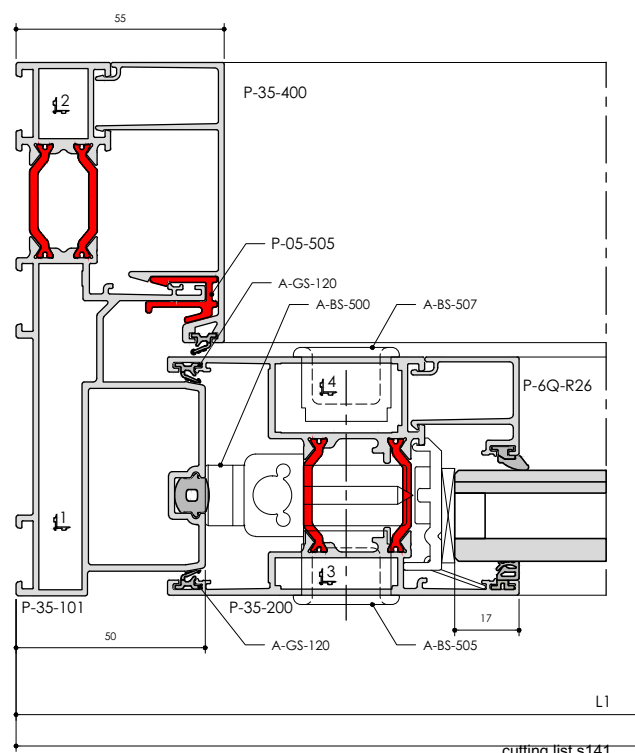
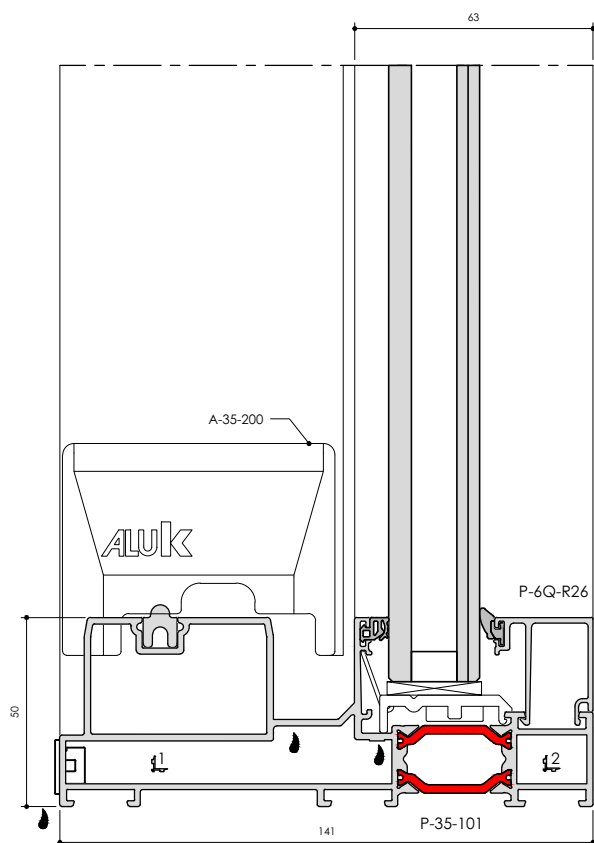
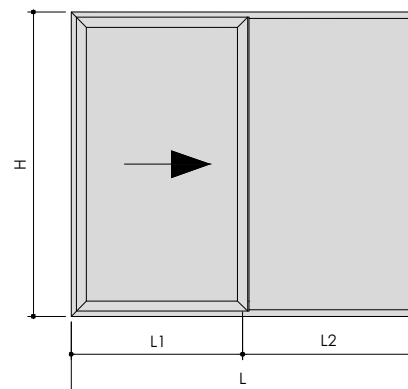
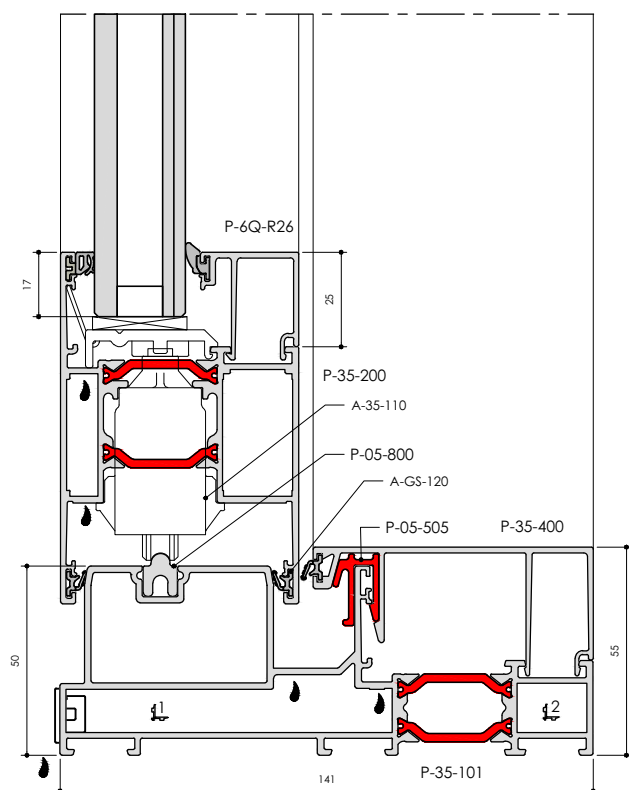
CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE
P-35-100	Outerframe Buitenkader Dormant	2	L
P-35-100	Outerframe Buitenkader Dormant	2	H
P-35-200	Sash Vleugel Ouvrant	4	L1 + 1
P-35-200	Sash Vleugel Ouvrant	4	L2 + 36
P-35-200	Sash Vleugel Ouvrant	8	H - 80
P-35-300	Finishing profile Afdekprofiel Profil de clôture	4	H - 80
P-35-450	Middle post Tussenstijl Mauculaire	1	H - 131
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	L - 38
P-35-500	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2	H - 38
P-05-800	Alu rail Aluminium rail Rail alu	1	L - 84
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	4	H - 80
P-6Q-R26	Glazing bead Glaslat Parclose	4	L1 - 135
P-6Q-R26	Glazing bead Glaslat Parclose	4	L2 - 100
P-6Q-R26	Glazing bead Glaslat Parclose	8	H - 266
ACCESSORIES		NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau	max. 900	
A-00-105	Framing square Verstekhoekje Equerre de jonction	48	
A-00-220	Doorstop Stootbuffer Butée de fermeture	2	
A-05-500	Central sealing Centrale dichting Etanchéité centrale	2	
A-00-V4890	Screw 4,8 x 90 Schroef 4,8 x 90 Vis 4,8 x 90	24	
A-35-100	Glazing support Glassteun Support de cale	24	
A-35-110	Double pulley Dubbel wiel Chariot double	2	
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	4	
A-35-400	Sash support Vleugelsteun Support de vantail	12	
A-35-450	End piece Eindstuk 4-slag Embout	1	
Corner	PH	SH	NO.
1	A-PH-1165	A-SH-1165	4
2	A-PH-1139	A-SH-1139	4
3	A-PH-3208	A-HM-3208 + A-GM-005	16
4	A-PH-3218	A-SH-3218	16

GASKET		NO.		
A-GS-120	Gliding gasket Glijrubber Joint glissant	4L + 10H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	3L + 2H		
HARDWARE		NO.		
A-BS-500 / 1/2	Lock sliding door Schuifdeurslot Serrure coulissant	2		
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	2		
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext	2		
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int	2		
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40	2		
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L1 - 151	H - 232
Glass unit		2	L2 - 116	H - 232

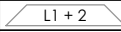
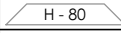
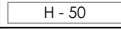
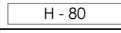
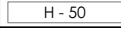
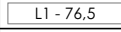
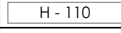
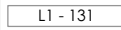
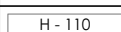
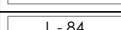
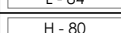
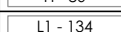
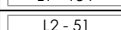
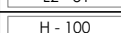
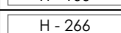
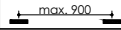


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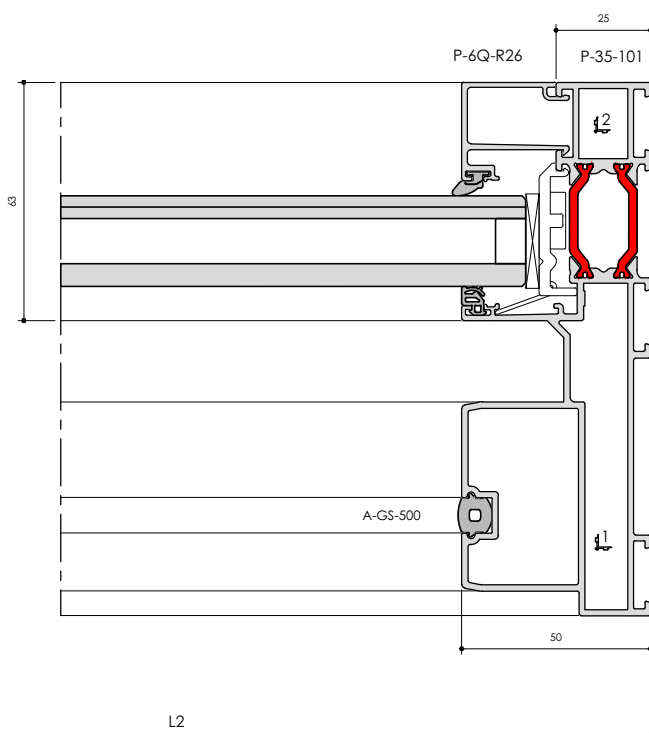
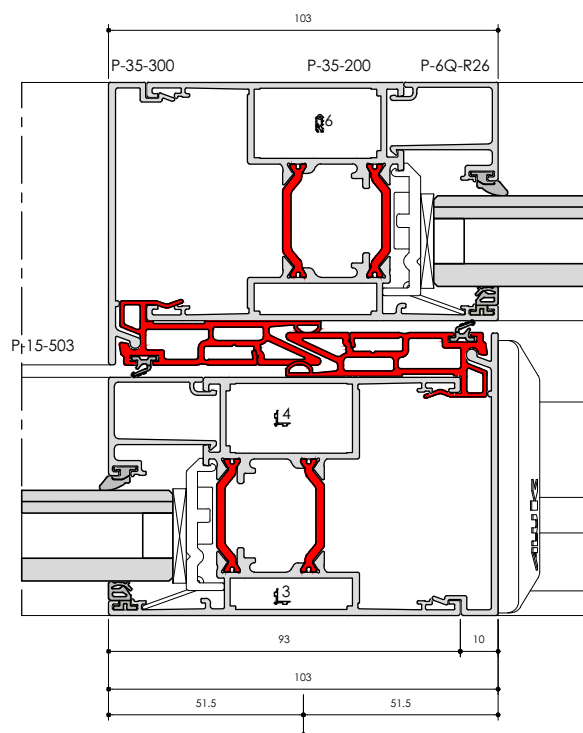


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CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

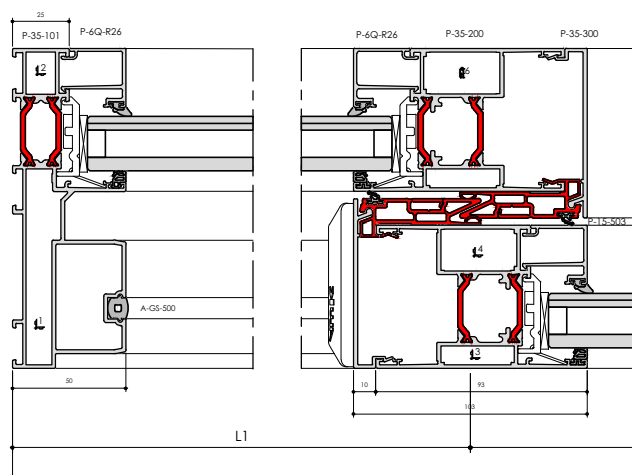
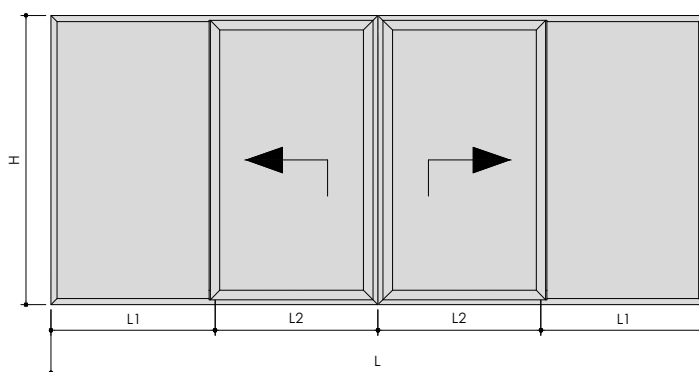
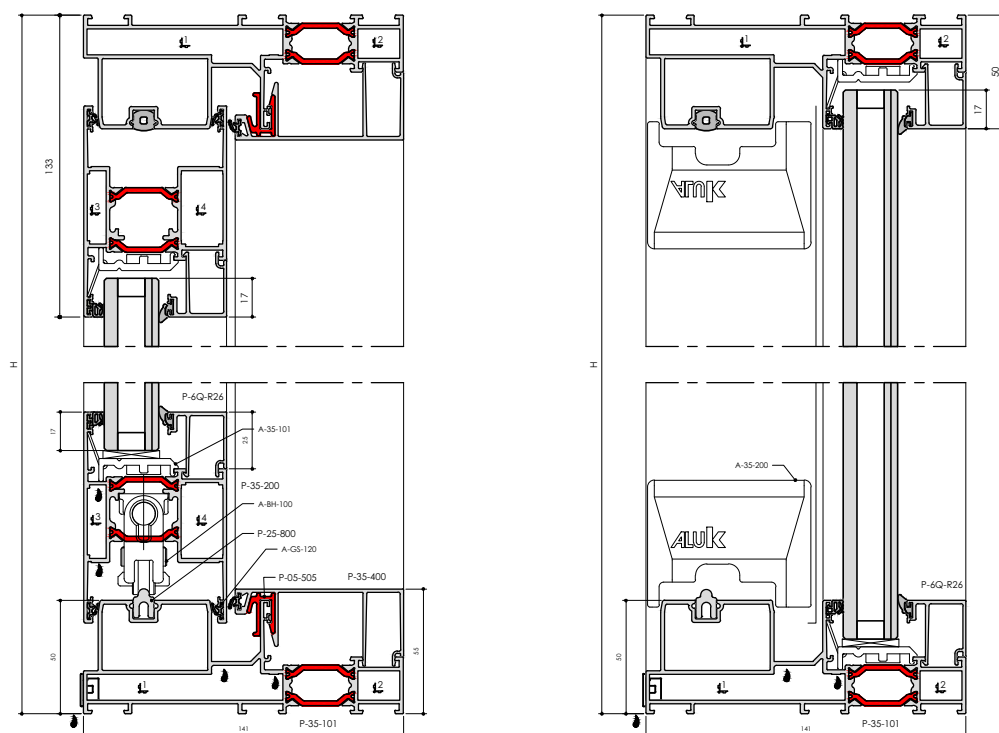
PROFILE		NO.	SIZE	
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-200	Sash Vleugel Ouvrant	2		
P-35-200	Sash Vleugel Ouvrant	2		
P-35-200	Sash Vleugel Ouvrant	1		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	1		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	1		
P-35-400	Sill flat Drenpelprofiel Profil de seuil plat	2		
P-35-400	Sill flat Drenpelprofiel Profil de seuil plat	1		
P-05-505	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2		
P-05-505	PVC Thermal break PVC isolatieprofiel Profil d'isolation	1		
P-05-800	Alu rail Aluminium rail Rail alu	1		
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
P-6Q-R26	Glazing bead Glaslat Parclose	2		
ACCESSORIES			NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau			
A-00-105	Framing square Verstekhoekje Equerre de jonction	16		
A-00-220	Doorstop Stootbuffer Butée de fermeture	1		
A-05-501	Central sealing Centrale dichting Etanchéité centrale	1		
A-35-100	Glazing support Glassteun Support de cale	10		
A-35-110	Double pulley Dubbel wiel Chariot double	1		
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	1		
A-HM-105	Framing square Verstekhoek Equerre d'alignement	4		
Corner	PH	SH	TV	NO.
	A-PH-1186	A-SH-1186	-	4
	A-PH-1318	A-SH-1318	-	4
	A-PH-3208	A-HM-3208 + A-GM-005	-	4
	A-PH-3218	A-SH-3218	-	4
	-	-	A-TV-103	2

GASKET		NO.		
A-GS-114	Gasket Aanslagrubber Joint à frappe	2L2 + 1H		
A-GS-120	Gliding gasket Glijrubber Joint glissant	4L1 + 2H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H		
HARDWARE		NO.		
A-BS-500 / 1/2	Lock sliding door Schuifdeurslot Serrure coulissant	1		
A-BS-504	Fastening kit Bevestigingsset Kit de fixation	1		
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext	1		
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int	1		
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40	1		
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60	2		
GLASS		NO.	WIDTH	HEIGHT
Glass unit L1		1	L1 - 150	H - 232
Glass unit L2		1	L2 - 67	H - 66



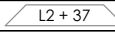
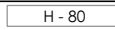
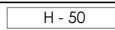
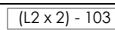
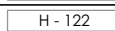
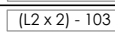
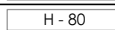
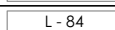
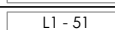
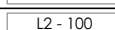
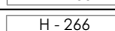
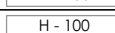
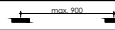
cutting list s141

➤ CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

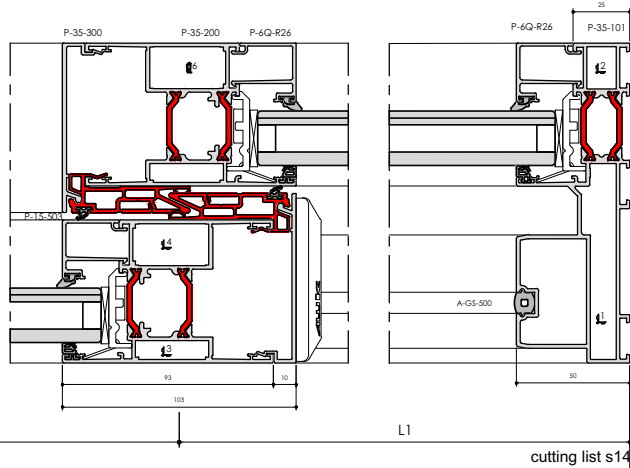
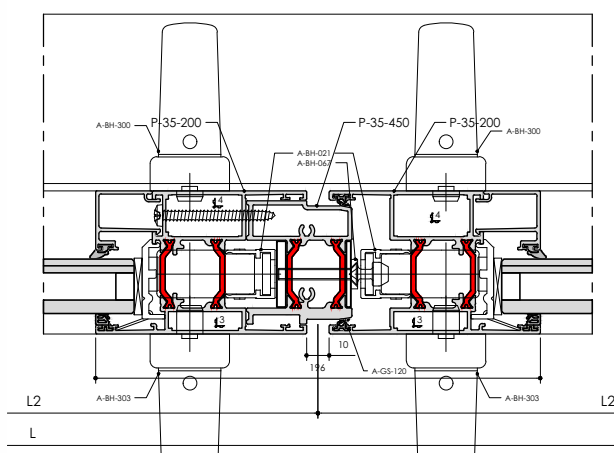
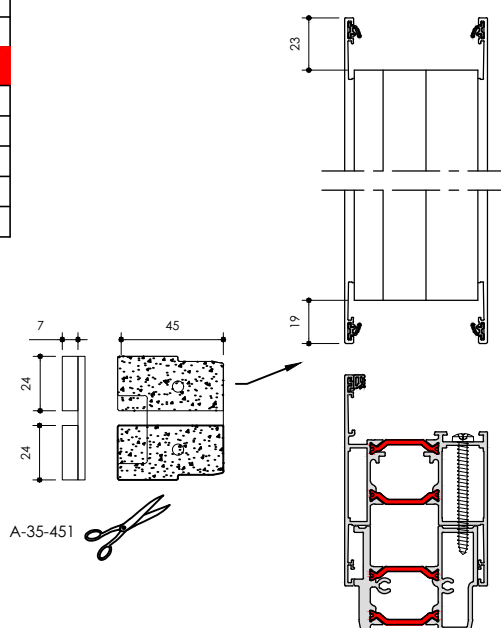


cutting list s141

CUTTING LIST / ZAAGTABEL / TABLE DE SCIAGE

PROFILE		NO.	SIZE	
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-101	Outerframe Buitenkader Dormant	2		
P-35-200	Sash Vleugel Ouvrant	4		
P-35-200	Sash Vleugel Ouvrant	4		
P-35-200	Sash Vleugel Ouvrant	2		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2		
P-35-300	Finishing profile Afdekprofiel Profil de cloture	2		
P-35-400	Sill flat Drenpelprofiel Profil de seuil plat	2		
P-35-450	Middle post Tussenstijl Mauclaire	1		
P-05-505	PVC Thermal break PVC isolatieprofiel Profil d'isolation	2		
P-15-503	PVC chicane PVC haakprofiel Chicane PVC	4		
P-25-800	Alu rail Aluminium rail Rail alu	1		
P-6Q-R26	Glazing bead Glaslat Parclose	4		
P-6Q-R26	Glazing bead Glaslat Parclose	4		
P-6Q-R26	Glazing bead Glaslat Parclose	4		
P-6Q-R26	Glazing bead Glaslat Parclose	4		
ACCESSORIES			NO.	
A-00-104	Drain cover Water afdekkapje Capuchon d'eau			
A-00-105	Framing square Verstekhoekje Equerre de jonction	28		
A-00-220	Doorstop Stootbuffer Butée de fermeture	2		
A-15-505	Central sealing Centrale dichting Etanchéité centrale	2		
A-35-100	Glazing support Glassteun Support de cale	20		
A-35-101	Glazing support T&S Glassteun HS Support de cale LC	4		
A-35-200	Cap sliding Sluistuk raildoorgang Closoir passage rail	2		
A-35-451	End piece Eindstuk 4-slag Embout	1		
Corner	PH	SH	TV	NO.
	A-PH-1186	A-SH-1186	-	4
	A-PH-1318	A-SH-1318	-	4
	A-PH-3208	A-HM-3208 + A-GM-005	-	8
	A-PH-3218	A-SH-3218	-	8
	-	-	A-TV-103	4

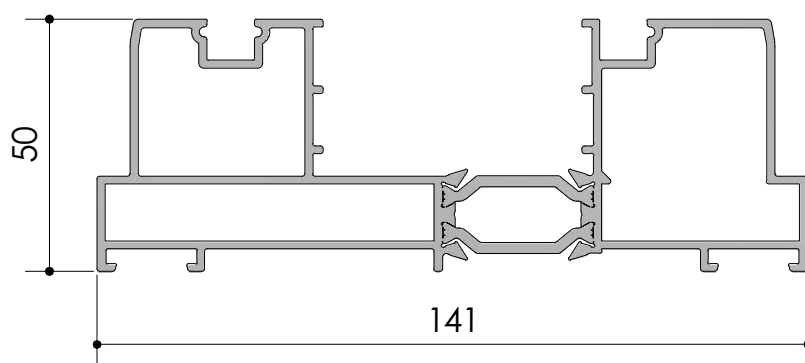
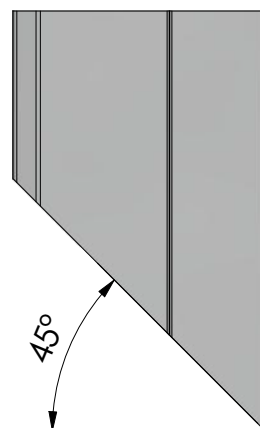
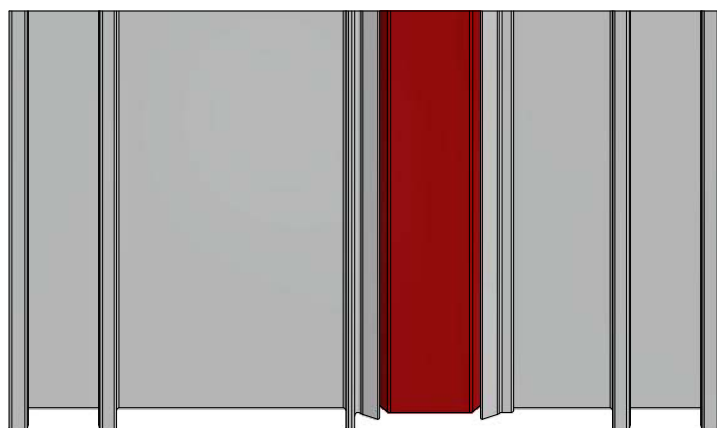
GASKET		NO.		
A-GS-114	Gasket Aanslagrubber Joint à frappe	4L1 + 2H		
A-GS-120	Gliding gasket Glijrubber Joint glissant	12L + 6H		
A-GS-500	Finishing gasket Afwerkingsrubber Joint de finition	1L + 2H		
HARDWARE		NO.		
A-BH-018 A-BH-021 A-BH-024 A-BH-027	VH 1200 - 1800 VH 1801 - 2100 VH 2101 - 2400 VH 2401 - 2700 Espag Bediening Manoeuvre	2		
A-BH-040	Position bolt Positielenok Point de verrouillage	1		
A-BH-067	Locking bolt Sluittenok Point de verrouillage	4		
A-BH-100	Bogie kit Set loopwagens Set chariots	2		
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	2		
A-BH-215 A-BH-220 A-BH-225 A-BH-232	VL 720 - 1500 VL 1501 - 2000 Connection rod Verbindingsstang Tige VL 2001 - 2500 VL 2501 - 3235	2		
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	2		
A-BH-303	Handle outside Handgreep buiten Béquille extérieure	2		
A-BH-311	Steel square 10x150 Vierkantstaaf Axe carré	2		
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55	2		
A-00-M5090	Screw M5 x 90 Schroef M5 x 90 Vis M5 x 90	4		
GLASS		NO.	WIDTH	HEIGHT
Glass unit		2	L1 - 67	H - 66
Glass unit		2	L2 - 115	H - 232



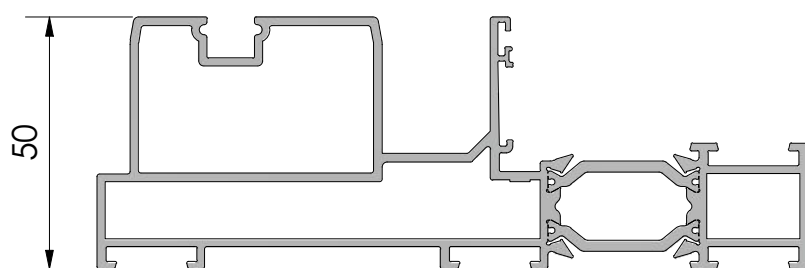


9 MACHINING

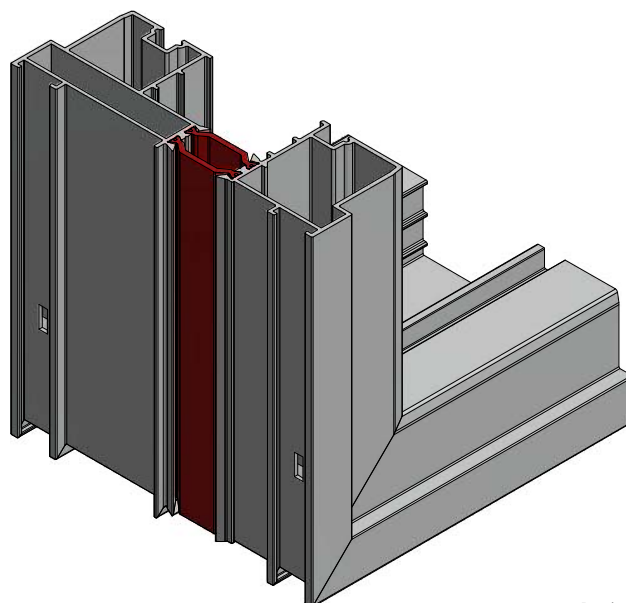
Clamping corner outer frame Pershoek buitenkader Équerre à sertir dormant	9.4
Clamping corner sash Pershoek vleugel Équerre à sertir ouvrant	9.5
Square coupling outer frame Schroefhoek buitenkader Équerre à visser dormant	9.6
Square coupling sash Schroefhoek vleugel Équerre à visser ouvrant	9.7
T-coupling T-verbinding Attacher traverse	9.8
Cutting pulley Uitkapping wiel Decoupé chariot	9.11
Drainage Ontwatering Drainage	9.12
Chicane Middenstijl Chicane	9.17
Middle post - slide Tussenstijl - schuif Mauclair - coulissant	9.26
Middle post - lift and slide Tussenstijl - hefschuif Mauclair - coulissant	9.27
Reinforced middle post - slide Versterkte tussenstijl - schuif Mauclair réinforcé - coulissant	9.28
Reinforced middle post - lift and slide Versterkte tussenstijl - hefschuif Mauclair réinforcé - coulissant	9.29
Lock - lift and slide Slot - hefschuif Serrure - coulissant	9.30
Lock - slide Slot - schuif Serrure - coulissant	9.36

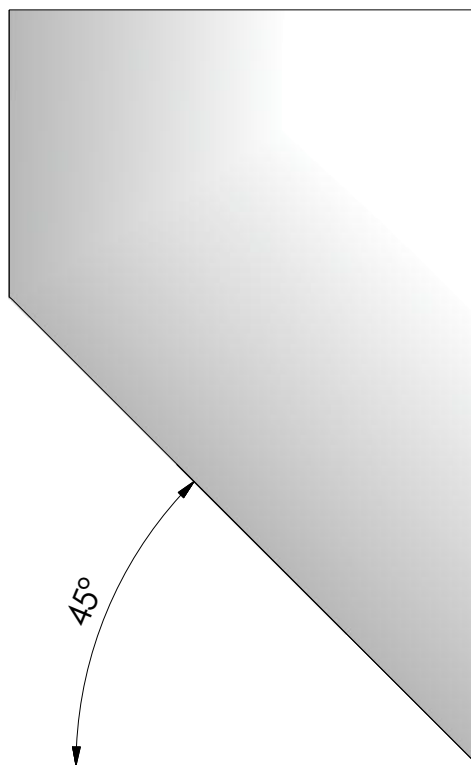
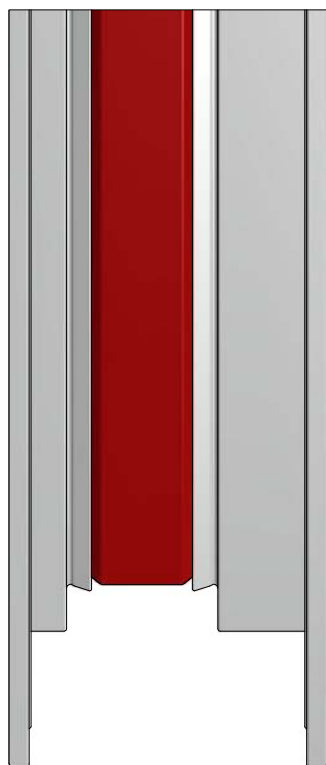


P-35-100

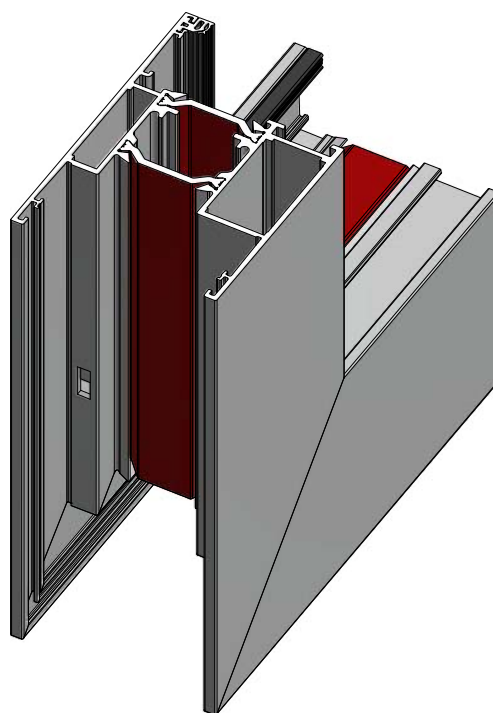
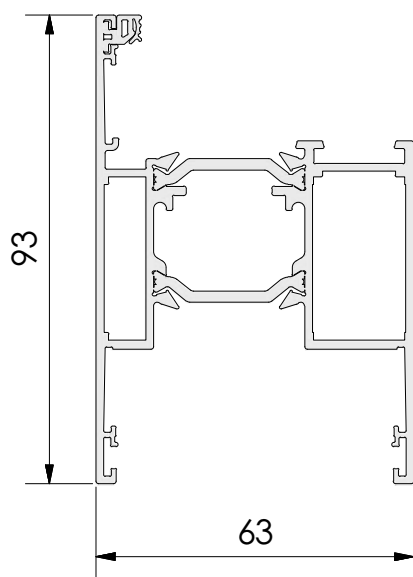


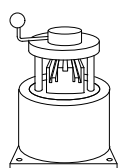
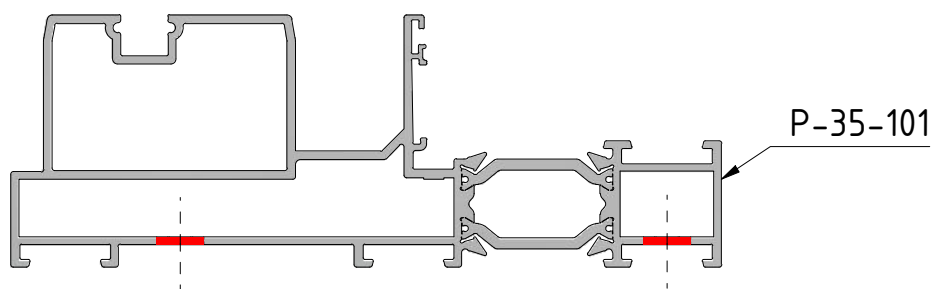
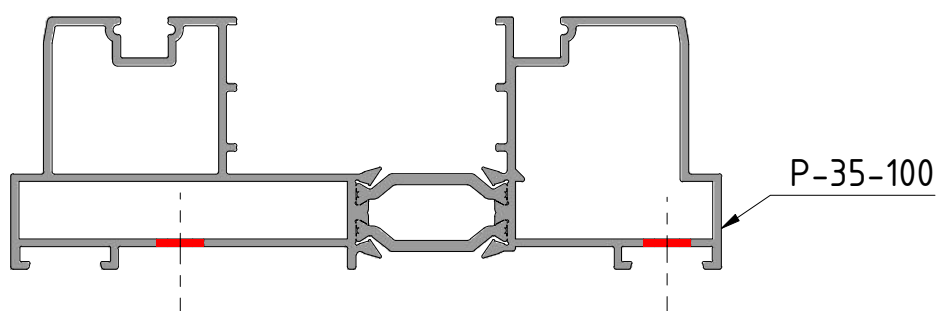
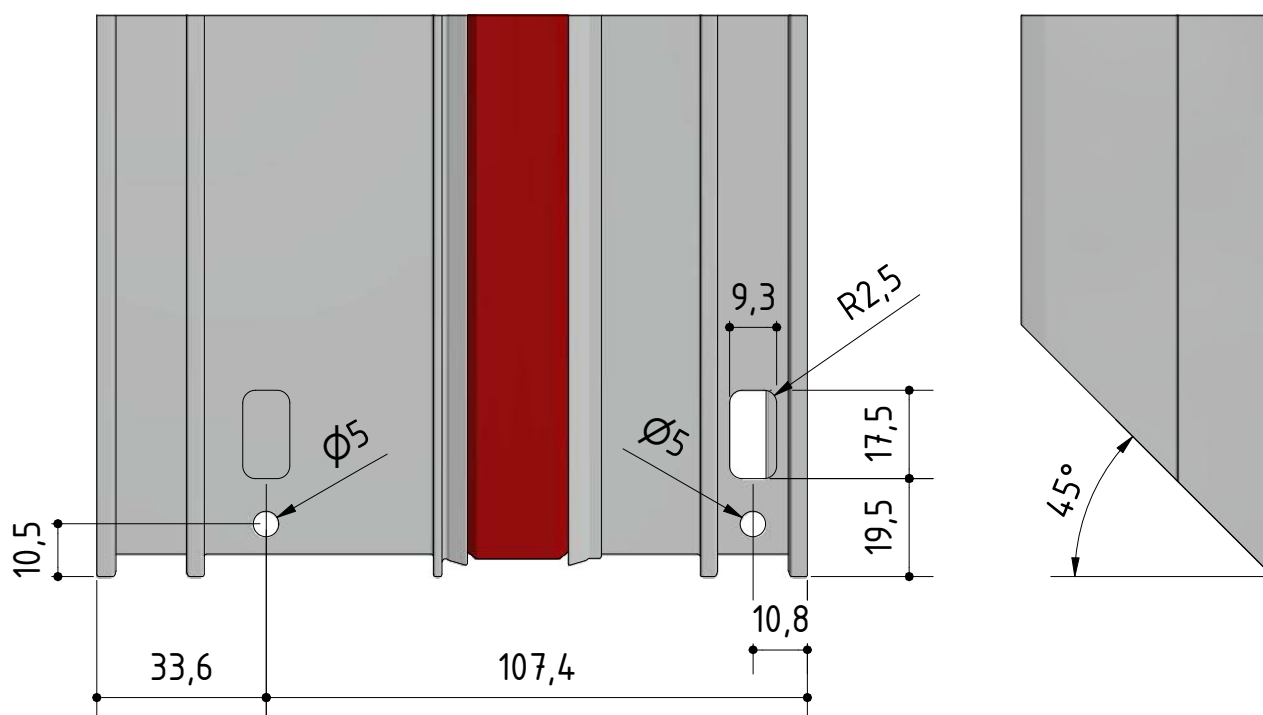
P-35-101



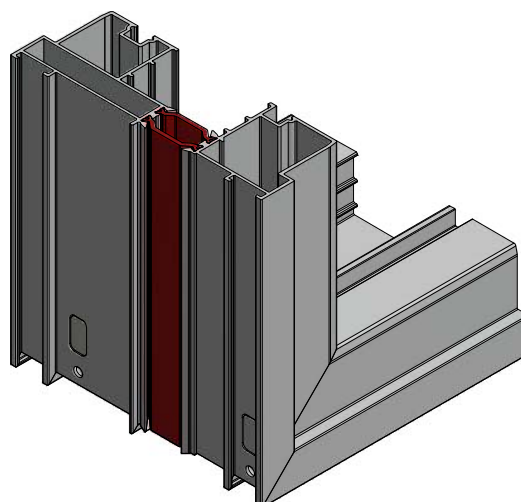


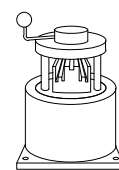
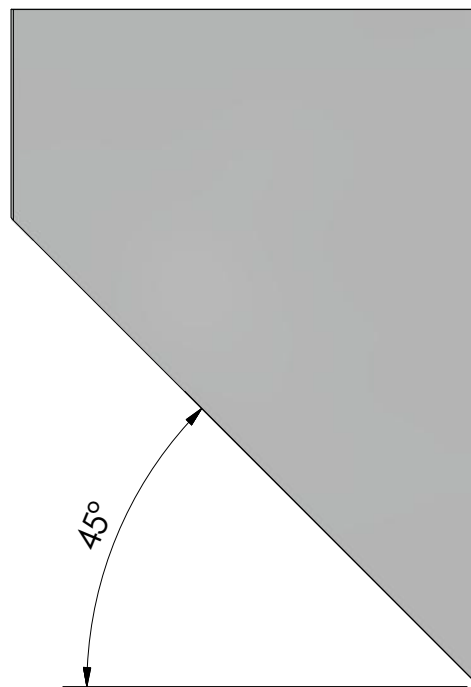
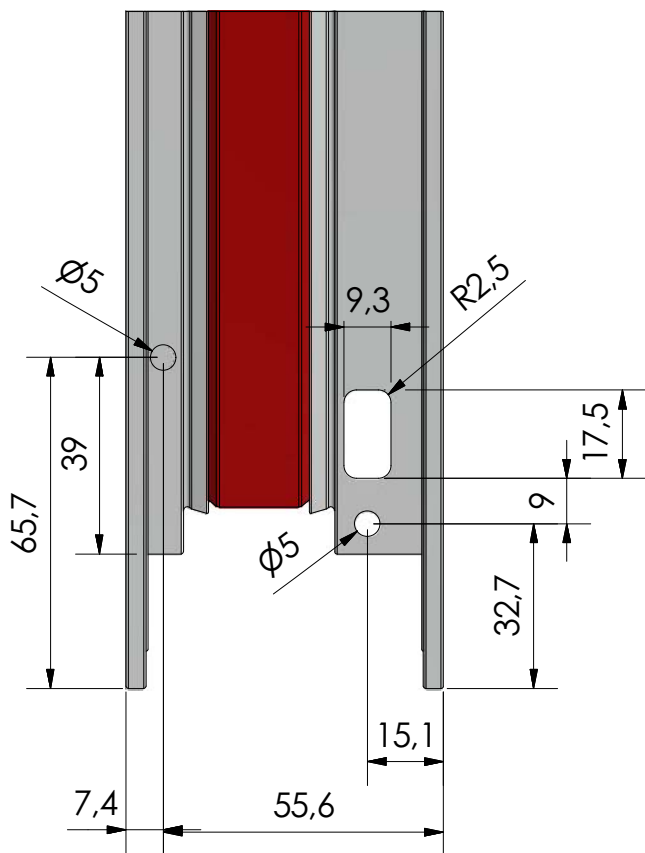
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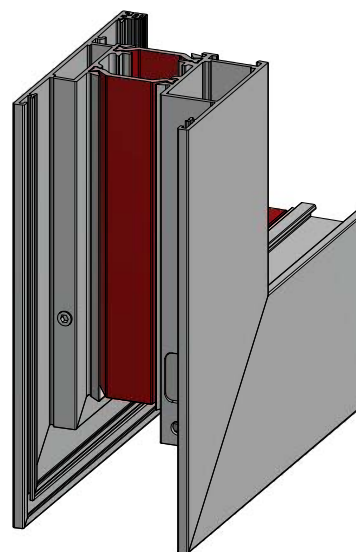
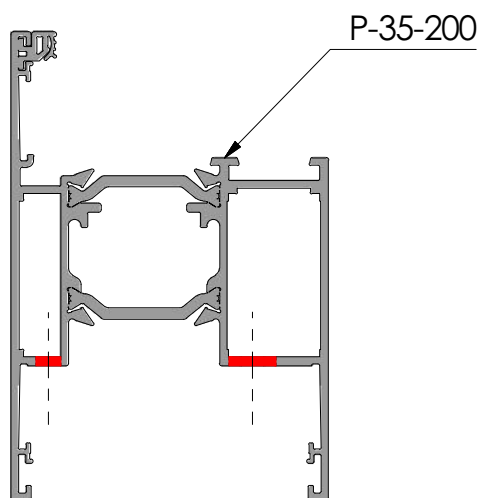


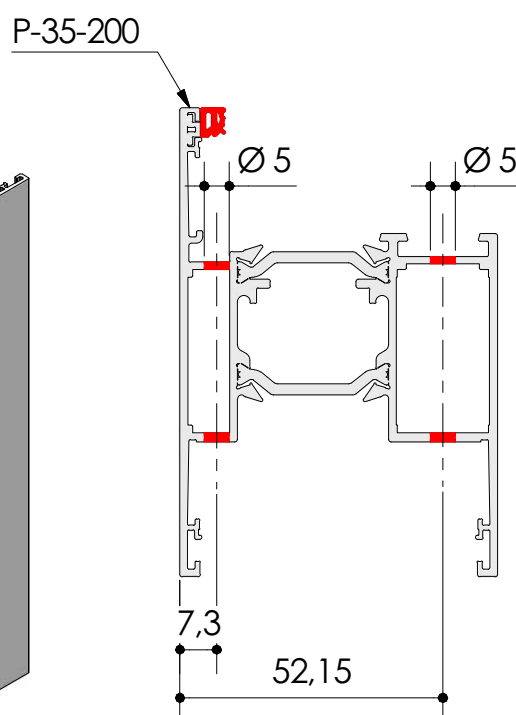
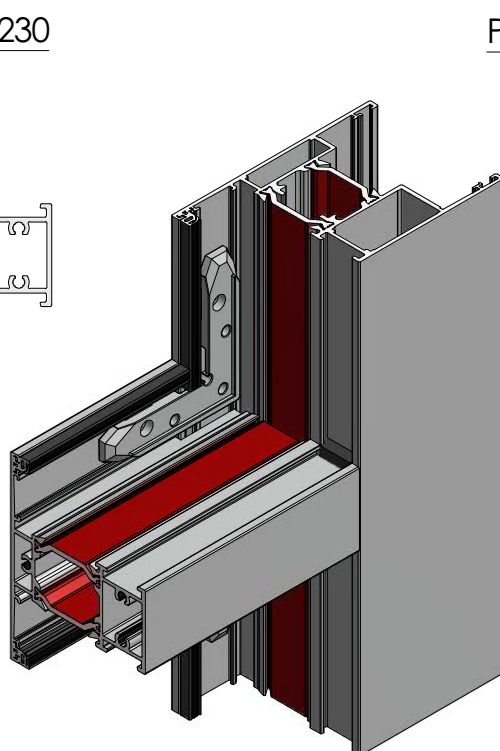
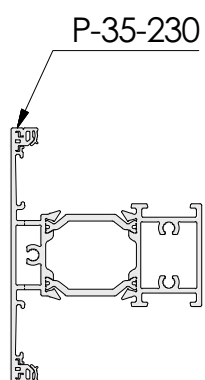
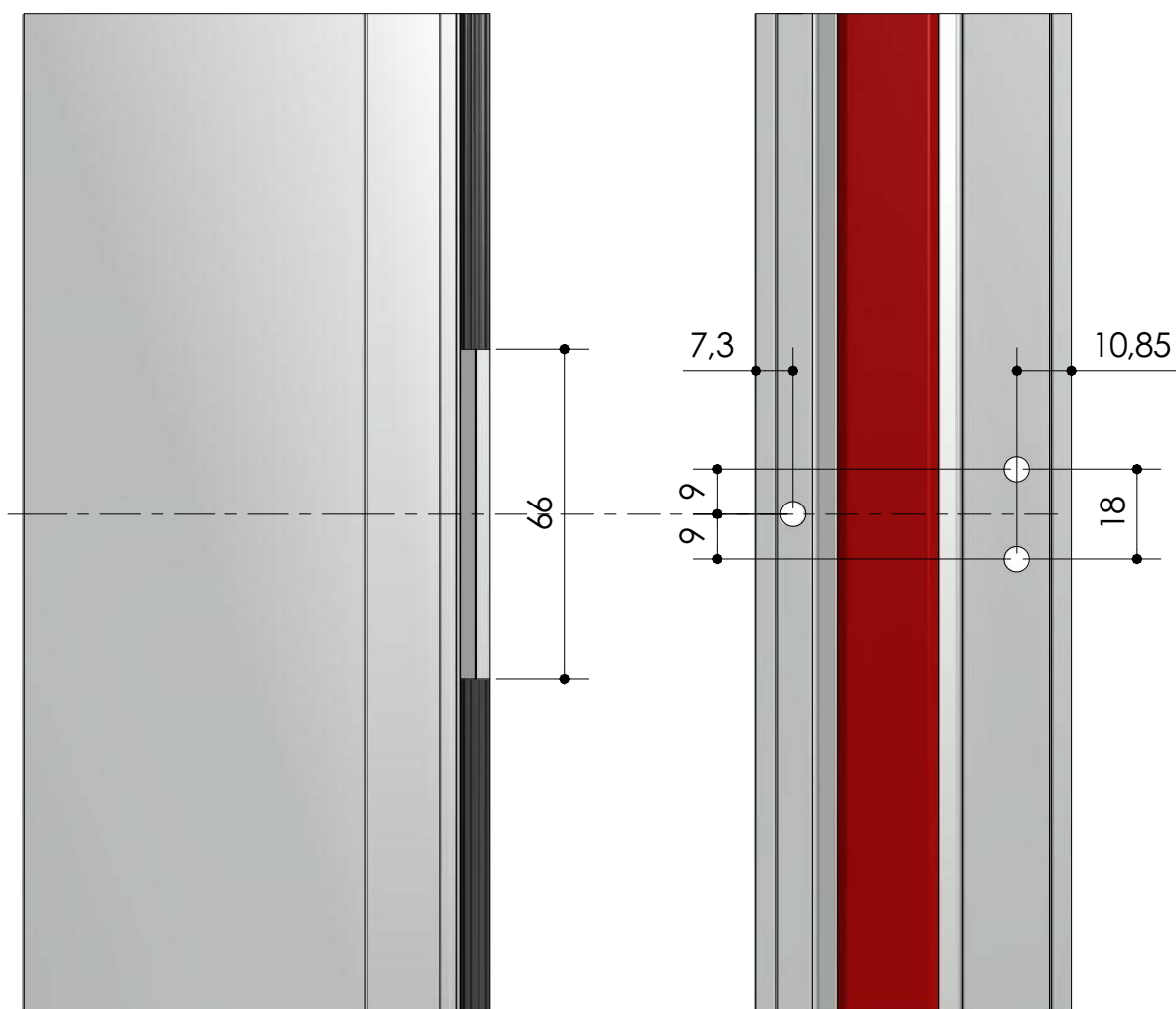
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POSTE 1

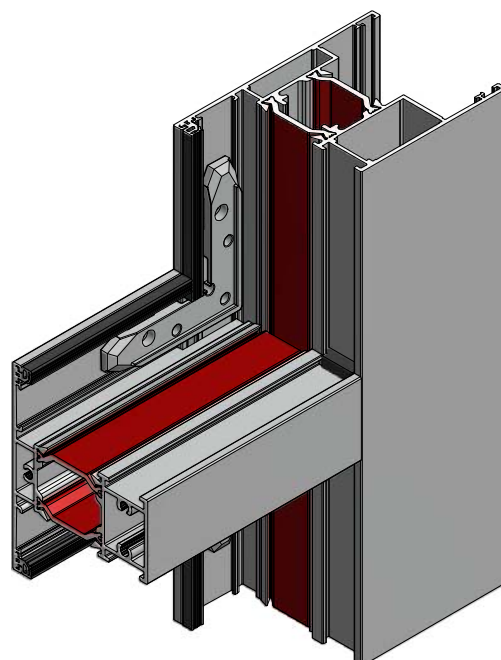
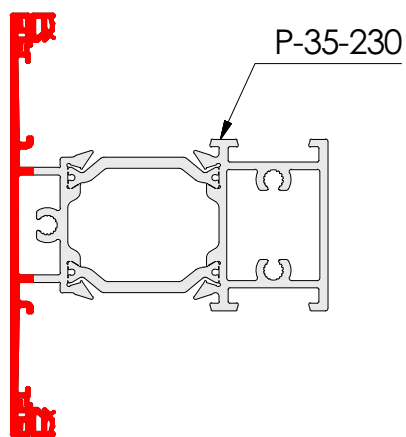
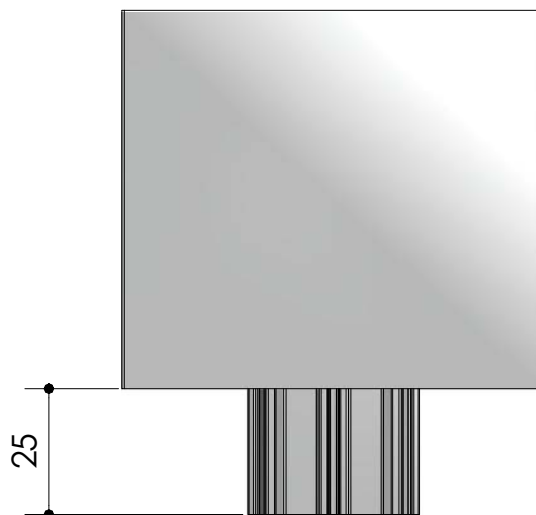
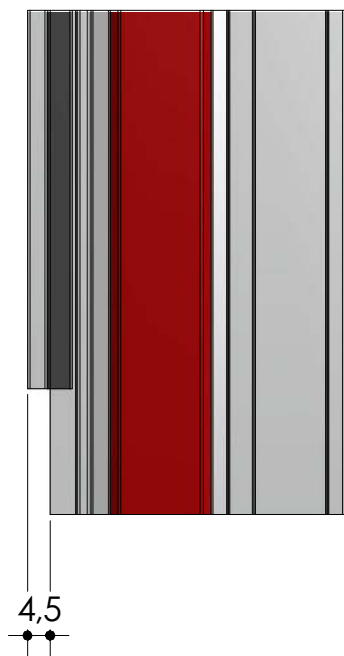


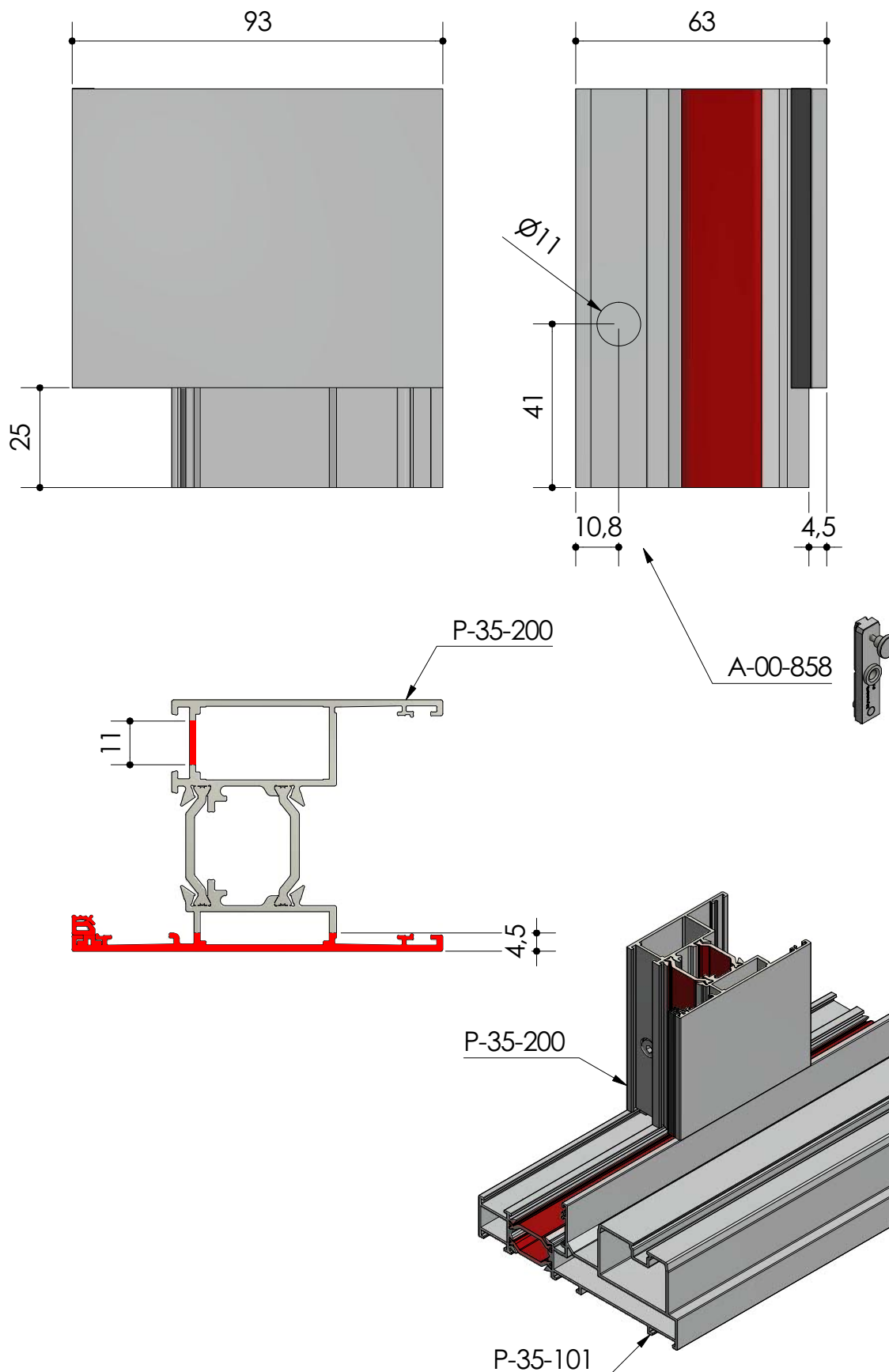


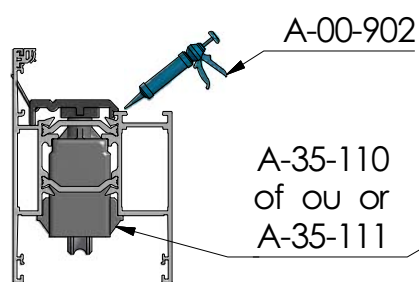
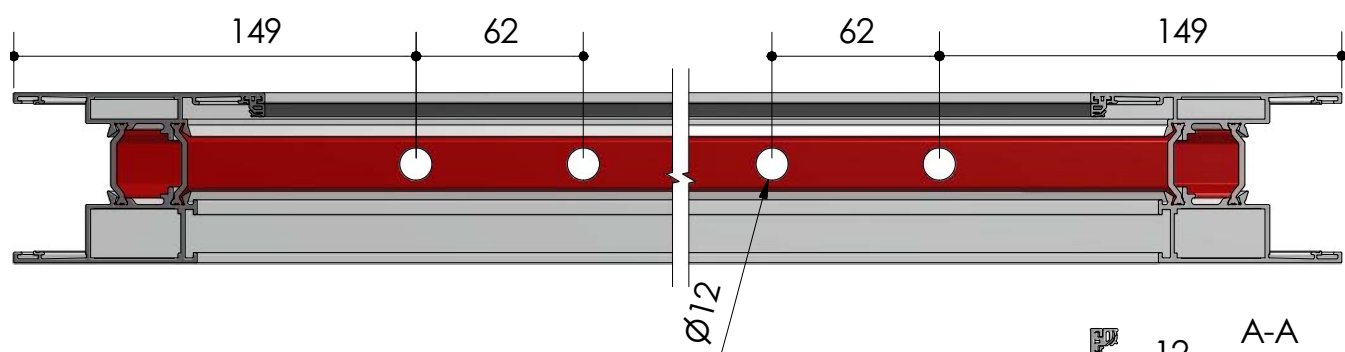
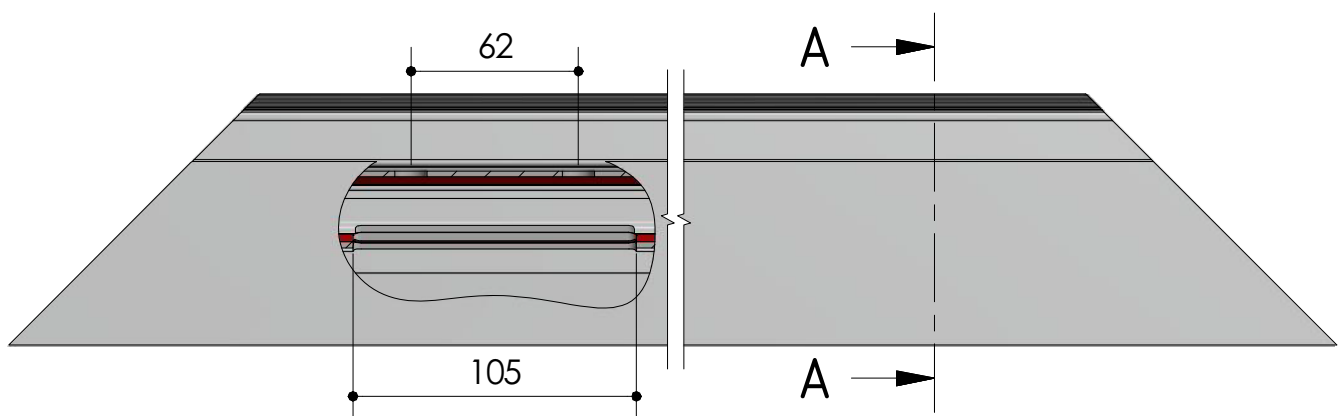
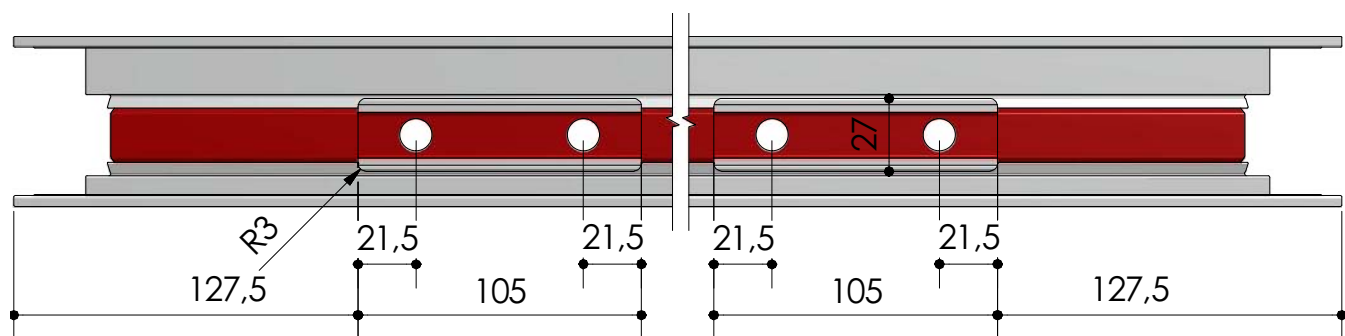
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POSTE 4 / POSTE 5



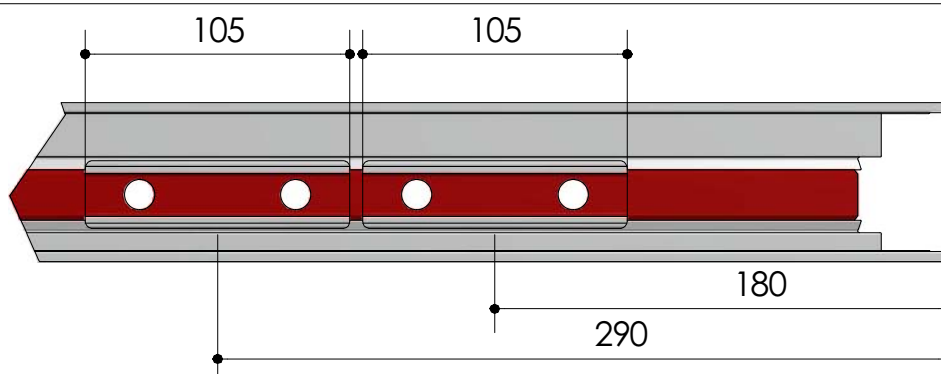
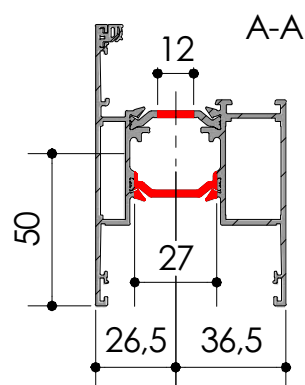
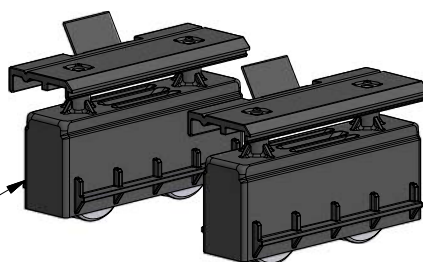




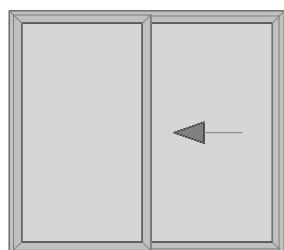




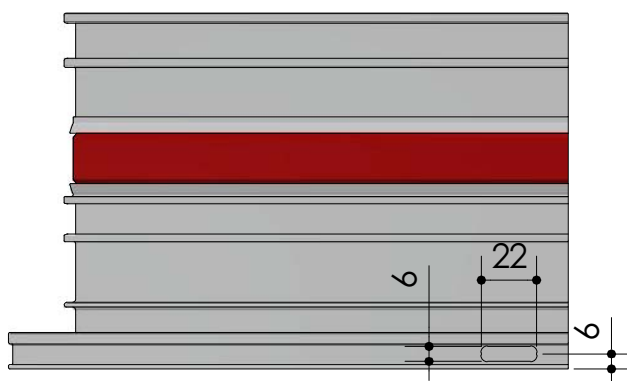
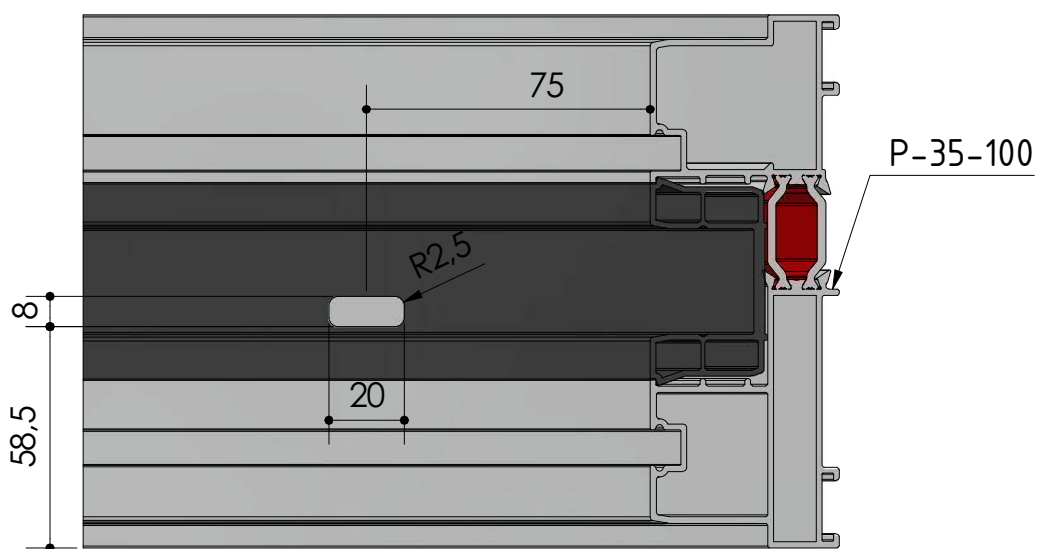
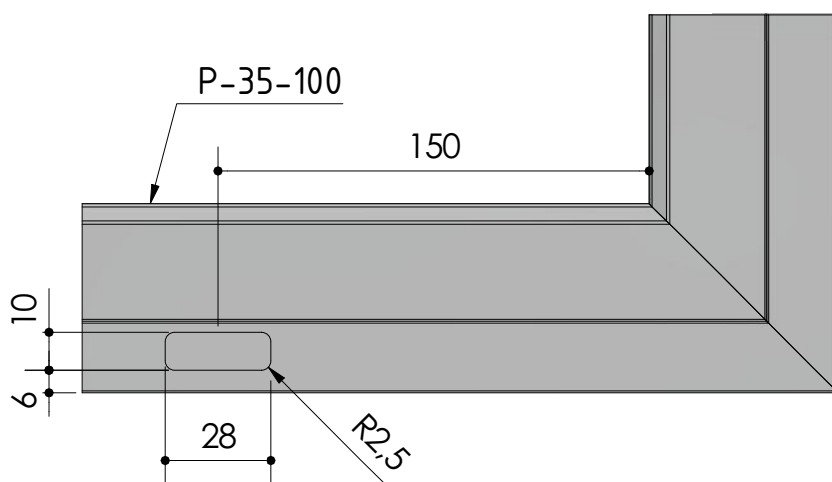
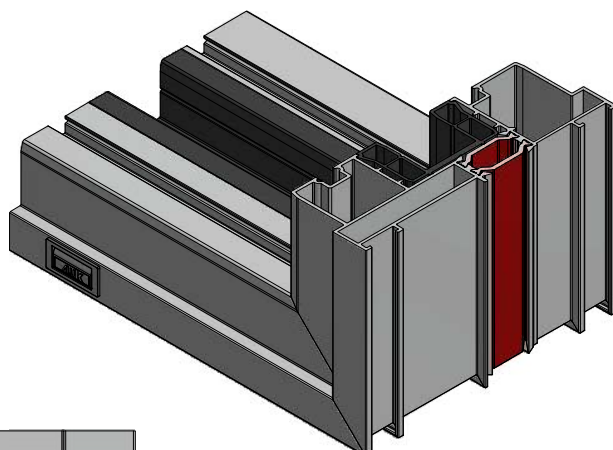
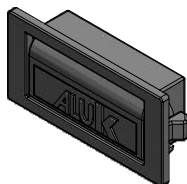
A-35-110
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A-35-111



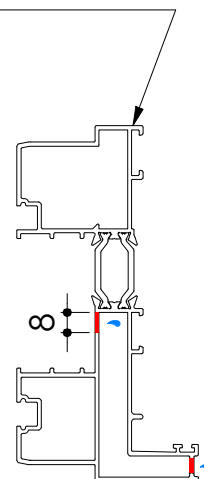
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of ou or
2 x A-35-111



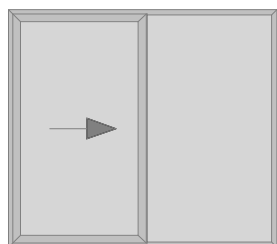
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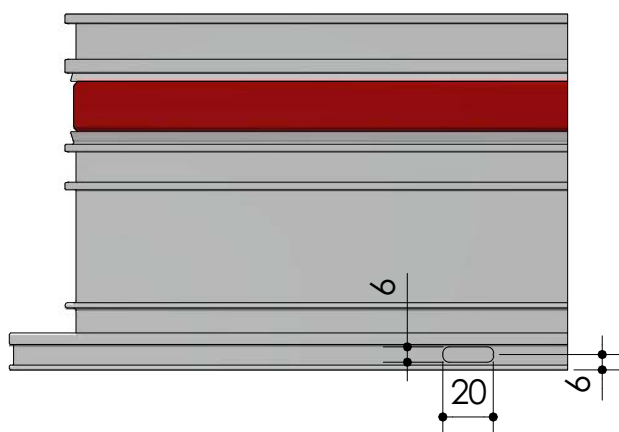
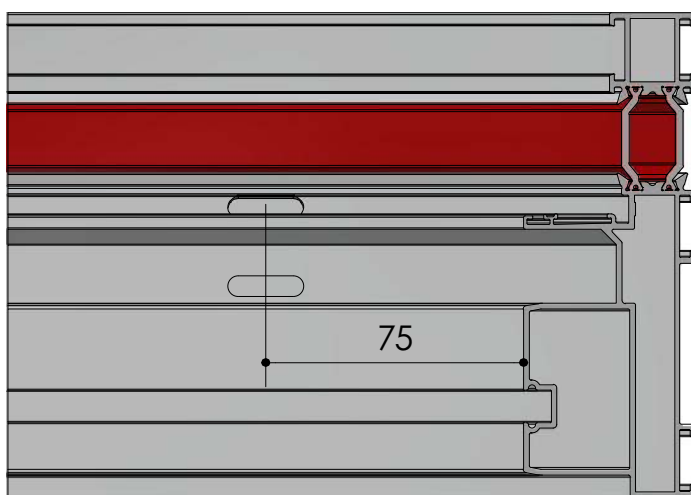
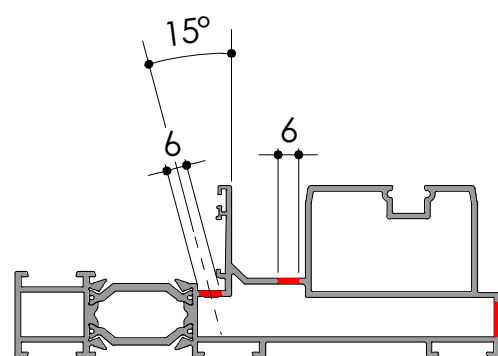
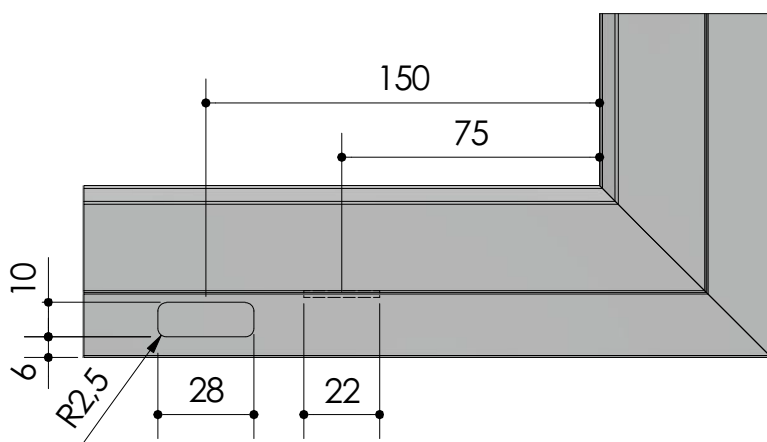
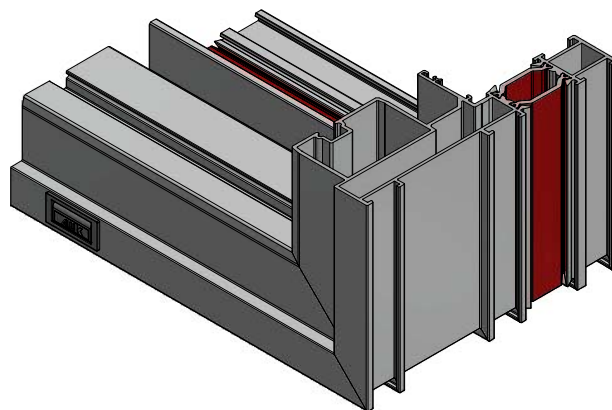
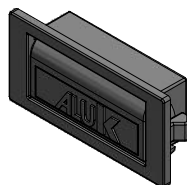
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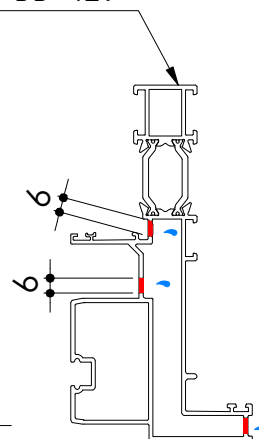
➤ MACHINING / BEWERKINGEN / L'USINAGE



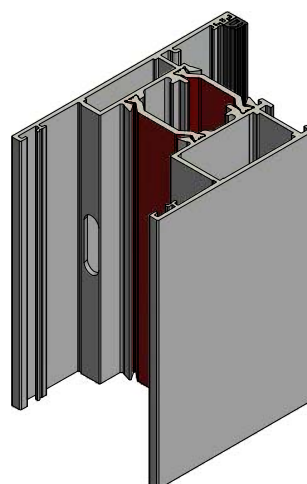
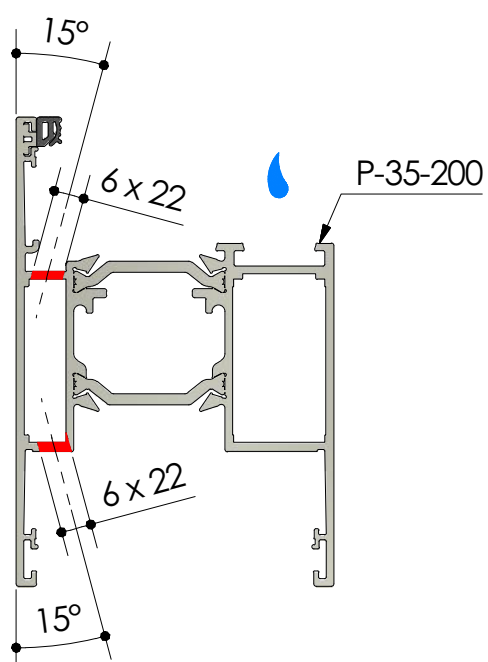
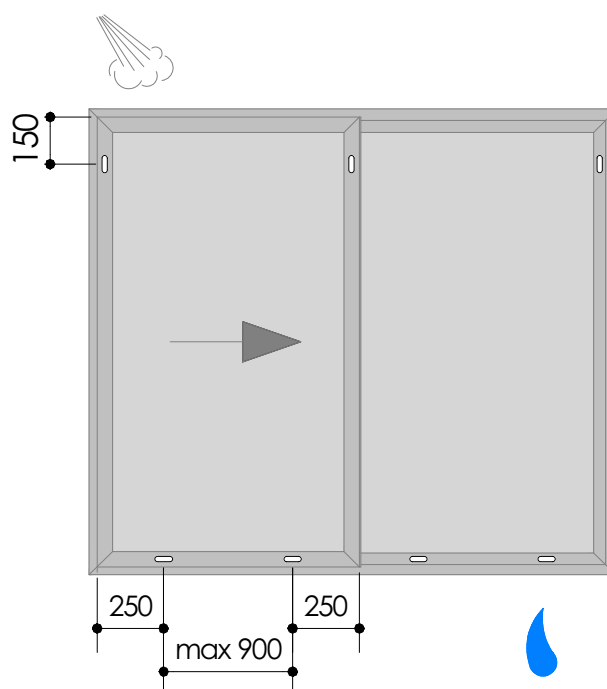
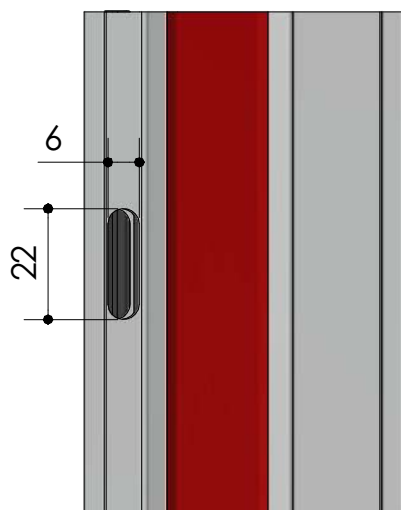
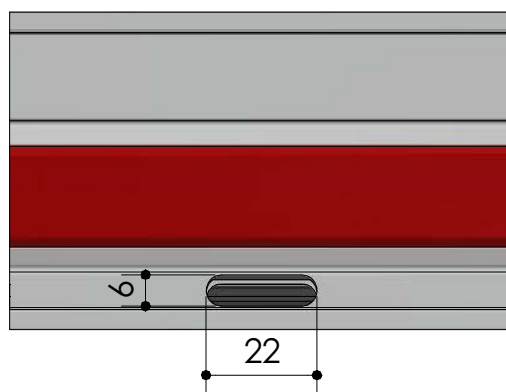
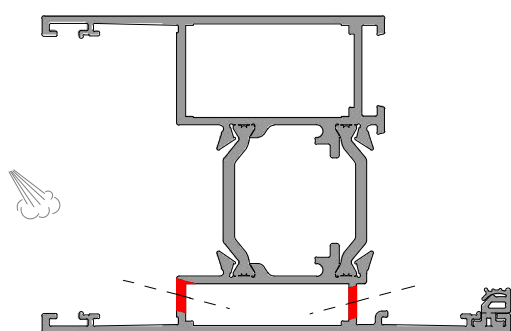
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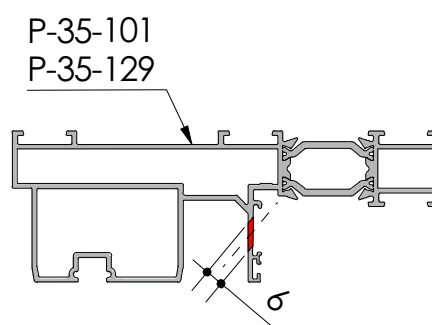
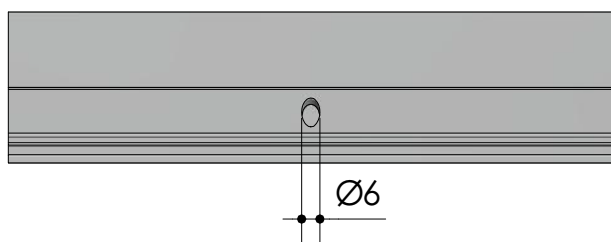
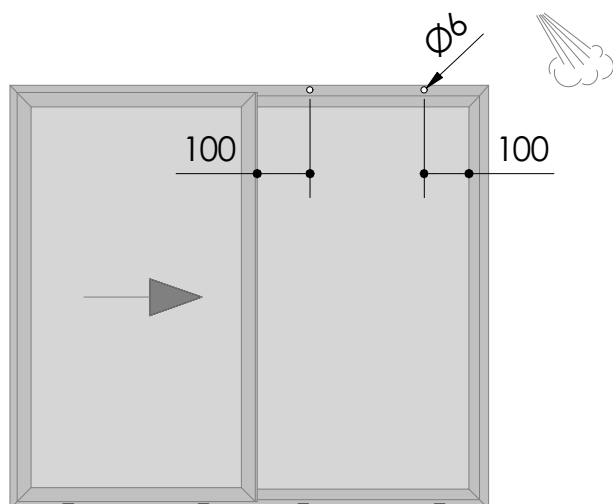
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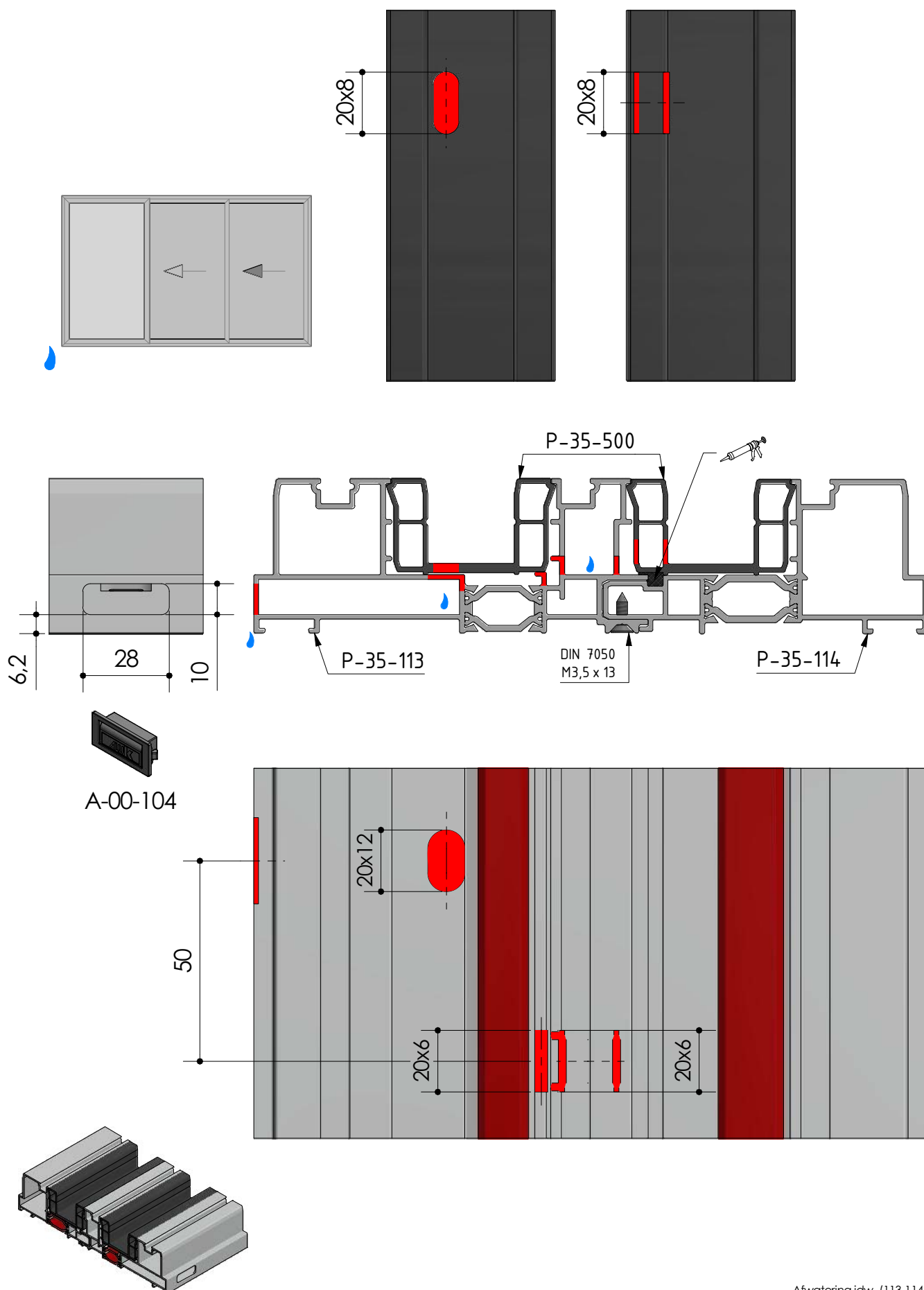
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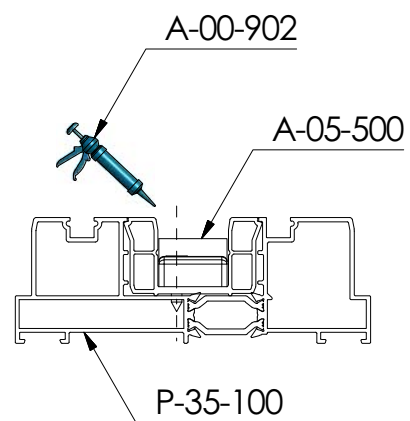
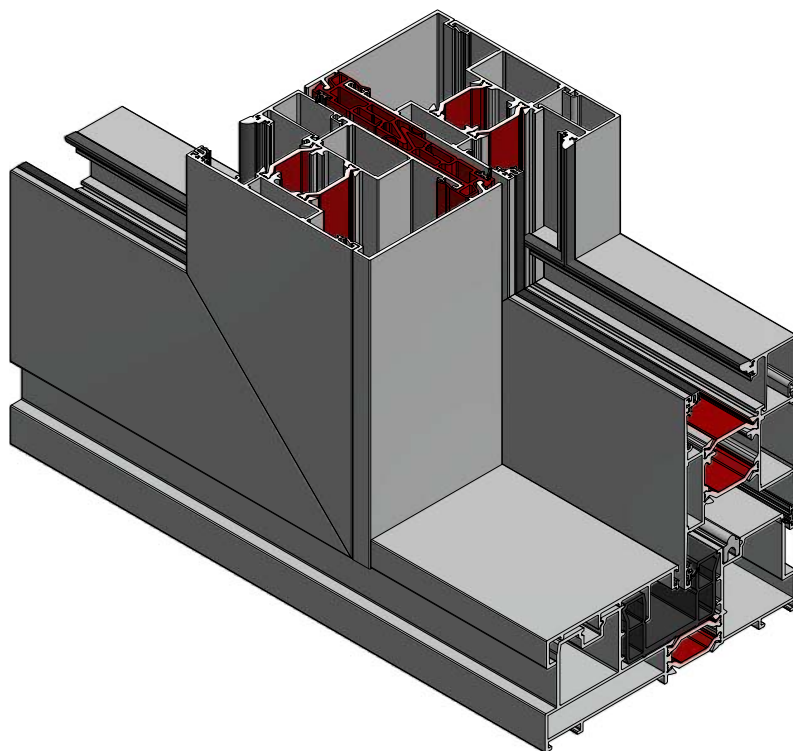
➤ MACHINING / BEWERKINGEN / L'USINAGE

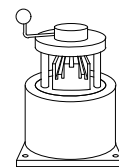
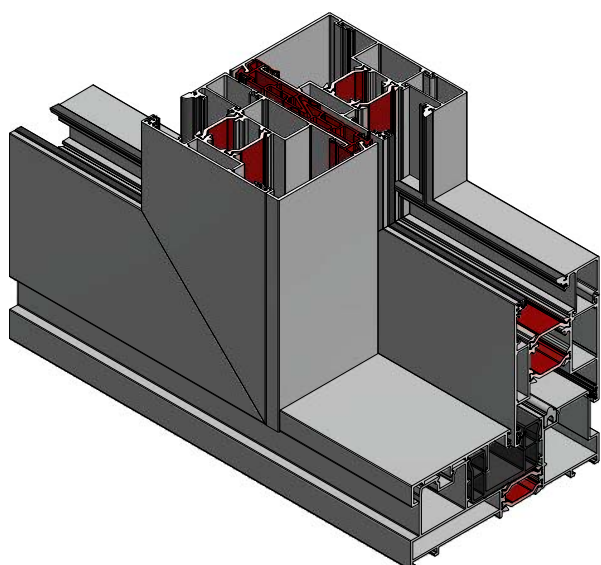


► MACHINING / BEWERKINGEN / L'USINAGE

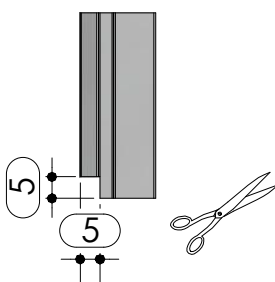
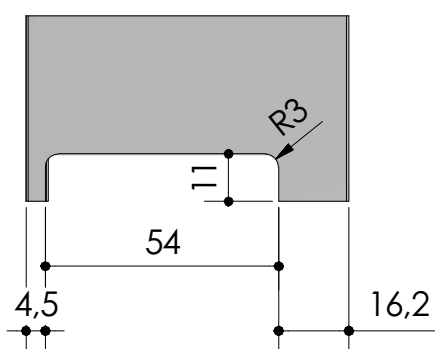
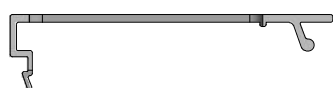


Afwatering.idw (113-114)

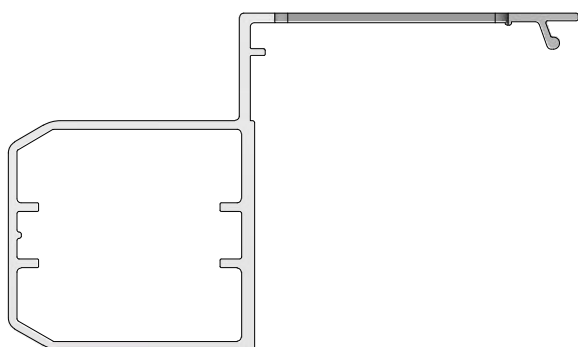
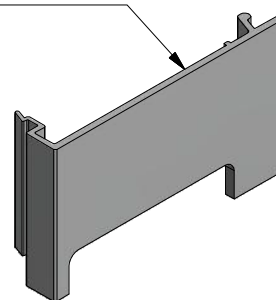




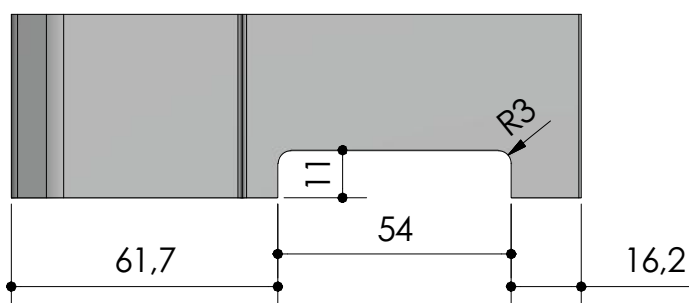
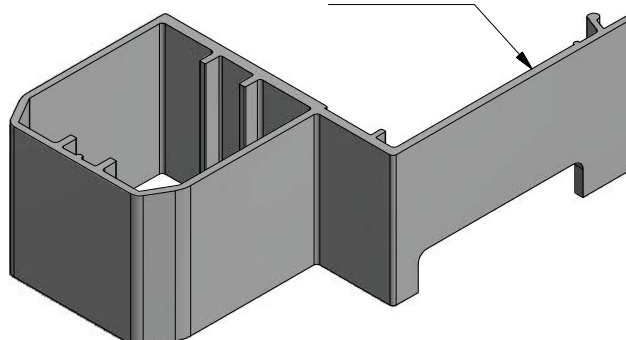
A-KM-5429
POSTE 6 / POSTE 7

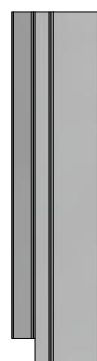
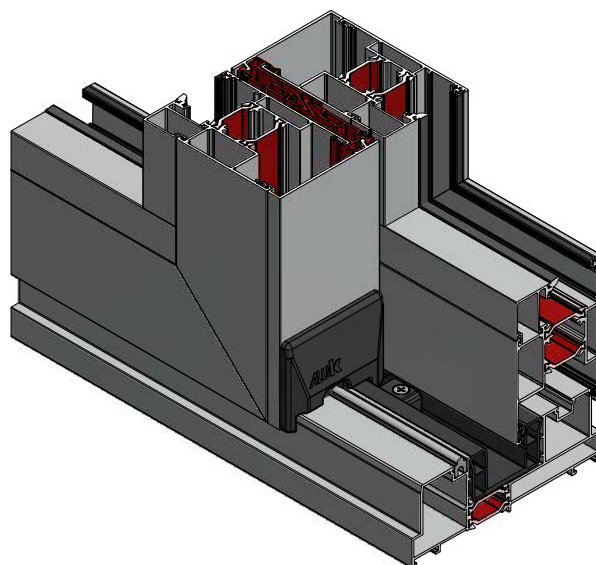
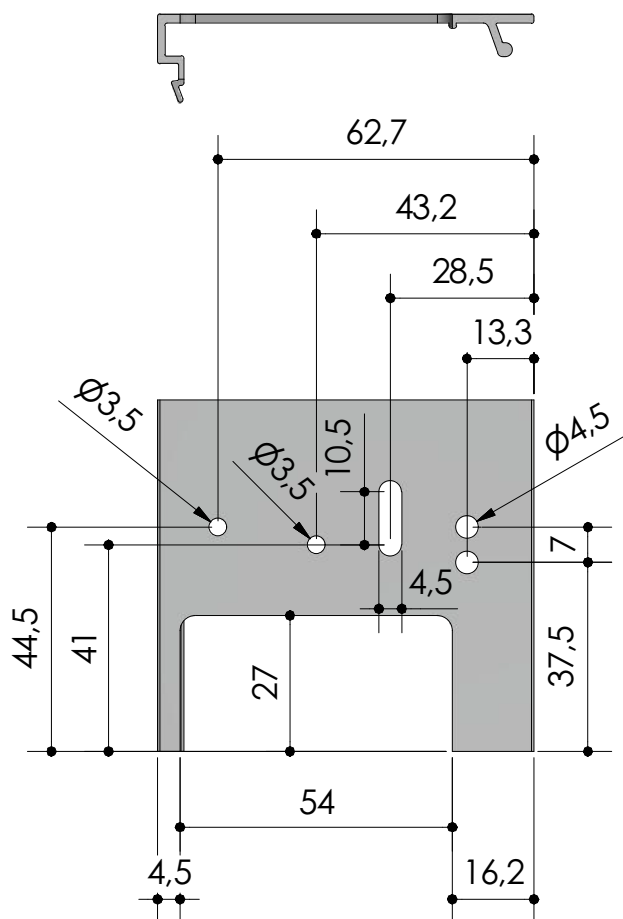


P-35-300

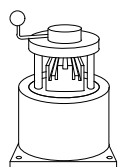
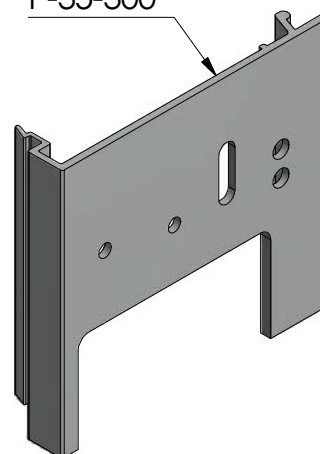


P-35-301



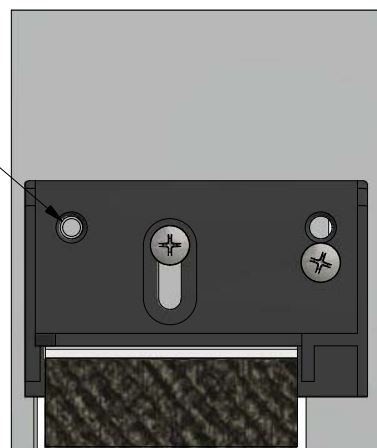


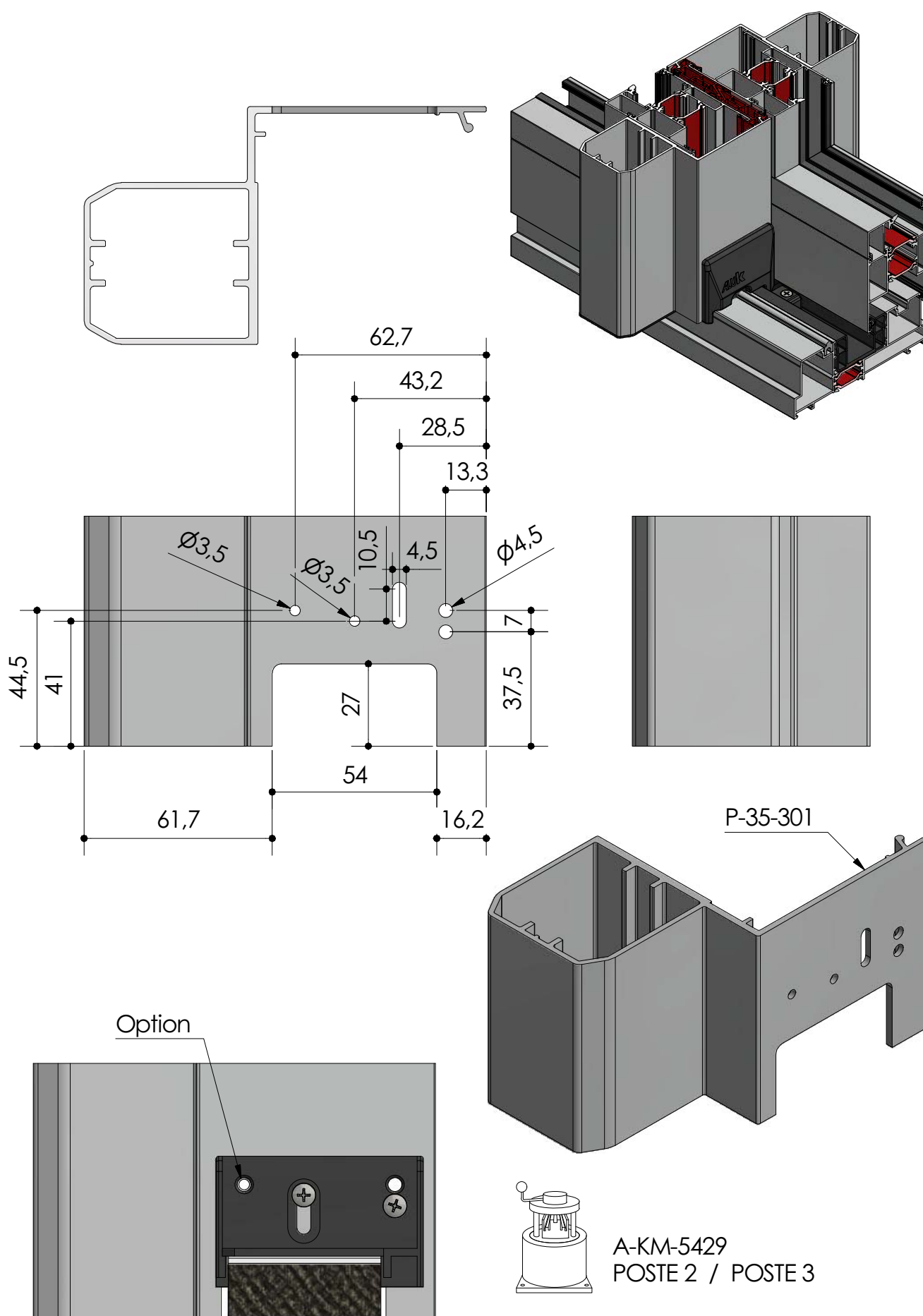
P-35-300

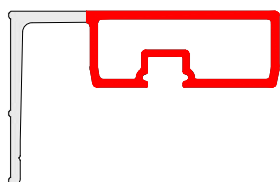
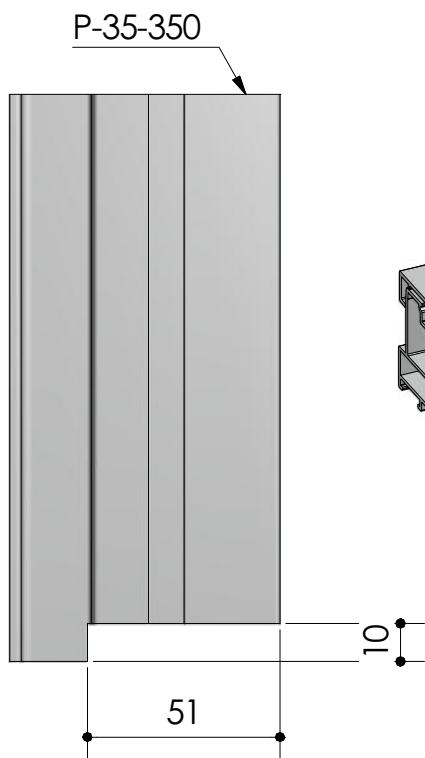
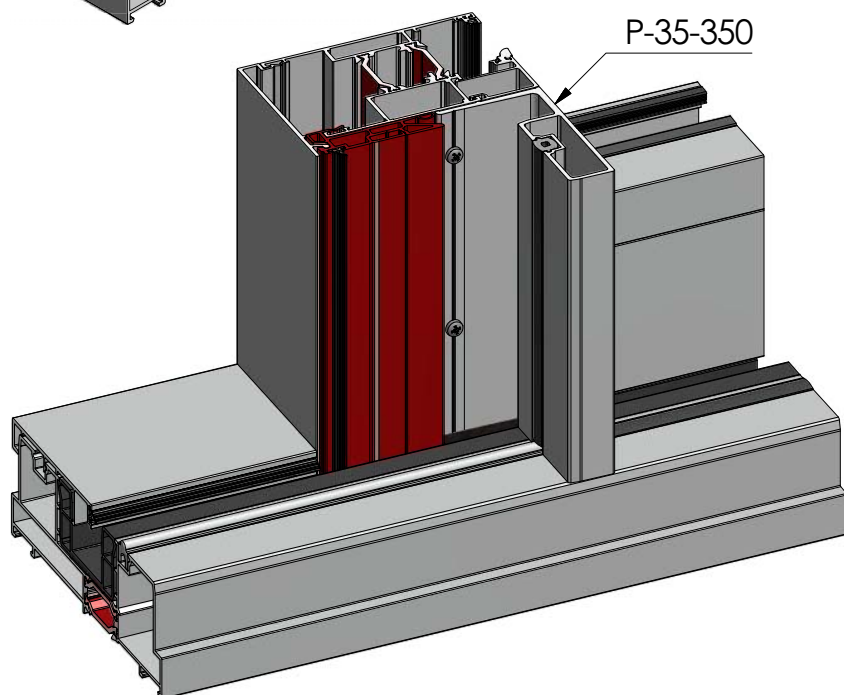
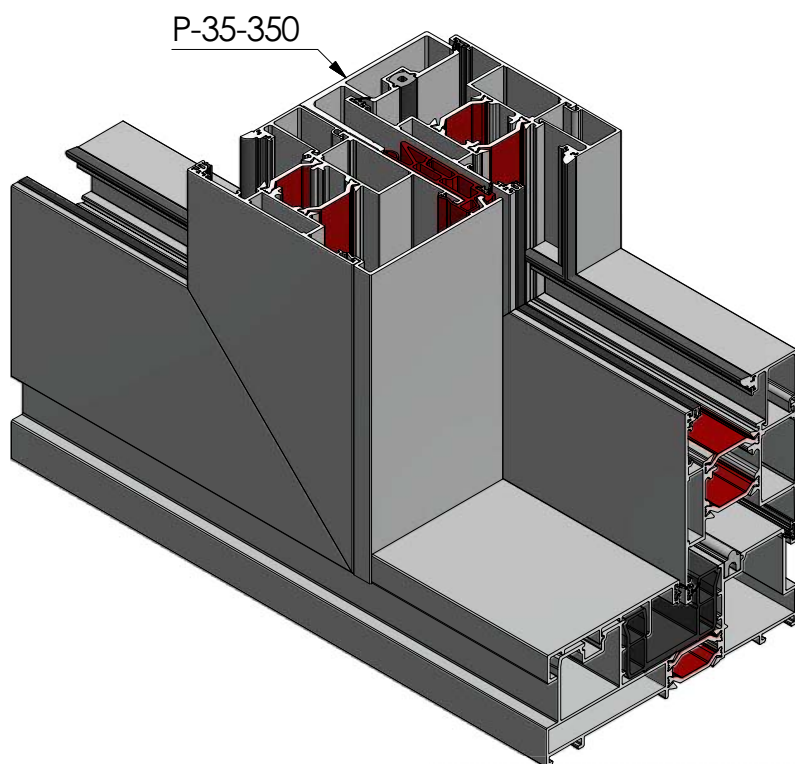


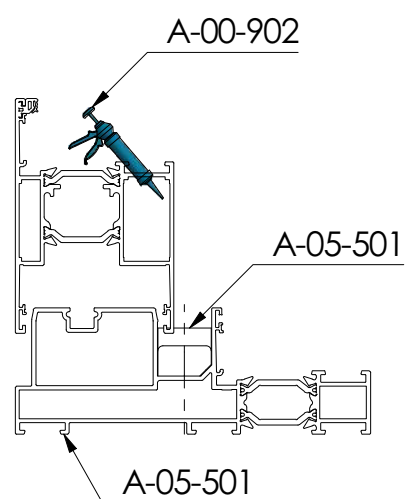
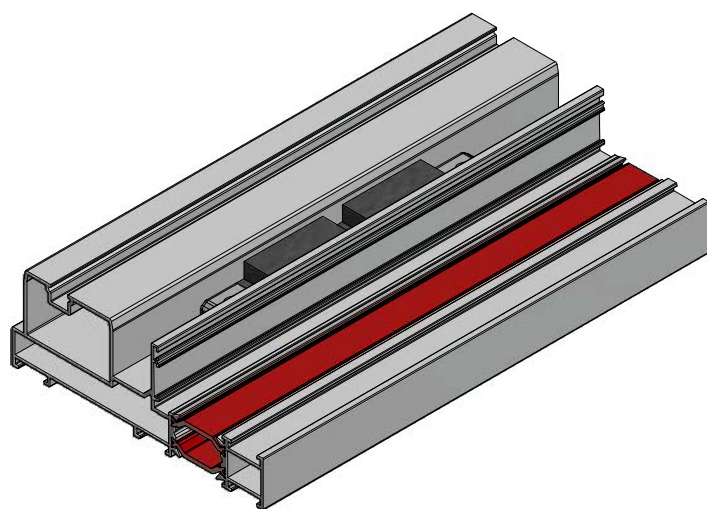
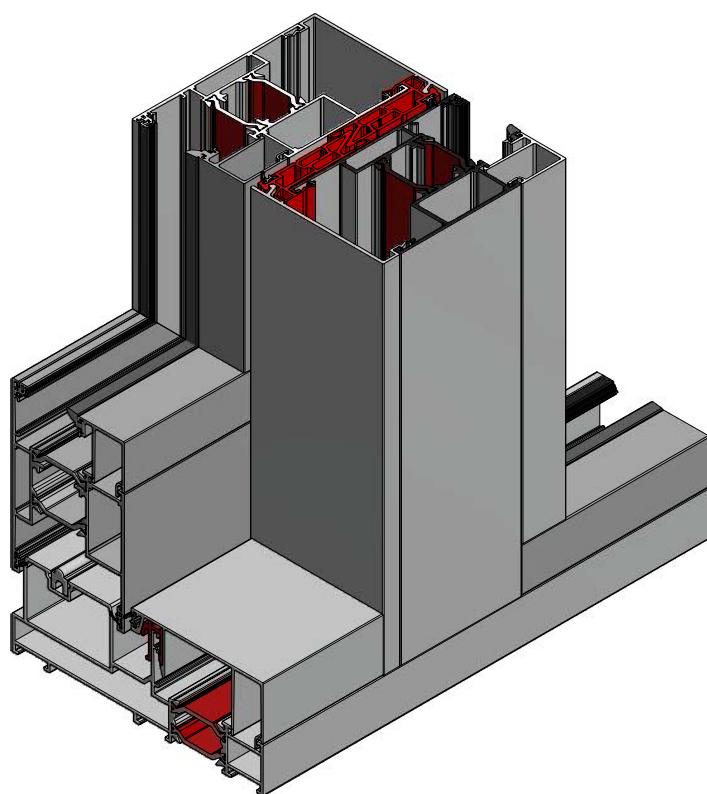
A-KM-5429
POSTE 2 / POSTE 3

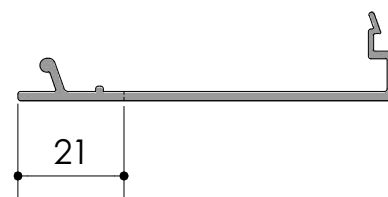
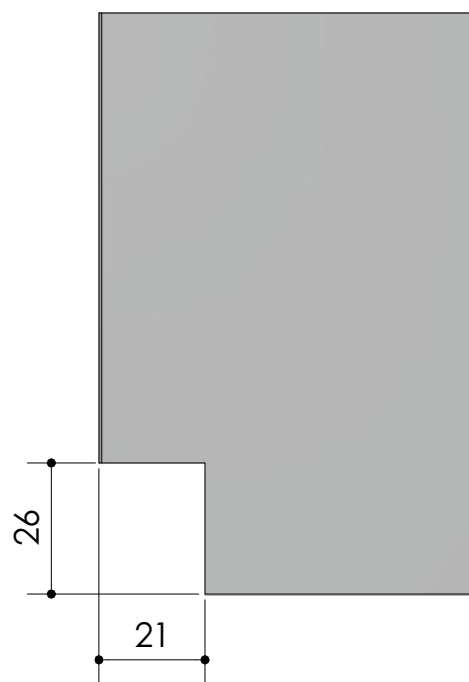
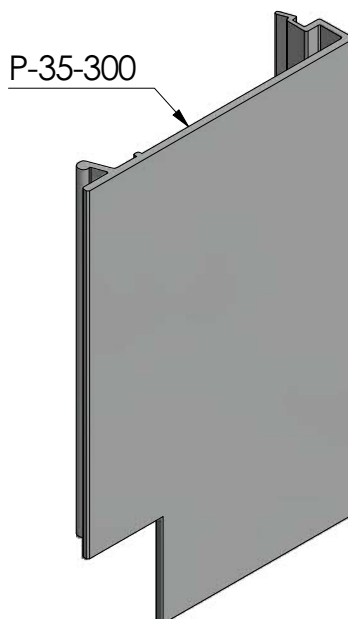
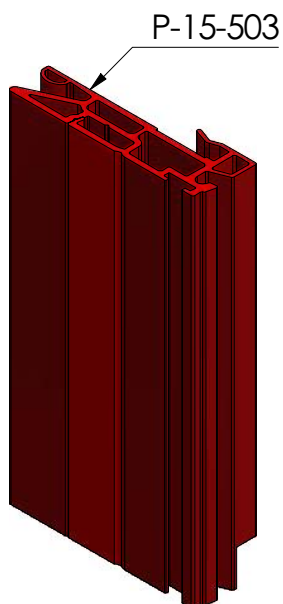
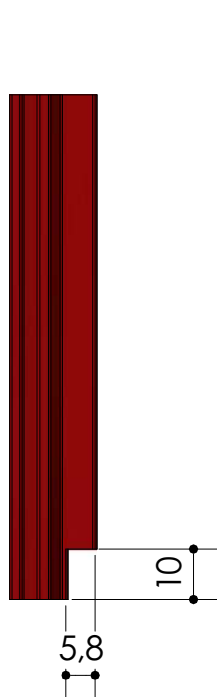
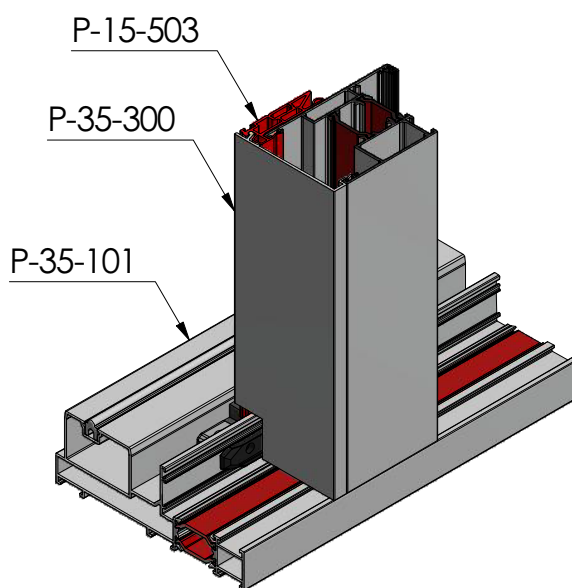
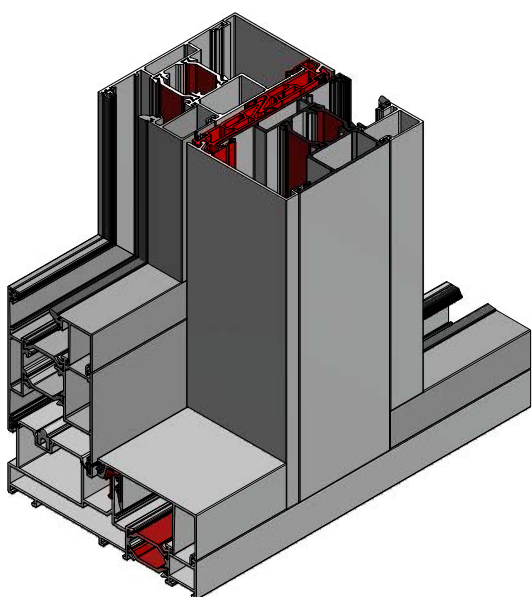
Option

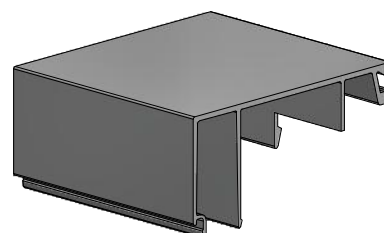
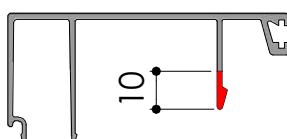
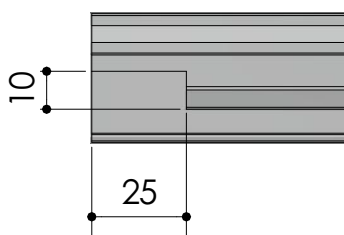
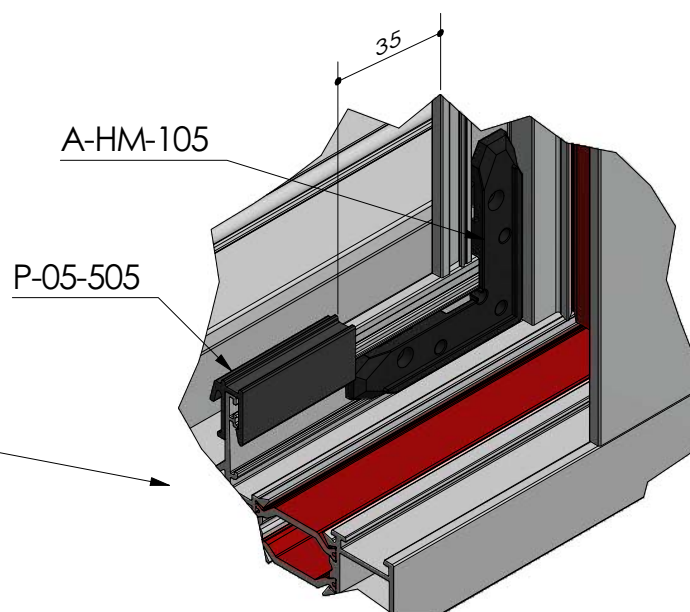
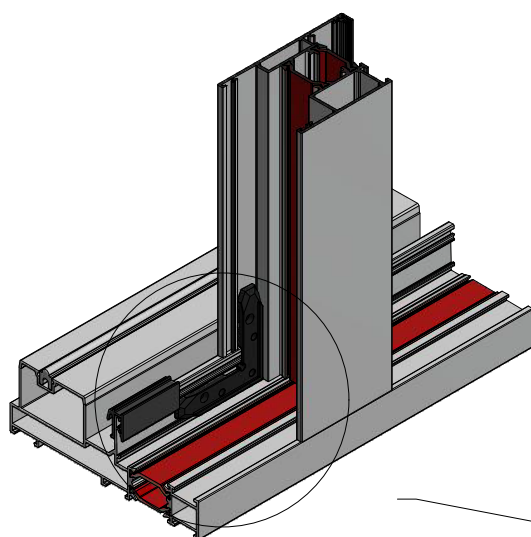
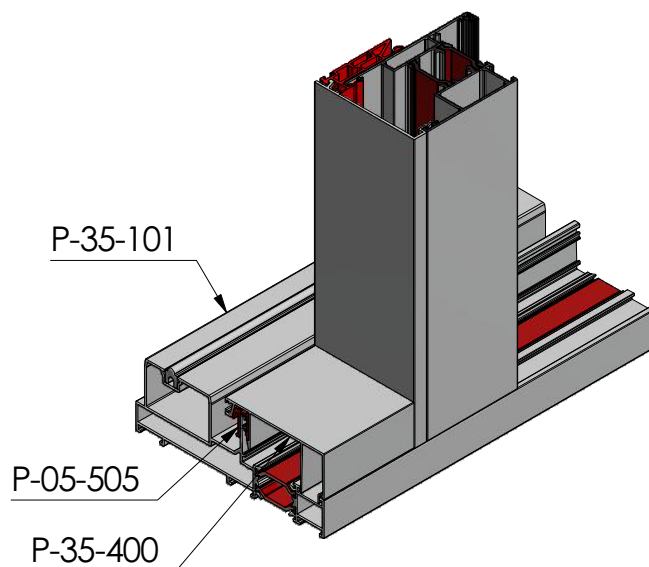
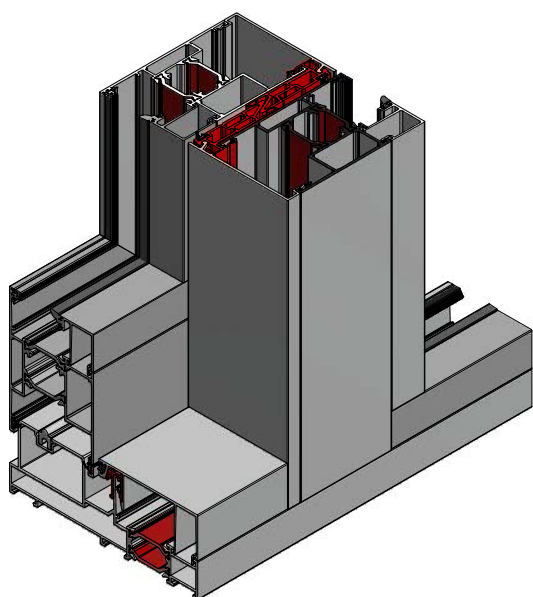


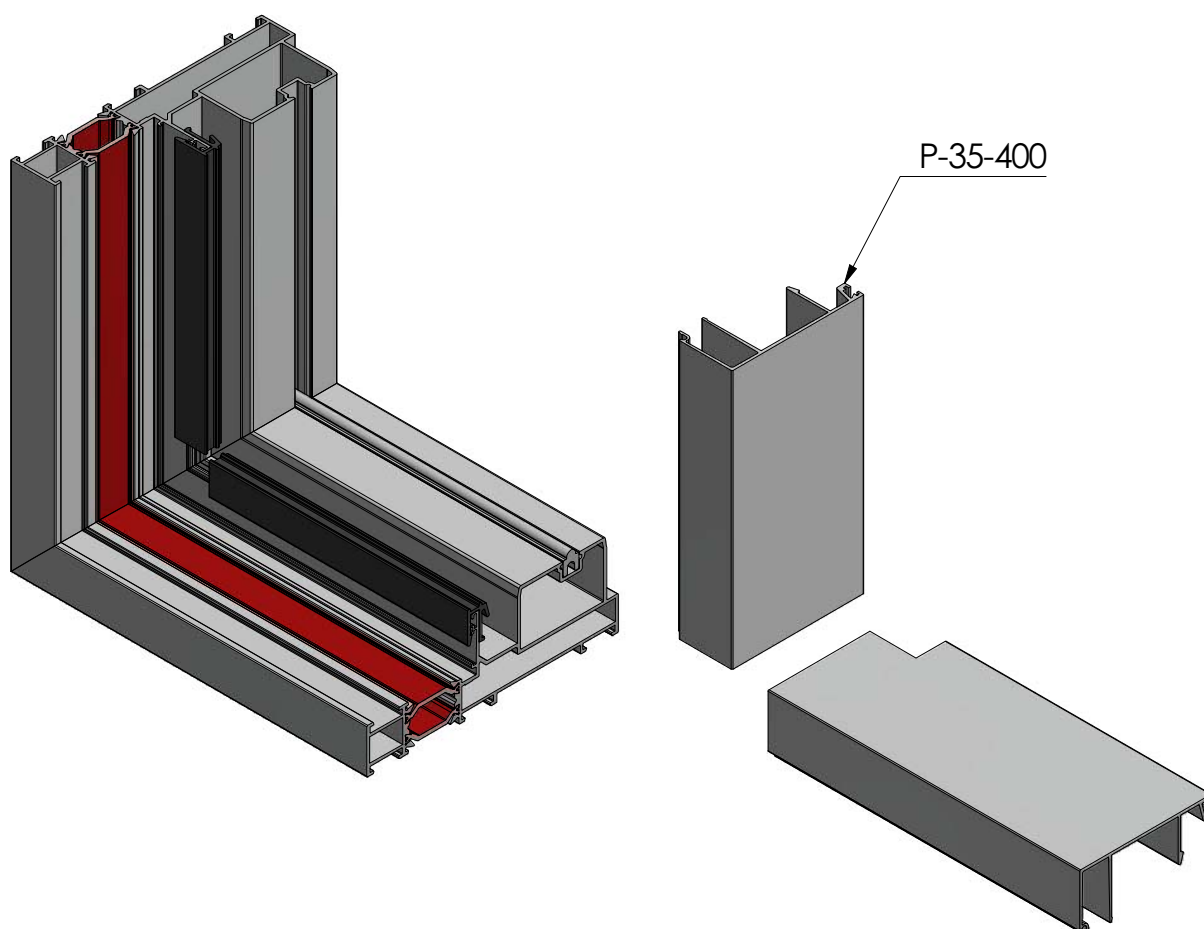
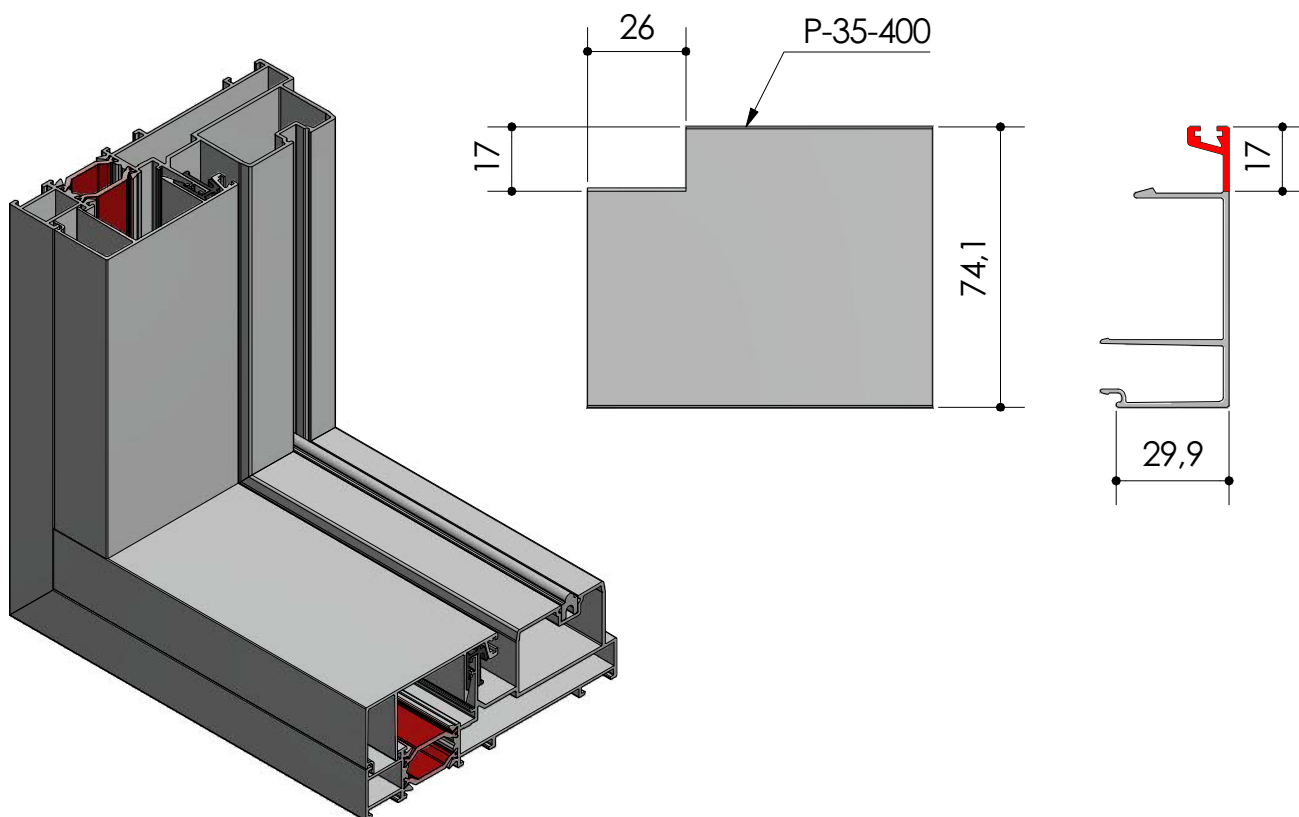




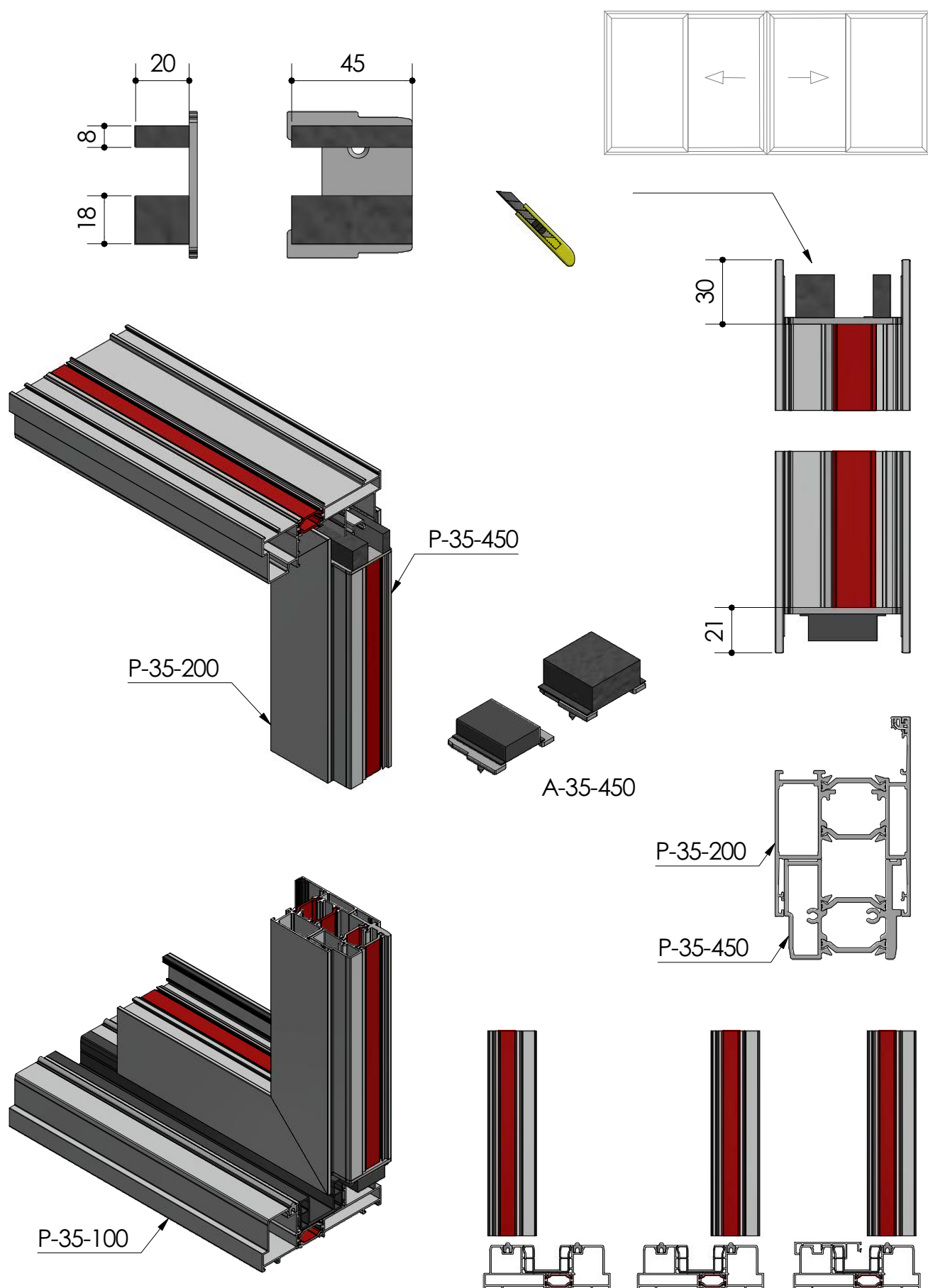


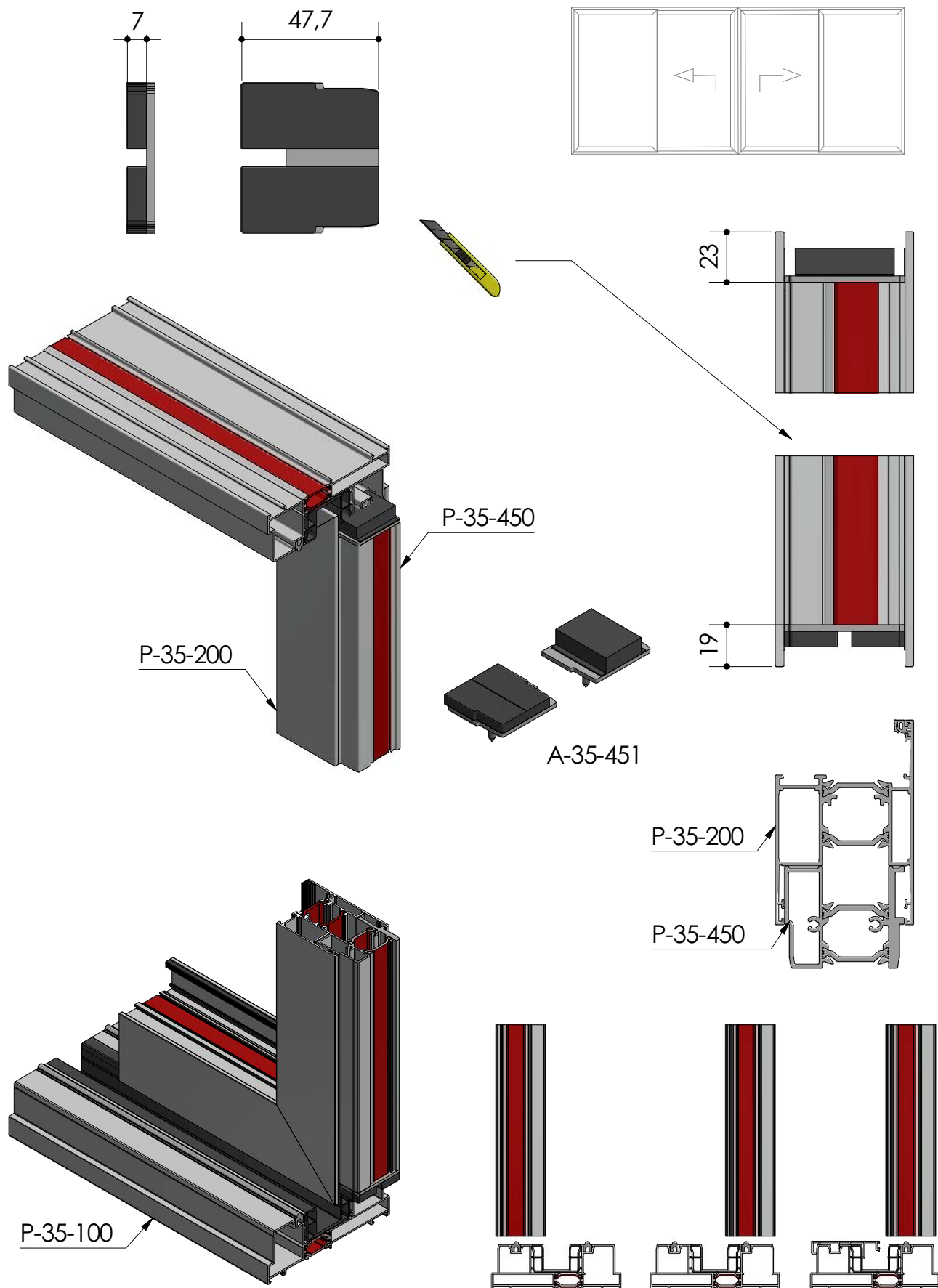


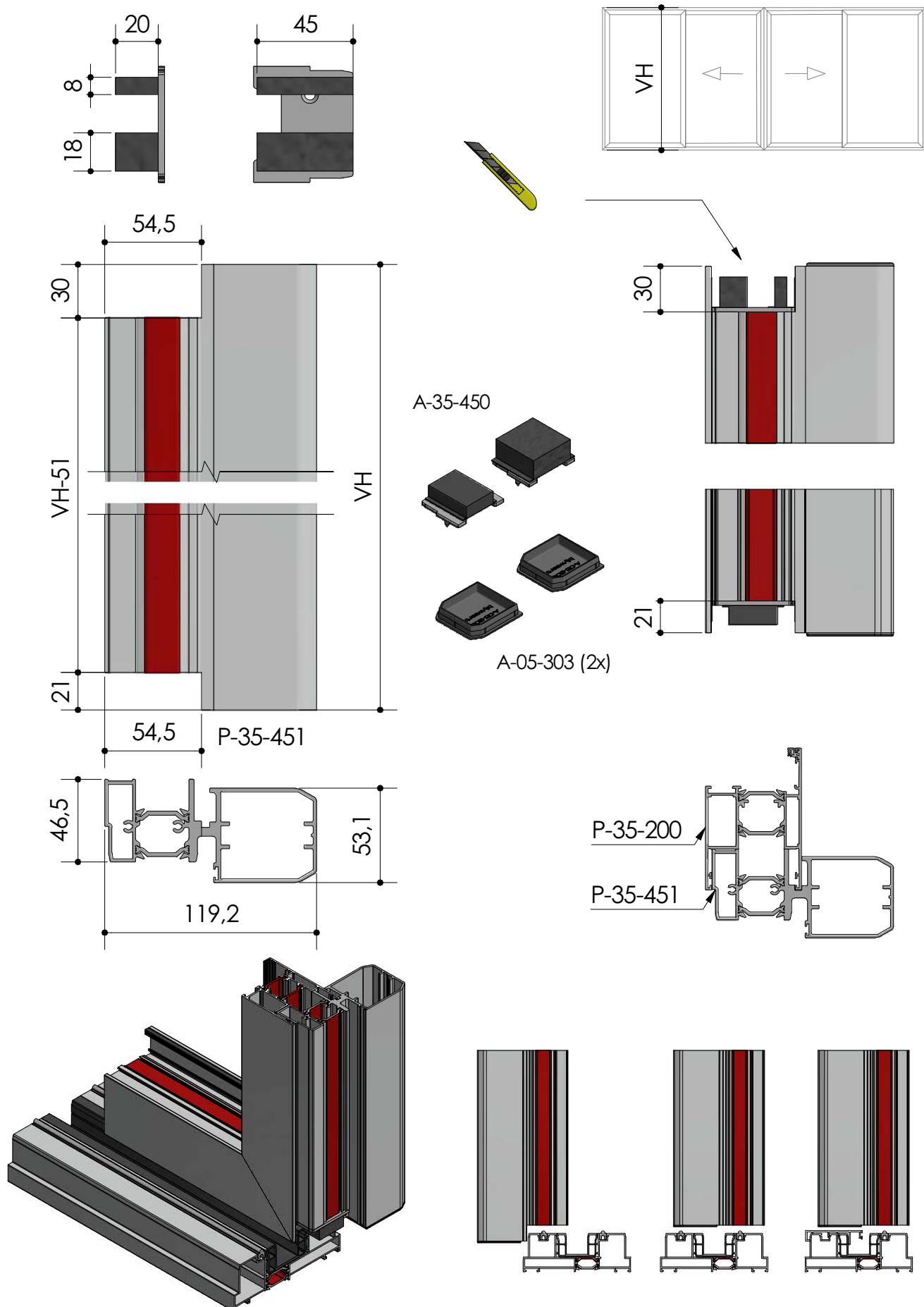


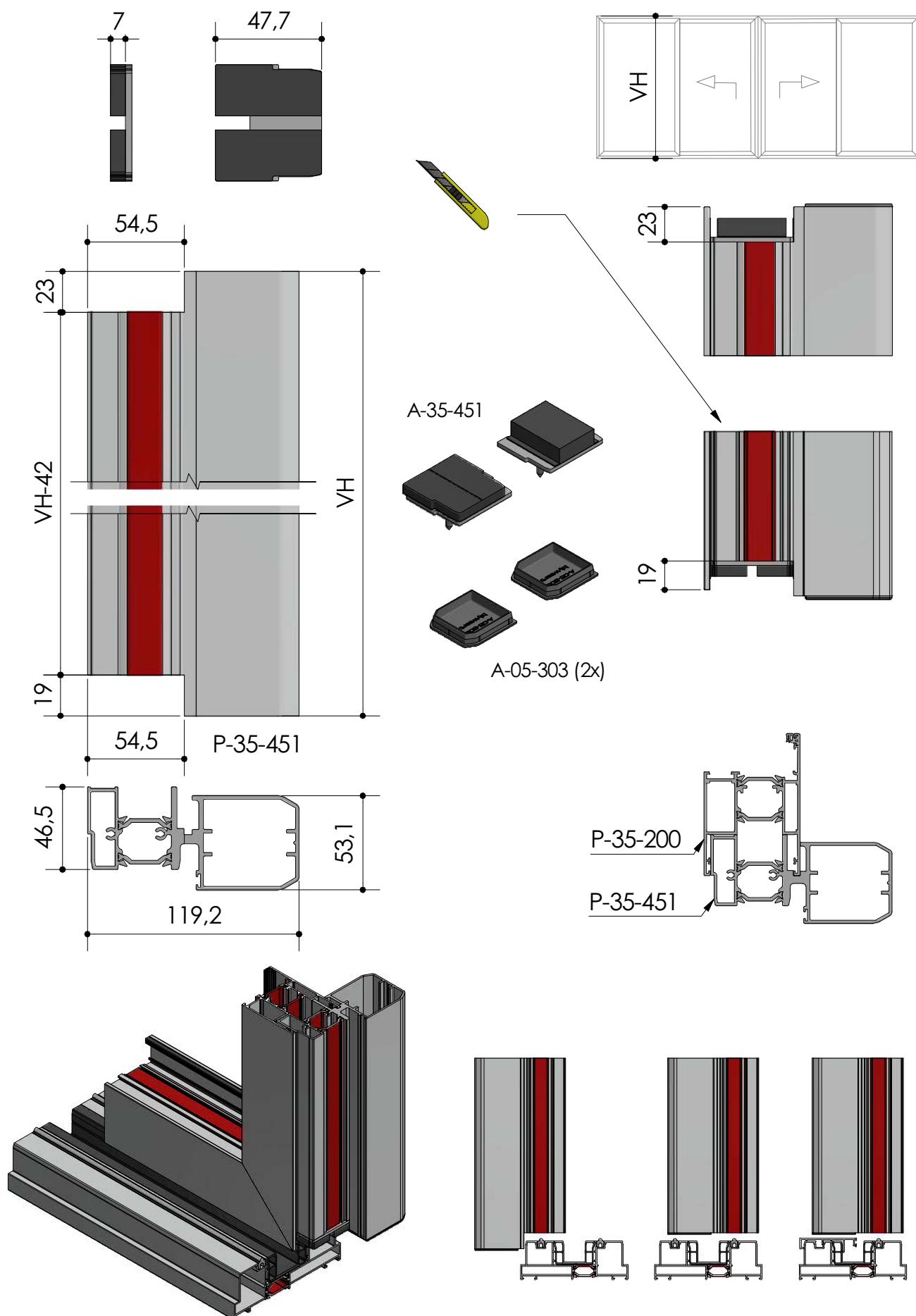


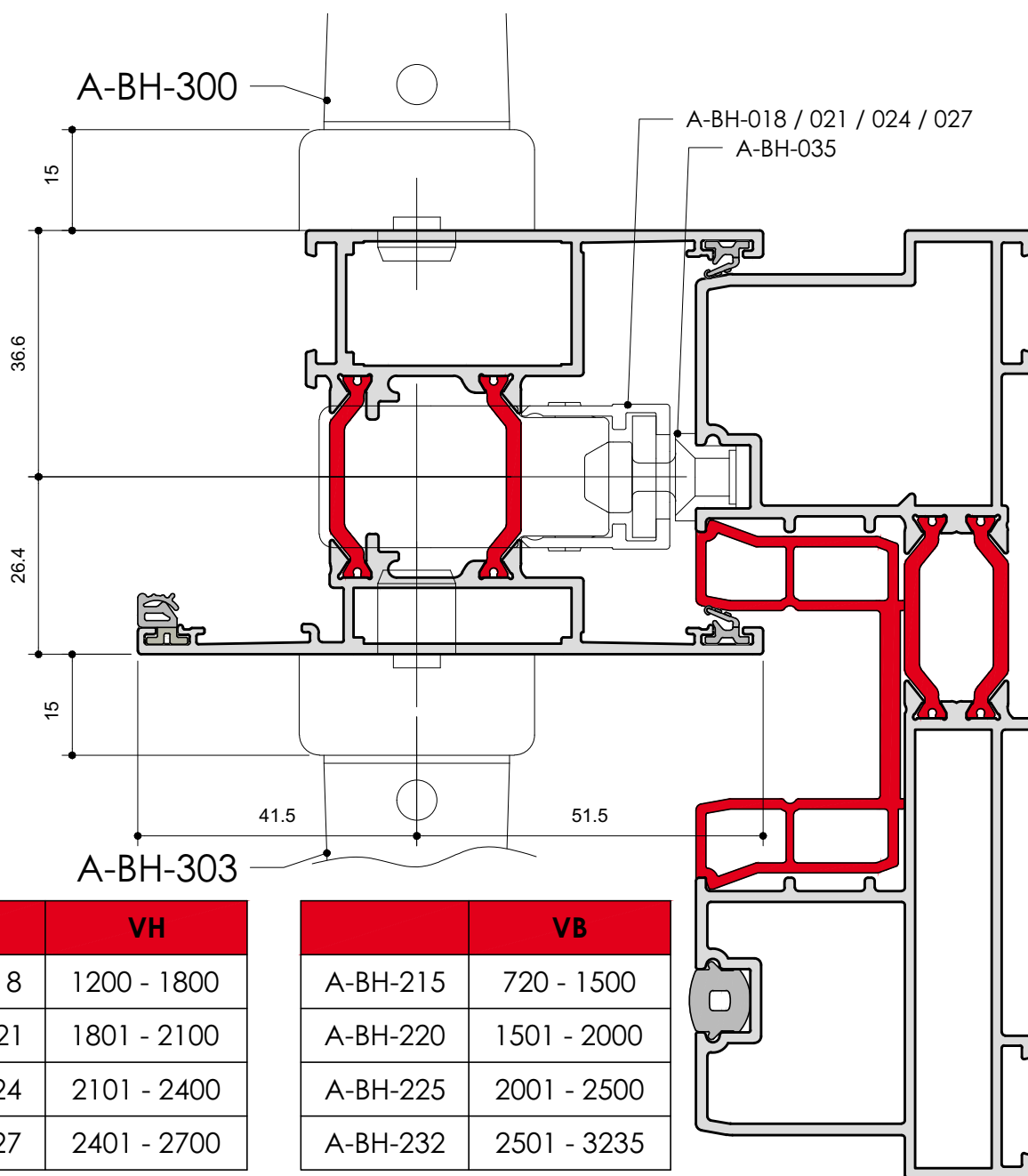
Monorail_Corner.idw









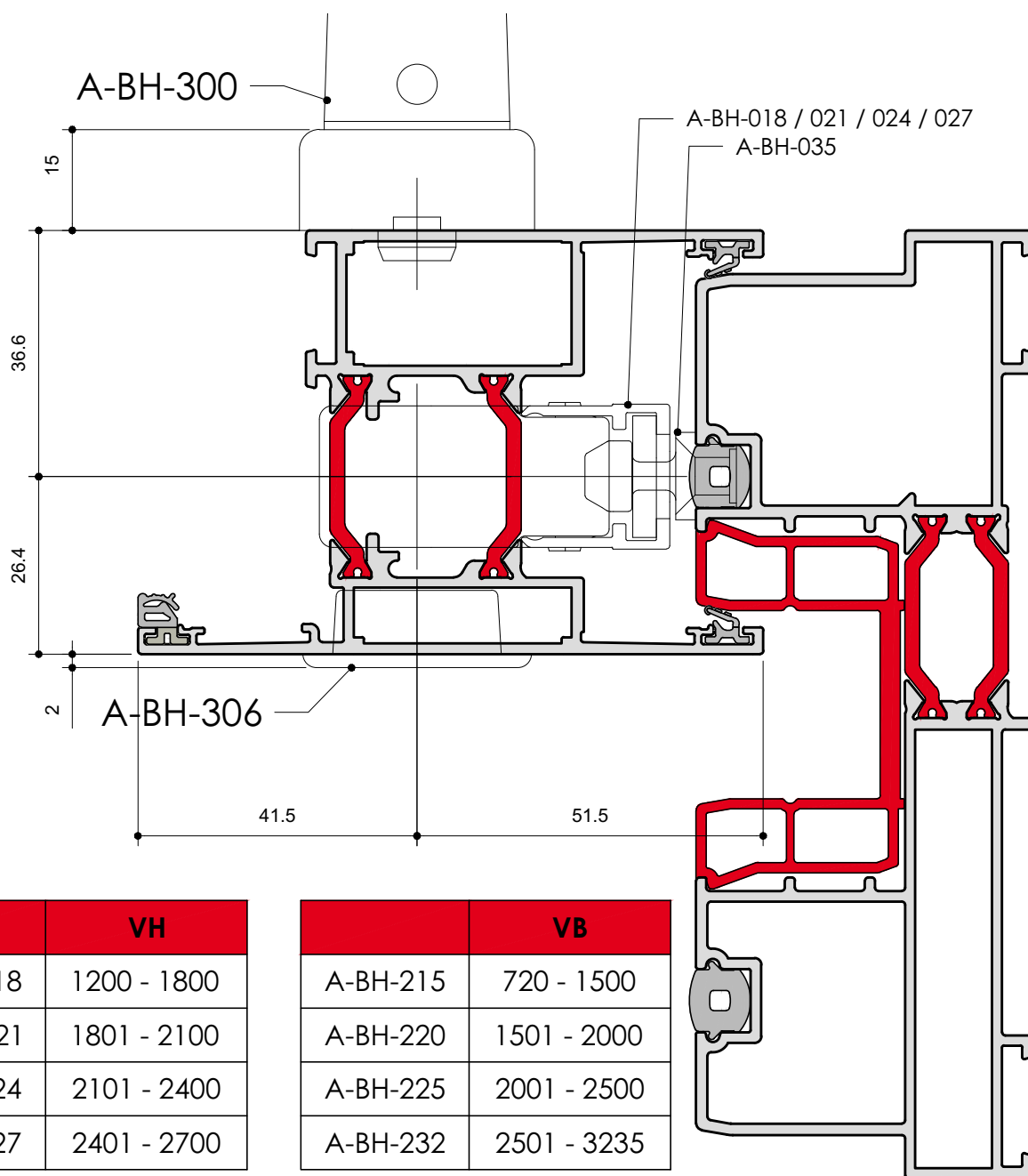


	VH
A-BH-018	1200 - 1800
A-BH-021	1801 - 2100
A-BH-024	2101 - 2400
A-BH-027	2401 - 2700

	VB
A-BH-215	720 - 1500
A-BH-220	1501 - 2000
A-BH-225	2001 - 2500
A-BH-232	2501 - 3235

HARDWARE		NO.
A-BH-035	Locking bolt Sluitnok Point de verrouillage	4
A-BH-100	Bogie kit Set loopwagens Set chariots	1
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	1
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	1
A-BH-303	Handle outside Handgreep buiten Béquille extérieure	1
A-BH-311	Steel square 10x150 Vierkantstaaf Axe carré	1
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55	1
A-00-M5090	Screw M5 x 90 Schroef M5 x 90 Vis M5 x 90	2

slotmontage

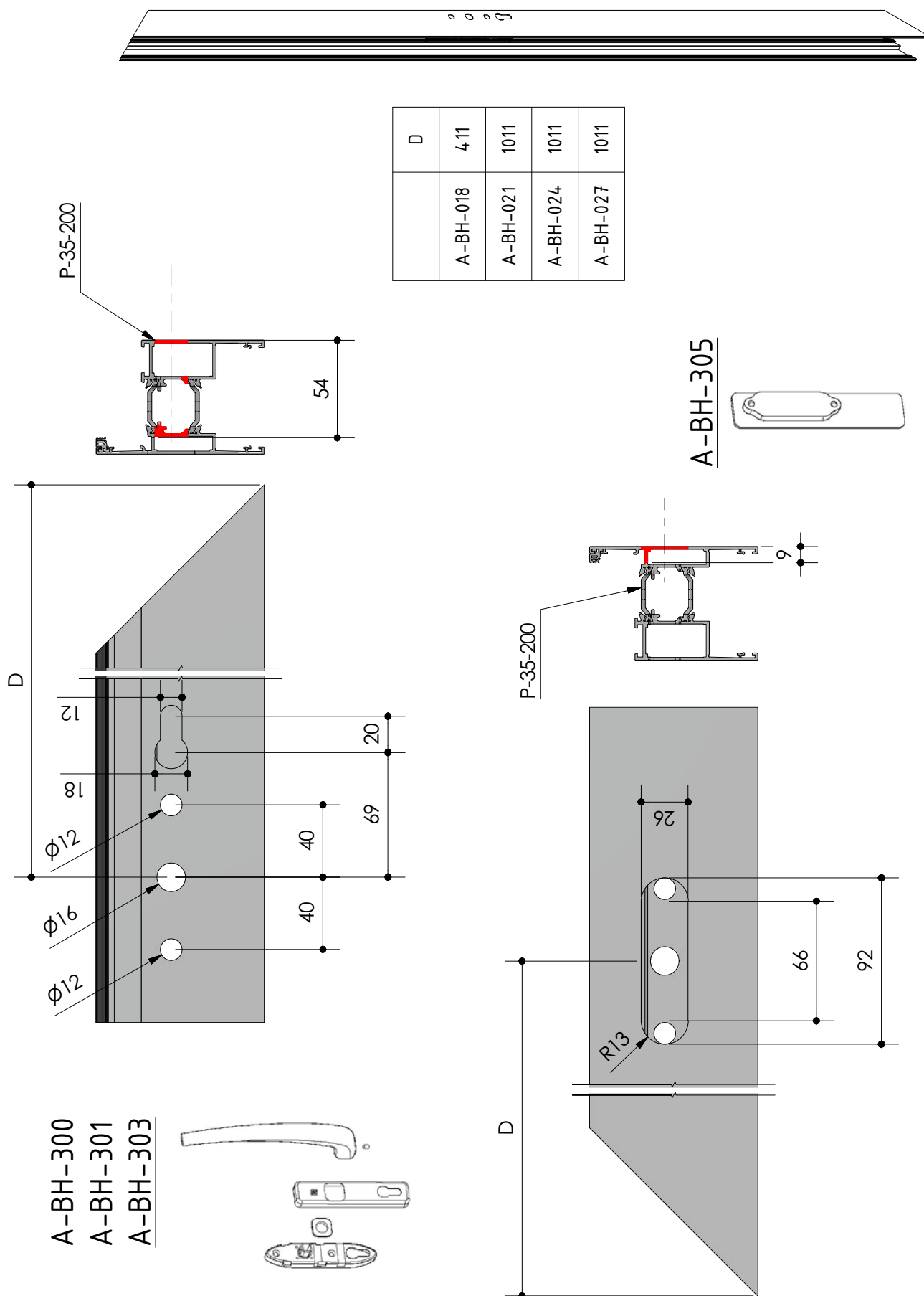


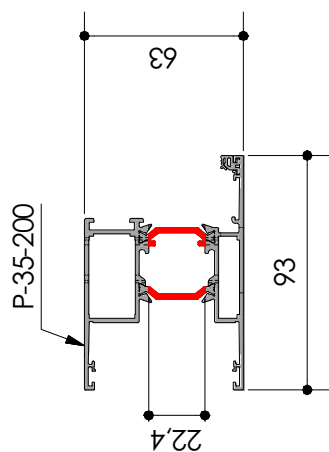
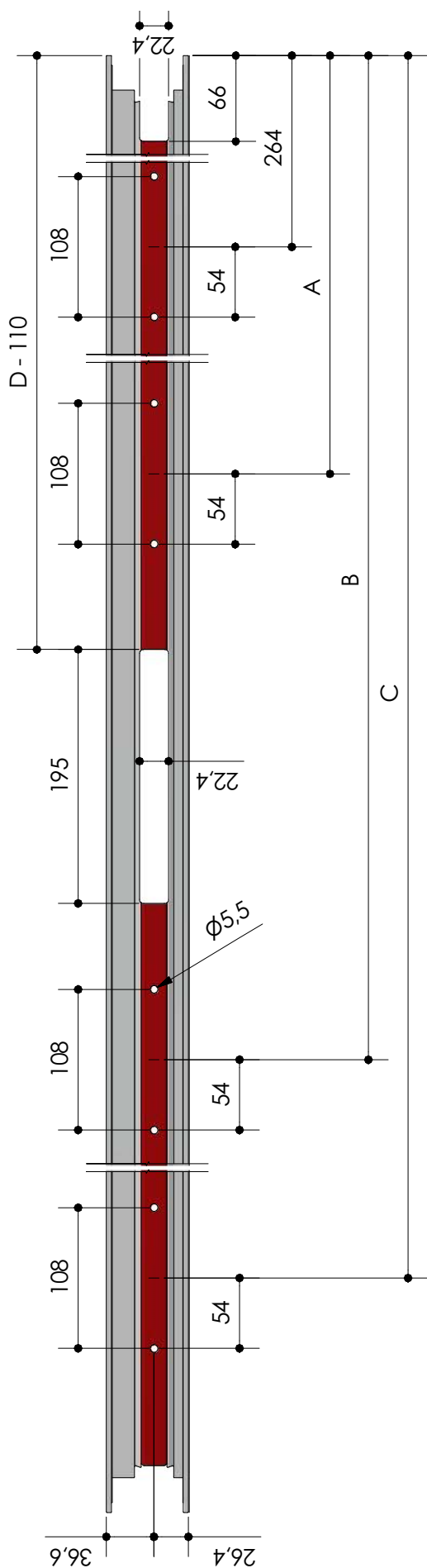
	VH
A-BH-018	1200 - 1800
A-BH-021	1801 - 2100
A-BH-024	2101 - 2400
A-BH-027	2401 - 2700

	VB
A-BH-215	720 - 1500
A-BH-220	1501 - 2000
A-BH-225	2001 - 2500
A-BH-232	2501 - 3235

HARDWARE		NO.
A-BH-035	Locking bolt Sluitnok Point de verrouillage	8
A-BH-100	Bogie kit Set loopwagens Set chariots	2
A-BH-204	Screw kit Bevestigingsmateriaal Set de vis	2
A-BH-300	Handle inside Handgreep binnen Béquille intérieure	2
A-BH-306	Finger grip outside Komgreep buiten Cuvette extérieure	2
A-BH-310	Steel square 10x85 Vierkantstaaf Axe carré	2
A-00-CE55	Cylinder 55 Cilinder 55 Cylindre 55	2
A-00-M5080	Screw M5 x 80 Schroef M5 x 80 Vis M5 x 80	4

slotmontage





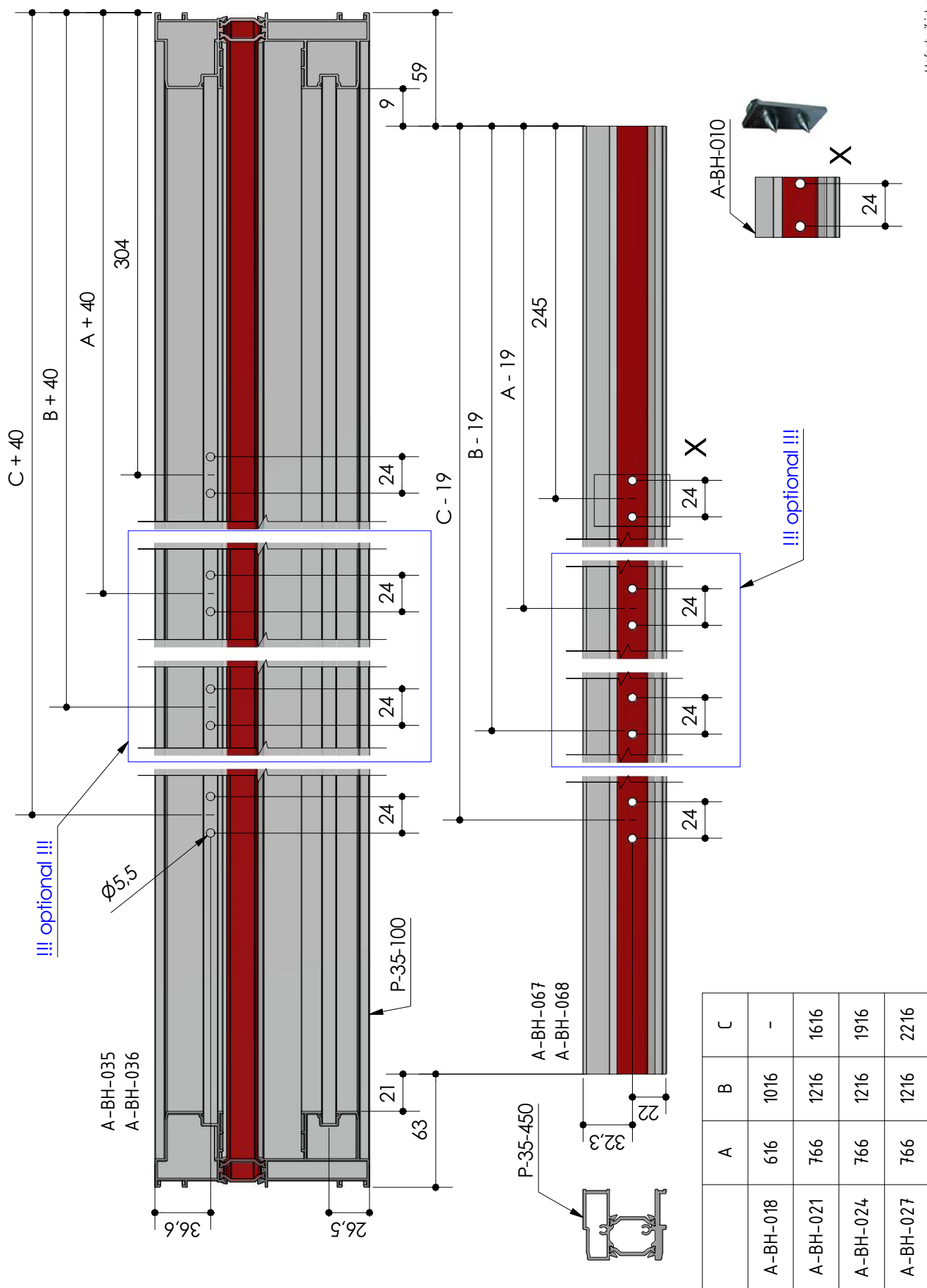
A-BH-021
A-BH-024
A-BH-027



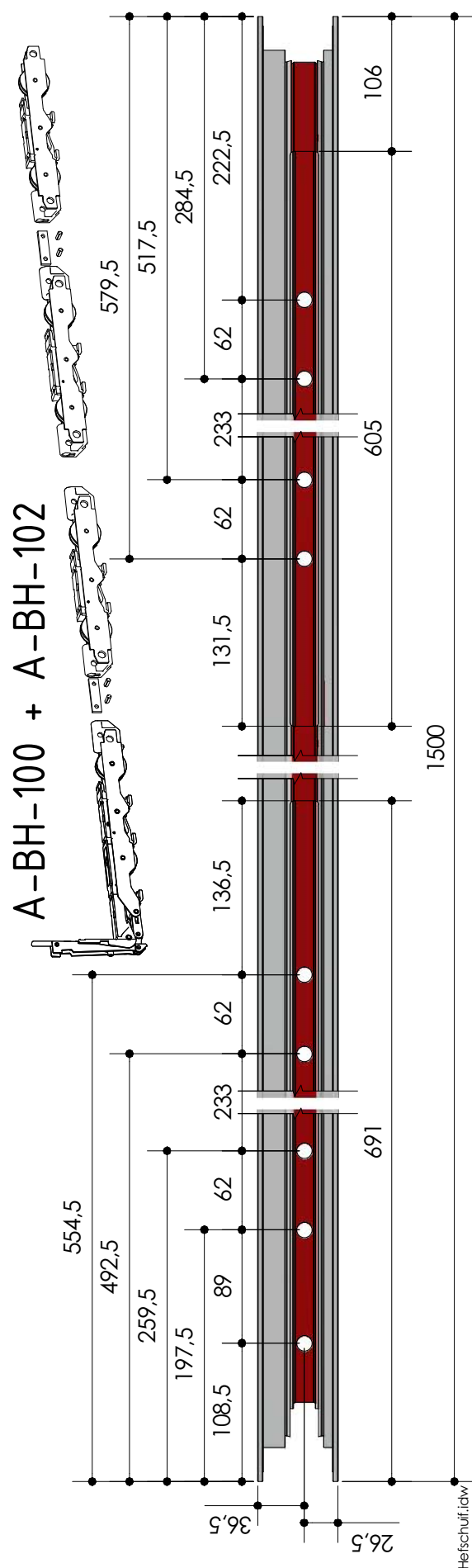
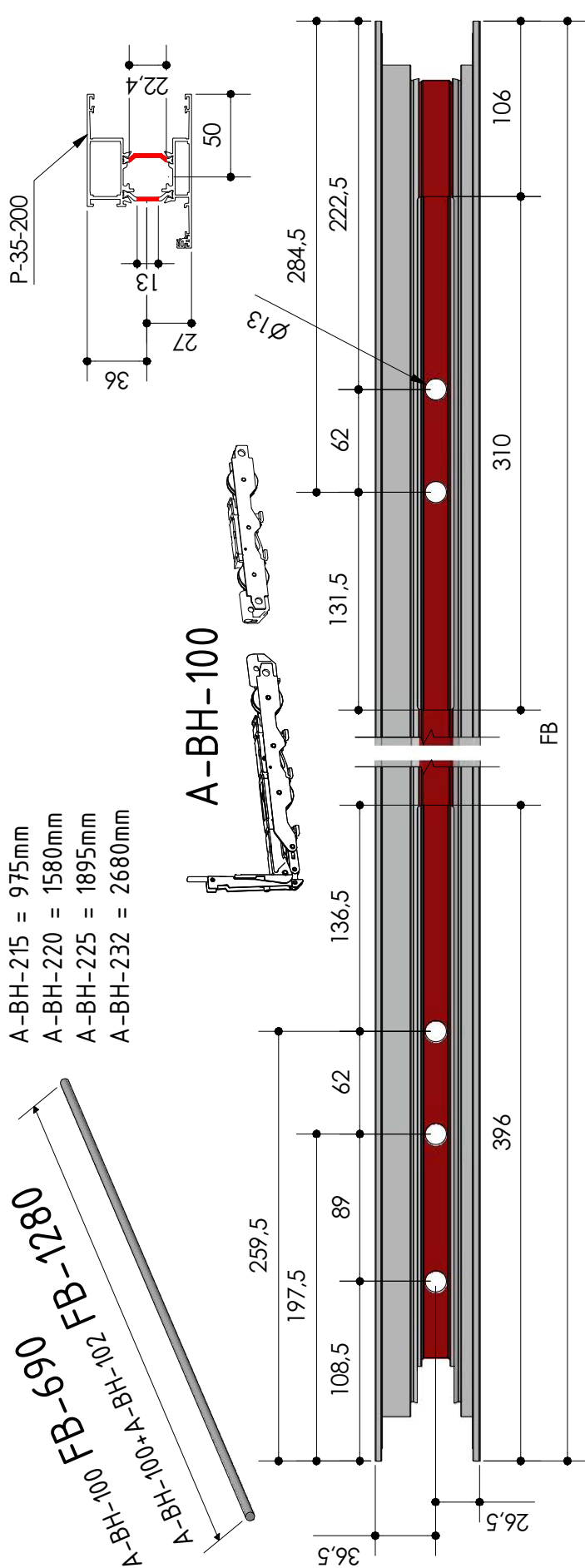
A-BH-018

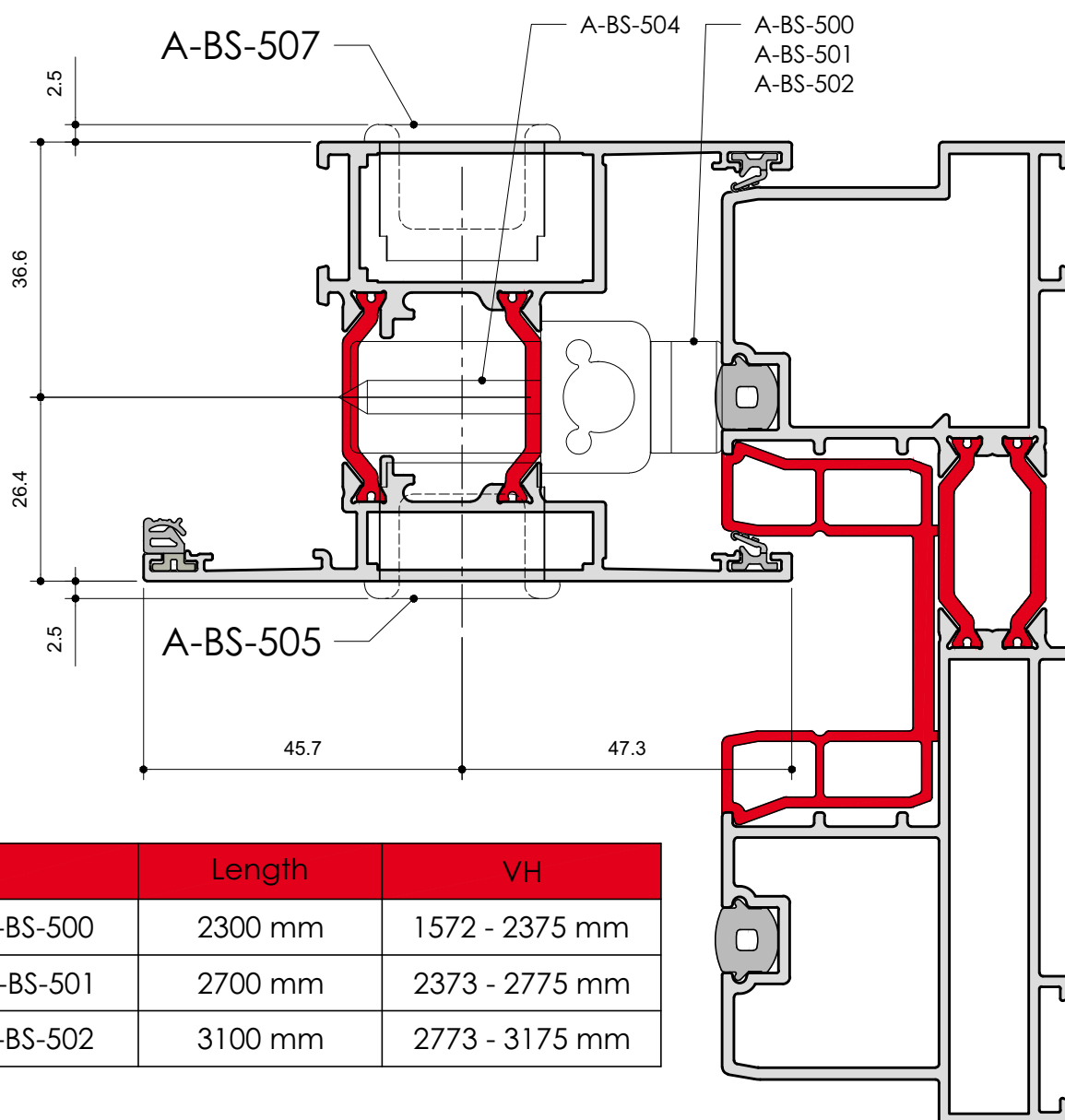


	A	B	C	D
A-BH-018	616	1016	-	411
A-BH-021	766	1216	1616	1011
A-BH-024	766	1216	1916	1011
A-BH-027	766	1216	2216	1011



	A	B	C
A-BH-018	616	1016	-
A-BH-021	766	1216	1616
A-BH-024	766	1216	1916
A-BH-027	766	1216	2216

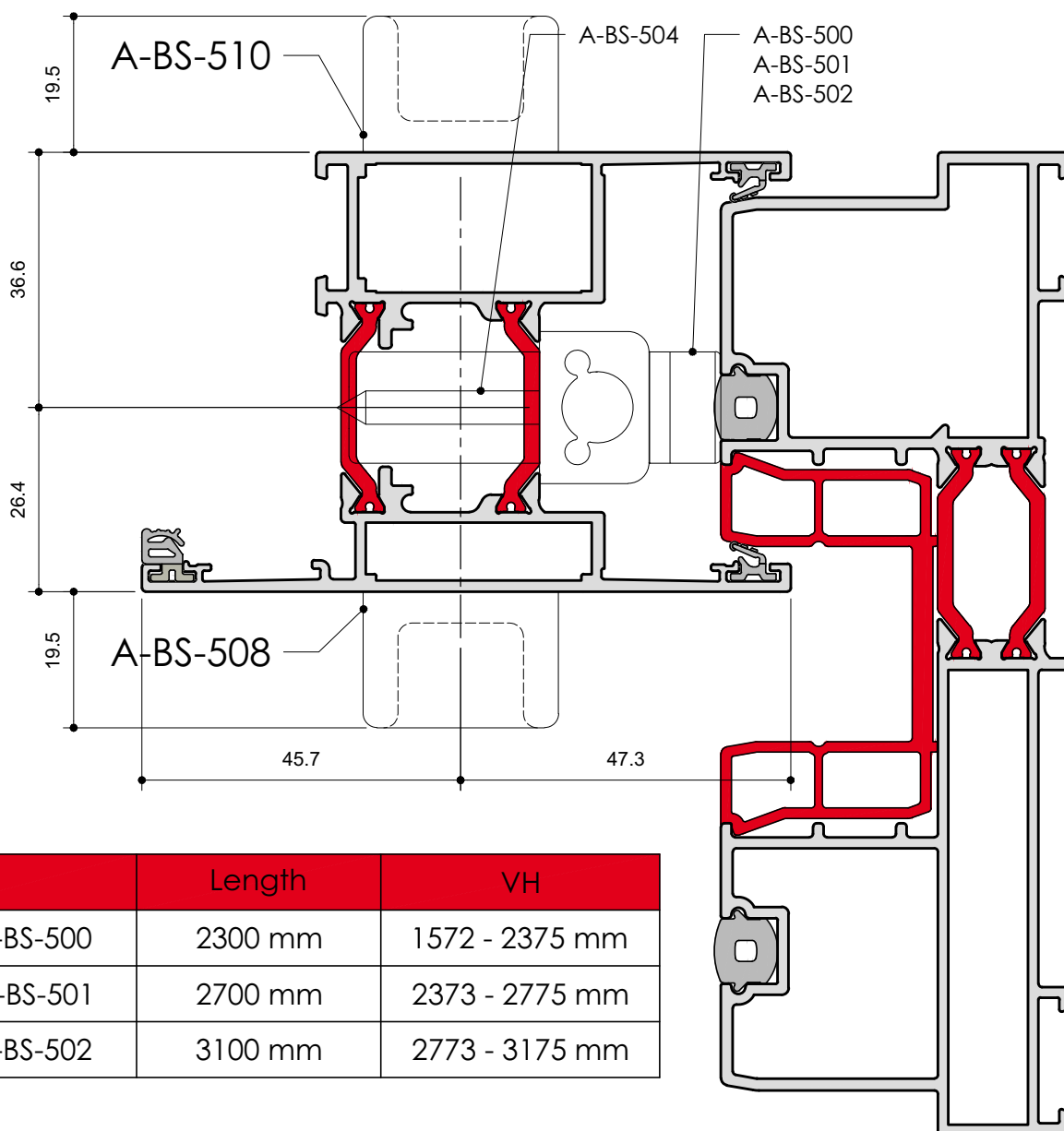




	Length	VH
A-BS-500	2300 mm	1572 - 2375 mm
A-BS-501	2700 mm	2373 - 2775 mm
A-BS-502	3100 mm	2773 - 3175 mm

HARDWARE			NO.
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant		1
A-BS-504	Fastening kit bevestigingsset Kit de fixation		1
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext		1
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int		1
A-00-CE3040	Cylinder 30/40 Cilinder 30/40 Cylindre 30/40		1
A-00-M6060	Screw M6 x 60 Schroef M6 x 60 Vis M6 x 60		2

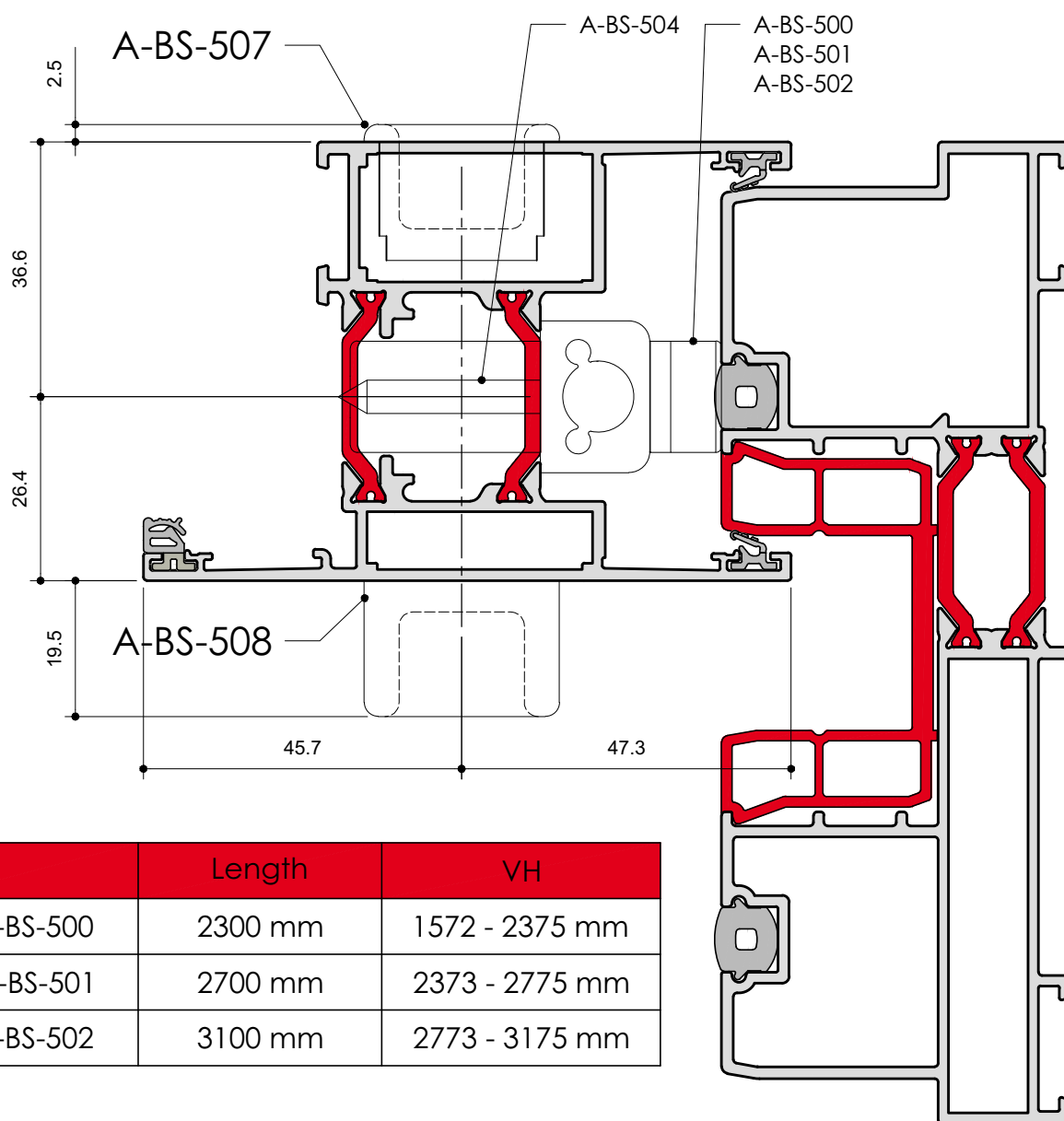
slotmontage



	Length	VH
A-BS-500	2300 mm	1572 - 2375 mm
A-BS-501	2700 mm	2373 - 2775 mm
A-BS-502	3100 mm	2773 - 3175 mm

HARDWARE		NO.
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant	1
A-BS-504	Fastening kit bevestigingsset Kit de fixation	1
A-BS-508	Finger grip outside Komgreep buiten Cuvette ext	1
A-BS-510	Finger grip Inside Komgreep binnen Cuvette int	1
A-00-CE4555	Cylinder 45/55 Cilinder 45/55 Cylindre 45/55	1
A-00-M6095	Screw M6 x 95 Schroef M6 x 95 Vis M6 x 95	2

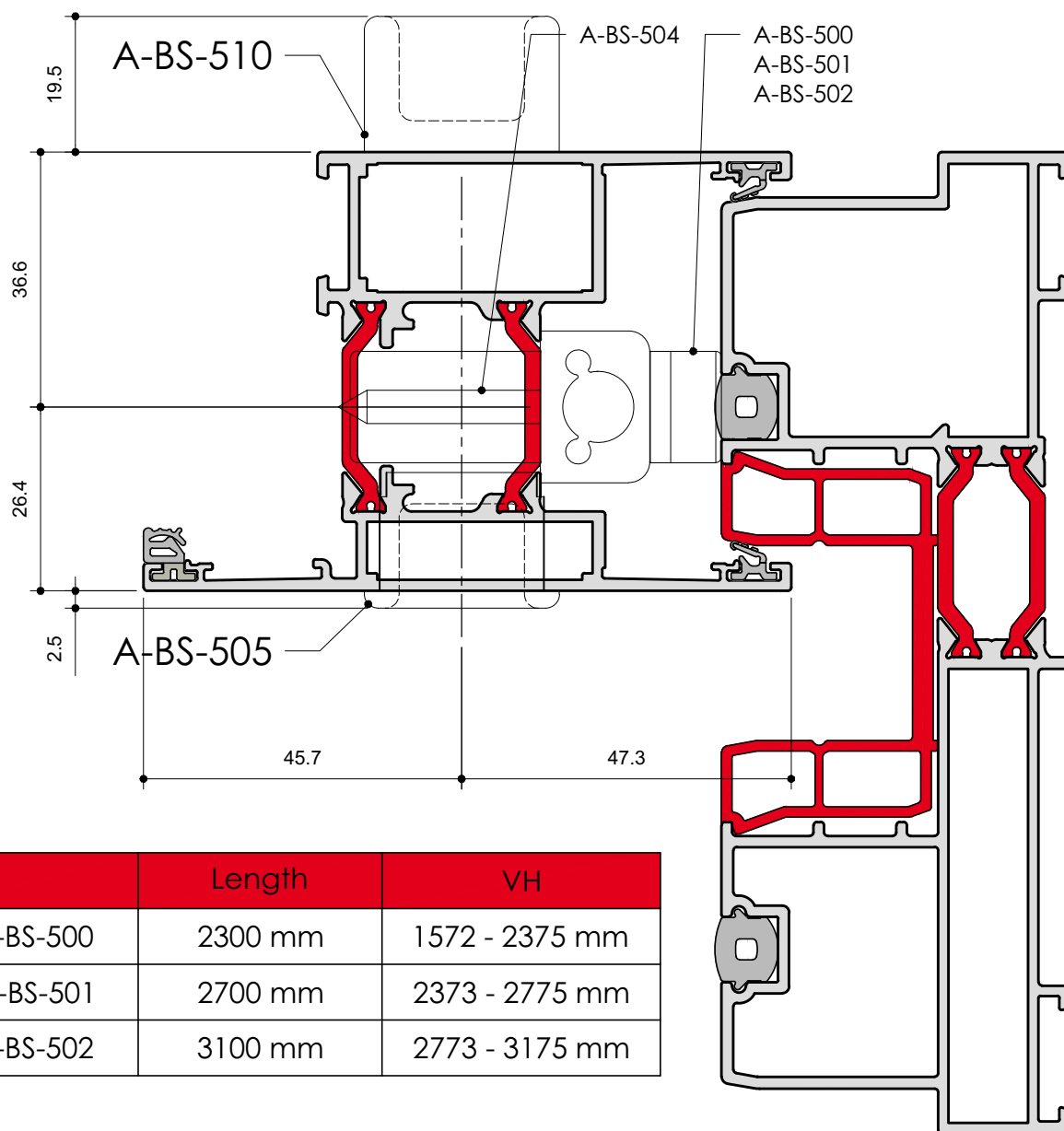
slotmontage



	Length	VH
A-BS-500	2300 mm	1572 - 2375 mm
A-BS-501	2700 mm	2373 - 2775 mm
A-BS-502	3100 mm	2773 - 3175 mm

HARDWARE			NO.
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant		1
A-BS-504	Fastening kit bevestigingsset Kit de fixation		1
A-BS-505	Finger grip outside Komgreep buiten Cuvette ext		1
A-BS-510	Finger grip Inside Komgreep binnen Cuvette int		1
A-00-CE4045	Cylinder 40/45 Cilinder 40/45 Cylindre 40/45		1
A-00-M6080	Screw M6 x 80 Schroef M6 x 80 Vis M6 x 80		2

slotmontage

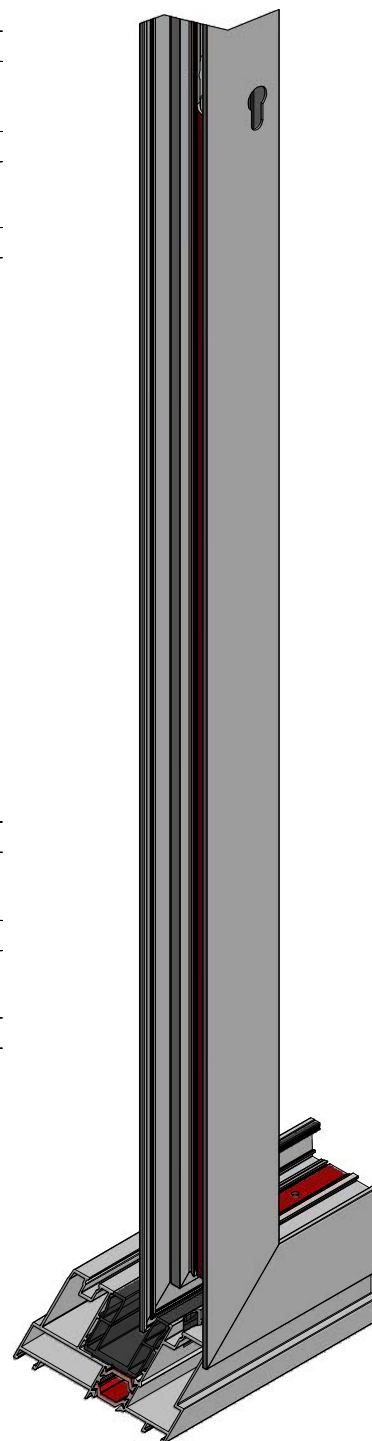
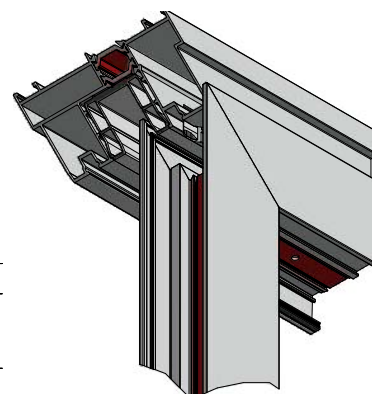
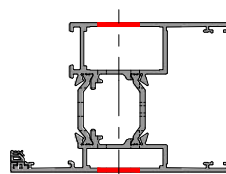
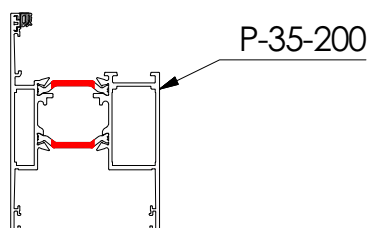
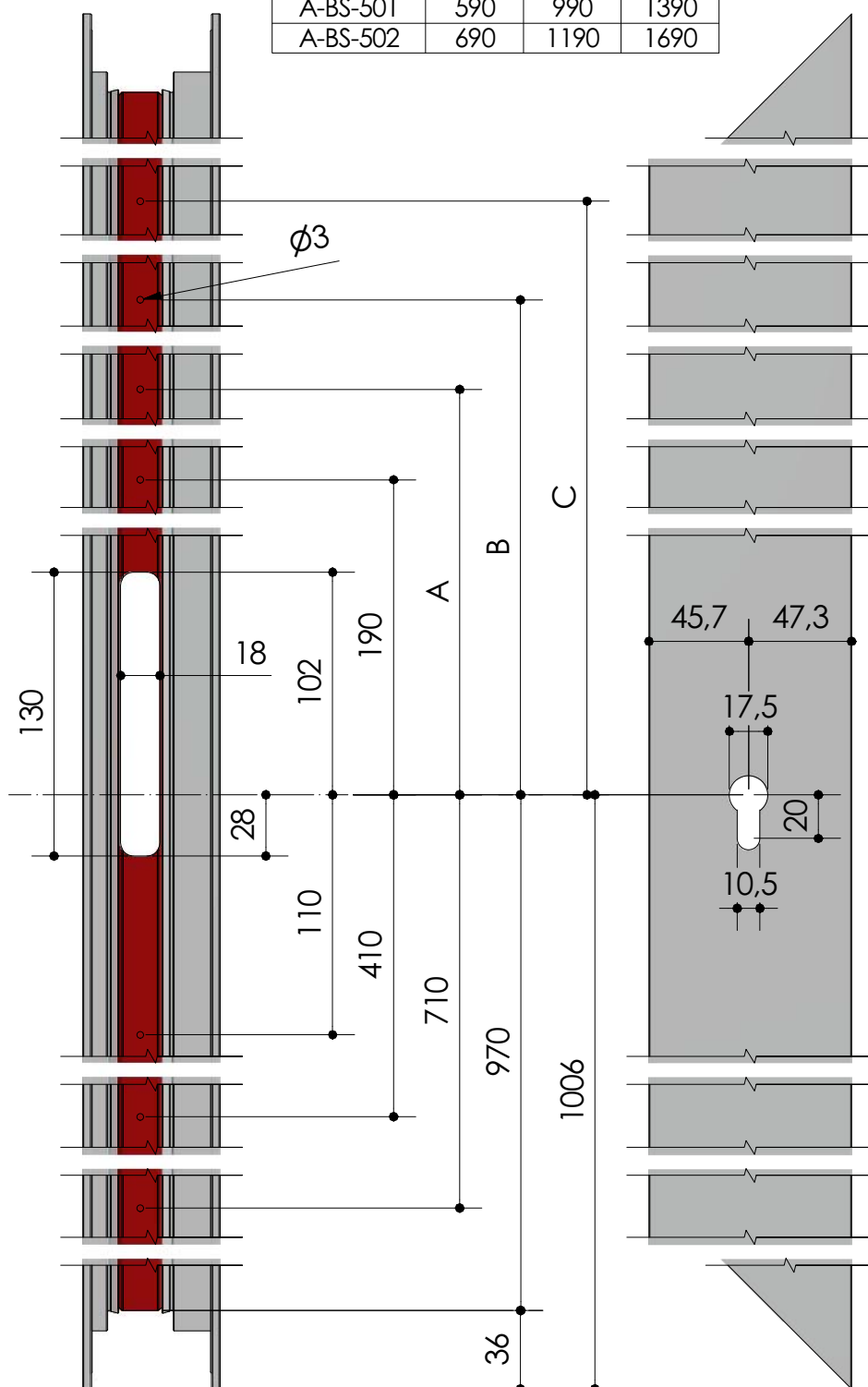


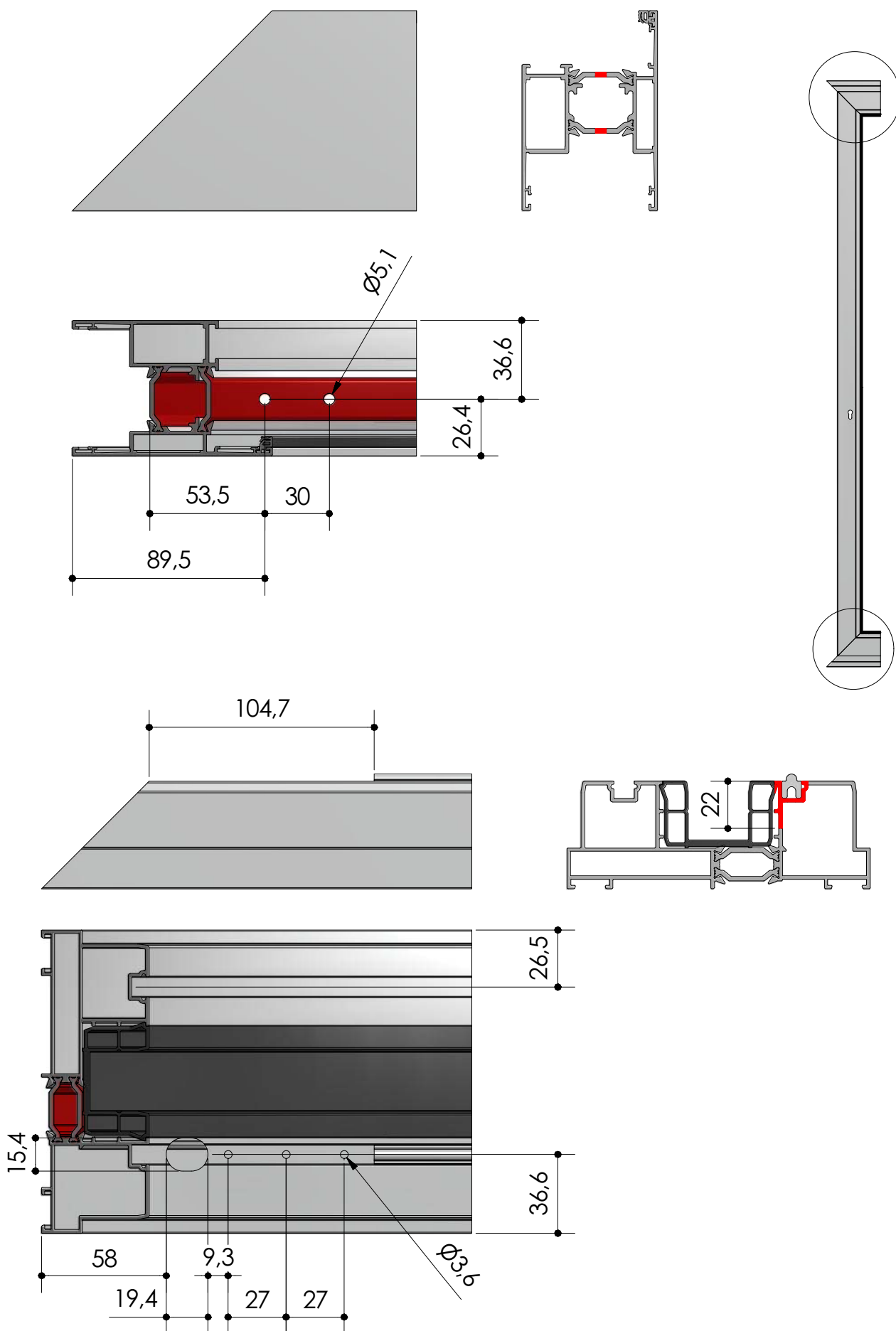
	Length	VH
A-BS-500	2300 mm	1572 - 2375 mm
A-BS-501	2700 mm	2373 - 2775 mm
A-BS-502	3100 mm	2773 - 3175 mm

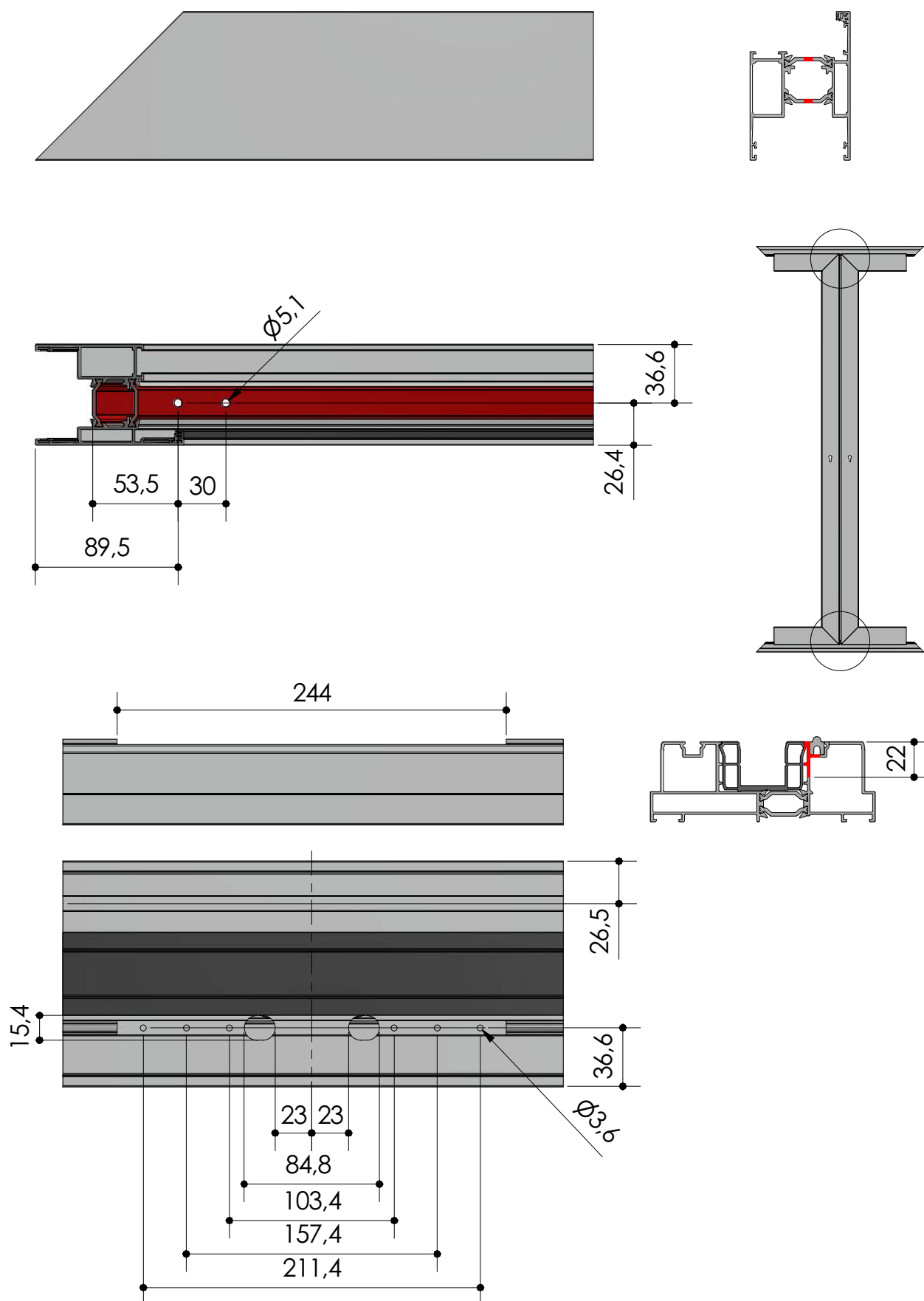
HARDWARE			NO.
A-BS-500 /1/2	Lock sliding door Schuifdeurslot Serrure coulissant		1
A-BS-504	Fastening kit bevestigingsset Kit de fixation		1
A-BS-508	Finger grip outside Komgreep buiten Cuvette ext		1
A-BS-507	Finger grip Inside Komgreep binnen Cuvette int		1
A-00-CE3055	Cylinder 30/55 Cilinder 30/55 Cylindre 30/55		1
A-00-M6080	Screw M6 x 80 Schroef M6 x 80 Vis M6 x 80		2

slotmontage

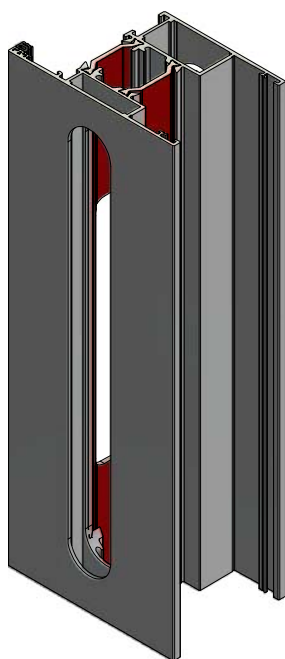
LOCK	A	B	C
A-BS-500	490	790	1090
A-BS-501	590	990	1390
A-BS-502	690	1190	1690



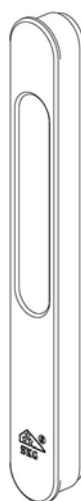




➤ MACHINING / BEWERKINGEN / L'USINAGE



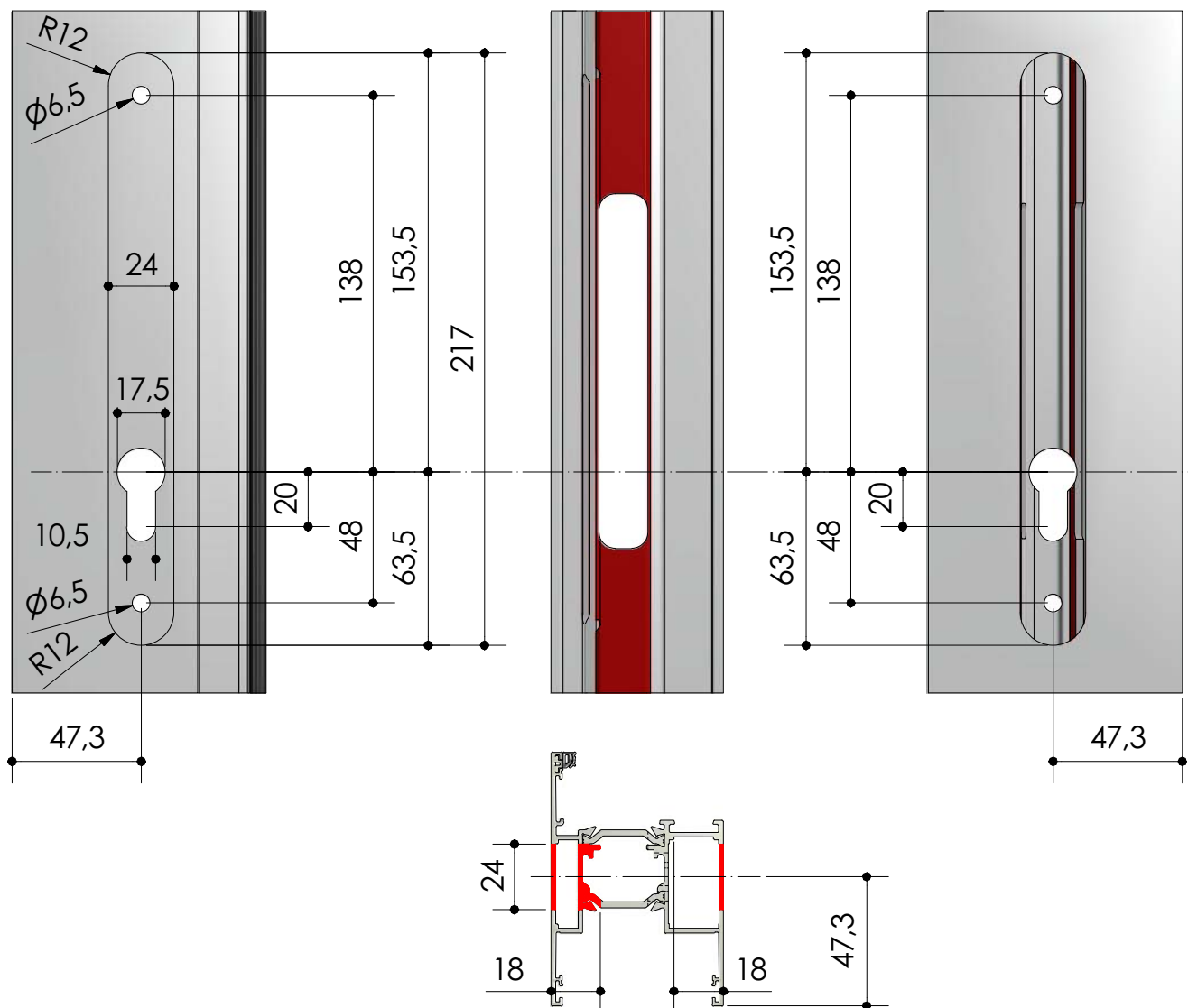
A-BS-505



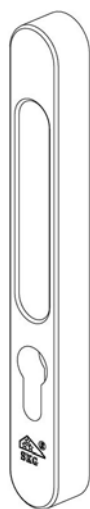
A-BS-506



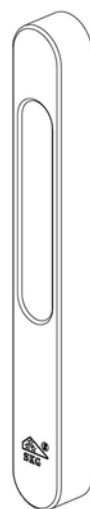
A-BS-507



► MACHINING / BEWERKINGEN / L'USINAGE



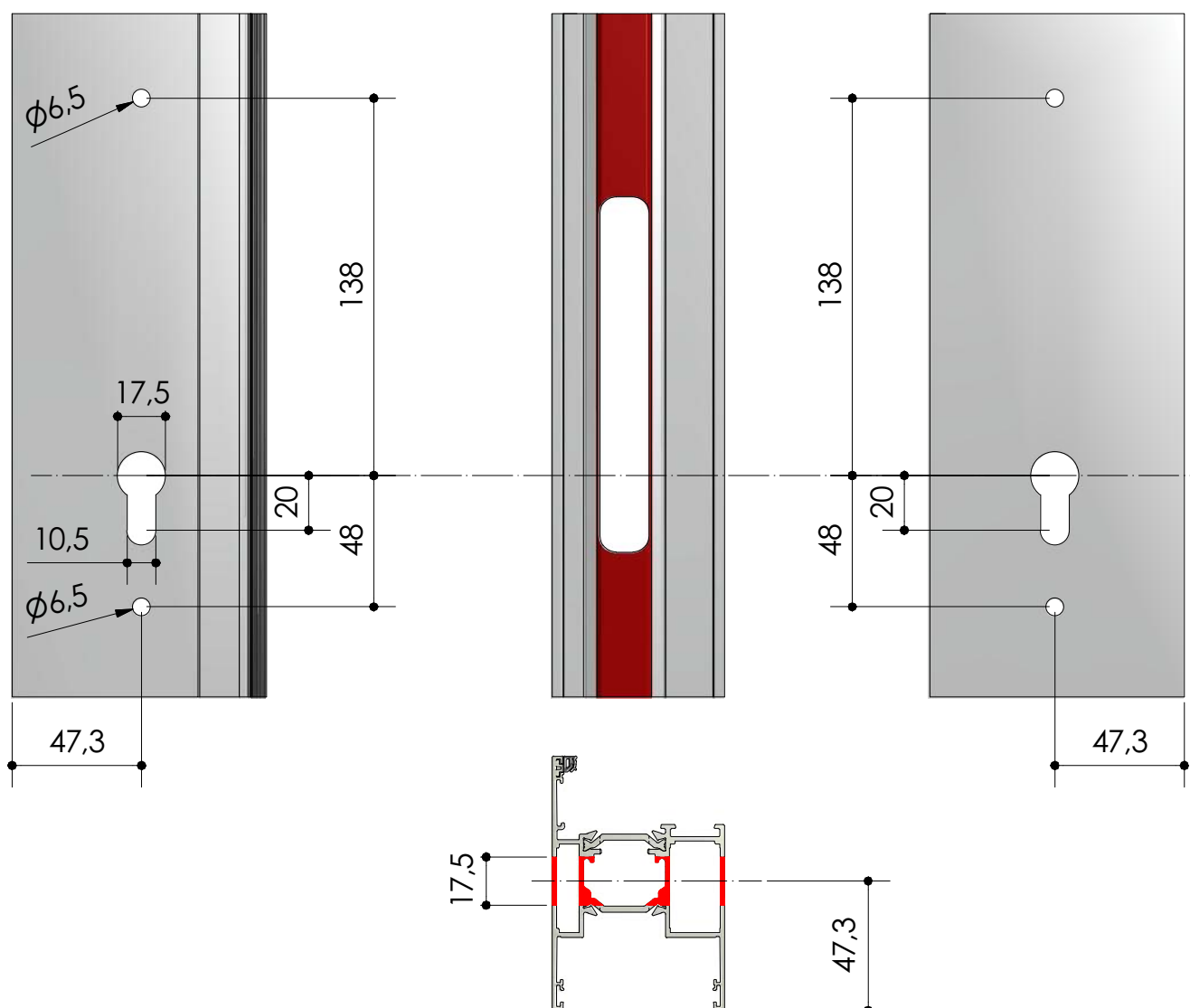
A-BS-508

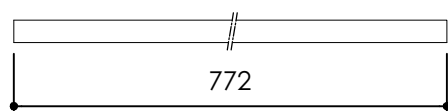
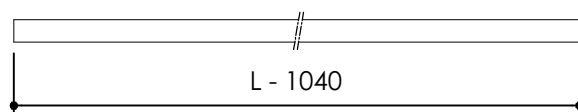
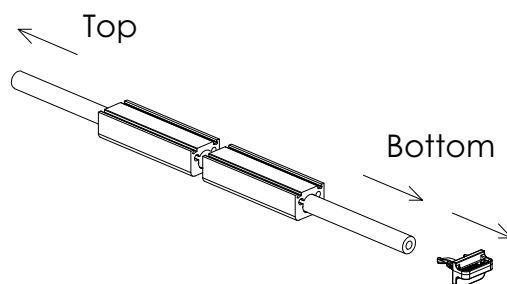
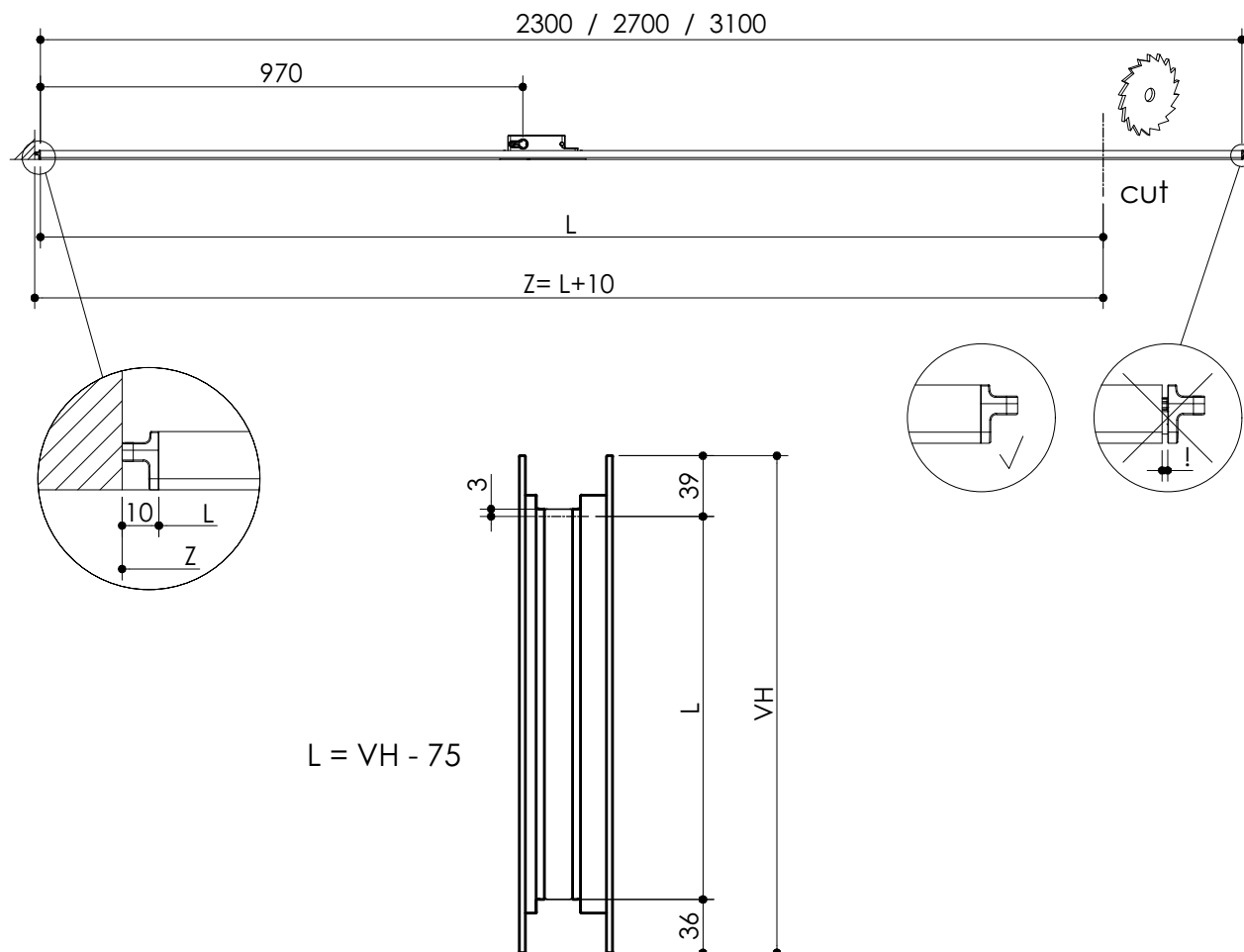


A-BS-509



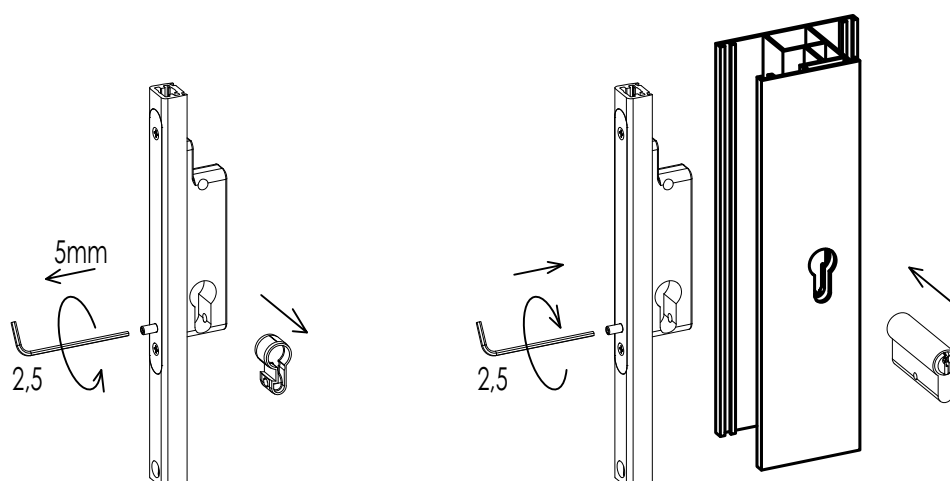
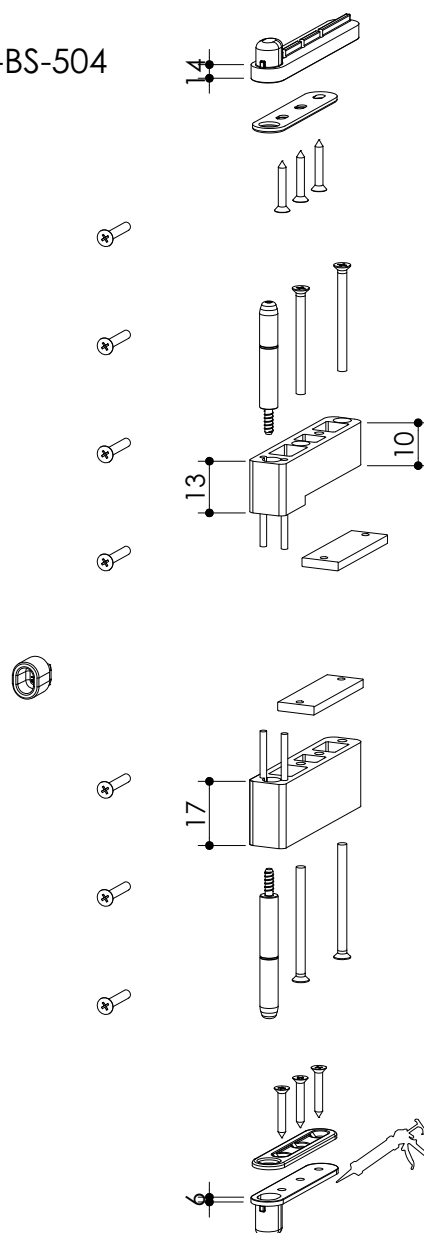
A-BS-510





bt-lock

A-BS-504

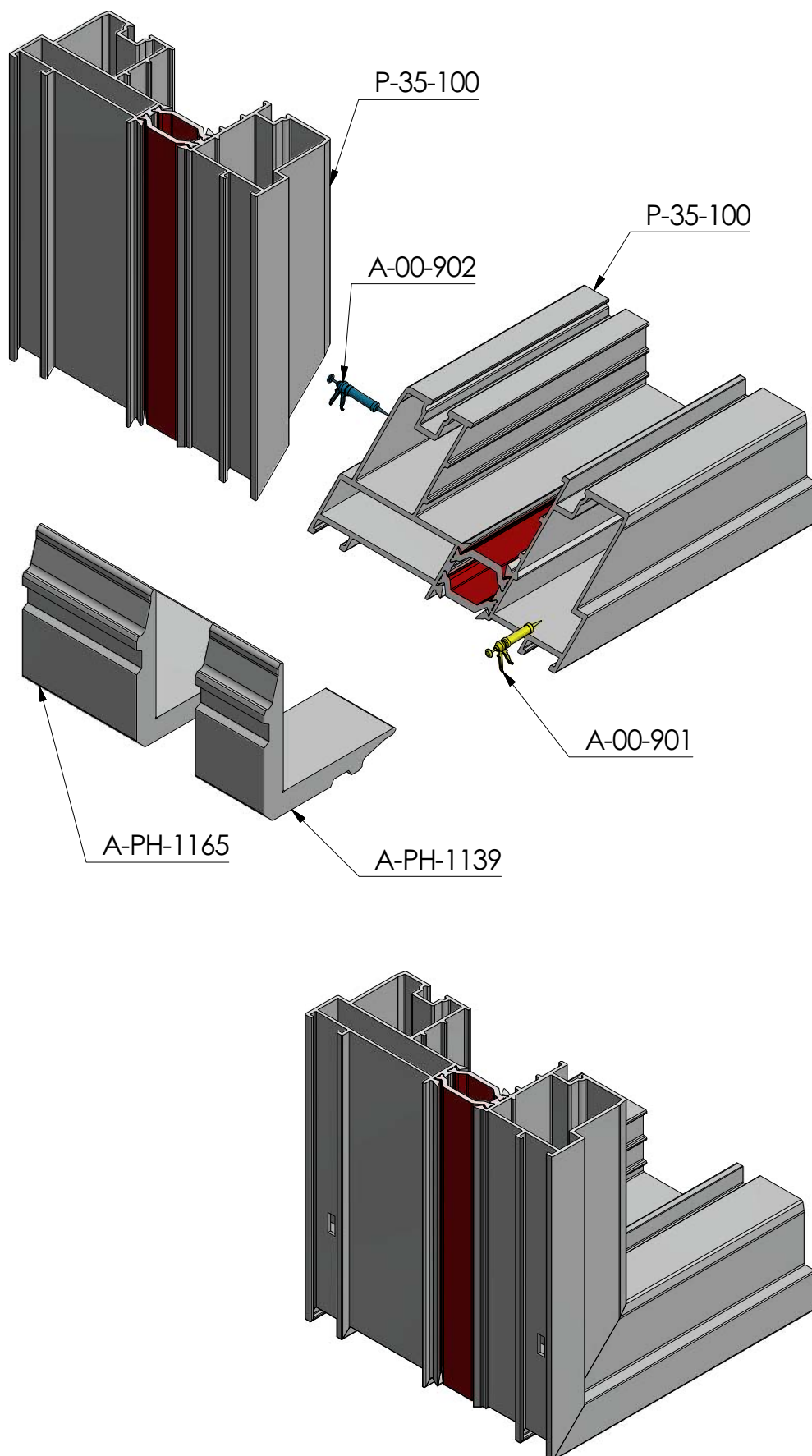


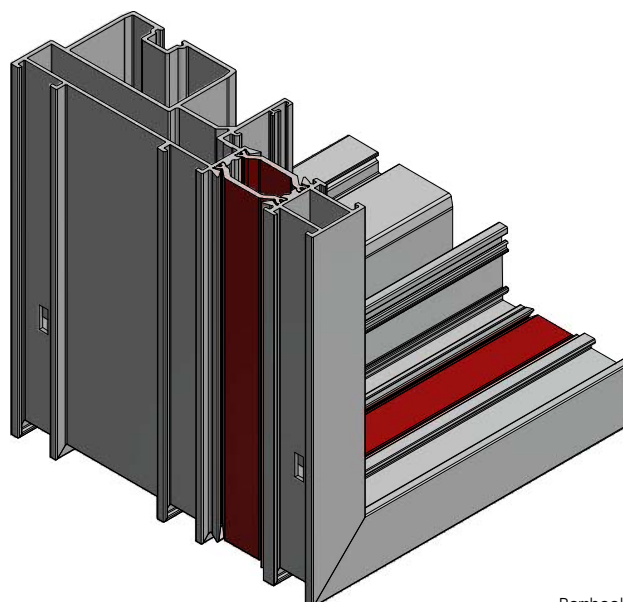
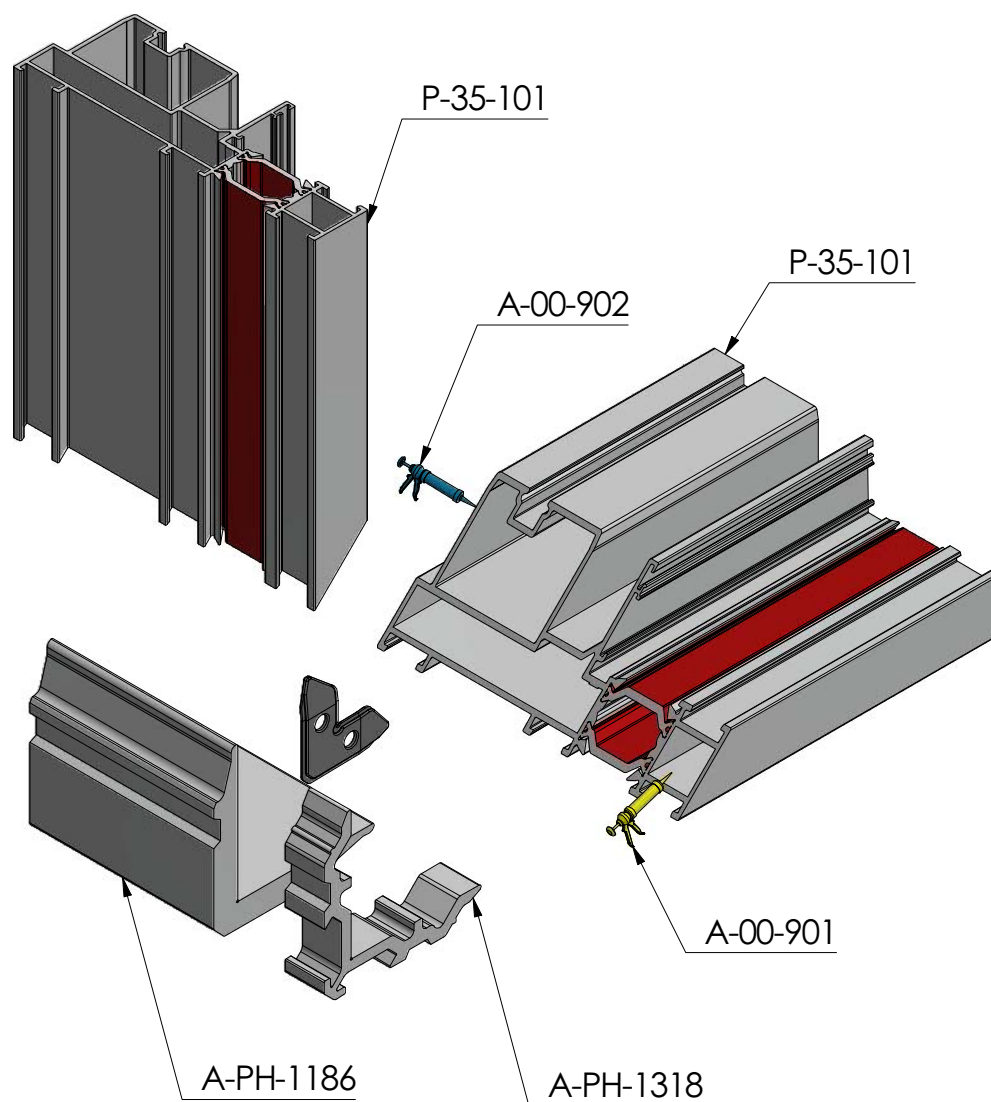
bt-lock



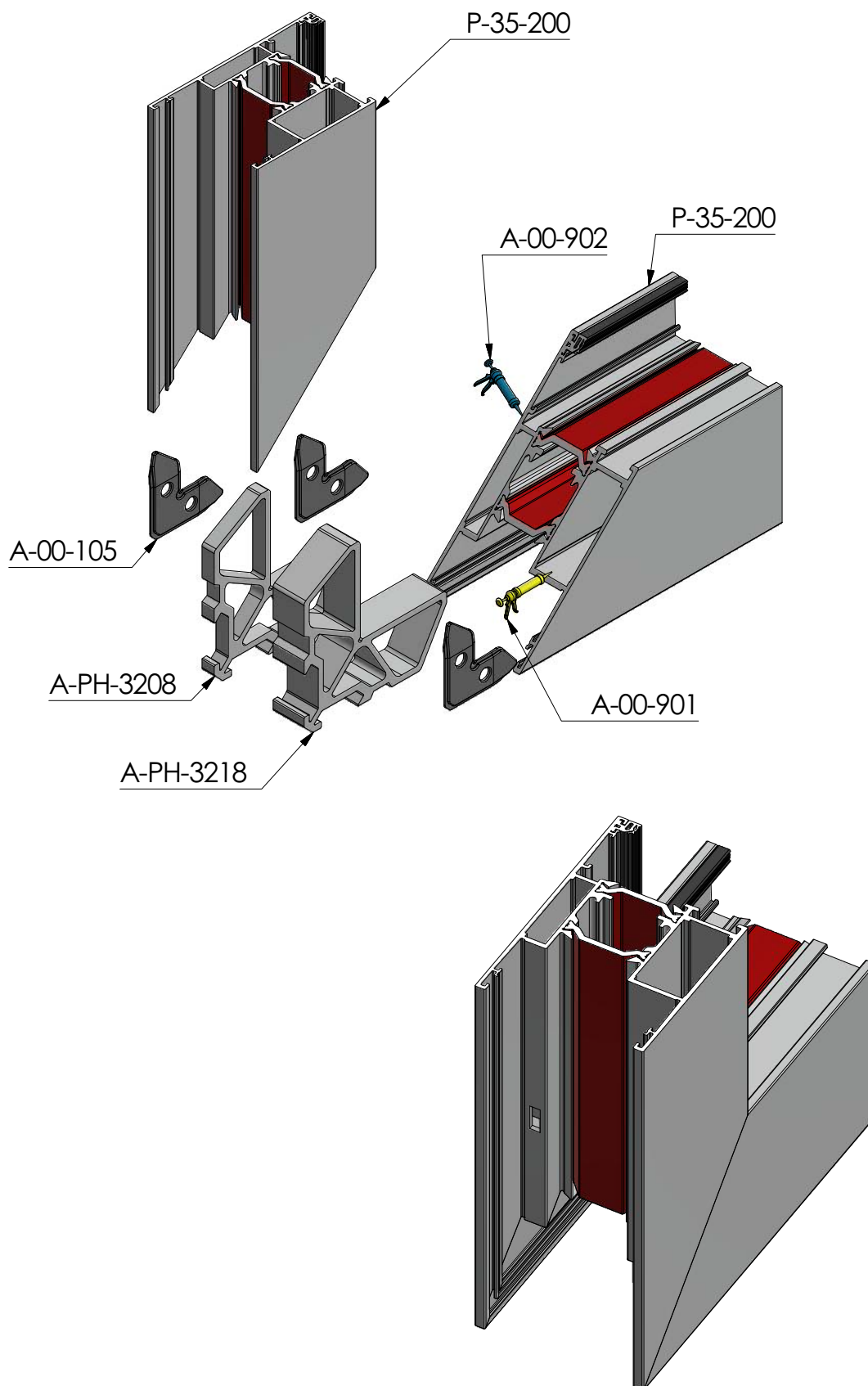
10 ASSEMBLY

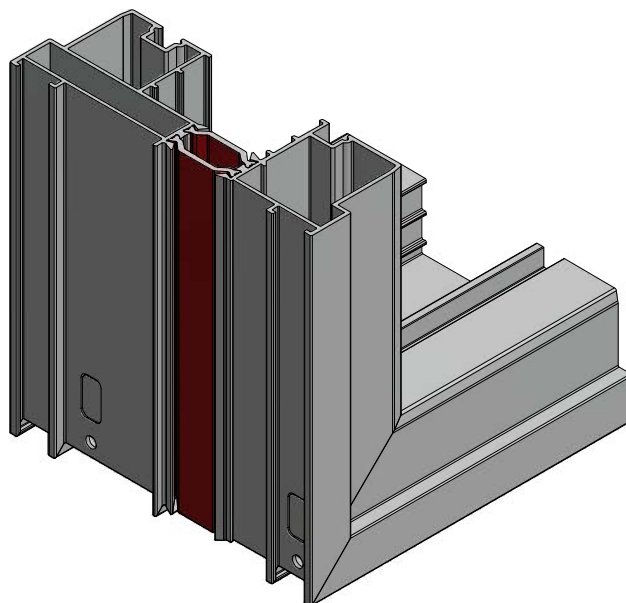
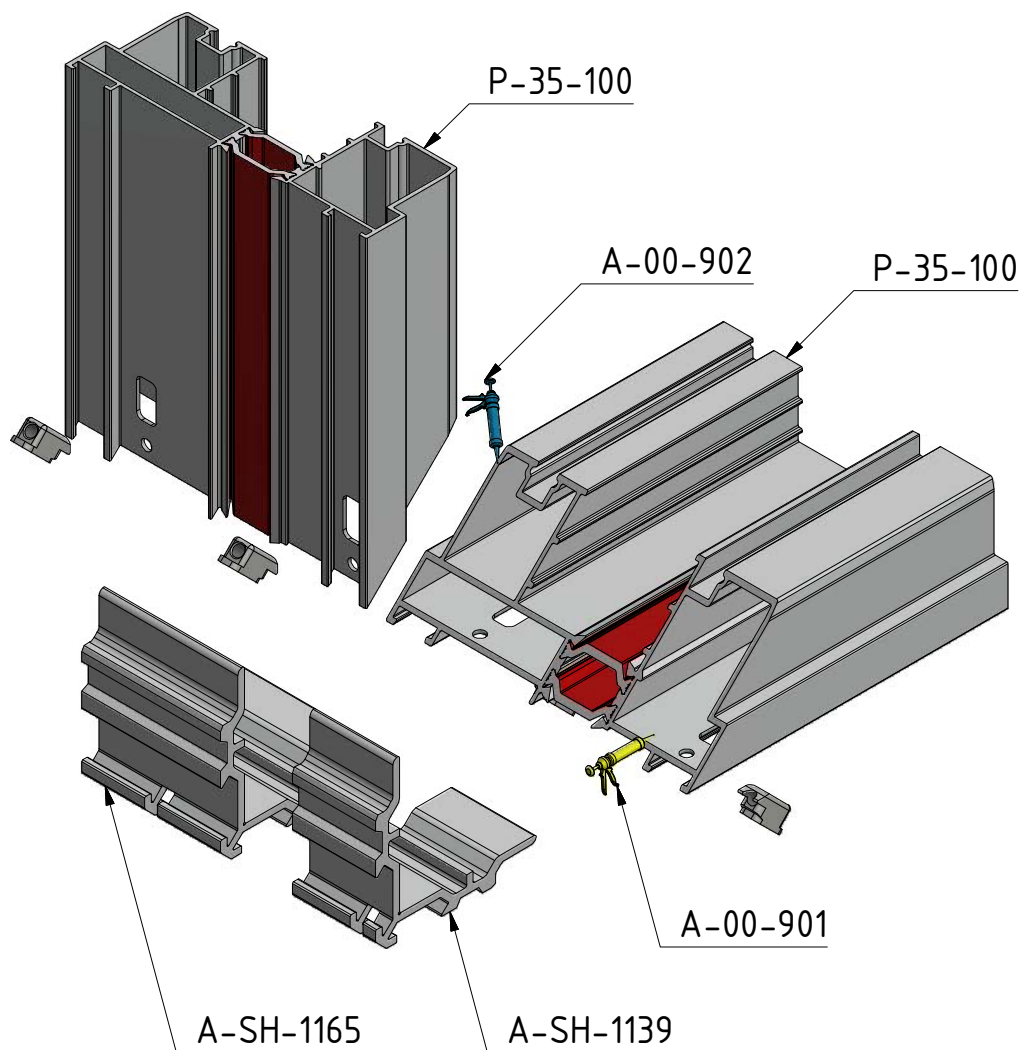
Clamping corner outer frame Pershoek buitenkader Équerre à sertir dormant		10.4
Clamping corner sash Pershoek vleugel Équerre à sertir ouvrant		10.6
Square coupling outer frame Schroefhoek buitenkader Équerre à visser dormant		10.7
Square coupling sash Schroefhoek vleugel Équerre à visser ouvrant		10.9
T-coupling T-verbinding Attacher traverse		10.10
Dilatation item Dilatatiestuk Pièce de dilatation	A-25-508	10.12
Lock - Lift and slide Slot - hefschuif Serrure - coulissant		10.13
Burglary proof RC2 Inbraakwerend RC2 Anti-effraction RC2		10.14

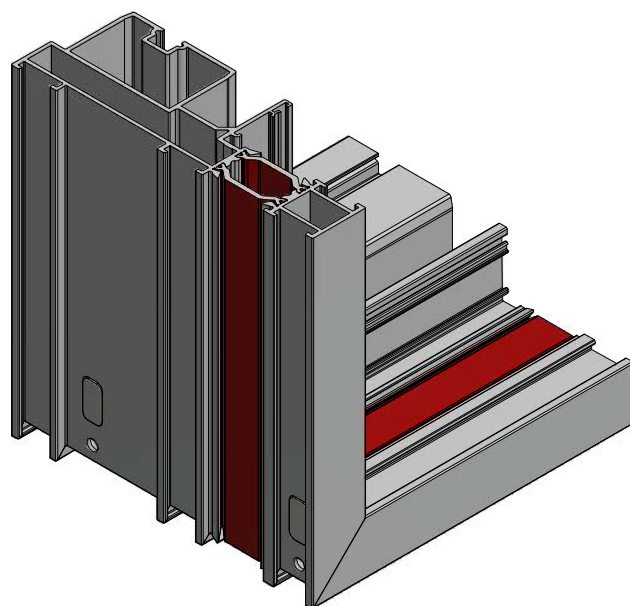
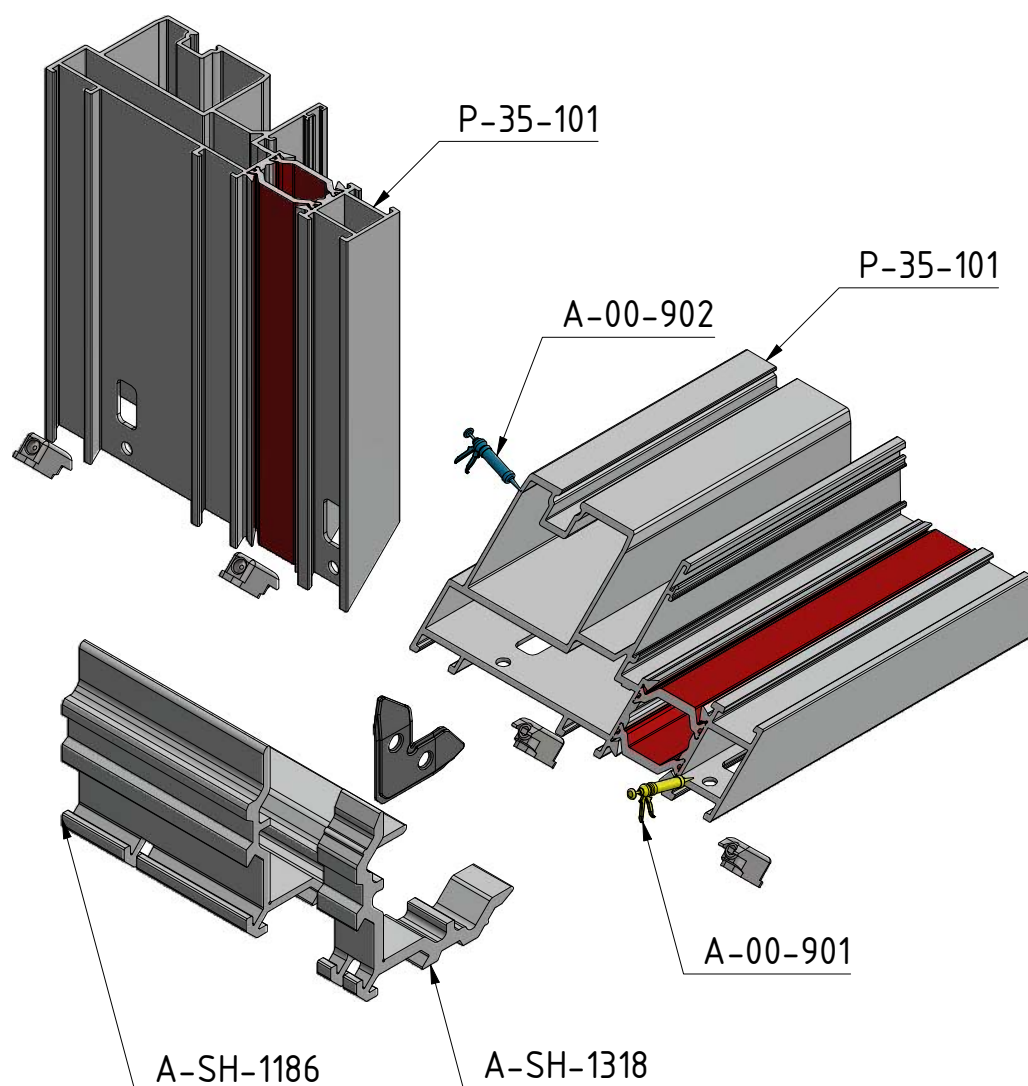




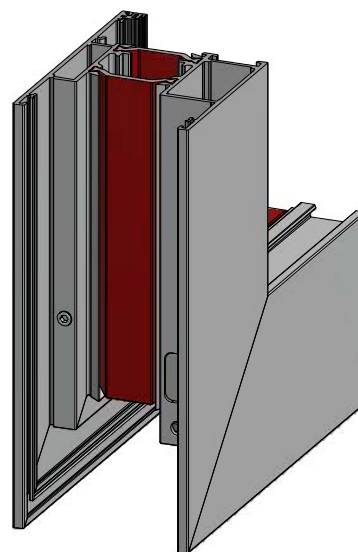
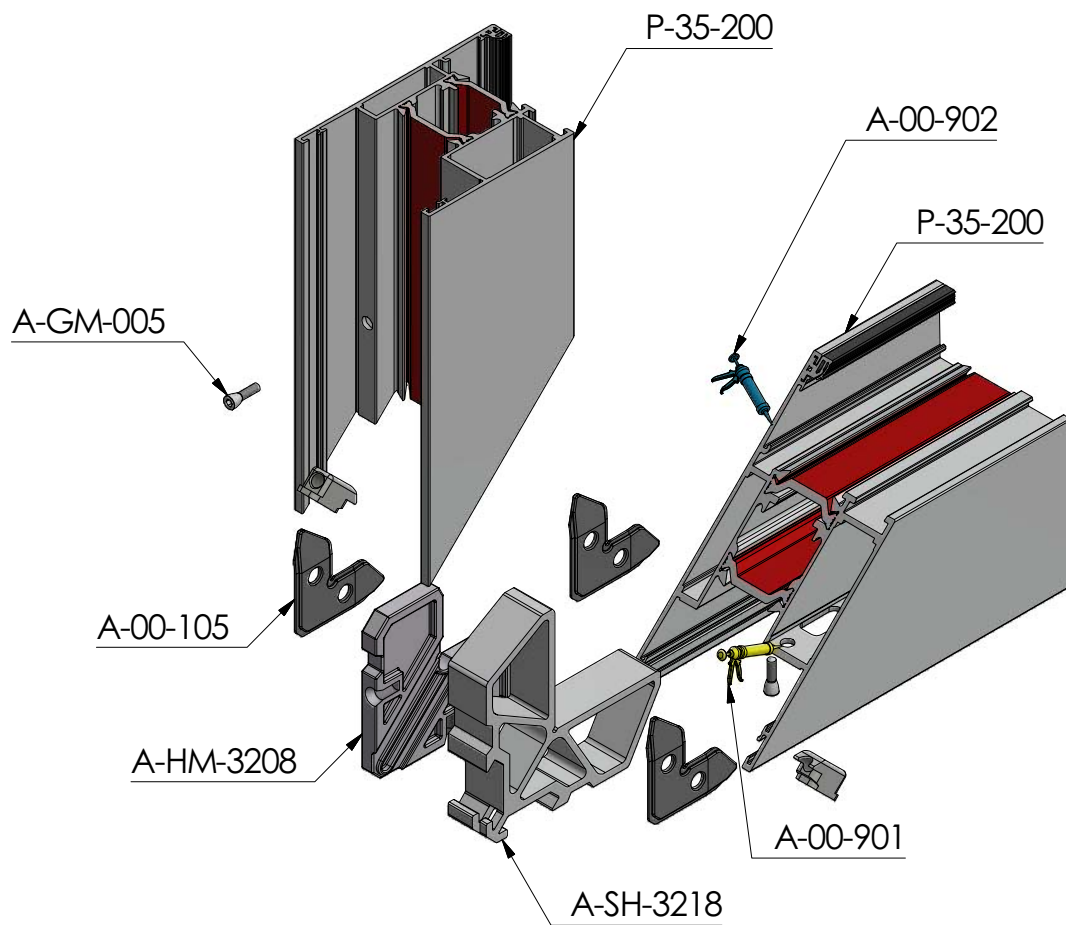
Pershoek.idw





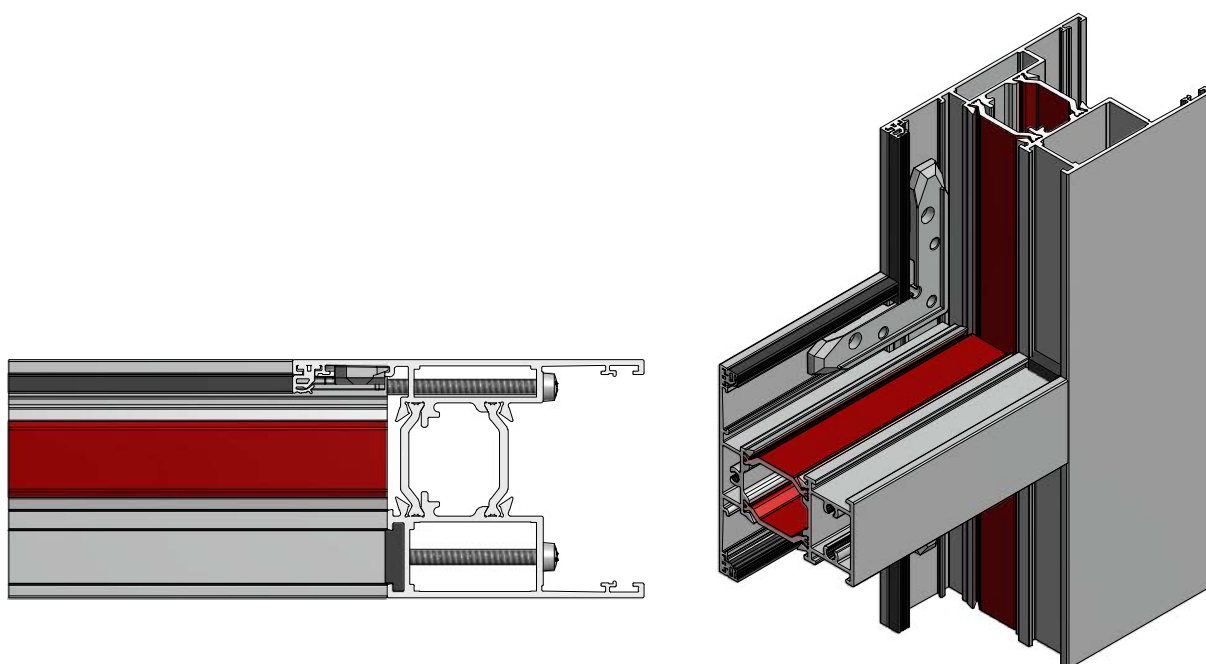
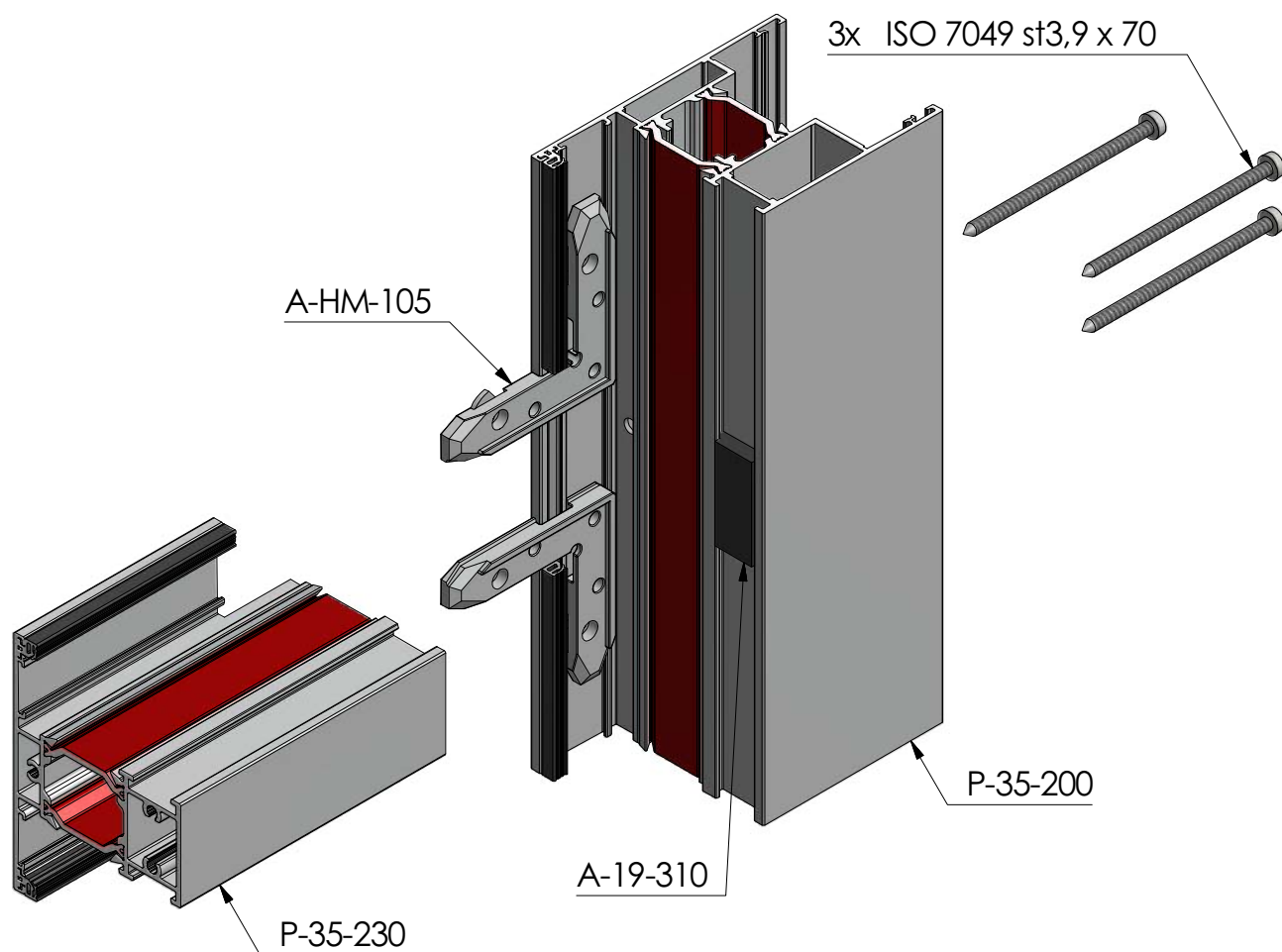


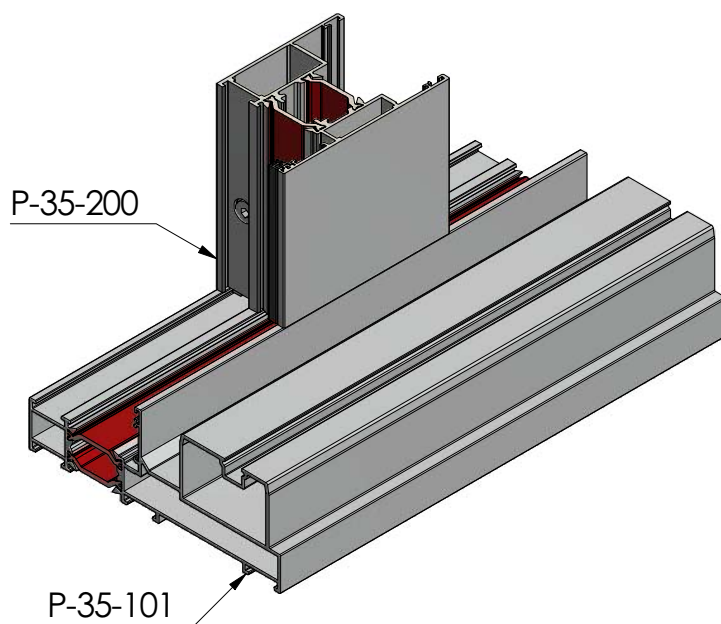
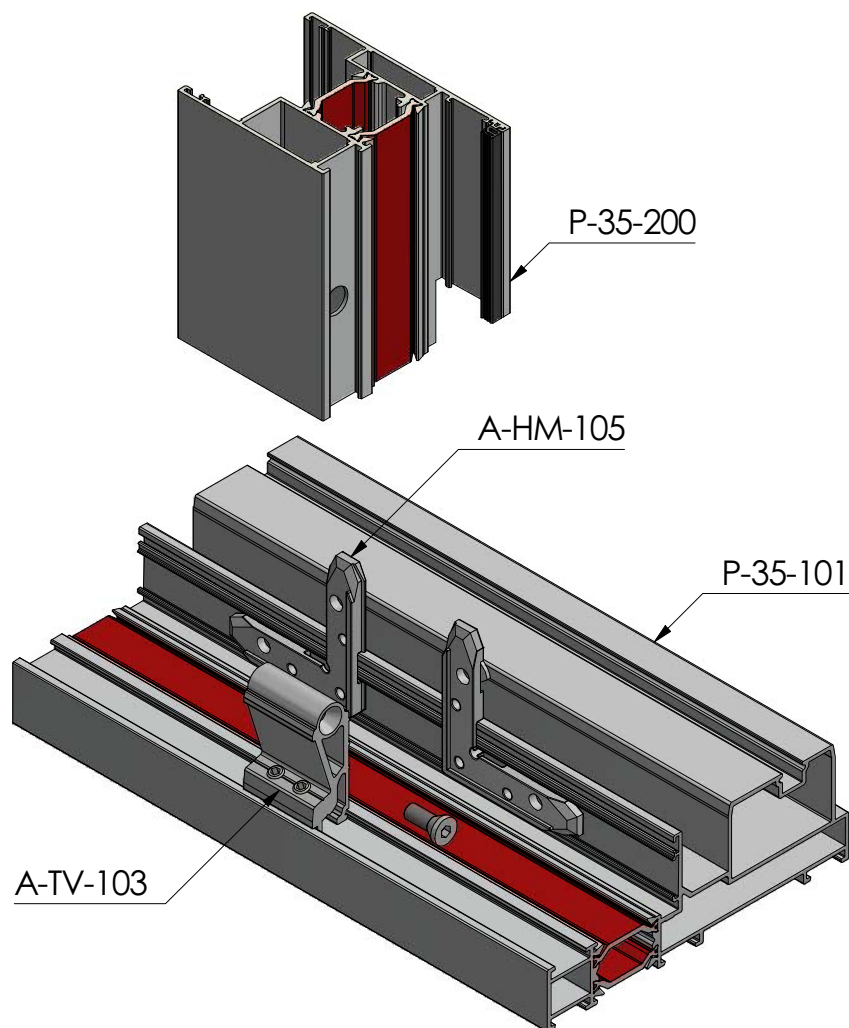
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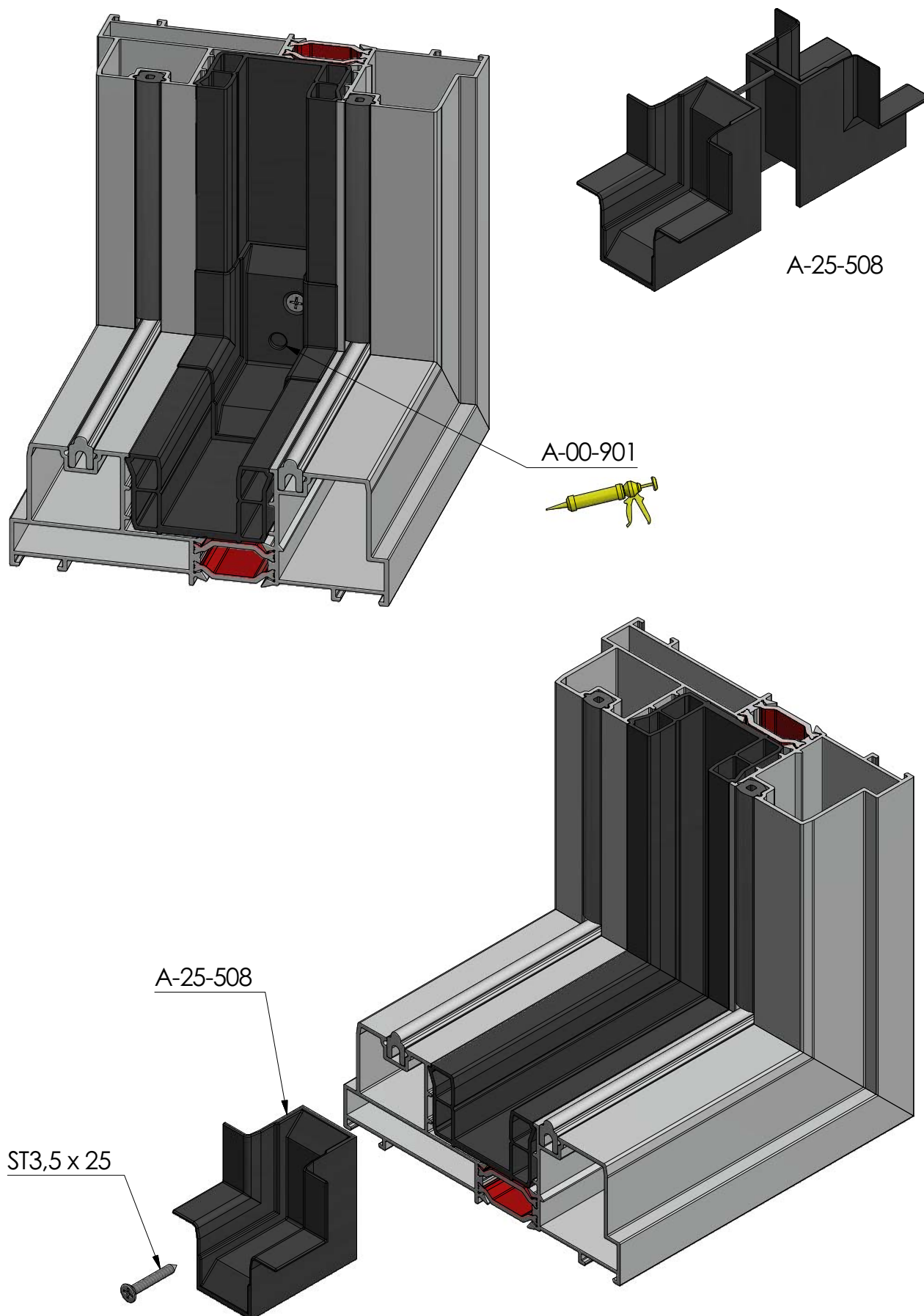


Schroefhoek_vleugel.idw

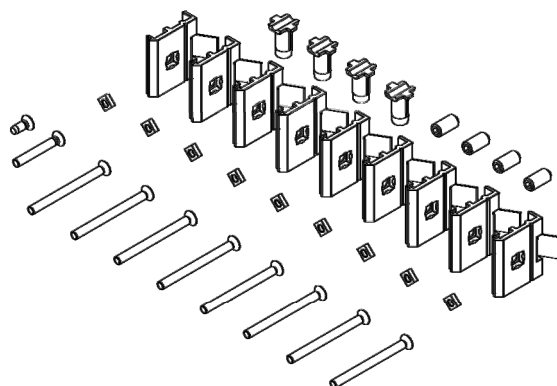
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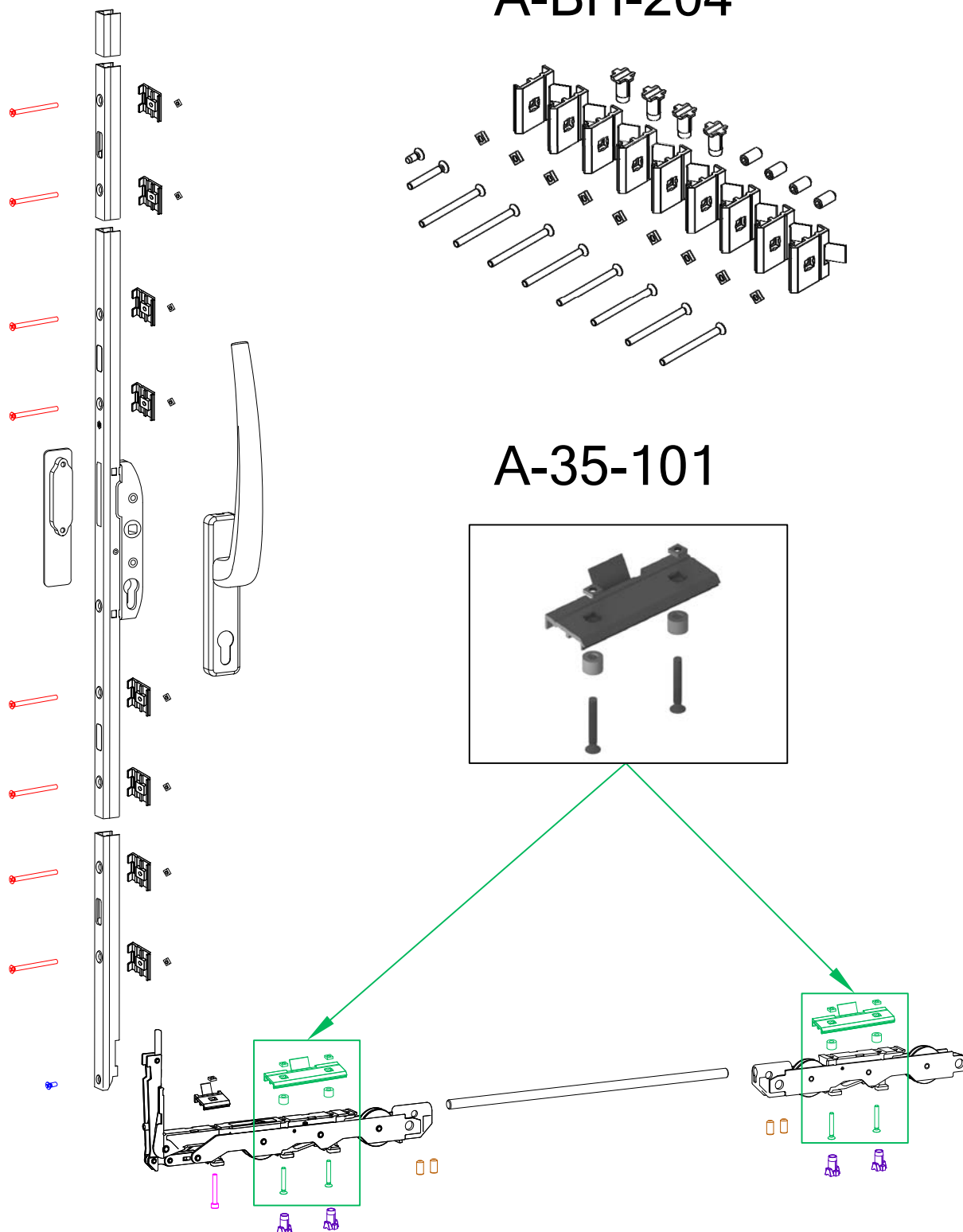




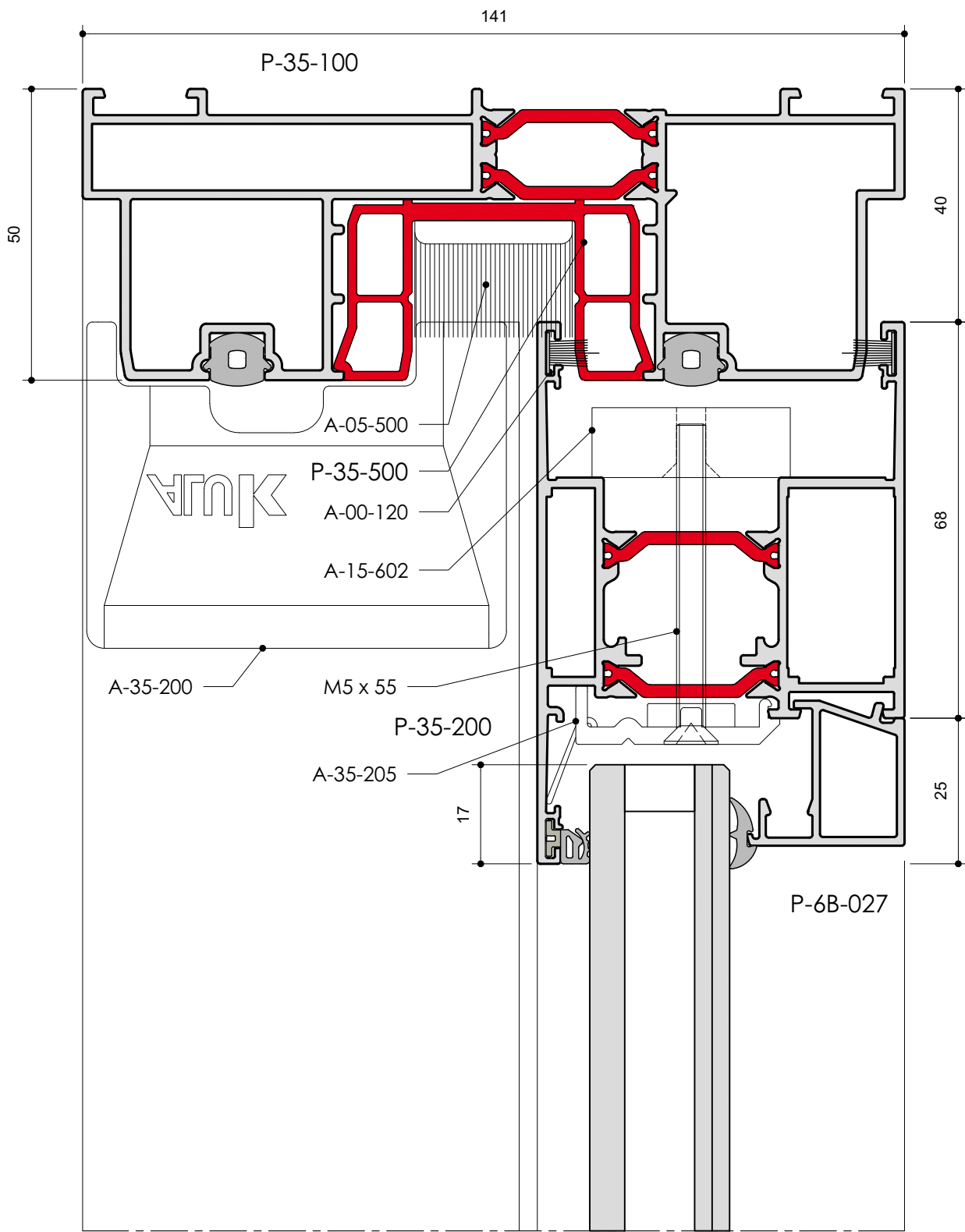
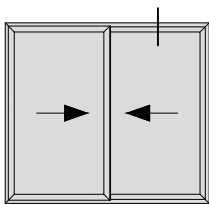
A-BH-204



A-35-101

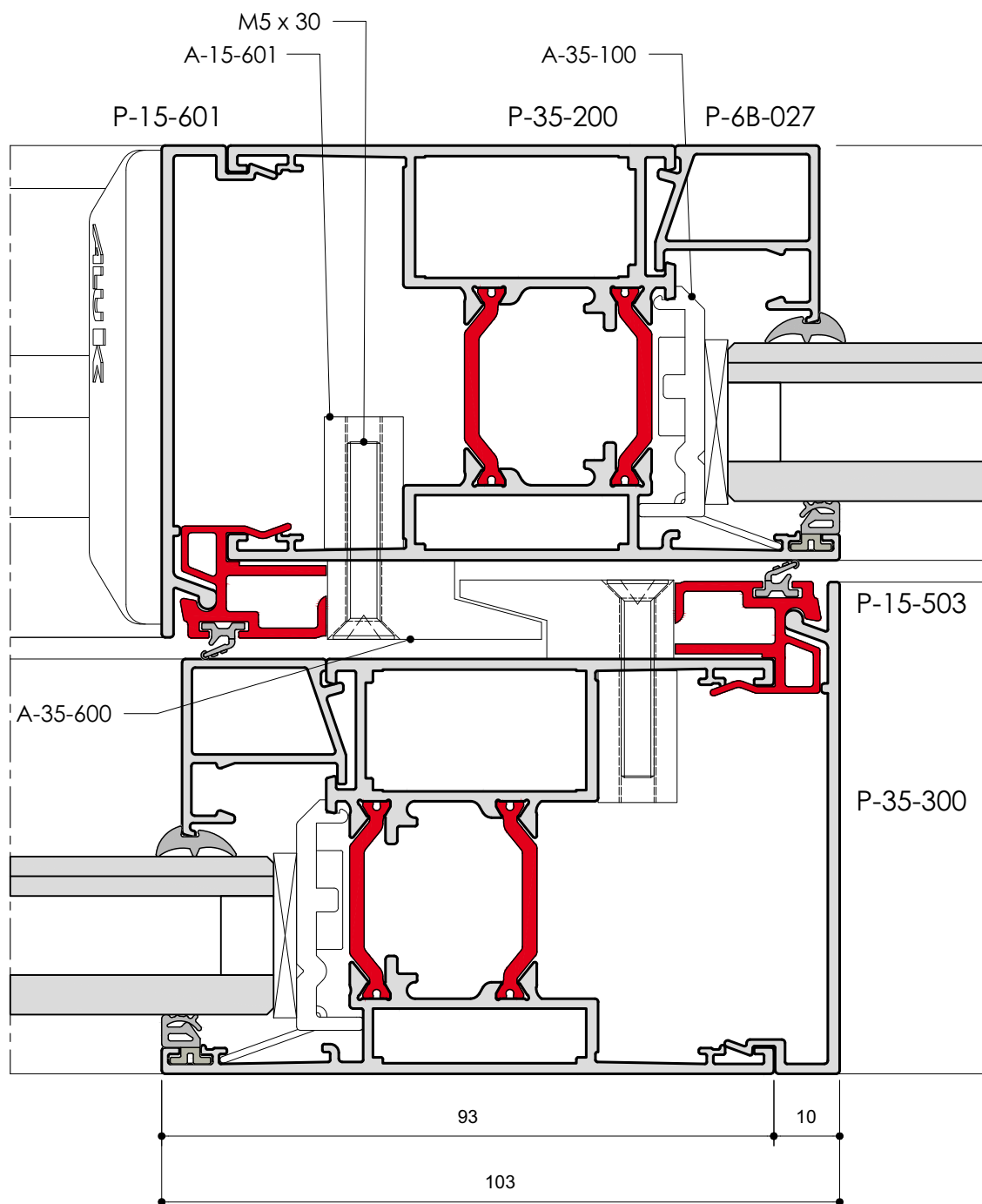
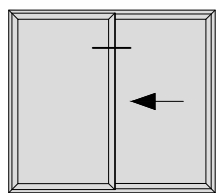


slot_s141hefschuif



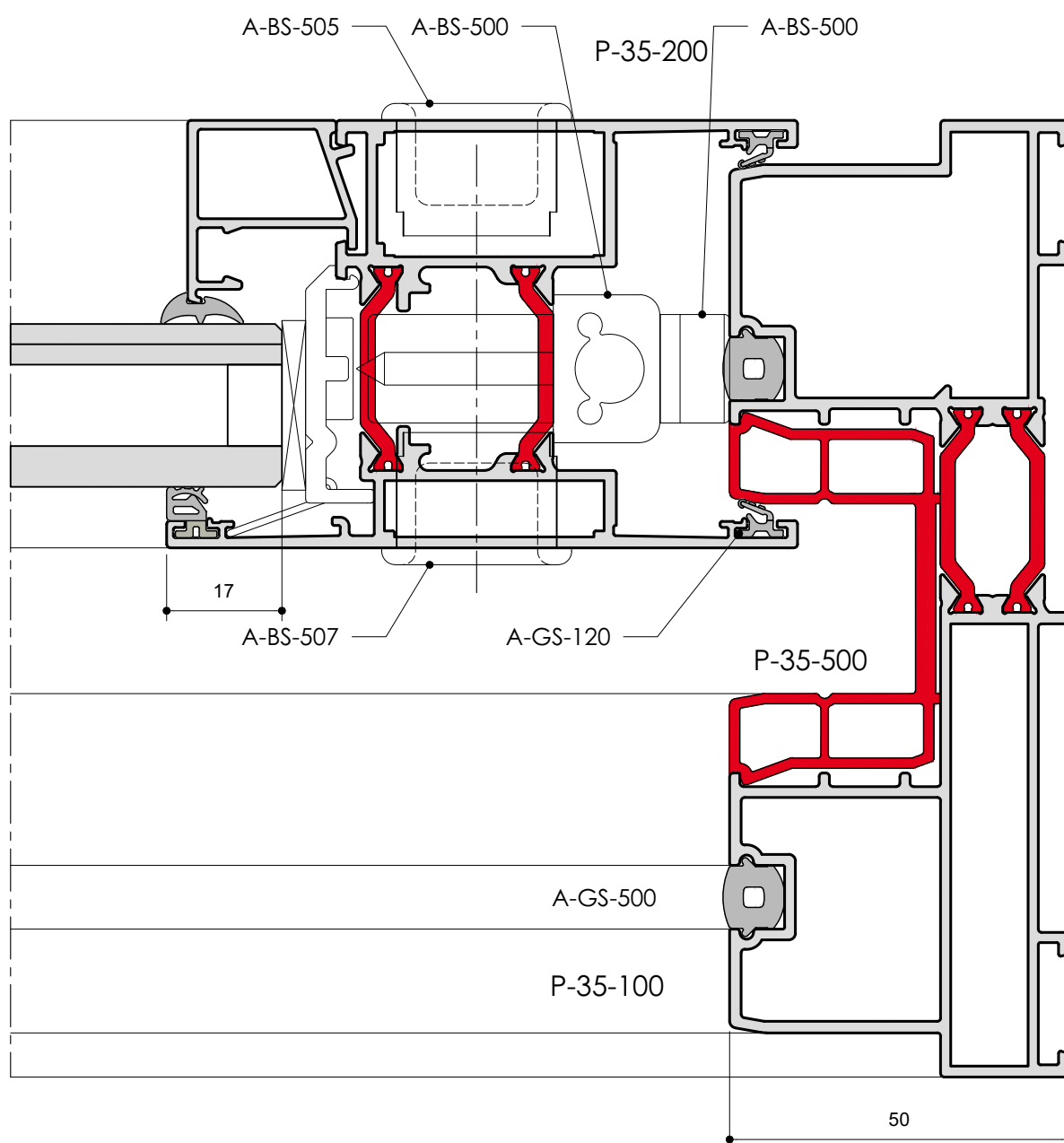
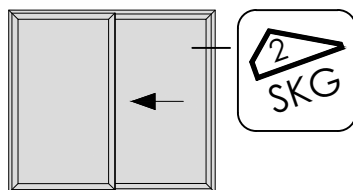
s141 rc2

➤ ASSEMBLY / MONTAGE / ASSEMBLAGE



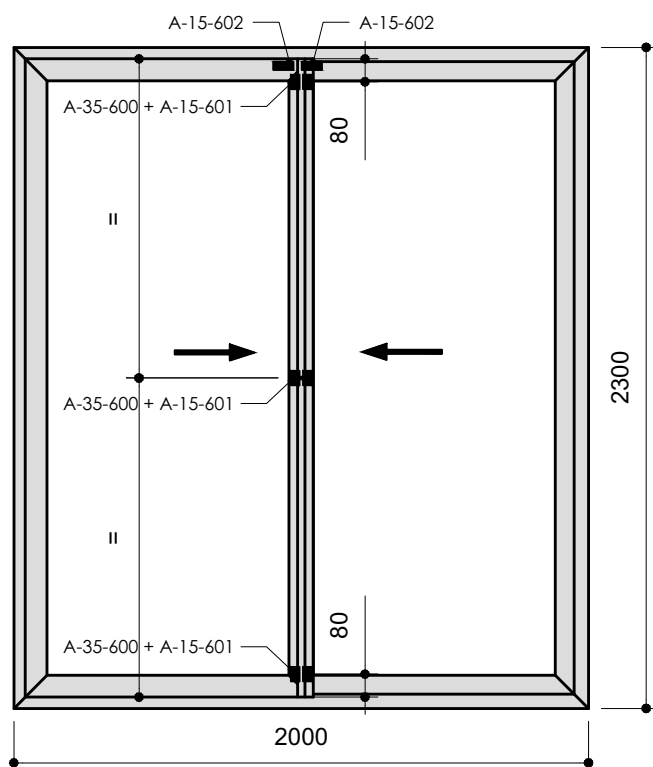
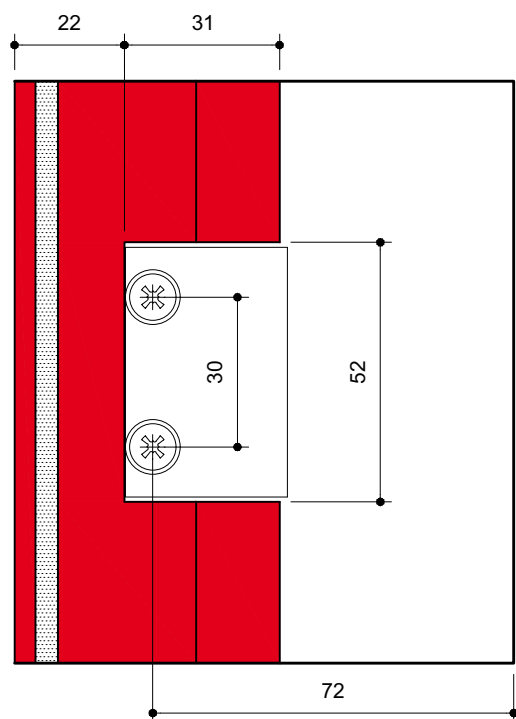
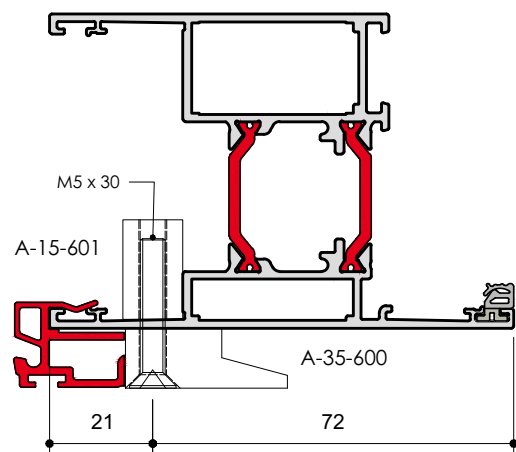
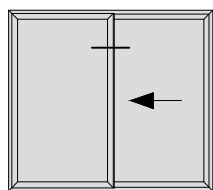
s141_rc2

► ASSEMBLY / MONTAGE / ASSEMBLAGE



s141_rc2

► ASSEMBLY / MONTAGE / ASSEMBLAGE



s141_rc2



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