



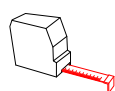
HORAE
FLYSCREEN SYSTEM

TECHNICAL MANUAL

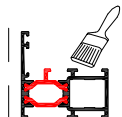


UPDATE HORAE

Wiel schuifvliegenraam toegevoegd				
Roue porte moustiquaire coulissante ajouté	A-08-102	NEW	10/11/2017	9.9
Bogie sliding flyscreen door added				
S141 toegevoegd				
S141 ajouté		Update	1/09/2017	
S141 added				
Inox Klemstuk Vliegenraam				
Fixation Inox Moustiquaire	A-08-118 => Themis	NEW	16/11/2015	
Fixing plate For Flyscreen				
Aanpassing: borstel horizontaal	vliegschuifraam			
Ajustement: brosse horizontal	porte moustiquaire coulissante	Update	14/09/2015	
Adjustment: brush horizontal	sliding flyscreen door			
Aanpassing: verkorte lengtes				
Ajustement: les longueurs raccourcies	P-08-300 / P-08-305 / P-08-306	Update	1/09/2015	
Adjustment: shortened lengths				
Inox Klemstuk Vliegenraam				
Fixation Inox Moustiquaire	A-08-116 A-08-117 => b-Quick	NEW	19/05/2015	
Fixing plate For Flyscreen				
Rubber				
Joint	A-GS-221	UPDATE	18/10/2013	
Gasket				
Aanpassing: verkorte lengtes				
Ajustement: les longueurs raccourcies		Update	1/03/2013	
Adjustment: shortened lengths				
Vliegenraamprofiel				
Profil Moustiquaire Fenêtre	P-08-111	NEW	16/10/2011	5.4
Flyscreen Window Profile				
Inox Klemstuk Vliegenraam				
Fixation Inox Moustiquaire	A-08-112 A-08-113 => Hermes	NEW	16/10/2011	
Fixing plate For Flyscreen	A-08-114 A-08-115 => PVC			



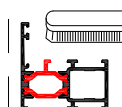
Lengte (mm)
Longueur (mm)
Length (mm)



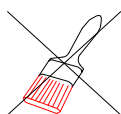
Omtrek
Périmètre
Perimeter



Kleur
Couleur
Color



Borstel-omtrek
Périmètre brossage
Perimeter of brushing



Brut
Brut
Mill finish



Pershoek
Équerre sertir
Clamping corner



Zwart
Noir
Black



Schroefhoek
Équerre à visser
Square coupling joint



Wit
Blanc
White



T-verbinding
Attacher traverse
Connection for transom



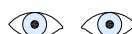
RAL
RAL
RAL



Variabele hoekverbinding
Équerre à angle variable
Adjustable connecting component



Pagina
Page
Page



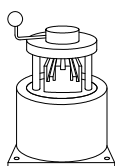
Primaire zichtzijde
Surface primaire
Primary surface



Toepassing
Application
Application



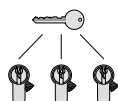
Secundaire zichtzijde
Surface secondaire
Secondary surface



Kapmatrijs
Poinçonneuse
Punch tool

AN

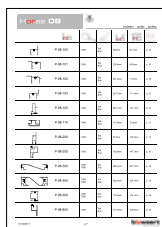
Geanodiseerd
Anodisé
Anodised



Cilinder gelijksluitend
Cylindre même fermeture
Cylinder keyed-alike

~~AN~~

Niet geanodiseerd
Pas de anodisé
not anodised



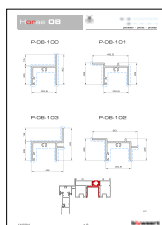
Profieloverzicht
Overview profil
Profile overview

2.1



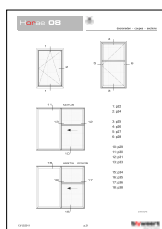
Toebehoren
Accessoires
Accessories

3.1



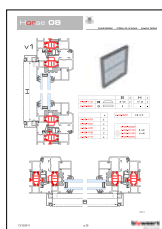
Profielen
Profils
Profiles

5.1



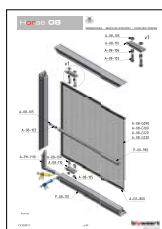
Doorsneden
Coupes
Section

6.1



Zaagtabellen
Tables de sciages
Sawing tables

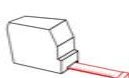
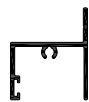
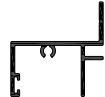
8.1



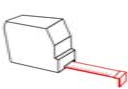
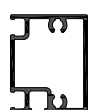
Werktekeningen
Dessins de construction
Construction drawings

9.1

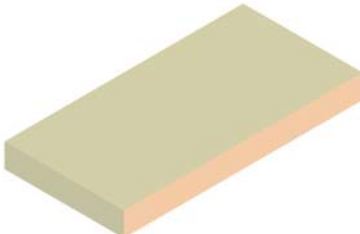
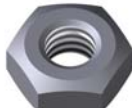


						
	P-08-100	7000	Ral Brut	225mm	66.1mm	p. 1
	P-08-101	7000	Ral Brut	239.4mm	68.6mm	p. 1
	P-08-102	7000	Ral Brut	261.9mm	71.5mm	p. 1
	P-08-103	7000	Ral Brut	263.7mm	111.4mm	p. 1
	P-08-105	7000	Ral Brut	226.1mm	157.1mm	p. 2
	P-08-106	7000	Ral Brut	196.2mm	168.5mm	p. 3
	P-08-110	7000	Ral Brut	115.9mm	72.4mm	p. 4
	P-08-111	7000	Ral Brut	86.1mm	68.9mm	p. 4
	P-08-200	7000	Ral Brut	217mm	132.5mm	p. 5
	P-08-205	7000	Ral Brut	192.8mm	147.7mm	p. 2
	P-08-300	2300 7000	Ral Brut	368.4mm	207.7mm	p. 6
	P-08-305	2300 7000	Ral Brut	362.9mm	236.1mm	p. 6



						
	P-08-306	2300 7000	Ral Brut	178.6mm	135.1mm	p. 6
	P-08-800	7000	Ral Brut	131.8mm	102.6mm	p. 7
	P-08-801	7000	Ral Brut	173.1mm	94.6mm	p. 7
	P-00-218	3000	Brut	-	-	p. 8
	P-00-982	6000	Ral Brut	31.4mm	31.4mm	p. 9
	P-00-983	6000	Ral Brut	31.4mm	31.4mm	p. 9
	P-00-984	6000	Ral Brut	25.1mm	25.1mm	p. 9

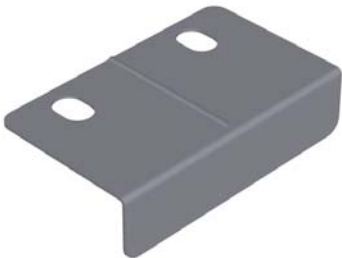
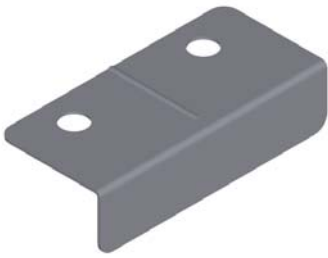


				
 A-08-100 Glijblokje Bloc coulissant Sliding piece	-ST 10 		P-08-200	
 A-08-102 Wiel schuifvliegenraam Roue porte moustiquaire coulissante Bogie sliding flyscreen door	-ST 10 		P-08-200	
 A-08-103 Spec. vijs M4/16 Vis Spec. M4/16 Spec screw M4/16	-ST 200 		P-08-110	
 A-08-104 Spec. vijs M4/8 Vis Spec. M4/8 Spec screw M4/8	-ST 200 		P-08-110	
 A-08-105 Moer M4 Ecrou M4 Nut M4	-ST 200 		P-08-110	



	A-08-106 Veertje Ressort Spring	-ST 200 		P-08-110
	A-08-110 Inox Klemstuk Fixation Inox Fixing plate	-ST 100 		P-08-110 P-08-111
	A-08-111 Inox Klemstuk Fixation Inox Fixing plate	-ST 100 		P-08-110 P-08-111
	A-08-112 Inox Klemstuk Fixation Inox Fixing plate Hermes - profiles	-ST 20 		P-08-110 P-08-111
	A-08-113 Inox Klemstuk Fixation Inox Fixing plate Hermes - profiles	-ST 20 		P-08-110 P-08-111



 A-08-114 Inox Klemstuk Fixation Inox Fixing plate PVC - profiles		-ST 20 		P-08-110 P-08-111
 A-08-115 Inox Klemstuk Fixation Inox Fixing plate PVC - profiles		-ST 20 		P-08-110 P-08-111
 A-08-116 Inox Klemstuk Fixation Inox Fixing plate b-Quick - profiles		-ST 20 		P-08-110 P-08-111
 A-08-117 Inox Klemstuk Fixation Inox Fixing plate b-Quick - profiles		-ST 20 		P-08-110 P-08-111
 A-08-118 Inox Klemstuk Fixation Inox Fixing plate Themis- profiles		-ST 20 		P-08-110



	A-08-205 Scharnier Paumelle Hinge	-ST 1 		P-08-105 P-08-205
	A-08-210 Pompje Vliegendeur Pompe Porte Moustiquaire Doorcloser Flyscreen	-ST 1 		
	A-08-220 Magneet met tegenplaat Loqueteau magnetique Magnetic catch with counterplate	-ST 1 		
	A-08-G090 Muggengaas Toile moustiquaire Mosquito gauze 90 x 3000 cm	-ST 1 		
	A-08-G100 Muggengaas Toile moustiquaire Mosquito gauze 100 x 3000 cm	-ST 1 		



	A-08-G120 Muggengaas Toile moustiquaire Mosquito gauze 120 x 3000 cm	-ST 1 		
	A-08-G220 Muggengaas Toile moustiquaire Mosquito gauze 220 x 3000 cm	-ST 1 		
	A-00-109 Vijs vliegschuifraam Vis porte moustiquaire coulissante Screw sliding flyscreen door	-ST 100 		
	A-00-119 Borstel Brosse Brush	-LM 175 		P-08-100 P-08-101 P-08-102 P-08-103 P-08-200
	A-00-121 Borstel Brosse Brush	-LM 175 		P-08-100 P-08-101 P-08-102 P-08-103 P-08-200



	A-00-122 Borstel Joint brosse Brush	-LM 175 		P-08-200
	A-00-V4850 DIN 7982 - 4.8 x 50mm inox A2	-ST 100 		P-08-205 P-08-305 P-08-306
	A-GS-221 rubber Joint Gasket	-LM 100 		P-08-300
	A-GS-303 Plaatrubber 3mm Joint plaque 3mm Gasket plate 3mm	-LM 100 		P-08-205 P-08-306
	A-GS-304 Plaatrubber 4mm Joint plaque 4mm Gasket plate 4mm	-LM 100 		P-08-205 P-08-306

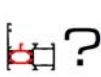
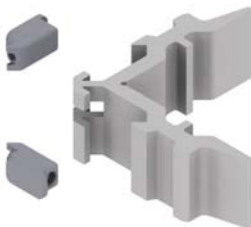


	A-GS-800 Inrolpees Tendeur Epdm Chord	-LM 100 	●	P-08-110 P-08-200 P-08-205 P-08-300 P-08-305 P-08-306
	A-GS-801 Rubber schuifvliegendeur Joint Porte Moustiquaire Coulis- sant Gasket Sliding Flyscreen	-LM 100 	●	P-08-200
	A-GS-802 Rubber Vliegendeurprofiel Joint Porte Moustiquaire Gasket Flyscreen Door	-LM 100 	●	P-08-105 P-08-205
	A-PH-1110 Pershoek Équerre à sertir Clamping corner	-ST 20 -ST 100 -ST 500 		P-08-110
	A-PH-1409 Ljimhoek Équerre à sertir Clamping corner	-ST 20 -ST 100 		P-08-111



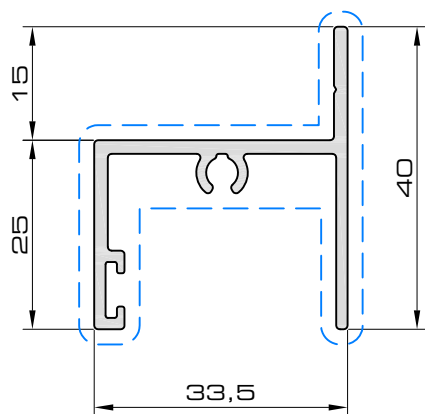
	A-PH-1154 Pershoek Équerre à sertir Clamping corner	-ST 20 -ST 100 		P-08-105
	A-PH-1427 Pershoek Équerre à sertir Clamping corner	-ST 20 -ST 100 		P-08-205
	A-PH-1617 Pershoek Équerre à sertir Clamping corner	-ST 20 -ST 100 		P-08-200
	A-PH-2539 Pershoek Équerre à sertir Clamping corner	-ST 4 		P-08-106
	A-SH-1154 Schroefhoek Equerre à visser Square coupling joint	-ST 4 -ST 40 		P-08-105 A-KM-5407



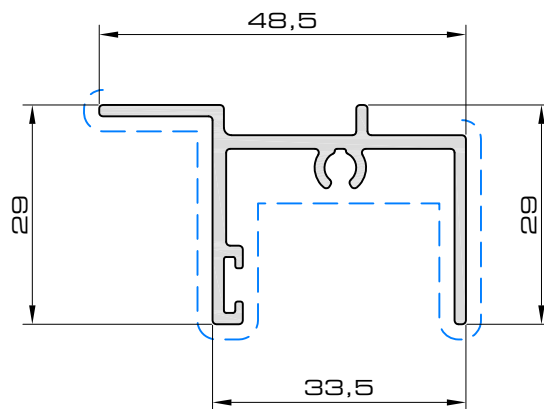
				
 A-SH-1427 Schroefhoek Equerre à visser Square coupling joint	-ST 4 -ST 40 		P-08-205  A-KM-5407	
 A-KM-5407 Kapmatrijs Outillage de poinçonnage Punching tool	-ST 1 			



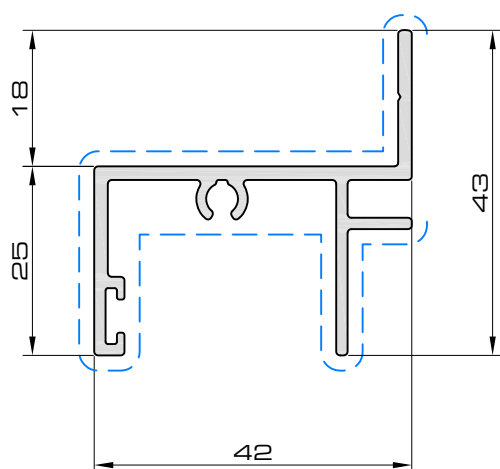
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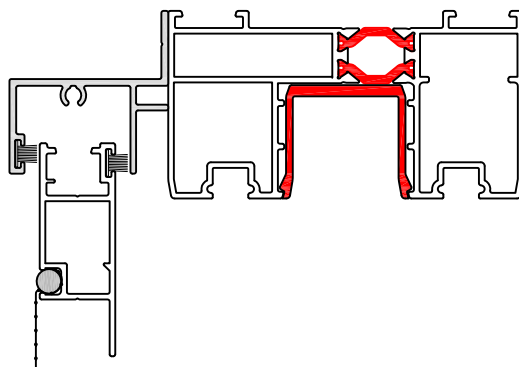
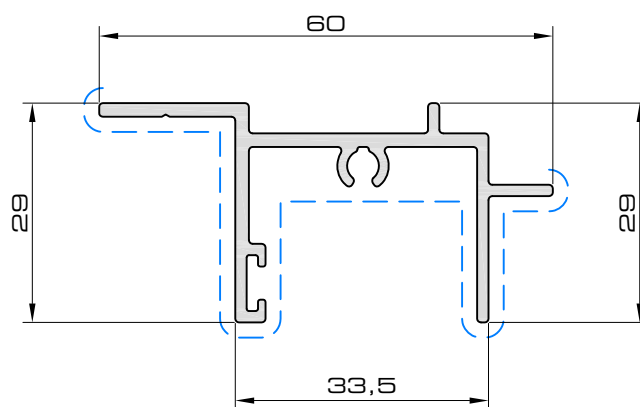
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P-08-103



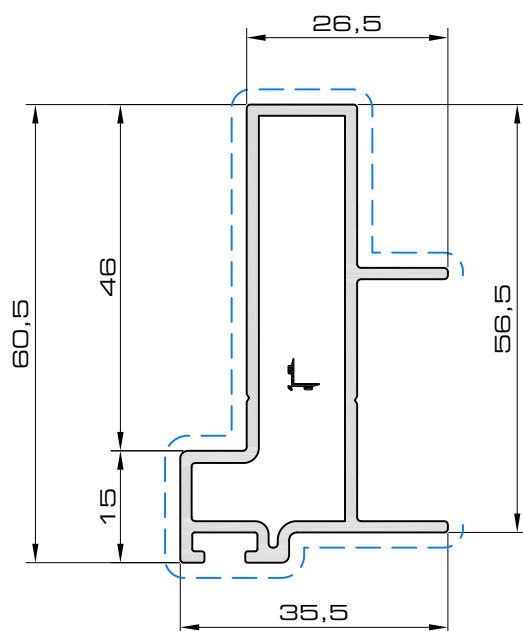
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prof1



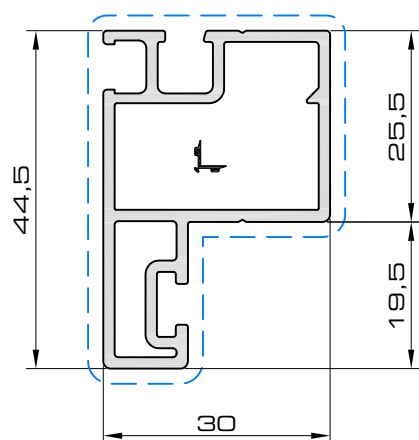
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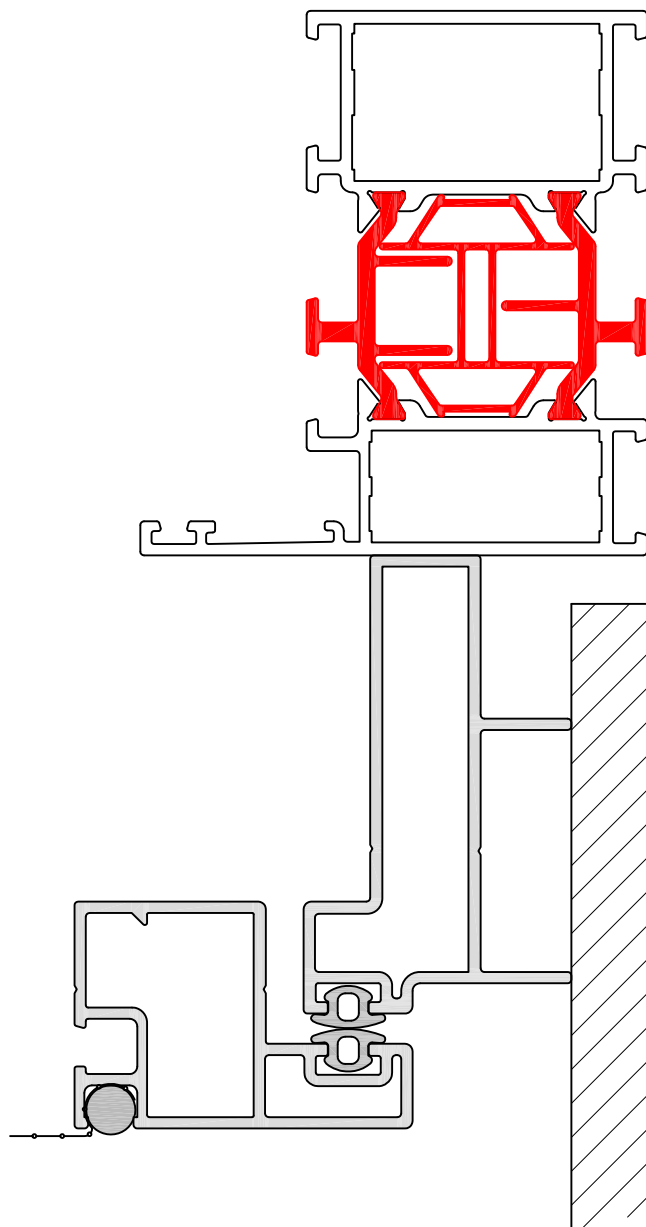
A-SH-1154 --> A-KM-5407
Poste 2

P-08-205



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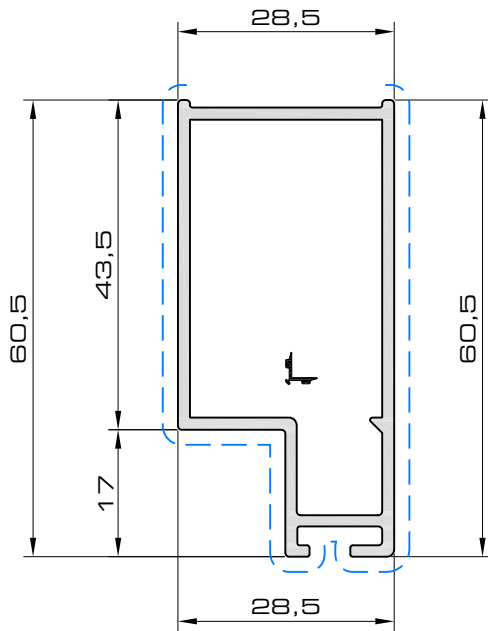
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Poste 2



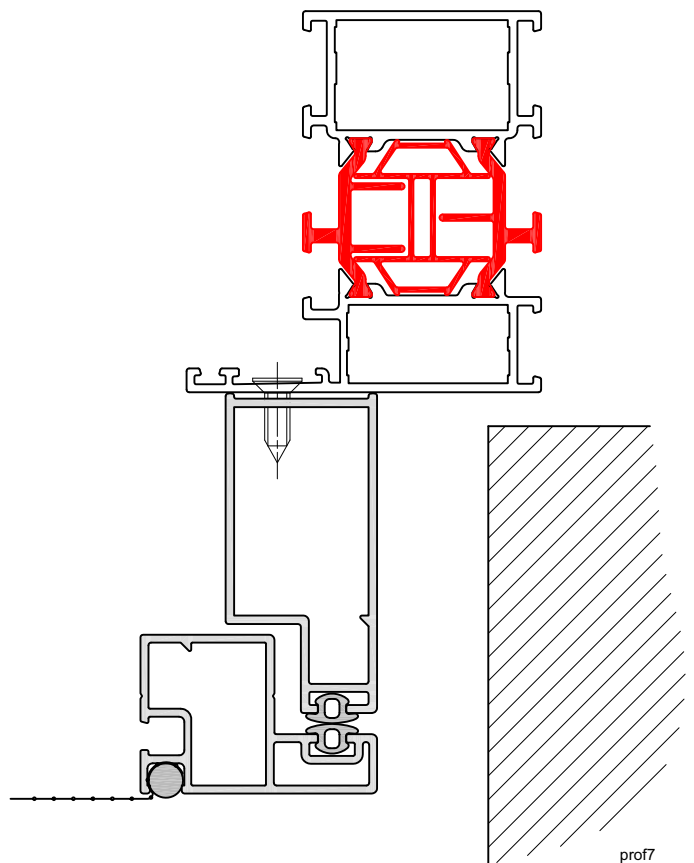
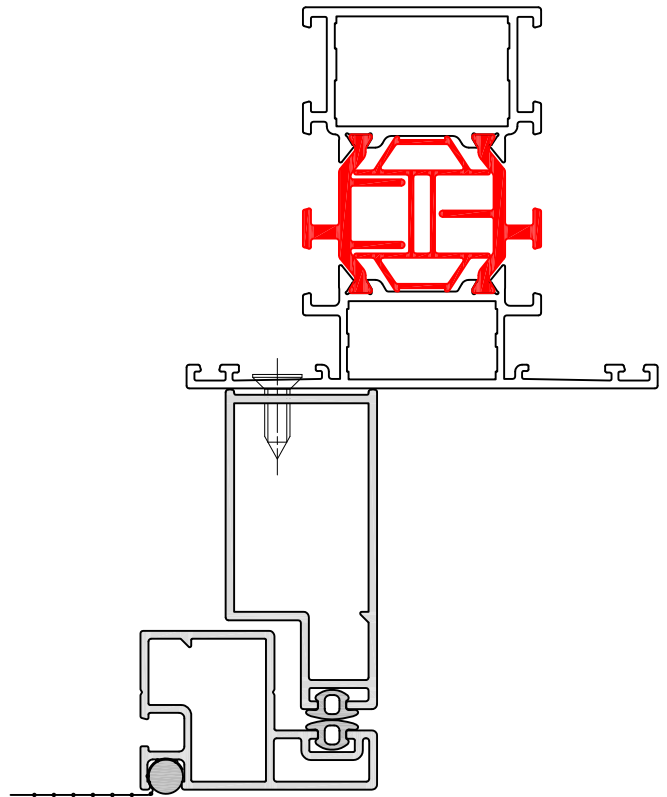
prof2



P-08-106



A-PH-2539

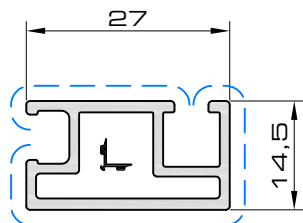


prof7

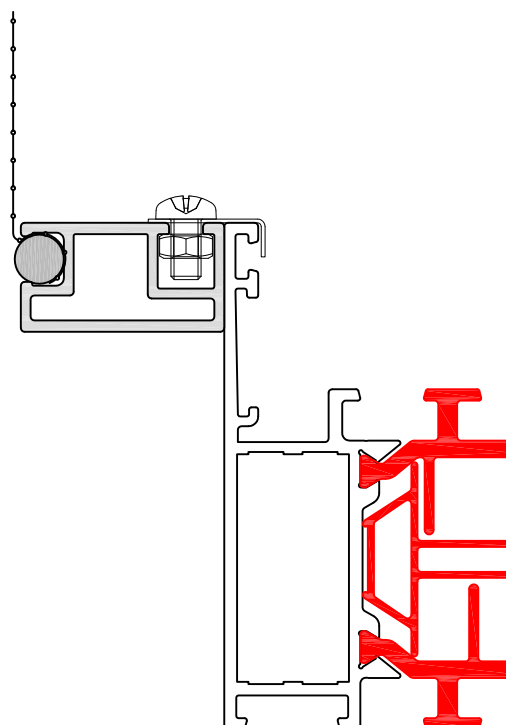
PROFILE SECTION



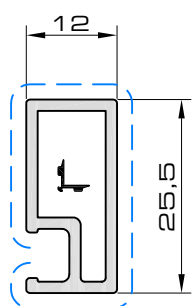
P-08-110



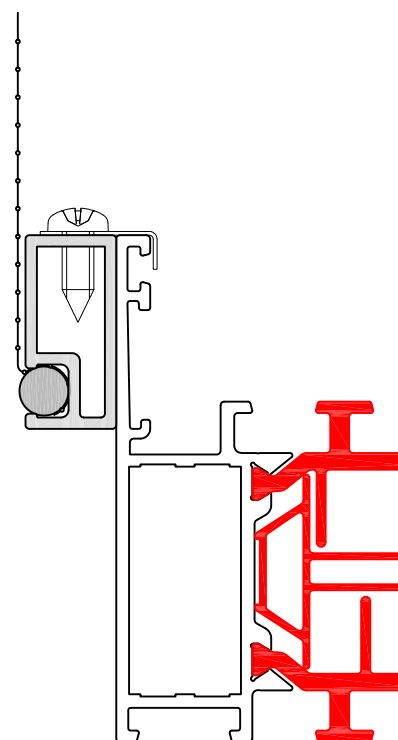
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P-08-111



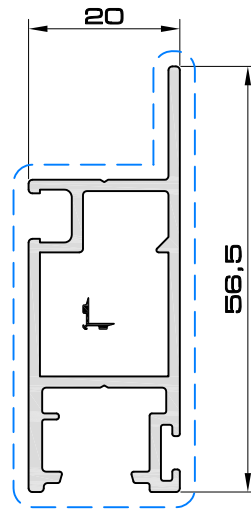
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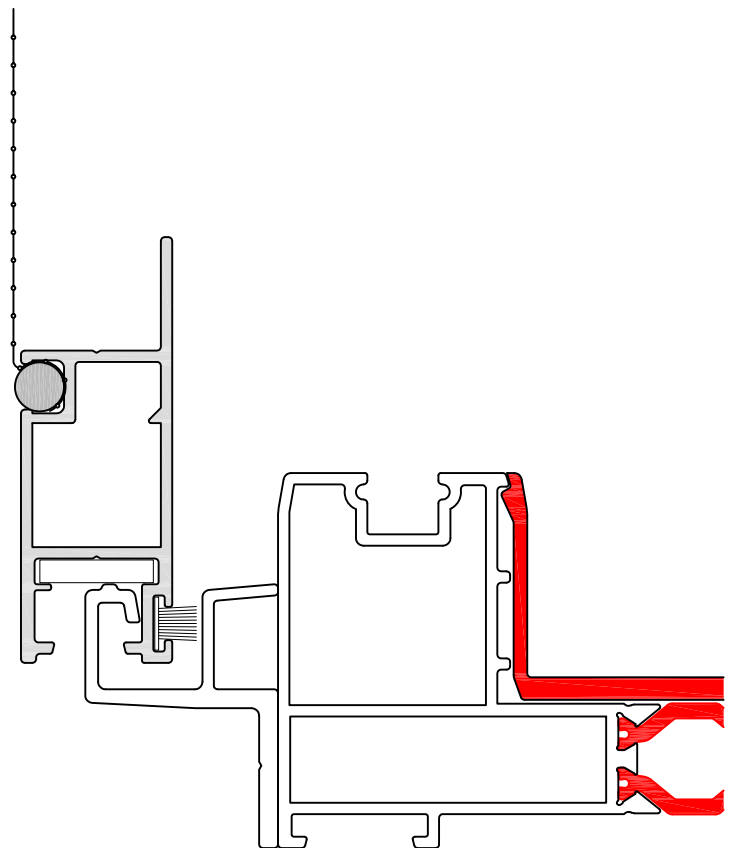
prof3



P-08-200



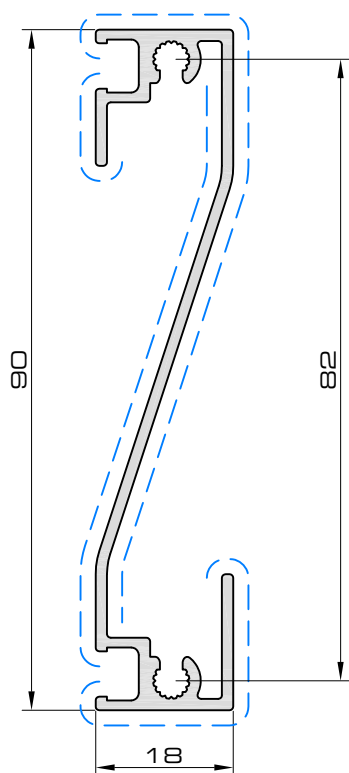
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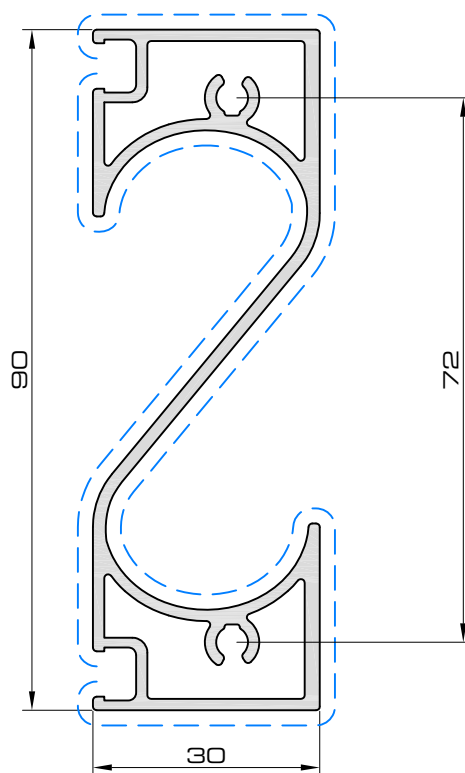
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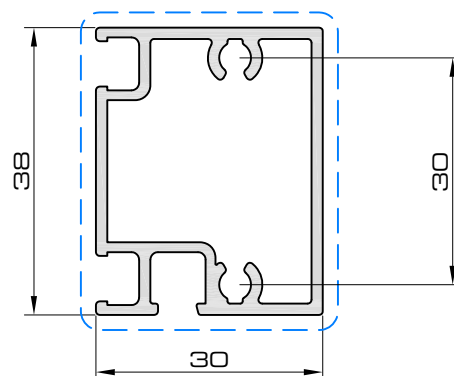
P-08-300



P-08-305



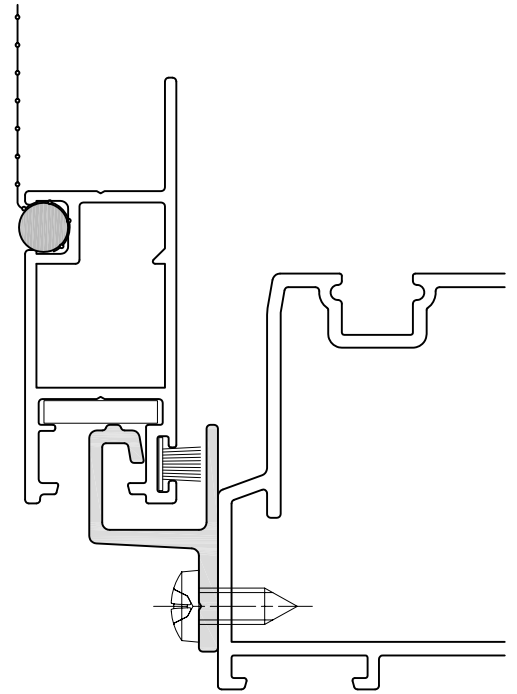
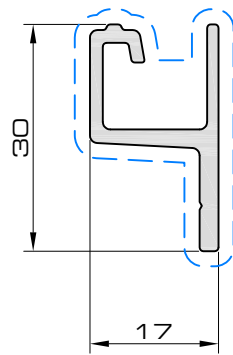
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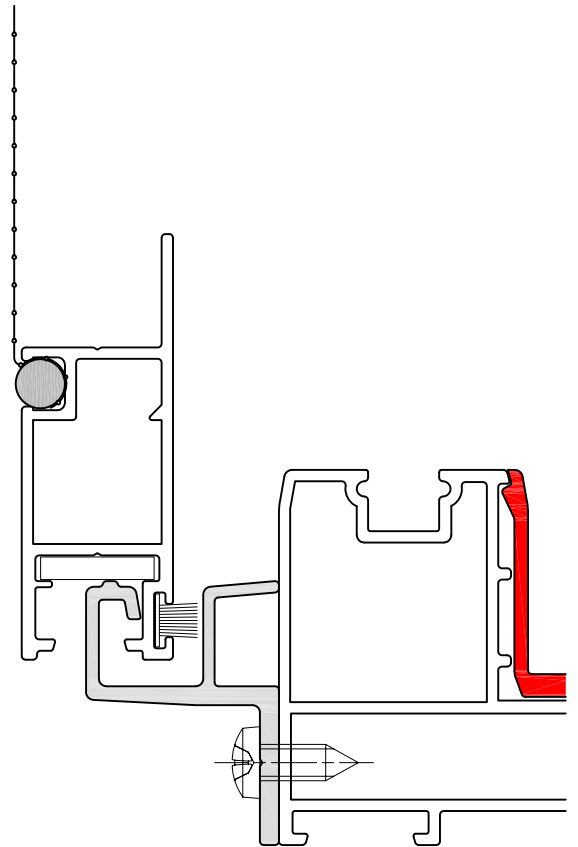
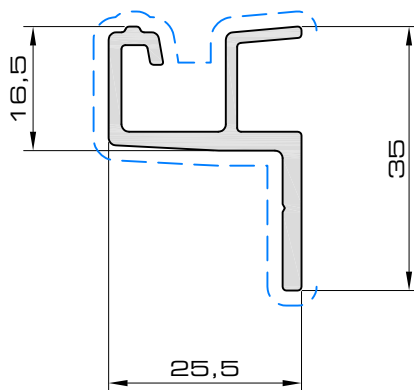
prof4



P-08-800



P-08-801

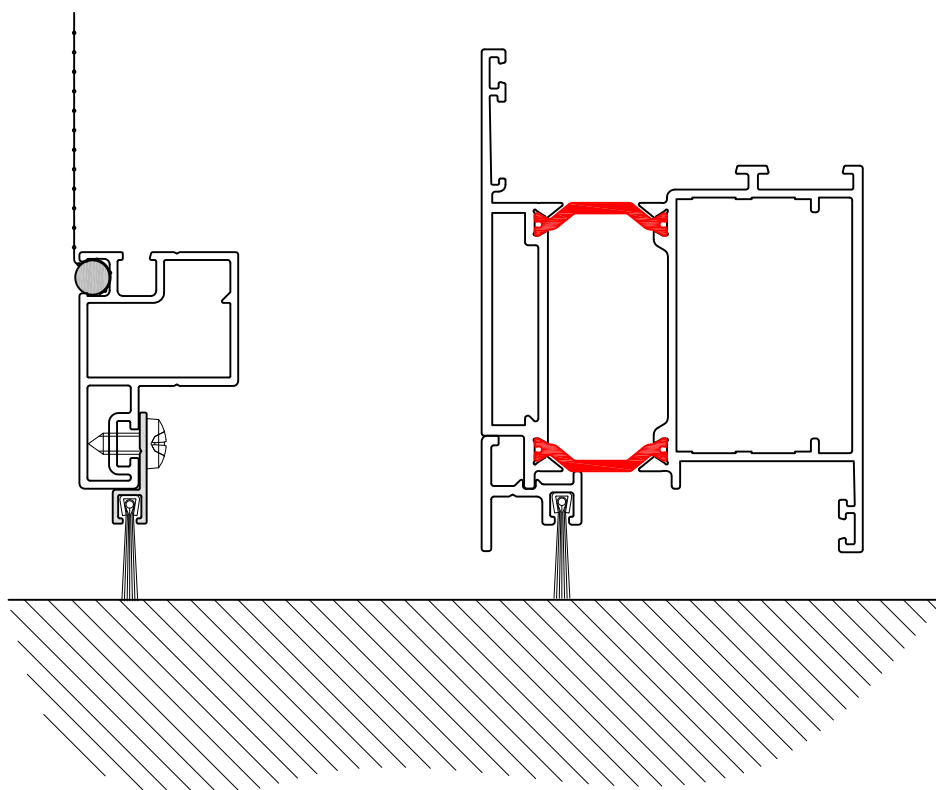
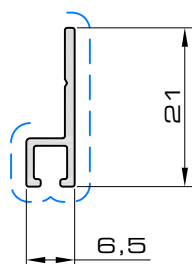


PROFILE SECTION

prof5



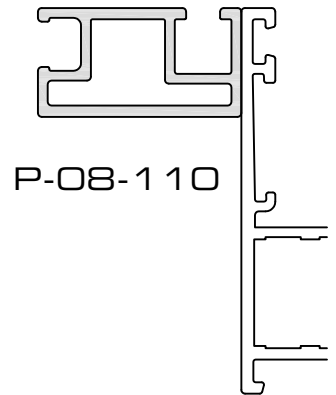
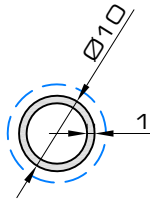
P-00-218



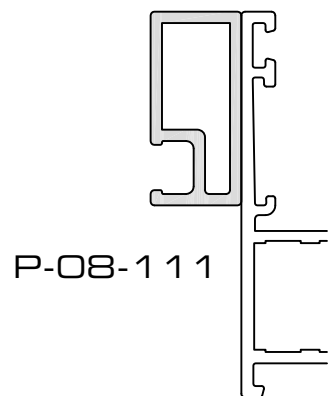
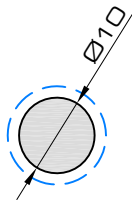
prof6



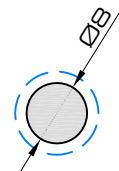
P-00-982



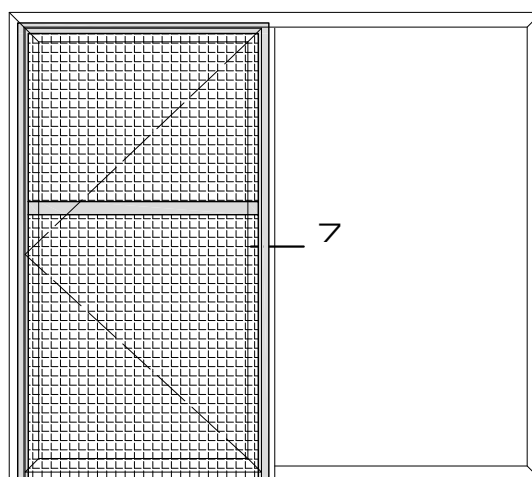
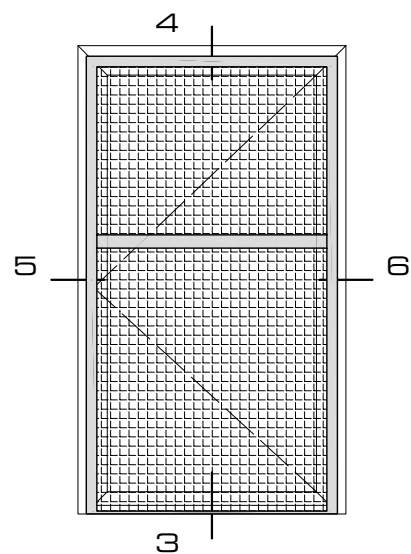
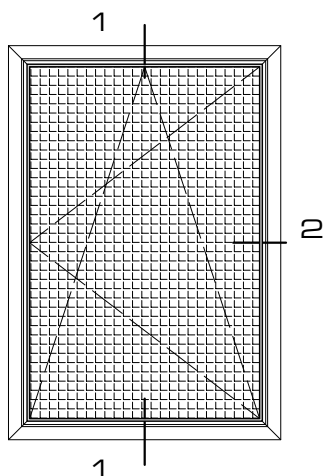
P-00-983



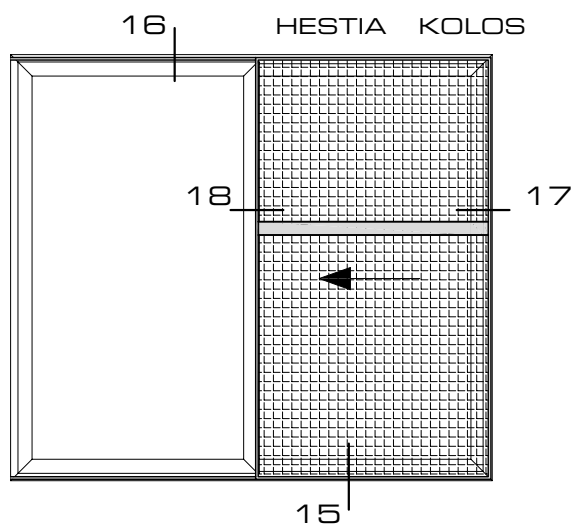
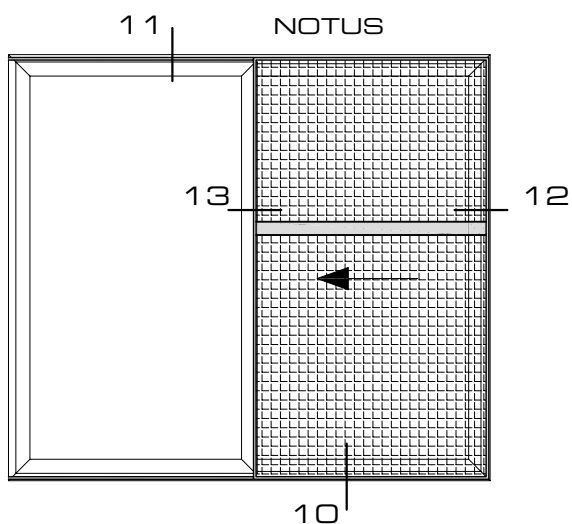
P-00-984



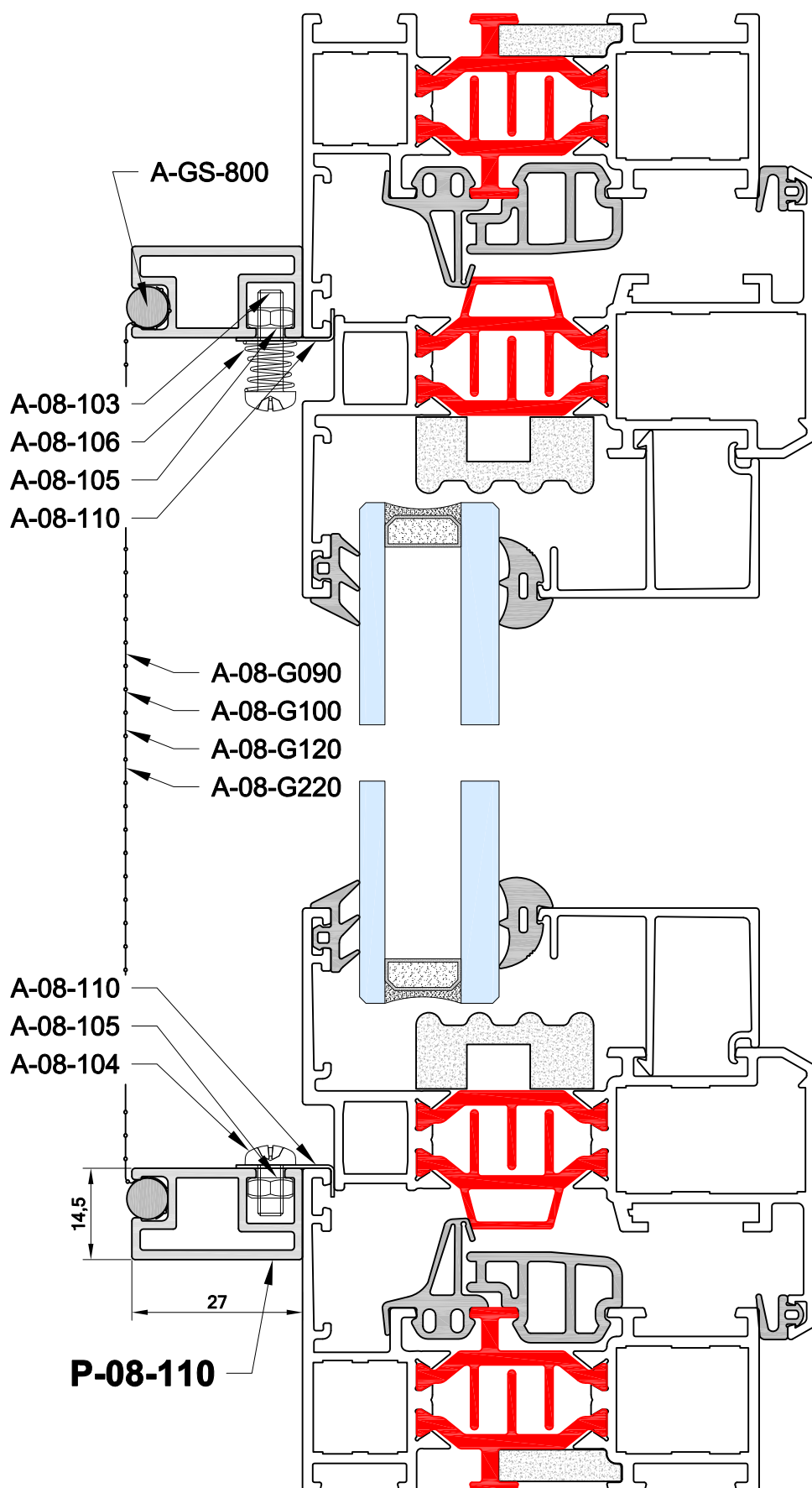
prof9



- | | |
|--------|---------|
| 1: p2 | 10: p25 |
| 2: p15 | 11: p26 |
| | 12: p27 |
| 3: p19 | 13: p29 |
| 4: p20 | |
| 5: p21 | 15: p30 |
| 6: p23 | 16: p31 |
| 7: p24 | 17: p32 |
| | 18: p34 |



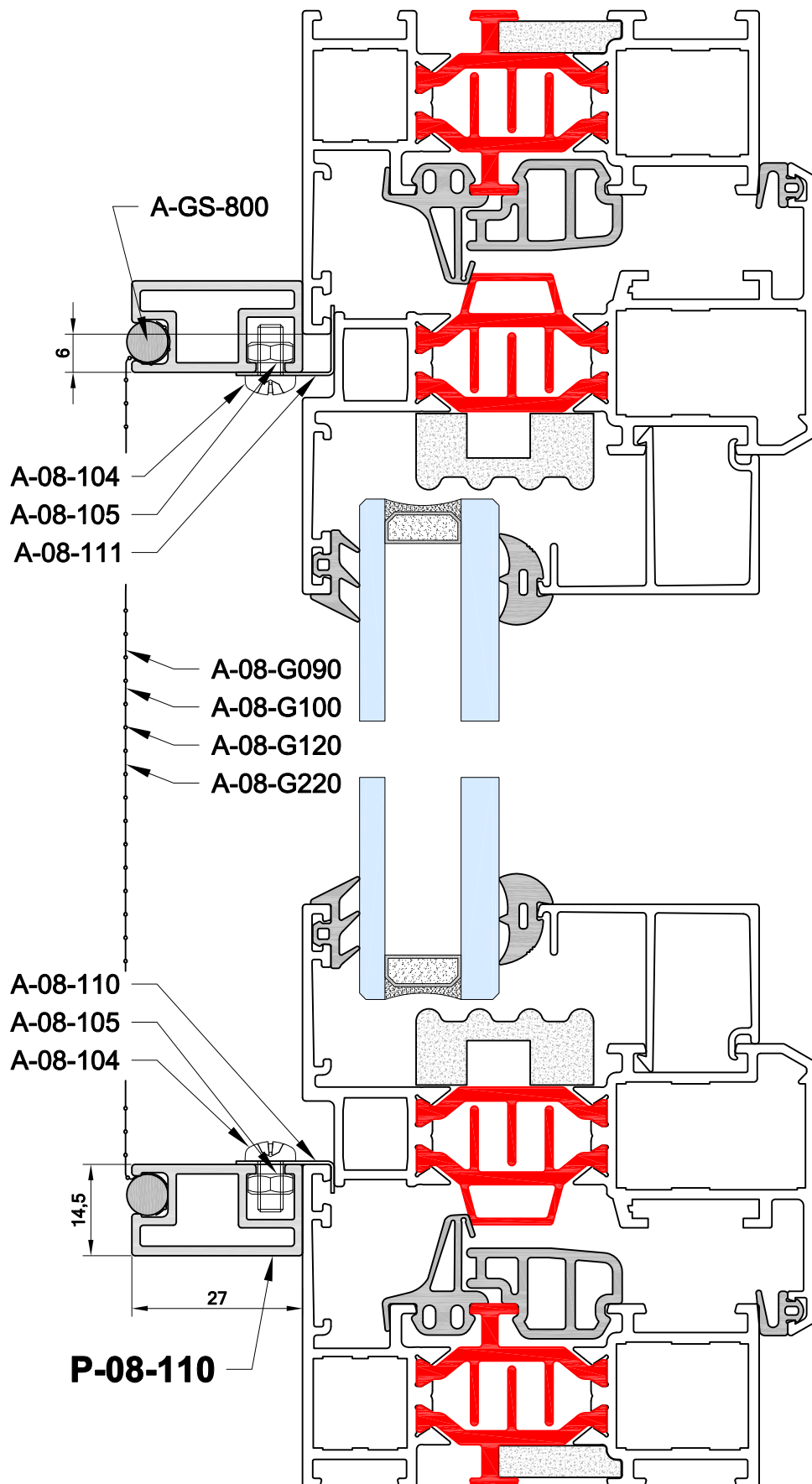
overzicht



doors1

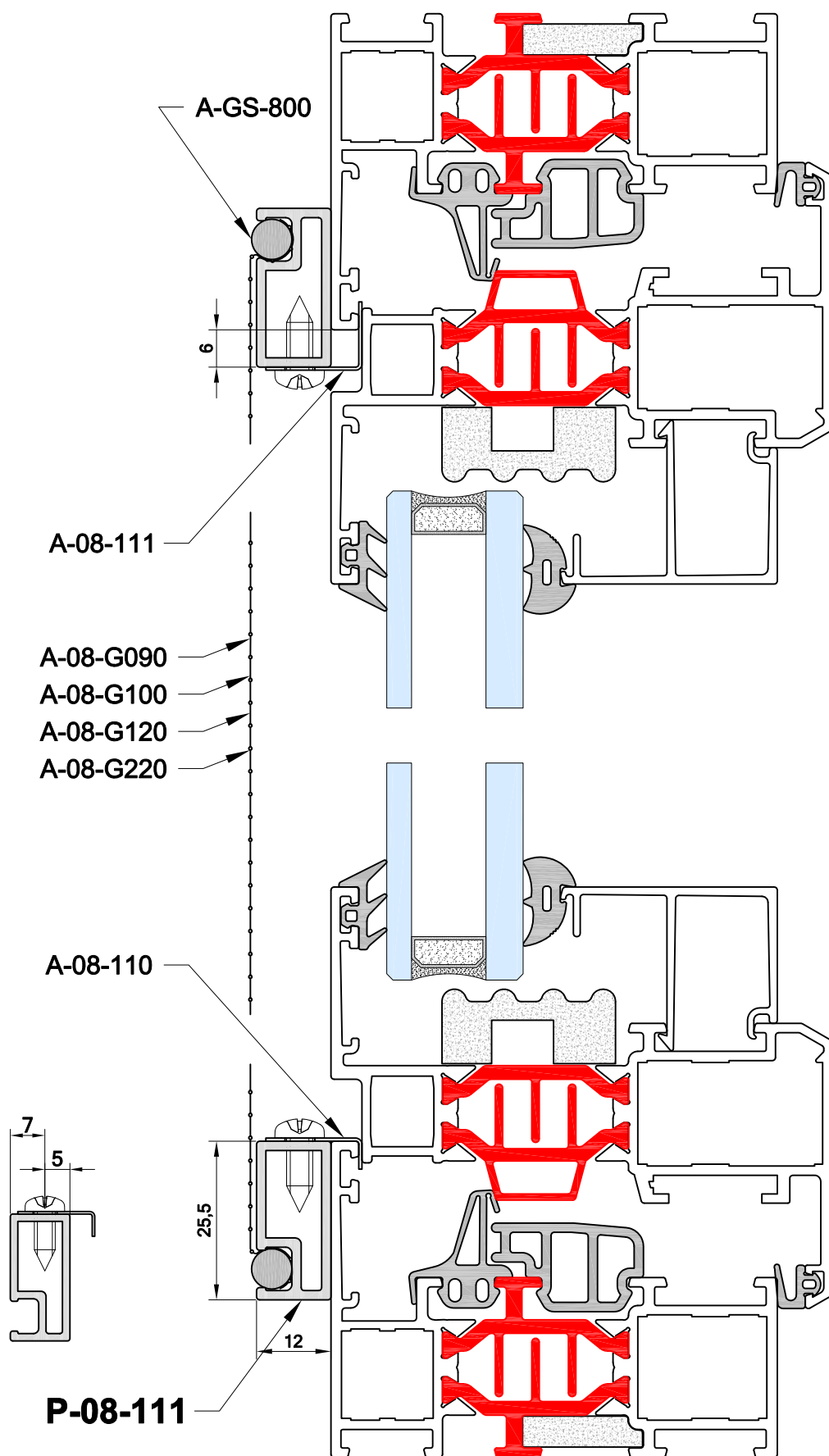


1b



TYPICAL DETAIL

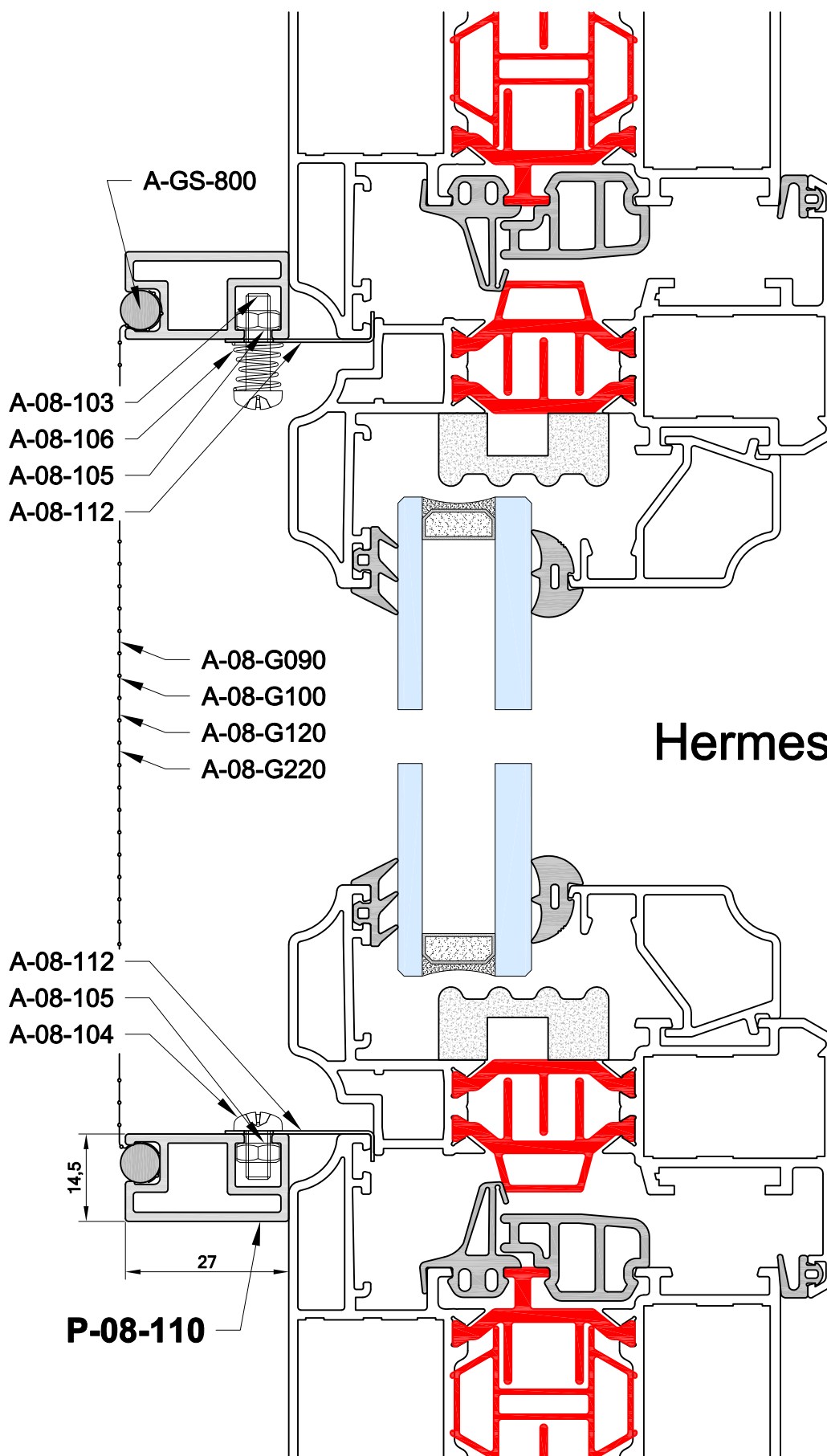
doors1b



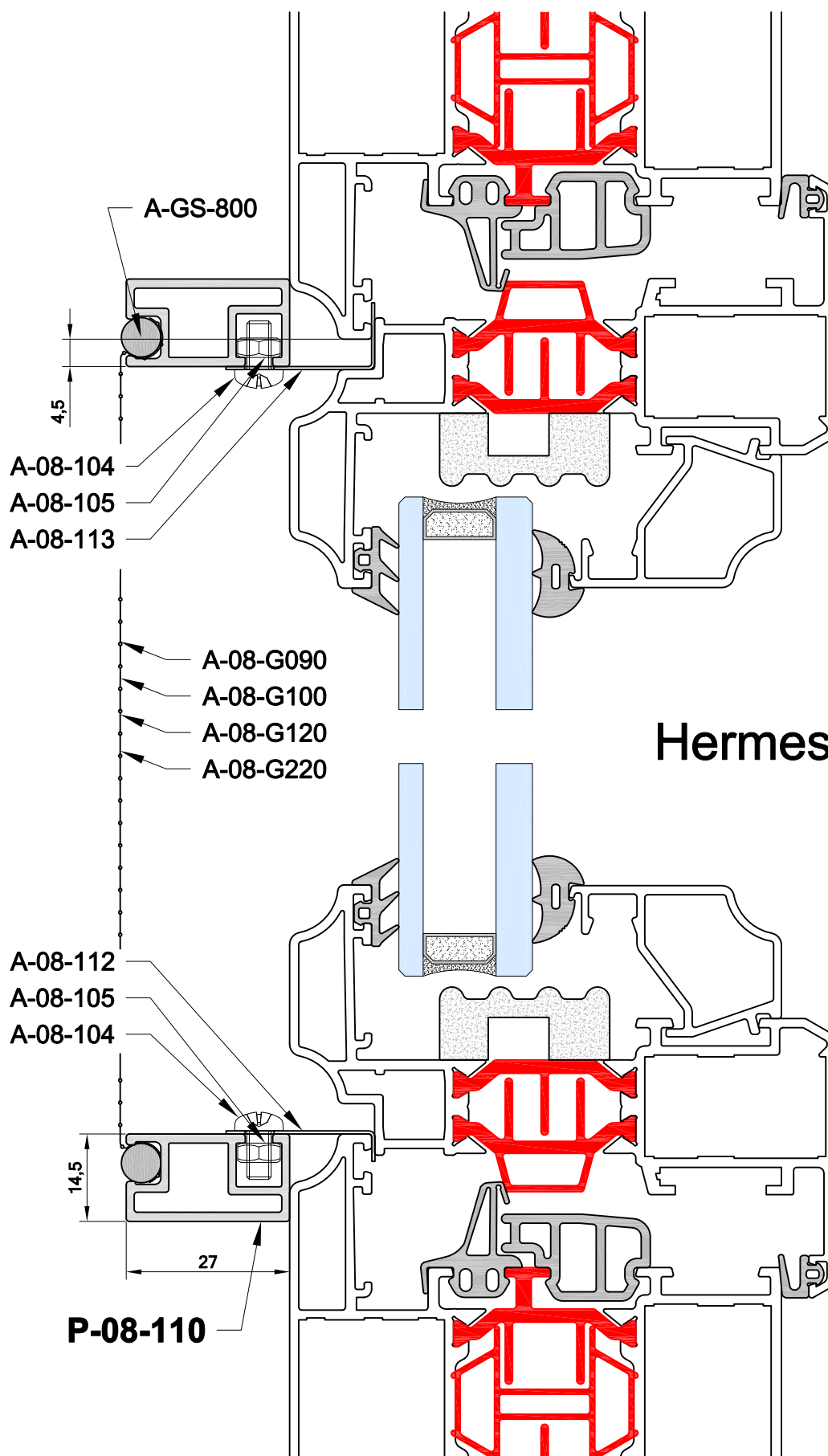
doors1b2



1c



doors1c



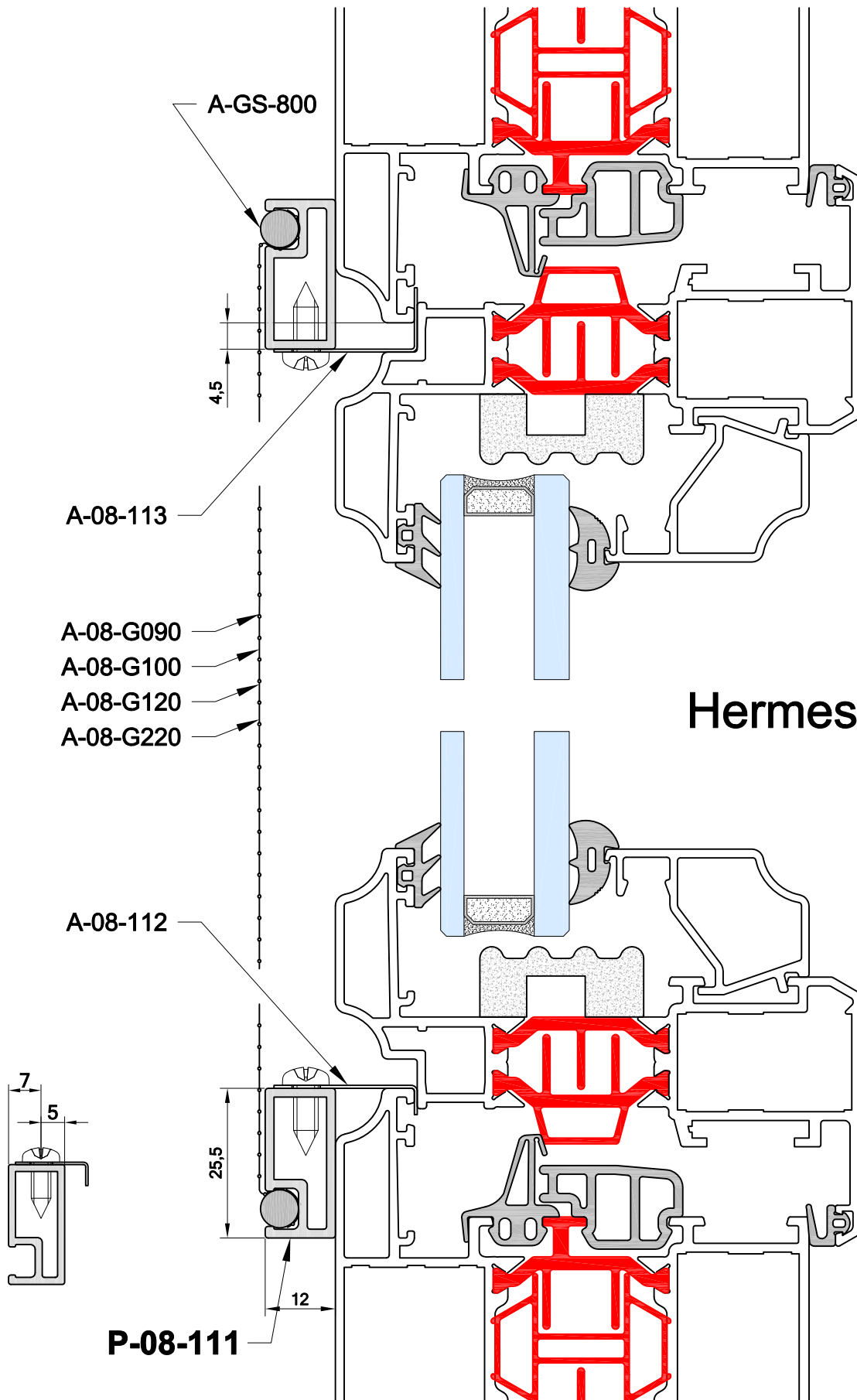
doors1d



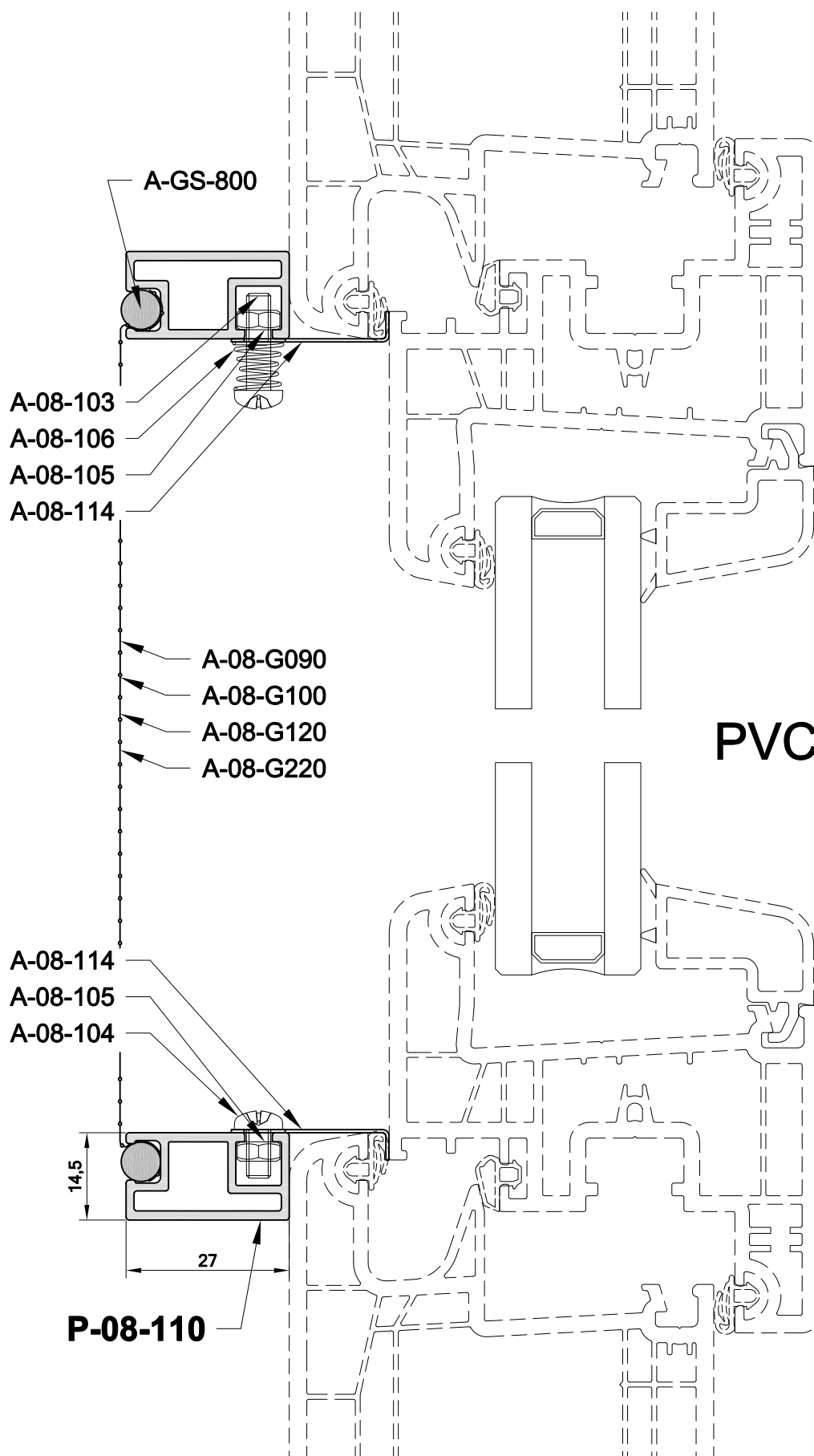
1d



TYPICAL DETAIL



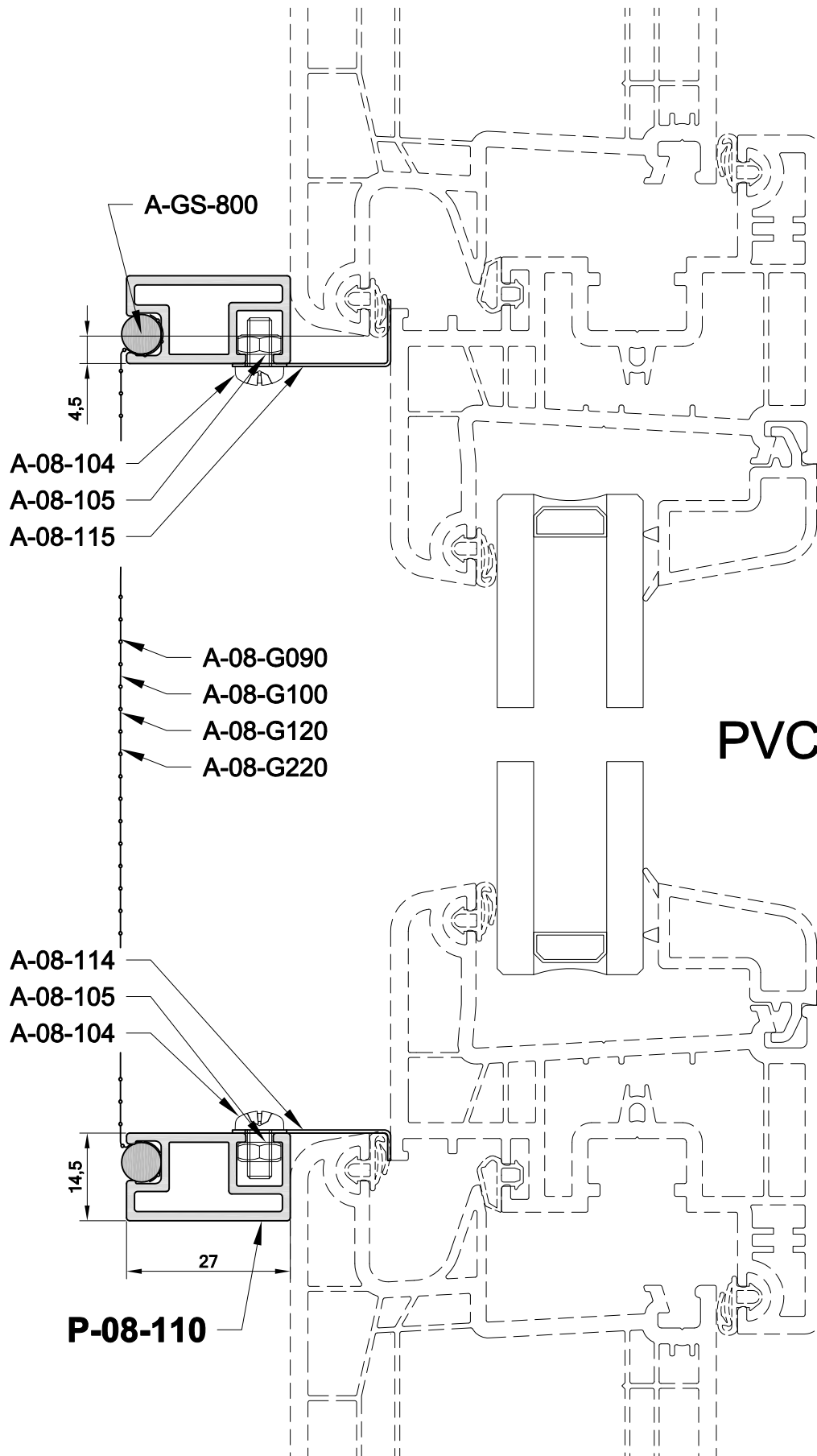
doors1d2



doors1e

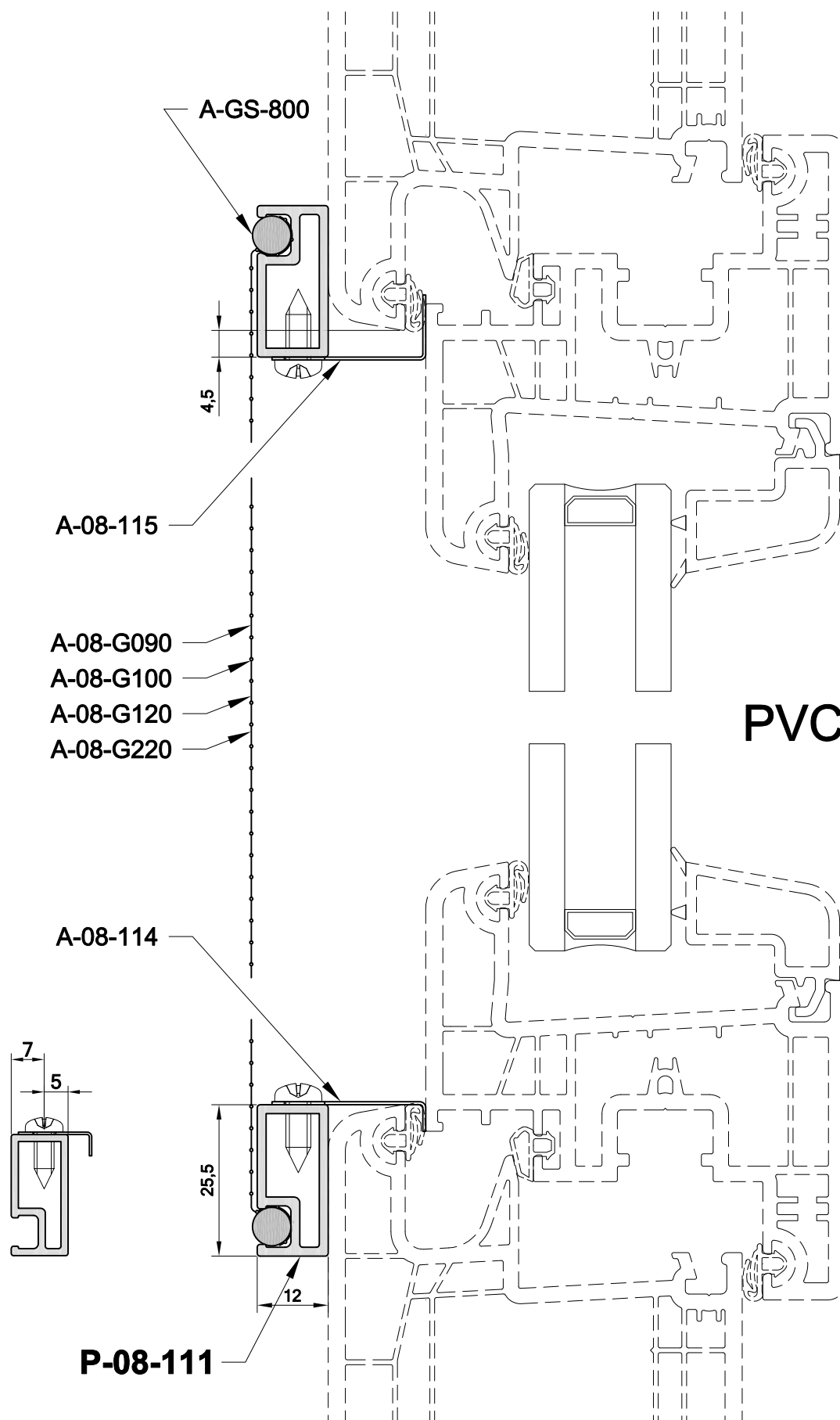


1f

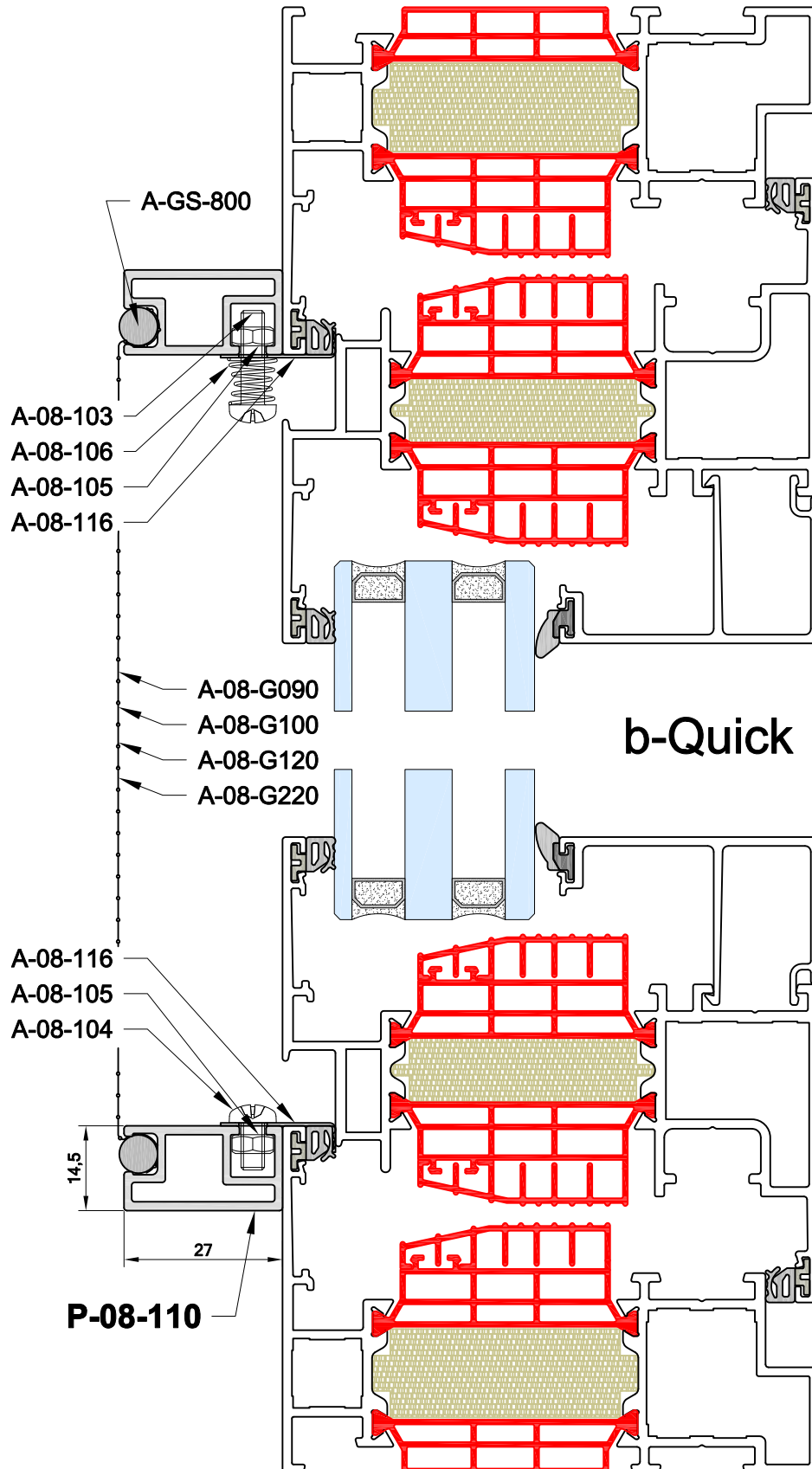


TYPICAL DETAIL

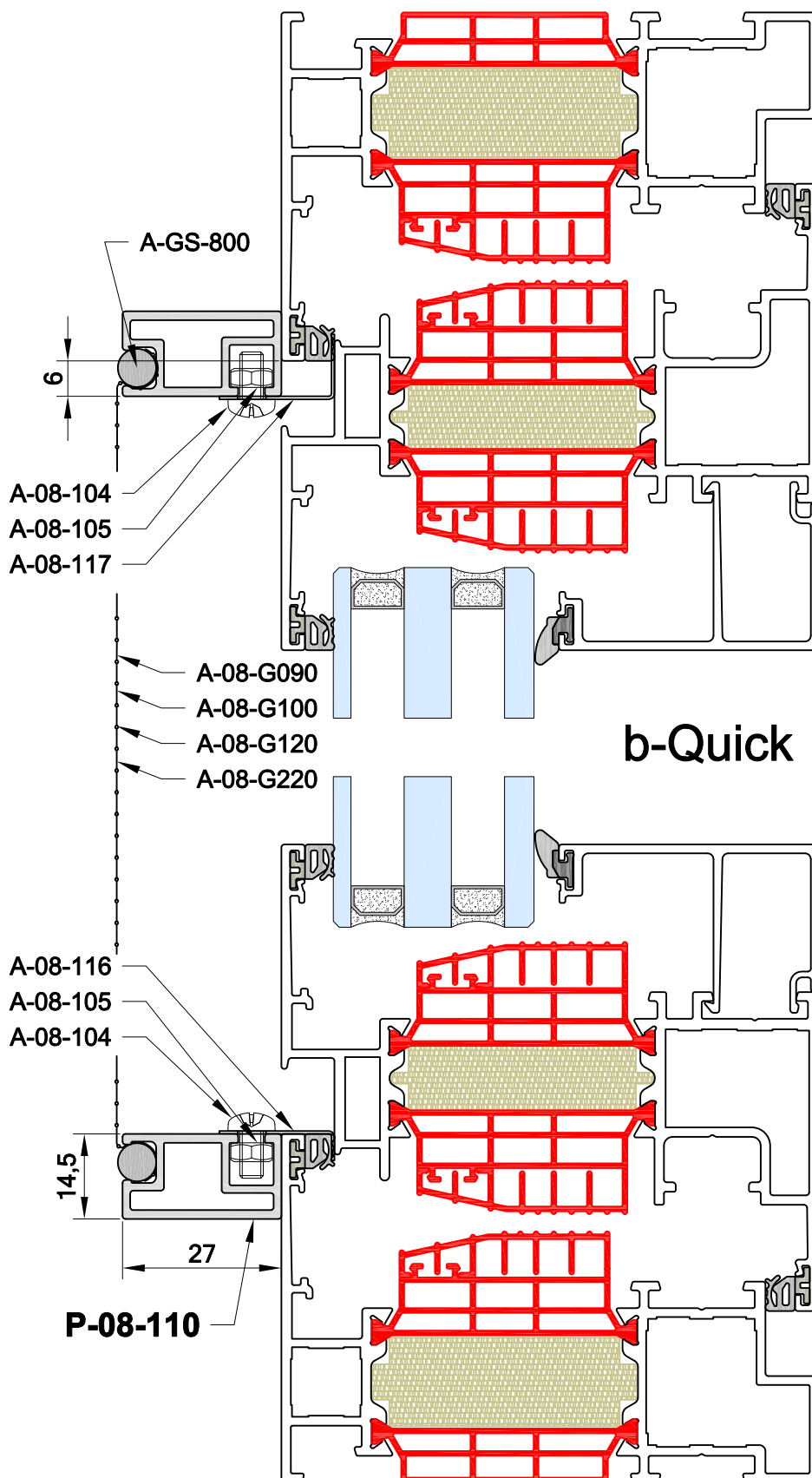
doors1f



doors1f2

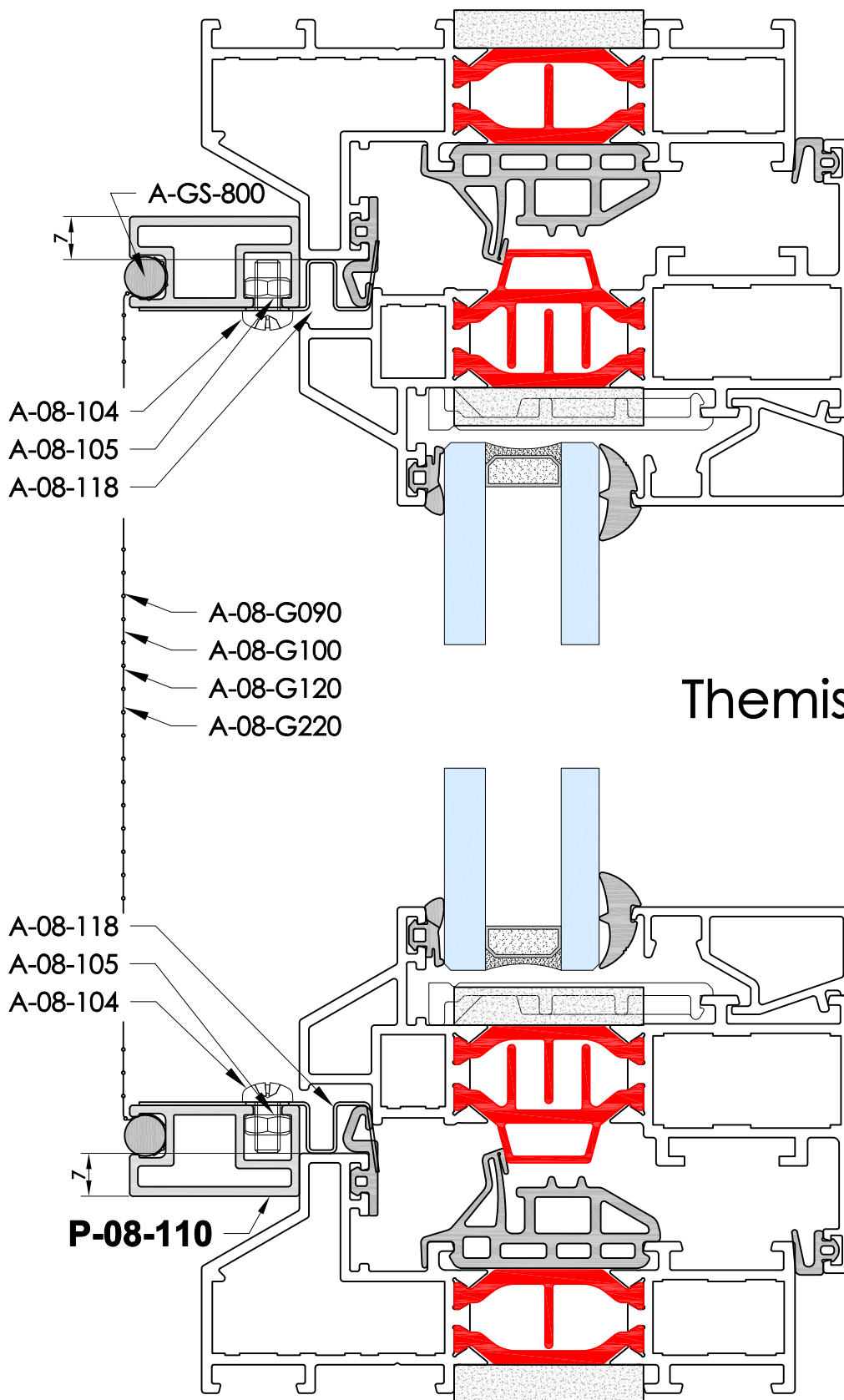


doors1g



doors1h





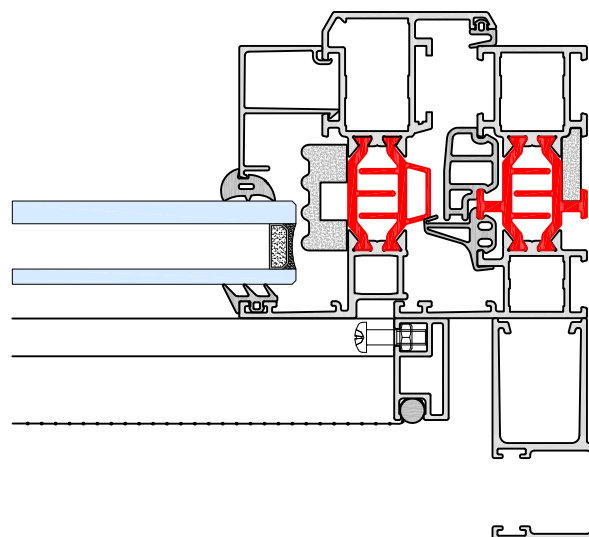
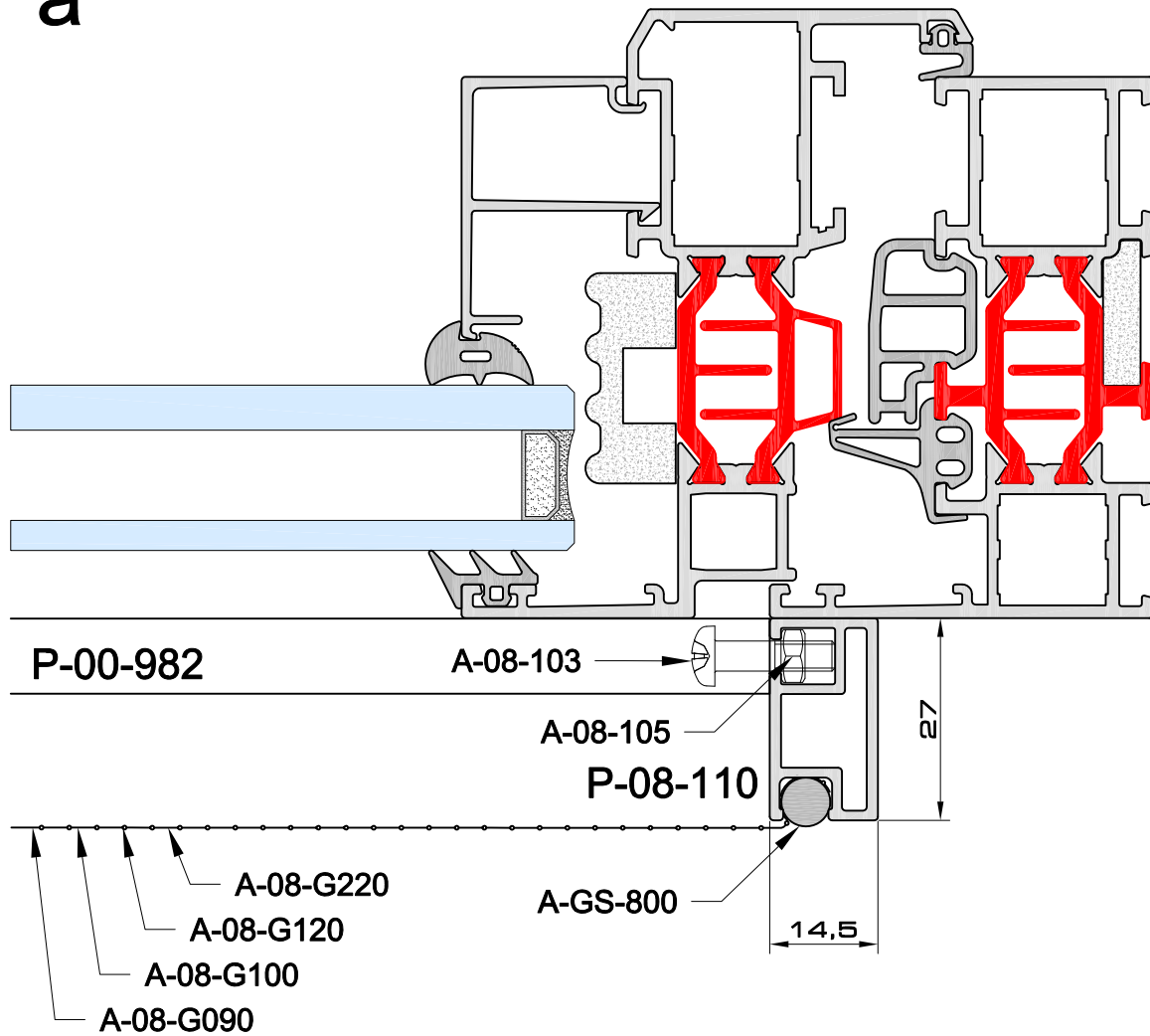
doorsii



2



a



doors2a

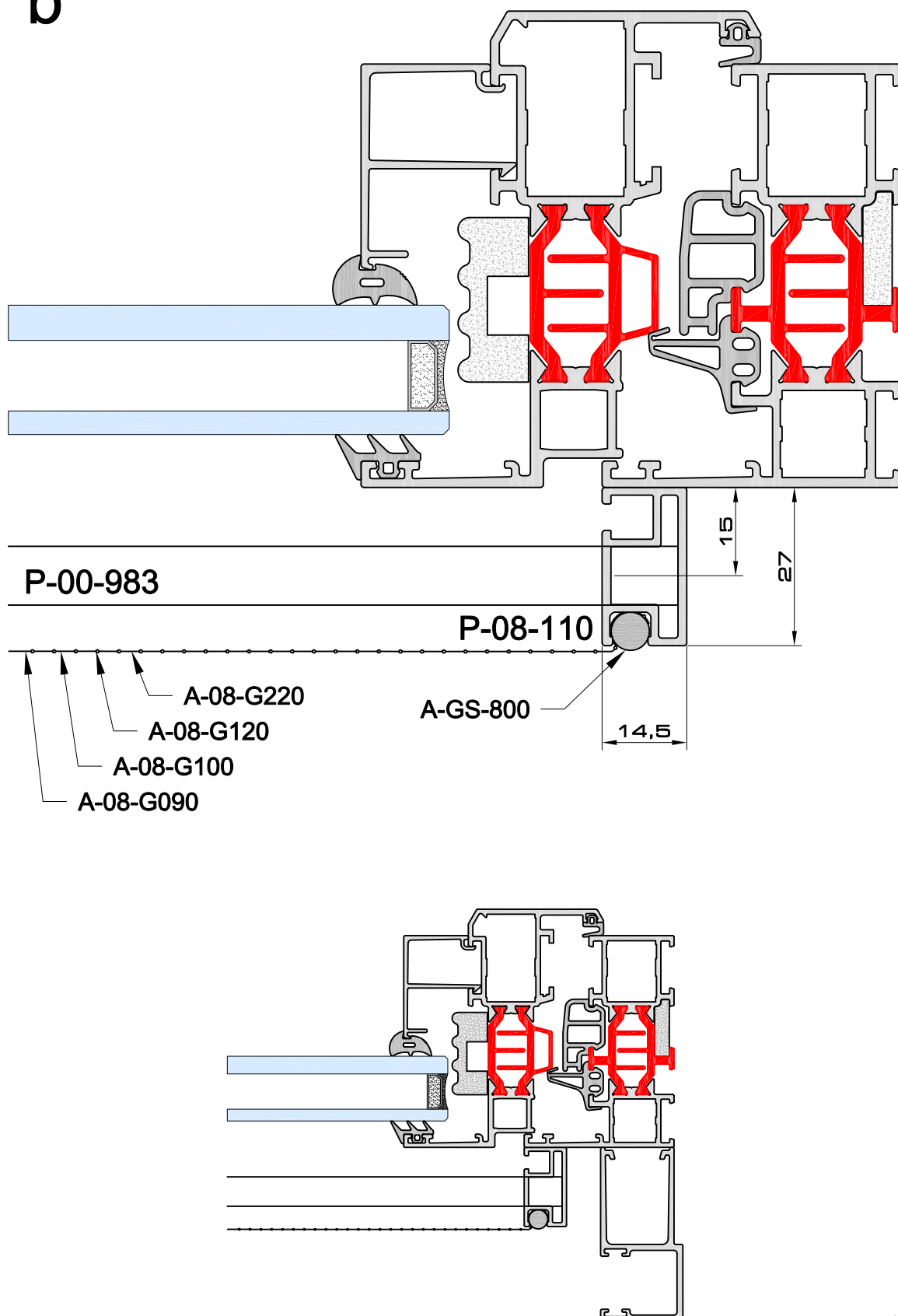
TYPICAL DETAIL



2



b



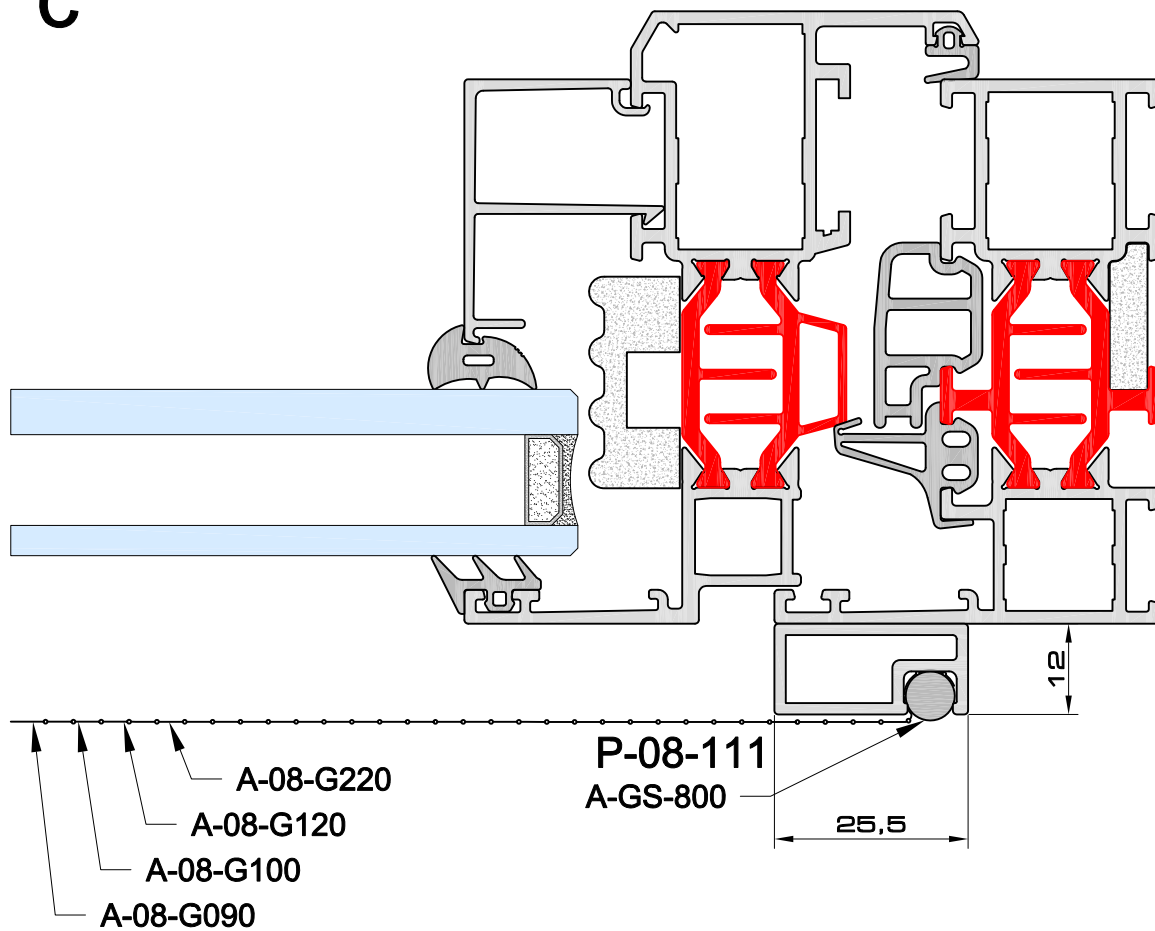
doors2b



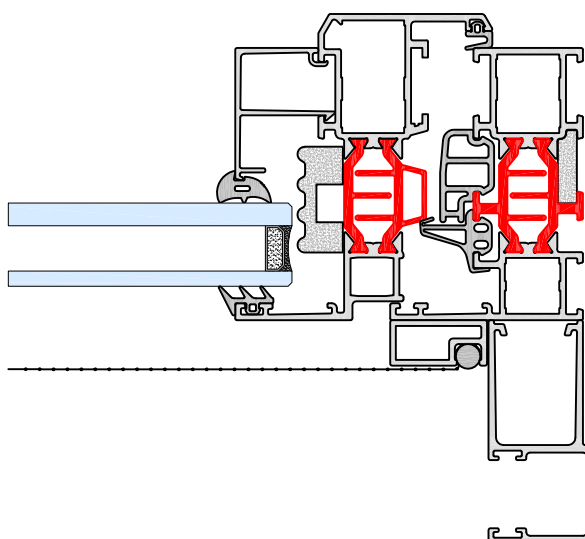
2



C



TYPICAL DETAIL



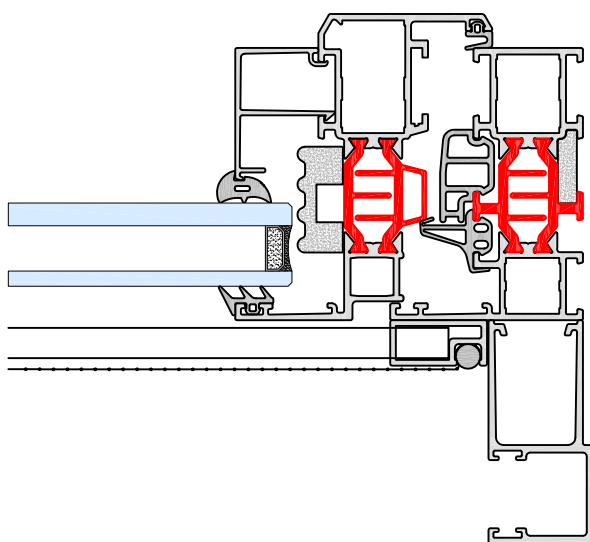
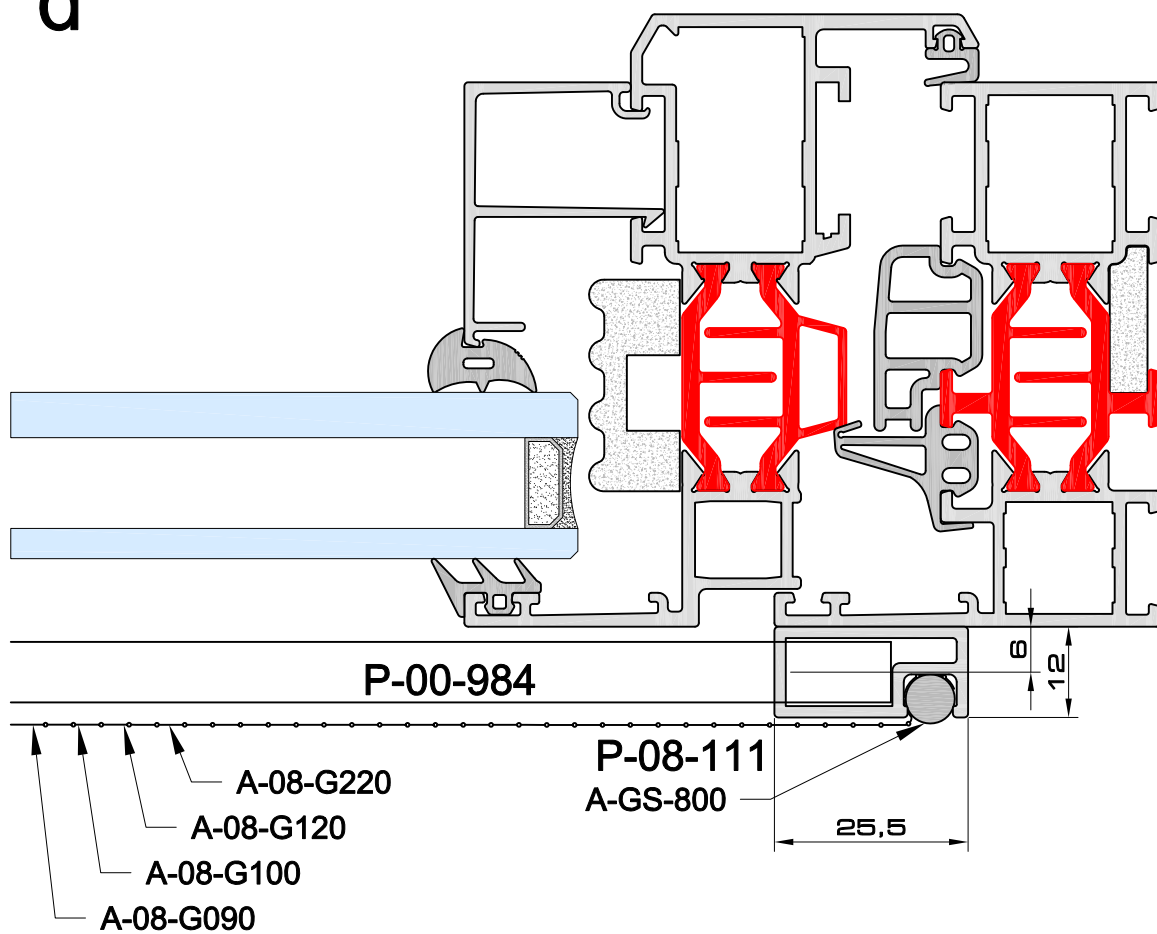
doors2c



2



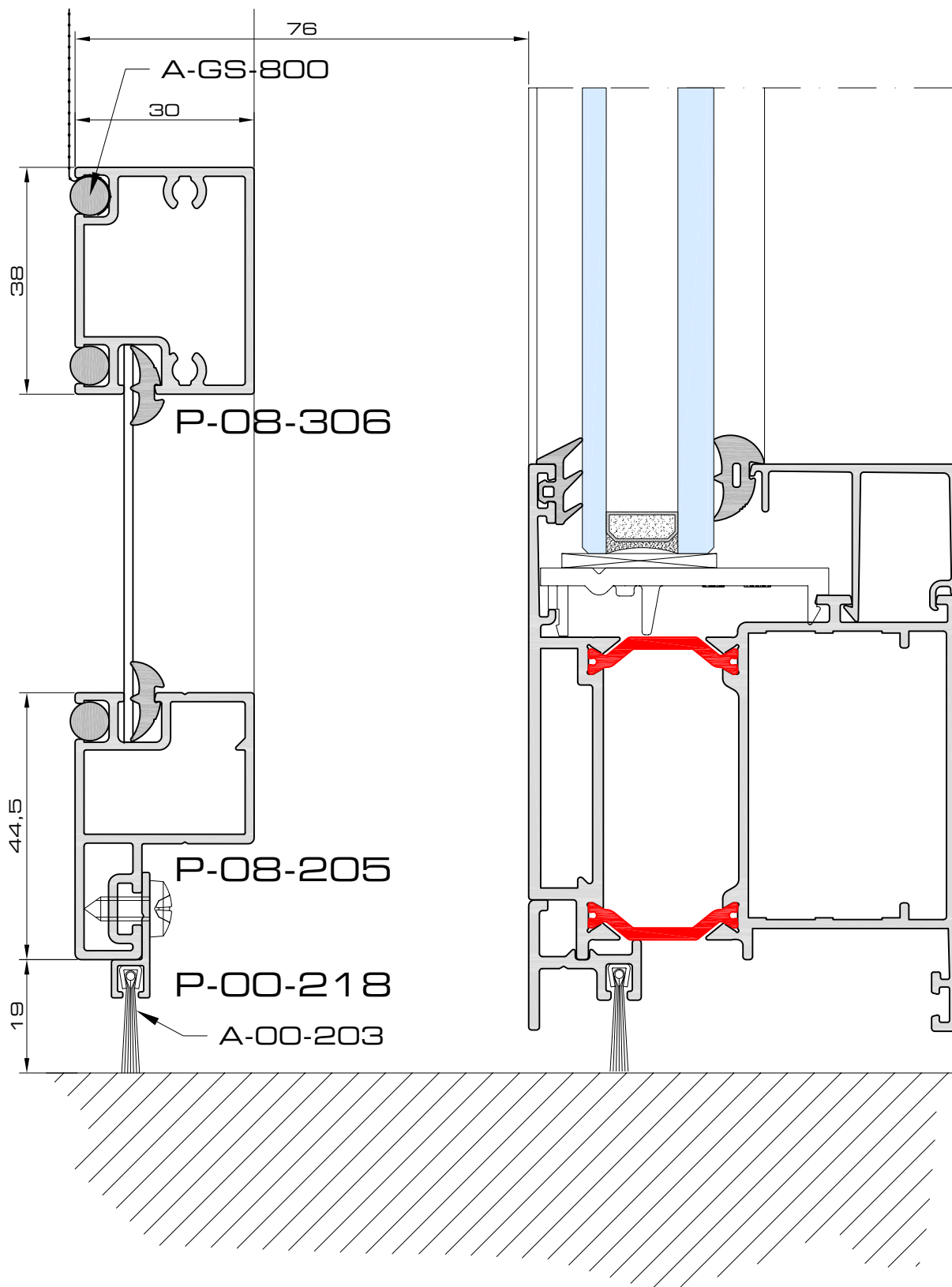
d



doors2d

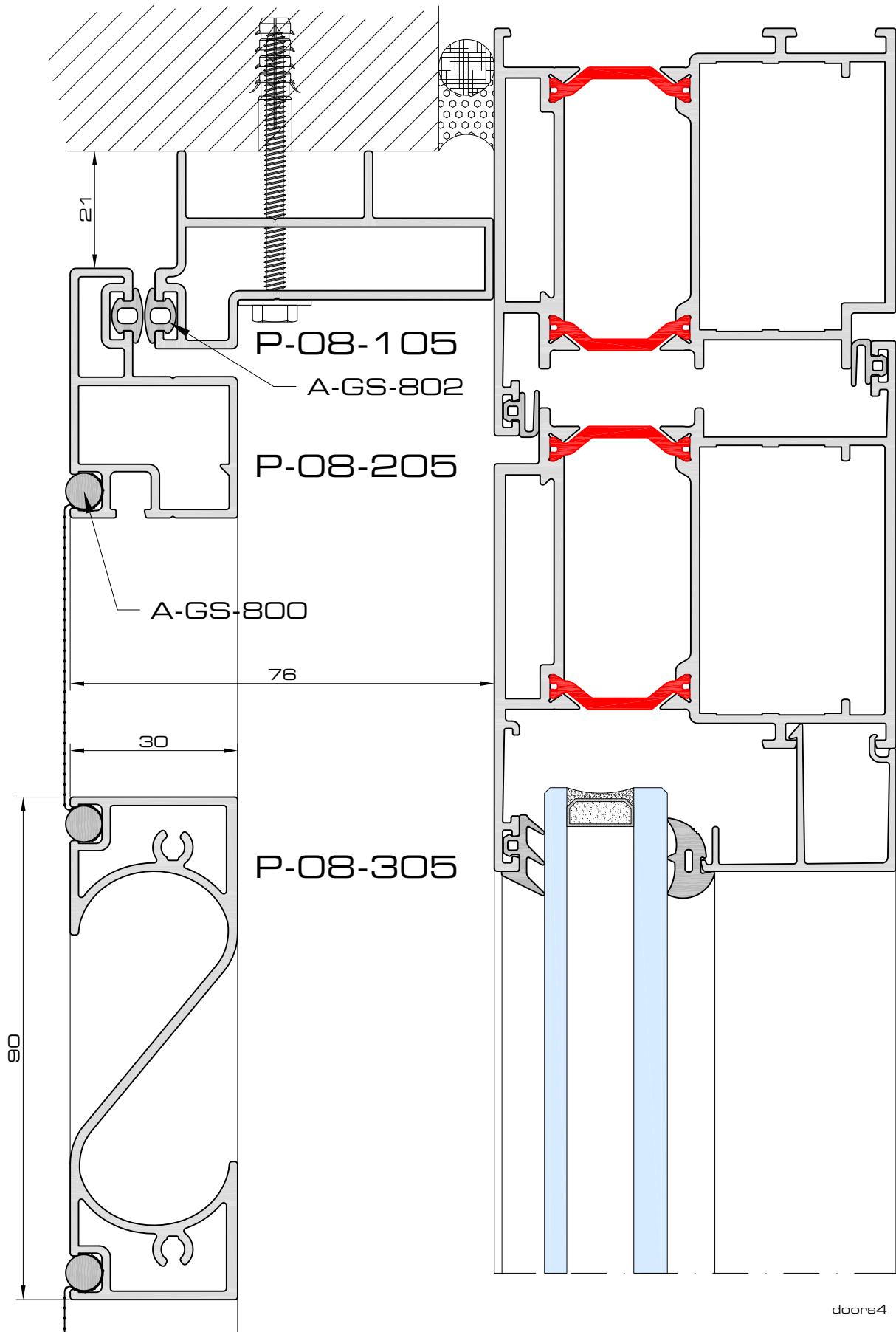


3

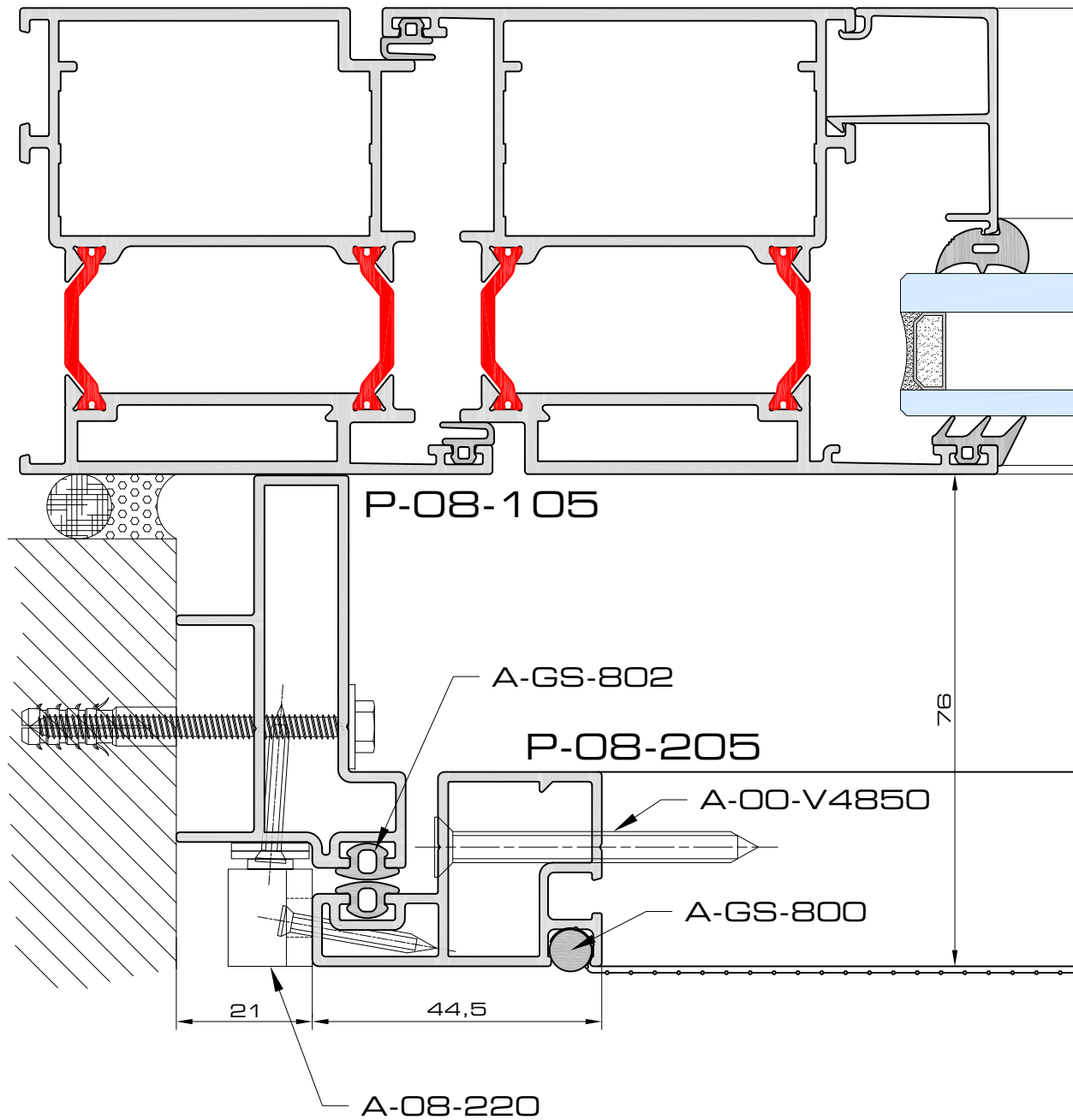


TYPICAL DETAIL

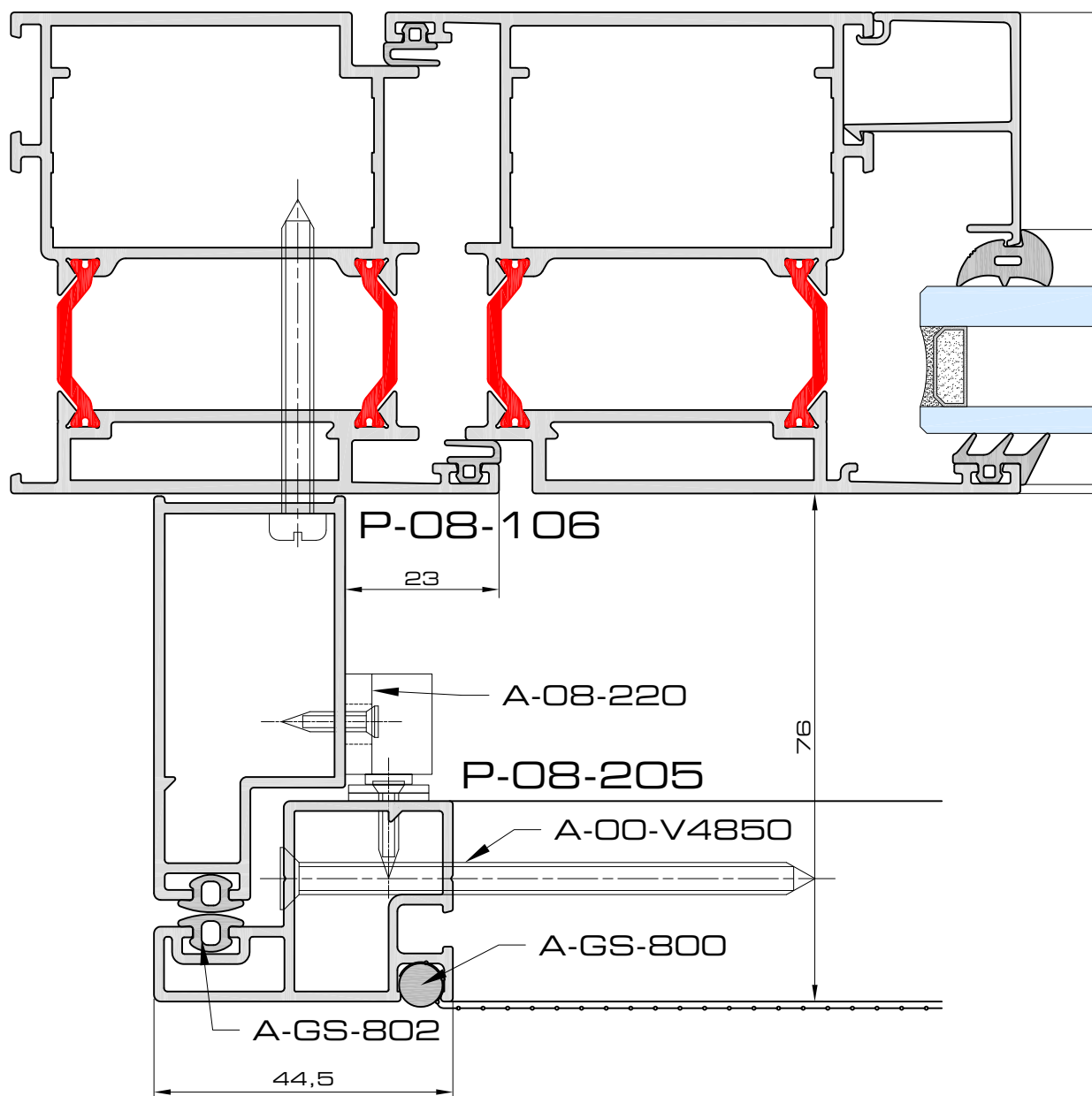
doors3



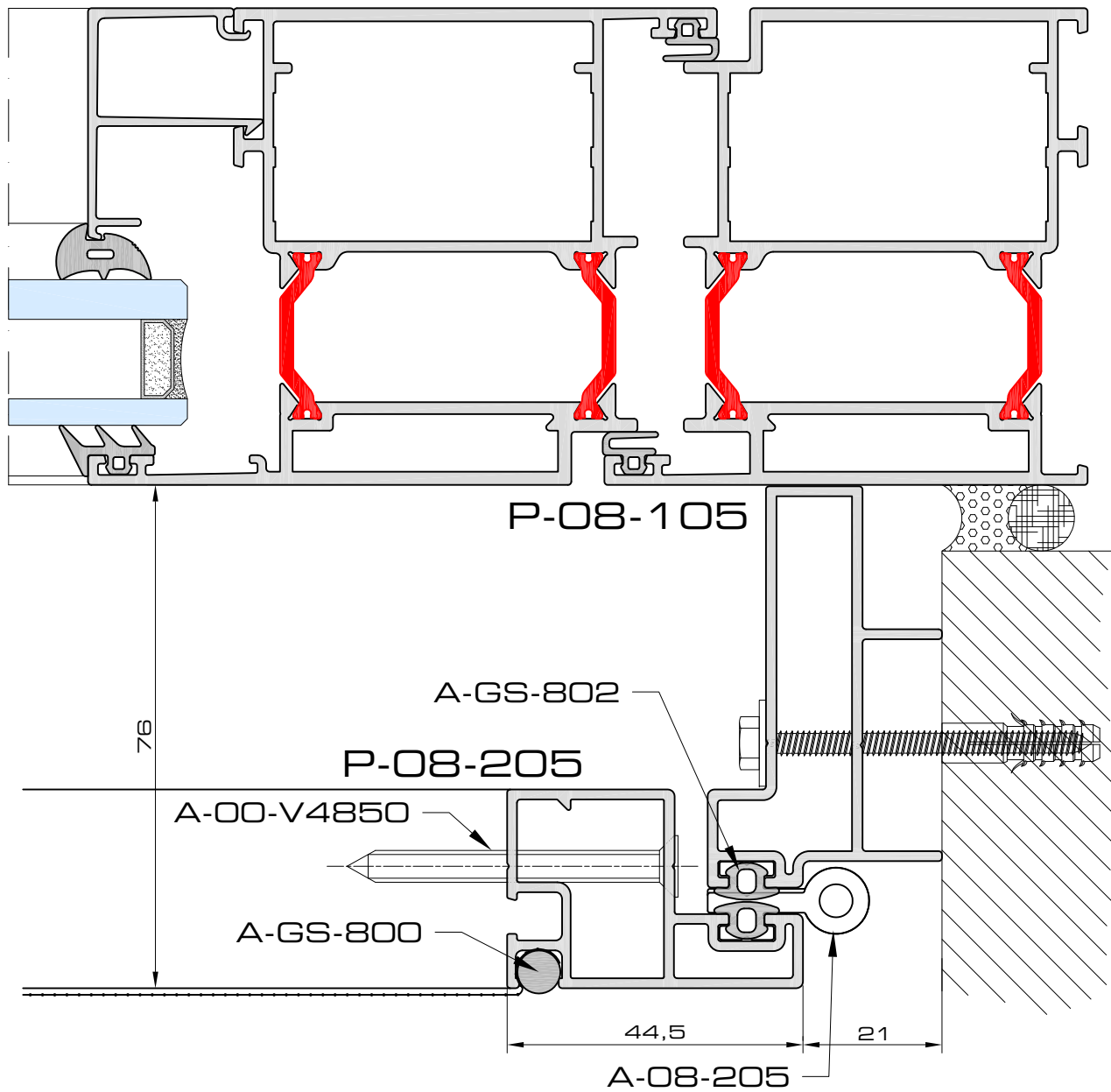
doors4



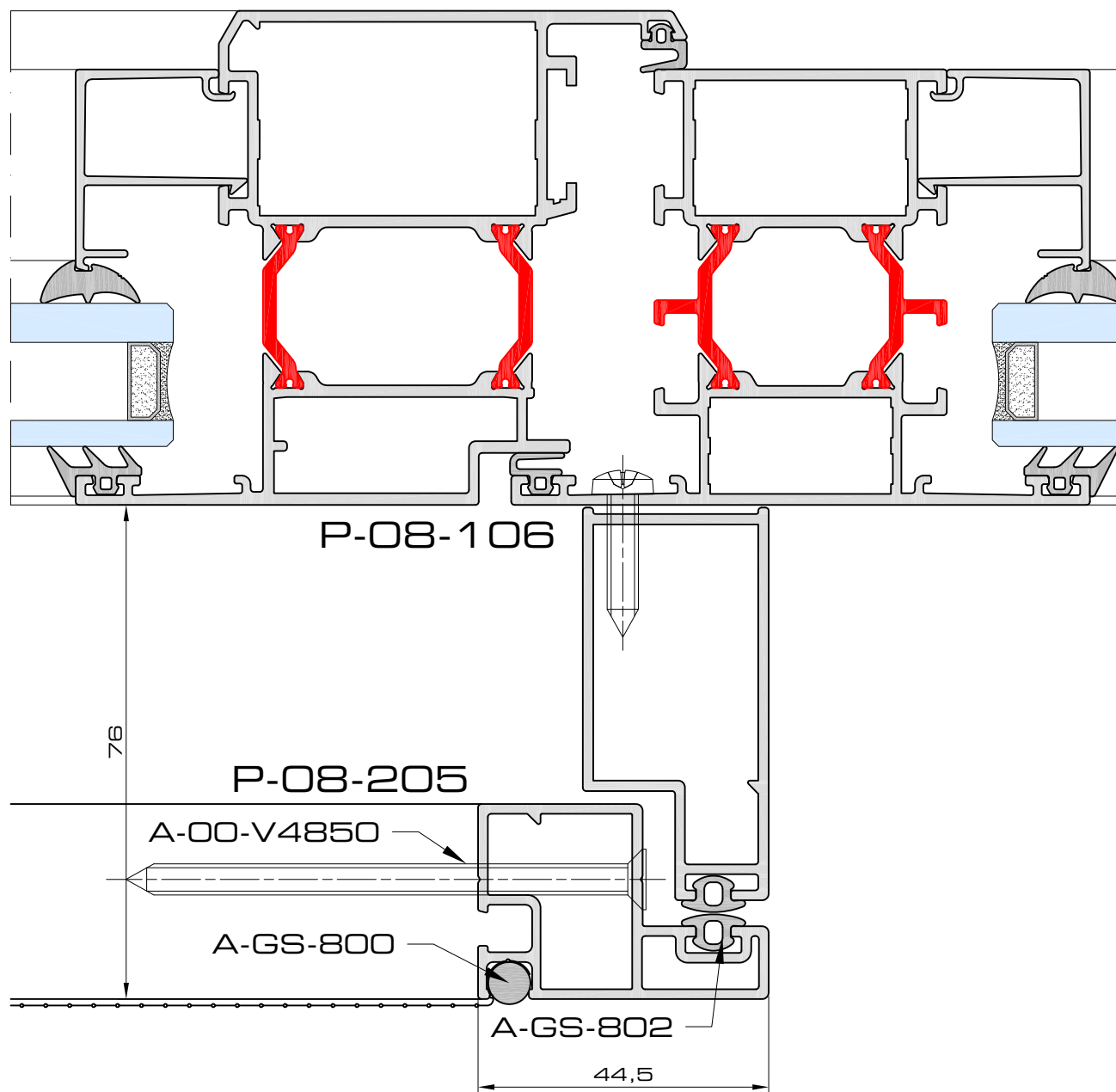
doors5



doors5b



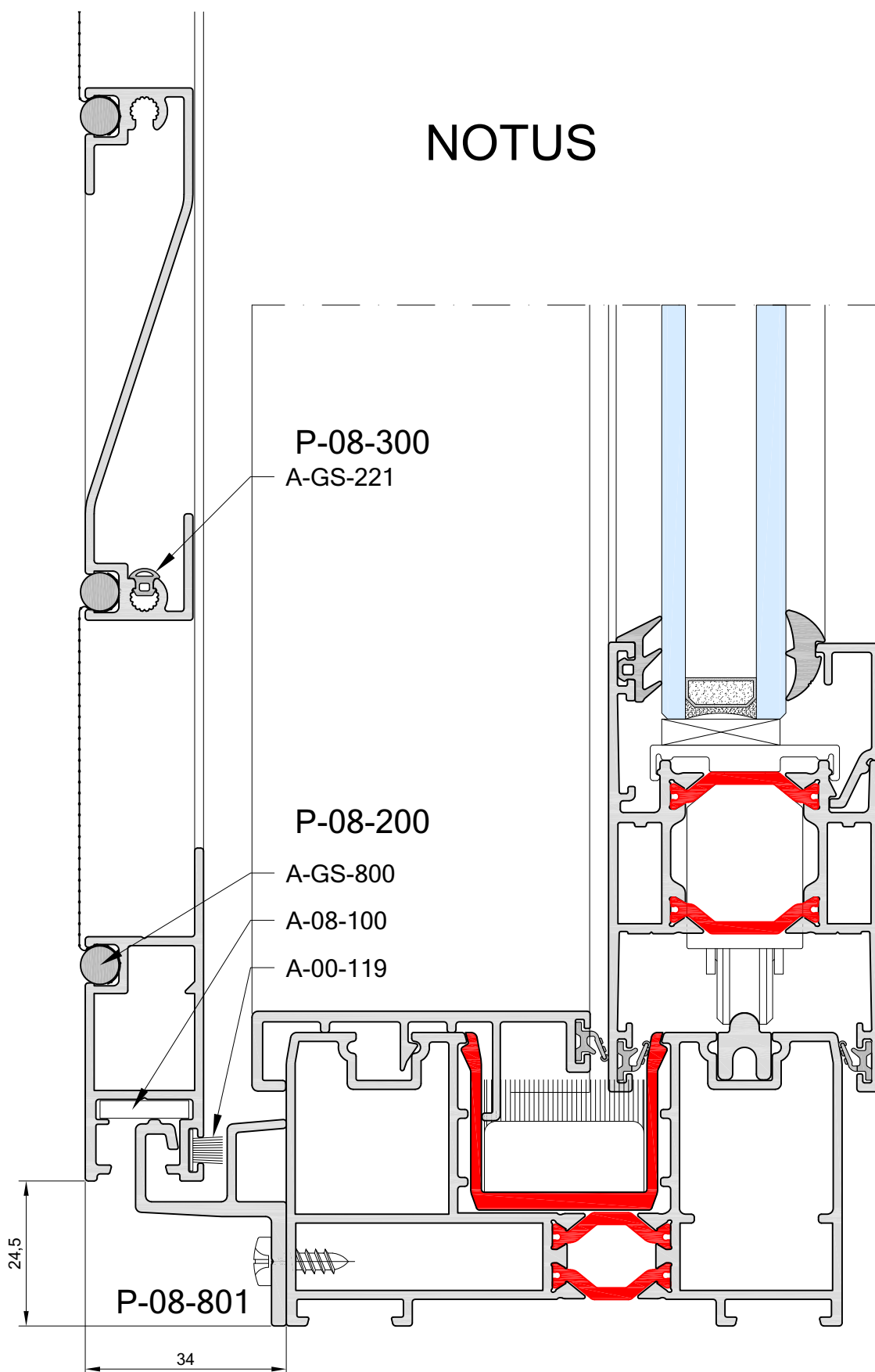
doors6



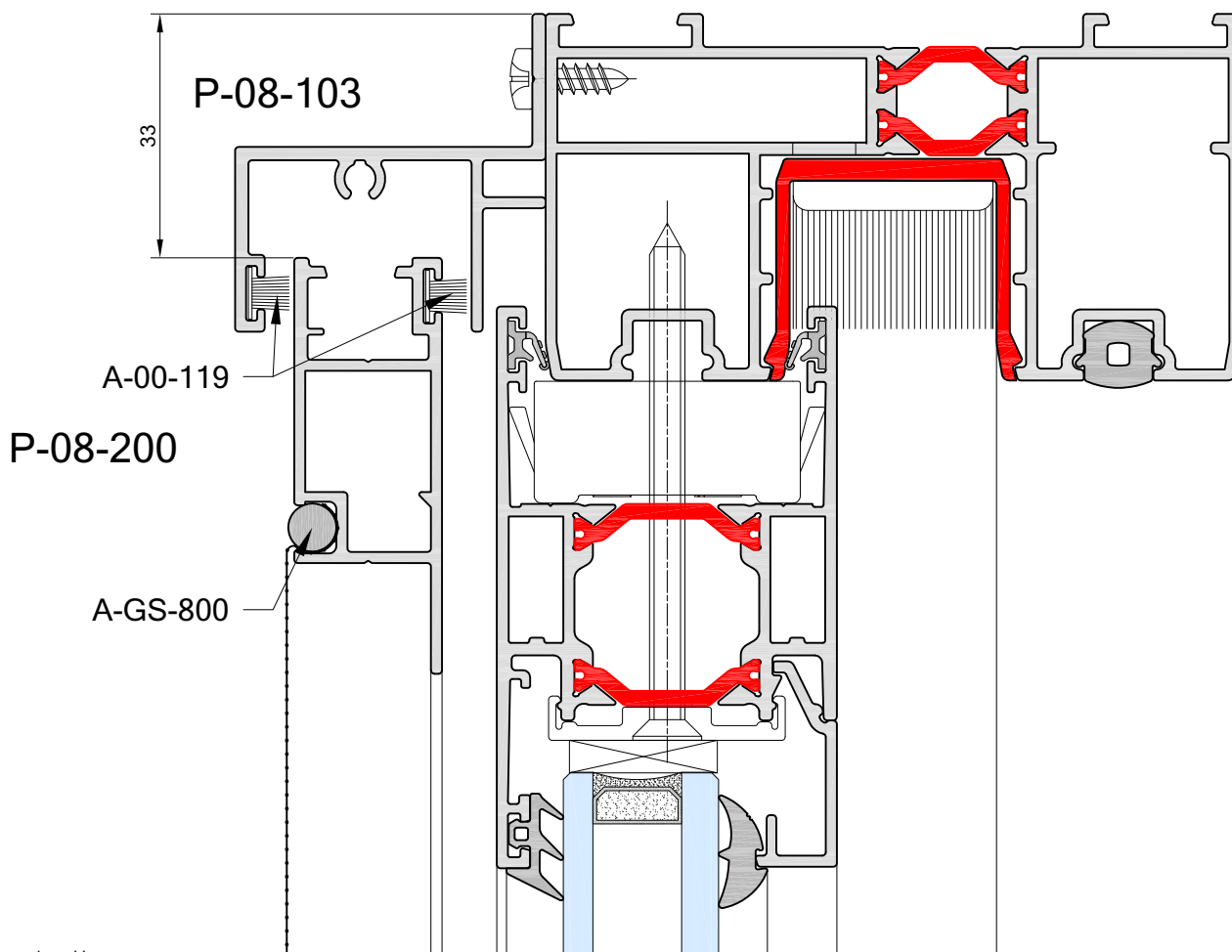
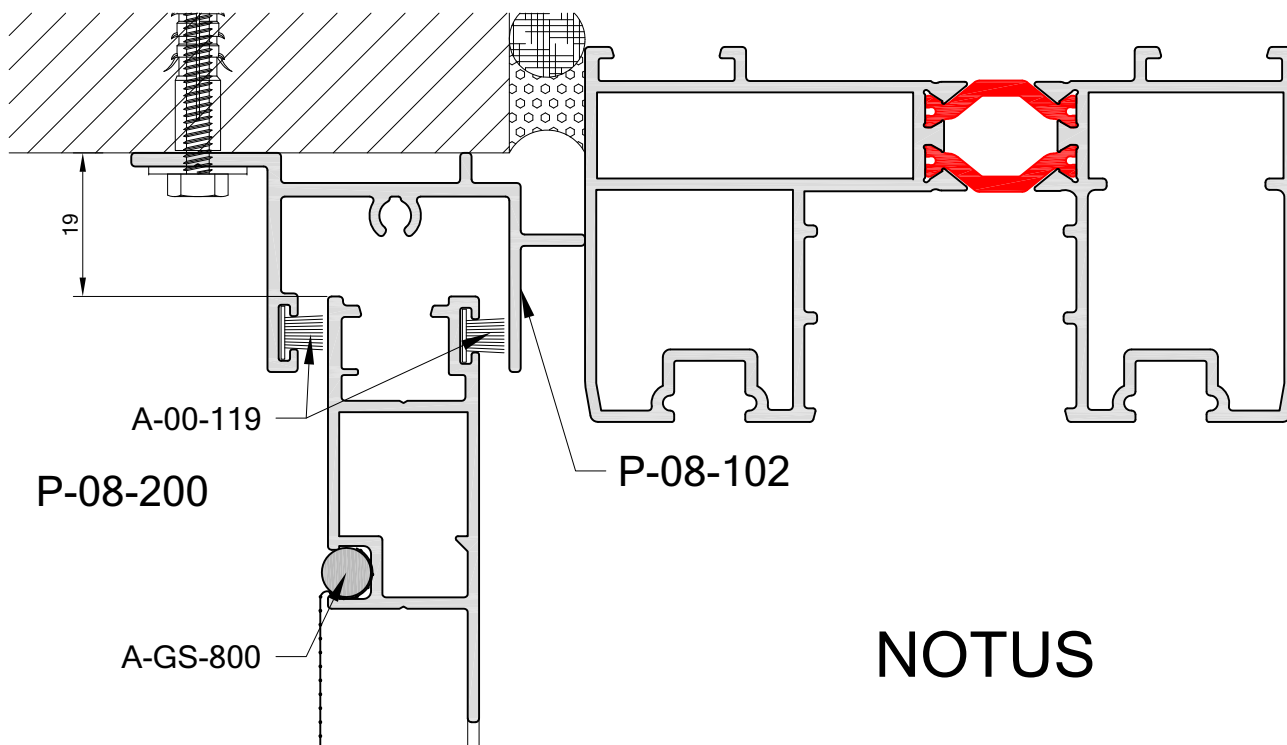
doors7



NOTUS



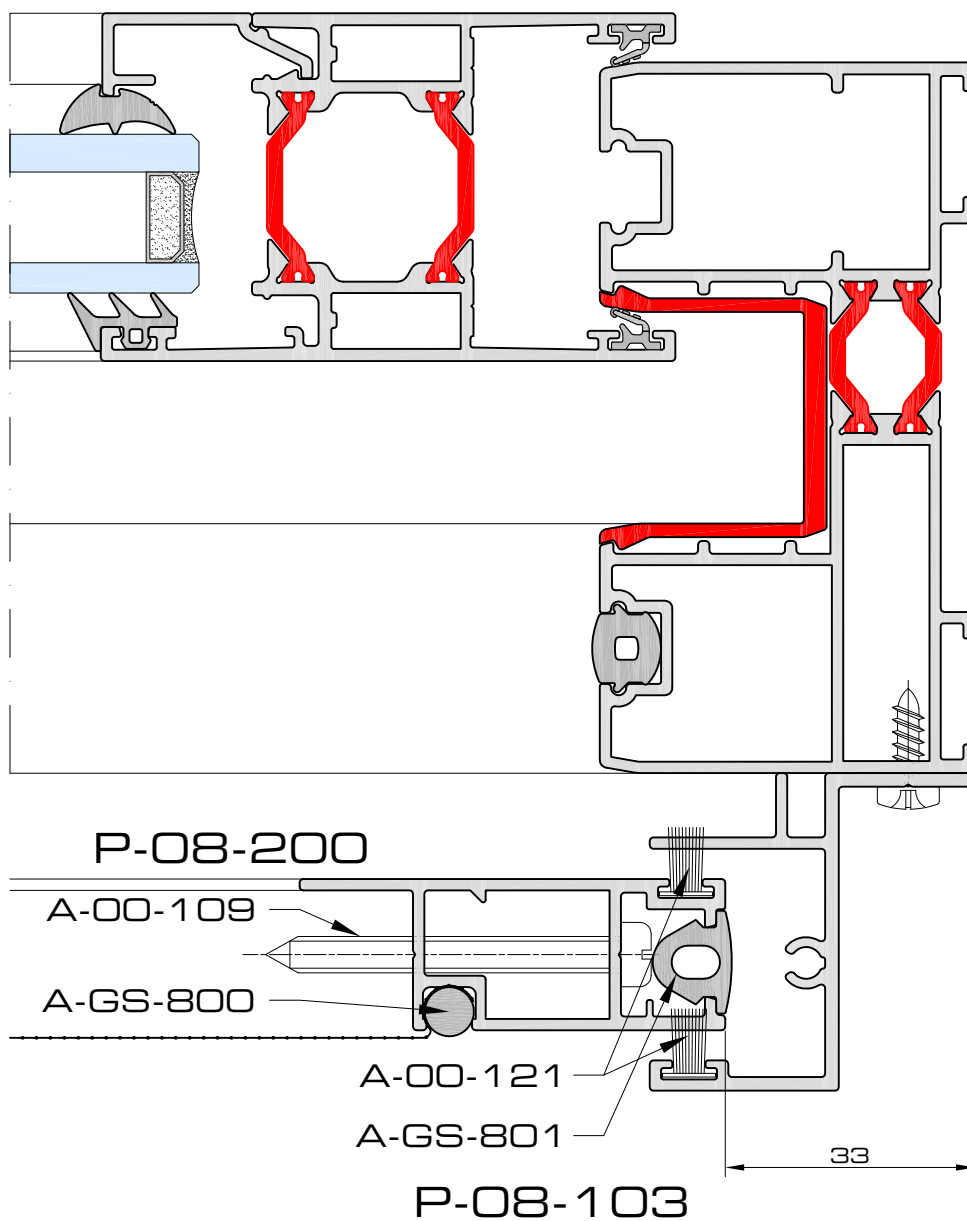
doors10



doors11



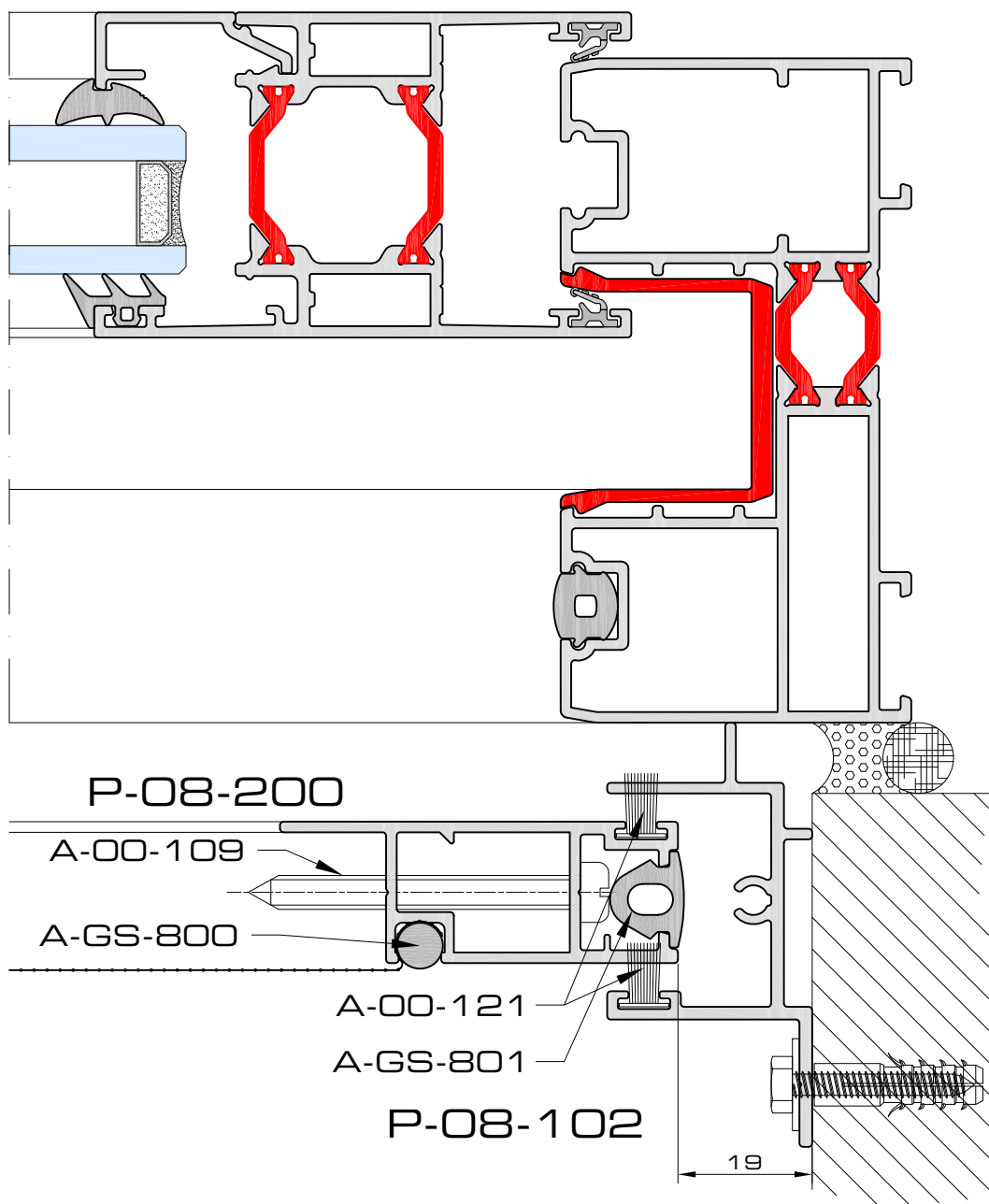
NOTUS



TYPICAL DETAIL



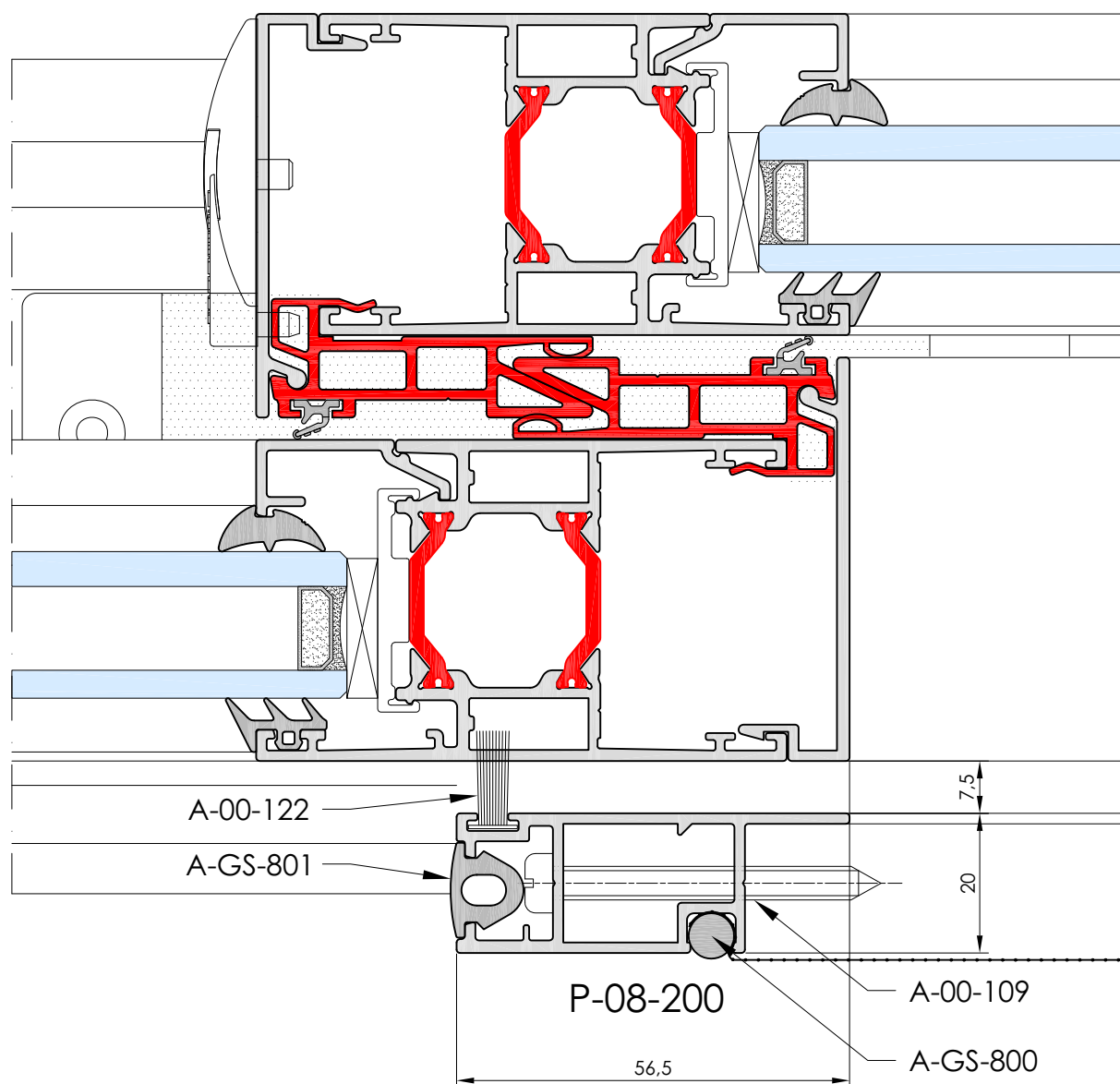
NOTUS



doors12



NOTUS

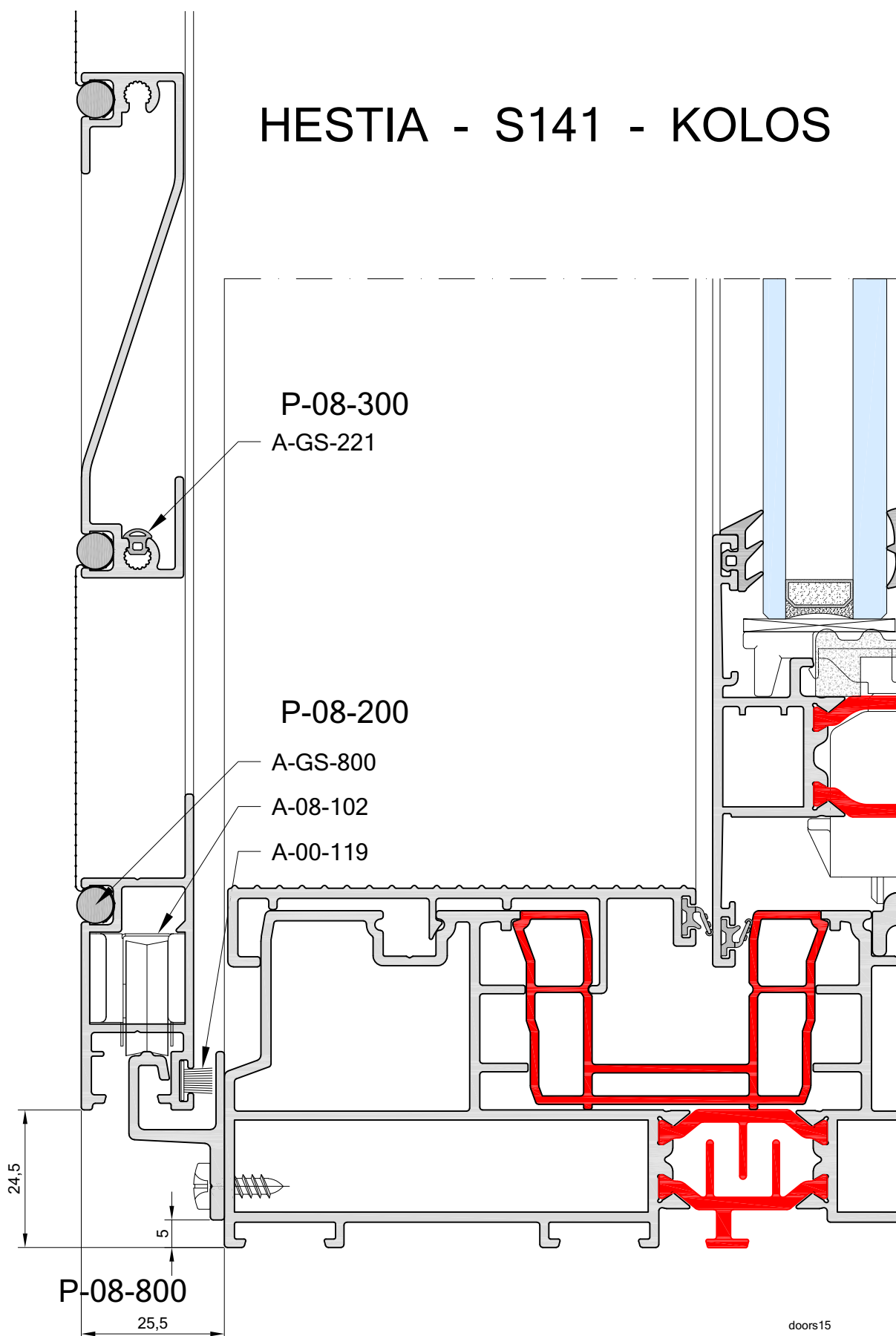


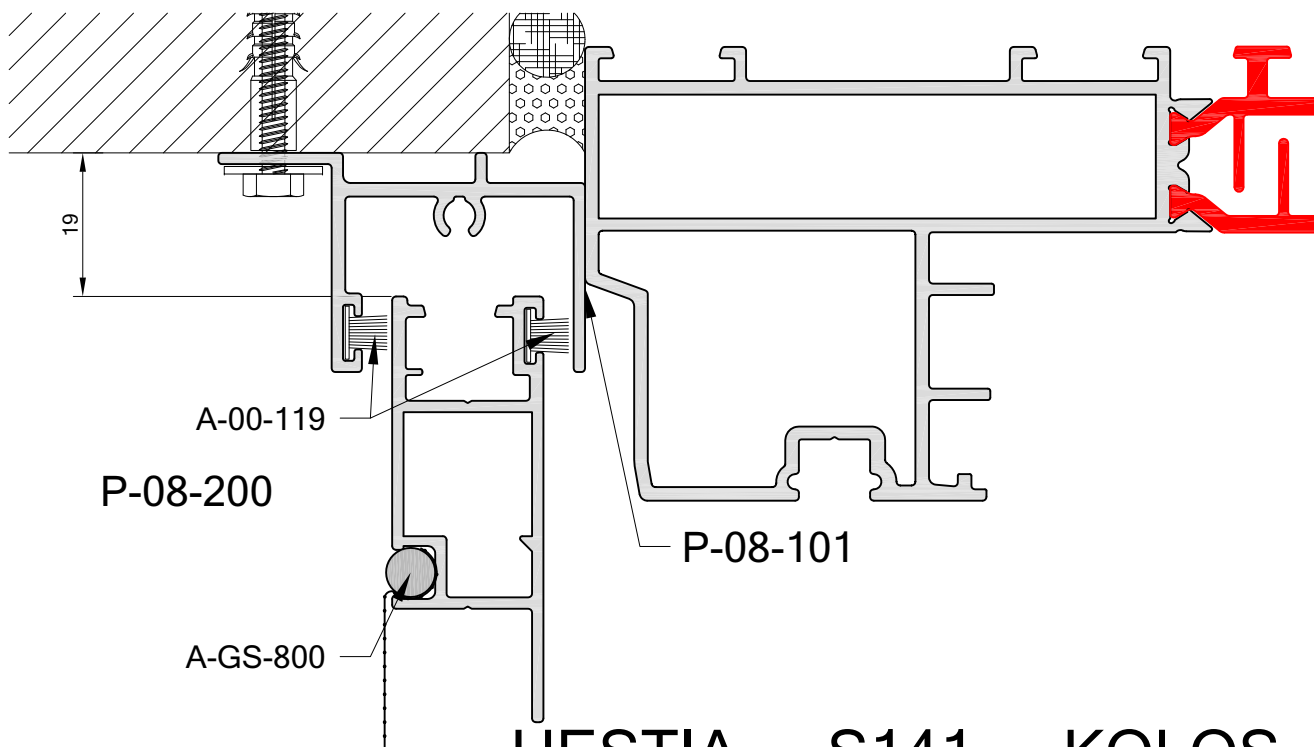
TYPICAL DETAIL

doors13

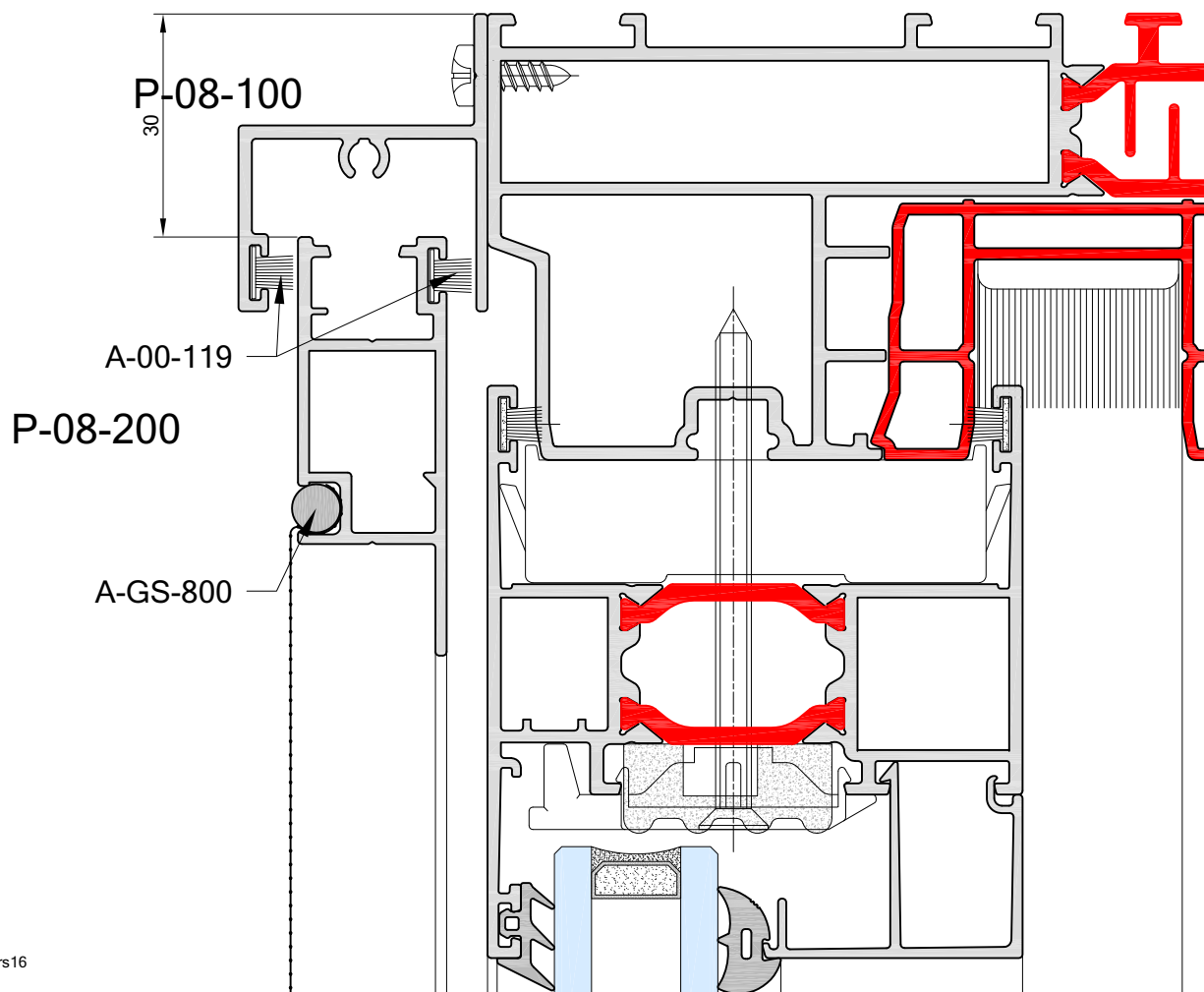


HESTIA - S141 - KOLOS

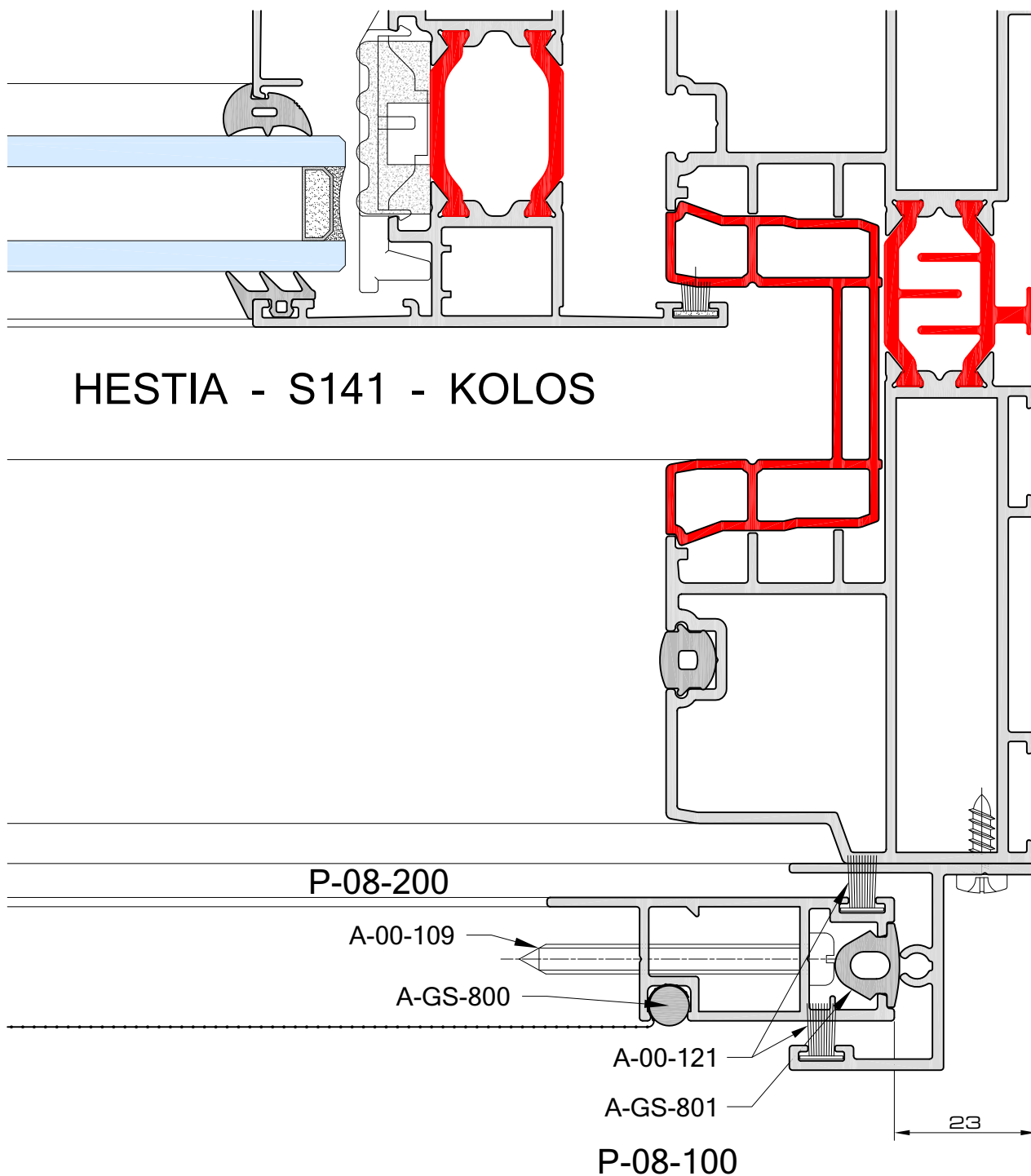


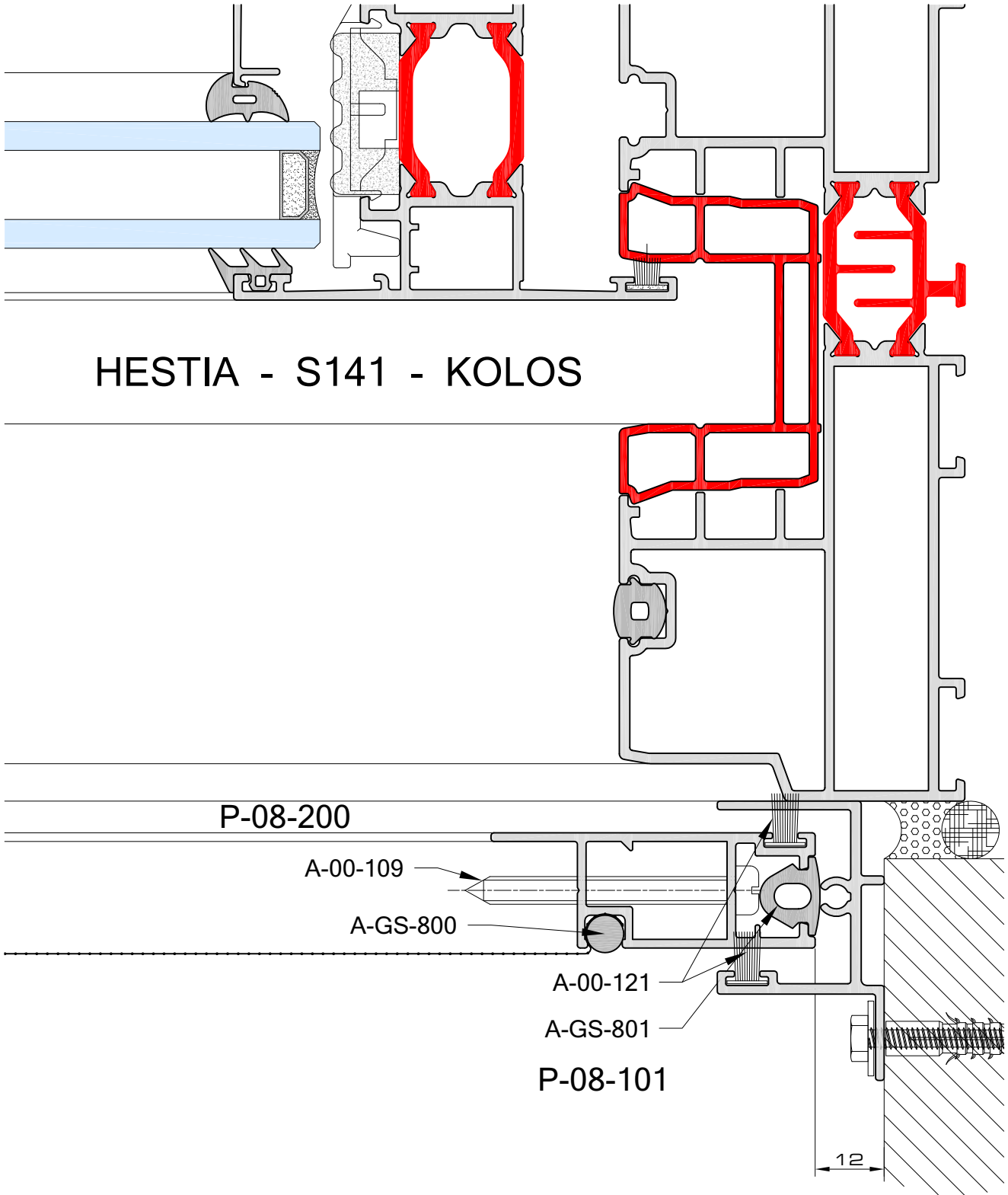


HESTIA - S141 - KOLOS



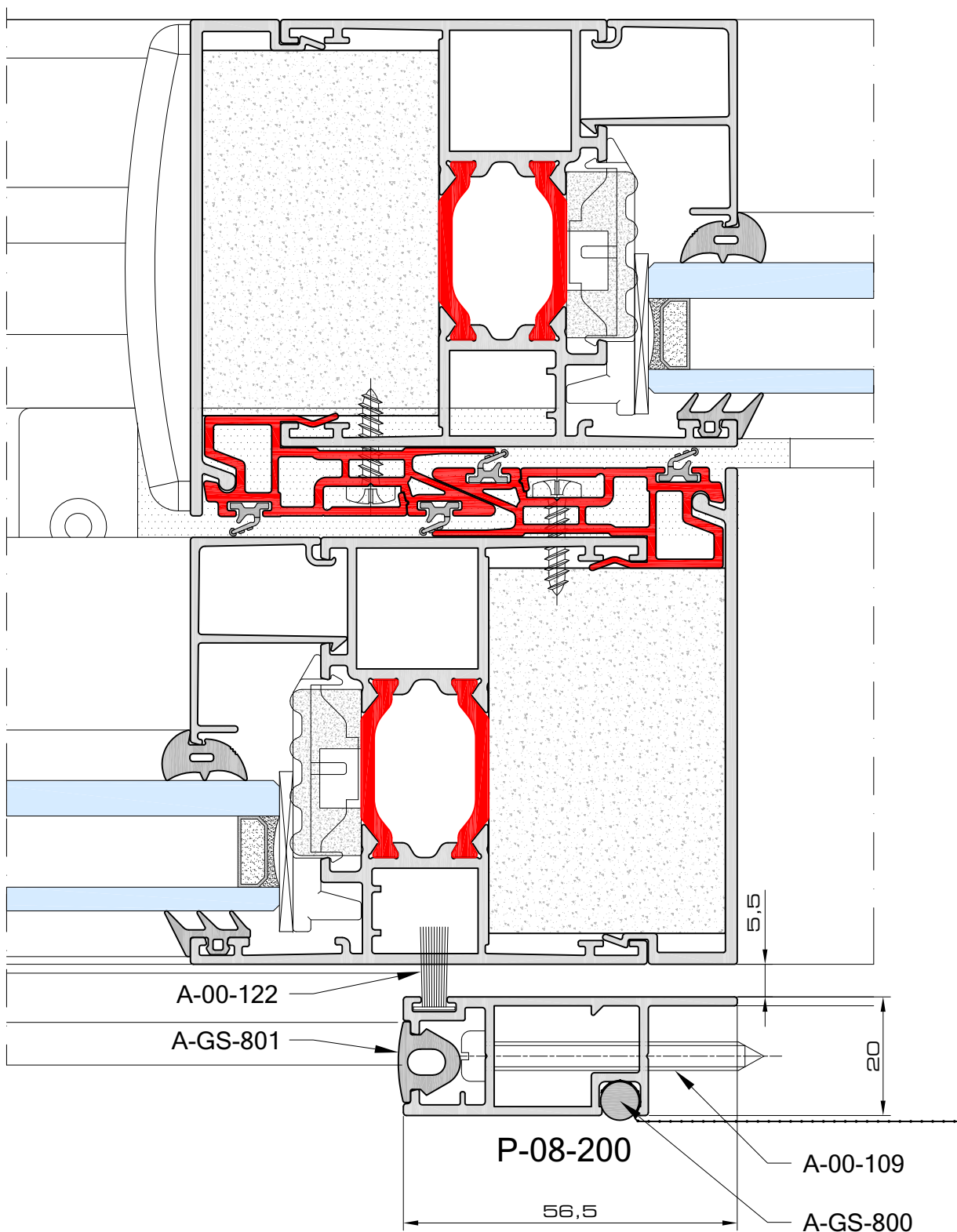
doors16



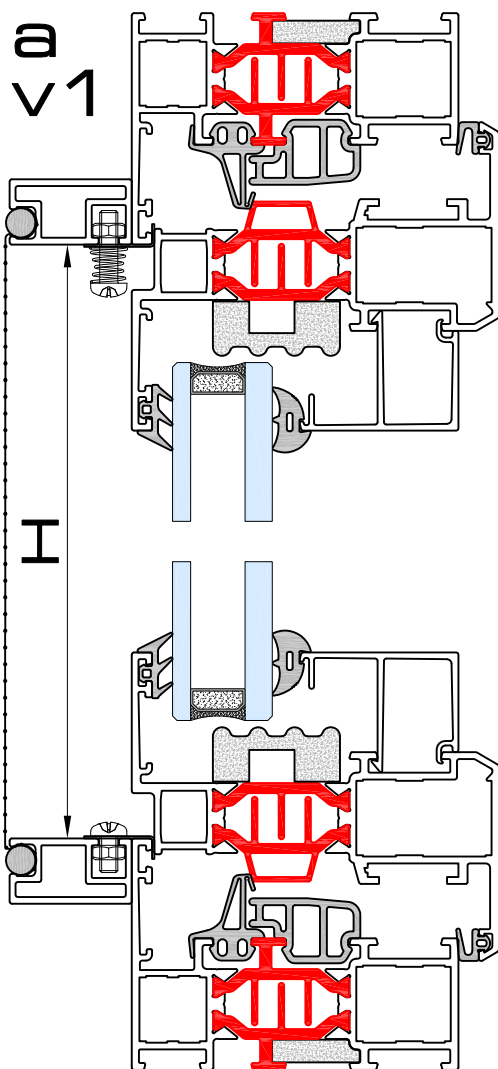




HESTIA - S141 - KOLOS



doors18

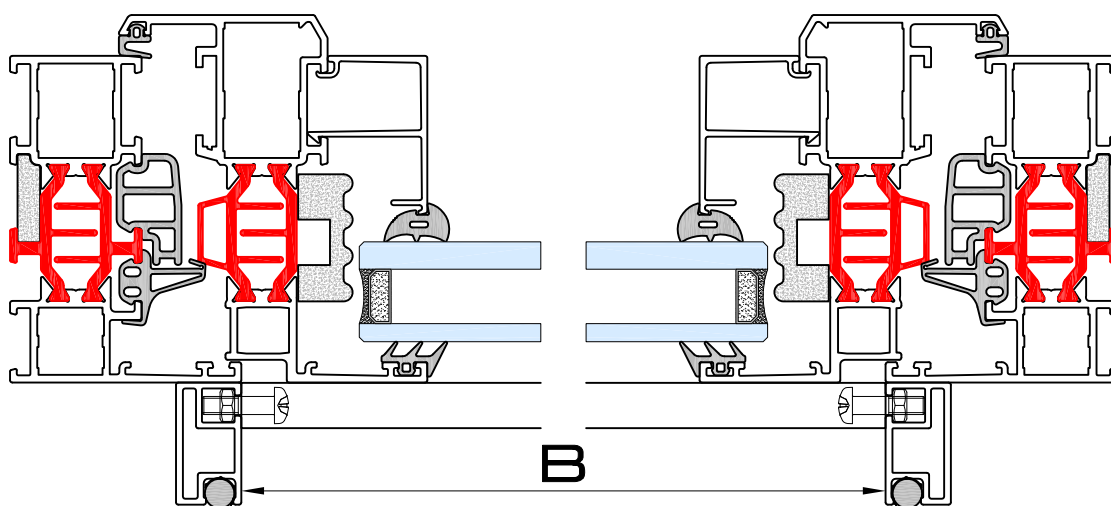


		B	#	H	#
P-08-110		B + 29	2	H + 29	2
P-00-982		B	1	-	-

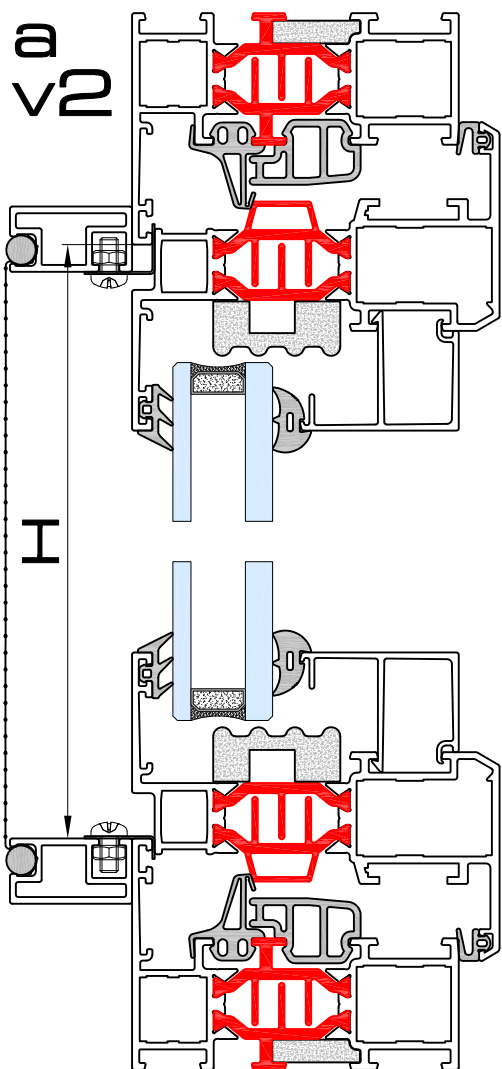
	#
A-08-103	4
A-08-104	2
A-08-105	6
A-08-106	2
A-08-110	4
A-PH-1110	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090 A-08-G100 A-08-G120 A-08-G220	B + 40 H + 40
--	--	------------------



raam_v1_a

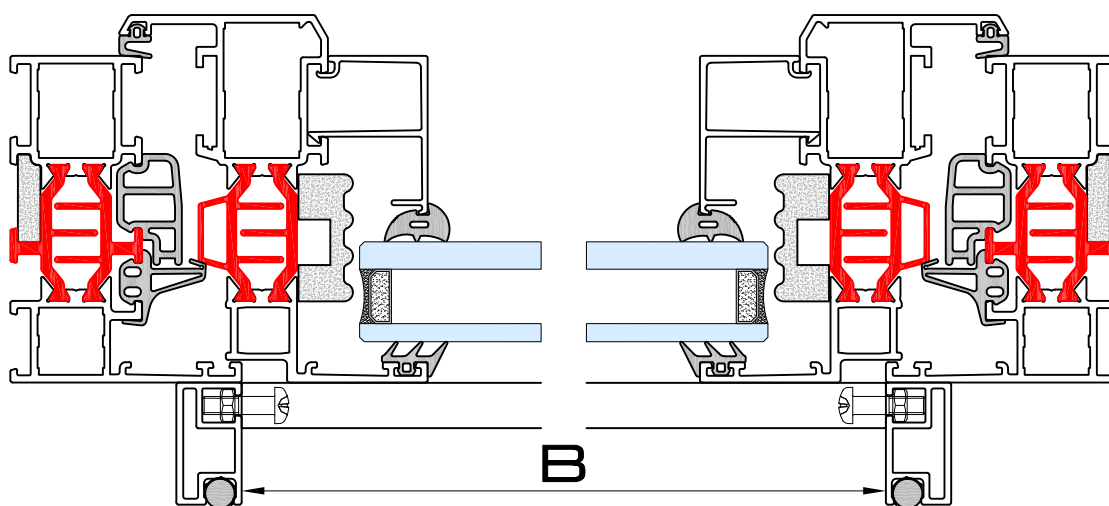


		B	#	H	#
P-08-110		B + 29	2	H + 23	2
P-00-982		B	1	-	-

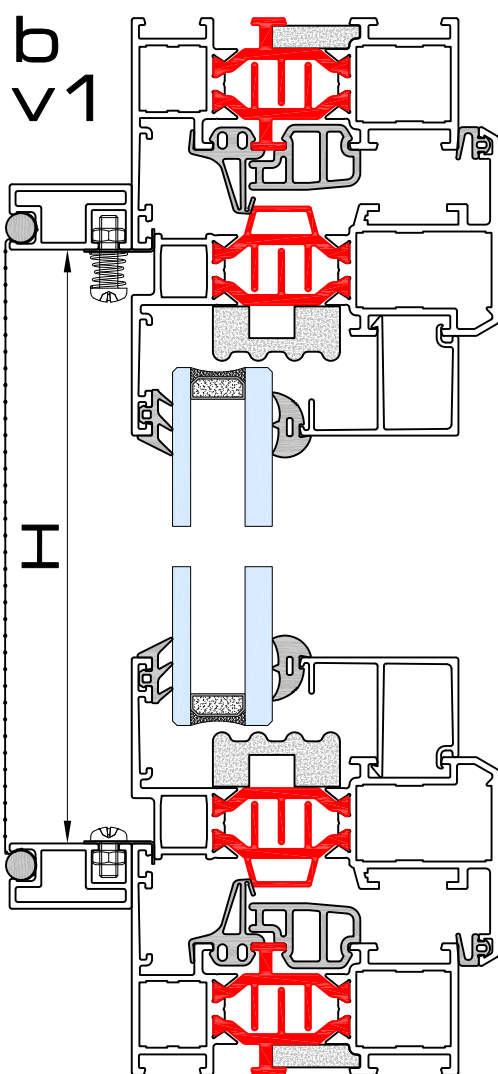
	#
A-08-103	2
A-08-104	4
A-08-105	6
A-08-110	2
A-08-111	2
A-PH-1110	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090	
	A-08-G100	B + 40
	A-08-G120	H + 34
	A-08-G220	



raam_v2_a

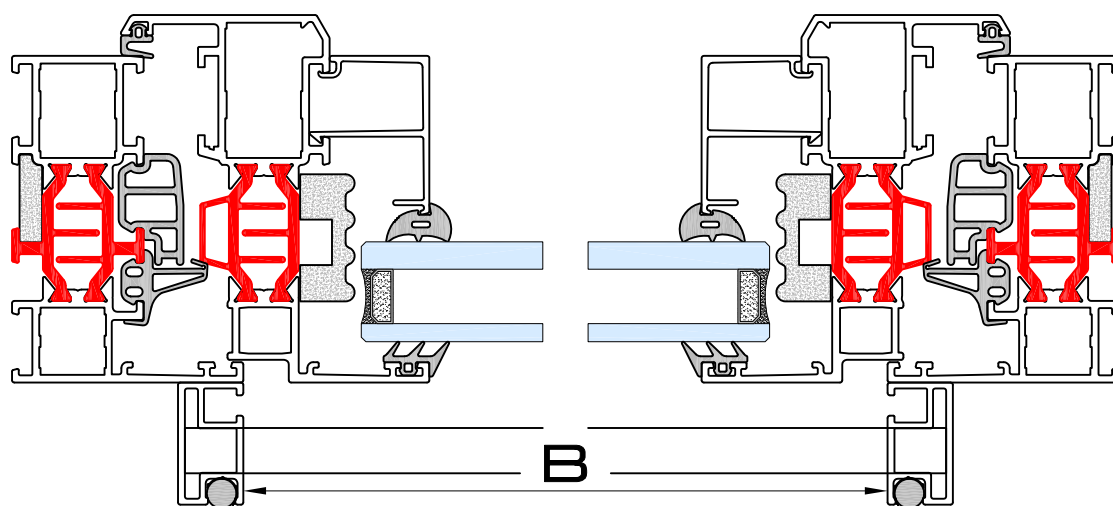


		B	#	H	#
P-08-110		B + 29	2	H + 29	2
P-00-983		B + 26	1	-	-

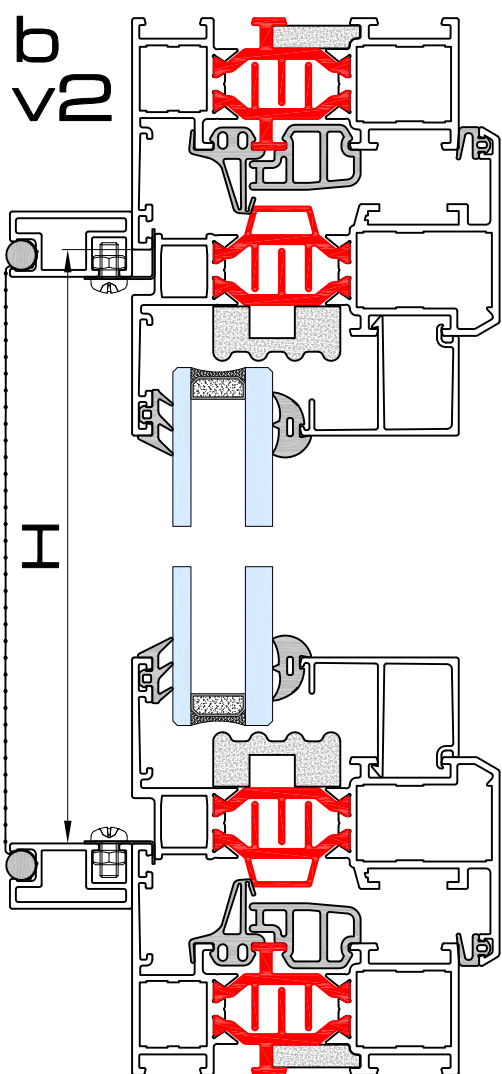
	#
A-08-103	2
A-08-104	2
A-08-105	4
A-08-106	2
A-08-110	4
A-PH-1110	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090 A-08-G100 A-08-G120 A-08-G220	B + 40 H + 40
--	--	------------------



raam_v1_b

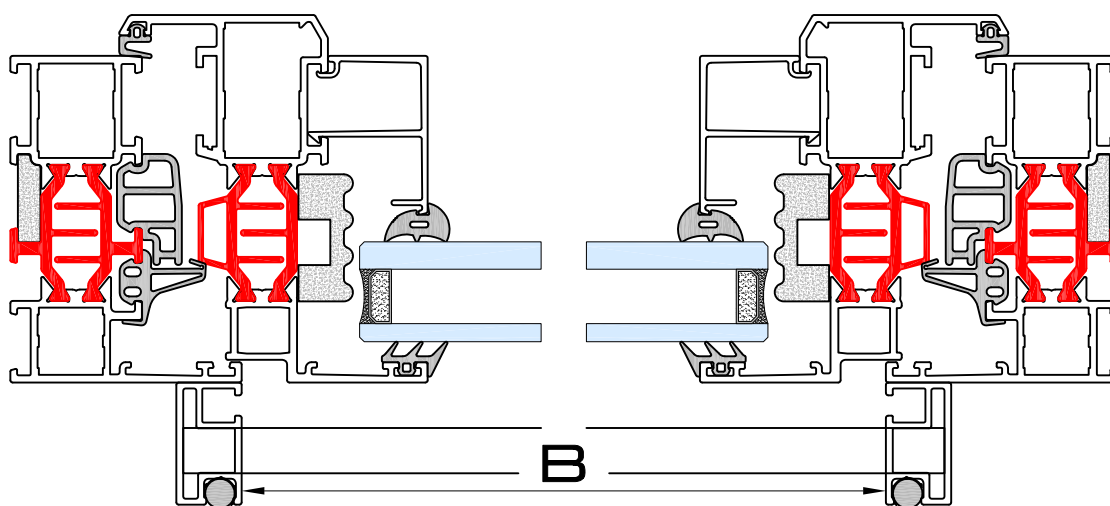


		B	#	H	#
P-08-110		B + 29	2	H + 23	2
P-00-983		B + 26	1	-	-

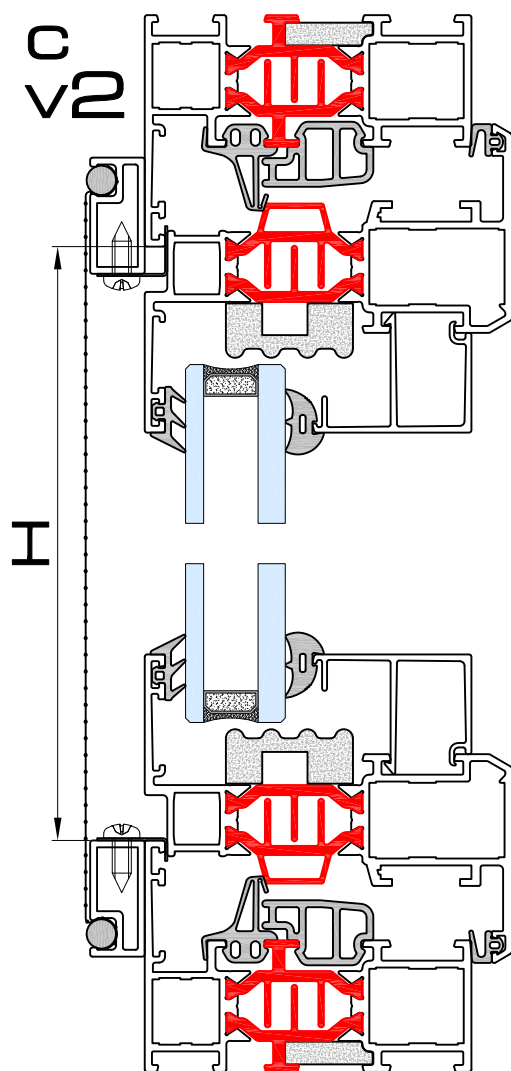
	#
A-08-104	4
A-08-105	4
A-08-110	2
A-08-111	2
A-PH-1110	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090	
	A-08-G100	B + 40
	A-08-G120	H + 34
	A-08-G220	



raam_v2_b

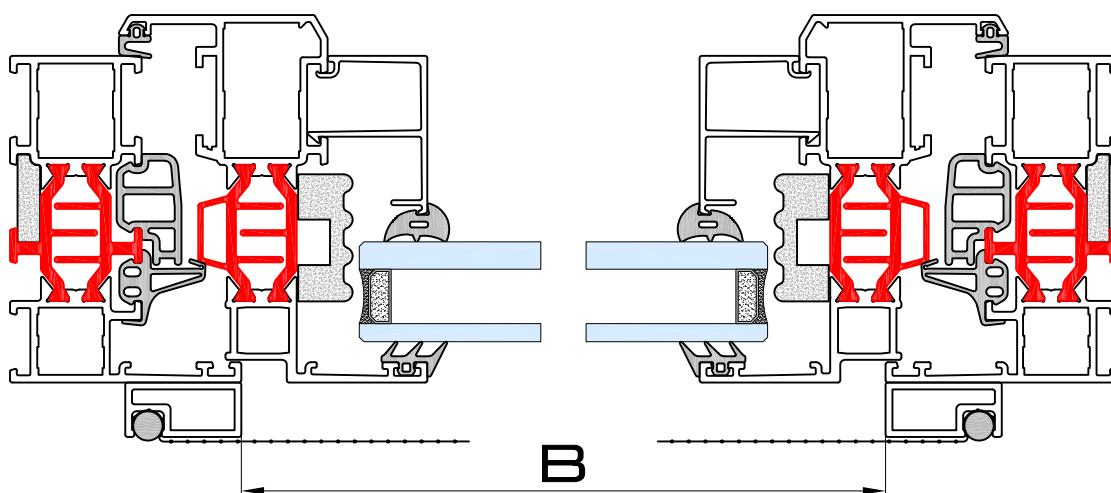


		B	#	H	#
P-08-111		B + 51	2	H + 45	2

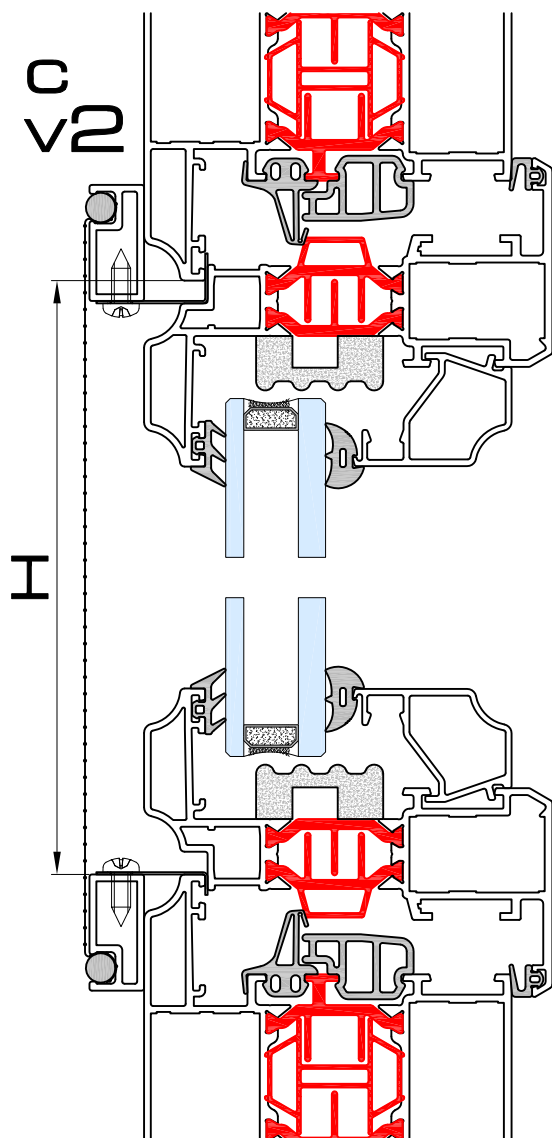
	#
A-08-110	2
A-08-111	2
A-PH-1409	4

A-GS-800	2 B + 2 H
----------	-----------

A-08-G090	
A-08-G100	B + 70
A-08-G120	H + 64
A-08-G220	



raam_v2_c



Hermes

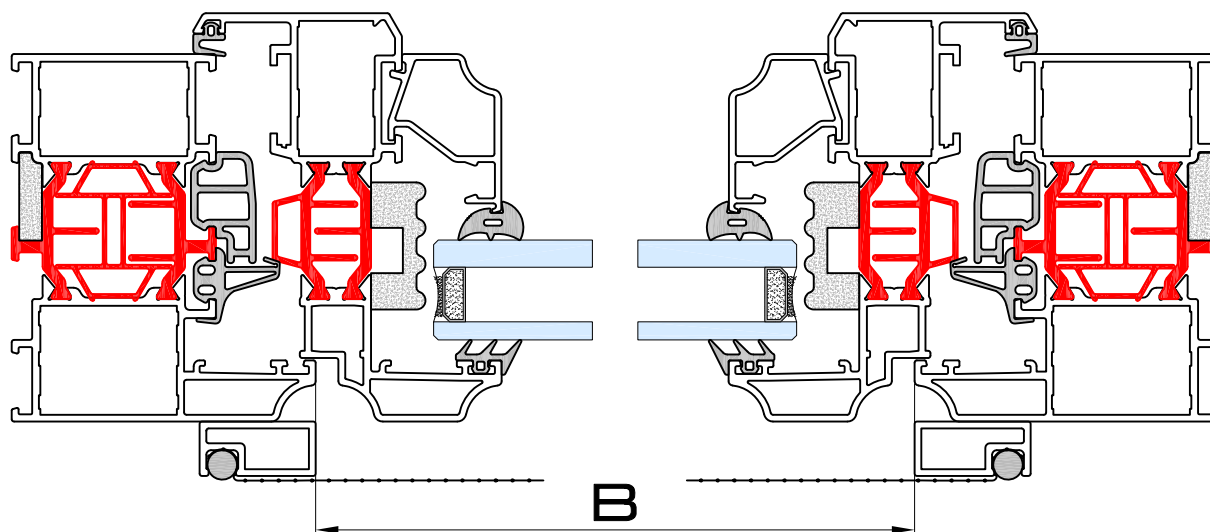


		B	#	H	#
P-08-111		B + 51	2	H + 46,5	2

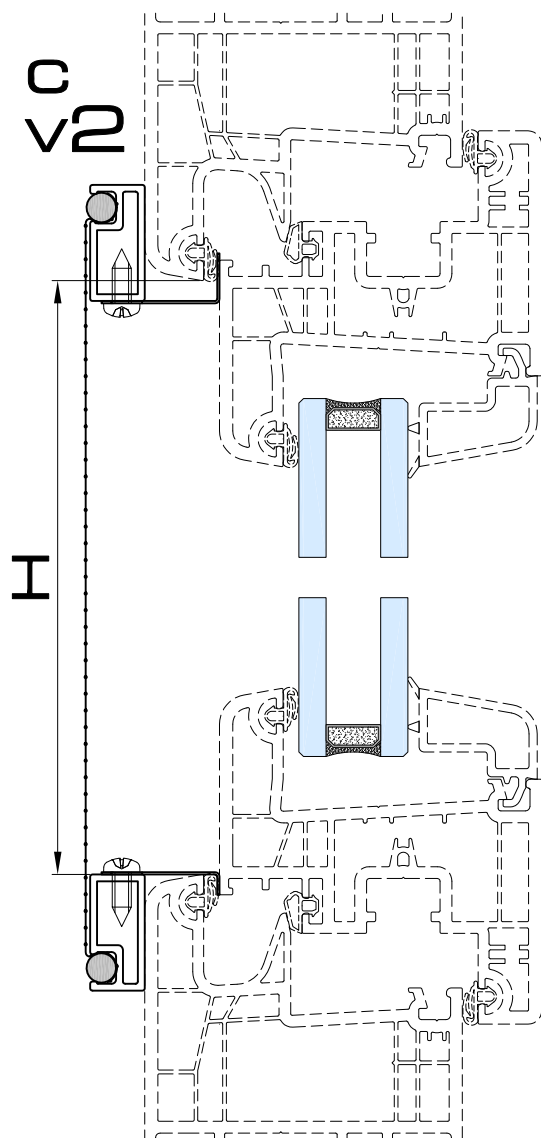
	#
A-08-112	2
A-08-113	2
A-PH-1409	4

A-GS-800	2B + 2H
----------	---------

A-08-G090		B + 70 H + 66
A-08-G100		
A-08-G120		
A-08-G220		



raam_v2_c_hermes



PVC

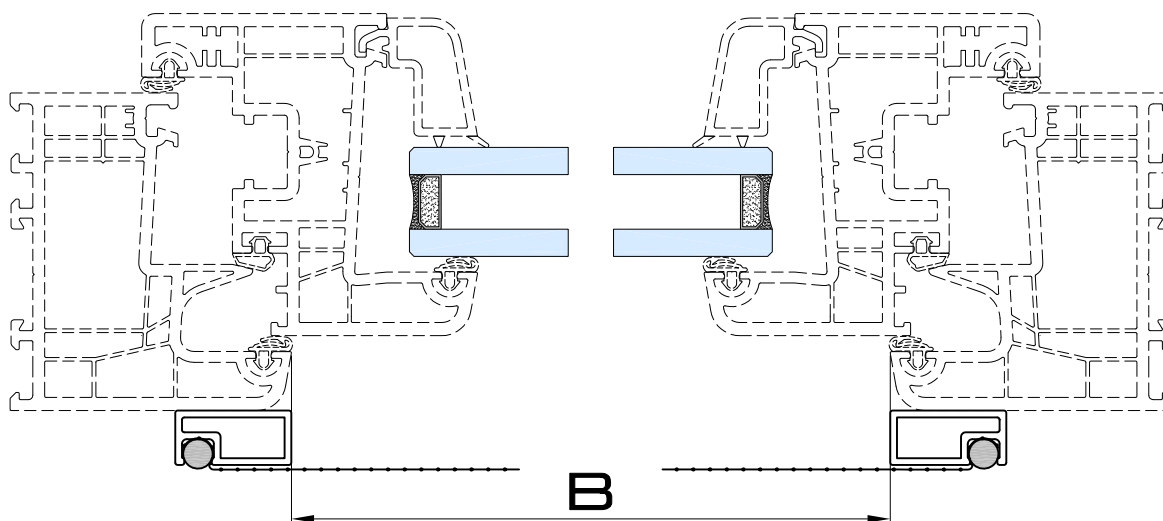


		B	#	H	#
P-08-111		B + 51	2	H + 46,5	2

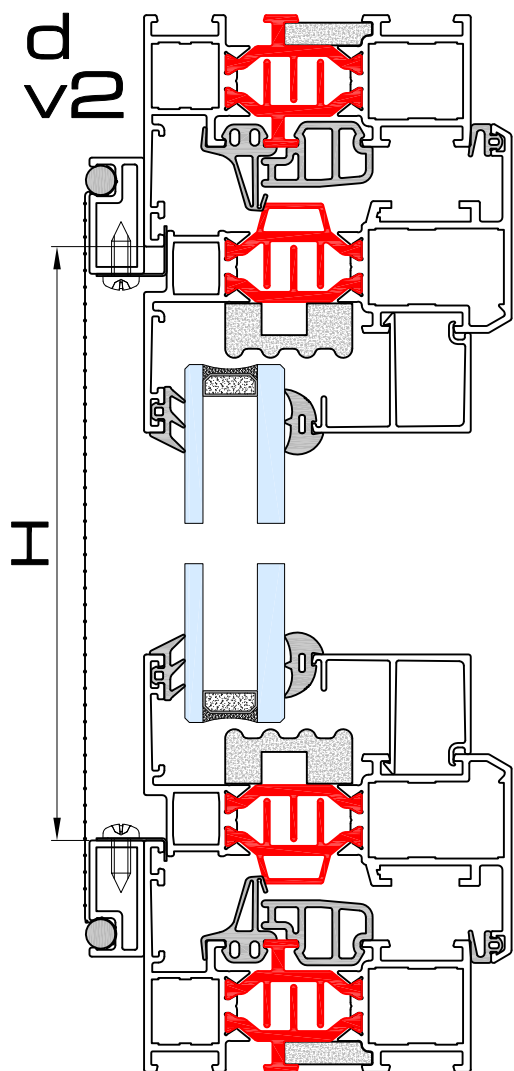
	#
A-08-114	2
A-08-115	2
A-PH-1409	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090	B + 70 H + 66
	A-08-G100	
	A-08-G120	
	A-08-G220	



raam_v2_c_pvc

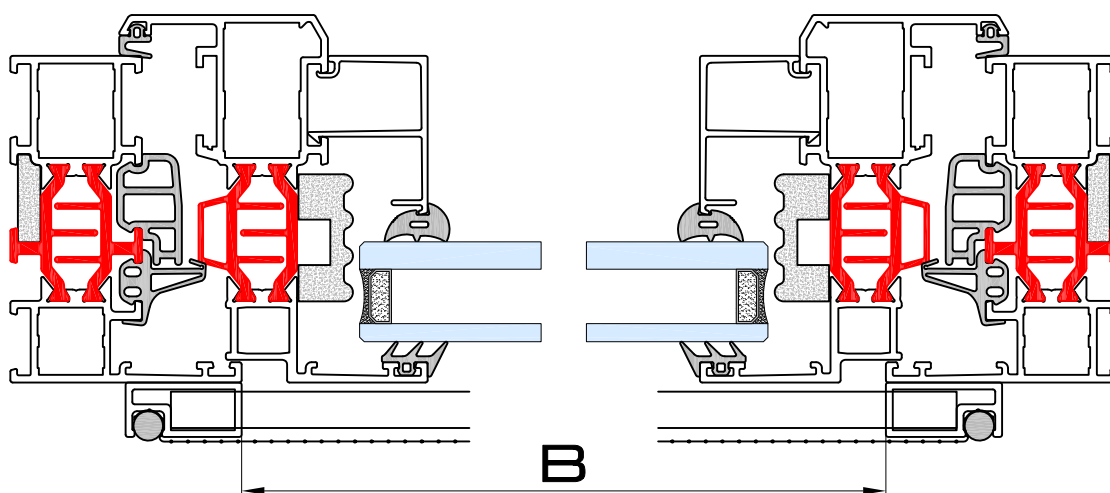


		B	#	H	#
P-08-111		B + 51	2	H + 45	2
P-00-984		B + 31	1	-	-

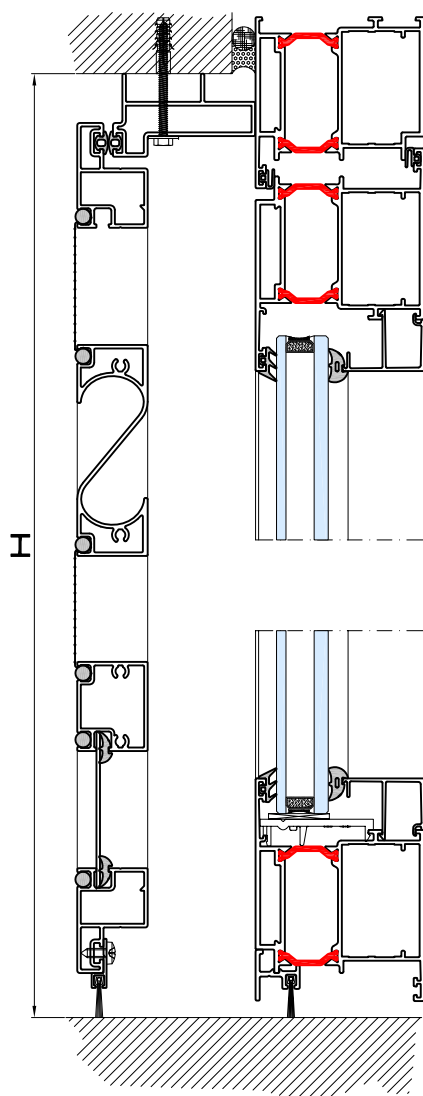
	#
A-08-110	2
A-08-111	2
A-PH-1409	4

A-GS-800	2 B + 2 H
----------	-----------

	A-08-G090	
	A-08-G100	B + 70
	A-08-G120	H + 64
	A-08-G220	



raam_v2_d

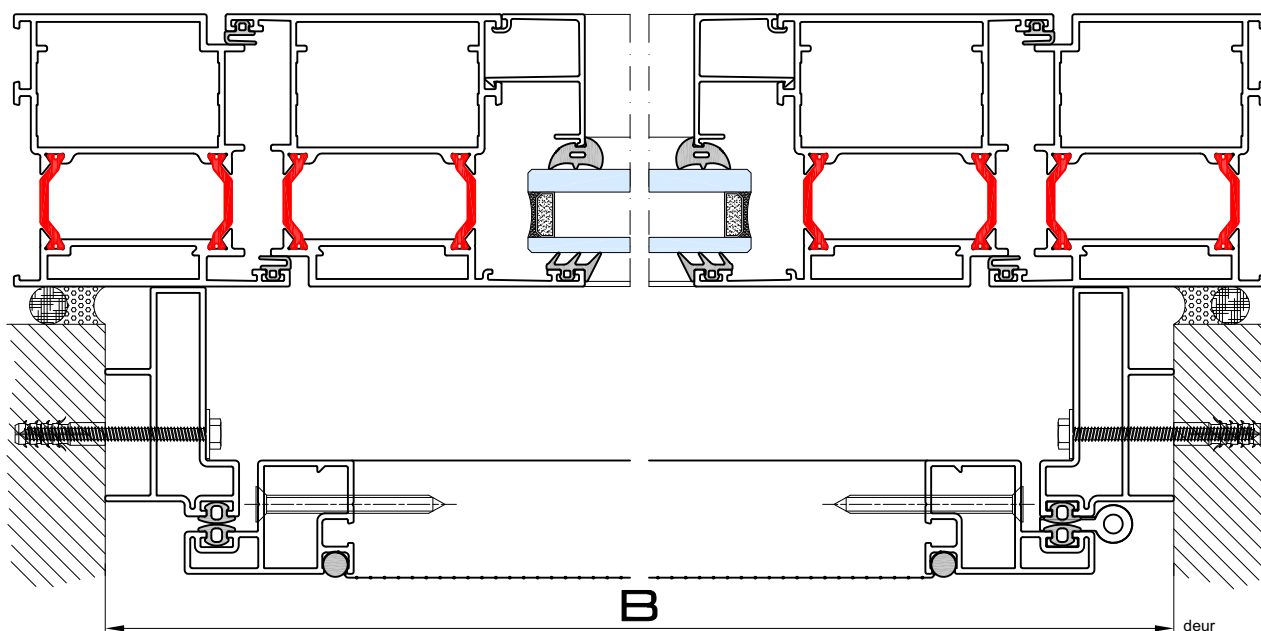


		B	#	H	#
P-08-105		B	1	-	-
		-	-	H	2
P-08-205		B - 42	2	H - 40	2
P-08-305		B - 131.5	1	-	-
P-08-306		B - 131.5	1	-	-
P-00-218		B - 49	1	-	-

	#
A-08-205	2
A-08-210	1
A-08-220	1
A-00-V4850	8
A-00-203	1

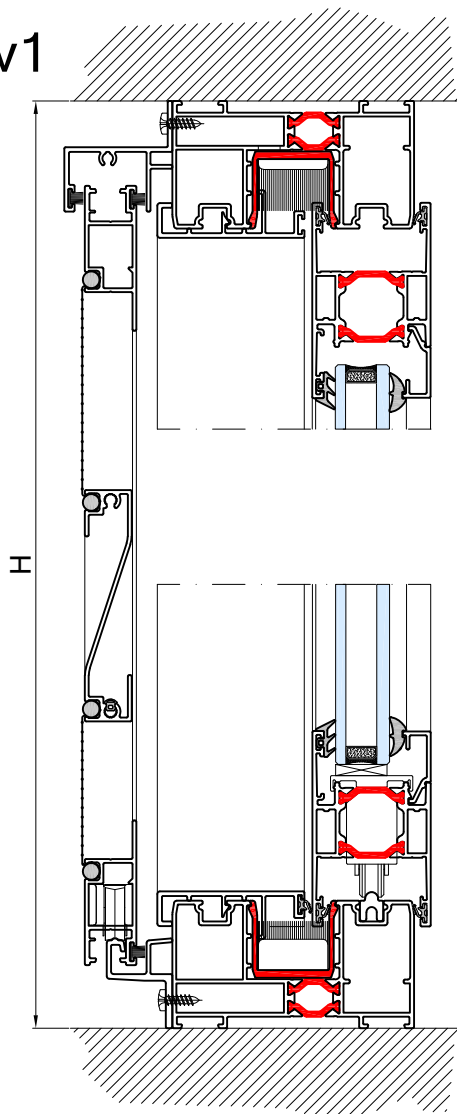
A-GS-800	6 B + 2 H
A-GS-802	2 B + 4 H
A-GS-303	2 B + x H

A-08-G090	
A-08-G100	B - 96
A-08-G120	H - x
A-08-G220	





v1



NOTUS

		B	#	H	#
P-08-103		B	1	-	-
		-	-	H	1
P-08-200		Bv	2	H - 57.5	2
P-08-300		Bv - 83	1	-	-
P-08-801		B - 26.5	1	-	-

	#
A-08-102	2
A-00-109	4

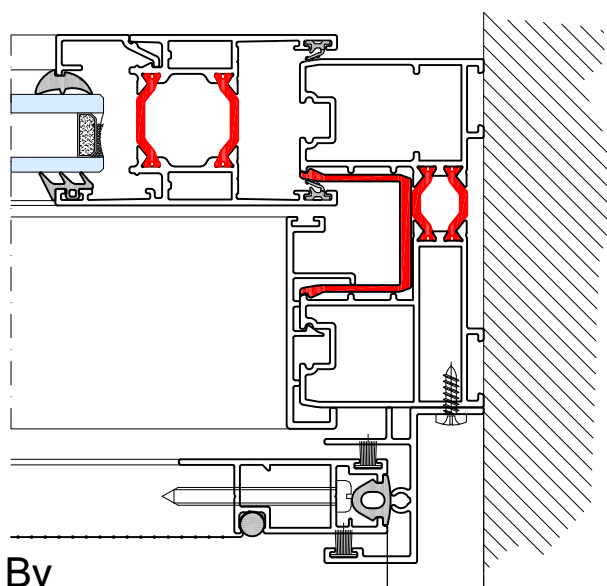
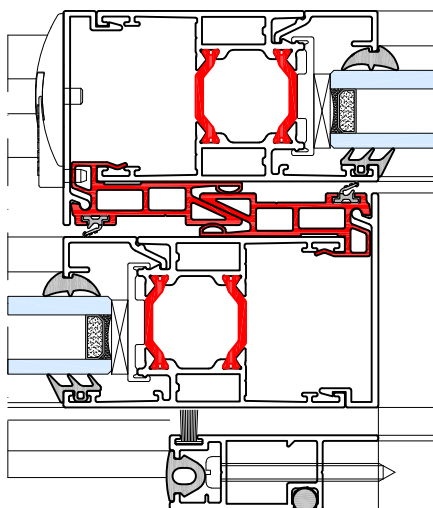
A-GS-221	1 B
A-GS-800	4 Bv + 2 H
A-GS-801	2 (H - 22)
A-00-119	1 B + 2 Bv
A-00-121	2 H
A-00-122	1 H

NIET bruikbaar
PAS applicable
NOT usable



A-BS-213 A-BS-222
A-BS-214 A-BS-223
A-BS-215 A-BS-802
A-BS-216 A-BS-803
A-BS-217 A-BS-805

A-08-G090		Bv - 43 H - x
A-08-G100		
A-08-G120		
A-08-G220		



B

56,5

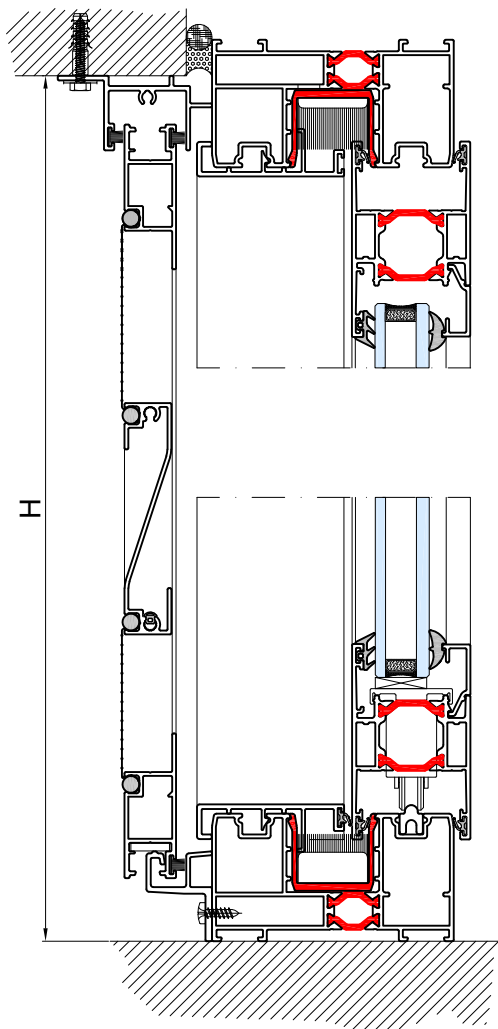
Bv

26

schuifdeur_notus_a



v2



NOTUS

		B	#	H	#
P-08-102		B	1	-	-
		-	-	H	1
P-08-200		Bv	2	H - 43.5	2
P-08-300		Bv - 83	1	-	-
P-08-801		B - 12.5	1	-	-

	#
A-08-100	2
A-00-109	4

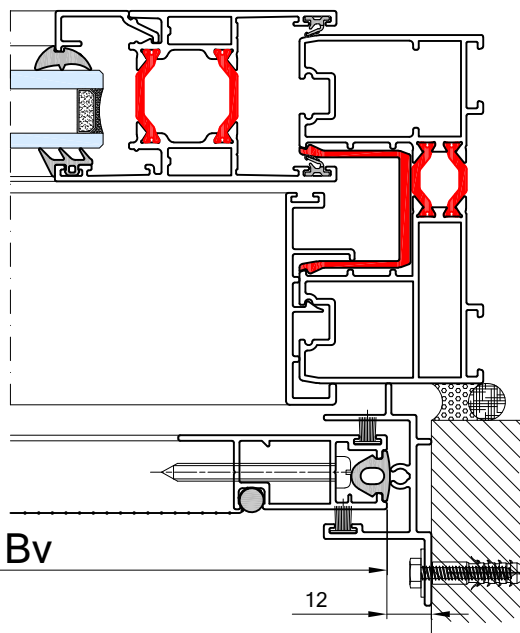
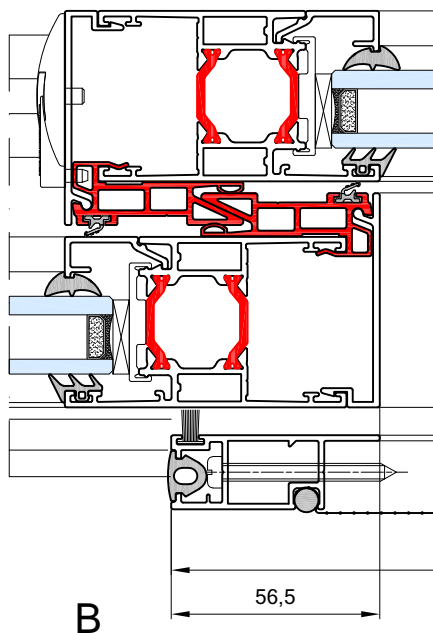
A-GS-221	1 B
A-GS-800	4 Bv + 2 H
A-GS-801	2 (H - 22)
A-00-119	1 B + 2 Bv
A-00-121	2 H
A-00-122	1 H

NIET bruikbaar
PAS applicable
NOT usable



A-BS-213 A-BS-222
A-BS-214 A-BS-223
A-BS-215 A-BS-802
A-BS-216 A-BS-803
A-BS-217 A-BS-805

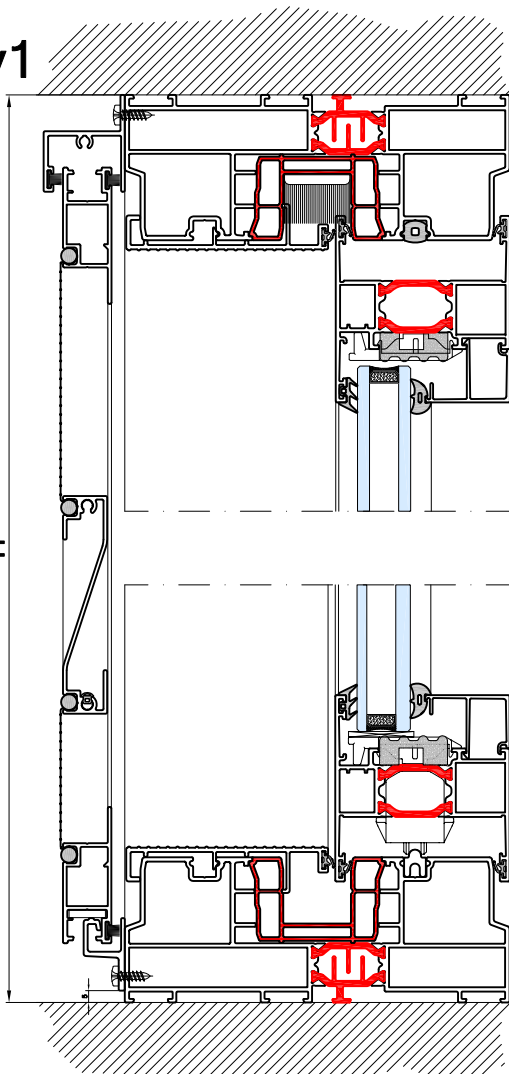
A-08-G090	
A-08-G100	Bv - 43
A-08-G120	H - x
A-08-G220	



schuifdeur_notus_b



v1



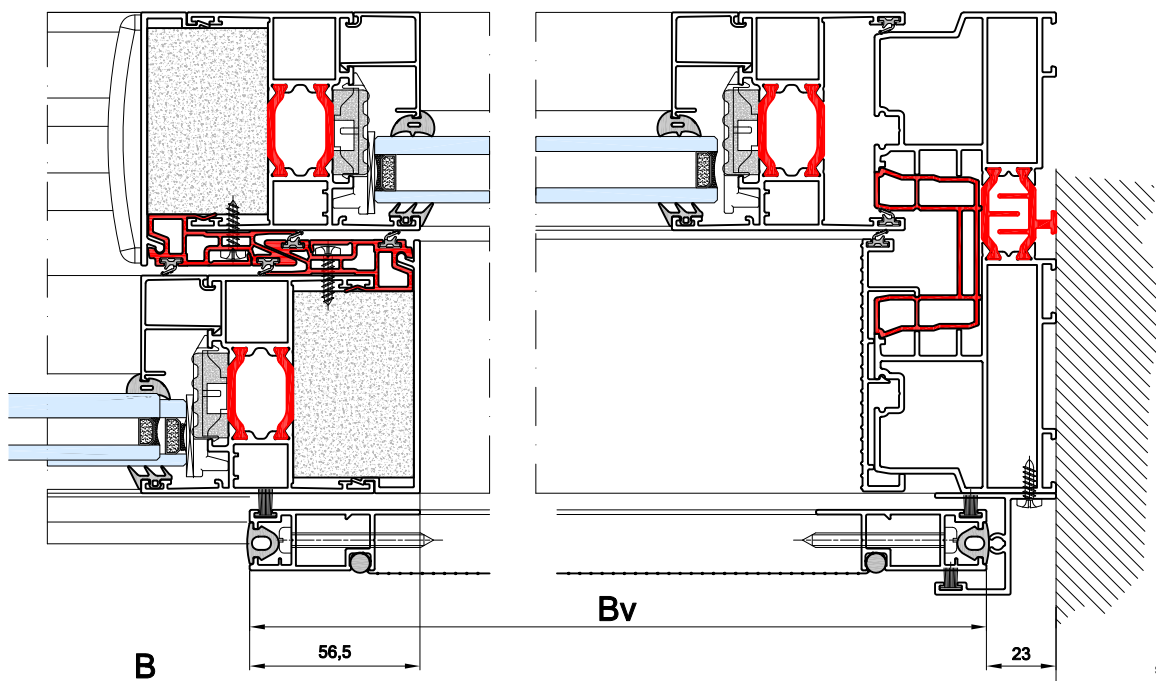
HESTIA - S141 - KOLOS

		B	#	H	#
P-08-100		B	1	-	-
		-	-	H	1
P-08-200		Bv	2	H - 54,5	2
P-08-300		Bv - 83	1	-	-
P-08-800		B - 23	1	-	-

	#
A-08-100	2
A-00-109	4

A-GS-221	1 B
A-GS-800	4 Bv + 2 H
A-GS-801	2 (H - 22)
A-00-119	1 B + 2 Bv
A-00-121	2 H
A-00-122	1 H

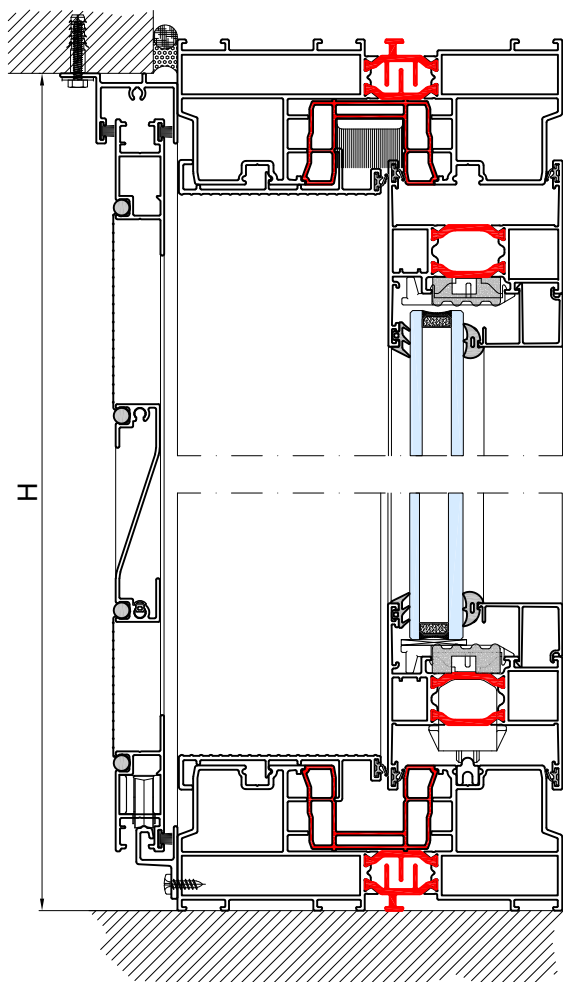
A-08-G090	Bv - 43 H - x
A-08-G100	
A-08-G120	
A-08-G220	



schuifdeur_ht-ko_a



v2



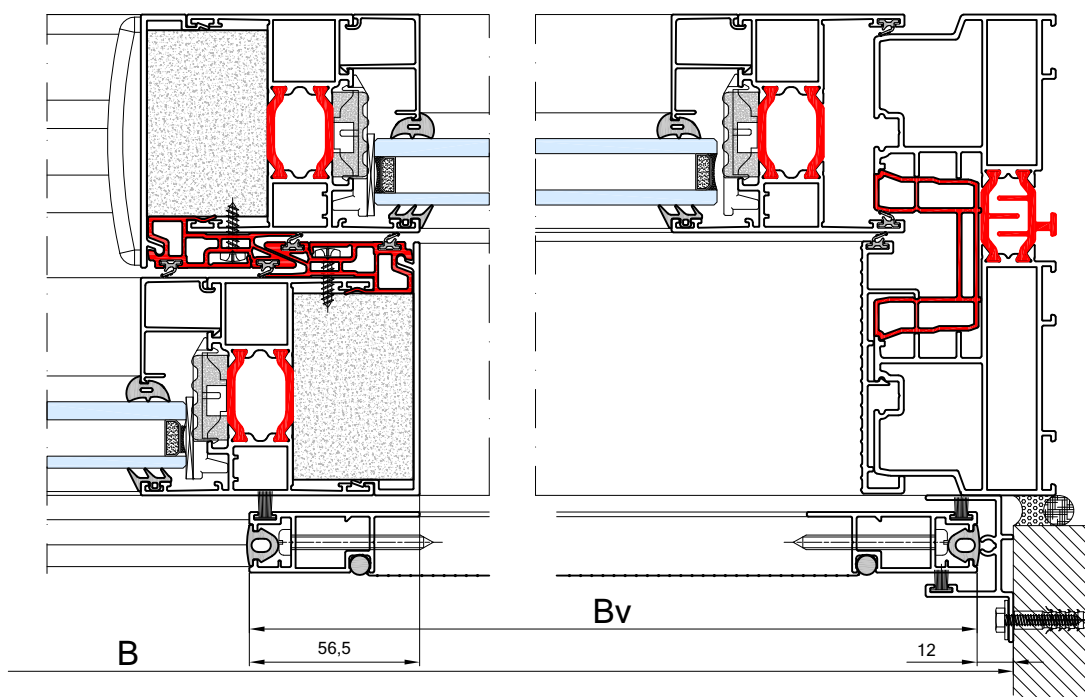
HESTIA - S141 - KOLOS

		B	#	H	#
P-08-101		B	1	-	-
		-	-	H	1
P-08-200		Bv	2	H - 43.5	2
P-08-300		Bv - 83	1	-	-
P-08-800		B - 29	1	-	-

	#
A-08-102	2
A-00-109	4

A-GS-221	1 B
A-GS-800	4 Bv + 2 H
A-GS-801	2 (H - 22)
A-00-119	1 B + 2 Bv
A-00-121	3 H
A-00-122	1 H

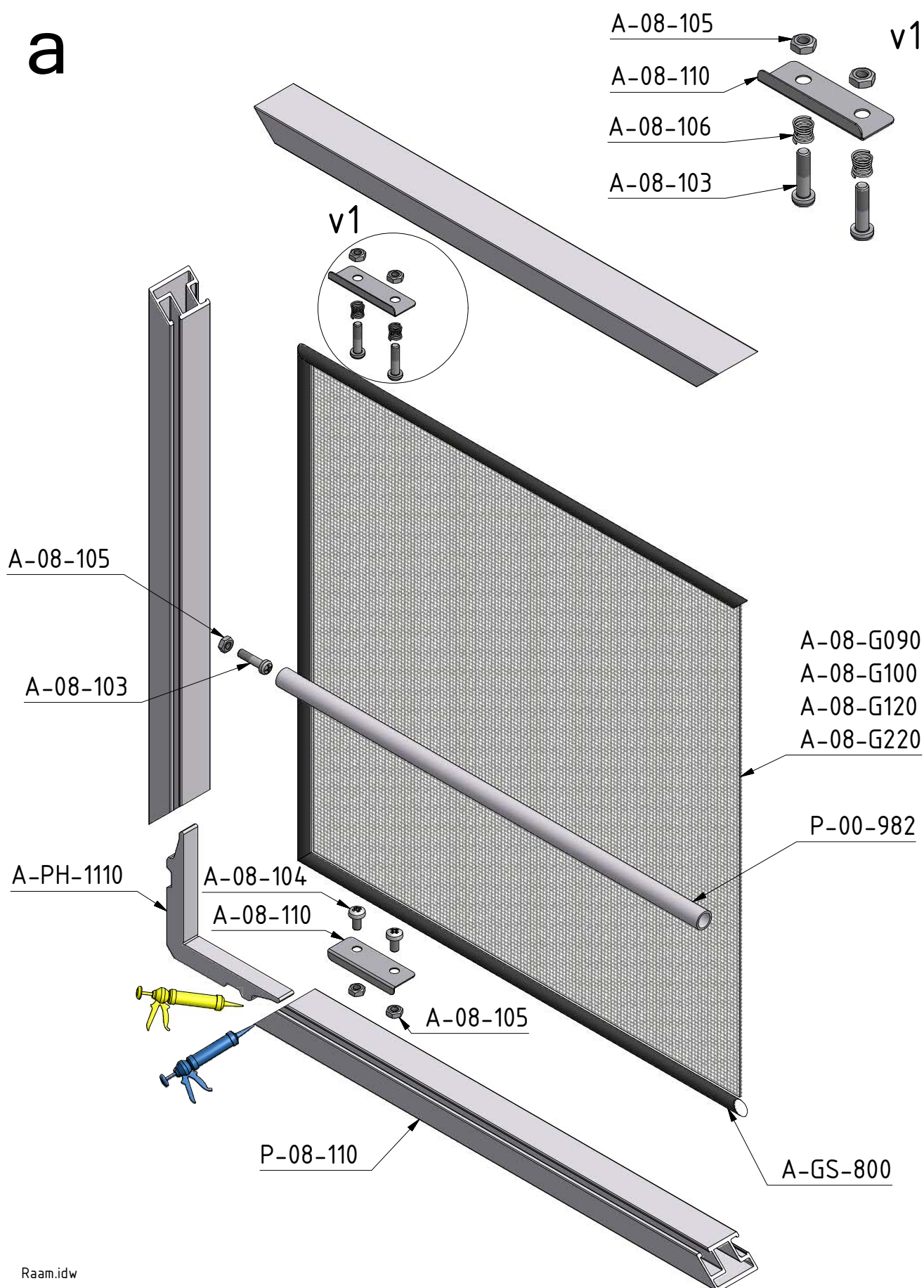
A-08-G090		Bv - 43 H - x
A-08-G100		
A-08-G120		
A-08-G220		



schuifdeur_ht-ko_b



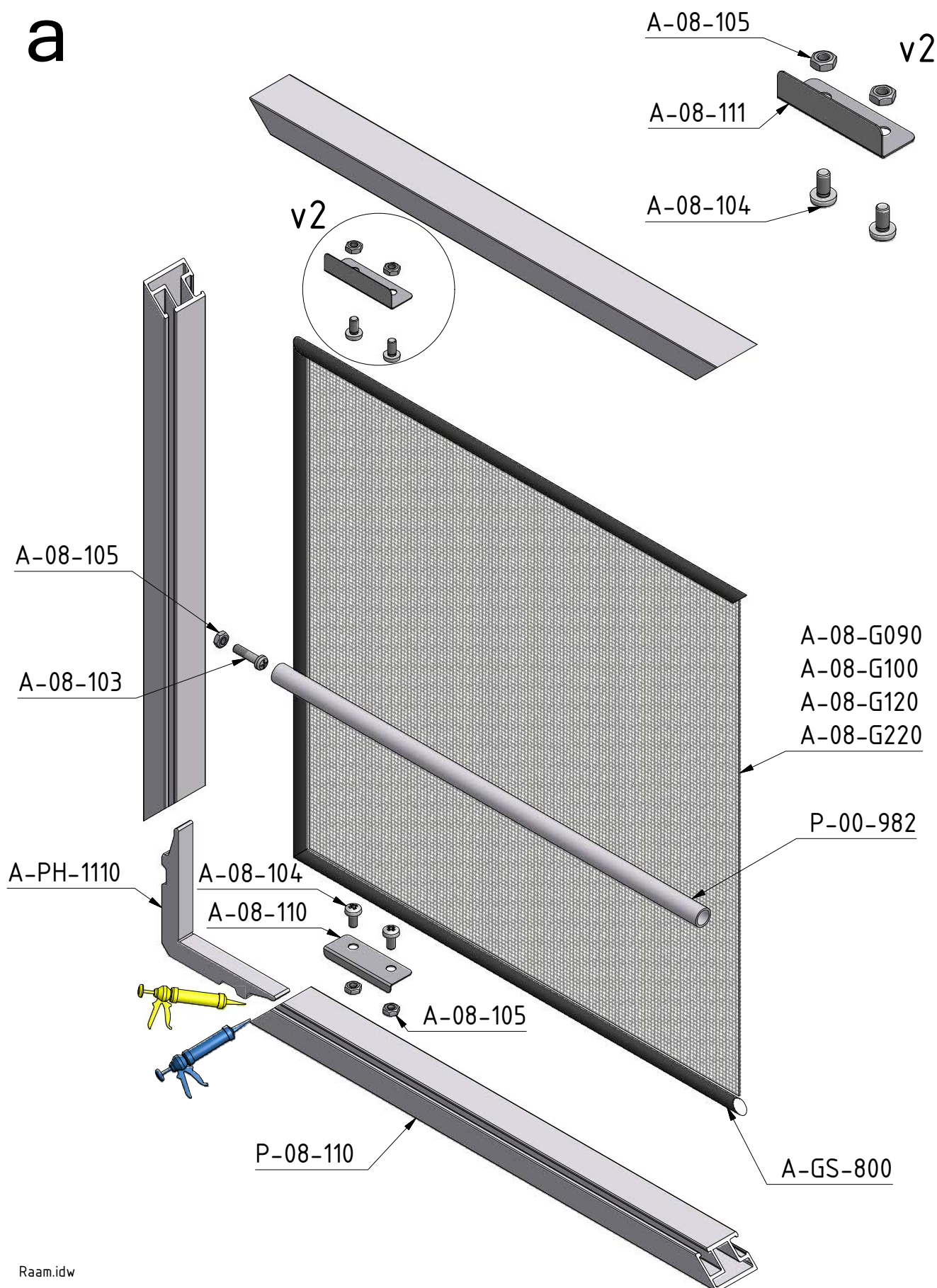
a



Raam.idw



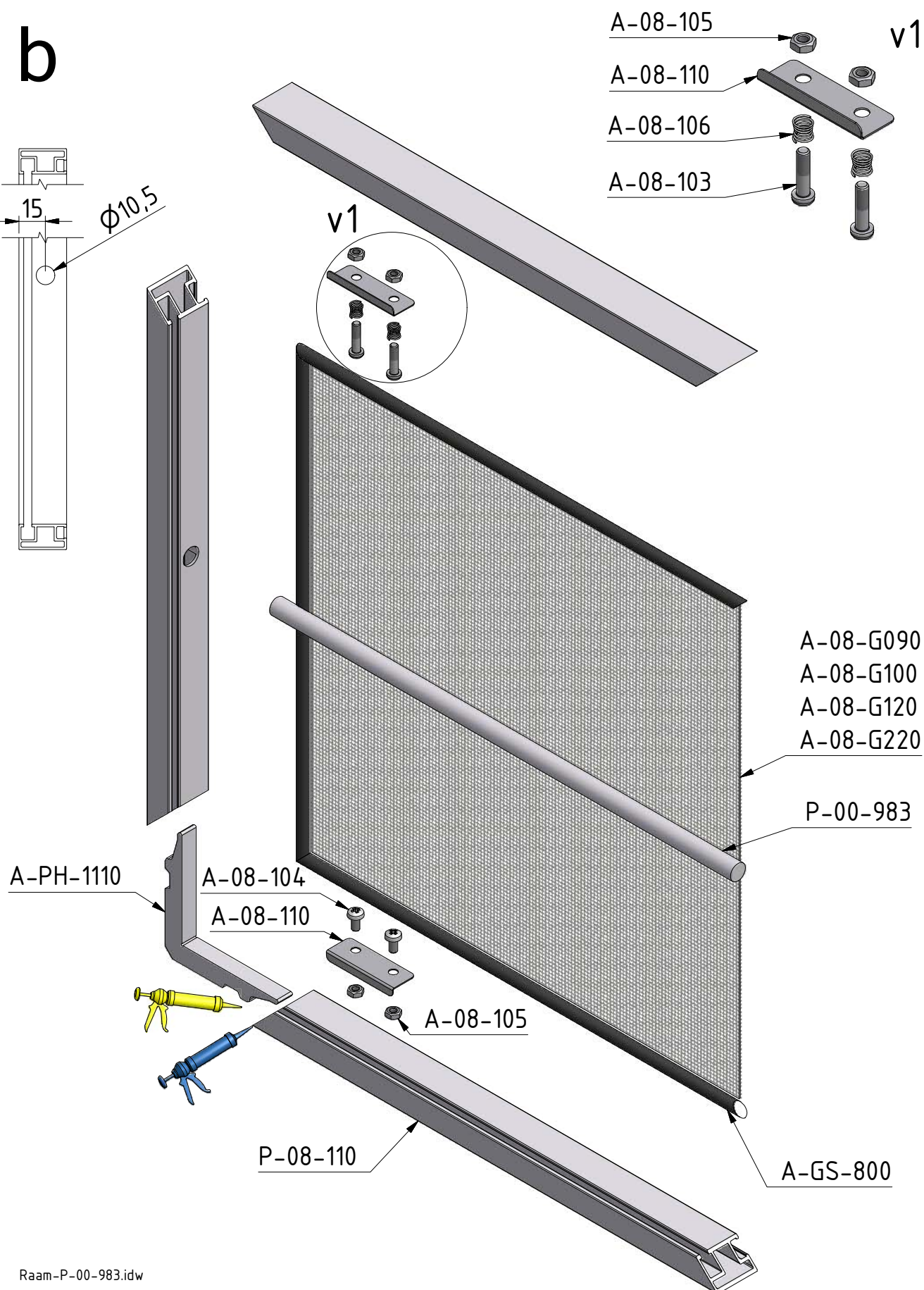
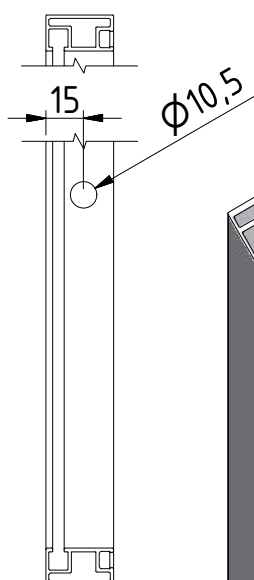
a



Raam.idw



b



Raam-P-00-983.idw

v2

A-08-104

P-00-983

A-08-110

A-08-105

P-08-110

A-GS-800

10.11.2017



C

v2

A-08-111

4,2 x 12

v2

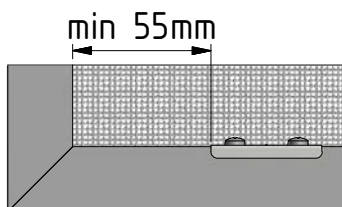
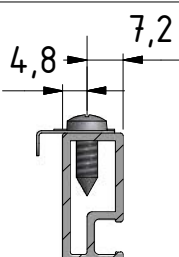
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A-08-G100
A-08-G120
A-08-G220

A-PH-1409

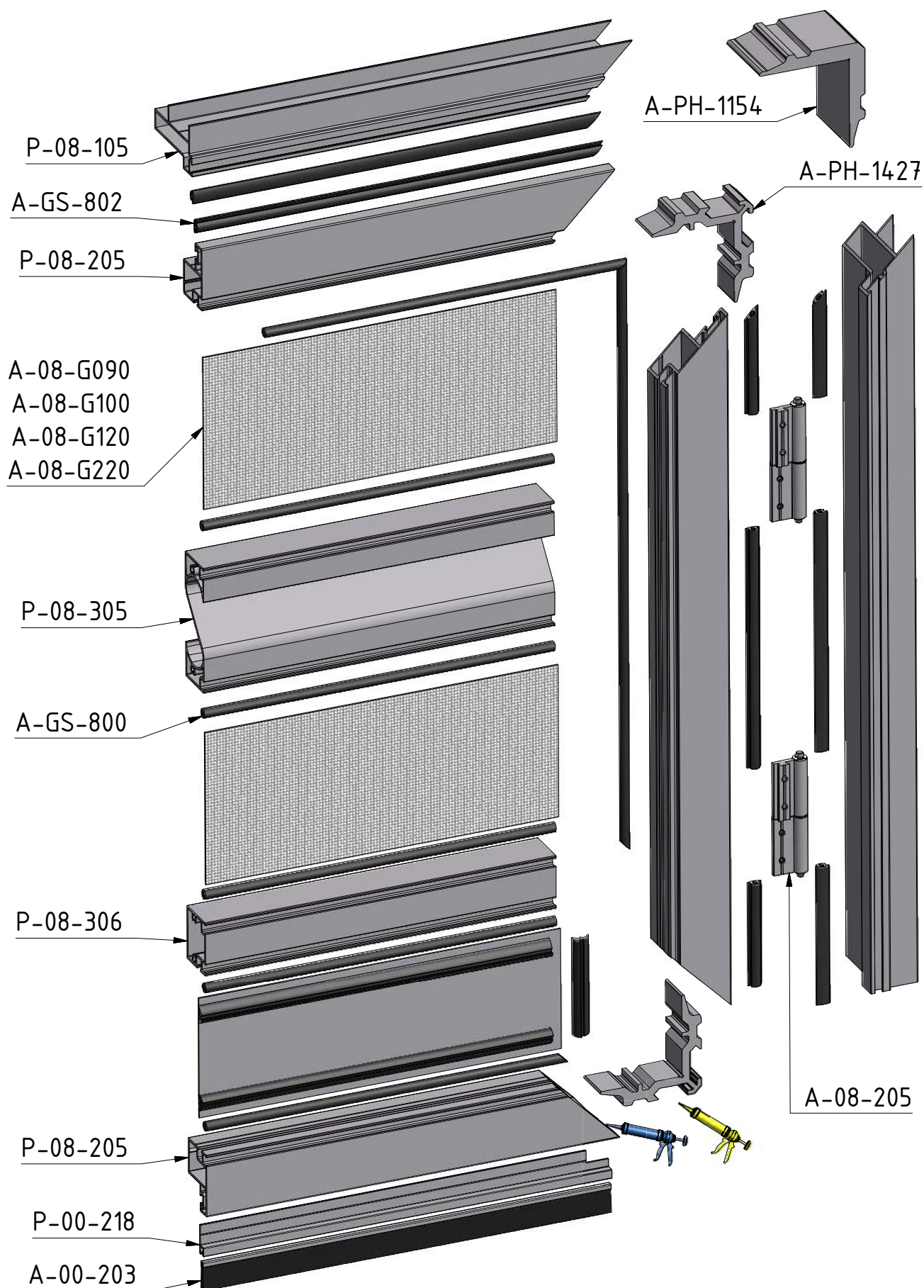
4,2 x 12
A-08-110

A-GS-800

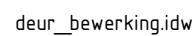
P-08-111

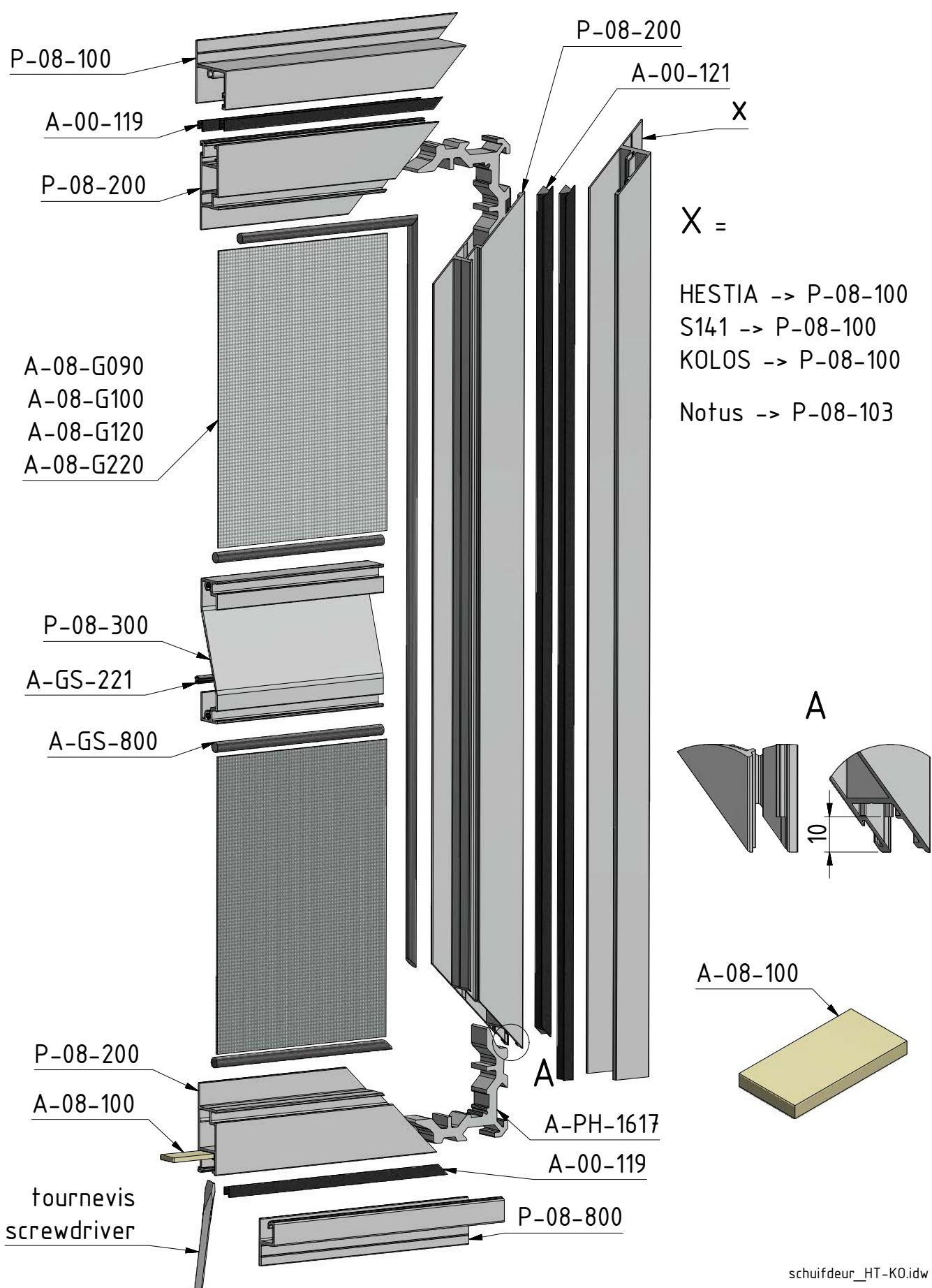


Raam-P-08-111.idw

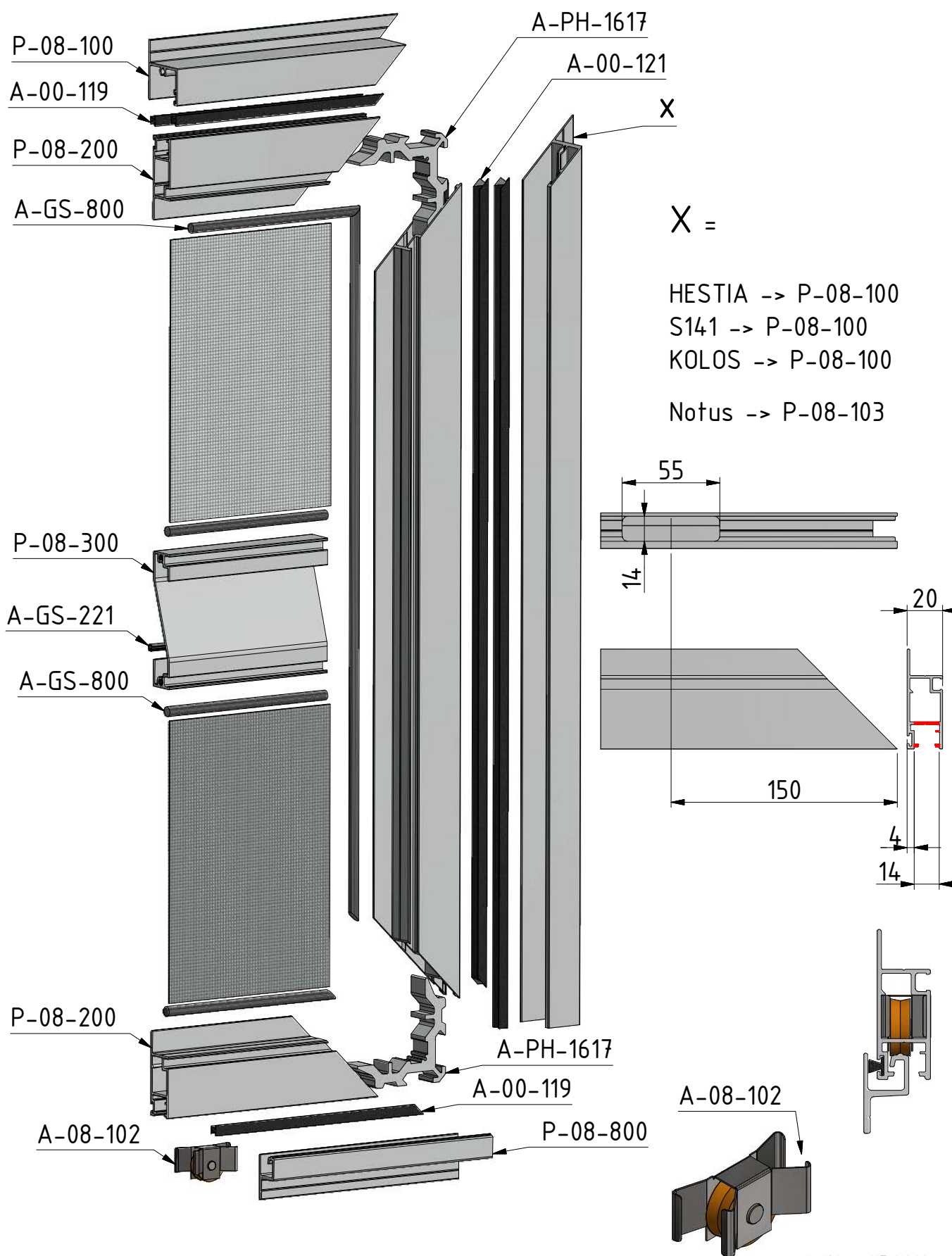


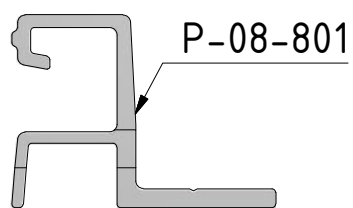
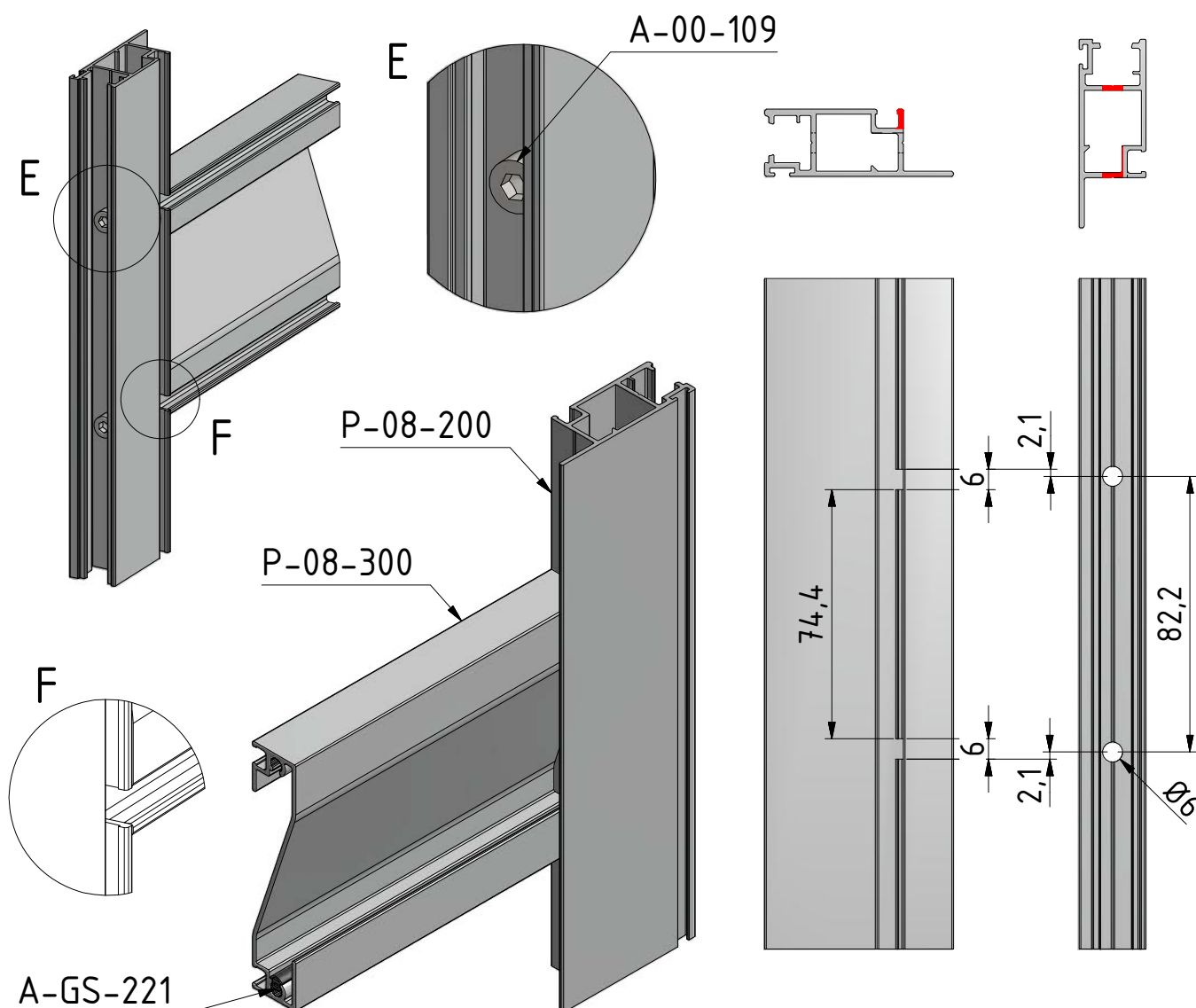
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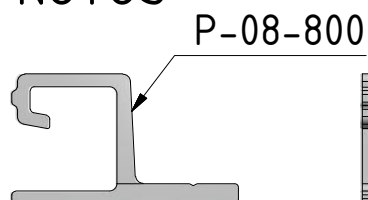


schuifdeur_HT-K0.idw

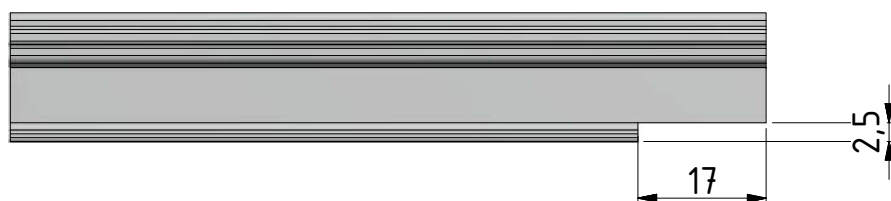
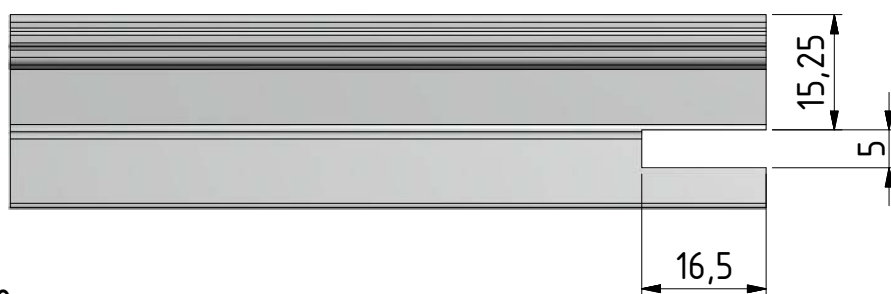




NOTUS



HESTIA, S141
KOLOS



schuifdeur_bewerking.idw



Aluk BE

Zwaarveld 44
9220 Hamme
België

T: +32 52 48 48 48
F: +32 52 48 48 16

Aluk Aluminium B.V.

ESP 440
5633 AJ Eindhoven
Nederland

T: +31 40 264 64 94
F: +31 40 264 64 95